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## ***ENGINEERING REPORT***

### **FAA CONTRACT NO. DTFA03-02-C-00044 PHASE 1, CLIN 0001f (TASK 6) - PRE-TEARDOWN INSPECTION REPORT**

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**LIST OF ACRONYMS**

AD Airworthiness Directive  
ASNT American Society for Non-destructive Testing  
BS Body Station (Fuselage Aircraft Coordinate System)  
CIC Corrosion Inhibiting Compound  
DVI Detailed Visual Inspection  
BS Fuselage Station (Aircraft Coordinate System)  
ET Eddy Current Test/Inspection  
FWD Forward  
GVI General Visual Inspection  
HFEC High Frequency Eddy Current  
LFEC Low Frequency Eddy Current  
MFEC Medium Frequency Eddy Current  
MOI Magneto Optical Imaging  
MPD Maintenance Planning Document  
NDT Non-destructive Testing  
SB Service Bulletin  
SSID Supplementary Structural Inspection Document  
TOPP Technical Operations Policies and Procedures  
UT Ultrasonic Test/Inspection

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## EXECUTIVE SUMMARY

Various NDT and visual inspections were accomplished on panels which were removed from aircraft N474DA, a Boeing 727-232. The pre-teardown inspections were conducted after aircraft disassembly and prior to teardown and destructive testing.

During the Pre-teardown phase of inspections, 196 indications were noted at 131 fastener sites. However, this phase represents a “lab” environment with controlled conditions as opposed to the harsh desert conditions found during the “field” inspections. There were more fasteners rejected by external LFEC (19) but fewer by internal DVI (32), when compared to the Field Inspection Report (Phase 1, CLIN 0001d). As found with the field inspection, the areas which had the most fasteners affected were between BS 720B to BS 720C (14 fasteners) and BS 540 to BS 600 (36 fasteners).

Indications were found during inspections of tear-strap debonding at the circumferential butt joints at BS 360 and BS 740. These locations do not have bonded tear straps, but do contain other bonded structure. An external MFEC inspection was conducted to examine for cracking in the upper skin at every fastener, revealing three indications.

Several advanced NDT techniques were examined during the Pre-teardown inspection. These included Magneto Optical Imaging (MOI), Rivet Check, and C-scan Eddy Current.

During MOI of the panels, 22 indications were noted at 18 fasteners, all on the lower row of the longitudinal lap joints. Rivet Check detected indications at 90 fasteners on the lower row of fasteners on the longitudinal lap joints. Only 18 of these fasteners were rejectable. Rivet Check also detected indications at 37 fasteners on the upper row of fasteners on the longitudinal lap joints. Only 11 of these were considered rejectable. C-scan Eddy Current revealed 46 total indications, all but one on the lower row of fasteners on stringer 4R.

In addition to the various NDT and visual inspections conducted, fastener parameter measurements were taken of every fastener in all seven panels. These fastener parameters were fastener head diameter, countersink fit (flushness), fastener buck-tail diameter, crack length (if any) and fastener remaining grip length.

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## CHAPTER 1. INTRODUCTION

This report supports Task 6 of FAA Contract No. DTFA03-02-C-00044. Various NDT and visual inspections were accomplished on panels which were removed from aircraft N474DA, a Boeing 727-232. The pre-teardown inspections were conducted after aircraft disassembly and prior to teardown and destructive testing. This report provides details and results of the inspections, including procedures used, locations and documentation of defect indications noted, detailed fastener parameters, condition of the panels after aircraft disassembly, and a comparison of the Field Inspections previously accomplished.

This report and the accomplishment of procedures associated with the report, fulfill all obligations of Task 6 of FAA Contract No. DTFA03-02-C-00044. Detailed descriptions of the sections removed, including engineering drawings showing geometric dimensions, photographs taken before and after removal, exact location and orientation with respect to the aircraft, and the procedures for removal have been previously presented in the Target Area Report (CLIN 0001c) and the Removal of Specimens Report. This report, along with those previous deliverables, constitutes the deliverable Phase 1, CLIN 0001f.

## CHAPTER 2. RESULTS AND CONCLUSIONS

This report details procedures and results of various visual and NDT inspections conducted on panels removed from aircraft N474DA in Atlanta, Georgia. Current inspections used during this phase of the project include an external detailed visual inspection, an internal detailed visual inspection, external LFEC sliding probe, internal MFEC (lap joints), internal HFEC, external ultrasonic inspection (tear-straps), and external MFEC (every fastener). These were based on the OEM's recommended standard practice and directed inspection requirements. Advanced technologies used include Magneto Optical Imaging (MOI), Rivet Check, and C-scan Eddy Current.

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An initial walk-around inspection was conducted to catalog and document the condition of the panels upon arrival in Atlanta. The panels were unpacked and moved to a secure location which served as both a storage area and a working (i.e., lab) area.

During the Pre-teardown phase of inspections, 196 internal MFEC indications were noted at 131 fastener sites on the lower row of fasteners on the longitudinal lap joints. However, this phase represents a “lab” environment with controlled conditions as opposed to the harsh desert conditions found during the “field” inspections. There were more fasteners rejected by external LFEC (19) but fewer by internal DVI (32), when compared to the Field Inspection Report (Phase 1, CLIN 0001d). As found with the field inspection, the areas which had the most fasteners affected were between BS 720B to BS 720C (14 fasteners) and BS 540 to BS 600 (36 fasteners).

During the field inspections, conducted at Victorville, CA in November 2002 under harsh conditions, 172 internal MFEC indications on 109 fasteners were documented. External LFEC inspection only found 18 of these, while internal detailed visual inspection only noted 34 fastener locations.

Indications were found during inspections of tear-strap debonding at the circumferential butt joints at BS 360 and BS 740. These locations do not have bonded tear straps, but do contain other bonded structure. Four areas of several indications were noted along each location and indications were located in the rivet pattern.

A few instances of paint flaking and corrosion at the longitudinal lap joints were noted. Internal DVI and HFEC inspections examined for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments. Visual inspection noted several stringer clips and holes in frames which were suspected cracks. However, the areas were not verified with HFEC and are considered false calls.

An external MFEC inspection was conducted to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments. Three indications were noted during this inspection. Inspections of other areas revealed no indications.

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Several advanced NDT techniques were examined during the Pre-teardown inspection. These included Magneto Optical Imaging (MOI), Rivet Check, and C-scan Eddy Current. Most of these techniques focus on inspecting the longitudinal lap joints and will be compared to the conventional external LFEC sliding probe, internal MFEC, and internal and external detailed visual inspections.

During MOI of the panels, 22 indications were noted at 18 fasteners, all on the lower row of the longitudinal lap joints. These are shown in Table 42. Many of these areas match the areas of numerous internal MFEC indications when compared to Table 41.

Rivet Check detected indications at 90 fasteners on the lower row of fasteners on the longitudinal lap joints. Only 18 of these fasteners were rejectable. Sixteen of the 90 fasteners contained multiple crack indications. Several indications are believed to be either from the lower edge of the upper skin or oblong holes.

Rivet Check also detected indications at 37 fasteners on the upper row of fasteners on the longitudinal lap joints. Only 11 of these were considered rejectable. One of the 37 fasteners contained multiple crack indications.

C-scan Eddy Current revealed 46 total indications, all but one on the lower row of fasteners on stringer 4R. The area which had the most fasteners affected was between BS 540 to BS 600, similar to the internal MFEC results.

In addition to the various NDT and visual inspections conducted, fastener parameter measurements were taken of every fastener in all seven panels. These fastener parameters were fastener head diameter, countersink fit (flushness), fastener buck-tail diameter, and fastener remaining grip length. Each measurement type used calibrated equipment which were traceable to NIST standards (i.e., PMET items) with an accuracy of  $\pm 0.0001$ ". Data from these measurements are found in the Database, with reports from the Database found in Attachments to this report. The initial database is a contract deliverable via Phase 1, CLIN 0001j. For all visual indications emanating from fasteners, the crack length, origin orientation, and angle were measured, using a 10X magnifier, flashlight and mirror.

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## CHAPTER 3. VISUAL & NDT INSPECTION PROCEDURES

### 3.1 General

Per Task 6 of FAA Contract DTFA03-02-C-00044, the pre-teardown inspections shall be based on the procedures used in Task 4 (Field Inspection) which are based on the OEM's recommended standard practice and directed inspection requirements. These include Airworthiness Directives, Service Bulletins, the B727 Supplemental Structural Inspection Document (D6-48040-1), the B727 NDT Manual (D6-48875), or the B727 Maintenance Planning Document (D6-8766). Some NDT procedures were modified to allow data acquisition of signal response data to be analyzed later.

General Visual Inspection (GVI) and Detailed Visual Inspection (DVI) guidelines are governed by the following:

General Visual Inspection (GVI): A visual examination of an interior or exterior area, installation or assembly to detect obvious damage, failure, or irregularity. This level of inspection is made under normally available lighting conditions such as daylight, hangar lighting, flashlight, or drop-light, and may require removal or opening of access panels or doors, and is typically accomplished within touching distance of the part or area. Stands, ladders, or platforms may be required to gain proximity to the area being checked. Removal of foreign material such as dirt, grease, etc., may be required to expose suspected areas. Inspection of structures may be performed without removal of Corrosion Inhibiting Compounds (CICs) and should be performed with sufficient detail to detect all defects 3" long or greater. If localized heavy buildup of CIC is encountered which prohibits complying, have CICs locally removed prior to inspection and replaced upon completion.

Detailed Visual Inspection (DVI): An intensified, critical visual inspection of an assembly, area or installation for any evidence of mechanical or structural irregularity including exposed



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structural components, appliances, cables, controlling devices, ducting, plumbing, wiring, etc., for condition and security or signs of leakage. Close proximity is required and stands are used. Plates, panels, fairing, etc., will be opened as specified on the applicable work document and/or, as necessary, to further investigate suspected areas based on evidence of possible failure. Inspection aids such as mirrors, magnifying glasses, dye check, etc., are employed as specified on applicable work documents or as necessary to examine a suspected area. Removal of foreign material such as dirt, grease, etc., is required on all critical areas. Inspection of structures may be performed without removal of Corrosion Inhibiting Compounds (CICs) and should be performed with sufficient detail to detect all defects 2" long or greater.

All Airworthiness Directives and Service Bulletins referenced can be found in Tables 1 and 2. Table 1 provides information on visual inspections conducted on the fuselage panels, while Table 2 provides details on the NDT inspections conducted on the fuselage panels.

### 3.1.1 Qualifications

Field inspections were performed by qualified individuals. All eddy current inspections were performed by either company Level II or company Level III personnel. Ultrasonic inspections were performed by either a company Level II inspector or the company Level III in Ultrasonics and Thermal/Infrared. Additionally this individual is ASNT (American Society of Nondestructive Testing) Level III certified in Thermal/Infrared. All of the above individuals also have A&P licenses. All visual inspections and some HFEC inspections were performed by a Senior Engineer, who is ASNT Level III certified in Ultrasonics, Eddy Current, and Liquid Penetrant, and trained in visual inspection.

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### 3.2 Fuselage Panels

The subject aircraft was cut into sections and the remaining pieces shipped to Atlanta. During this phase of the project, seven panels were inspected after arrival in Atlanta. These panels were labeled F1, F2, FT1/F3, FT2/F4, FT3/F5, FT4/F6, and F9. All of these panels were removed from the crown of the aircraft, except panel F9, which corresponds to stringer 26L. Details of the procedures for removal of the specimens from the aircraft, and the exact location and orientation with respect to the aircraft are documented in previously deliverables, the Target Area Report (CLIN 0001c) and the Removal of Specimens Report. Figure 1 shows the location of the panels with respect to the aircraft and is reproduced in this report for reference. Details of each panel are presented in the Results and Discussion section of this report.

### 3.3 Inspections

All visual inspections conducted on the panels can be found in Table 1, while NDT inspections conducted on the panels can be found in Table 2.

Table 1. Visual inspections conducted on the panels.

Inspection Type	Description	SSI	Airworthiness Directive(s)	Service Bulletin(s)
GVI	External GVI of Fuselage			
DVI	External DVI of Long Lap Joints	F-43	91-06-06	727-53-0072
DVI	Internal DVI of Lap Joint 4L	F-43	99-04-22, 02-07-09	727-53-0222
DVI	Internal DVI of Lap Joint 4R	F-43	99-04-22, 02-07-09	727-53-0222
DVI	External DVI of Circ Butt & Long Lap Joint	F41/F43	90-26-09 01-09-12	727-53-0072, 727-53-0084
DVI	Internal DVI of Circ Butt Joint	F-41	90-26-09 01-09-12	727-53-0084
DVI	Int. DVI-Aft Cabin (Frames)	F-33		727-53-0211
DVI	Int DVI-Fwd Cabin (Frames)	F-33, F-29		727-53-0188
DVI	Int DVI-Fwd Cabin (skin, joints)	F-45		727-53-0041

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Table 2. NDT inspections conducted on the panels.

Inspection Type	Description	Procedure	SSI	Airworthiness Directive(s)	Service Bulletin(s)
UT	External UT of Tearstraps	Part 4, 53-30-27 Figure 1		90-20-18	727-53-0082
ET	External LFEC of Lap Joint 4L	Part 6, 53-30-27 Figure 13	F-43	99-04-22, 02-07-09	727-53A0222
ET	External LFEC of Lap Joint 4R	Part 6, 53-30-27 Figure 13	F-43	99-04-22, 02-07-09	727-53A0222
ET	Internal MFEC of Lap Joint 4L	Part 6, 53-30-27 Figure 17	F-43	99-04-22, 02-07-09	727-53A0222
ET	Internal MFEC of Lap Joint 4R	Part 6, 53-30-27 Figure 17	F-43	99-04-22, 02-07-09	727-53A0222
ET	Internal HFEC of all stringer clips	Part 6, 51-00-00 Figure 23			
ET	External MFEC of all fasteners	Part 6, 53-30-27 Figure 22			
MOI	External LFEC of Lap Joint 4R	Part 6, 51-00-00 Figure 15	F-43	EMERGING	TECHNOLOGY
MOI	External HFEC of Lap Joint 4L	Part 6, 53-30-27 Figure 19	F-43	EMERGING	TECHNOLOGY
MOI	External HFEC of Lap Joint 4R	Part 6, 53-30-27 Figure 19	F-43	EMERGING	TECHNOLOGY
MOI	External LFEC of Lap Joint 4L	Part 6, 51-00-00 Figure 15	F-43	EMERGING	TECHNOLOGY
C-scan	External LFEC of Lap Joint 4R		F-43	EMERGING	TECHNOLOGY
C-scan	External LFEC of Lap Joint 4L		F-43	EMERGING	TECHNOLOGY
Rivet Check	External LFEC of Lap Joint 4R	Part 6, 51-00-00 Figure 25	F-43	EMERGING	TECHNOLOGY
Rivet Check	External LFEC of Lap Joint 4L	Part 6, 51-00-00 Figure 25	F-43	EMERGING	TECHNOLOGY
Rivet Check	External HFEC of Lap Joint 4R	Part 6, 51-00-00 Figure 25	F-43	EMERGING	TECHNOLOGY
Rivet Check	External HFEC of Lap Joint 4L	Part 6, 51-00-00 Figure 25	F-43	EMERGING	TECHNOLOGY

### 3.3.1 Longitudinal Lap Joints

Longitudinal lap joints, B727 SSID Item F-43, were inspected with both visual and NDT inspections, see Tables 1 and 2. These received the most attention during the inspections due to their susceptibility to MSD. Additionally, several emerging technologies (discussed later) were used to examine the

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longitudinal lap joints on all panels. After cutout, the panels only contained longitudinal lap joints at stringers 4L and 4R, with the exception of panel F9 which contained stringer 26L.

#### **3.3.1.1 External Detailed Visual Inspection**

An external DVI of longitudinal lap joints was conducted via Airworthiness Directive 91-06-06 and Service Bulletin 727-53-0072 to examine for cracking in the upper skin, upper row of fasteners. See Figure 2 for a depiction of typical cracking of this detail. Additionally, the inspection also examines for corrosion in the joint.

#### **3.3.1.2 External MFEC Inspection**

An external MFEC was performed on every fastener per B727 NDT Manual, Part 6, 53-30-27, Figure 22. The main focus was to examine for cracking in the upper row of the longitudinal lap joints (See Figure 2), but also to examine for cracking in the skin at all skin-stringer attachments and skin-frame attachments.

#### **3.3.1.3 External LFEC (Sliding Probe) Inspection**

External LFEC was performed on the longitudinal lap joints to examine for cracking in the lower row, lower skins using B727 NDT Manual, Part 6, 53-30-27, Figure 13. The protruding head fasteners on panel F9, located at stringer 26L between BS 500 and BS 600, were inspected with a LFEC spot probe per B727 NDT Manual, Part 6, 53-30-27, Figure 18. The inspections for the external LFEC were based on Airworthiness Directive 99-04-02, Airworthiness Directive 02-07-09, and Service Bulletin 727-53-0222.

#### **3.3.1.4 Internal Detailed Visual Inspection**

An internal DVI was conducted via Airworthiness Directive 99-04-02, Airworthiness Directive 02-07-09, and Service Bulletin 727-53-0222. The inspection examined for cracking along the lower row of fasteners in the lower skin of the longitudinal lap joint.

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### 3.3.1.5 Internal MFEC Inspection

Internal MFEC was performed on the longitudinal lap joints to examine for cracking in the lower row of fasteners on the lower skins using B727 NDT Manual, Part 6, 53-30-27, Figure 17 (Airworthiness Directive 99-04-02, Airworthiness Directive 02-07-09, Service Bulletin 727-53-0222). The inspection examined for cracking on the lower row of fasteners in the lower skin of the longitudinal lap joint.

### 3.3.1.6 Advanced Inspection Technologies

Several advanced NDT techniques are to be examined through the course of the contract (Tasks 6, 11). Most of these techniques focus on inspecting the longitudinal lap joints and are then compared to the conventional external LFEC sliding probe, internal MFEC, and internal and external detailed visual inspections. Other advanced technologies maybe used to examine the panels pending further investigation and discussion.

#### 3.3.1.6.1 Rivet Check (NASA Self-Nulling Rotating Probe)

The Forester Rivet Check was used to conduct inspections on the upper and lower rows of lap joints via B727 NDT Manual, Part 6, 51-00-00, Figure 25. It is designed to find cracks in skins that extend from fastener holes below flush head rivets, without removal of the rivets.

The Rivet Check system was developed by NASA (Self-nulling probe) as a new technique to examine for interlayer and surface cracking and is compared to the LFEC Sliding Probe. The Rivet Check System is shown in Figure 3 and consists of a laptop computer and the rotating probe. The rotating probe holds the sensing element, the self-nulling probe, in addition to a drive motor for probe rotation, an angular position sensor, and associated electronics. Schematics are presented in Figures 4 and 5. The Rivet Check System software allows the user to easily center the inspection probe over the rivet head and then presents any defect signal on the laptop. The user can then adjust for both probe liftoff and rivet head radius to quickly perform the inspection.

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First layer cracks were previously detected in a study at the Aging Aircraft Nondestructive Evaluation Center (AANC), producing a 90/95 POD of 0.032" crack length in 0.040" thick aluminum skins. Second layer cracks were detected in 0.063"/0.063" thick skins with a 90/95 POD of 0.100" crack length. Some third layer cracking has also been detected. These studies used manufactured cracks or EDM notches, which are not representative of true in-service cracking. However, a similar study and comparison to LFEC is currently on-going at AANC on actual in-service cracks using lap joint specimens removed from Boeing 727 aircraft.

The rotating probe is placed over each flush fastener and then centered using the vector signal that occurs on the left side display, see Figure 6. Upon proper centering, the system takes data automatically and displays the waveform on the right side display. The right side display allows for 360 degrees to be displayed, encompassing the entire fastener. The left side signal is monitored for bulges and the right side monitored for sharp peaks. Any peak which exceeds a preset threshold is deemed rejectable. Figure 6 shows a scenario of the system detecting a 0.040" long crack at 90 degrees and a 0.050" long crack at 260 degrees.

### **3.3.1.6.2 Magneto Optical Imaging (MOI)**

The Magneto Optical Imaging System was used to conduct inspections on the upper and lower rows of longitudinal lap joints via B727 NDT Manual, Part 6, 51-00-00, Figure 15, and Part 6, 53-30-27, Figure 19. It is designed to find cracks in skins that extend from fastener holes below flush head rivets, without removal of the rivets. MOI was developed as a new technique to examine for interlayer and surface cracking and corrosion and will be compared to the LFEC Sliding Probe results from the lower row of the longitudinal lap joints.

The magneto-optical imaging technique provides a spatial map of the perpendicular component of the magnetic field above the surface of a material that can be compared directly with a conventional light microscope image of the same region for structure-property relationship determinations. Magneto-optical contrast is based on the Faraday rotation of polarized light that is induced in magneto-optically active materials. A thin film of magneto-optical material placed in contact with a magnetized sample will

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respond locally to the magnetic field generated by the sample that is under study. Any non-uniform field in the sample will cause a non-uniform rotation of the polarization vector of the incident light, and therefore a contrast in the polarized light image.

Images appear directly at the sensor and can be viewed by eye, or converted to a standard television format for viewing on a monitor. At higher frequencies, MOI can image and detect surface and near-surface cracks which extend 0.060" from a fastener head and some forms of corrosion. At lower frequencies, the instrument can detect and image second and third layer cracks and some corrosion in aluminum structures, with a limit of 0.072" total thickness for the stack-up.

The system used in this study is a Model 307 from Physical Research Instruments, Inc. with a wearable video monitor. Figure 7 shows the system consisting of a control unit, hand-held imaging head and video monitor. The hand-held imaging head slides along the surface while the inspector observes the video at a maximum speed of 1" per second. The orientation of the scan is critical, with cracks aligned more than 45 degrees from the optimum sensitive axis of the MOI imaging head not reliably detected. Figure 8 shows normal and lateral scans with some representative signals typically found during scanning. Flaws will tend to be elongated from the normal fastener hole.

### 3.3.1.6.3 C-scan Eddy Current

A modified SAIC Ultra Image IV System was used to conduct LFEC inspections on the lower rows of longitudinal lap joints. No procedure exists in the NDT Manuals for this technique, although the technique has had success in several military applications. It was developed as a new technique to examine for interlayer and surface cracking as an alternate to the LFEC Sliding Probe. The same calibration standard was used for the LFEC sliding probe and the C-scan eddy current inspections. Large areas can be inspected quickly, without the need for fastener removal.

The system is an imaging unit, capable of capturing scans from either ultrasonic or eddy current methods. The data is then displayed with as a map showing both amplitude and location information. The unit consists of a track and translator, which contain suction cups to hold it in place. The suction cups attach to a vacuum pump and a motion controller connects to the track/translator. A SPO 3806

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sliding probe was attached to the unit, which is shown in Figure 9. The probe connects to a Nortec NDT19e instrument, which also connects to a computer monitor for easy readout. A typical scan can be found in Figure 10, which shows the signal from a good hole, a hole with a 0.065" EDM notch, and a hole with 0.115" and 0.080" EDM notches.

### **3.3.2 Circumferential Butt Joints**

Circumferential butt joints (B727 SSID Item F41) on each panel were inspected internally and externally. Each panel contained a circumferential butt joint, but the length varied on each panel. Panels F1 and F2 contained the butt joints at BS 360 and BS 870, respectively, from stringers 5L to 5R. Panels FT1/F3, FT2/F4, FT3/F5, FT4/F6 contained circumferential butt joints at BS 480, 680, 740 and 1010 from stringers 9L to 9R.

#### **3.3.2.1 Internal Detailed Visual Inspection**

An internal DVI was conducted via Airworthiness Directive 90-26-09, and Service Bulletin 727-53-0084. The inspection examined for cracking along the outer row of fasteners in the circumferential butt joint, as shown in Figure 11.

#### **3.3.2.2 External Detailed Visual Inspection**

An external DVI was conducted via Airworthiness Directive 90-26-09, and Service Bulletin 727-53-0084. The inspection examined for cracking along the outer row of fasteners in the circumferential butt joint, as shown in Figure 11.

#### **3.3.2.3 External MFEC Inspection**

An external MFEC was performed on every fastener per B727 NDT Manual, Part 6, 53-30-27, Figure 22. The main focus was to examine for cracking in the outer row of the circumferential butt joints, although every fastener was examined.



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### 3.3.3 Tear Straps

The tear straps were examined by an external ultrasonic inspection for debonding per the B727 NDT Manual, Part 4, 53-30-27, Figure 1, which is specified in Airworthiness Directive 90-20-18 and Service Bulletin 727-53-0082. The inspection used the S-9R Bond Tester from Zetec.

### 3.3.4 Crown Stringers, Clips, Skin, and Frame Attachments

The crown stringer joints, frames, and clips on all fuselage panels were examined for cracking in the skin, loose or missing fasteners, and corrosion. Inspections were conducted to examine for cracking in the skin at all skin-stringer attachments and skin-frame attachments per requirements from Service Bulletins 727-53-0041, 727-53-0188, and 727-53-0211.

#### 3.3.4.1 Internal Detailed Visual Inspection

The panels associated with the forward cabin were inspected with an internal DVI to examine the skin, stringer clips, frames, and stringer joints (SSID F-45) and their associated attachments. Cracking and corrosion of the skin and clips were the main focus of the inspection, but also noted were any clips which had been replaced.

#### 3.3.4.2 Internal HFEC Inspection

HFEC was conducted internally on stringer clips and frames which contained visual indications per the Boeing 727 NDT Manual, 51-00-00, Figure 23.

#### 3.3.4.3 External MFEC Inspection

Additionally, a MFEC inspection per the Boeing 727 NDT Manual, 53-30-27, Figure 22 was conducted externally on every fastener to examine for cracking in the upper skin at all skin-stringer attachments and skin-frame attachments.

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### 3.3.5 Fastener Parameter Measurements

In addition to the various NDT and visual inspections conducted, fastener parameter measurements were taken of every fastener in all seven panels. These fastener parameters were fastener head diameter, countersink fit (flushness), fastener buck-tail diameter, and fastener remaining grip length. Each measurement type used calibrated equipment which were traceable to NIST standards (i.e., PMET items) with an accuracy of  $\pm 0.0001''$ . This meets the requirements of Boeing Product Standards. Scotch-brite pads were used when required to see the outline of the fastener head, but otherwise the paint/finish was left intact during the measurements.

#### 3.3.5.1 Fastener Head Diameter

The fastener head diameter was measured from the external surface by a digital micrometer. However, the fasteners were either 5/32" diameter, 3/16" diameter or 1/4" diameter depending on location. Due to this consistency, not all fastener head diameters were measured. Additionally, fastener type (flush, protruding head) was noted during the same time.

#### 3.3.5.2 Fastener Flushness (Countersink fit)

Fastener flushness was measured via a dial indicator depth gauge from the external surface as shown in Figures 12 through 14. The indicator is capable of measuring head protrusion to a precision of  $0.0001''$  and meets the requirements specified in Boeing Product Standard D-11805, Inspection of Head Diameters for Flush Fasteners. It is placed in a position that permits the gap in the wedge point stylus to span any head markings or recess in the center of the head.

Most fasteners were BACR15CE\* 100 degree countersunk fasteners of various diameters and grip lengths. The countersink angle is allowed to vary between 100 and 104 degrees, but there is no way to verify this parameter unless the fastener is removed. All countersunk fasteners are to be flush within  $+0.002''$ ,  $-0.001''$  per Boeing specifications. It is possible that the fastener could be over-driven,

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leaving a partially exposed countersink, as shown in Figure 15. These fasteners provided negative values of flushness.

### 3.3.5.3 Fastener buck-tail diameter

The fastener buck-tail diameter was measured from the internal surface by a digital micrometer, taking an average of three readings. Figure 16 shows a photograph of one of the measurements.

### 3.3.5.4 Fastener remaining grip length

The remaining grip length of each fastener was measured from the internal surface using a depth gauge as shown in Figure 17. A typical depth gauge, similar to the one found in Figure 12, could not be used due to the obstruction of stringers. The gauge was pressed down until flush with the skin, leaving protrusions and/or indentations from the fasteners which were then measured with the digital micrometer. Figure 18 shows the resulting dimension measured, which added to the stack-up thickness provides the total grip length.

### 3.3.6 Crack Measurements

For all visual indications emanating from fasteners, the crack length, origin orientation, and angle were measured, using a 10X magnifier, flashlight and mirror. Figure 19 provides an illustration of these details, which are measured from the view that contains the crack. Additionally, photographs were taken of these areas.

Every crack location was named in a standard way with 6 distinct fields:

- Field 1: Fuselage Station of the nearest frame forward of damage location
- Field 2: Inches aft from Field 1 frame station. Precision = 1/10 in. Since these are floating frames, physical measurements should use nearby known fuselage stations, such as butt splices
- Field 3: Nearest Stringer above damage location
- Field 4: Inches down from Field 3 stringer (arc length, measured on skin). Precision = 1/10 in.  
Measured from stringer fastener centerline

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- Field 5: Structure that is damaged, such as Skin, Upper Skin, Lower Skin, Frame, Doubler, Clip.  
Uses the same name for structures that Boeing uses
- Field 6: Damaged detail, such as Hole, Edge, Radius or None

A few hypothetical examples follow in Table 3 for a better understanding of this naming convention.

Negative numbers are allowed so that positive is down and aft, negative is forward and up, corresponding to BS and stringer numbers, respectively.

Table 3. Naming convention used during the inspections (hypothetical examples only).

<b>Description</b>	<b>Naming Convention Used</b>
Crack in the S-4L lap joint lower row at FS 465	FS 460: +5.0: S-4L: +1.0: Lower Skin: Hole
Crack in the FS 360 frame chord, 3" below S-3L	FS 360: +0.0: S-3L: +3.0: Frame: Chord
Crack in the S-4L lap joint upper row upper skin at FS 465	FS 460: +5.0: S-4L: -1.0: Upper Skin: Hole
Crack in the FS 681 butt joint fwd outer row, above S-2L	FS 680: -2.0: S-2L: -1.5: Skin: Hole

#### 4.0 DETAILED RESULTS AND DISCUSSION

Details of the procedures for removal of the specimens from the aircraft, and the exact location and orientation with respect to the aircraft are documented in previously deliverables, the Target Area Report (CLIN 0001c) and the Removal of Specimens Report. This report includes documentation of the general condition of the panels after shipment to Atlanta in addition to results of various NDT and visual inspections, and measurements of detailed fastener parameters such as rivet head and tail diameters, countersink fits, and remaining grip length.

Included in the Removal of Specimens report are photographs taken before and after removal. Table 4 provides a description of each panel examined during the Pre-Teardown Inspections, including location from the aircraft. Panel F2 was cut into F2A and F2B for ease of handling. Detailed engineering drawings of each panel are provided later.

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Table 4. Description of the panels examined during the Pre-Teardown Inspections.

<b>ID NUMBER</b>	<b>DESCRIPTION</b>	<b>LOCATION</b>
F1	Forward Crown Pressure Vessel	BS 352 - 460, stringer 5L - 6R
F2	Aft Crown Pressure Vessel	BS 850 - 969, stringer 5L - 5R
F3/FT1	Forward Crown Pressure Vessel	BS 460 - 600, stringer 9L - 9R
F4/FT2	Forward Crown Pressure Vessel	BS 600 - 720A, stringer 9L - 9R
F5/FT3	Forward Crown Pressure Vessel	BS 720A - 760, stringer 9L - 9R
F6/FT4	Aft Crown Pressure Vessel	BS 969 - 1109, stringer 9L - 9R
F9	Forward Lower Pressure Vessel	BS 500 - 640, stringer 25L - 27L

Upon arrival in Atlanta, the specimens were unpacked by removing the top and sides of the custom-built crates. No damage was noted, except to one corner of a crate, but this damage was confined exclusively to the crate and did not damage the fuselage panel inside. The internal ribs of the specially designed crates further precluded any damage during transport.

The fuselage panels were then moved to a secure, climate-controlled location for semi-permanent storage. Figure 20 shows this area with both test panels and optional panels. This area will also serve as the storage location of the components to be used in the optional program at a later date. Figures 21 and 22 show the four test panels after removal from the crates with no damage noted. Appendix A shows additional photographs of the initial walk-around inspections and final condition of the removed sections upon arrival and unpacking in Atlanta.

The area also provided sufficient room to work and conduct the various inspections described earlier. Wing flap stands with a sheet of plywood laid across them were used as tables in order to provide access to examine the panels internally (See Figure 23).

Fastener parameters measurements such a fastener head diameter, flushness (countersink fit), fastener buck-tail diameter, and remaining grip length are found in the Database. The initial database is a contract deliverable via Phase 1, CLIN 0001j.

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## **4.1 Panel F1**

The panel designated F1 represents BS 352 to BS 460, from stringers 5L to 6R. It includes a circumferential butt joint at BS 360. Figure 1 shows the location of the panel in relation to the aircraft.

### **4.1.1 Inspection Results**

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel F1 can be found in Appendix I.

#### **4.1.1.1 External LFEC Sliding Probe (Lap Joint)**

Sliding probe LFEC was conducted on stringers 4L and 4R with no indications noted.

#### **4.1.1.2 Internal MFEC (Lap Joint)**

The internal MFEC revealed several indications. Figure 24 shows the internal MFEC inspections being conducted. Two indications were found at 2 fasteners on stringer 4R and 17 indications were found at 13 fasteners on stringer 4L as shown in Tables 5 and 6. The locations of the indications are shown on a schematic for reference in Figure 25. Figure 26 shows a representative rejectable signal from the MFEC inspection at 4R, BS 720B, hole #7, forward side. Other screen representations of indications are found in Appendix C and are similar to the scan shown in Figure 26.

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Table 5. Indications found on the lower row of the longitudinal lap joint at stringer 4L with internal MFEC.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 380: +7.1: S-4L: +1.0: Lower skin: Hole	380	5	Aft
BS 380: +8.2: S-4L: +1.0: Lower skin: Hole	380	6	Aft
BS 400: +3.7: S-4L: +1.0: Lower skin: Hole	400	2	Forward
BS 400: +7.1: S-4L: +1.0: Lower skin: Hole	400	5	Forward
BS 400: +10.5: S-4L: +1.0: Lower skin: Hole	400	8	Aft
BS 400: +12.8: S-4L: +1.0: Lower skin: Hole	400	10	Forward/Aft
BS 400: +13.9: S-4L: +1.0: Lower skin: Hole	400	11	Forward/Aft
BS 400: +18.5: S-4L: +1.0: Lower skin: Hole	400	15	Forward
BS 420: +4.8: S-4L: +1.0: Lower skin: Hole	420	3	Forward/Aft
BS 420: +6.0: S-4L: +1.0: Lower skin: Hole	420	4	Forward/Aft
BS 420: +7.2: S-4L: +1.0: Lower skin: Hole	420	5	Forward
BS 420: +8.2: S-4L: +1.0: Lower skin: Hole	420	6	Forward
BS 420: +12.8: S-4L: +1.0: Lower skin: Hole	420	10	Forward

Table 6. Indications found on the lower row of the longitudinal lap joint at stringer 4R with internal MFEC.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 420: +13.9: S-4R: +1.0: Lower skin: Hole	420	11	Aft
BS 440: +12.8: S-4R: +1.0: Lower skin: Hole	440	10	Forward

#### 4.1.1.3 External Detailed Visual Inspection

An external detailed visual inspection revealed some paint flaking noted on stringer 4L at BS 360 +4". This is pictured in Appendix D. No evidence of corrosion or cracking was noted.

#### 4.1.1.4 Internal Detailed Visual Inspection

Four indications were found with an internal detailed visual inspection between BS 400 and BS 440 on stringer 4L. These are shown in Table 7 and Figure 25. No visual indications were found on stringer

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4R. These indications were verified with internal MFEC. A comparison of the internal detailed visual inspection and the internal MFEC is found in section 4.9.

Figure 27 shows a representative photograph of cracks found during the detailed visual inspection of stringer 4R. Additional photographs showing indication locations can be found in Appendix D. Table 8 shows the crack parameters which were measured after discovery via the internal detailed visual inspection of the lower row of fasteners on the longitudinal lap joints.

Table 7. Indications from the internal detailed visual inspection of the lower row of the longitudinal lap joints.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Verified ?</b>
BS 400: +13.9: S-4L: +1.0: Lower skin: Hole	4L	400-420	11	Verified
BS 400: +18.5: S-4L: +1.0: Lower skin: Hole	4L	400-420	15	Verified
BS 420: +7.1: S-4L: +1.0: Lower skin: Hole	4L	420-440	5	Verified
BS 420: +12.8: S-4L: +1.0: Lower skin: Hole	4L	420-440	10	Verified

Table 8. Crack parameters of internal detailed visual inspection indications.

<b>Notation</b>	<b>Crack length</b>	<b>Crack start (degrees)</b>	<b>Crack angle (degrees)</b>
BS 400: +13.9: S-4L: +1.0: Lower skin: Hole	0.170	100	25
BS 400: +18.5: S-4L: +1.0: Lower skin: Hole	0.155	110	110
BS 420: +7.1: S-4L: +1.0: Lower skin: Hole	0.190	90	90
BS 420: +12.8: S-4L: +1.0: Lower skin: Hole	0.145	120	100

#### **4.1.1.5 Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted.



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#### 4.1.1.6 External MFEC (All fasteners)

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

#### 4.1.1.7 MOI

MOI found two indications at two fasteners between BS 380 and BS 400 on the lower row of the longitudinal lap joint at stringer 4L. These are shown in Table 9 and Appendix F.

Table 9. Indications from MOI of the longitudinal lap joints on panel F1.

Notation	Stringer	BS Panel	Rivet Number	Fwd/Aft/Both
BS 380: +6.0: S-4L: +1.0: Lower skin: Hole	4L	380	4	Aft
BS 380: +7.2: S-4L: +1.0: Lower skin: Hole	4L	380	5	Aft

#### 4.1.1.8 Rivet Check

Inspection of the lower row of fasteners of the longitudinal lap joint at stringer 4L via Rivet Check revealed 6 total indications, none of which were rejectable. Table 10 shows the location information of each indication. Figure 28 shows a screen representation example of a rejectable indication. Additional screen representations are shown in Appendix E. The LFEC inspections used a 0.100" EDM notch in a 0.050"/0.040" thick specimen for calibration.

Some indications were deemed to be from the lower edge of the upper skin, and other indications were similar to the "Malibu waves" typical of an oblong hole or worked fastener. Figure 29 shows an example of a suspected signal from the lower edge of the upper skin (i.e., at 180 degrees). Figure 30 shows a screen representation of a "Malibu wave". Stringer 4L did not reveal any indications. Due to time constraints, the upper row of fasteners on the longitudinal lap joints were not examined on panel F1.

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Figures 31-33 show the Rivet Check inspection being conducted on the panels. Figure 34 shows the erratic rivet alignment on the lower row of fasteners of the longitudinal lap joint which causes indications, making some fasteners uninspectable with Rivet Check. Figure 35 shows an external view of the erratic nature of the rivet alignment at the fasteners shown in Figure 34.

Table 10. Indications from Rivet Check on the lower row of the longitudinal lap joint at stringer 4L on panel F1.

<b>Notation</b>	<b>Stg</b>	<b>BS</b>	<b>Rivet No.</b>	<b>Reject</b>	<b>Non-reject</b>	<b>2 cracks?</b>
BS 380: +6.0: S-4L: +1.0: Lower skin: Hole	4L	380	4		X	
BS 380: +7.2: S-4L: +1.0: Lower skin: Hole	4L	380	5		X	
BS 380: +8.3: S-4L: +1.0: Lower skin: Hole	4L	380	6		X	
BS 400: +6.0: S-4L: +1.0: Lower skin: Hole	4L	400	4		X	
BS 400: +8.3: S-4L: +1.0: Lower skin: Hole	4L	400	6		X	
BS 400: +18.5: S-4L: +1.0: Lower skin: Hole	4L	400	15		X	

#### **4.1.1.9 Eddy Current C-scan**

Eddy current C-scan of the lower row of fasteners on the longitudinal lap joints at stringers 4L and 4R did not reveal any indications. Screen representations are found in Appendix G.

#### **4.1.1.10 Tear Strap UT**

There were four areas of indications found during the ultrasonic inspection of the tear straps. These are shown in Table 11. Figure 36 shows a photograph of the inspection being conducted. A screen representation of a typical indication is found in Figure 37, and a photograph of the external surface shows the approximate location of the indication (Figure 38). Each of these areas contained a multitude of indications. Indications were found during inspections of tear-strap debonding at the circumferential butt joint at BS 360. This location does not have bonded tear straps, but does contain other bonded structure. However, these indications produced signals which were not consistent or similar to signals from consistently occurring structure. Appendix H shows the location of the indications from the external surface. Most indications were locations in the rivet pattern, between the rivets.

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All four areas of indications were found at the circumferential butt joint at BS 360. Therefore, an internal visual inspection was conducted to possibly explain the indication. However, no explanation could be found. Figure 39 shows an inside view with no obvious explanation. Additional photographs and screen representations can be found in Appendix H.

Table 11. Indications from ultrasonic inspection of tear straps on panel F1.

Notation	Stringer	BS Panel
BS 360: 1.0: S-2L: +1.0: Outer Skin: Debond	2-4L	360
BS 360: 1.0: S4R: +1.0: Outer Skin: Debond	4-6R	360
BS 360: 1.0: S-2R: +1.0: Outer Skin: Debond	2-4R	360
BS 360: 1.0: S-4L: +1.0: Outer Skin: Debond	4-6L	360

## 4.2 Panel F2A

The panel designated F2A represents BS 850 to BS 950A, from stringers 5L to 5R. It includes a circumferential butt joint at BS 870. Figure 1 shows the location of the panel in relation to the aircraft.

### 4.2.1 Inspection Results

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel F2A can be found in Appendix I.

#### 4.2.1.1 External LFEC Sliding Probe (Lap Joint)

Sliding probe LFEC was conducted on the lower row of fasteners at stringers 4L and 4R with no indications noted.

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#### **4.2.1.2 Internal MFEC (Lap Joint)**

Internal MFEC was conducted on the lower row of fasteners at stringers 4L and 4R with no indications noted.

#### **4.2.1.3 External Detailed Visual Inspection**

An external detailed visual inspection revealed some paint flaking along stringer 4L. This is pictured in Appendix D. No evidence of corrosion or cracking was noted.

#### **4.2.1.4 Internal Detailed Visual Inspection**

An internal detailed visual inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted on panel F2A with no indications noted.

#### **4.2.1.5 Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted.

#### **4.2.1.6 External MFEC (All fasteners)**

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted. One indication was noted in the circumferential butt joint at BS 870 between stringers 2R and 3R. Photographs of this area are shown in Figures 40 and 41. Figures 42-45 show the external MFEC being conducted on the panels.

#### **4.2.1.7 MOI**

MOI was performed on all rows of the longitudinal lap joints with no indications noted.

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#### **4.2.1.8 Rivet Check**

Rivet Check was not conducted on panel F2A.

#### **4.2.1.9 Eddy Current C-scan**

Eddy current C-scan of the lower row of fasteners on the longitudinal lap joints at stringers 4L and 4R did not reveal any indications. Screen representations can be found in Appendix G.

#### **4.2.1.10 Tear Strap UT**

No indications were noted during the ultrasonic inspection of the tear straps.

### **4.3 Panel F2B**

The panel designated F2B represents BS 950A to BS 969, from stringers 5L to 5R. Figure 1 shows the location of the panel in relation to the aircraft.

#### **4.3.1 Inspection Results**

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel F2B can be found in Appendix I.

##### **4.3.1.1 External LFEC Sliding Probe (Lap Joint)**

Sliding probe LFEC was conducted on the lower row of fasteners at stringers 4L and 4R with no indications noted.

##### **4.3.1.2 Internal MFEC (Lap Joint)**

Internal MFEC was conducted on the lower row of fasteners at stringers 4L and 4R with no indications noted.

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#### 4.3.1.3 External Detailed Visual Inspection

An external detailed visual inspection was conducted with no indications noted.

#### 4.3.1.4 Internal Detailed Visual Inspection

An internal detailed visual inspection was conducted on panel F2B with no indications noted.

#### 4.3.1.5 Internal HFEC (Stringer clips)

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted.

#### 4.3.1.6 External MFEC (All fasteners)

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted. Indications were noted on the lower row of fasteners of stringer 4R, at BS 950C, rivet #9 and BS 950F, rivet #6.

#### 4.3.1.7 MOI

The MOI inspection revealed two indications on the longitudinal lap joint (all rows) at stringer 4L, shown in Table 12. No indications were found on the longitudinal lap joint at stringer 4R. Screen representations of each indication are found in Appendix F.

Table 12. Indications from MOI of the longitudinal lap joints on panel F2B.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Fwd/Aft/Both</b>
BS 950C: +11.7: S-4L: +1.0: Lower skin: Hole	4L	950C	9	Aft
BS 950F: +8.3: S-4L: +1.0: Lower skin: Hole	4L	950F	6	Aft

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#### **4.3.1.8 Rivet Check**

Rivet Check was not conducted on panel F2B.

#### **4.3.1.9 Eddy Current C-scan**

Eddy current C-scan of the lower row of fasteners on the longitudinal lap joints at stringers 4L and 4R did not reveal any indications.

#### **4.3.1.10 Tear Strap UT**

No indications were noted during the ultrasonic inspection of the tear straps.

### **4.4 Panel FT1/F3**

The panel designated FT1/F3 represents BS 460 to BS 600, from stringers 9L to 9R. It includes a circumferential butt joint at BS 480. Figure 1 shows the location of the panel in relation to the aircraft. Figure 46 shows a detailed engineering drawing of the panel.

#### **4.4.1 Inspection Results**

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel FT1/F3 can be found in Appendix I.

##### **4.4.1.1 External LFEC Sliding Probe (Lap Joint)**

Sliding probe LFEC was conducted on the lower row of fasteners on stringers 4L and 4R with no indications noted on 4L. There were eight indications at six fasteners noted on stringer 4R, five of which were previously identified during the Field Inspection. Results are found in Table 13. Figure 47 shows a representative rejectable signal from the LFEC inspection at stringer 4R, BS 520, hole #11, forward

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side. Other screen representations of indications are found in Appendix B and are similar to the scan shown in Figure 47.

Table 13. Indications found on the longitudinal lap joint at stringer 4R with LFEC sliding probe.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	520	11	Forward
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	520	13	Forward/Aft
BS 520: +16.4: S-4R: +1.0: Lower skin: Hole	520	14	Forward/Aft
BS 520: +17.4: S-4R: +1.0: Lower skin: Hole	520	15	Forward
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	540	3	Forward
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	540	6	Forward/Aft

#### 4.4.1.2 Internal MFEC (Lap Joint)

The internal MFEC revealed several indications. Seventy-six indications were found at 51 fasteners on the lower row of the longitudinal lap joint at stringer 4R on panel FT1/F3, but no indications were found on stringer 4L as shown in Table 14. The locations of the indications are shown on a schematic for reference in Figure 25. Figure 26 shows a representative rejectable signal from the MFEC inspection at stringer 4R, BS 720B, hole #7, forward side. Other screen representations of indications are found in Appendix C and are similar to the scan shown in Figure 26.

Table 14. Indications found on the lower row of the longitudinal lap joint at stringer 4R with internal MFEC.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 500: +7.9: S-4R: +1.0: Lower skin: Hole	500	6	Forward
BS 500: +8.9: S-4R: +1.0: Lower skin: Hole	500	7	Forward
BS 500: +10.0: S-4R: +1.0: Lower skin: Hole	500	8	Forward
BS 500: +11.0: S-4R: +1.0: Lower skin: Hole	500	9	Forward/Aft
BS 500: +12.1: S-4R: +1.0: Lower skin: Hole	500	10	Forward
BS 500: +13.2: S-4R: +1.0: Lower skin: Hole	500	11	Forward
BS 500: +14.2: S-4R: +1.0: Lower skin: Hole	500	12	Forward
BS 520: +4.7: S-4R: +1.0: Lower skin: Hole	520	3	Forward
BS 520: +10.0: S-4R: +1.0: Lower skin: Hole	520	8	Aft
BS 520: +11.0: S-4R: +1.0: Lower skin: Hole	520	9	Forward/Aft
BS 520: +12.1: S-4R: +1.0: Lower skin: Hole	520	10	Forward/Aft



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BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	520	11	Forward/Aft
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	520	13	Forward/Aft
BS 520: +16.3: S-4R: +1.0: Lower skin: Hole	520	14	Forward/Aft
BS 520: +17.4: S-4R: +1.0: Lower skin: Hole	520	15	Forward/Aft
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	540	3	Forward/Aft
BS 540: +5.7: S-4R: +1.0: Lower skin: Hole	540	4	Forward/Aft
BS 540: +6.8: S-4R: +1.0: Lower skin: Hole	540	5	Forward/Aft
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	540	6	Forward/Aft
BS 540: +8.9: S-4R: +1.0: Lower skin: Hole	540	7	Forward/Aft
BS 540: +10.0: S-4R: +1.0: Lower skin: Hole	540	8	Forward/Aft
BS 540: +11.0: S-4R: +1.0: Lower skin: Hole	540	9	Forward
BS 540: +12.1: S-4R: +1.0: Lower skin: Hole	540	10	Forward/Aft
BS 540: +13.2: S-4R: +1.0: Lower skin: Hole	540	11	Forward
BS 540: +14.2: S-4R: +1.0: Lower skin: Hole	540	12	Forward
BS 540: +16.3: S-4R: +1.0: Lower skin: Hole	540	14	Bottom
BS 560: +3.6: S-4R: +1.0: Lower skin: Hole	560	2	Forward
BS 560: +4.7: S-4R: +1.0: Lower skin: Hole	560	3	Aft
BS 560: +7.9: S-4R: +1.0: Lower skin: Hole	560	6	Forward
BS 560: +8.9: S-4R: +1.0: Lower skin: Hole	560	7	Forward
BS 560: +10.0: S-4R: +1.0: Lower skin: Hole	560	8	Aft
BS 560: +11.0: S-4R: +1.0: Lower skin: Hole	560	9	Aft
BS 560: +12.1: S-4R: +1.0: Lower skin: Hole	560	10	Forward/Aft
BS 560: +13.2: S-4R: +1.0: Lower skin: Hole	560	11	Forward/Aft
BS 560: +14.2: S-4R: +1.0: Lower skin: Hole	560	12	Forward/Aft
BS 560: +15.3: S-4R: +1.0: Lower skin: Hole	560	13	Aft
BS 560: +16.3: S-4R: +1.0: Lower skin: Hole	560	14	Forward/Aft
BS 560: +17.4: S-4R: +1.0: Lower skin: Hole	560	15	Forward/Aft
BS 580: +4.8: S-4R: +1.0: Lower skin: Hole	580	3	Forward/Aft
BS 580: +6.0: S-4R: +1.0: Lower skin: Hole	580	4	Forward
BS 580: +7.1: S-4R: +1.0: Lower skin: Hole	580	5	Forward/Aft
BS 580: +8.2: S-4R: +1.0: Lower skin: Hole	580	6	Forward
BS 580: +9.4: S-4R: +1.0: Lower skin: Hole	580	7	Forward
BS 580: +10.5: S-4R: +1.0: Lower skin: Hole	580	8	Forward/Bottom
BS 580: +11.7: S-4R: +1.0: Lower skin: Hole	580	9	Forward/Aft
BS 580: +12.8: S-4R: +1.0: Lower skin: Hole	580	10	Forward/Aft
BS 580: +13.9: S-4R: +1.0: Lower skin: Hole	580	11	Forward
BS 580: +15.1: S-4R: +1.0: Lower skin: Hole	580	12	Forward/Aft
BS 580: +16.2: S-4R: +1.0: Lower skin: Hole	580	13	Forward
BS 580: +17.3: S-4R: +1.0: Lower skin: Hole	580	14	Forward
BS 580: +18.5: S-4R: +1.0: Lower skin: Hole	580	15	Forward

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#### 4.4.1.3 External Detailed Visual Inspection

An external detailed visual inspection revealed some paint flaking and minor corrosion noted on stringer 4R at BS 580 -3" and at BS 520 +10". These are pictured in Appendix D. No evidence of cracking was noted.

#### 4.4.1.4 Internal Detailed Visual Inspection

Twenty indications were found on panel FT1/F3 between BS 500 and BS 600 on stringer 4R. These are shown in Table 15 and Figure 25. Seventeen of these indications were verified with internal MFEC. No visual indications were found on stringer 4L. A comparison of the internal detailed visual inspection and the internal MFEC is found in section 4.9. Photographs of all indications can be found in Appendix D. Table 16 shows the crack parameters which were measured after discovery via the internal detailed visual inspection of the longitudinal lap joints.

Table 15. Indications from the internal detailed visual inspection of the longitudinal lap joints.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Verified ?</b>
BS 500: +11.0: S-4R: +1.0: Lower skin: Hole	4R	500-520	9	Verified
BS 520: +10.0: S-4R: +1.0: Lower skin: Hole	4R	520-540	8	Verified
BS 520: +11.0: S-4R: +1.0: Lower skin: Hole	4R	520-540	9	Verified
BS 520: +12.1: S-4R: +1.0: Lower skin: Hole	4R	520-540	10	Verified
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	4R	520-540	11	Verified
BS 520: +14.2: S-4R: +1.0: Lower skin: Hole	4R	520-540	12	Not
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	4R	520-540	13	Verified
BS 520: +16.3: S-4R: +1.0: Lower skin: Hole	4R	520-540	14	Verified
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	4R	540-560	3	Verified
BS 540: +5.7: S-4R: +1.0: Lower skin: Hole	4R	540-560	4	Verified
BS 540: +6.8: S-4R: +1.0: Lower skin: Hole	4R	540-560	5	Verified
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	4R	540-560	6	Verified
BS 540: +8.9: S-4R: +1.0: Lower skin: Hole	4R	540-560	7	Verified
BS 540: +10.0: S-4R: +1.0: Lower skin: Hole	4R	540-560	8	Verified
BS 540: +11.0: S-4R: +1.0: Lower skin: Hole	4R	540-560	9	Verified
BS 540: +12.1: S-4R: +1.0: Lower skin: Hole	4R	540-560	10	Verified
BS 540: +15.3: S-4R: +1.0: Lower skin: Hole	4R	540-560	13	Not
BS 540: +16.3: S-4R: +1.0: Lower skin: Hole	4R	540-560	14	Verified
BS 540: +17.4: S-4R: +1.0: Lower skin: Hole	4R	540-560	15	Not
BS 560: +13.2: S-4R: +1.0: Lower skin: Hole	4R	560-580	11	Verified

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Table 16. Crack parameters of internal detailed visual inspection indications.

<b>Notation</b>	<b>Crack length</b>	<b>Crack start (degrees)</b>	<b>Crack angle (degrees)</b>
BS 500: +11.0: S-4R: +1.0: Lower skin: Hole	0.150	110	80
BS 520: +10.0: S-4R: +1.0: Lower skin: Hole	0.175	110	90
BS 520: +11.0: S-4R: +1.0: Lower skin: Hole	0.210	70	60
BS 520: +12.1: S-4R: +1.0: Lower skin: Hole	0.140	120	100
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	0.290	100	90
BS 520: +14.2: S-4R: +1.0: Lower skin: Hole	0.120	60	40
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	0.275	250	90
BS 520: +16.3: S-4R: +1.0: Lower skin: Hole	0.280	100	100
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	0.250	90	90
BS 540: +5.7: S-4R: +1.0: Lower skin: Hole	0.175	80	80
BS 540: +6.8: S-4R: +1.0: Lower skin: Hole	0.190	60	75
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	0.225	250	80
BS 540: +8.9: S-4R: +1.0: Lower skin: Hole	0.185	260	90
BS 540: +10.0: S-4R: +1.0: Lower skin: Hole	0.200	280	100
BS 540: +11.0: S-4R: +1.0: Lower skin: Hole	0.155	110	100
BS 540: +12.1: S-4R: +1.0: Lower skin: Hole	0.190	90	85
BS 540: +15.3: S-4R: +1.0: Lower skin: Hole	0.090	60	80
BS 540: +16.3: S-4R: +1.0: Lower skin: Hole	0.120	70	90
BS 540: +17.4: S-4R: +1.0: Lower skin: Hole	0.130	75	40
BS 560: +13.2: S-4R: +1.0: Lower skin: Hole	0.210	270	80

**4.4.1.5 Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted.

**4.4.1.6 External MFEC (All fasteners)**

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

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#### 4.4.1.7 MOI

MOI was performed on all rows of the longitudinal lap joints. Figures 48 and 49 show the MOI inspection being conducted. The inspection revealed eight indications at six fasteners on the longitudinal lap joint at stringer 4R, shown in Table 17. No indications were found on the longitudinal lap joint at stringer 4L. Figure 50 shows a photograph of the external skin showing the location of the MOI indications found on the lower row of the longitudinal lap joint between BS 520 and BS 540. A screen representation of the indication found at rivet number 14 is shown in Figure 51. Cracks appear as elongated holes as described in Figure 8. Additional photographs and screen representations of all indications can be found in Appendix F.

Table 17. Indications from MOI of the longitudinal lap joints on panel FT1/F3.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Fwd/Aft/Both</b>
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	4R	520	11	Forward
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	4R	520	13	Forward/Aft
BS 520: +16.4: S-4R: +1.0: Lower skin: Hole	4R	520	14	Forward/Aft
BS 520: +17.4: S-4R: +1.0: Lower skin: Hole	4R	520	15	Forward
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	4R	540	3	Forward
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	4R	540	6	Forward

#### 4.4.1.8 Rivet Check

Inspection of the lower row of fasteners of the longitudinal lap joint at stringer 4R via Rivet Check revealed 6 rejectable indications among 19 total indications. Table 18 shows the location information of each indication. Figure 28 shows a screen representation example of a rejectable indication. Additional screen representations are shown in Appendix E. Stringer 4L revealed no indications. The LFEC inspections used a 0.100" EDM notch in a 0.050"/0.040" thick specimen for calibration.

Some indications were deemed to be from the lower edge of the upper skin, and other indications were similar to the "Malibu waves" typical of an oblong hole or worked fastener. Figure 29 shows an

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example of a suspected signal from the lower edge of the upper skin (i.e., at 180 degrees). Figure 30 shows a screen representation of a “Malibu wave”.

The Rivet Check inspection system was also used to inspect the upper row of fasteners in the longitudinal lap joints. The HFEC inspections used EDM notches of 0.040” and 0.050” in a 0.050”/0.040” thick specimen for calibration. No indications were noted on stringer 4R. Stringer 4L was not examined due to time constraints.

Table 18. Indications from Rivet Check on the lower row of the longitudinal lap joint at stringer 4R on panel FT1/F3.

<b>Notation</b>	<b>Stg</b>	<b>BS</b>	<b>Rivet No.</b>	<b>Reject</b>	<b>Non-reject</b>	<b>2 cracks?</b>	<b>Comment</b>
BS 480: +3.7: S-4R: +1.0: Lower skin: Hole	4R	480	2	X			
BS 500: +9.0: S-4R: +1.0: Lower skin: Hole	4R	500	7		X		
BS 500: +10.0: S-4R: +1.0: Lower skin: Hole	4R	500	8		X	X	
BS 500: +11.1: S-4R: +1.0: Lower skin: Hole	4R	500	9		X		Oblong
BS 520: +4.7: S-4R: +1.0: Lower skin: Hole	4R	520	3		X		edge
BS 520: +11.1: S-4R: +1.0: Lower skin: Hole	4R	520	9		X		Oblong
BS 520: +12.1: S-4R: +1.0: Lower skin: Hole	4R	520	10		X		
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	4R	520	11	X			
BS 520: +14.3: S-4R: +1.0: Lower skin: Hole	4R	520	12		X		
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	4R	520	13		X	X	
BS 520: +16.4: S-4R: +1.0: Lower skin: Hole	4R	520	14	X		X	
BS 520: +17.4: S-4R: +1.0: Lower skin: Hole	4R	520	15	X			
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	4R	540	3	X			
BS 540: +5.8: S-4R: +1.0: Lower skin: Hole	4R	540	4		X		
BS 540: +6.8: S-4R: +1.0: Lower skin: Hole	4R	540	5		X		
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	4R	540	6	X			
BS 540: +15.3: S-4R: +1.0: Lower skin: Hole	4R	540	13		X		Malibu
BS 560: +3.7: S-4R: +1.0: Lower skin: Hole	4R	560	2		X		edge
BS 560: +7.9: S-4R: +1.0: Lower skin: Hole	4R	560	6		X		edge

#### 4.4.1.9 Eddy Current C-scan

The C-scan eddy current had indications, which are shown in Table 19. One indication was found on the lower row of fasteners on stringer 4L, while 30 indications were noted on stringer 4R. Figure 52

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shows a photograph of the inspection being conducted, and Figure 53 shows screen representations of the signals. Additional screen representations and photographs can be found in Appendix G.

Table 19. Indications from C-scan eddy current of the longitudinal lap joints on panel FT1/F3.

<b>Notation</b>	<b>Stringer</b>	<b>BS</b>	<b>Rivet</b>
BS 560: +4.7: S-4L: +1.0: Lower skin: Hole	4L	560	3
BS 480: +5.8: S-4R: +1.0: Lower skin: Hole	4R	480	4
BS 480: +12.1: S-4R: +1.0: Lower skin: Hole	4R	480	10
BS 500: +11.1: S-4R: +1.0: Lower skin: Hole	4R	500	9
BS 520: +9.0: S-4R: +1.0: Lower skin: Hole	4R	520	7
BS 520: +10.0: S-4R: +1.0: Lower skin: Hole	4R	520	8
BS 520: +11.1: S-4R: +1.0: Lower skin: Hole	4R	520	9
BS 520: +12.1: S-4R: +1.0: Lower skin: Hole	4R	520	10
BS 520: +13.2: S-4R: +1.0: Lower skin: Hole	4R	520	11
BS 520: +15.3: S-4R: +1.0: Lower skin: Hole	4R	520	13
BS 520: +16.4: S-4R: +1.0: Lower skin: Hole	4R	520	14
BS 520: +17.4: S-4R: +1.0: Lower skin: Hole	4R	520	15
BS 540: +4.7: S-4R: +1.0: Lower skin: Hole	4R	540	3
BS 540: +5.8: S-4R: +1.0: Lower skin: Hole	4R	540	4
BS 540: +6.8: S-4R: +1.0: Lower skin: Hole	4R	540	5
BS 540: +7.9: S-4R: +1.0: Lower skin: Hole	4R	540	6
BS 540: +9.0: S-4R: +1.0: Lower skin: Hole	4R	540	7
BS 540: +10.0: S-4R: +1.0: Lower skin: Hole	4R	540	8
BS 540: +11.1: S-4R: +1.0: Lower skin: Hole	4R	540	9
BS 540: +12.1: S-4R: +1.0: Lower skin: Hole	4R	540	10
BS 560: +4.7: S-4R: +1.0: Lower skin: Hole	4R	560	3
BS 560: +6.8: S-4R: +1.0: Lower skin: Hole	4R	560	5
BS 560: +9.0: S-4R: +1.0: Lower skin: Hole	4R	560	6
BS 560: +10.0: S-4R: +1.0: Lower skin: Hole	4R	560	7
BS 560: +11.1: S-4R: +1.0: Lower skin: Hole	4R	560	8
BS 560: +12.1: S-4R: +1.0: Lower skin: Hole	4R	560	9
BS 560: +13.2: S-4R: +1.0: Lower skin: Hole	4R	560	10
BS 560: +14.3: S-4R: +1.0: Lower skin: Hole	4R	560	11
BS 560: +15.3: S-4R: +1.0: Lower skin: Hole	4R	560	12
BS 560: +17.4: S-4R: +1.0: Lower skin: Hole	4R	560	13
BS 560: +18.9: S-4R: +1.0: Lower skin: Hole	4R	560	15

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#### 4.4.1.10 Tear Strap UT

No indications were noted during the ultrasonic inspection of the tear straps.

### 4.5 Panel FT2/F4

The panel designated FT2/F4 represents BS 600 to BS 720A, from stringers 9L to 9R. It includes a circumferential butt joint at BS 680. Figure 1 shows the location of the panel in relation to the aircraft. Figure 54 shows a detailed engineering drawing of the panel.

#### 4.5.1 Inspection Results

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel FT2/F4 can be found in Appendix I.

##### 4.5.1.1 External LFEC Sliding Probe (Lap Joint)

Sliding probe LFEC was conducted on the lower row of fasteners at stringers 4L and 4R with no indications noted on 4L. There were five indications noted, four of which were previously identified during the Field Inspection. Results are found in Table 20.

Table 20. Indications found on the lower row of fasteners on the longitudinal lap joint at stringer 4R with LFEC sliding probe.

<b>Notation</b>	<b>Station</b>	<b>Rivet Number</b>	<b>Forward/Aft/Both</b>
BS 600: +11.1: S-4R: +1.0: Lower skin: Hole	600	9	Forward
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	600	11	Forward
BS 720: +6.0: S-4R: +1.0: Lower skin: Hole	720	4	Aft
BS 720: +7.2: S-4R: +1.0: Lower skin: Hole	720	5	Forward
BS 720: +9.4: S-4R: +1.0: Lower skin: Hole	720	7	Aft

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#### 4.5.1.2 Internal MFEC (Lap Joint)

The internal MFEC revealed numerous indications. Forty-nine indications were found at 32 fasteners on stringer 4R on panel FT2/F4, but no indications were found on stringer 4L as shown in Table 21. The locations of the indications are shown on a schematic for reference in Figure 25. Figure 26 shows a representative rejectable signal from the MFEC inspection at stringer 4R, BS 720B, hole #7, forward side. Other screen representations of indications are found in Appendix C and are similar to the scan shown in Figure 26.

Table 21. Indications found on the longitudinal lap joint at stringer 4R with internal MFEC.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 600: +11.0: S-4R: +1.0: Lower skin: Hole	600	9	Forward/Aft
BS 600: +12.1: S-4R: +1.0: Lower skin: Hole	600	10	Forward/Aft
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	600	11	Forward/Aft
BS 600: +14.2: S-4R: +1.0: Lower skin: Hole	600	12	Forward/Aft
BS 620: +5.7: S-4R: +1.0: Lower skin: Hole	620	4	Forward
BS 620: +6.8: S-4R: +1.0: Lower skin: Hole	620	5	Forward/Aft
BS 620: +7.9: S-4R: +1.0: Lower skin: Hole	620	6	Forward/Aft
BS 620: +8.9: S-4R: +1.0: Lower skin: Hole	620	7	Forward
BS 620: +10.0: S-4R: +1.0: Lower skin: Hole	620	8	Forward
BS 620: +11.0: S-4R: +1.0: Lower skin: Hole	620	9	Forward
BS 640: +8.9: S-4R: +1.0: Lower skin: Hole	640	7	Forward
BS 640: +11.0: S-4R: +1.0: Lower skin: Hole	640	9	Forward
BS 660: +15.3: S-4R: +1.0: Lower skin: Hole	660	13	Forward/Aft
BS 660: +16.3: S-4R: +1.0: Lower skin: Hole	660	14	Forward/Aft
BS 680: +14.2: S-4R: +1.0: Lower skin: Hole	680	12	Forward/Aft
BS 700: +7.9: S-4R: +1.0: Lower skin: Hole	700	6	Forward
BS 700: +10.0: S-4R: +1.0: Lower skin: Hole	700	8	Forward
BS 700: +11.0: S-4R: +1.0: Lower skin: Hole	700	9	Forward
BS 700: +12.1: S-4R: +1.0: Lower skin: Hole	700	10	Forward
BS 700: +13.2: S-4R: +1.0: Lower skin: Hole	700	11	Forward
BS 700: +15.3: S-4R: +1.0: Lower skin: Hole	700	13	Forward
BS 700: +16.3: S-4R: +1.0: Lower skin: Hole	700	14	Forward
BS 700: +17.4: S-4R: +1.0: Lower skin: Hole	700	15	Forward
BS 720: +6.0: S-4R: +1.0: Lower skin: Hole	720	4	Forward/Aft
BS 720: +7.1: S-4R: +1.0: Lower skin: Hole	720	5	Forward/Aft



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BS 720: +8.2: S-4R: +1.0: Lower skin: Hole	720	6	Forward/Aft
BS 720: +9.4: S-4R: +1.0: Lower skin: Hole	720	7	Forward/Aft
BS 720: +10.5: S-4R: +1.0: Lower skin: Hole	720	8	Forward/Aft
BS 720: +11.7: S-4R: +1.0: Lower skin: Hole	720	9	Forward/Aft
BS 720: +12.8: S-4R: +1.0: Lower skin: Hole	720	10	Forward/Aft
BS 720: +13.9: S-4R: +1.0: Lower skin: Hole	720	11	Forward/Aft
BS 720: +15.1: S-4R: +1.0: Lower skin: Hole	720	12	Forward/Aft

#### 4.5.1.3 External Detailed Visual Inspection

An external detailed visual inspection revealed some paint flaking and minor corrosion noted on stringer 4R at BS 640 -5". This is pictured in Appendix D. No evidence of cracking was noted.

#### 4.5.1.4 Internal Detailed Visual Inspection

Eleven indications were found on the lower row of fasteners on panel FT2/F4 between BS 600 to BS 640 and BS 720 to BS 720A on stringer 4R. These are shown in Table 22 and represented schematically on Figure 25. All of these indications were verified with internal MFEC. No visual indications were found on stringer 4L. A comparison of the internal detailed visual inspection and the internal MFEC is found in section 4.9. Photographs of all indications can be found in Appendix D. Table 23 shows the crack parameters which were measured after discovery via the internal detailed visual inspection of the longitudinal lap joints.

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Table 22. Indications from the internal detailed visual inspection of the longitudinal lap joints.

Notation	Stringer	BS Panel	Rivet Number	Verified ?
BS 600: +11.0: S-4R: +1.0: Lower skin: Hole	4R	600-620	9	Verified
BS 600: +12.1: S-4R: +1.0: Lower skin: Hole	4R	600-620	10	Verified
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	4R	600-620	11	Verified
BS 620: +5.7: S-4R: +1.0: Lower skin: Hole	4R	620-640	4	Verified
BS 620: +6.8: S-4R: +1.0: Lower skin: Hole	4R	620-640	5	Verified
BS 620: +7.9: S-4R: +1.0: Lower skin: Hole	4R	620-640	6	Verified
BS 620: +9.0: S-4R: +1.0: Lower skin: Hole	4R	620-640	7	Verified
BS 620: +11.0: S-4R: +1.0: Lower skin: Hole	4R	620-640	9	Verified
BS 720: +11.7: S-4R: +1.0: Lower skin: Hole	4R	720-720A	9	Verified
BS 720: +13.9: S-4R: +1.0: Lower skin: Hole	4R	720-720A	11	Verified
BS 720: +15.1: S-4R: +1.0: Lower skin: Hole	4R	720-720A	12	Verified

Table 23. Crack parameters of internal detailed visual inspection indications.

Notation	Crack length	Crack start (degrees)	Crack angle (degrees)
BS 600: +11.0: S-4R: +1.0: Lower skin: Hole	0.310	90	90
BS 600: +12.1: S-4R: +1.0: Lower skin: Hole	0.250	120	80
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	0.280	80	100
BS 620: +5.7: S-4R: +1.0: Lower skin: Hole	0.130	110	100
BS 620: +6.8: S-4R: +1.0: Lower skin: Hole	0.120	100	100
BS 620: +7.9: S-4R: +1.0: Lower skin: Hole	0.120	80	70
BS 620: +9.0: S-4R: +1.0: Lower skin: Hole	0.150	90	60
BS 620: +11.0: S-4R: +1.0: Lower skin: Hole	0.190	120	80
BS 720: +11.7: S-4R: +1.0: Lower skin: Hole	0.160	110	100
BS 720: +13.9: S-4R: +1.0: Lower skin: Hole	0.200	80	110
BS 720: +15.1: S-4R: +1.0: Lower skin: Hole	0.220	70	100

Additionally, the internal detailed visual inspection examined for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments. There were 16 indications on clips and/or frames. Table 24 displays the indication information and Figure 55 shows an example of a detailed visual indication on a stringer clip. However, none of these indications were verified with internal HFEC (next section) and are considered to be false calls.

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Table 24. Indication information from internal detailed visual inspection.

Indication notation	Notes
BS 620: 0: S-4L: +2.0: Frame: Hole	Rough-looking hole
BS 640: 0: S-7R: +4.5: Frame: Hole	Rough-looking hole
BS 660: 0: S-3L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 660: 0: S-7L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 660: 0: S-4R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 680: 0: S-1: 0.0: Frame: Web	Possible Frame crack
BS 680: 0: S-2R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 680: 0: S-3R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 700: 0: S-8R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 700: 0: S-7R: -3.0: Frame: Web	Possible Frame crack
BS 700: 0: S-7L: -1.5: Frame: Hole	Rough-looking hole
BS 720: 0: S-7R: -1.0: Frame: Hole	Rough-looking hole
BS 720: 0: S-4R: 0.0: Clip: Hole	Stringer clip, upper hole
BS 720A: 0: S-4L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 720A: 0: S-4R: 0.0: Clip: Hole	Stringer clip, lower and upper holes

#### 4.5.1.5 Internal HFEC (Stringer clips)

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted. The detailed visual indications noted during the Field inspections and the Pre-teardown inspection (see above) were not confirmed with internal HFEC and are considered false calls.

Replacement stringer clips were noted at BS 620 and stringer 7R, BS 620 and stringer 7L, BS 680 and stringer 7L, BS 680 and stringer 7R, BS 720A and stringer 7L, and BS 720A and stringer 7R. The replacement stringer clips were evident due to the yellow paint instead of the typical green primer (See Figure 56).

#### 4.5.1.6 External MFEC (All fasteners)

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

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#### 4.5.1.7 MOI

MOI was performed on all rows of the longitudinal lap joints. The inspection revealed two indications on the longitudinal lap joint at stringer 4R, shown in Table 25. No indications were found on the longitudinal lap joint at stringer 4L. Screen representations of each indication are found in Appendix F.

Table 25. Indications from MOI of the longitudinal lap joints on panel FT2/F4.

Notation	Stringer	BS Panel	Rivet Number	Fwd/Aft/Both
BS 600: +11.1: S-4R: +1.0: Lower skin: Hole	4R	600	9	Forward
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	4R	600	11	Forward

#### 4.5.1.8 Rivet Check

Inspection of the lower row of fasteners of the longitudinal lap joint at stringer 4R via Rivet Check revealed 2 rejectable indications among 29 total indications. Table 26 shows the location information of each indication. Figure 28 shows a screen representation example of a rejectable indication. Additional screen representations are shown in Appendix E. Stringer 4L produced 6 rejectable indications among 17 total indications. The LFEC inspections used a 0.100" EDM notch in a 0.050"/0.040" thick specimen for calibration.

Some indications were deemed to be from the lower edge of the upper skin, and other indications were similar to the "Malibu waves" typical of an oblong hole or worked fastener. Figure 29 shows an example of a suspected signal from the lower edge of the upper skin (i.e., at 180 degrees). Figure 30 shows a screen representation of a "Malibu wave". All but one indication on stringer 4L are believed to be from the edge (Table 27).

The Rivet Check inspection system was also used to inspect the upper row of fasteners in the longitudinal lap joints. The HFEC inspections used EDM notches of 0.040" and 0.050" in a 0.050"/0.040" thick specimen for calibration. There were 9 rejectable indications among 32 total indications on stringer 4R as shown in Table 28. Stringer 4L was not examined due to time constraints.

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Table 26. Indications from Rivet Check on the lower row of the longitudinal lap joint at stringer 4R on panel FT2/F4.

Notation	Stg	BS	Rivet No.	Reject	Non-reject	2 cracks?	Comment
BS 600: +11.1: S-4R: +1.0: Lower skin: Hole	4R	600	9	X		X	
BS 600: +12.1: S-4R: +1.0: Lower skin: Hole	4R	600	10		X	X	
BS 600: +13.2: S-4R: +1.0: Lower skin: Hole	4R	600	11	X			
BS 600: +14.3: S-4R: +1.0: Lower skin: Hole	4R	600	12		X	X	
BS 620: +5.8: S-4R: +1.0: Lower skin: Hole	4R	620	4		X	X	
BS 620: +6.8: S-4R: +1.0: Lower skin: Hole	4R	620	5		X	X	
BS 620: +7.9: S-4R: +1.0: Lower skin: Hole	4R	620	6		X	X	
BS 620: +9.0: S-4R: +1.0: Lower skin: Hole	4R	620	7		X		
BS 620: +11.1: S-4R: +1.0: Lower skin: Hole	4R	620	9		X		
BS 640: +4.7: S-4R: +1.0: Lower skin: Hole	4R	640	3		X		edge
BS 640: +10.0: S-4R: +1.0: Lower skin: Hole	4R	640	8		X		edge
BS 640: +12.1: S-4R: +1.0: Lower skin: Hole	4R	640	10		X		Malibu
BS 660: +3.7: S-4R: +1.0: Lower skin: Hole	4R	660	2		X		edge
BS 660: +10.0: S-4R: +1.0: Lower skin: Hole	4R	660	8		X		edge
BS 660: +16.4: S-4R: +1.0: Lower skin: Hole	4R	660	14		X	X	
BS 660: +18.6: S-4R: +1.0: Lower skin: Hole	4R	660	16		X		edge
BS 700: +7.9: S-4R: +1.0: Lower skin: Hole	4R	700	6		X		
BS 720: +3.7: S-4R: +1.0: Lower skin: Hole	4R	720	2		X		Malibu
BS 720: +6.0: S-4R: +1.0: Lower skin: Hole	4R	720	4		X		
BS 720: +7.2: S-4R: +1.0: Lower skin: Hole	4R	720	5		X	X	
BS 720: +8.3: S-4R: +1.0: Lower skin: Hole	4R	720	6		X	X	
BS 720: +9.4: S-4R: +1.0: Lower skin: Hole	4R	720	7		X	X	
BS 720: +10.6: S-4R: +1.0: Lower skin: Hole	4R	720	8		X		
BS 720: +11.7: S-4R: +1.0: Lower skin: Hole	4R	720	9		X		Malibu
BS 720: +12.8: S-4R: +1.0: Lower skin: Hole	4R	720	10		X		
BS 720: +14.0: S-4R: +1.0: Lower skin: Hole	4R	720	11		X		
BS 720: +15.1: S-4R: +1.0: Lower skin: Hole	4R	720	12		X	X	
BS 720: +16.3: S-4R: +1.0: Lower skin: Hole	4R	720	13		X		Malibu
BS 720: +17.4: S-4R: +1.0: Lower skin: Hole	4R	720	14		X		

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Table 27. Indications from Rivet Check on the lower row of the longitudinal lap joint at stringer 4L on panel FT2/F4.

<b>Notation</b>	Stg	BS	Rivet No.	Reject	Non-reject	2 cracks?	Comment
BS 600: +11.1: S-4L: +1.0: Lower skin: Hole	4L	600	9		X		edge
BS 600: +12.1: S-4L: +1.0: Lower skin: Hole	4L	600	10		X		edge
BS 600: +14.3: S-4L: +1.0: Lower skin: Hole	4L	600	12		X		edge
BS 600: +16.4: S-4L: +1.0: Lower skin: Hole	4L	600	14		X		edge
BS 600: +17.4: S-4L: +1.0: Lower skin: Hole	4L	600	15		X		edge
BS 640: +5.8: S-4L: +1.0: Lower skin: Hole	4L	640	4	X			edge
BS 640: +6.8: S-4L: +1.0: Lower skin: Hole	4L	640	5		X		edge
BS 640: +7.9: S-4L: +1.0: Lower skin: Hole	4L	640	6		X		edge
BS 640: +10.0: S-4L: +1.0: Lower skin: Hole	4L	640	8		X		edge
BS 660: +17.5: S-4L: +1.0: Lower skin: Hole	4L	660	16	X			edge
BS 660: +18.6: S-4L: +1.0: Lower skin: Hole	4L	660	17	X			edge
BS 680: +2.6: S-4L: +1.0: Lower skin: Hole	4L	680	1	X			edge
BS 680: +3.7: S-4L: +1.0: Lower skin: Hole	4L	680	2	X			edge
BS 680: +4.7: S-4L: +1.0: Lower skin: Hole	4L	680	3	X			edge
BS 680: +5.8: S-4L: +1.0: Lower skin: Hole	4L	680	4		X		
BS 680: +6.8: S-4L: +1.0: Lower skin: Hole	4L	680	5		X		edge
BS 680: +9.0: S-4L: +1.0: Lower skin: Hole	4L	680	7		X		edge

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Table 28. Indications from Rivet Check on the upper row of the longitudinal lap joint at stringer 4R on panel FT2/F4.

Notation	Stg	BS	Rivet No.	Reje ct	Non-reject	2 cracks?	Comment
BS 600: +9.0: S-4R: +1.0: Upper skin: Hole	4R	600	7	X			
BS 600: +11.1: S-4R: +1.0: Upper skin: Hole	4R	600	9		X		
BS 600: +12.1: S-4R: +1.0: Upper skin: Hole	4R	600	10	X			
BS 600: +15.3: S-4R: +1.0: Upper skin: Hole	4R	600	13		X		
BS 600: +17.4: S-4R: +1.0: Upper skin: Hole	4R	600	15		X	X	Not
BS 620: +9.0: S-4R: +1.0: Upper skin: Hole	4R	620	7		X		Ugly
BS 620: +10.0: S-4R: +1.0: Upper skin: Hole	4R	620	8		X		Ugly
BS 620: +11.1: S-4R: +1.0: Upper skin: Hole	4R	620	9		X		Ugly
BS 620: +12.1: S-4R: +1.0: Upper skin: Hole	4R	620	10		X		Ugly
BS 620: +13.2: S-4R: +1.0: Upper skin: Hole	4R	620	11		X		
BS 620: +14.3: S-4R: +1.0: Upper skin: Hole	4R	620	12		X		Ugly
BS 660: +3.7: S-4R: +1.0: Upper skin: Hole	4R	660	2		X		Not
BS 660: +5.8: S-4R: +1.0: Upper skin: Hole	4R	660	4		X		
BS 660: +7.9: S-4R: +1.0: Upper skin: Hole	4R	660	6		X		
BS 660: +11.1: S-4R: +1.0: Upper skin: Hole	4R	660	9	X			
BS 660: +12.1: S-4R: +1.0: Upper skin: Hole	4R	660	10		X		
BS 680: +2.6: S-4R: +1.0: Upper skin: Hole	4R	680	1		X		edge?
BS 700: +6.0: S-4R: +1.0: Upper skin: Hole	4R	700	4		X		
BS 700: +7.9: S-4R: +1.0: Upper skin: Hole	4R	700	7		X		
BS 700: +9.4: S-4R: +1.0: Upper skin: Hole	4R	700	8		X		
BS 700: +16.3: S-4R: +1.0: Upper skin: Hole	4R	700	13		X		
BS 720: +3.7: S-4R: +1.0: Upper skin: Hole	4R	720	2	X			
BS 720: +4.9: S-4R: +1.0: Upper skin: Hole	4R	720	3		X		
BS 720: +6.0: S-4R: +1.0: Upper skin: Hole	4R	720	4	X			
BS 720: +7.2: S-4R: +1.0: Upper skin: Hole	4R	720	5		X		
BS 720: +8.3: S-4R: +1.0: Upper skin: Hole	4R	720	6		X		
BS 720: +9.4: S-4R: +1.0: Upper skin: Hole	4R	720	7		X		
BS 720: +11.7: S-4R: +1.0: Upper skin: Hole	4R	720	9	X			
BS 720: +15.1: S-4R: +1.0: Upper skin: Hole	4R	720	12	X			
BS 720: +16.3: S-4R: +1.0: Upper skin: Hole	4R	720	13	X			
BS 720: +17.4: S-4R: +1.0: Upper skin: Hole	4R	720	14	X			
BS 720: +18.5: S-4R: +1.0: Upper skin: Hole	4R	720	15		X		

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#### 4.5.1.9 Eddy Current C-scan

The C-scan eddy current had indications, which are shown in Table 29. Twelve indications were found on the lower row of fasteners on stringer 4R. No indications were found on stringer 4L. Figure 52 shows a photograph of the inspection being conducted, and Figure 53 shows screen representations of the signals. Additional screen representations and photographs can be found in Appendix G.

Table 29. Indications from C-scan eddy current of the longitudinal lap joints on panel FT2/F4.

Notation	Stringer	BS Panel	Rivet Number
BS 600: +10.0: S-4R: +1.0: Lower skin: Hole	4R	600	8
BS 600: +12.1: S-4R: +1.0: Lower skin: Hole	4R	600	10
BS 720: +6.0: S-4R: +1.0: Lower skin: Hole	4R	720	4
BS 720: +7.2: S-4R: +1.0: Lower skin: Hole	4R	720	5
BS 720: +8.3: S-4R: +1.0: Lower skin: Hole	4R	720	6
BS 720: +9.4: S-4R: +1.0: Lower skin: Hole	4R	720	7
BS 720: +10.6: S-4R: +1.0: Lower skin: Hole	4R	720	8
BS 720: +11.7: S-4R: +1.0: Lower skin: Hole	4R	720	9
BS 720: +12.8: S-4R: +1.0: Lower skin: Hole	4R	720	10
BS 720: +13.9: S-4R: +1.0: Lower skin: Hole	4R	720	11
BS 720: +15.1: S-4R: +1.0: Lower skin: Hole	4R	720	12
BS 720: +16.3: S-4R: +1.0: Lower skin: Hole	4R	720	13

#### 4.5.1.10 Tear Strap UT

No indications were noted during the ultrasonic inspection of the tear straps.

#### 4.6 Panel FT3/F5

The panel designated FT3/F5 represents BS 720A to BS 760, from stringers 9L to 9R. It includes a circumferential butt joint at BS 740. Figure 1 shows the location of the panel in relation to the aircraft. Figure 57 shows a detailed engineering drawing of the panel.



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#### 4.6.1 Inspection Results

The inspection results of current and advanced technologies are presented in the following sections.

Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel FT3/F5 can be found in Appendix I.

##### 4.6.1.1 External LFEC Sliding Probe (Lap Joint)

Sliding probe LFEC was conducted on the lower row of fasteners on stringers 4L and 4R with no indications noted on 4L. There were nine indications at seven fasteners noted, six of which were previously identified during the Field Inspection. Results are found in Table 30.

Table 30. Indications found on the longitudinal lap joint at stringer 4R with LFEC sliding probe.

Notation	Station	Rivet Number	Forward/Aft/Both
BS 720A: +5.8: S-4R: +1.0: Lower skin: Hole	720A	4	Forward
BS 720B: +1.6: S-4R: +1.0: Lower skin: Hole	720B	1	Forward
BS 720B: +2.6: S-4R: +1.0: Lower skin: Hole	720B	2	Forward
BS 720B: +6.8: S-4R: +1.0: Lower skin: Hole	720B	5	Forward
BS 720B: +9.0: S-4R: +1.0: Lower skin: Hole	720B	7	Forward /Aft
BS 720B: +10.0: S-4R: +1.0: Lower skin: Hole	720B	8	Forward/Aft
BS 720C: +10.0: S-4R: +1.0: Lower skin: Hole	720C	8	Forward

##### 4.6.1.2 Internal MFEC (Lap Joint)

The internal MFEC revealed 50 indications at 31 fasteners on the lower row of fasteners on stringer 4R on panel FT3/F5, but no indications were found on stringer 4L. See Table 31 for detailed information and Figure 25 for the locations of the indications shown on a schematic for reference. Figure 26 shows a representative rejectable signal from the MFEC inspection at stringer 4R, BS 720B, hole #7, forward side. Other screen representations of indications are found in Appendix C and are similar to the scan shown in Figure 26.

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Table 31. Indications found on the longitudinal lap joint at stringer 4R with internal MFEC.

<b>Notation</b>	<b>Station</b>	<b>Rivet Number</b>	<b>Forward/Aft/Both</b>
BS 720A: +3.6: S-4R: +1.0: Lower skin: Hole	720A	2	Forward
BS 720A: +4.7: S-4R: +1.0: Lower skin: Hole	720A	3	Forward/Aft
BS 720A: +5.7: S-4R: +1.0: Lower skin: Hole	720A	4	Forward
BS 720A: +6.8: S-4R: +1.0: Lower skin: Hole	720A	5	Forward/Aft
BS 720A: +7.9: S-4R: +1.0: Lower skin: Hole	720A	6	Forward/Aft
BS 720A: +8.9: S-4R: +1.0: Lower skin: Hole	720A	7	Forward/Aft
BS 720A: +10.0: S-4R: +1.0: Lower skin: Hole	720A	8	Forward/Aft
BS 720A: +11.0: S-4R: +1.0: Lower skin: Hole	720A	9	Forward/Aft
BS 720B: +2.6: S-4R: +1.0: Lower skin: Hole	720B	1	Forward/Aft
BS 720B: +3.6: S-4R: +1.0: Lower skin: Hole	720B	2	Forward
BS 720B: +4.7: S-4R: +1.0: Lower skin: Hole	720B	3	Forward
BS 720B: +5.7: S-4R: +1.0: Lower skin: Hole	720B	4	Forward/Aft
BS 720B: +6.8: S-4R: +1.0: Lower skin: Hole	720B	5	Forward/Aft
BS 720B: +7.9: S-4R: +1.0: Lower skin: Hole	720B	6	Forward/Aft
BS 720B: +8.9: S-4R: +1.0: Lower skin: Hole	720B	7	Forward/Aft
BS 720B: +10.0: S-4R: +1.0: Lower skin: Hole	720B	8	Forward/Aft
BS 720B: +11.0: S-4R: +1.0: Lower skin: Hole	720B	9	Forward/Aft
BS 720B: +12.1: S-4R: +1.0: Lower skin: Hole	720B	10	Forward/Aft
BS 720B: +13.2: S-4R: +1.0: Lower skin: Hole	720B	11	Forward/Aft
BS 720B: +14.2: S-4R: +1.0: Lower skin: Hole	720B	12	Forward
BS 720B: +15.3: S-4R: +1.0: Lower skin: Hole	720B	13	Forward/Aft
BS 720B: +16.3: S-4R: +1.0: Lower skin: Hole	720B	14	Forward/Aft
BS 720C: +7.9: S-4R: +1.0: Lower skin: Hole	720C	6	Forward/Aft
BS 720C: +8.9: S-4R: +1.0: Lower skin: Hole	720C	7	Forward
BS 720C: +10.0: S-4R: +1.0: Lower skin: Hole	720C	8	Forward/Aft
BS 720C: +15.3: S-4R: +1.0: Lower skin: Hole	720C	13	Forward
BS 720C: +17.4: S-4R: +1.0: Lower skin: Hole	720C	15	Forward
BS 720D: +7.9: S-4R: +1.0: Lower skin: Hole	720D	6	Forward
BS 720D: +8.9: S-4R: +1.0: Lower skin: Hole	720D	7	Aft
BS 720D: +10.0: S-4R: +1.0: Lower skin: Hole	720D	8	Aft
BS 720E: +7.9: S-4R: +1.0: Lower skin: Hole	720E	9	Forward

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#### 4.6.1.3 External Detailed Visual Inspection

An external detailed visual inspection revealed some paint flaking and minor corrosion noted on stringer 4R at BS 720F +5". This is pictured in Appendix D. No evidence of cracking was noted.

#### 4.6.1.4 Internal Detailed Visual Inspection

Two visual indications were found on panel FT3/F5 between BS 720D and BS 720E on stringer 4R. These are shown in Table 32 and schematically in Figure 25. These indications were verified with internal MFEC. No visual indications were found on stringer 4L. A comparison of the internal detailed visual inspection and the internal MFEC is found in section 4.9. Photographs of all visual indications can be found in Appendix D. Table 33 shows the crack parameters which were measured after discovery via the internal detailed visual inspection of the longitudinal lap joints.

Table 32. Indications from the internal detailed visual inspection of the lower row of fasteners on the longitudinal lap joints.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Verified ?</b>
BS 720D: +10.0: S-4R: +1.0: Lower skin: Hole	4R	720D-720E	8	Verified
BS 720D: +12.1: S-4R: +1.0: Lower skin: Hole	4R	720D-720E	10	Not

Table 33. Crack parameters of internal detailed visual inspection indications.

<b>Notation</b>	<b>Crack length</b>	<b>Crack start (degrees)</b>	<b>Crack angle (degrees)</b>
BS 720D: +10.0: S-4R: +1.0: Lower skin: Hole	0.185	255	100
BS 720D: +12.1: S-4R: +1.0: Lower skin: Hole	0.110	120	80

Additionally, the internal detailed visual inspection examined for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments. There were 10 indications on clips and/or frames. Table 34 displays the indication information. However, none of these indications were verified with internal HFEC (next section) and are considered false calls.

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Table 34. Indication information from internal detailed visual inspection.

<b>Indication notation</b>	<b>Notes</b>
BS 720B: 0: S-4L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 720B: 0: S-4L: +4.5: Frame: Hole	Rough-looking hole
BS 720B: 0: S-5R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 720B: 0: S-7R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 720C: 0: S-5L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 720D: 0: S-3R: 0.0: Clip: Hole	Stringer clip, upper hole
BS 720D: 0: S-4R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 720E: 0: S-4R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 720E: 0: S-5L: 0.0: Clip: Hole	Stringer clip, lower hole
BS 720F: 0: S-4R: 0.0: Clip: Hole	Stringer clip, lower hole

#### **4.6.1.5 Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted. The detailed visual indications noted during the Field inspections and the Pre-teardown inspection (see above) were not confirmed with internal HFEC and are considered false calls.

Replacement stringer clips were noted at BS 720D and stringer 7R, BS 720D and stringer 7L, BS 720F and stringer 7L, and BS 720F and stringer 7R. The replacement stringer clips were evident due to the yellow paint instead of the typical green primer.

#### **4.6.1.6 External MFEC (All fasteners)**

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

#### **4.6.1.7 MOI**

MOI was performed on all rows of the longitudinal lap joints. The inspection revealed seven indications at five fasteners on the longitudinal lap joint at stringer 4R, shown in Table 35. No indications were found on the longitudinal lap joint at stringer 4L. Screen representations of each indication are found in Appendix F.

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Table 35. Indications from MOI of the longitudinal lap joints on panel FT3/F5.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>	<b>Fwd/Aft/Both</b>
BS 720A: +5.8: S-4R: +1.0: Lower skin: Hole	4R	720A	4	Forward
BS 720B: +6.8: S-4R: +1.0: Lower skin: Hole	4R	720B	5	Forward
BS 720B: +9.0: S-4R: +1.0: Lower skin: Hole	4R	720B	7	Forward/Aft
BS 720B: +10.0: S-4R: +1.0: Lower skin: Hole	4R	720B	8	Forward/Aft
BS 720C: +10.0: S-4R: +1.0: Lower skin: Hole	4R	720C	8	Forward

#### 4.6.1.8 Rivet Check

Inspection of the lower row of fasteners of the longitudinal lap joint at stringer 4R via Rivet Check revealed 4 rejectable indications among 18 total indications. However, the inspection was only successful from BS 720A to BS 720D. The fasteners increase in diameter at BS 720D, rendering fasteners between BS 720D and BS 760 uninspectable with Rivet Check due to the decreased distance between lower edge of the fastener and the skin (edge distance).

Table 36 shows the location information of each indication. Figure 28 shows a screen representation example of a rejectable indication. Additional screen representations are shown in Appendix E. The LFEC inspections used a 0.100" EDM notch in a 0.050"/0.040" thick specimen for calibration.

Some indications were deemed to be from the lower edge of the upper skin, and other indications were similar to the "Malibu waves" typical of an oblong hole or worked fastener. Figure 29 shows an example of a suspected signal from the lower edge of the upper skin (i.e., at 180 degrees). Figure 30 shows a screen representation of a "Malibu wave". Stringer 4L was not examined due to difficulty in the edge distance.

The Rivet Check inspection system was also used to inspect the upper row of fasteners in the longitudinal lap joints. The HFEC inspections used EDM notches of 0.040" and 0.050" in a 0.050"/0.040" thick specimen for calibration. There were 2 rejectable indications among 5 total indications on stringer 4R as shown in Table 37. Stringer 4L was not examined due to time constraints.

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Table 36. Indications from Rivet Check on the lower row of the longitudinal lap joint at stringer 4R on panel FT3/F5.

<b>Notation</b>	<b>Stg</b>	<b>BS</b>	<b>Rivet No.</b>	<b>Rej ect</b>	<b>Non-reject</b>	<b>2 cracks?</b>	<b>Comment</b>
BS 720A: +4.7: S-4R: +1.0: Lower skin: Hole	4R	720A	3		X		
BS 720A: +5.8: S-4R: +1.0: Lower skin: Hole	4R	720A	4	X			
BS 720A: +6.8: S-4R: +1.0: Lower skin: Hole	4R	720A	5		X		Weird
BS 720A: +7.9: S-4R: +1.0: Lower skin: Hole	4R	720A	6		X		Weird
BS 720A: +9.0: S-4R: +1.0: Lower skin: Hole	4R	720A	7		X		Weird
BS 720A: +11.1: S-4R: +1.0: Lower skin: Hole	4R	720A	9		X		Weird
BS 720B: +2.6: S-4R: +1.0: Lower skin: Hole	4R	720B	1		X		
BS 720B: +5.8: S-4R: +1.0: Lower skin: Hole	4R	720B	4		X		
BS 720B: +6.8: S-4R: +1.0: Lower skin: Hole	4R	720B	5		X		
BS 720B: +9.0: S-4R: +1.0: Lower skin: Hole	4R	720B	7	X		X	
BS 720B: +10.0: S-4R: +1.0: Lower skin: Hole	4R	720B	8	X		X	
BS 720C: +3.7: S-4R: +1.0: Lower skin: Hole	4R	720C	2		X		edge
BS 720C: +7.9: S-4R: +1.0: Lower skin: Hole	4R	720C	6		X		
BS 720C: +10.0: S-4R: +1.0: Lower skin: Hole	4R	720C	8	X			
BS 720C: +12.1: S-4R: +1.0: Lower skin: Hole	4R	720C	10		X		edge
BS 720C: +13.2: S-4R: +1.0: Lower skin: Hole	4R	720C	11		X		edge
BS 720C: +15.3: S-4R: +1.0: Lower skin: Hole	4R	720C	13		X		Weird
BS 720C: +17.4: S-4R: +1.0: Lower skin: Hole	4R	720C	15		X		Malibu

Table 37. Indications from Rivet Check on the upper row of the longitudinal lap joint at stringer 4R on panel FT3/F5.

<b>Notation</b>	<b>Stg</b>	<b>BS</b>	<b>Rivet No.</b>	<b>Rej ect</b>	<b>Non-reject</b>	<b>2 cracks?</b>	<b>Comments</b>
BS 720B: +3.7: S-4R: +1.0: Upper skin: Hole	4R	720B	2		X		
BS 720B: +4.7: S-4R: +1.0: Upper skin: Hole	4R	720B	3	X			
BS 720B: +9.0: S-4R: +1.0: Upper skin: Hole	4R	720B	7	X			
BS 720C: +10.0: S-4R: +1.0: Upper skin: Hole	4R	720C	8		X		
BS 720C: +11.1: S-4R: +1.0: Upper skin: Hole	4R	720C	9		X		

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#### 4.6.1.9 Eddy Current C-scan

Eddy current C-scan of the lower row of the longitudinal lap joints at stringer 4L and 4R revealed 3 indications on stringer 4R. No indications were noted on stringer 4L. These are shown in Table 38. Figure 52 shows a photograph of the inspection being conducted, and Figure 53 shows a screen representation of the signals. Additional screen representations and photographs can be found in Appendix G.

Table 38. Indications from C-scan eddy current of the longitudinal lap joints on panel FT3/F5.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>	<b>Rivet Number</b>
BS 720B: +11.1: S-4R: +1.0: Lower skin: Hole	4R	720B	8
BS 720B: +12.1: S-4R: +1.0: Lower skin: Hole	4R	720B	9
BS 720C: +12.1: S-4R: +1.0: Lower skin: Hole	4R	720C	10

#### 4.6.1.10 Tear Strap UT

There were four areas of indications found during the ultrasonic inspection of the tear straps. These are shown in Table 39. A screen representation of an indication is found in Figure 37. Figure 38 shows the location of the indications from the external surface. Most indications were locations in the rivet pattern, between the rivets.

The four indications were found at the circumferential butt joint BS 740. This location does not have bonded tear straps, but does contain other bonded structure. Therefore, an internal visual inspection was conducted to possibly explain the indication. However, no explanation could be found. Figure 39 shows an inside view with no obvious explanation. Additional photographs and screen representations can be found in Appendix H.

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Table 39. Indications from ultrasonic inspection of tear straps on panel FT3/F5.

<b>Notation</b>	<b>Stringer</b>	<b>BS Panel</b>
BS 740: 1.0: S-4L: +1.0: Outer Skin: Debond	4-5L	740
BS 740: 1.0: S-3L: +1.0: Outer Skin: Debond	3-4L	740
BS 740: 1.0: S-8L: +1.0: Outer Skin: Debond	8-9L	740
BS 740: 1.0: S-8R: +1.0: Outer Skin: Debond	8-9R	740

#### **4.7 Panel FT4/F6**

The panel designated FT4/F6 represents BS 970 to BS 1109, from stringers 9L to 9R. It includes a circumferential butt joint at BS 1010. Figure 1 shows the location of the panel in relation to the aircraft. Figure 58 shows a detailed engineering drawing of the panel.

##### **4.7.1 Inspection Results**

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel FT4/F6 can be found in Appendix I.

##### **4.7.1.1 External LFEC Sliding Probe (Lap Joint)**

Sliding probe LFEC was conducted on the lower row of fasteners on stringers 4L and 4R with no indications noted.

##### **4.7.1.2 Internal MFEC (Lap Joint)**

The internal MFEC was conducted on the lower row of fasteners on stringers 4L and 4R with no indications noted.



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#### 4.7.1.3 External Detailed Visual Inspection

An external detailed visual inspection revealed a possible gap forming between the skins at the circumferential butt joint at BS 1010 and the longitudinal lap joint at stringer 4R. This is pictured in Appendix D. No evidence of cracking or corrosion was noted.

#### 4.7.1.4 Internal Detailed Visual Inspection

No indication of cracking along the lower row of fasteners of the longitudinal lap joints was found during an internal detailed visual inspection of panel FT4/F6.

The internal detailed visual inspection also examined for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments. There were 9 indications on clips and/or frames. Table 40 displays the indication information and Figure 55 shows an example of a detailed visual indication on a stringer clip. However, none of these indications were verified with internal HFEC (next section) and are considered false calls.

Table 40. Indication information from internal detailed visual inspection.

Indication notation	Notes
BS 970: 0: S-8L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 990: 0: S-4L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 1010: 0: S-2L: 0.0: Clip: Hole	Stringer clip, upper hole
BS 1010: 0: S-3R: 0.0: Clip: Hole	Stringer clip, lower hole
BS 1030: 0: S-8R: 0.0: Clip: Hole	Stringer clip, upper hole
BS 1050: 0: S-8R: -2.4: Frame: Web	Possible Frame crack
BS 1050: 0: S-2L: 0.0: Clip: Hole	Stringer clip, upper and lower holes
BS 1090: 0: S-3L: 0.0: Clip: Hole	Stringer clip, upper hole

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**Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted. The detailed visual indications noted during the Field inspection and the Pre-teardown inspection (see above) were not confirmed with internal HFEC and are considered false calls.

Replacement stringer clips were noted at BS 970 and stringer 7R, BS 970 and stringer 7L, BS 990 and stringer 7L, and BS 1090 and stringer 7R. The replacement stringer clips were evident due to the yellow paint instead of the typical green primer.

**4.7.1.6 External MFEC (All fasteners)**

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

**4.7.1.7 MOI**

No indications were noted during MOI of all rows of fasteners at longitudinal lap joints.

**4.7.1.8 Rivet Check**

Rivet Check was not performed on panel FT4/F6 due to thickness restrictions.

**4.7.1.9 Eddy Current C-scan**

Eddy current C-scan of the lower row of the longitudinal lap joints at stringers 4L and 4R did not reveal any indications.

**4.7.1.10 Tear Strap UT**

No indications were noted during the ultrasonic inspection of the tear straps.

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## **4.8 Panel F9**

The panel designated F9 represents BS 500 to BS 600, from stringers 25L to 27L. Protruding head fasteners (BACR15CE\*) were present on stringer 26L from BS 500 to BS 600.

### **4.8.1 Inspection Results**

The inspection results of current and advanced technologies are presented in the following sections. Results of the fastener parameters (head-diameter, flushness, grip length, buck-tail diameter, etc.) are contained in the Database. A report from the Database of the indication information on panel F9 can be found in Appendix I.

#### **4.8.1.1 External LFEC Sliding Probe (Lap Joint)**

Sliding probe LFEC was conducted on stringer 26L from BS 600 to BS 640 with no indications noted. Spot probe LFEC was conducted around the protruding head fasteners from BS 500 to BS 600 with no indications noted.

#### **4.8.1.2 Internal MFEC (Lap Joint)**

Internal MFEC was conducted on stringer 26L with no indications noted.

#### **4.8.1.3 External Detailed Visual Inspection**

No indications were found during an external detailed visual inspection of panel F9.

#### **4.8.1.4 Internal Detailed Visual Inspection**

An internal detailed visual inspection was conducted on panel F9 with no indications noted.

#### **4.8.1.5 Internal HFEC (Stringer clips)**

An internal HFEC inspection to examine for cracking in the stringer clips, frames, and all skin to stringer and skin to frame attachments was conducted with no indications noted.

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#### **4.8.1.6 External MFEC (All fasteners)**

An external MFEC inspection to examine for cracking in the upper skin at every fastener, particularly at all skin to stringer and skin to frame attachments, was conducted with no indications noted.

#### **4.8.1.7 MOI**

MOI was not performed on this panel due to the presence of protruding head fasteners.

#### **4.8.1.8 Rivet Check**

Rivet Check was not performed on this panel due to the presence of protruding head fasteners.

#### **4.8.1.9 Eddy Current C-scan**

Eddy current C-scan was not performed on this panel due to the presence of protruding head fasteners.

### **4.9 Comparison of Methods (Lap splices)**

A comparison of indications and fasteners noted per bay at the longitudinal lap splices from internal MFEC, external LFEC, and internal DVI during two separate phases of inspection is shown in Table 41. Differences in the Table between results noted during the Field Inspection Report ((Phase 1, CLIN 0001d) and this report are shown in bold font. Additionally, this can be seen schematically in Figures 25 (Pre-teardown inspection) and 59 (Field inspection).

During the field inspections, conducted at Victorville, CA in November 2002 under harsh conditions, 172 MFEC indications on 109 fasteners were documented. External LFEC inspection only found 18 of these, while internal detailed visual inspection only noted 34 fastener locations.

During this phase of inspection, 196 indications were noted at 131 fastener sites. However, this phase represents a “lab” environment with controlled conditions as opposed to the harsh desert conditions found during the “field” inspections. There were more fasteners rejected by external LFEC (19) but fewer by internal DVI (32), when compared to the Field Inspection Report (Phase 1, CLIN 0001d).

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As found with the field inspection, the areas which had the most fasteners affected were between BS 720B to BS 720C (14 fasteners) and BS 540 to BS 600 (36 fasteners).

Table 41. Number of indications and fasteners from internal MFEC inspections with comparisons to internal detailed visual and external LFEC sliding probe inspections. Results from both the Field inspection and the Pre-teardown inspection are presented.

	Field Inspect. Report Nov. 5-10, 2002				Pre-Teardown Inspect. Report Q1 2003			
Stringer/ Stations	# MFEC Ind.	# MFEC Fast.	# LFEC Fast.	# DVI Fast.	# MFEC Ind.	# MFEC Fast.	# LFEC Fast.	# DVI Fast.
4L/380-400	0	0	0	0	2	2	0	0
4L/400-420	6	4	0	2	8	6	0	2
4L/420-440	7	5	0	2	7	5	0	2
4R/420-440	1	1	0	0	1	1	0	0
4R/440-460	1	1	0	0	1	1	0	0
4R/480-500	1	1	1	0	0	0	1	0
4R/500-520	4	3	0	1	8	7	0	1
4R/520-540	13	8	4	6	14	8	4	6
4R/540-560	21	12	1	10	18	11	2	10
4R/560-580	7	6	0	1	17	12	0	1
4R/580-600	13	10	0	0	19	13	0	0
4R/600-620	9	5	2	3	8	4	2	0
4R/620-640	8	5	0	5	7	6	0	5
4R/640-660	0	0	0	0	2	2	0	0
4R/660-680	8	4	1	0	4	2	0	0
4R/680-700	2	1	1	0	2	1	0	0
4R/700-720	6	6	0	0	8	8	0	0
4R/720-720A	18	9	2	3	18	9	3	3
4R/720A-720B	14	8	1	0	14	8	1	0
4R/720B-720C	24	13	4	0	25	14	5	0
4R/720C-720D	6	4	1	0	7	5	1	0
4R/720D-720E	3	3	0	1	3	3	0	2
4R/720E/720F	0	0	0	0	1	1	0	0
4L/950C-950D	0	0	0	0	2	2	0	0
<b>Totals</b>	<b>172</b>	<b>109</b>	<b>18</b>	<b>34</b>	<b>196</b>	<b>131</b>	<b>19</b>	<b>32</b>

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During MOI of the panels, 22 indications were noted at 18 fasteners, all on the lower row of the longitudinal lap joints. These are shown in Table 42. Many of these areas match the areas of numerous internal MFEC indications when compared to Table 41.

Rivet Check detected indications at 90 fasteners on the lower row of fasteners on the longitudinal lap joints. Only 18 of these fasteners were rejectable. Sixteen of the 90 fasteners contained multiple crack indications. Several indications are believed to be either from the lower edge of the upper skin or oblong holes.

Rivet Check also detected indications at 37 fasteners on the upper row of fasteners on the longitudinal lap joints. Only 11 of these were considered rejectable. One of the 37 fasteners contained multiple crack indications.

C-scan Eddy Current revealed 46 total indications, all but one on the lower row of fasteners on stringer 4R. The area which had the most fasteners affected was between BS 540 to BS 600, similar to the internal MFEC results.

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Table 42. Number of indications and fasteners from MOI, C-scan eddy current, and Rivet Check.

Stringer/ Stations	# MOI Ind.	# MOI Fast.	# C-scan Fast.	# Rivet Check Fast. (LFEC) Rej/Total	# Rivet Check Fast. (HFEC) Rej/Total
4L/380-400	2	2	0	0/3	---
4L/400-420	---	---	0	0/1	---
4L/420-440	---	---	0	0/2	---
4L/560-580	---	---	1	0/0	---
4L/600-620	---	---	0	0/5	---
4L/620-640	---	---	0	0/0	---
4L/640-660	---	---	0	1/4	---
4L/660-680	---	---	0	2/2	---
4L/680-700	---	---	0	3/6	---
4R/480-500	0	0	2	1/1	0/0
4R/500-520	0	0	1	0/3	0/0
4R/520-540	6	4	8	3/8	0/0
4R/540-560	2	2	8	2/5	0/0
4R/560-580	0	0	11	0/2	0/0
4R/580-600	0	0	0	0/0	0/0
4R/600-620	2	2	2	2/4	2/5
4R/620-640	0	0	0	0/5	0/6
4R/640-660	0	0	0	0/3	0/0
4R/660-680	0	0	0	0/5	1/5
4R/680-700	0	0	0	0/0	0/1
4R/700-720	0	0	0	0/1	0/4
4R/720-720A	0	0	10	0/12	6/11
4R/720A-720B	1	1	0	1/6	0/0
4R/720B-720C	5	3	2	2/5	2/3
4R/720C/720D	1	1	1	1/7	0/2
2R-3R/ 870	1	1	---	---	---
4L/950C-950D	1	1	0	0/0	0/0
4L/950F-970	1	1	0	0/0	0/0
<b>Totals</b>	<b>22</b>	<b>18</b>	<b>46</b>	<b>18/90</b>	<b>11/37</b>

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## 5.0 REFERENCES

1. FAA Contract DTFA03-02-C-00044
2. Boeing 727 NDT Manual (D6-48875)
3. B727 Supplemental Structural Inspection Document (D6-48040-1)
4. B727 Maintenance Planning Document (D6-8766).
5. Boeing NDT Standard Practices Manual
6. SAIC Company Literature
7. BSS D-11805, Inspection of Head Dimensions for Flush Fasteners
8. BAC 5004, Installation of Permanent Fasteners
9. BAC 5049, Dimpling and Countersinking
10. F. Spencer, "Detection Reliability for Small Cracks beneath Rivet Heads Using Eddy Current Nondestructive Inspection Techniques", submitted to FAA Technical Center, 1997.



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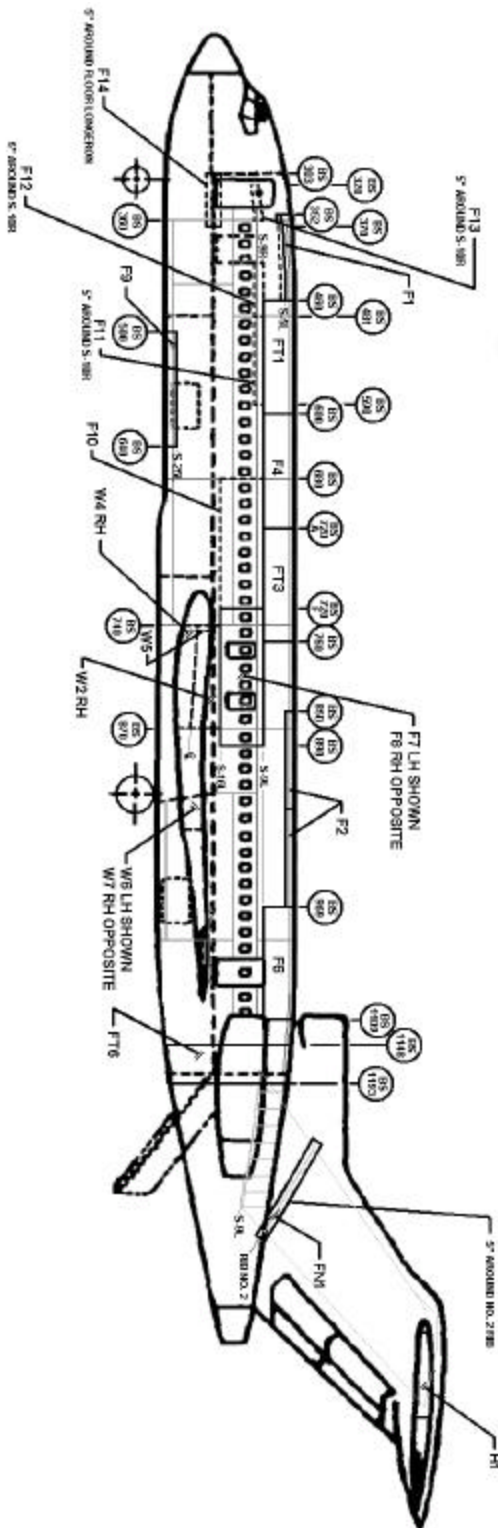


Figure 1. Overview of location of each panel removed from the subject aircraft (Sheet 1 of 2).

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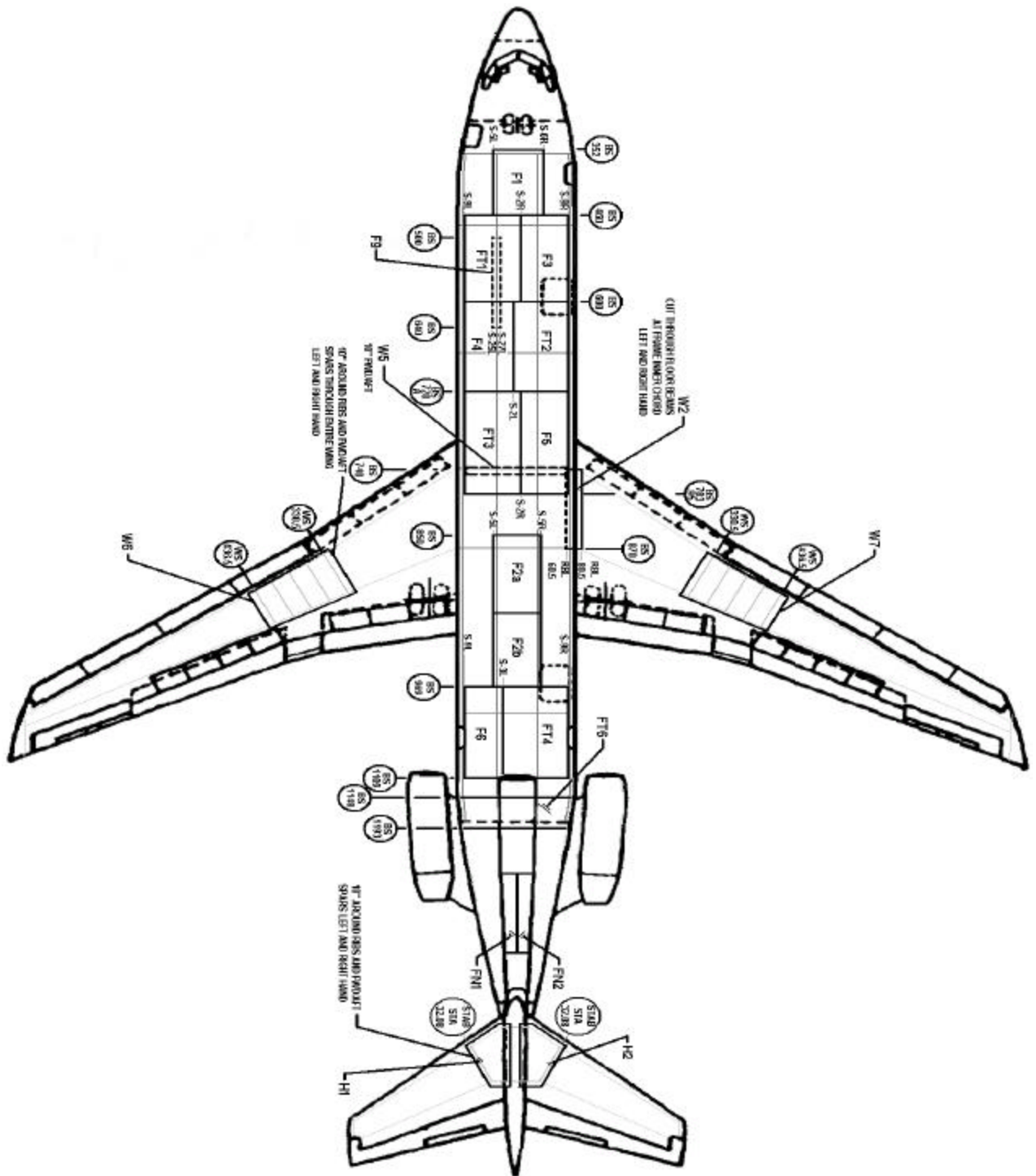


Figure 1. Overview of location of each panel removed from the subject aircraft (Sheet 2 of 2).

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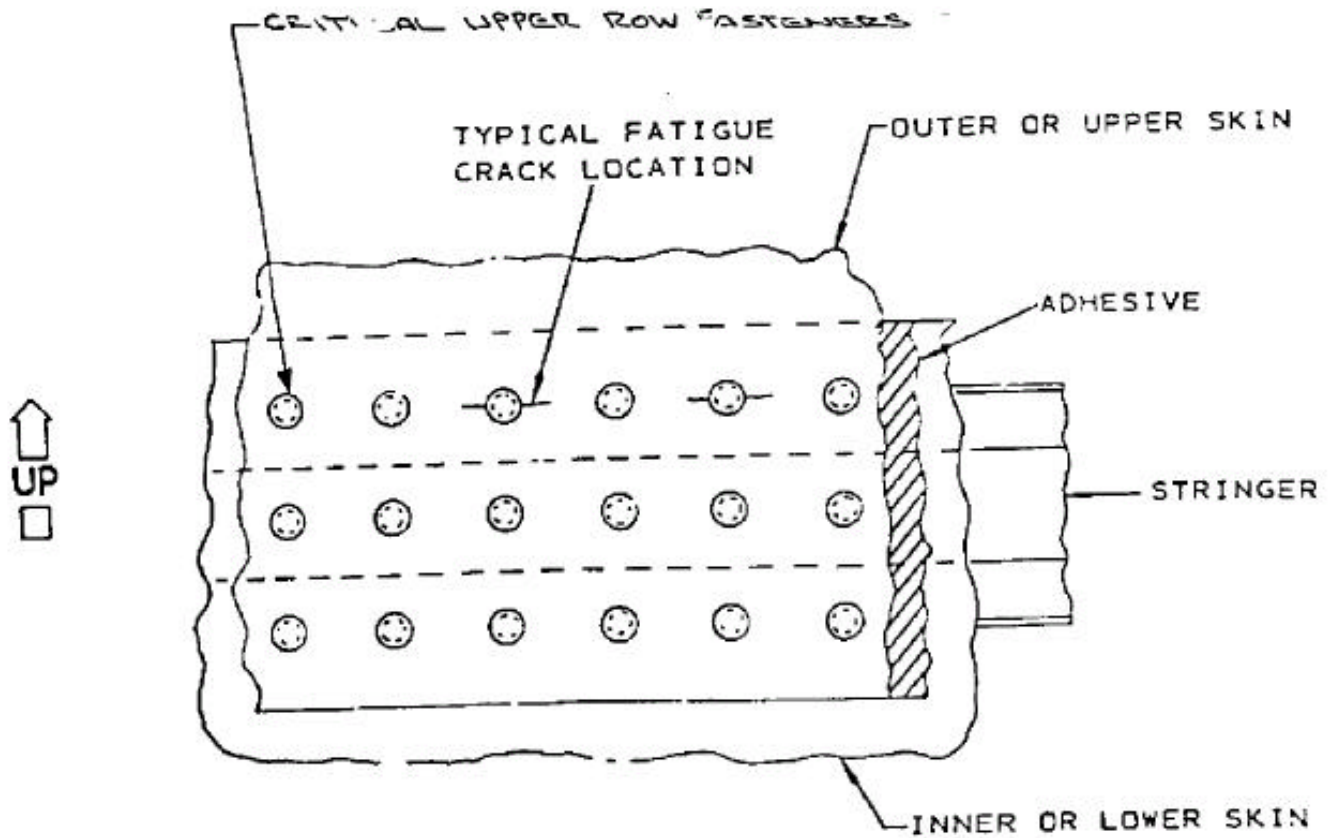


Figure 2. Schematic of typical cracking found in the upper skin, upper row of fasteners of longitudinal lap joints.

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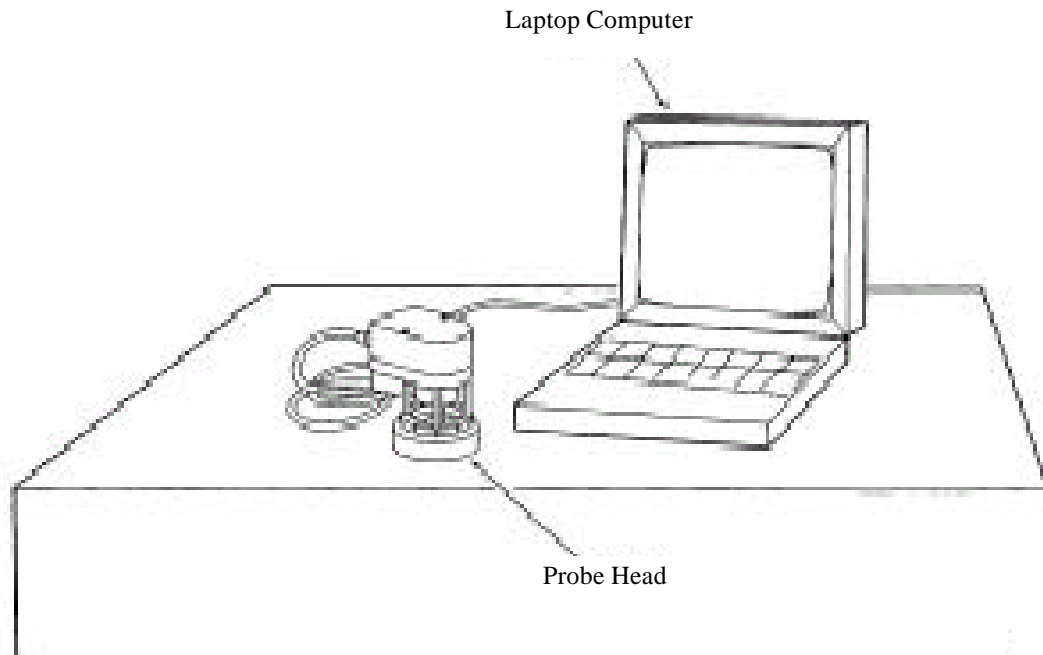


Figure 3. Schematic of the Rivet Check System (NASA Self-nulling probe) consisting of probe head and laptop computer.

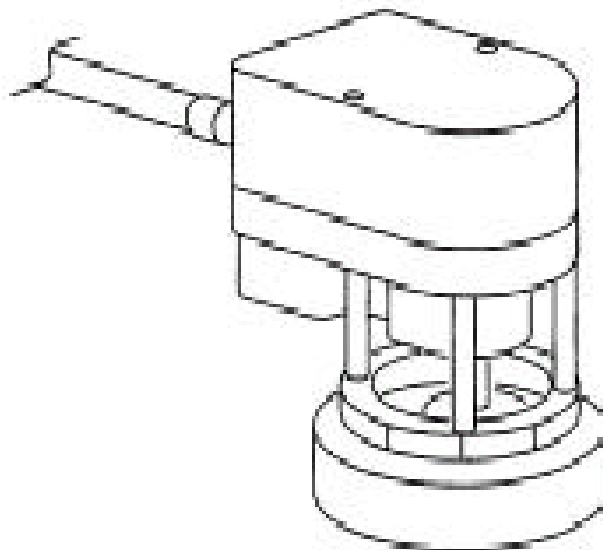


Figure 4. Schematic of the Rivet Check rotating probe head. The rotating probe holds the sensing element, the self-nulling probe, in addition to a drive motor for probe rotation, an angular position sensor, and associated electronics.

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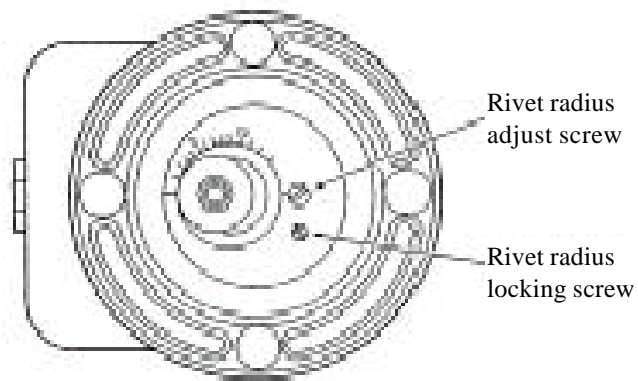
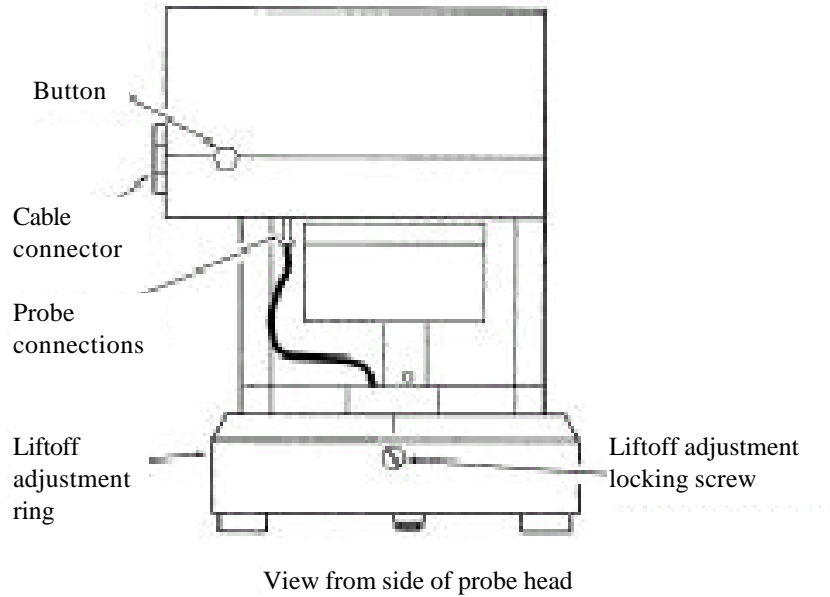
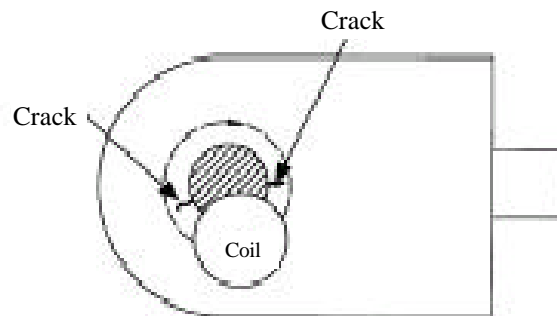
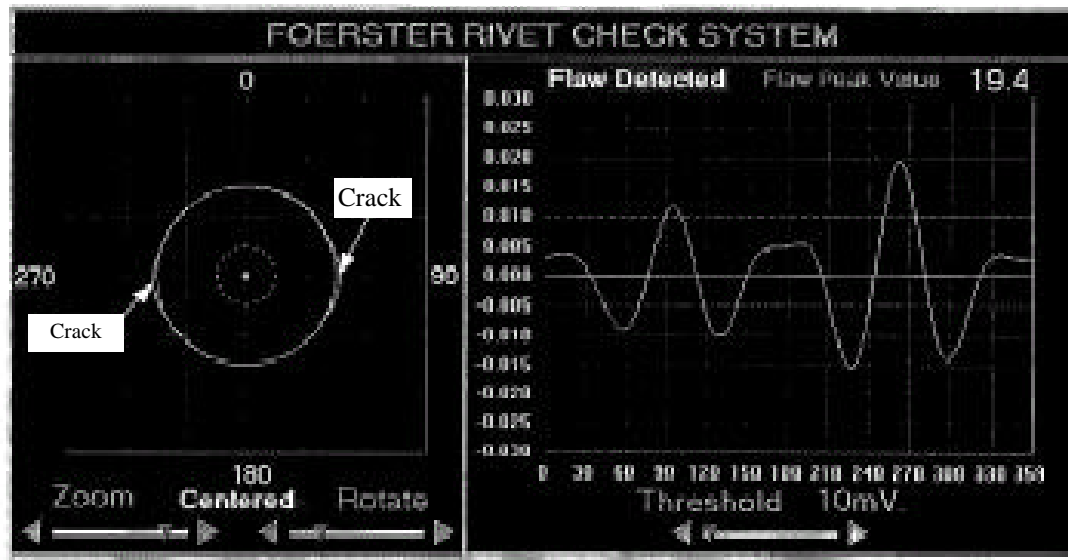


Figure 5. Schematic of the Rivet Check rotating probe head, side and bottom views.

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Calibration position  
View A



Raw signal display

Waveform display

Rivet Check active display window  
View B

Figure 6. Schematic of the Rivet Check rotating probe head position and signal display from a 0.040" long crack at 90 degrees and a 0.050" long crack at 260 degrees.

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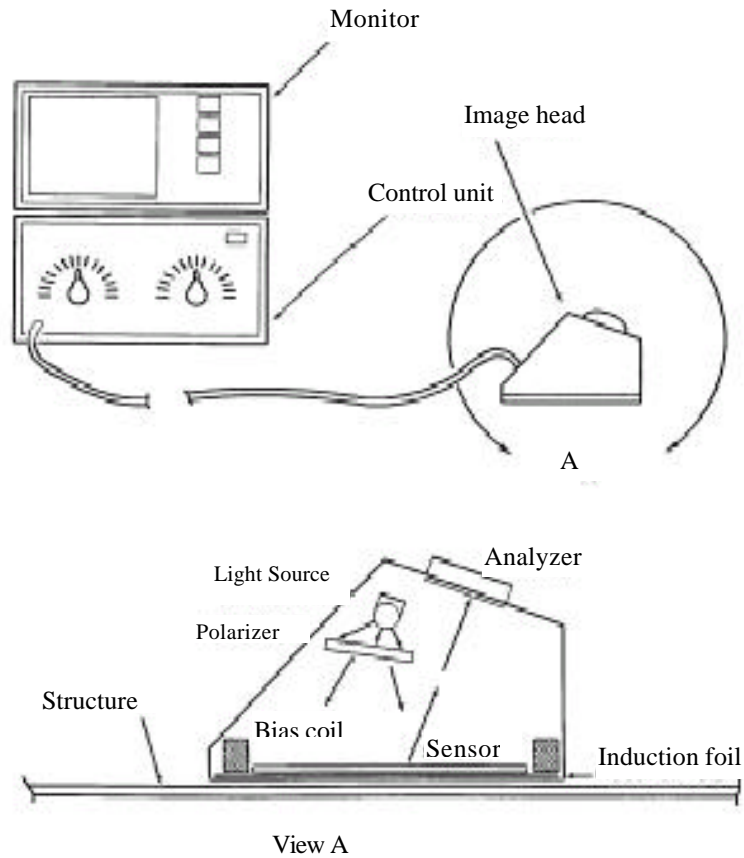


Figure 7. Schematic of Magneto Optical Imaging system consisting of hand-held imaging head and video unit.

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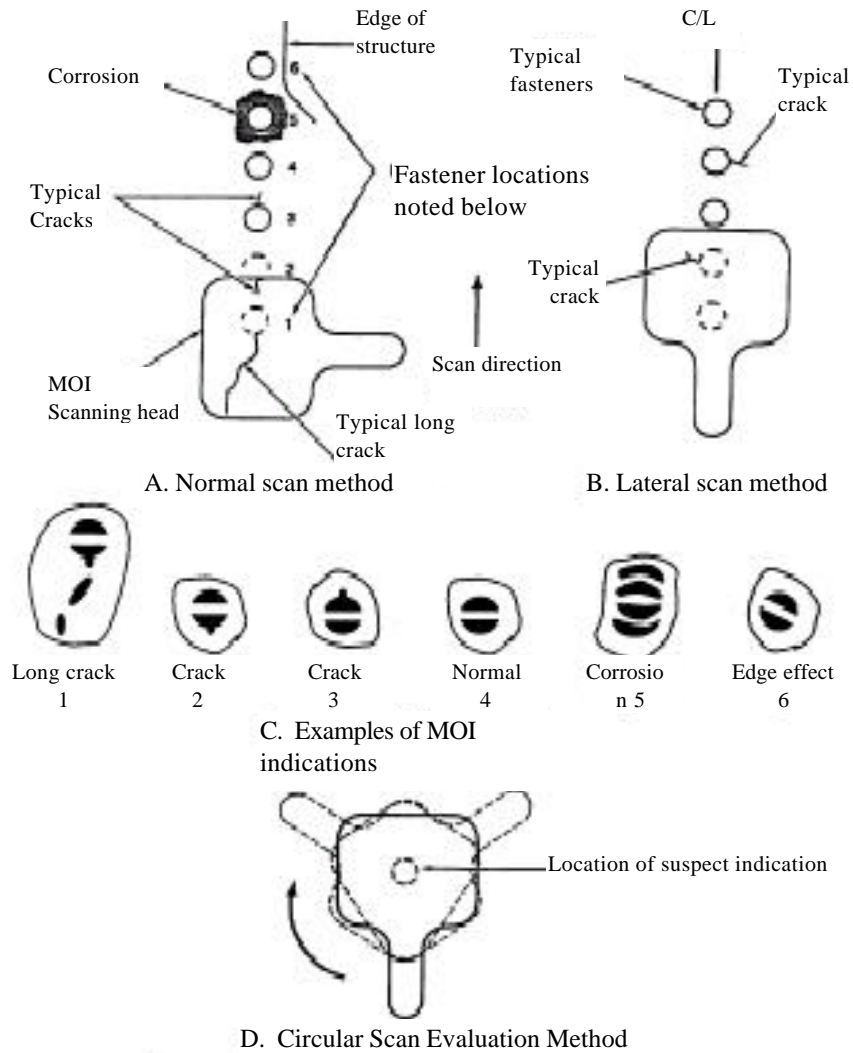


Figure 8. Schematic of some representative signals from the MOI system.



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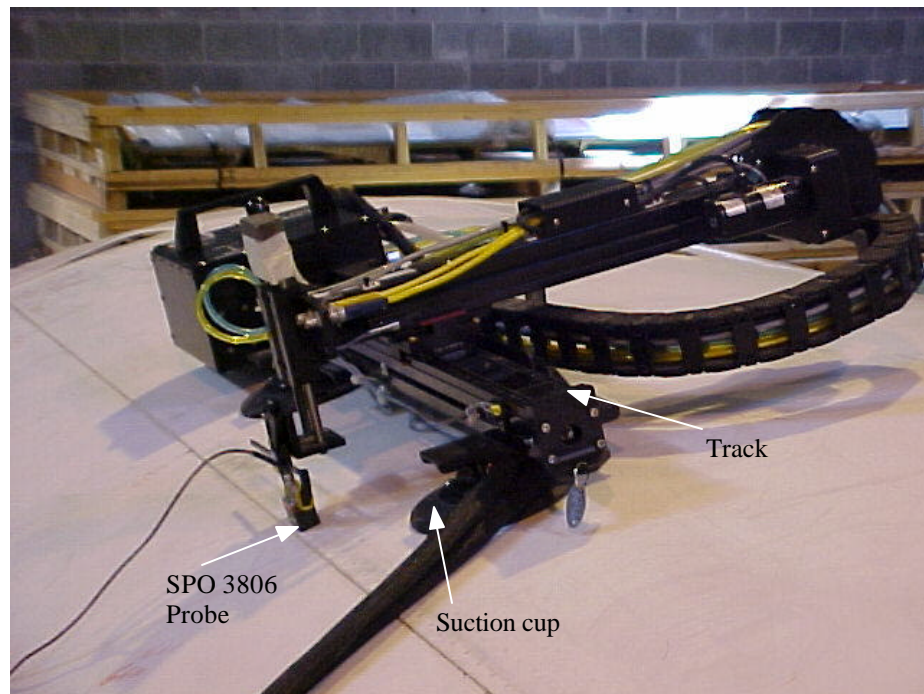


Figure 9a. Photograph of the modified SAIC Ultra Image IV system conducting LFEC inspections on the lower row of lap joints.

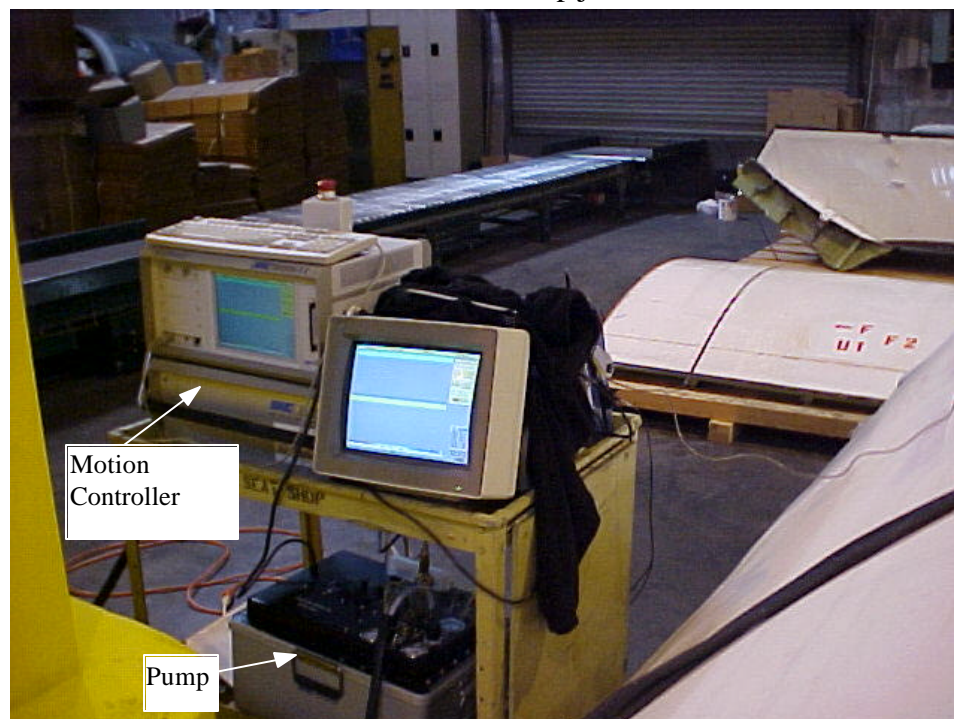


Figure 9b. Photograph of the SAIC Ultra Image IV system including monitor, motion controller, and pump for suction cups.

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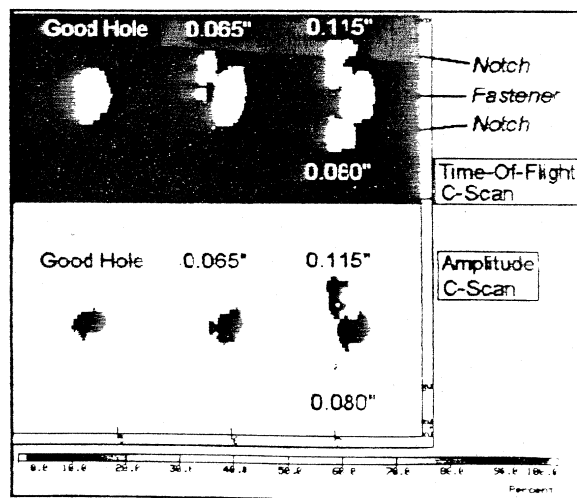
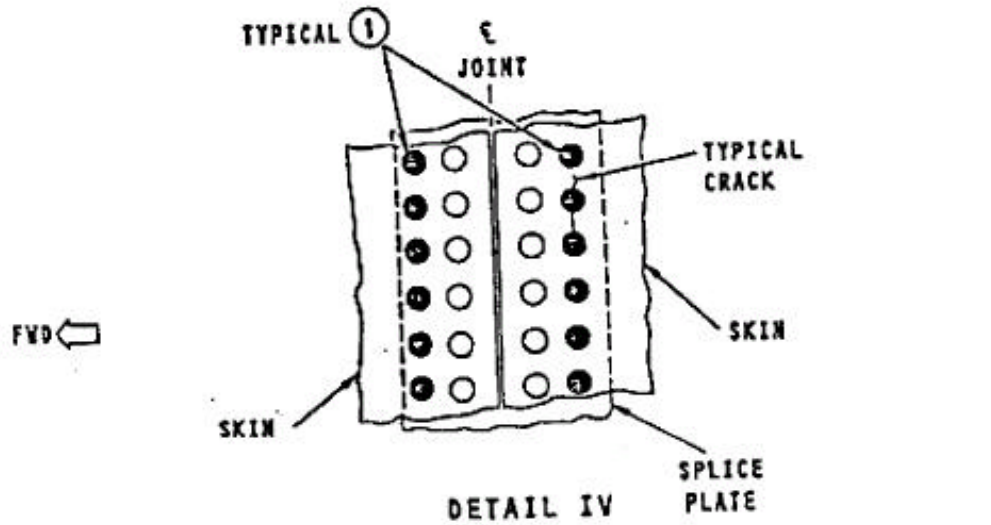
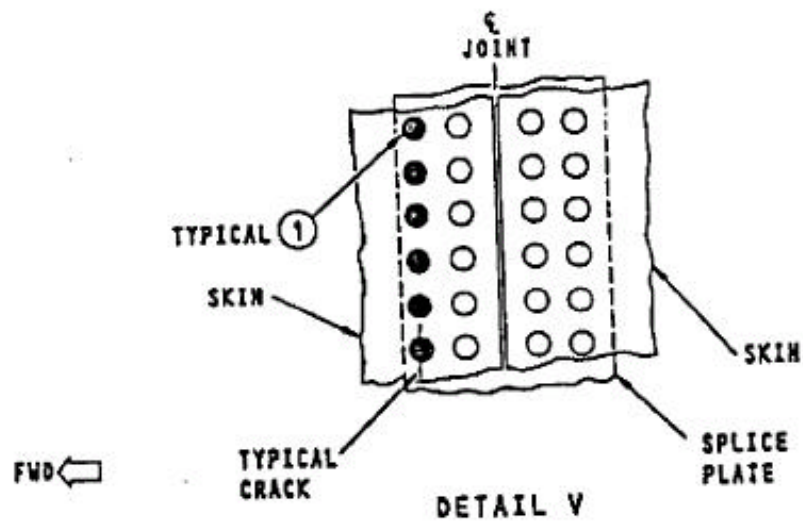


Figure 10. Representative scans from the C-scan Ultra Image IV system (reproduced from SAIC company literature).

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FOUR ROWS SHOWN, NUMBER OF ROWS MAY VARY DEPENDANT ON LOCATION



FOUR ROWS SHOWN, NUMBER OF ROWS MAY VARY DEPENDANT ON LOCATION

Figure 11. Schematic of typical cracking in circumferential butt joints (upper skin, outer row).

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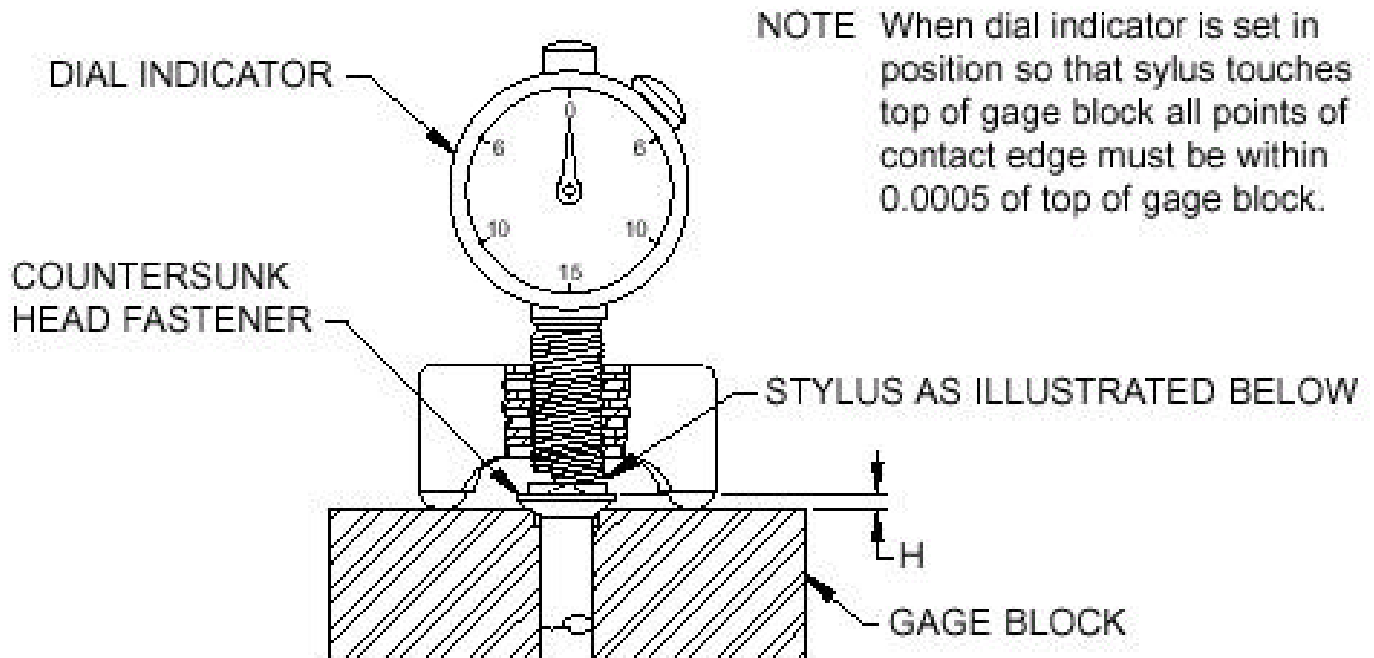


Figure 12. Schematic of flushness measurements via a dial indicator.



Figure 13. Photograph of dial indicator used for flushness measurements.



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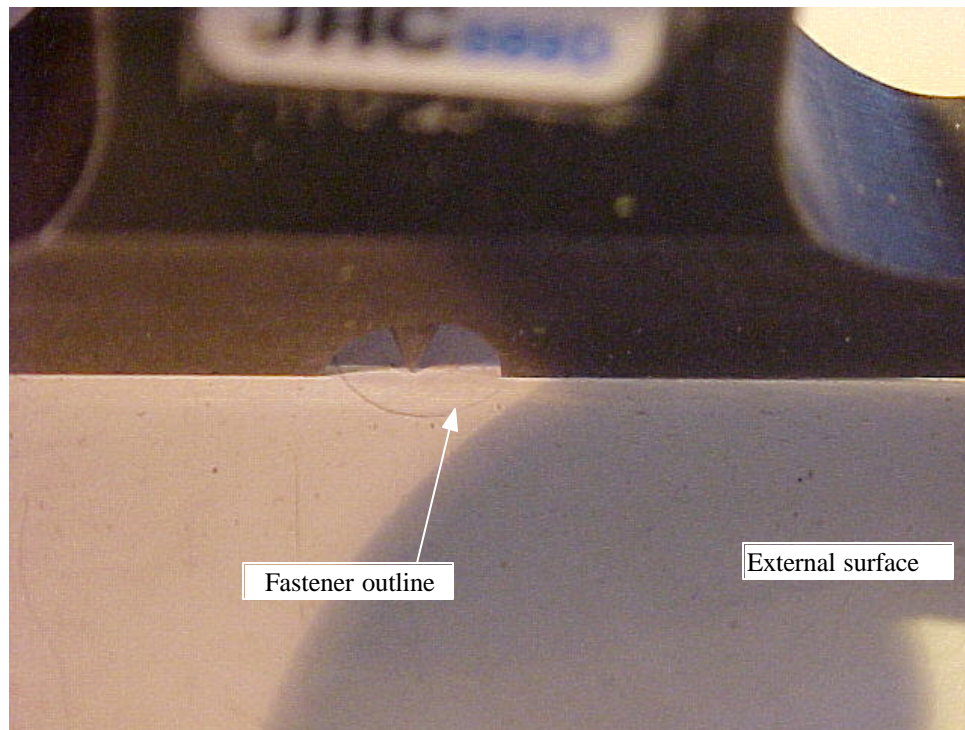


Figure 14. Photograph of close-up view of dial indicator used for flushness measurements.

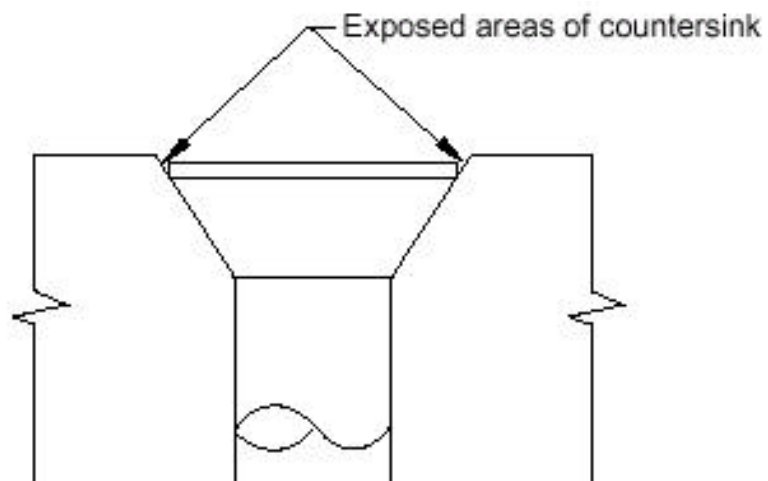


Figure 15. Schematic of “negative” flushness which results in a partially exposed countersink.

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Figure 16. Photograph of digital micrometer used to measure fastener buck-tail diameter.

SHEET	89	NO.	4-086624-20
TOTAL	120		
ISSUE DATE	03/26/2003		

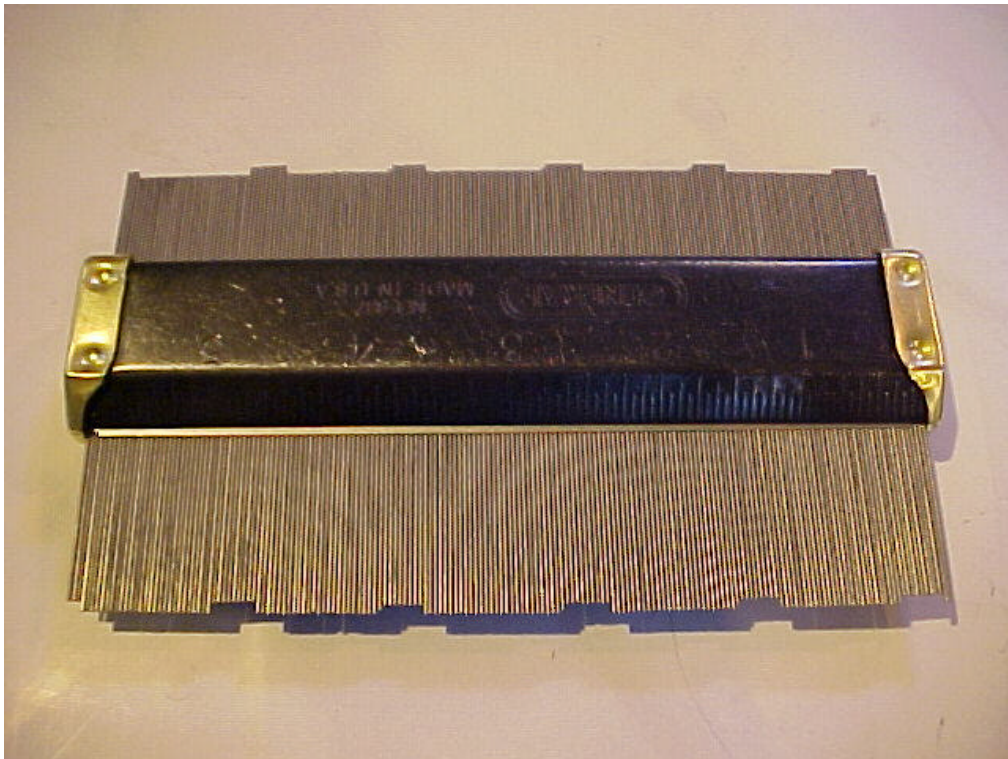


Figure 17. Photograph of depth gauge used to measure remaining grip lengths. A digital micrometer was used to measure the resulting protrusions.

SHEET	90	NO.	4-086624-20
TOTAL	120		
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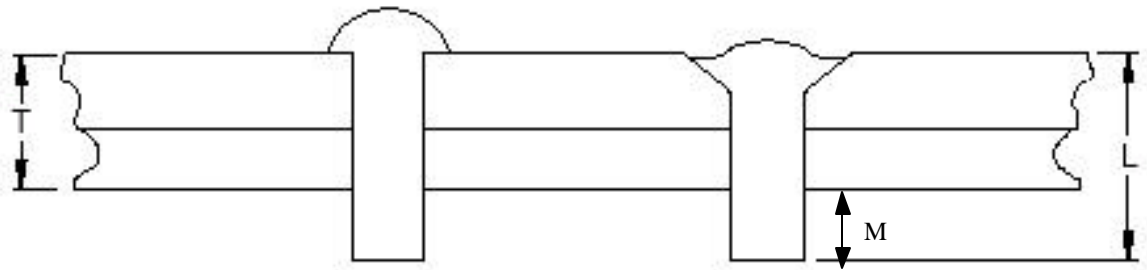


Figure 18. Schematic of remaining grip length ( $M = L - T$ ) measured, compared to rivet length ( $L$ ) and total grip or stack-up thickness ( $T$ ).

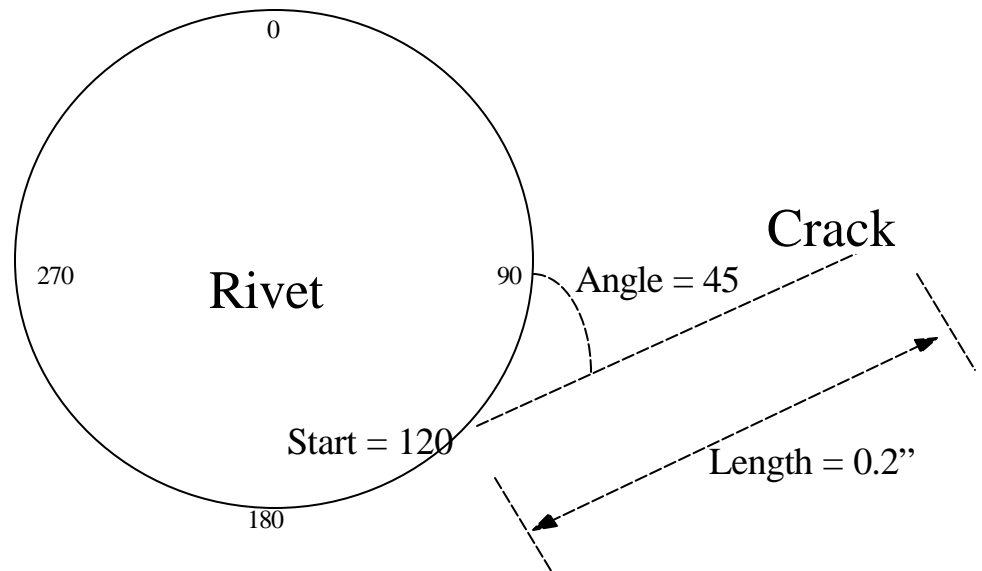


Figure 19. Schematic illustrating crack measurements: crack length, crack start orientation, and crack angle. For example, the crack orientation would be approximately 120 degrees, with a 45 degree crack angle for a length of 0.200".



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Figure 20. Photograph showing general work and storage area of the panels upon arrival in Atlanta and removal of the crate sides and top. Optional program sections can be seen in the background.



Figure 21. Photograph showing panels FT1/F3 (left) and FT3/F5 (right) upon arrival in Atlanta and removal of the crate sides and top.

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Figure 22. Photograph showing panels F1 (foreground), FT4/F6 (right), and FT2/F4 (left) upon arrival in Atlanta and removal of the crate sides and top.



Figure 23. Photograph showing the flap stands which provided access for internal inspections.



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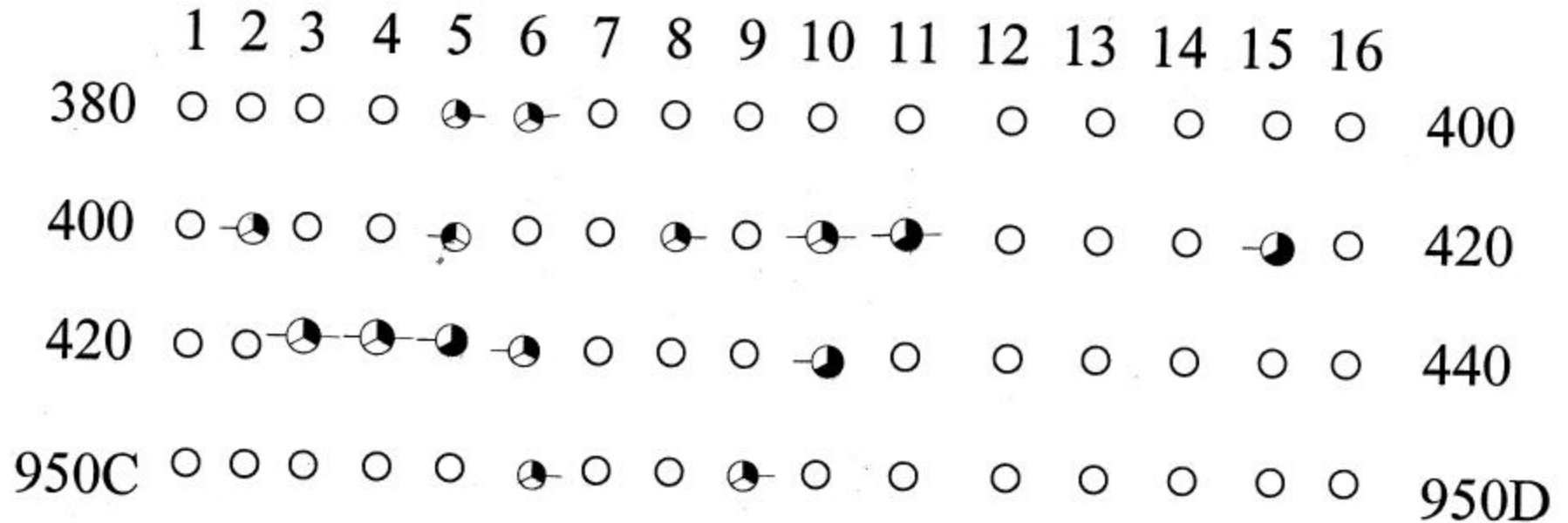
SHEET	93	NO.	4-086624-20
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Figure 24. Photograph of internal MFEC being conducted.

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SHEET	94	NO.	4-086624-20
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ISSUE DATE	3/26/2003		



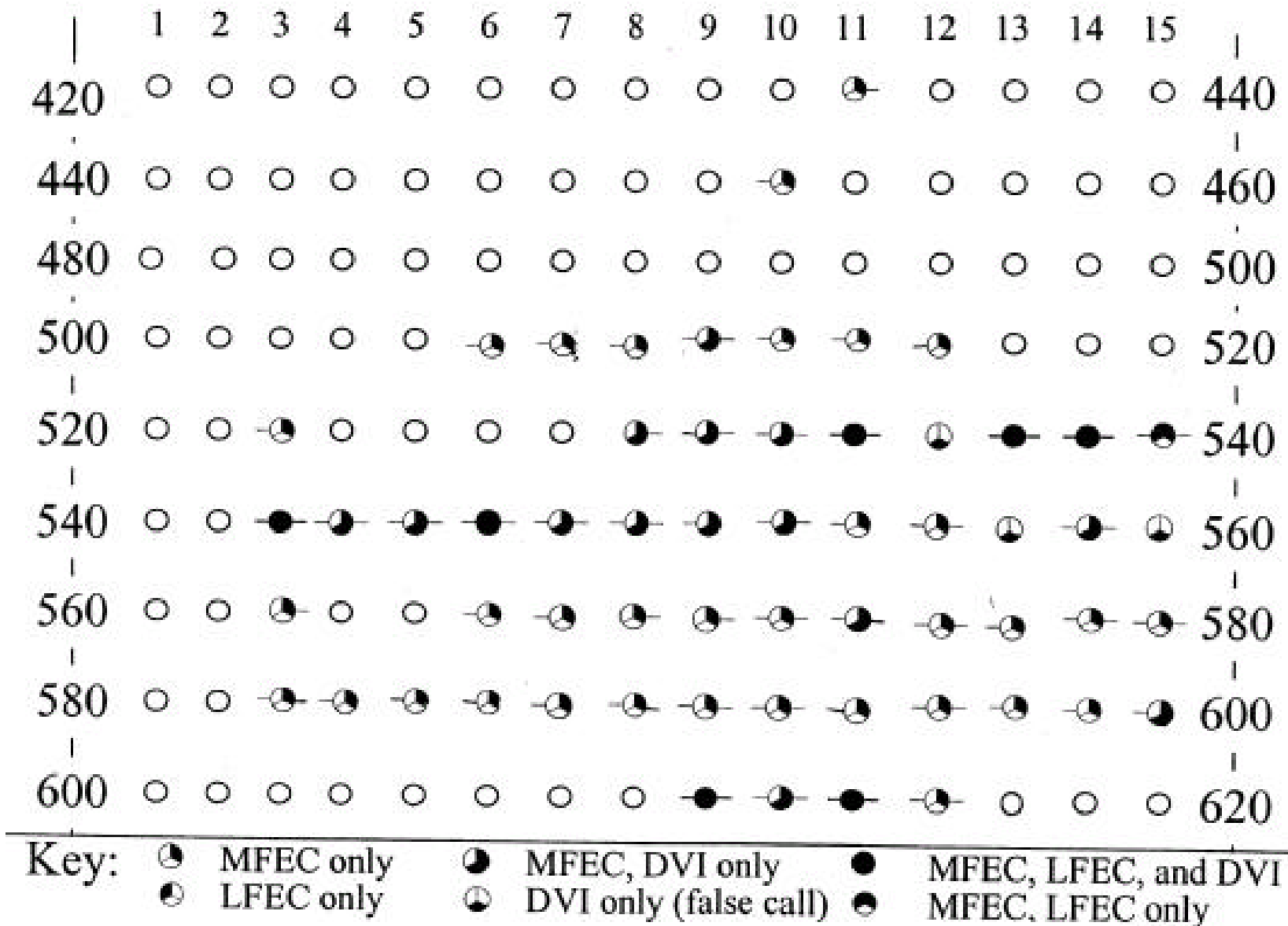

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◐ MFEC only	◐ MFEC, DVI only	● MFEC, LFEC, and DVI
◐ LFEC only	◐ DVI only (false call)	◐ MFEC, LFEC only

Figure 25a. Schematic of indications found on the lower row of fasteners at stringer 4L during Pre-teardown Inspections.

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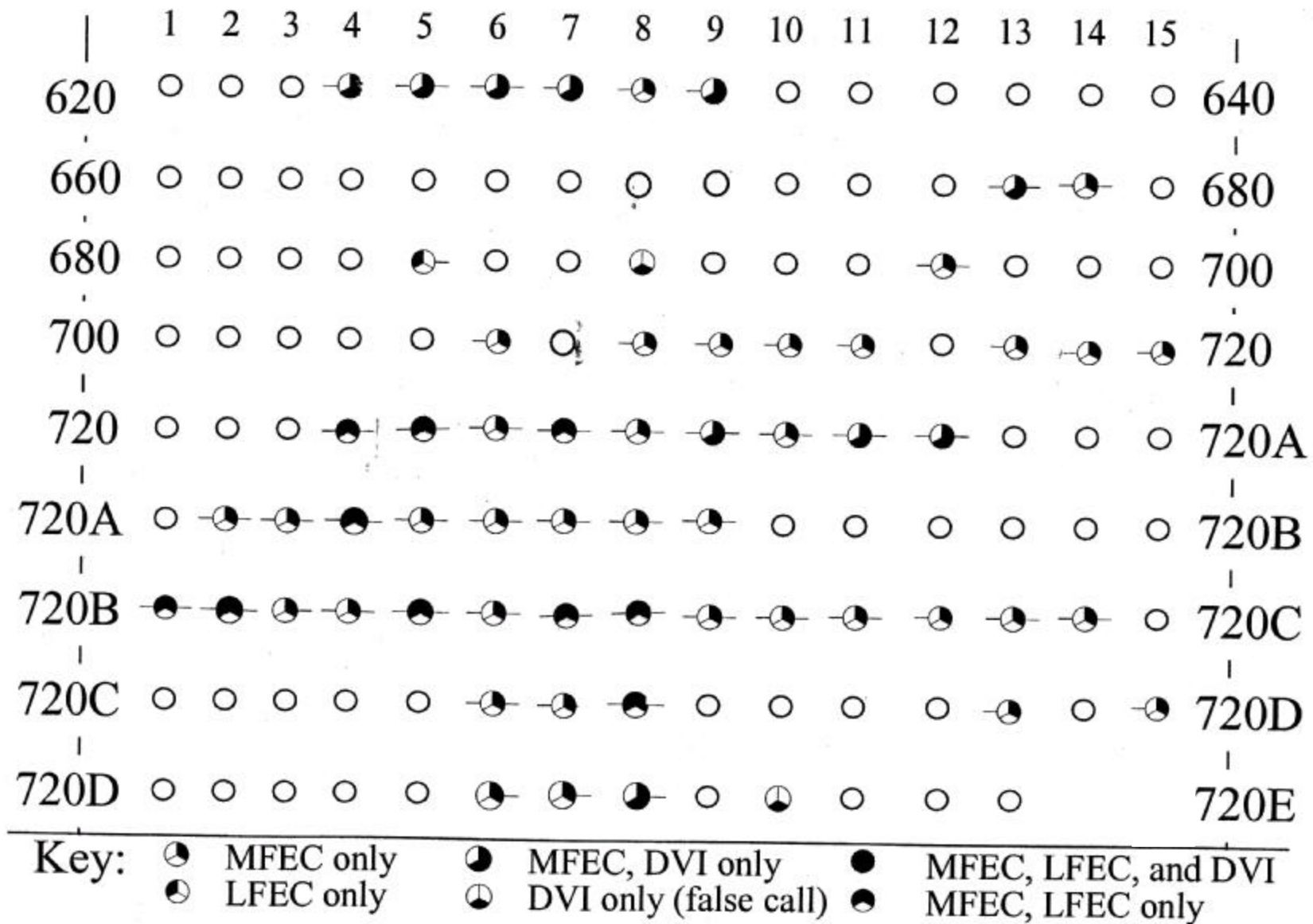


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Figure 25b. Schematic of indications found on the lower row of fasteners at stringer 4R during Pre-teardown Inspections.

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Figure 25c. Schematic of indications found on the lower row of fasteners at stringer 4R during Pre-teardown Inspections.



SHEET	97	NO.	4-086624-20
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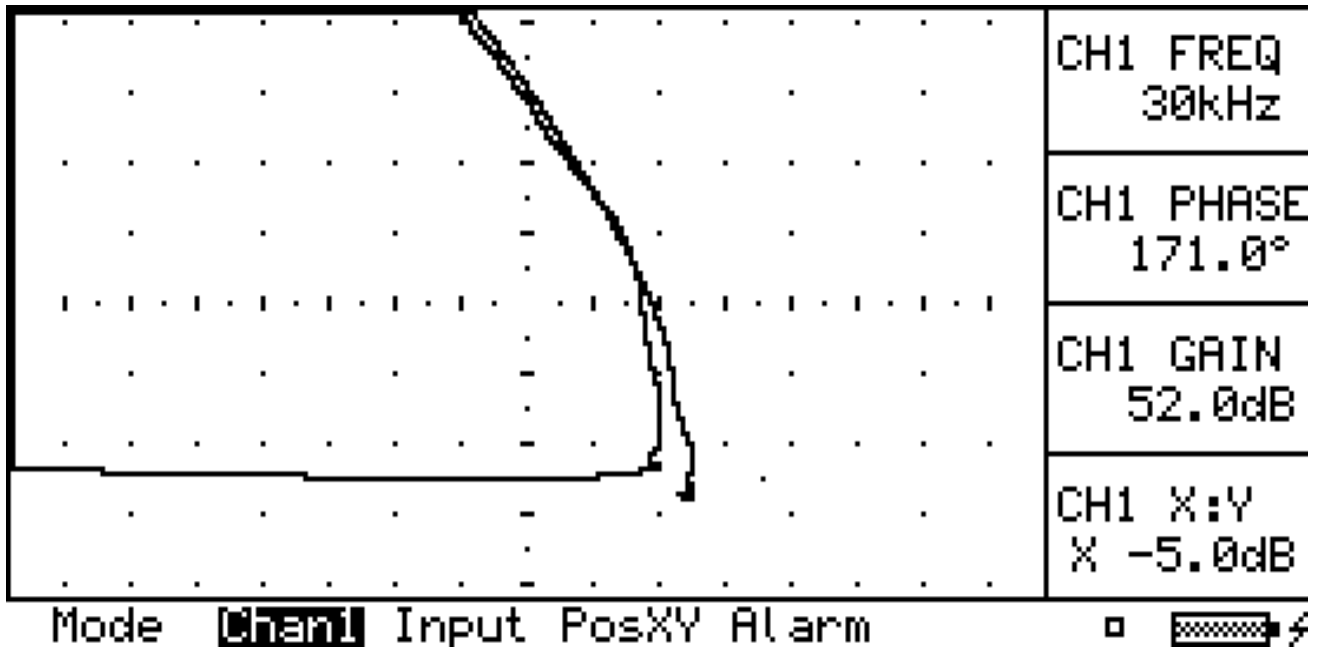


Figure 26. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #7, forward side.

Figure 27. Photograph of a visual indication on stringer 4L, BS 400, Rivet #11.



SHEET	98	NO.	4-086624-20
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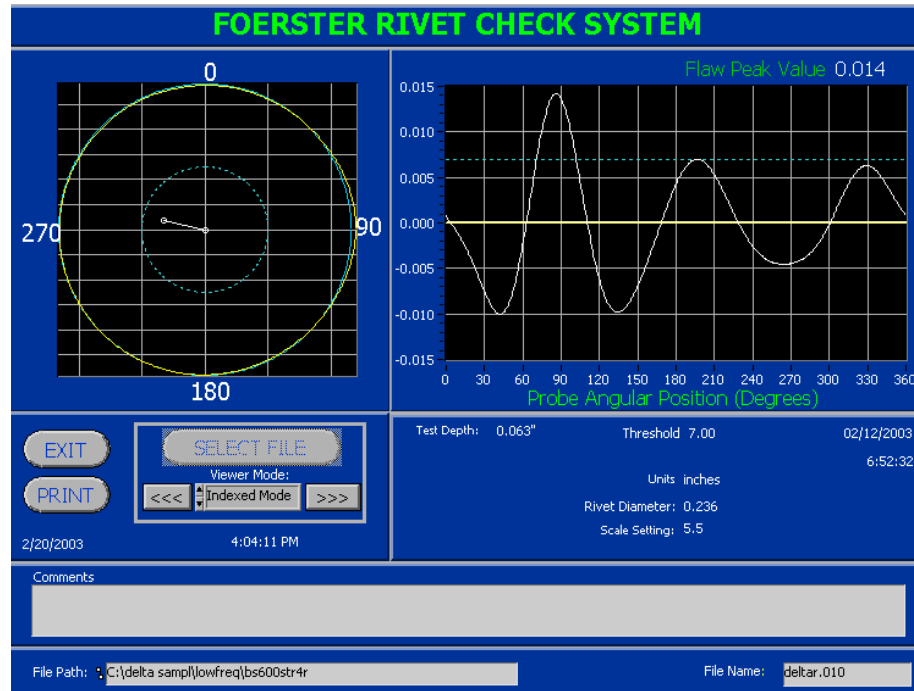


Figure 28. A screen representation of a rejectable indication with Rivet Check.

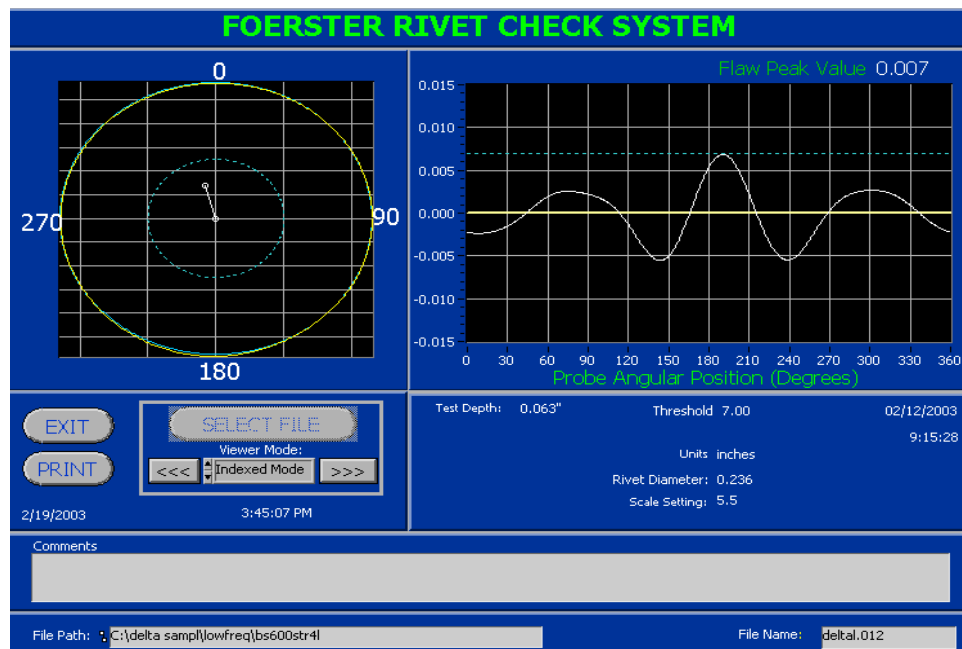


Figure 29. A screen representation of an indication from the lower edge of the upper skin with Rivet Check.



SHEET	99	NO.	4-086624-20
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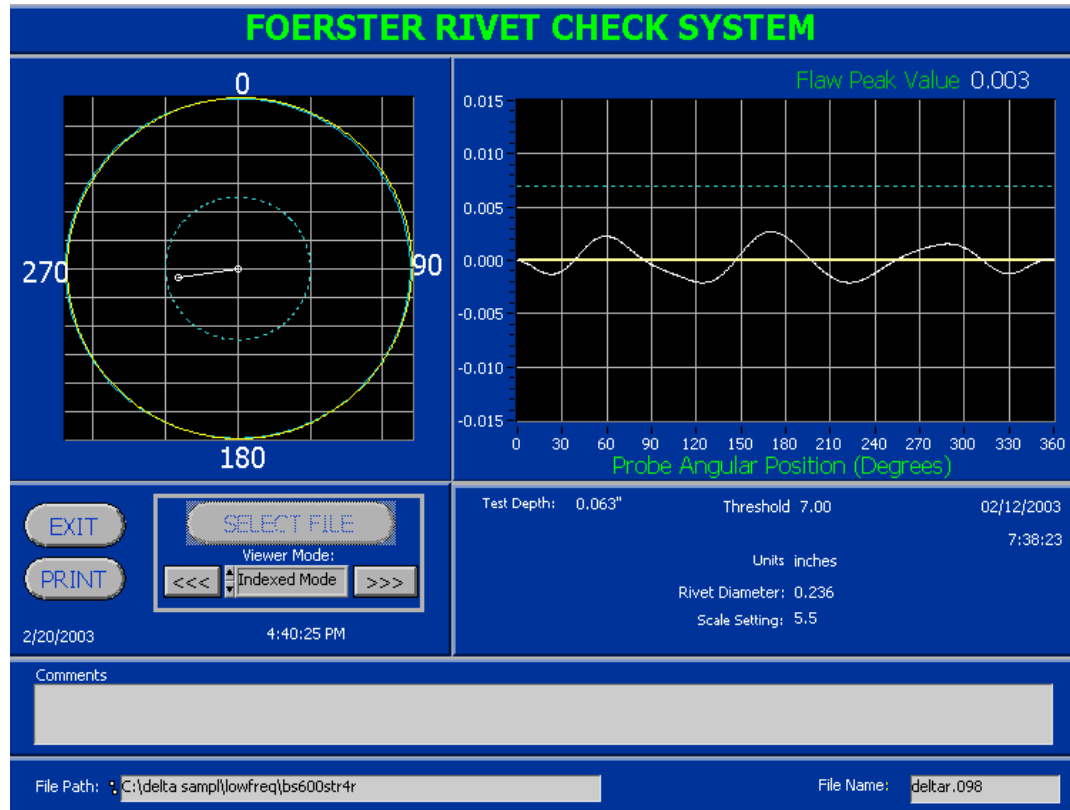


Figure 30. A screen representation of a “Malibu wave” indication with Rivet Check.

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Figure 31. Photograph of Rivet Check inspections.

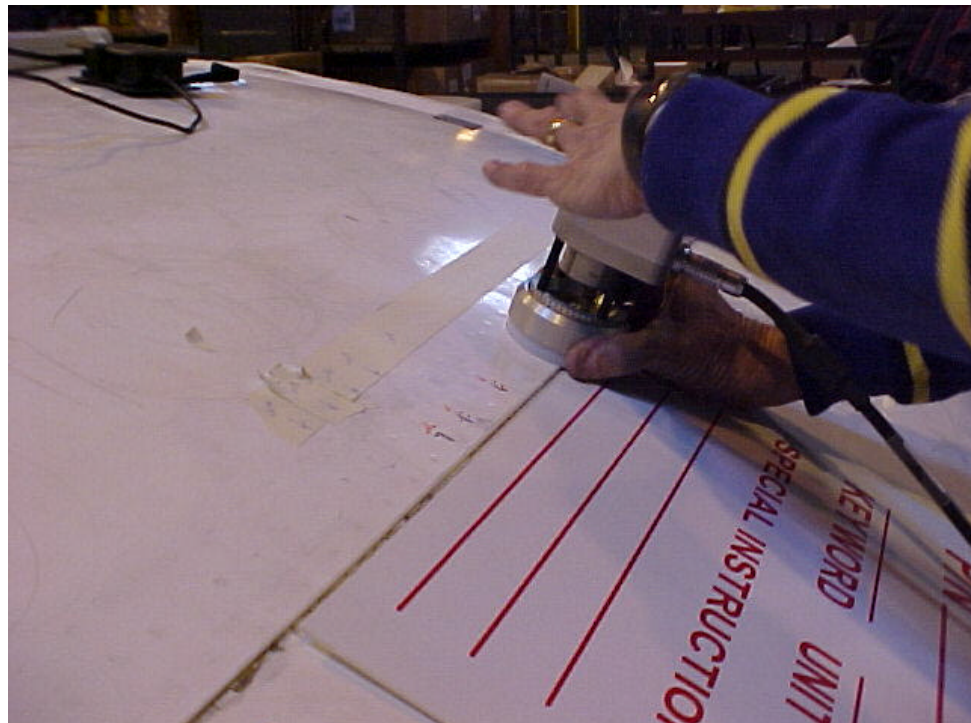


Figure 32. Photograph of Rivet Check inspection, showing close-up of probe head during inspection.

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Figure 33. Photograph of Rivet Check inspection.





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Figure 34. Photograph showing erratic rivet alignment, making some fasteners uninspectable with Rivet Check.

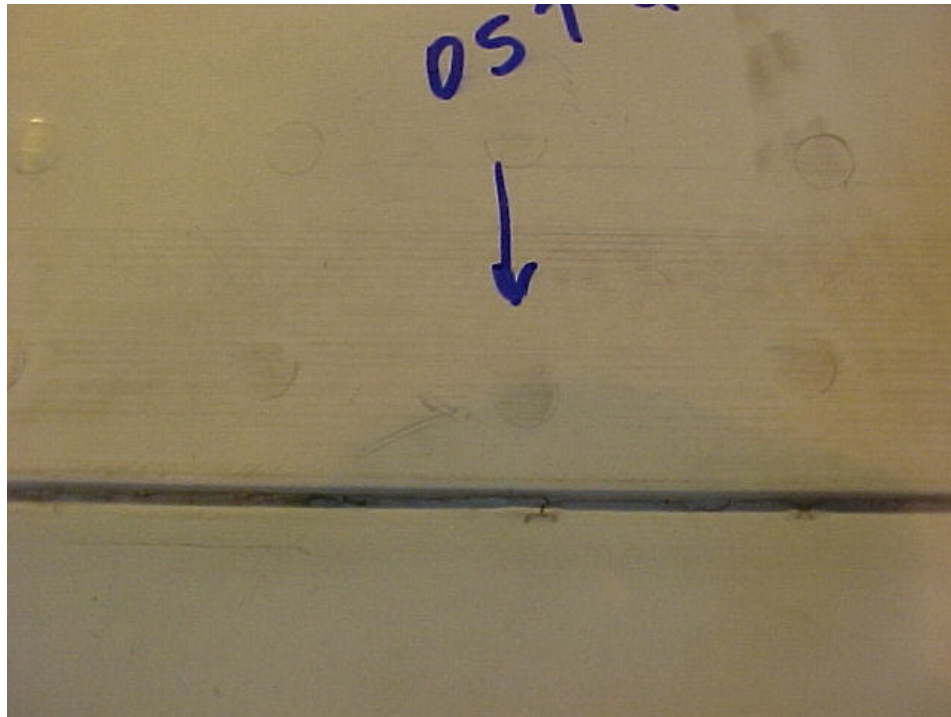


Figure 35. Photograph showing erratic rivet alignment, making some fasteners uninspectable with Rivet Check due to proximity to the edge.



Figure 36. Photograph of ultrasonic tear-strap inspection.

SHEET	103	NO.	4-086624-20
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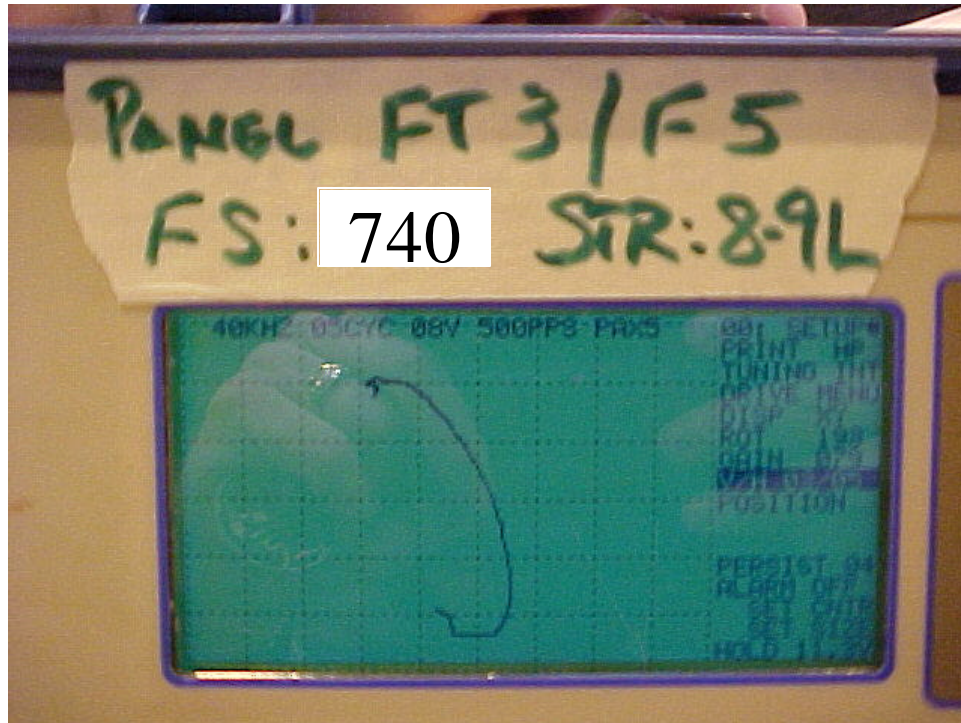


Figure 37. Screen representation of tear strap indication at BS 740 between stringers 3L and 4L.

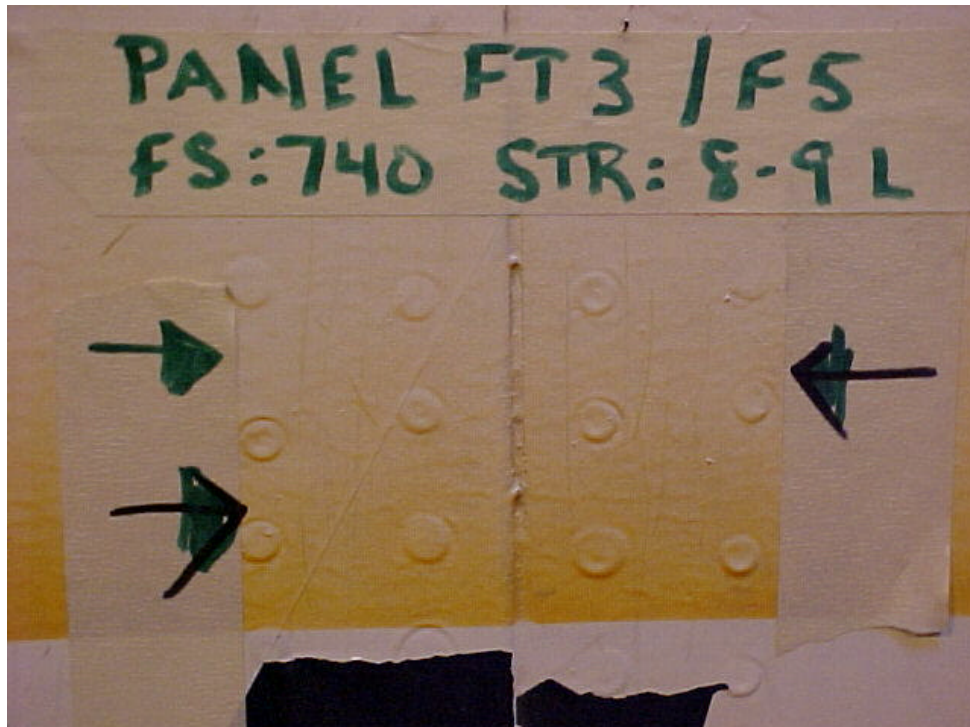


Figure 38. Photograph of location of tear strap indication at BS 740 between stringers 8L and 9L.

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Figure 39. Photograph showing internal view of tear strap indication area at BS 740 between stringers 8L and 9L. No explanation for the indication could be found.



SHEET	105	NO.	4-086624-20
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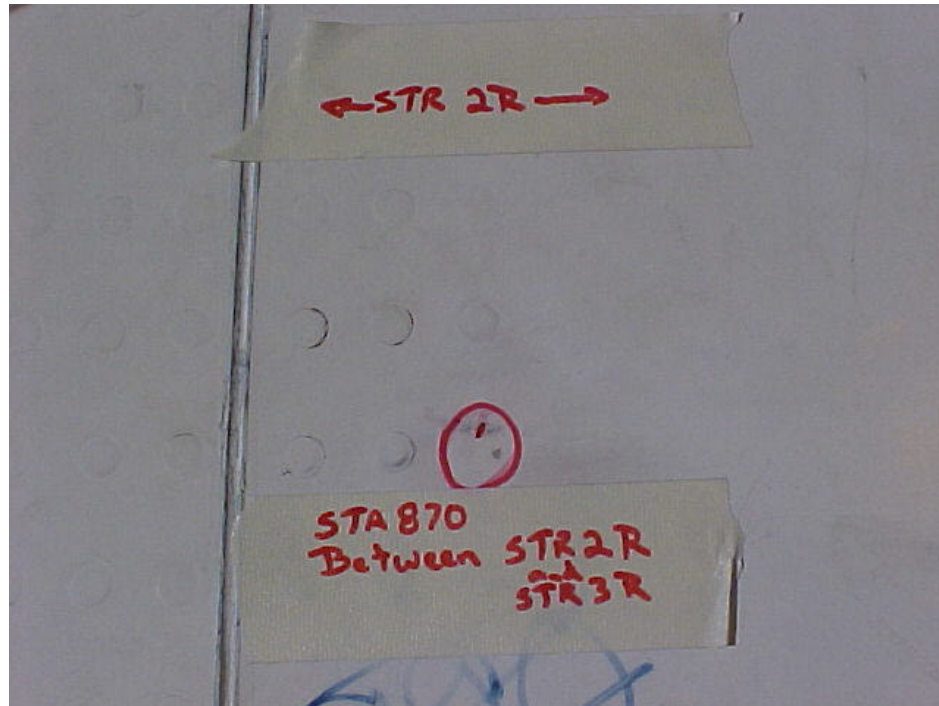


Figure 40. MFEC indication found at BS 870 between stringer 2R and 3R on the circumferential butt joint.



Figure 41. MFEC indication found on the top of the rivet at BS 870 between stringer 2R and 3R on the circumferential butt joint. Mark indicates location of MFEC signal.

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Figure 42. Photograph of external MFEC being conducted.



Figure 43. Photograph of external MFEC being conducted with the circle template.



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Figure 44. Photograph of external MFEC being conducted with the circle template.

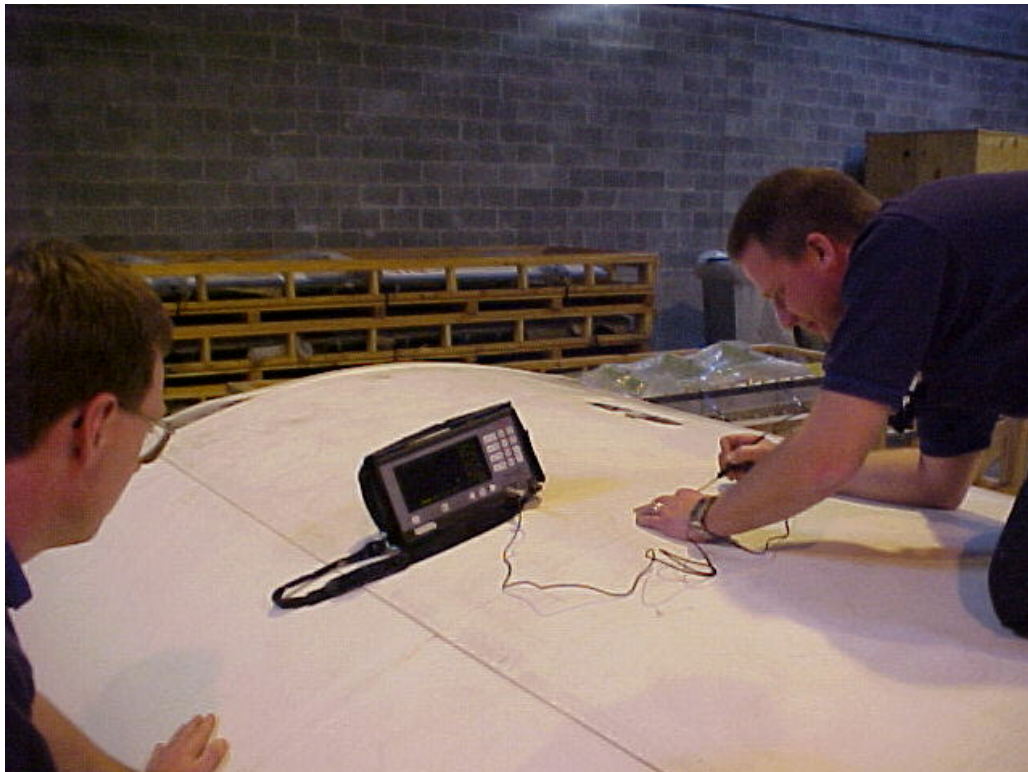


Figure 45. Photograph of external MFEC being conducted with the circle template.

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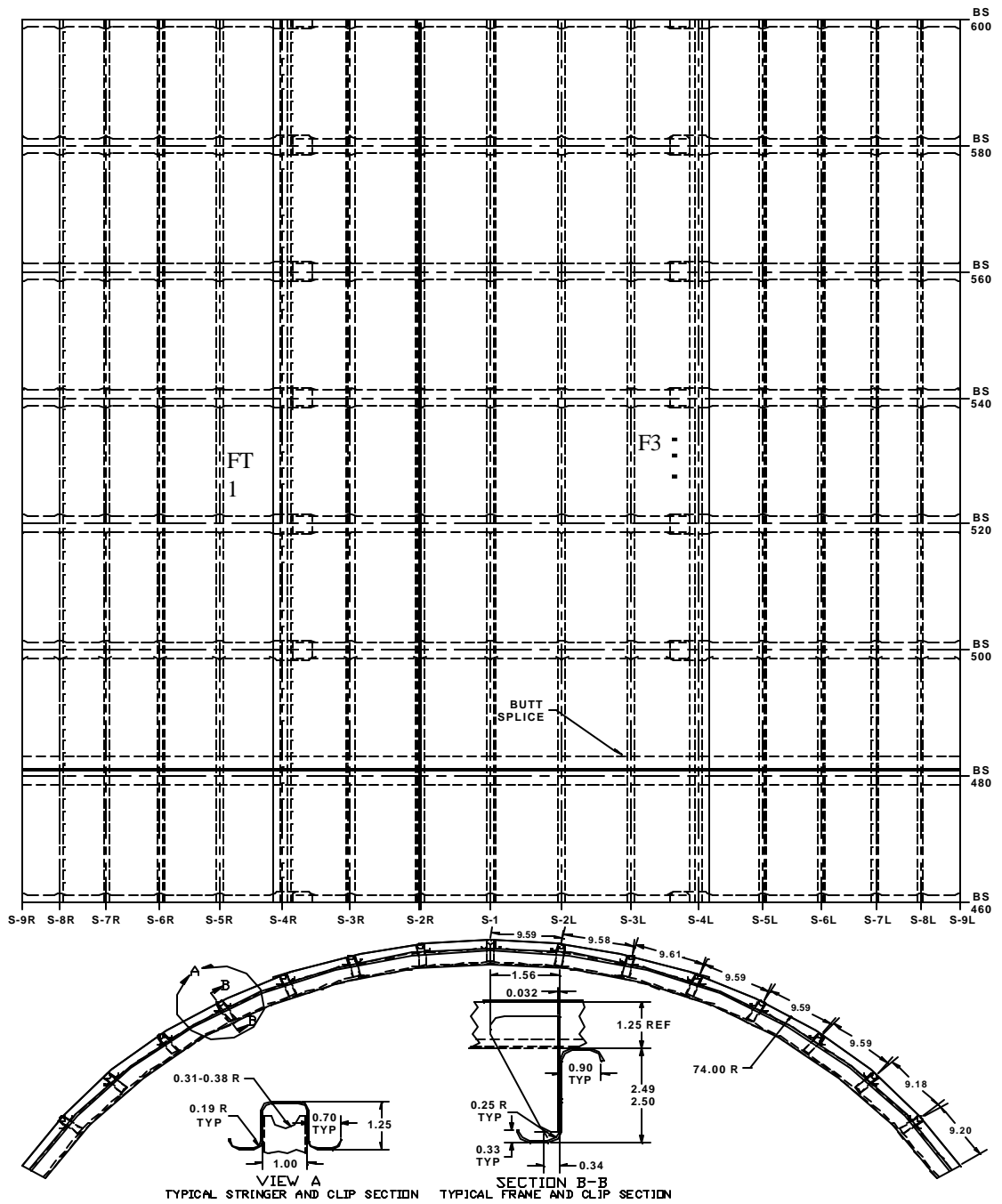


Figure 46. Engineering drawing of panel FT1/F3.

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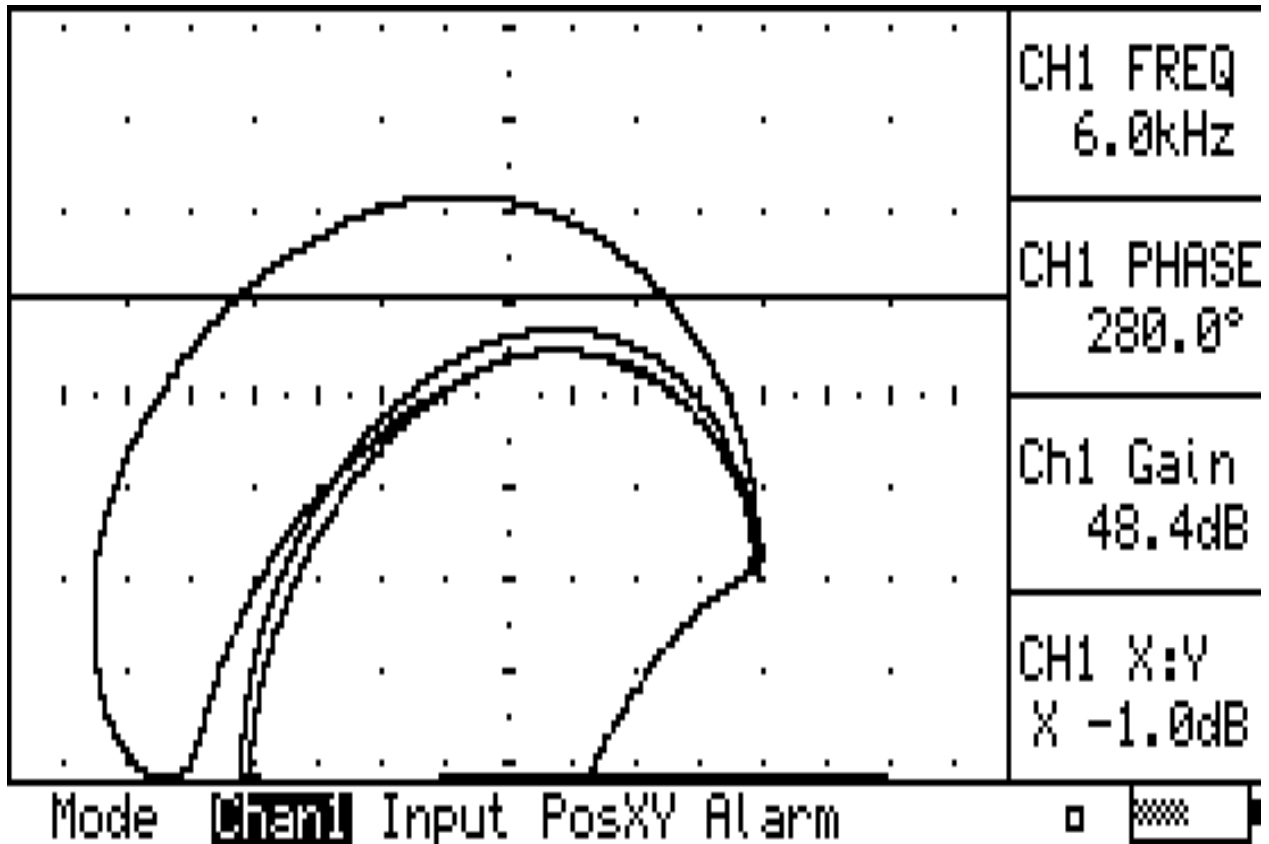


Figure 47. Screen representation of LFEC indication at stringer 4R, FS 520, hole #11, forward side.

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Figure 48. Photograph of MOI inspection using wearable monitor.

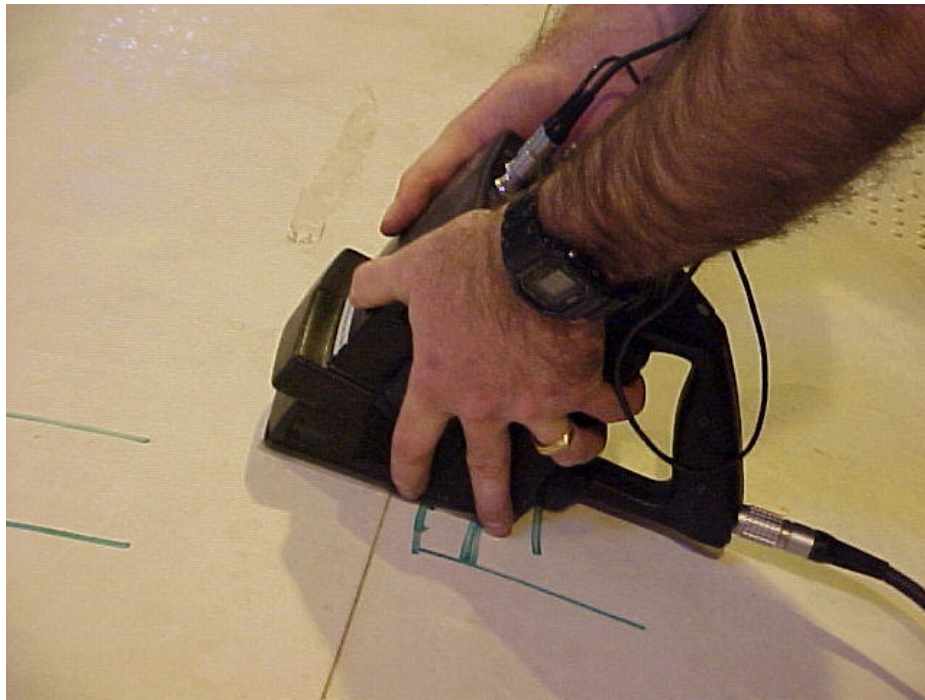


Figure 49. Close-up of MOI scanning head inspecting all rows of a longitudinal lap joint.



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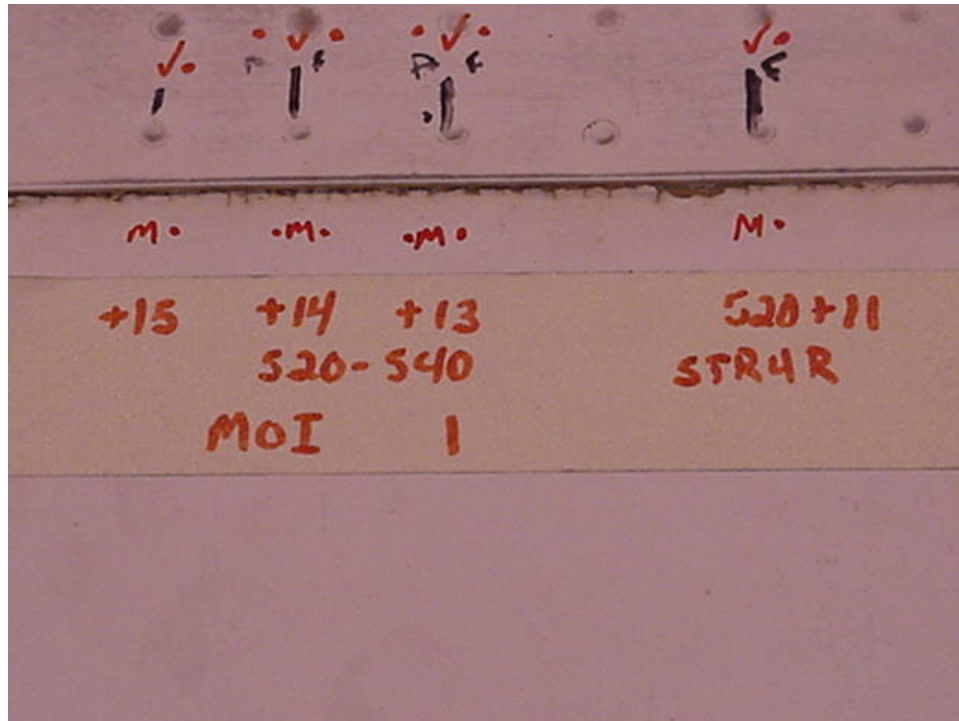


Figure 50. MOI indications (6 indications at 4 fasteners) found between BS 520 and BS 540 on the lower row of the longitudinal lap joint at stringer 4R.



Figure 51. Screen representation of MOI indication at rivet #14 between BS 520 and BS 540 on the lower row of the longitudinal lap joint at stringer 4R.

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Figure 52. Photograph of the C-scan Eddy Current inspection being conducted.

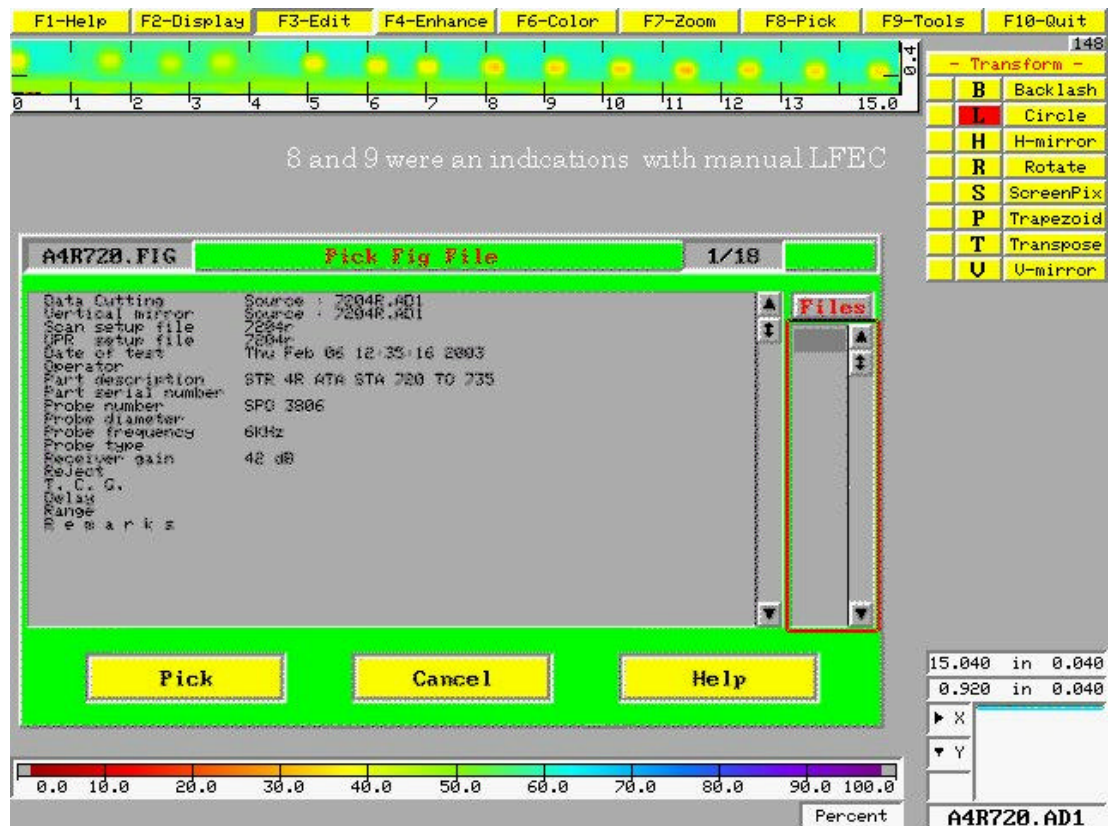


Figure 53a. Screen representations of the signals from C-scan Eddy Current.

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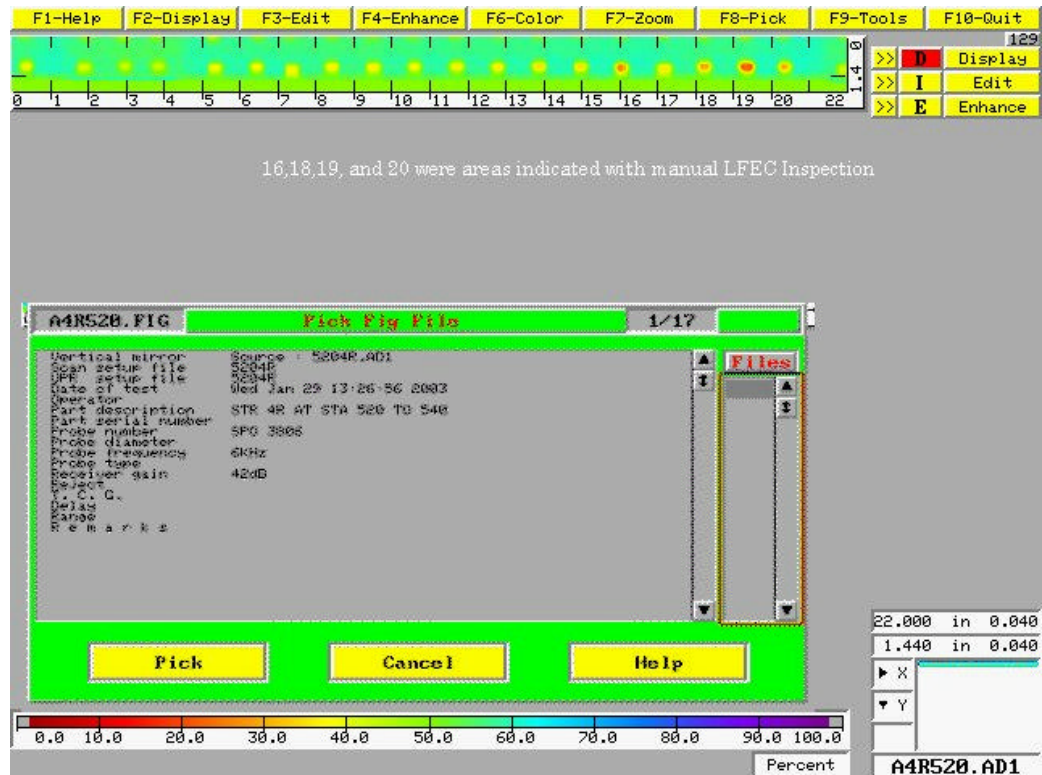


Figure 53b. Screen representation of the signals from C-scan Eddy Current.

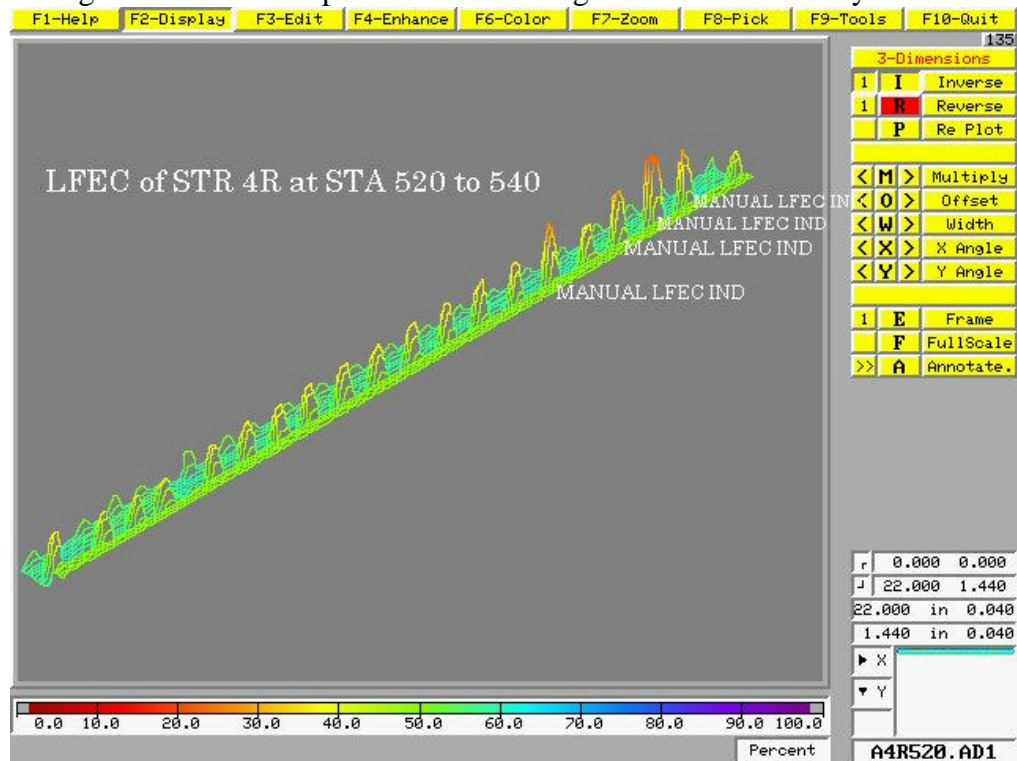


Figure 53c. 3-D Screen representation of the signals from C-scan Eddy Current.



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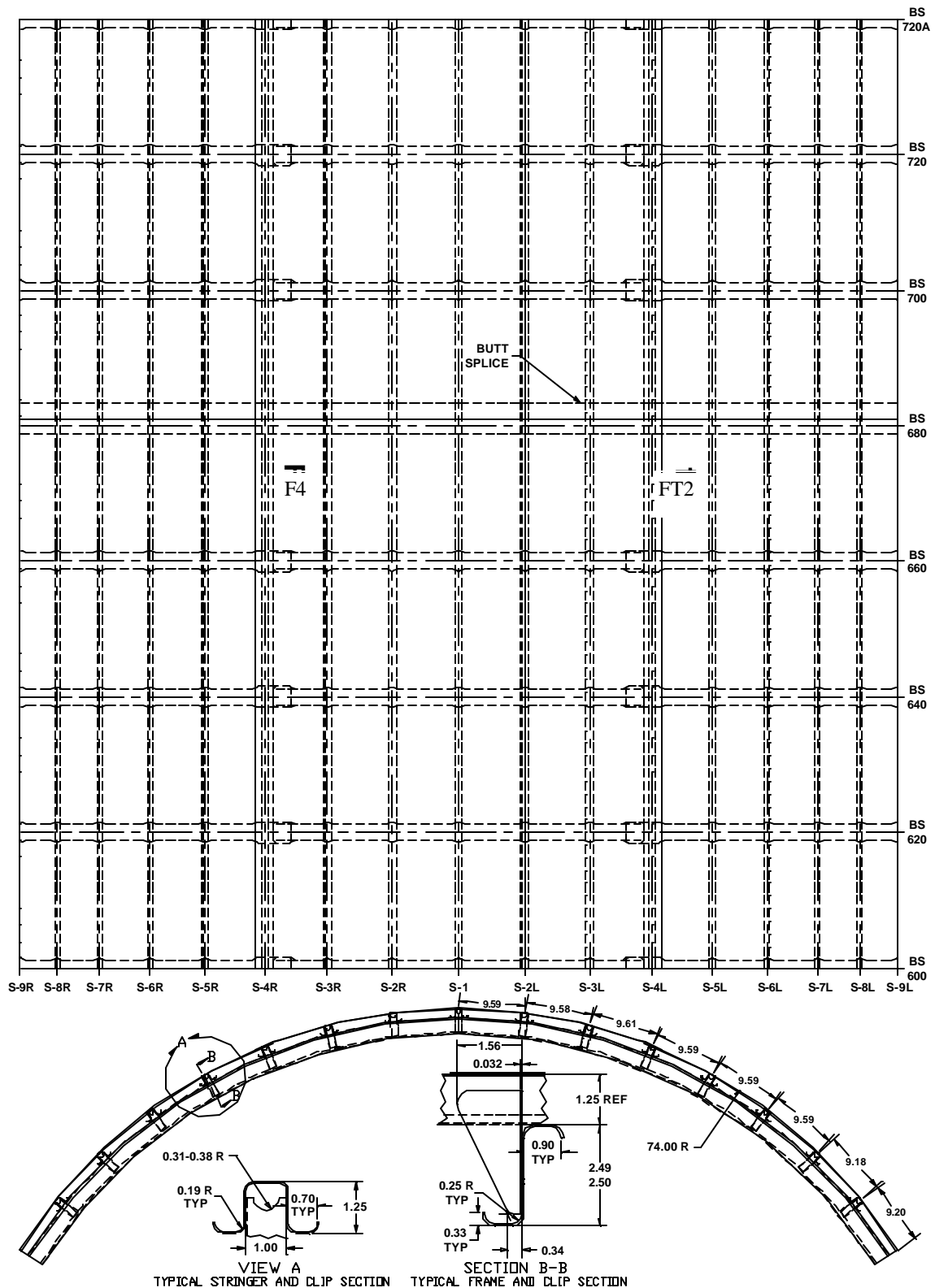


Figure 54. Engineering drawing of panel FT2/F4.



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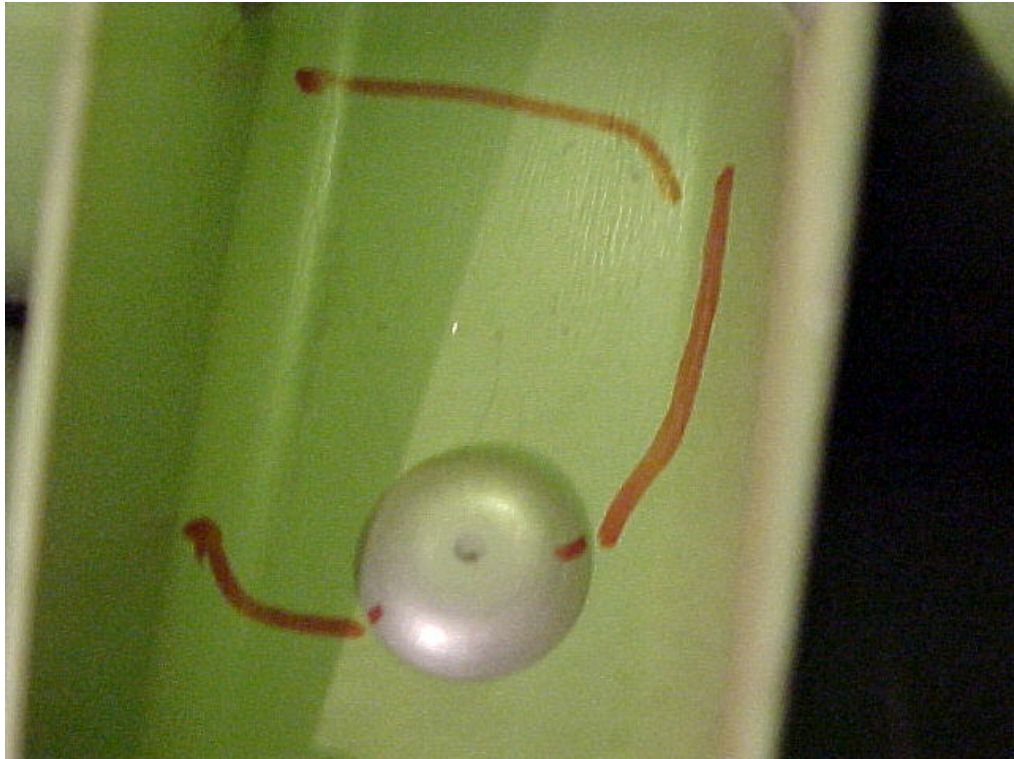


Figure 55. Photograph showing suspected detailed visual indication which was not confirmed via internal HFEC.



Figure 56. Photograph showing replacement stringer clip.

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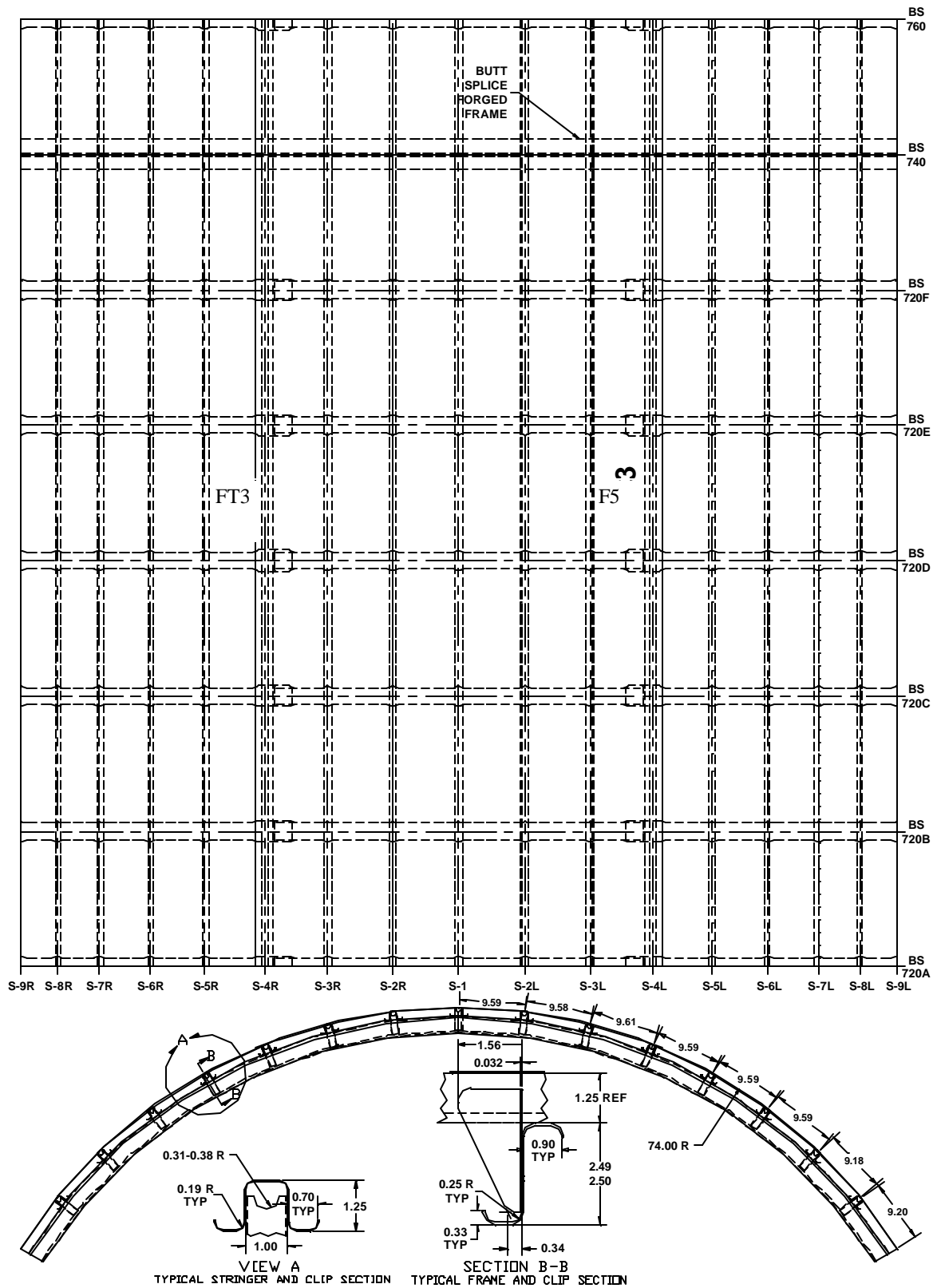


Figure 57. Engineering drawing of panel FT3/F5.

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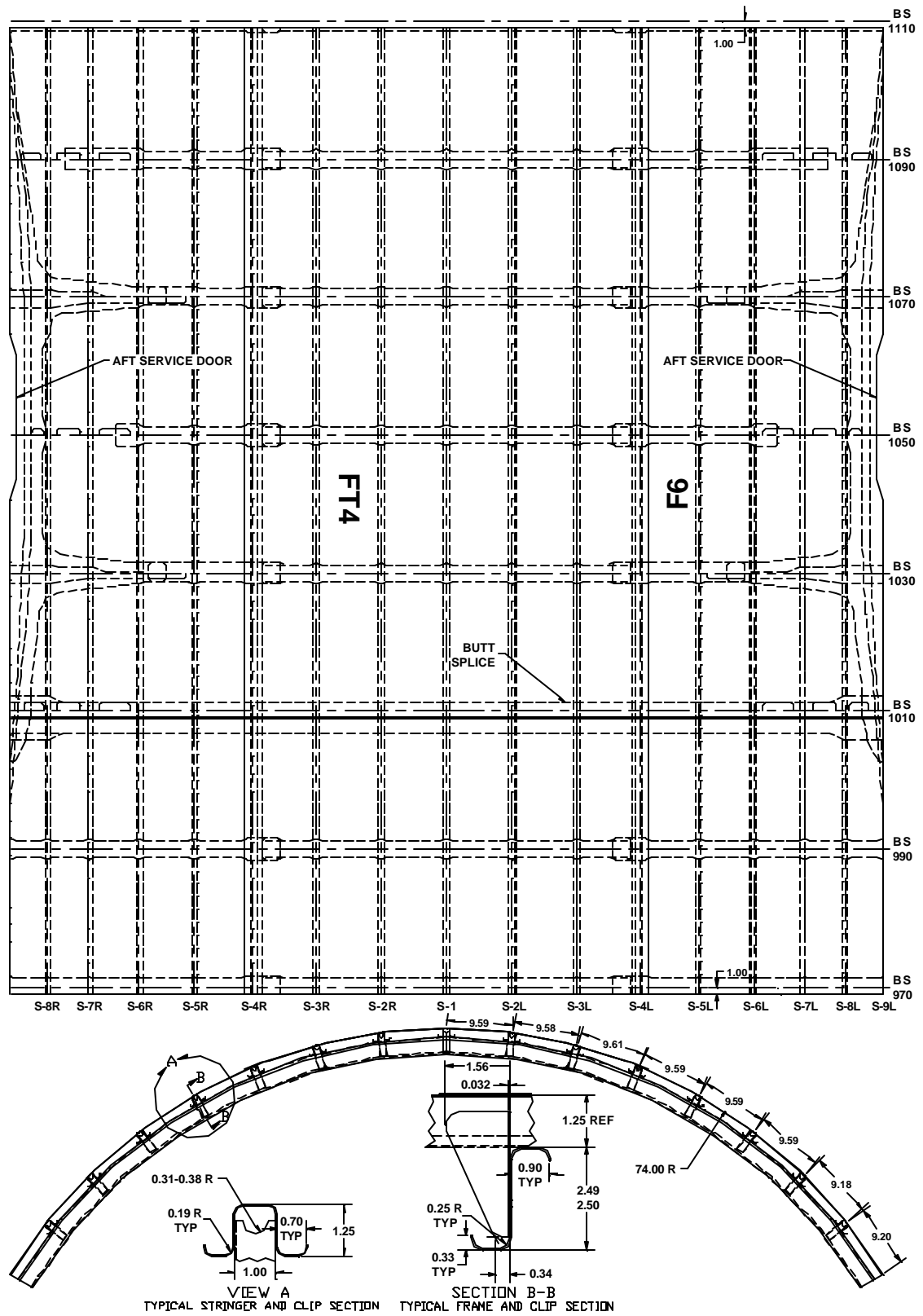
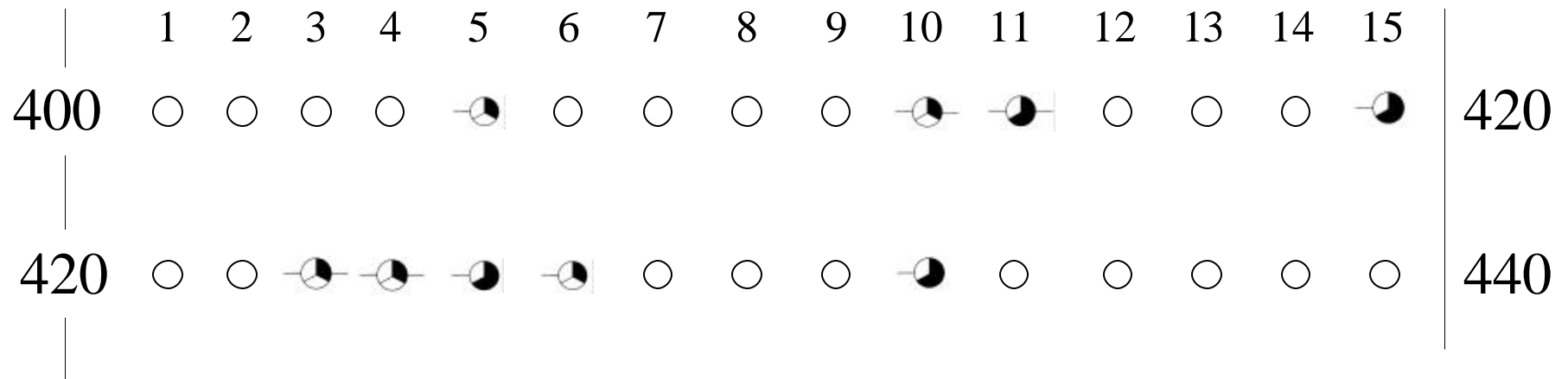


Figure 58. Engineering drawing of panel FT4/F6.

SHEET	118	NO.	4-086624-20
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ISSUE DATE	3/26/2003		

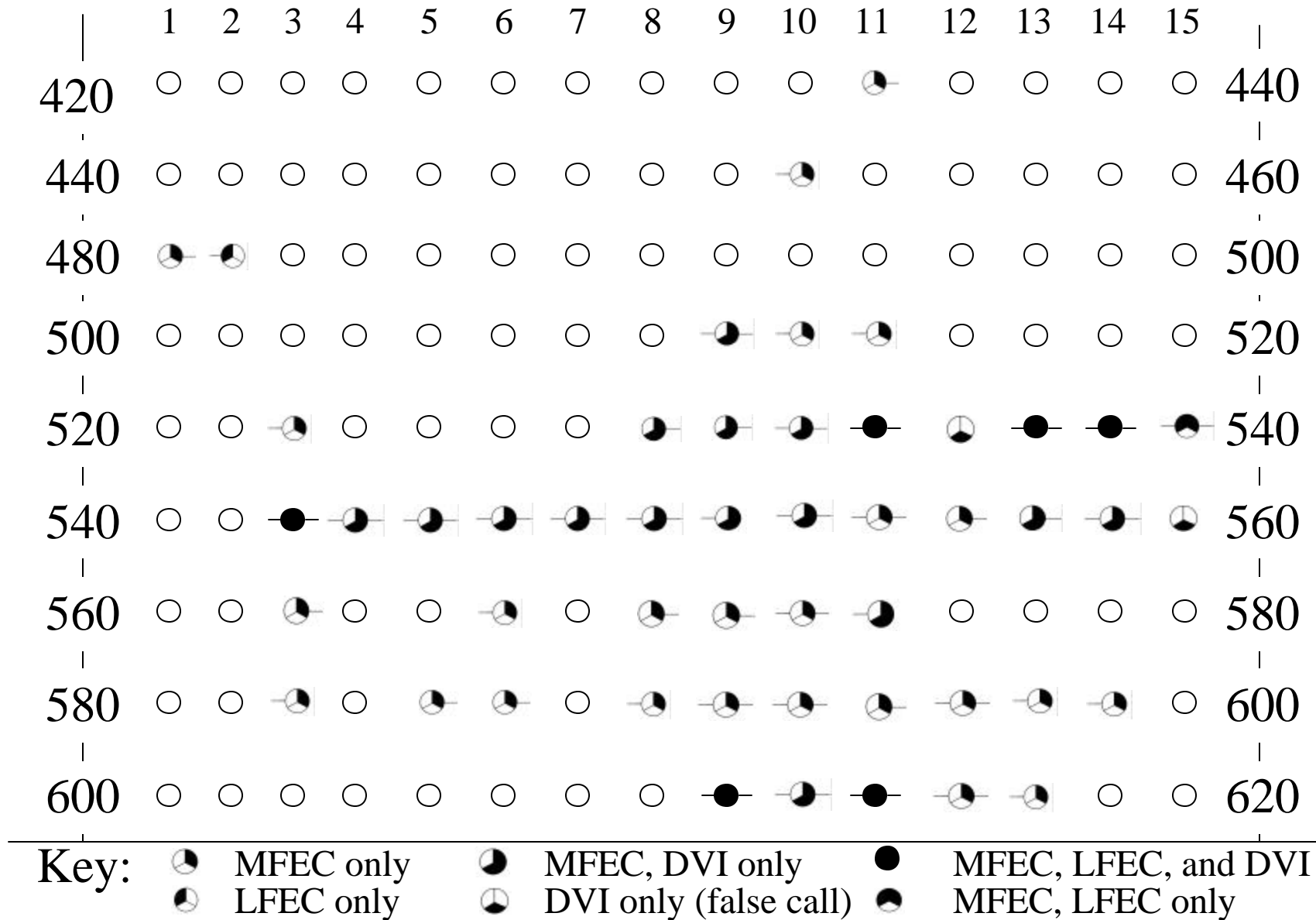


 MFEC only     
  MFEC, DVI only     
  MFEC, LFEC, and DVI  
 LFEC only     
  DVI only (false call)     
  MFEC, LFEC only

Figure 59a. Schematic of indications found on the lower row of fasteners at stringer 4L during Field Inspections.

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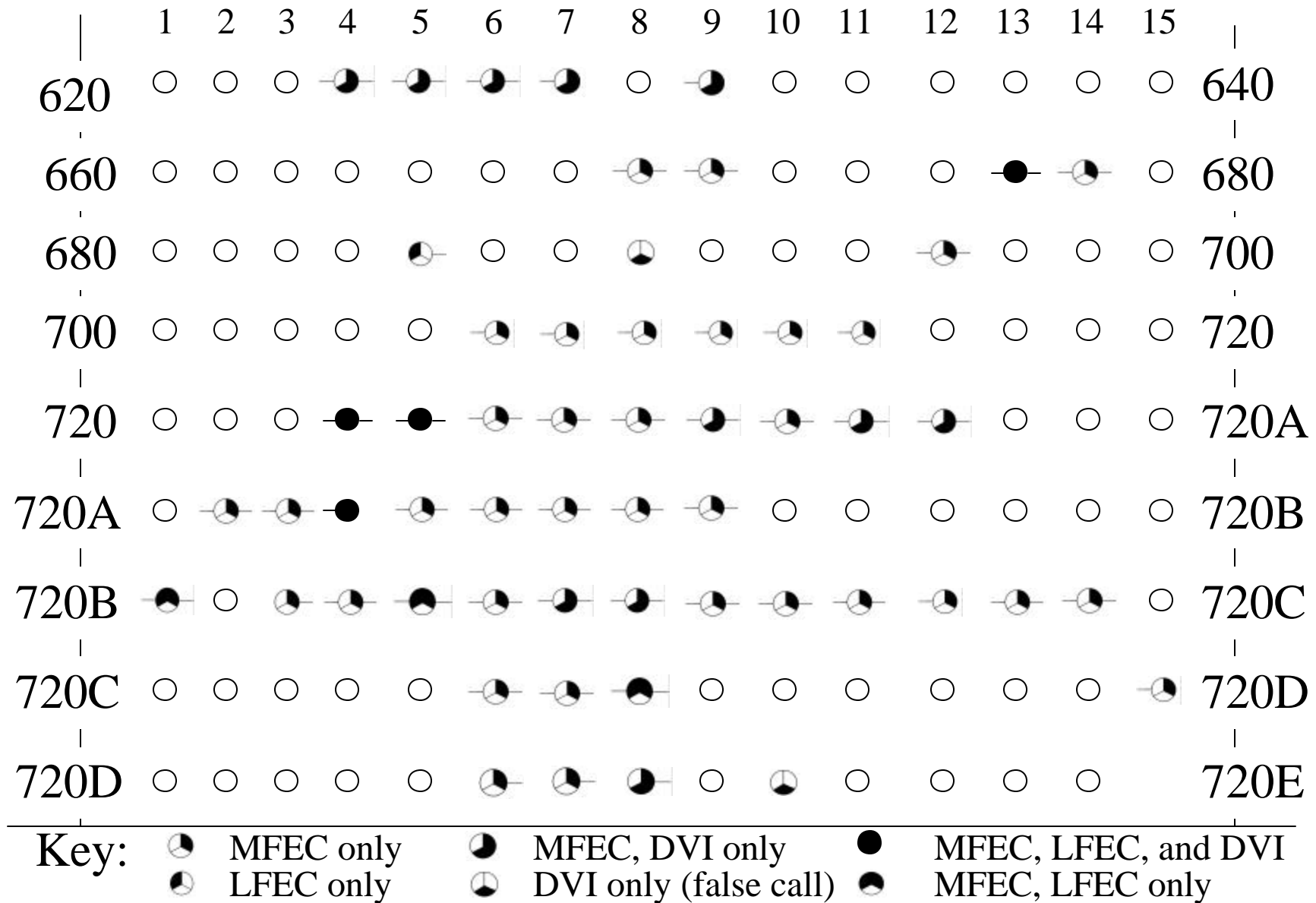


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Figure 59b. Schematic of indications found on the lower row of fasteners at stringer 4R during Field Inspections.

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Figure 59c. Schematic of indications found on the lower row of fasteners at stringer 4R during Field Inspections.

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## APPENDIX A

PHOTOGRAPHS OF GENERAL VISUAL INSPECTION AND CONDITION OF THE  
REMOVED SECTIONS UPON ARRIVAL IN ATLANTA

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FIGURE A-10 Photograph showing panels FT2/F4 and FT4/F6 after arrival in Atlanta and removal of the top and sides from the crate ..... A-7

FIGURE A-11 Photograph showing optional program section (1183 bulkhead) in storage..... A-8

FIGURE A-12 Photograph showing optional program sections (window belt, overwing emergency exits, etc.) in storage..... A-8



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Figure A-1. Photograph showing panel F1 after arrival in Atlanta and removal of protective bubble wrap and strapping.



Figure A-2. Photograph showing custom fabricated skiff which most panels were placed on for transport.

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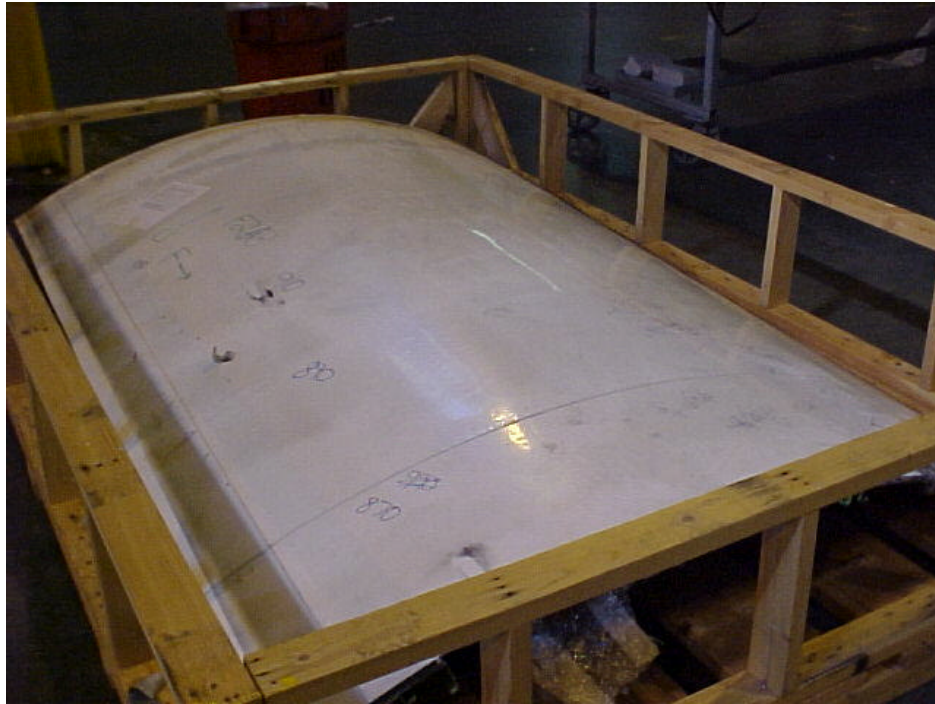


Figure A-3. Photograph showing panel F2A after arrival in Atlanta and removal of protective bubble wrap and strapping.

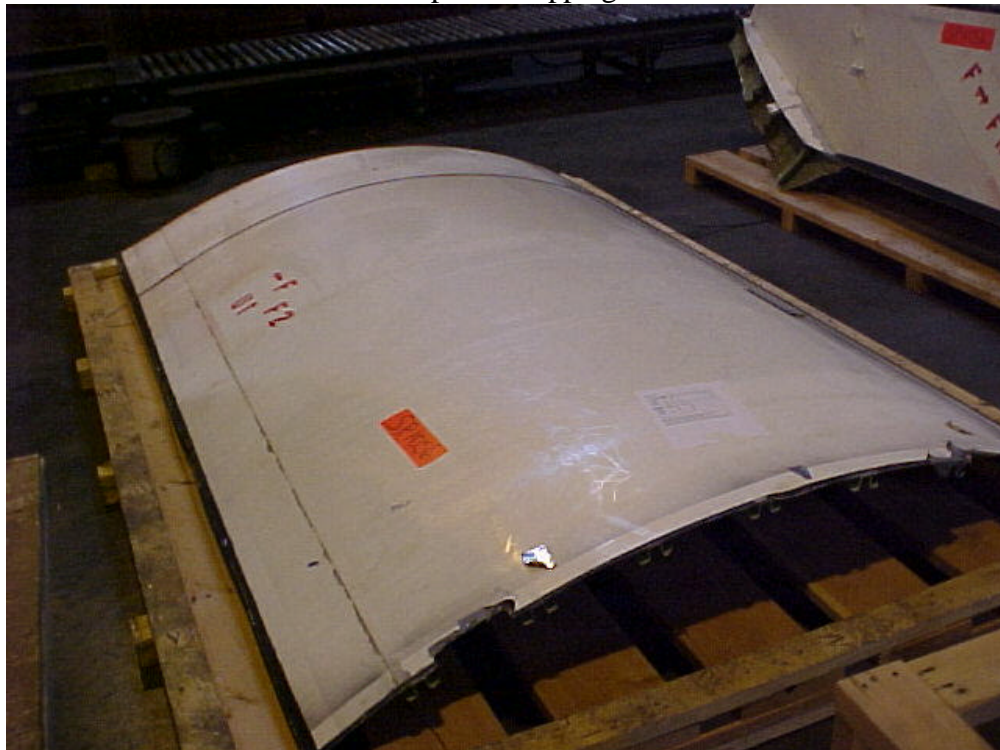


Figure A-4. Photograph showing panel F2B after arrival in Atlanta and removal of protective bubble wrap and strapping.



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SHEET	A-5	NO.	4-086624-20
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Figure A-5. Photograph showing panel FT1/F3 after arrival in Atlanta and removal of the top and sides from the crate.



Figure A-6. Photograph showing panel FT2/F4 after arrival in Atlanta and removal of the top and sides from the crate.

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SHEET	A-6	NO. 4-086624-20
TOTAL	A-8	
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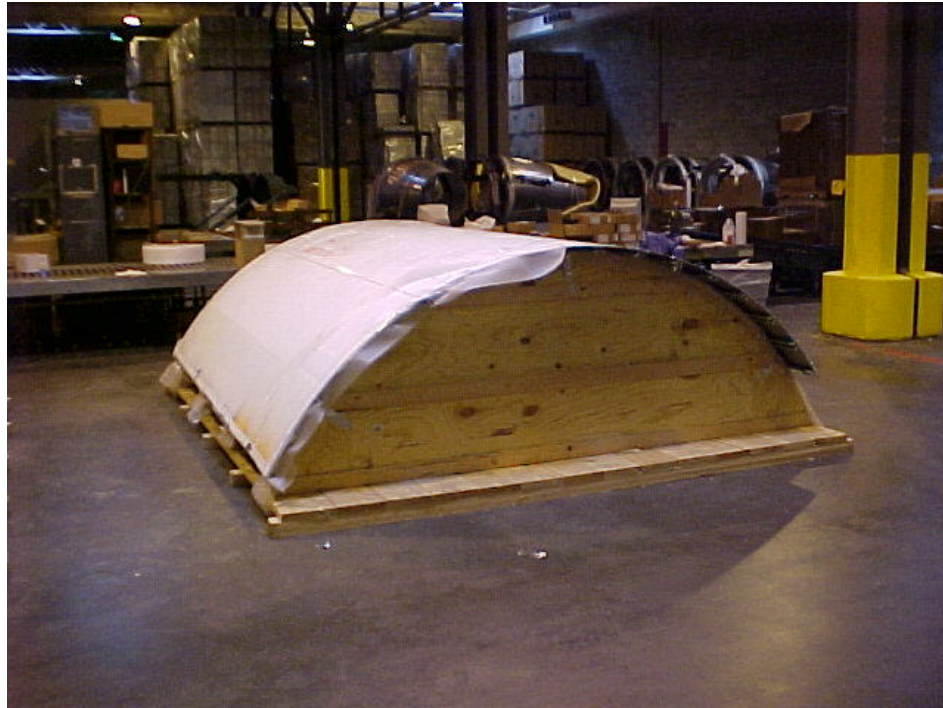


Figure A-7. Photograph showing panel FT3/F5 after arrival in Atlanta and removal of the top and sides from the crate.



Figure A-8. Photograph showing panel FT4/F6 after arrival in Atlanta and removal of the top and sides from the crate.



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SHEET	A-7	NO. 4-086624-20
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Figure A-9. Photograph showing panels FT1/F3 and FT3/F5 after arrival in Atlanta and removal of the top and sides from the crate.



Figure A-10. Photograph showing panels FT2/F4 and FT4/F6 after arrival in Atlanta and removal of the top and sides from the crate.

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Figure A-11. Photograph showing optional program section (1183 bulkhead) in storage.



Figure A-12. Photograph showing optional program sections (window belt, overwing emergency exits, etc.) in storage.

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## APPENDIX B

SCREEN REPRESENTATIONS OF LFEC INDICATIONS NOTED DURING INSPECTIONS  
OF LONGITUDINAL LAP SPLICES

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FIGURE B-5 LFEC indication stringer 4R at BS 520 rivet 14 forward and aft side .....	B-7
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FIGURE B-15 LFEC indication stringer 4R at BS 720B rivet 1 fwd side .....	B-17
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FIGURE B-19 LFEC indication stringer 4R at BS 720B rivet 8 fwd and aft side.....	B-21
FIGURE B-20 LFEC indication stringer 4R at BS 720C rivet 8 fwd side.....	B-22



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SHEET	B-3	NO.	4-086624-20
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OPERATOR: 872384 INSTRUMENT SN: 53466  
 CODE: PROBE SN:  
 LOCATION: CAL BLOCK SN:  
 JOB NAME:  
 TEST COMMENTS: Low freq 5/32 rivet sliding probe calibration set up

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 09 : 38 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

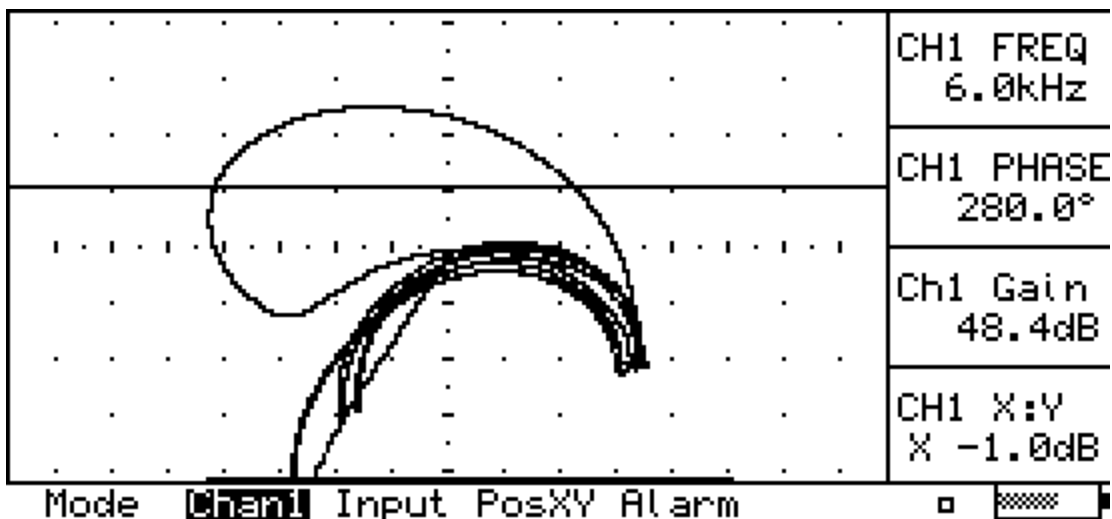


Figure B-1. Screen representation of LFEC calibration on EDM notch at 5/32" fastener.

## ENGINEERING DEPARTMENT

SHEET	<b>B-4</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC SLIDING PROBE 3/16 FASTENER CALIBRATION

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 10 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	44.9dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	292.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

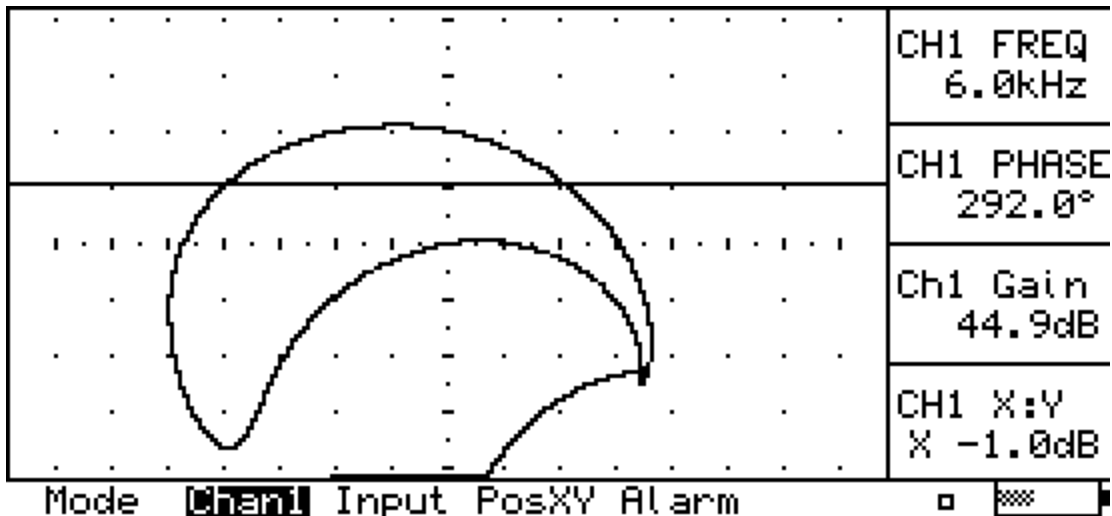


Figure B-2. Screen representation of LFEC calibration on EDM notch at 3/16" fastener.

## ENGINEERING DEPARTMENT

SHEET	B-5	NO.	4-086624-20
TOTAL	B-22		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF 4R STA 520+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 22 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

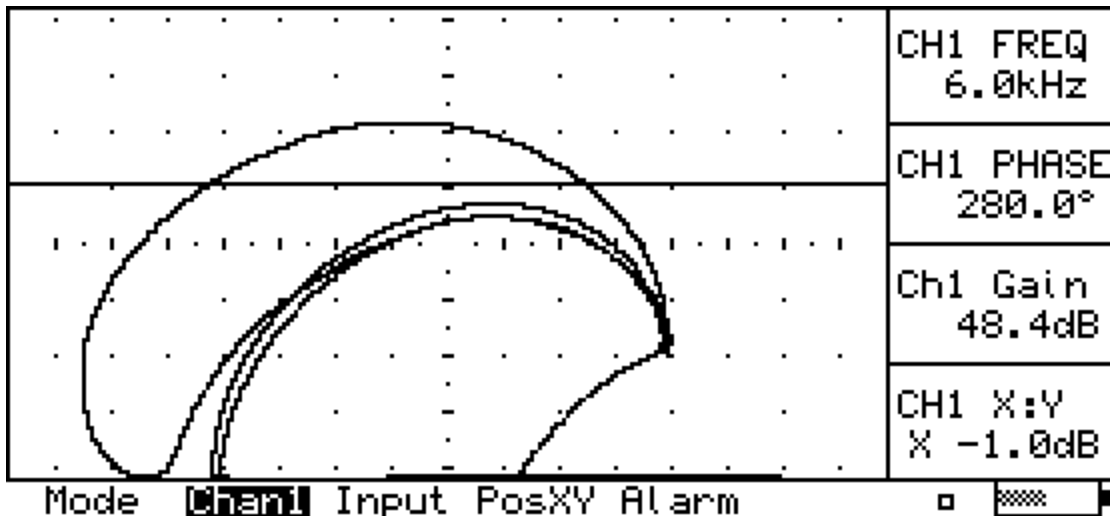


Figure B-3. Screen representation of LFEC indication at stringer 4R, FS 520, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	B-6	NO.	4-086624-20
TOTAL	B-22		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 520+13 FWD AND AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 25 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

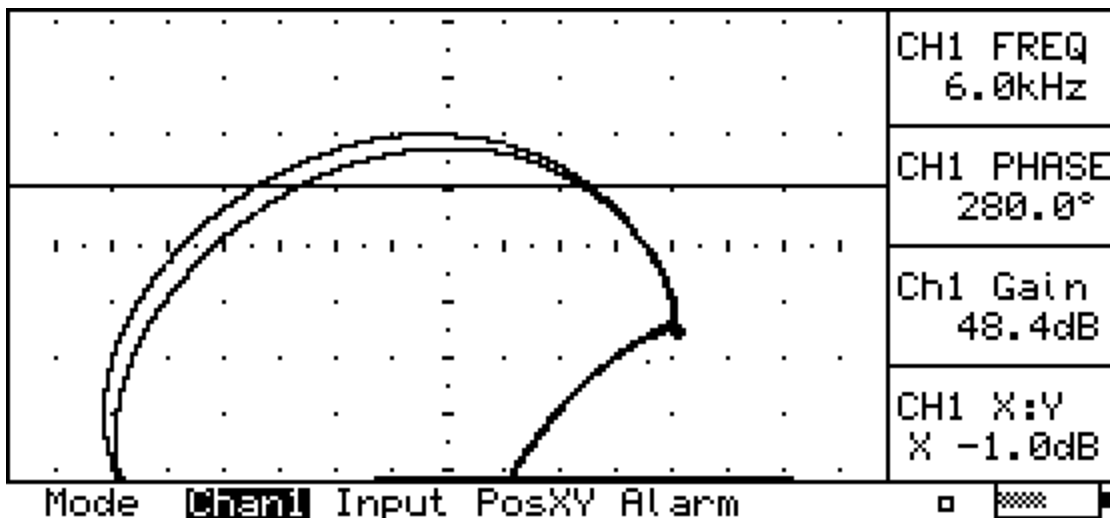


Figure B-4. Screen representation of LFEC indication at stringer 4R, FS 520, hole #13, forward and aft side.

## ENGINEERING DEPARTMENT

SHEET	B-7	NO.	4-086624-20
TOTAL	B-22		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 520+14 FWD AND AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 29 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

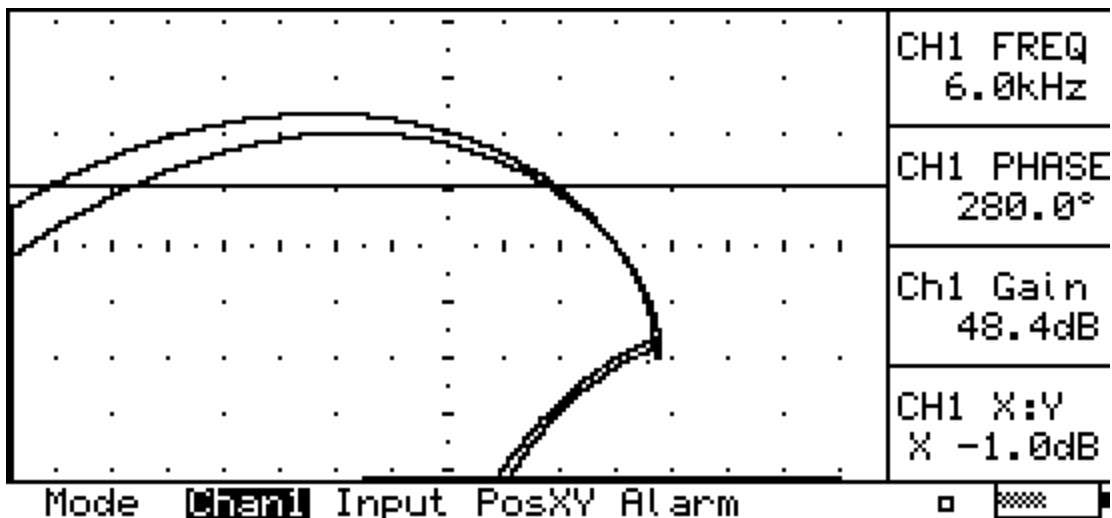


Figure B-5. Screen representation of LFEC indication at stringer 4R, FS 520, hole #14, forward and aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-8</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 520+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 31 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

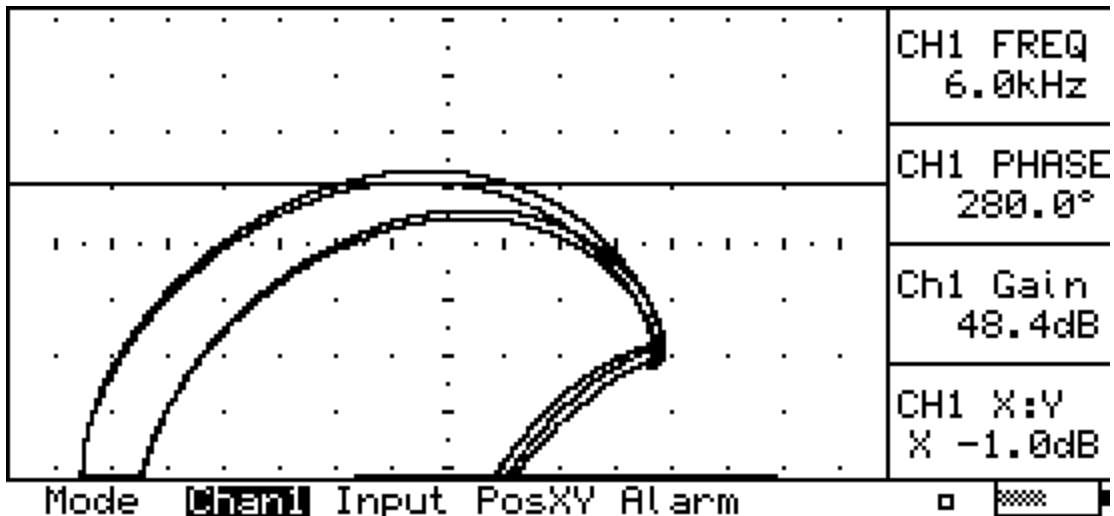


Figure B-6. Screen representation of LFEC indication at stringer 4R, FS 520, hole #15, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-9</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 540+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 33 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

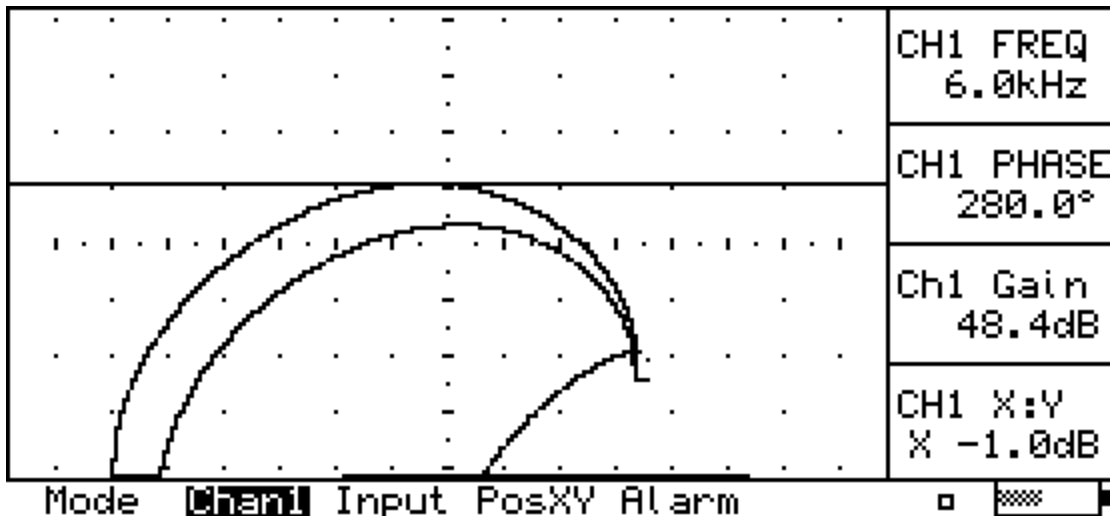


Figure B-7. Screen representation of LFEC indication at stringer 4R, FS 540, hole #3, forward side.



## ENGINEERING DEPARTMENT

SHEET	<b>B-10</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 540+6 FWD AND AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 45 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

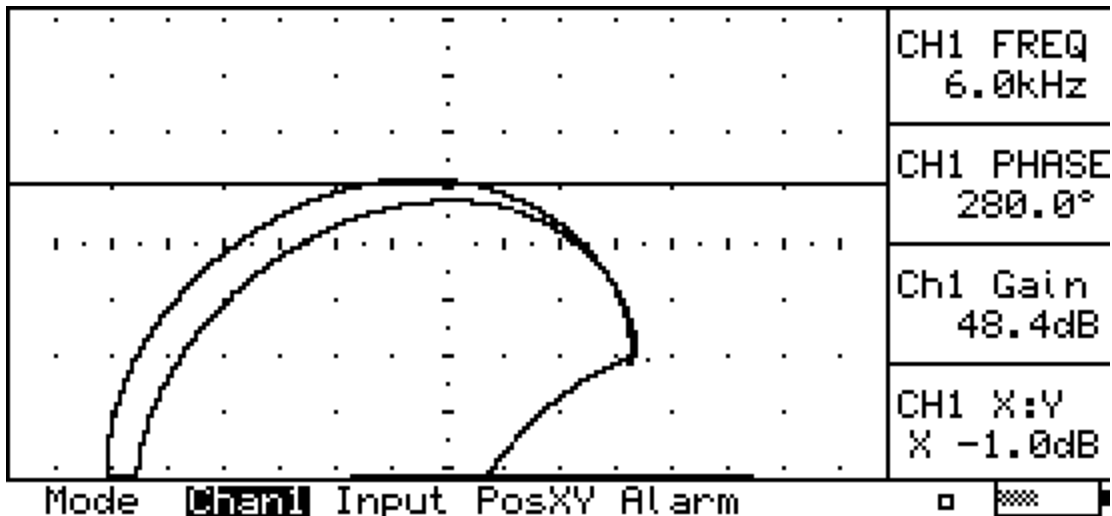


Figure B-8. Screen representation of LFEC indication at stringer 4R, FS 540, hole #6, forward and aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-11</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 600+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 49 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

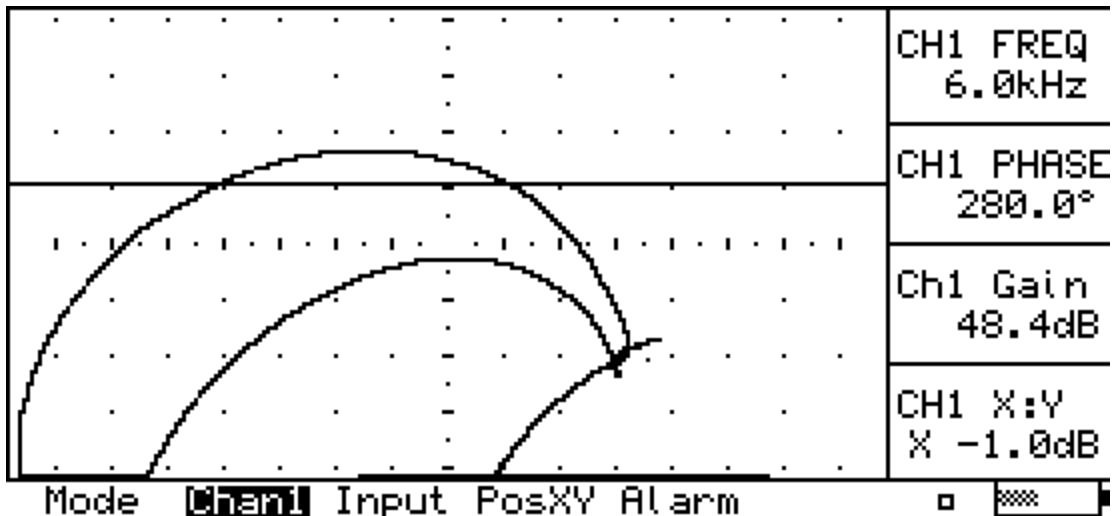


Figure B-9. Screen representation of LFEC indication at stringer 4R, FS 600, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-12</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 600+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 47 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

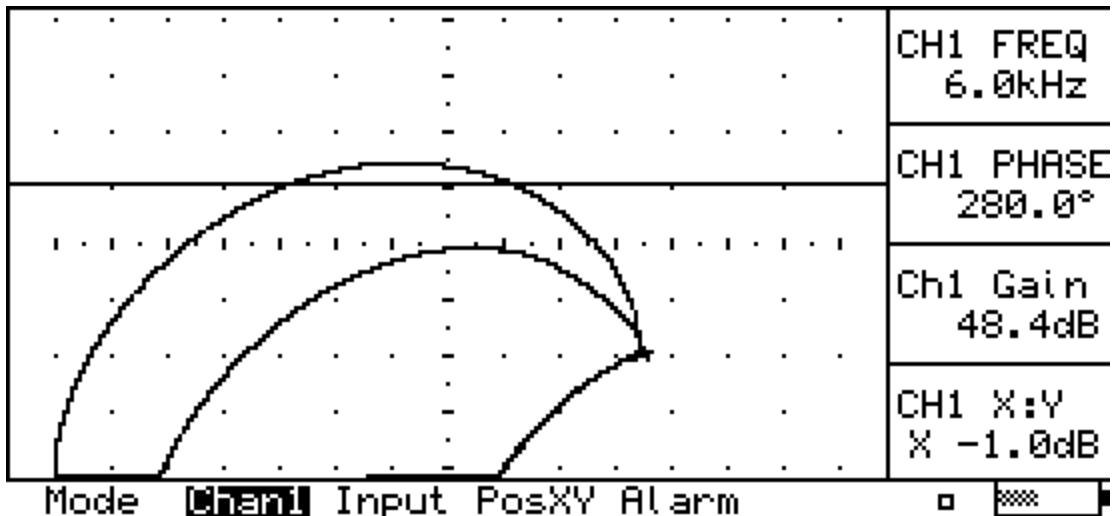


Figure B-10. Screen representation of LFEC indication at stringer 4R, FS 600, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-13</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720+4 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 53 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

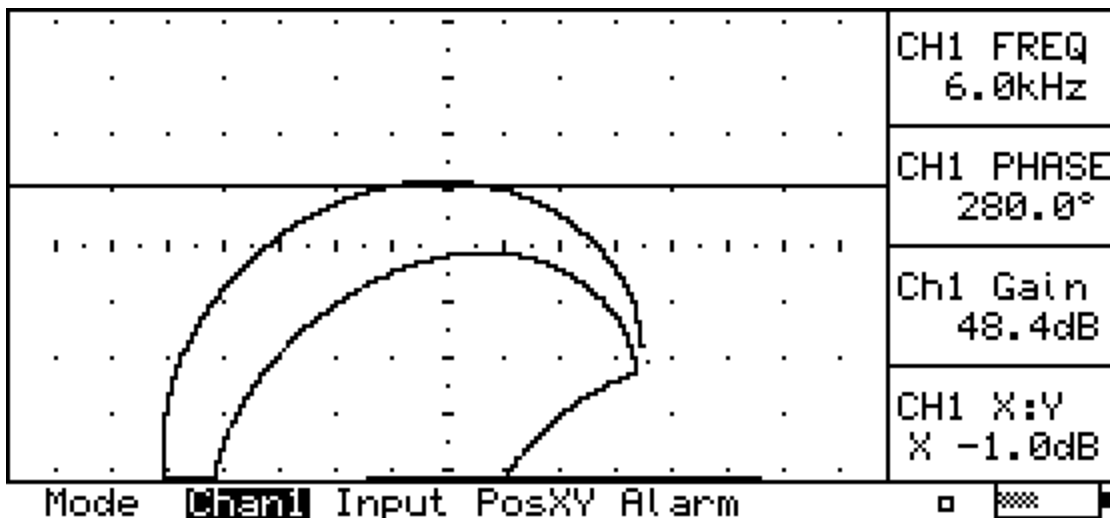


Figure B-11. Screen representation of LFEC indication at stringer 4R, FS 720, hole #4, aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-14</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 55 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

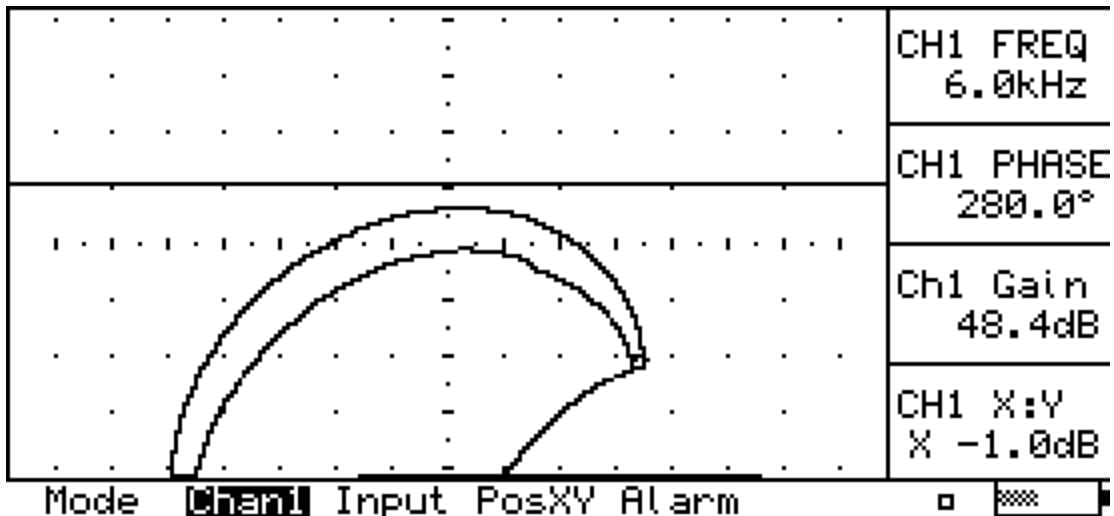


Figure B-12. Screen representation of LFEC indication at stringer 4R, FS 720, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-15</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 56 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

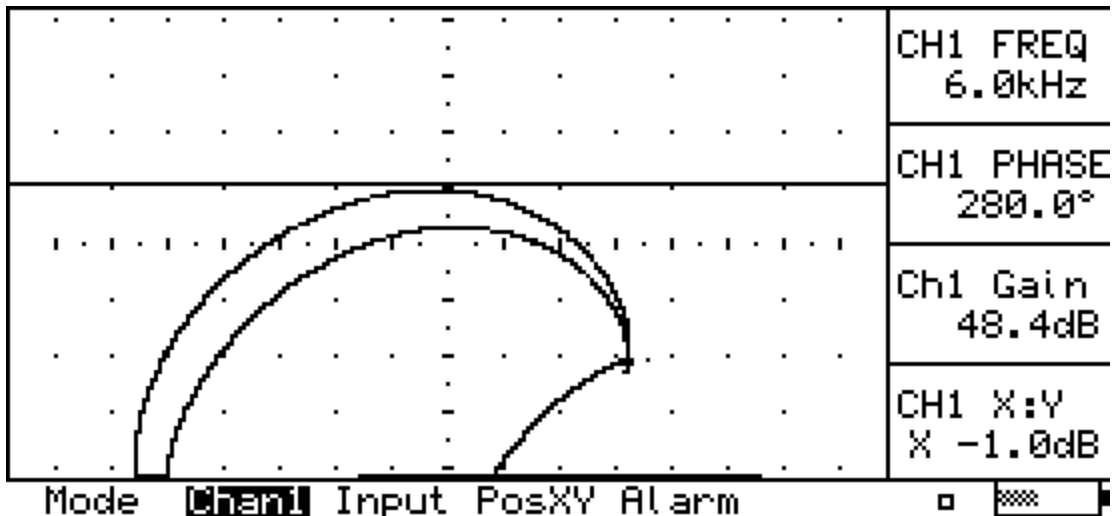


Figure B-13. Screen representation of LFEC indication at stringer 4R, FS 720, hole #7, aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-16</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LF4R 720A+4 FWD

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

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Dump      09 : 50      16      Jan      '03

Probe      PR      Standard      Mode      MO      Refl 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      6.0kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      48.4dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      280.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -1.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      15      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      1sec      Sweep       SD      1sec
Zoom        ZM      Normal    Drive        DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.C_

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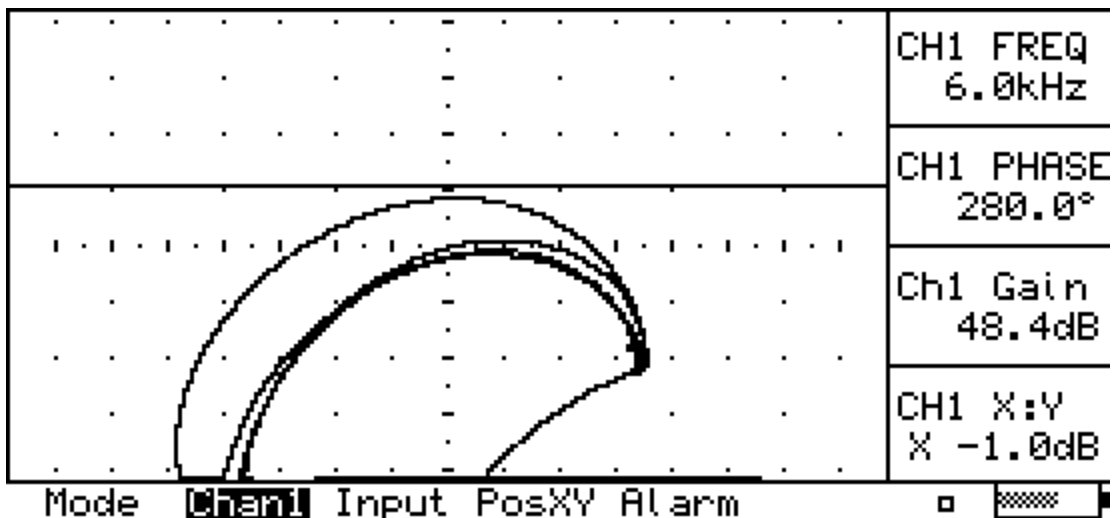


Figure B-14. Screen representation of LFEC indication at stringer 4R, FS 720A, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-17</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LF 4R 720B+1 FWD

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 02 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

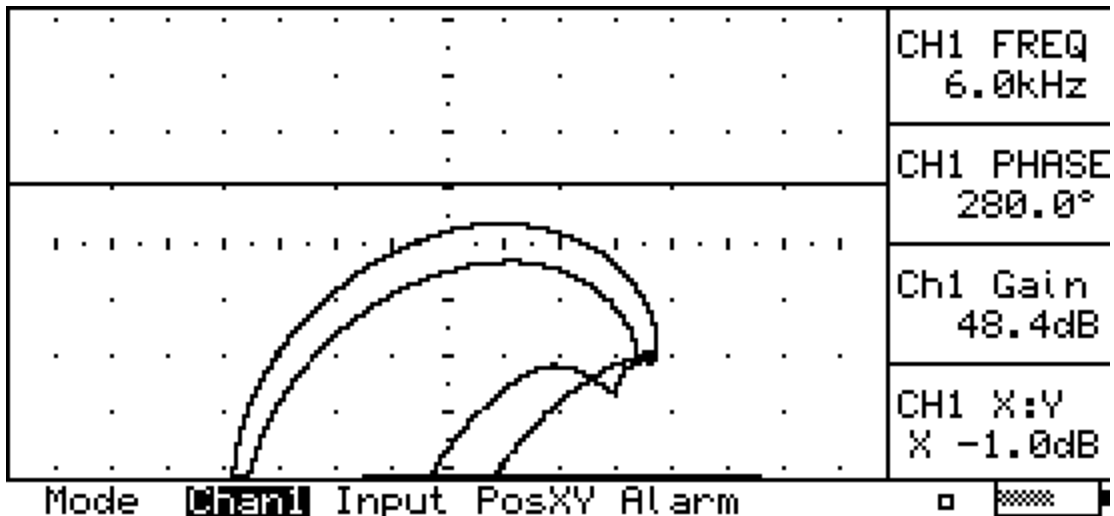


Figure B-15. Screen representation of LFEC indication at stringer 4R, FS 720B, hole #1, forward side.



## ENGINEERING DEPARTMENT

SHEET	<b>B-18</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LF 4R 720B+2 F

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 04 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	15	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	1sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

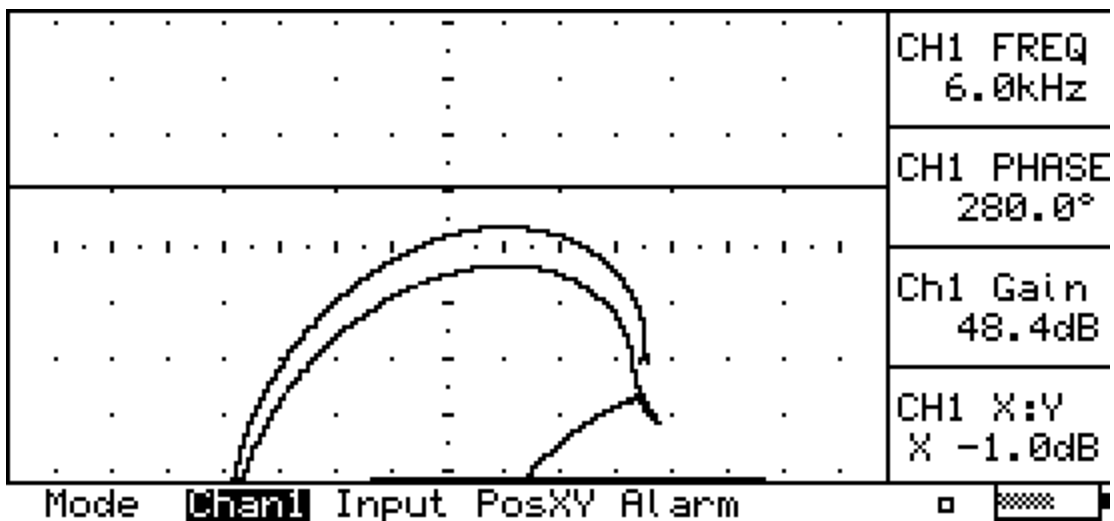


Figure B-16. Screen representation of LFEC indication at stringer 4R, FS 720B, hole #2, forward side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-19</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R STA 720B+5 fwd SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 12 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

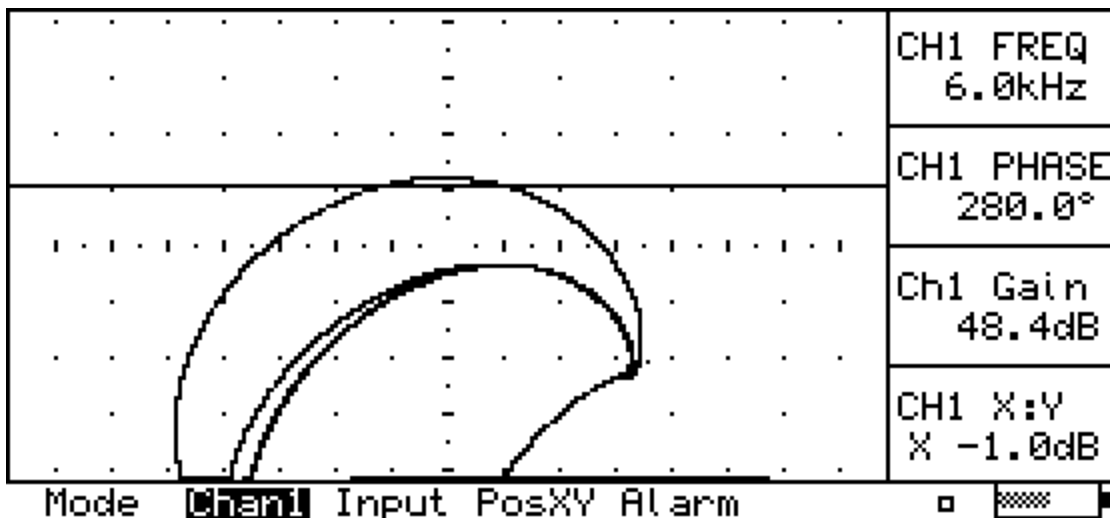


Figure B-17. Screen representation of LFEC indication at stringer 4R, FS 720B, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	B-20	NO.	4-086624-20
TOTAL	B-22		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720B+7 FWD AND AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 15 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

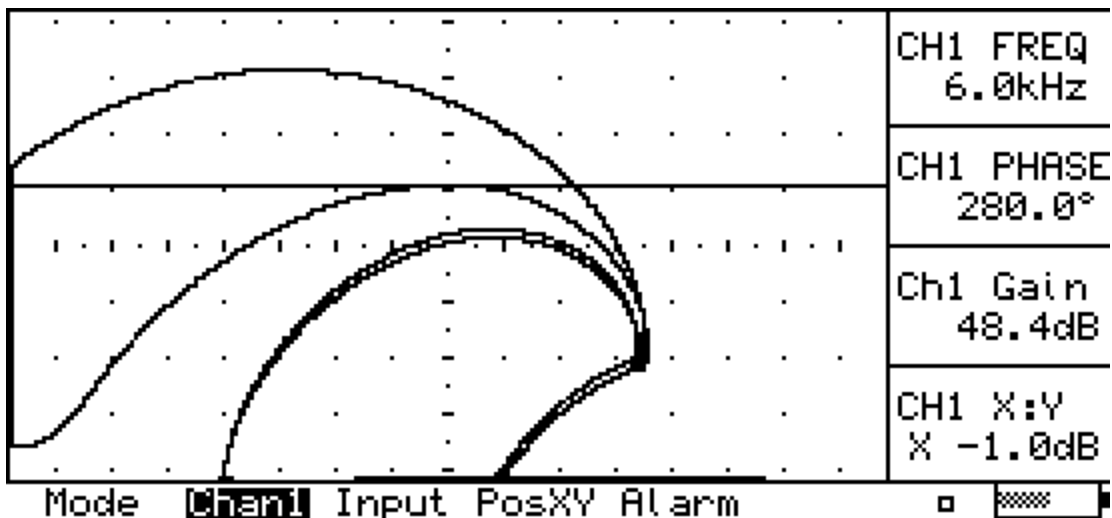


Figure B-18. Screen representation of LFEC indication at stringer 4R, FS 720B, hole #7, forward and aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-21</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720B+8 FWD AND AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 17 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

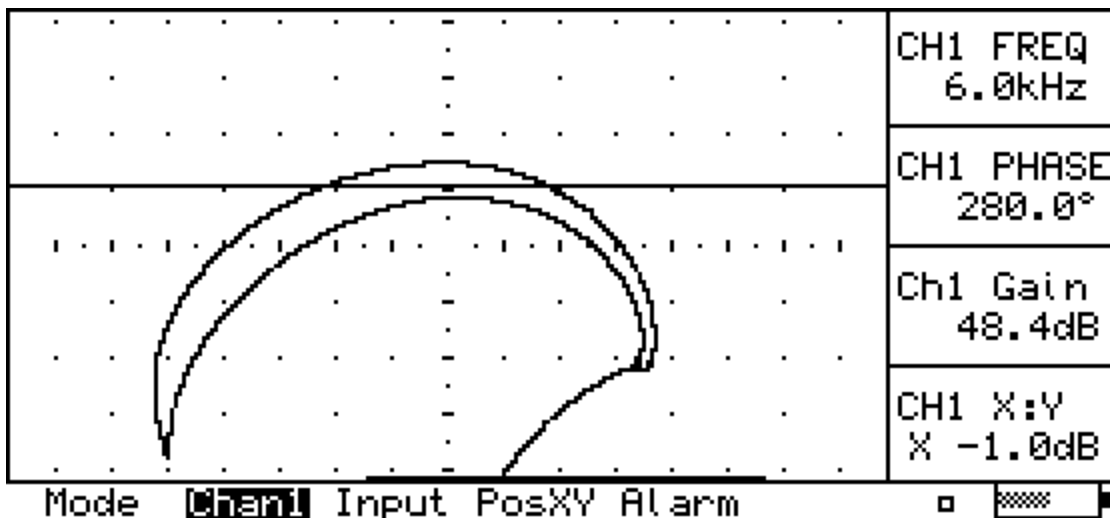


Figure B-19. Screen representation of LFEC indication at stringer 4R, FS 720B, hole #8, forward and aft side.

## ENGINEERING DEPARTMENT

SHEET	<b>B-22</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>B-22</b>		
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OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: LFEC OF STR 4R AT STA 720C+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 19 16 Jan '03

Probe	PR	Standard	Mode	MO	Refl 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	6.0kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	48.4dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	280.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -1.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	15	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	1sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

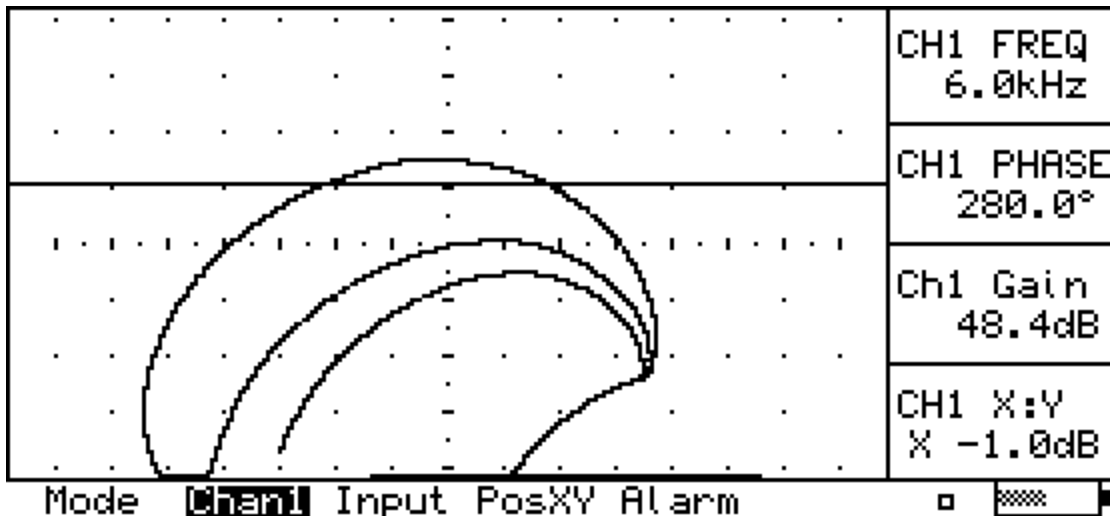


Figure B-20. Screen representation of LFEC indication at stringer 4R, FS 720C, hole #8, forward side.

SHEET	<b>C-1</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>C-208</b>		
ISSUE DATE			03/26/2003

## APPENDIX C

SCREEN REPRESENTATIONS OF INTERNAL MFEC INDICATIONS NOTED DURING  
INSPECTIONS OF LONGITUDINAL LAP SPLICES**LIST OF FIGURES**

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FIGURE C-115 MFEC indication at stringer 4R, FS 660, hole #14, forward side .....	C-126
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SHEET	<b>C-10</b>	NO.	<b>4-086624-20</b>
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FIGURE C-178 MFEC indication at stringer 4R, FS 720B, hole #10, aft side .....	C-189
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TOTAL	C-208		
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OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 380+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 38 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F		50kHz
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G		40.0dB
Ch1 Phase	1P	169.0°	Ch2 Phase	2P		0.0°
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R		0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG		0.0dB
Hi-pass	HP	DC	Lo-pass	LP		100 Hz
X-pos 1	1H	40	X-pos 2	2H		0
Y-pos 1	1V	-32	Y-pos 2	2V		0
Alarm Shape	AT	Box	Apply to	AA		Trace 1
Alarm Stretch	AS	0.2s	Alarm action	AF Run		Silent
Top	TA	Off	Left	LA		Off
Right	RA	Off	Bottom	BA		Off
Inner	IA	All Off	Outer	OA		Off
Start	SA	0.0°	End	EA		Off
Analogue 1 Out	A1	Off	Analogue 2 Out	A2		Off
Persist	PE	0.5sec	Sweep	SD		1sec
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO		---
Graticule	GR	Rect.C_				

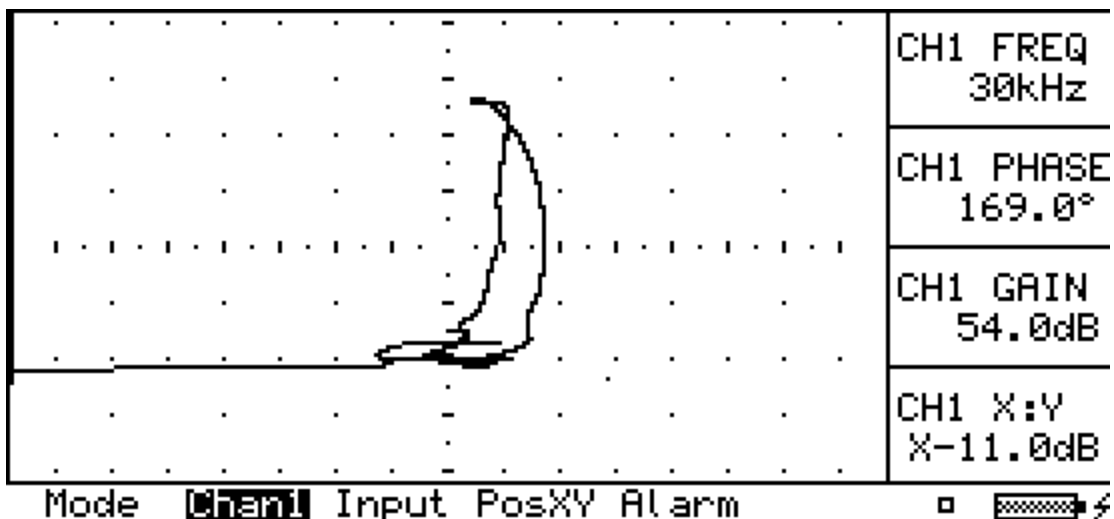


Figure C-1. Screen representation of MFEC indication at stringer 4L, FS 380, hole #6, aft side.

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OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 380+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 39 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

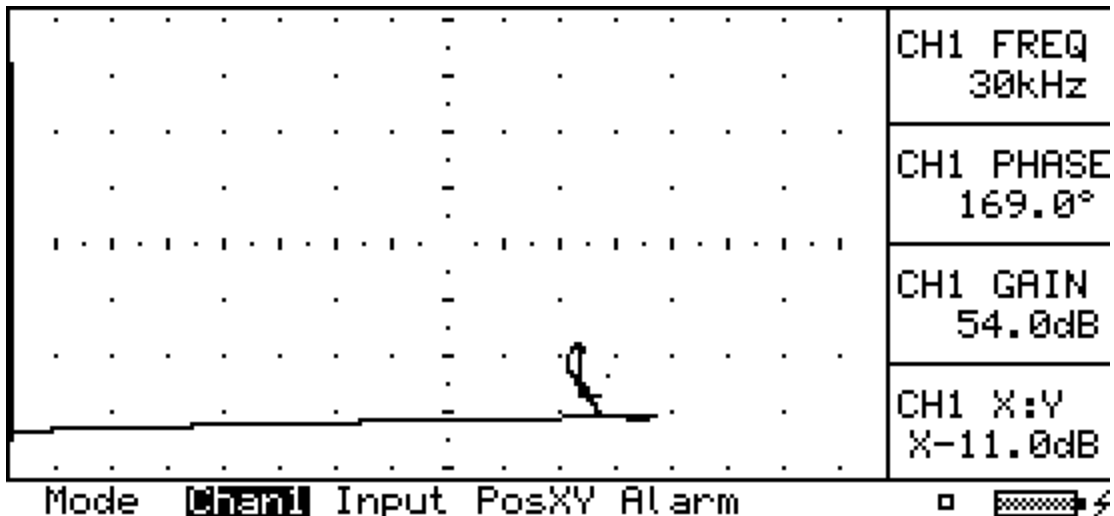


Figure C-2. Screen representation of MFEC indication at stringer 4L, FS 380, hole #5, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-14	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 27 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

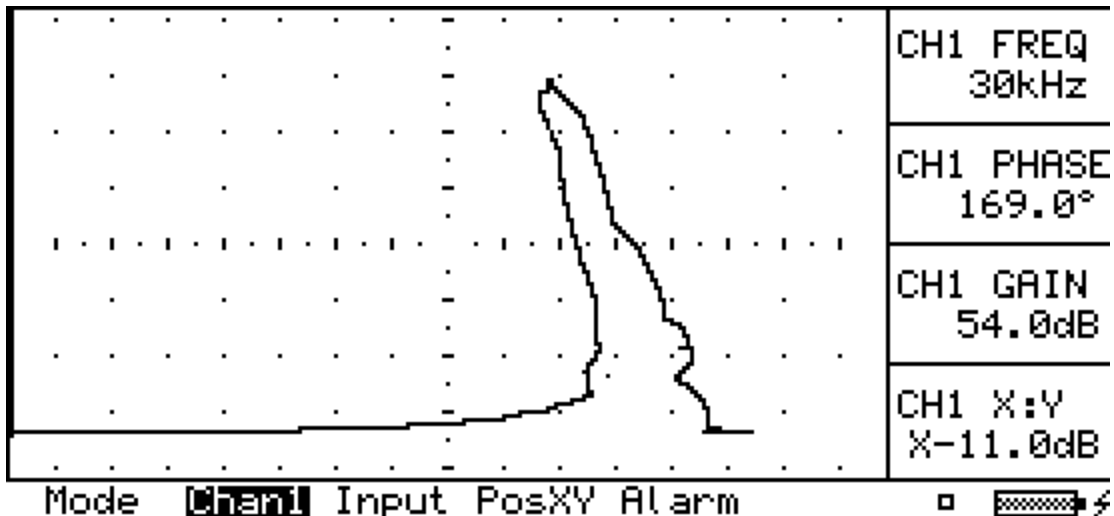


Figure C-3. Screen representation of MFEC indication at stringer 4L, FS 400, hole #15, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-15	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 30 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA		Off
Right	RA	Off	Bottom	BA		Off
Inner	IA	All Off	Outer	OA		Off
Start	SA	0.0°	End	EA		Off
Analogue 1 Out	A1	Off	Analogue 2 Out	A2		Off
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

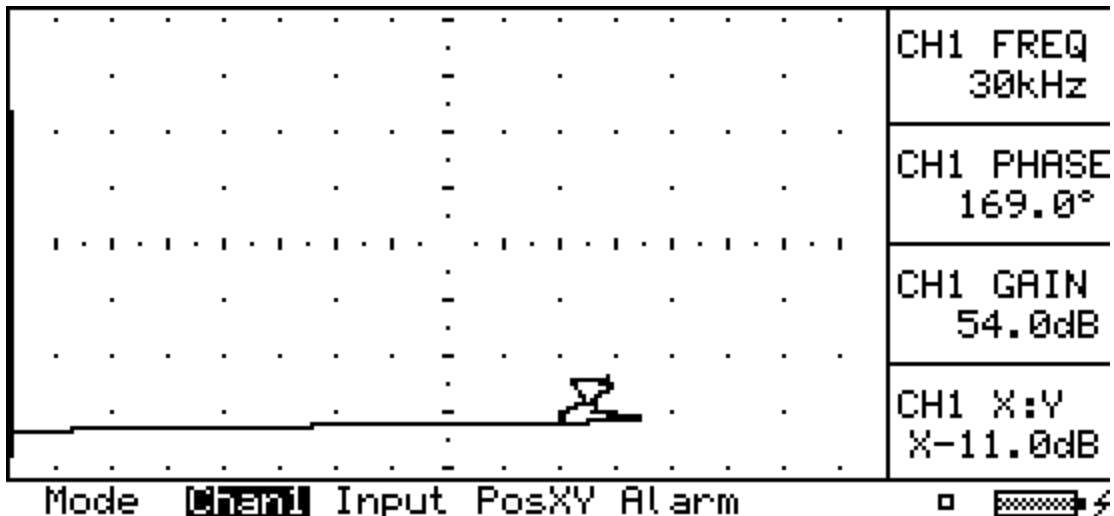


Figure C-4. Screen representation of MFEC indication at stringer 4L, FS 400, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-16	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 31 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

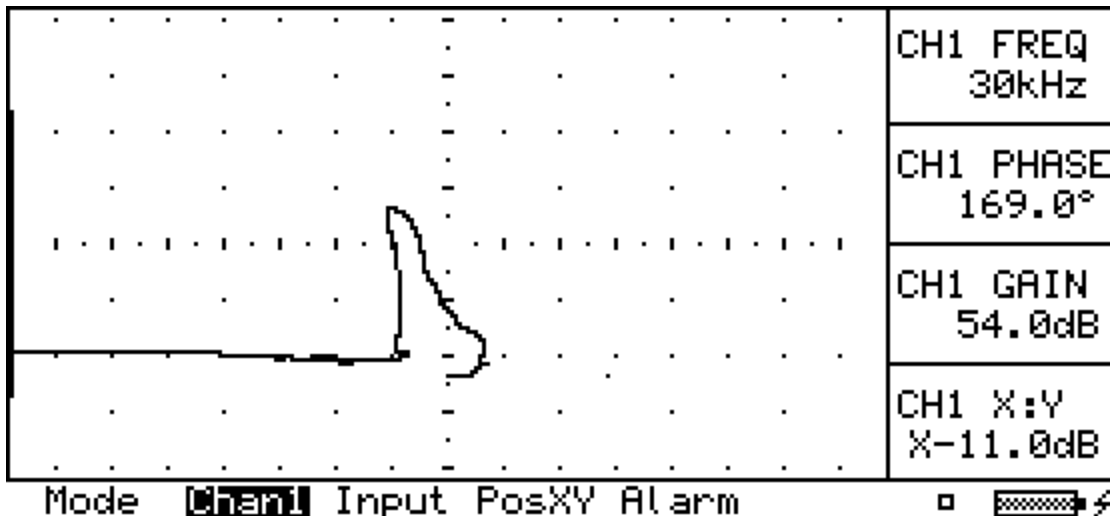


Figure C-5. Screen representation of MFEC indication at stringer 4L, FS 400, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-17	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 32 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

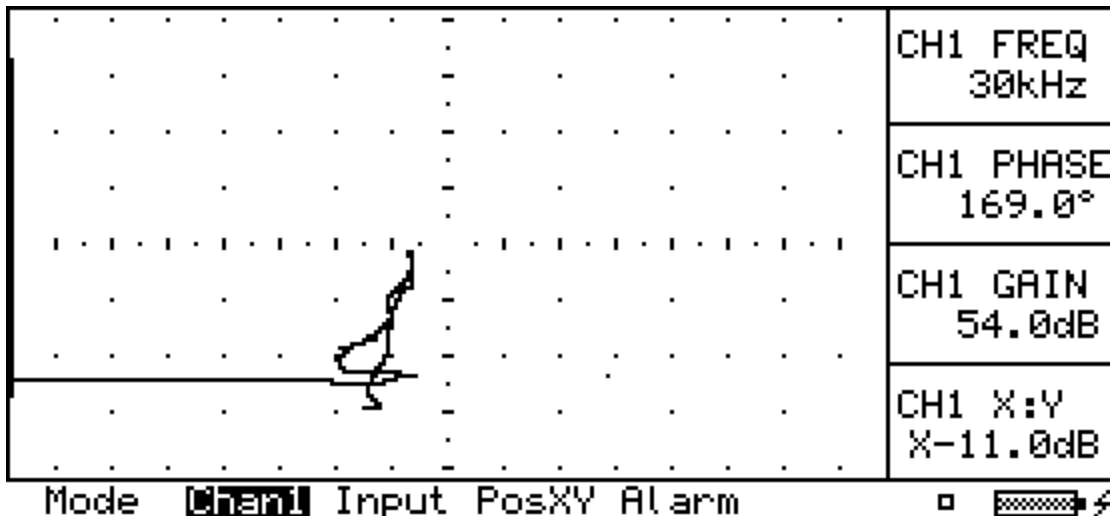


Figure C-6. Screen representation of MFEC indication at stringer 4L, FS 400, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-18	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 33 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

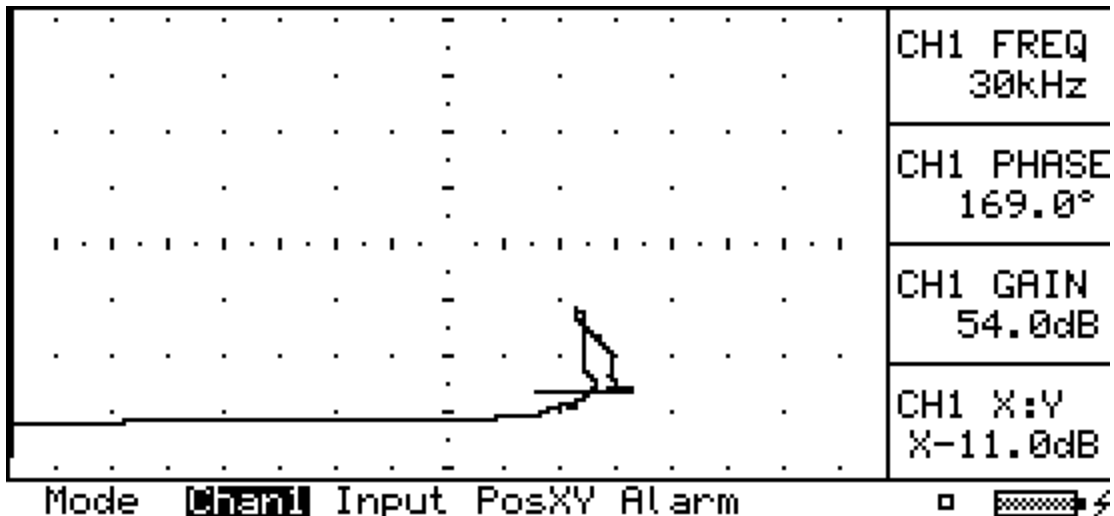


Figure C-7. Screen representation of MFEC indication at stringer 4L, FS 400, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-19	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 34 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

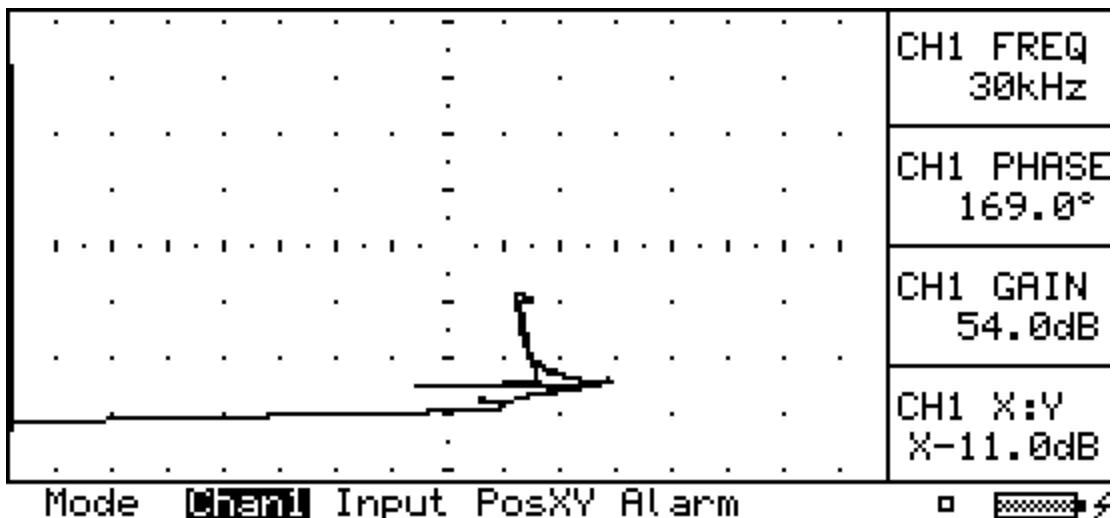


Figure C-8. Screen representation of MFEC indication at stringer 4L, FS 400, hole #8, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-20	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 36 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

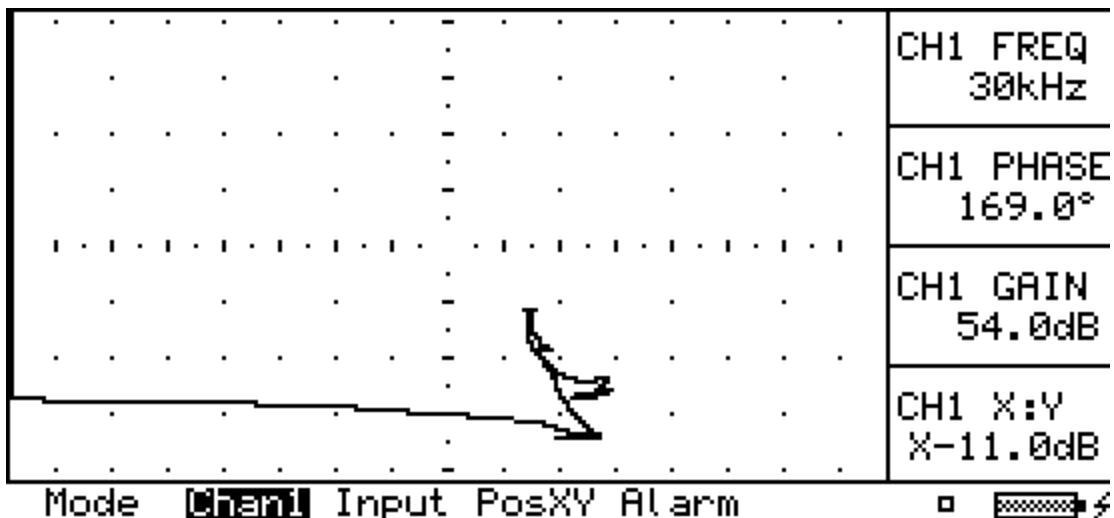


Figure C-9. Screen representation of MFEC indication at stringer 4L, FS 400, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-21	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 400+2 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 37 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

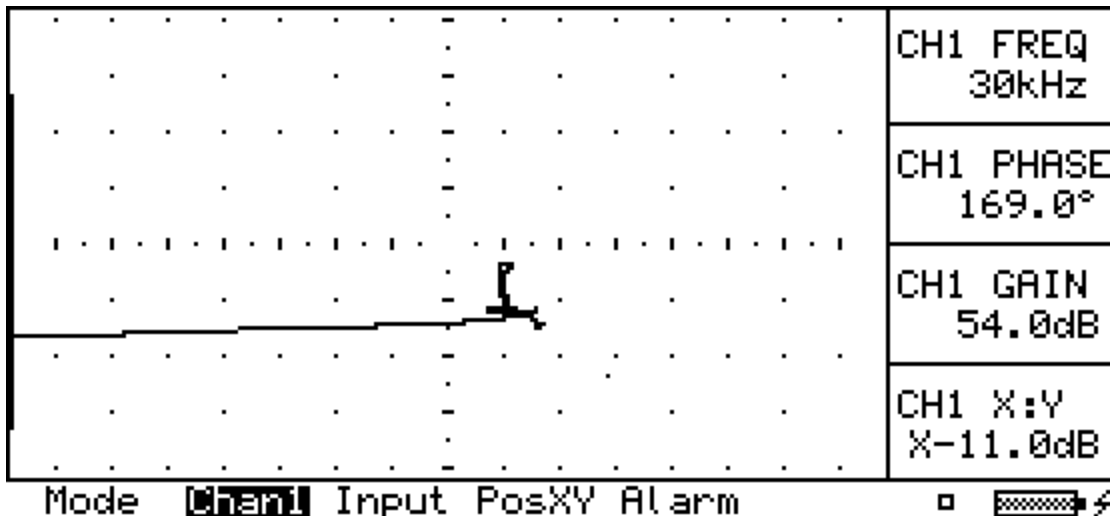


Figure C-10. Screen representation of MFEC indication at stringer 4L, FS 400, hole #2, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-22	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 17 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

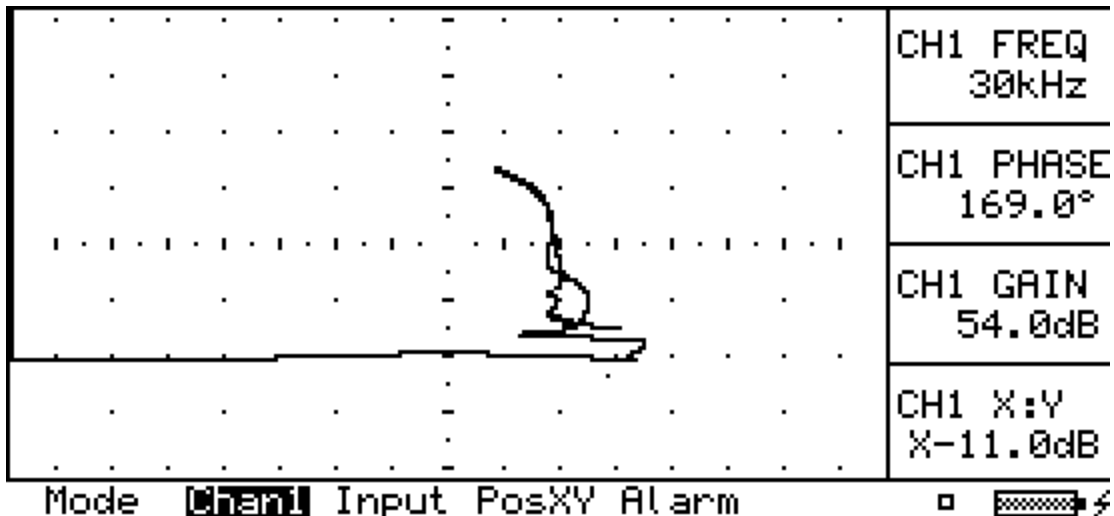


Figure C-11. Screen representation of MFEC indication at stringer 4L, FS 420, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-23	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      18 : 19      07      Feb      '03

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      54.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      169.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-11.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      40      X-pos 2    2H      0
Y-pos 1    1V      -32      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Trace 1
Alarm Stretch AS     0.2s      Alarm action AF Run  Silent
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off      Outer       OA      Off
Start        SA      0.0°      End         EA      Off
Analogue 1 Out A1     Off      Analogue 2 Out A2     Off

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

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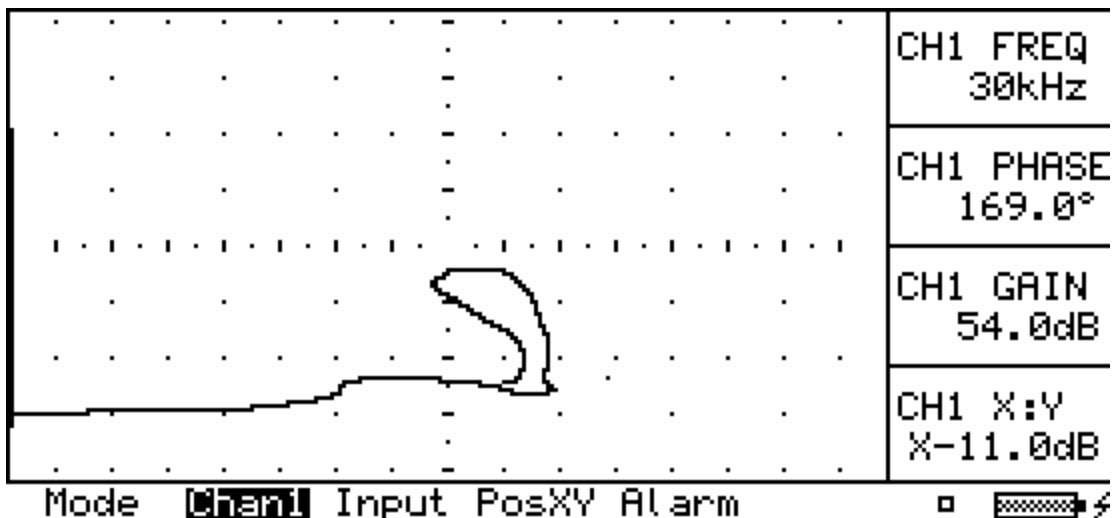


Figure C-12. Screen representation of MFEC indication at stringer 4L, FS 420, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-24	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 21 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA		Off
Right	RA	Off	Bottom	BA		Off
Inner	IA	All Off	Outer	OA		Off
Start	SA	0.0°	End	EA		Off
Analogue 1 Out	A1	Off	Analogue 2 Out	A2		Off
Persist	PE	0.5sec	Sweep	SD		1sec
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO		---
Graticule	GR	Rect.C_				

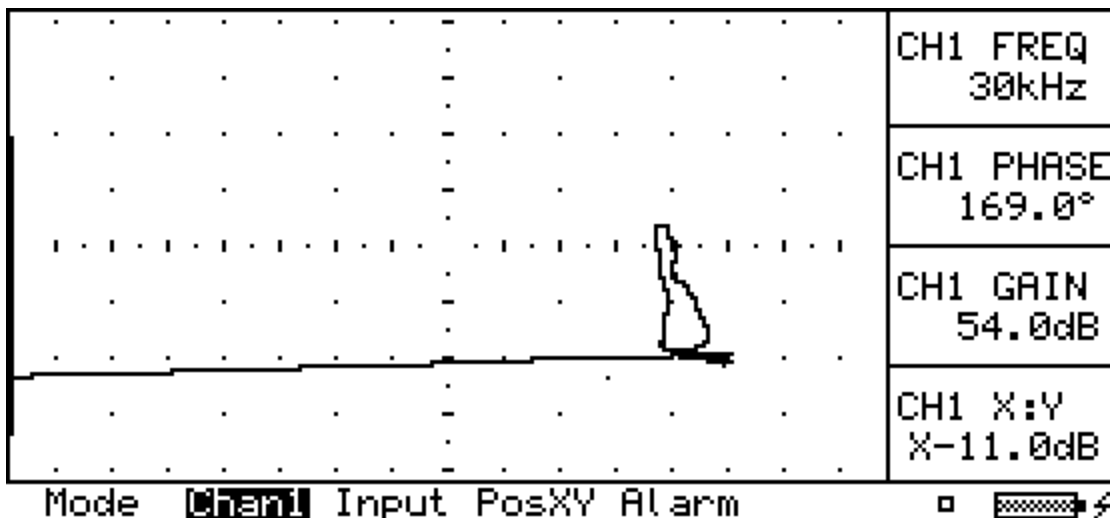


Figure C-13. Screen representation of MFEC indication at stringer 4L, FS 420, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-25	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+4 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 22 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

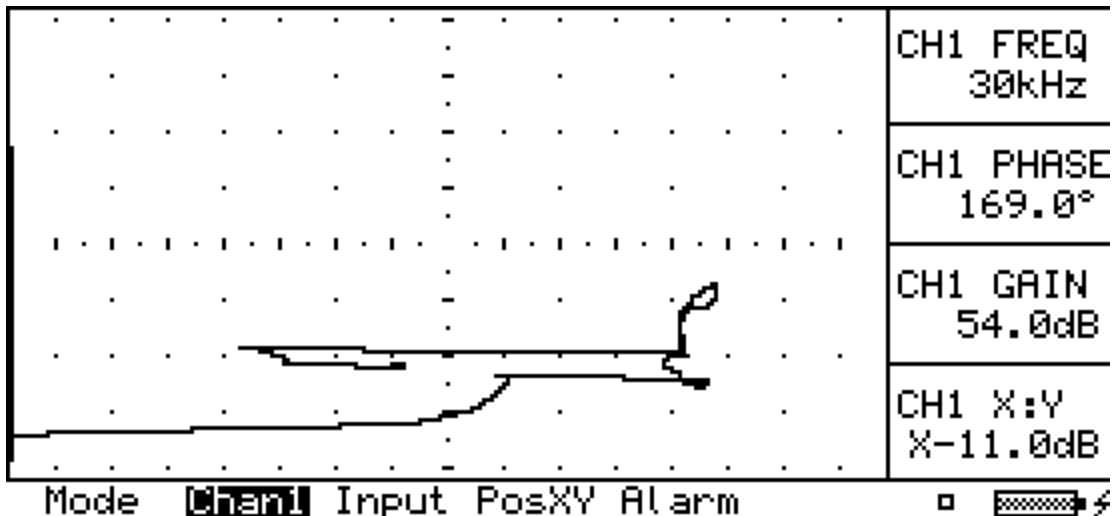


Figure C-14. Screen representation of MFEC indication at stringer 4L, FS 420, hole #4, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-26	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 24 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

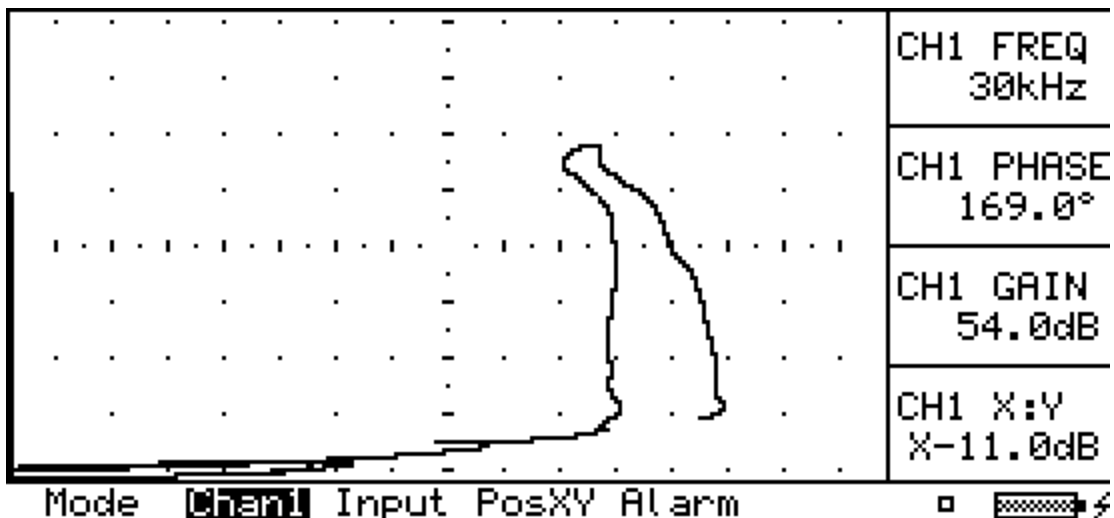


Figure C-15. Screen representation of MFEC indication at stringer 4L, FS 420, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-27	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+3 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 25 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

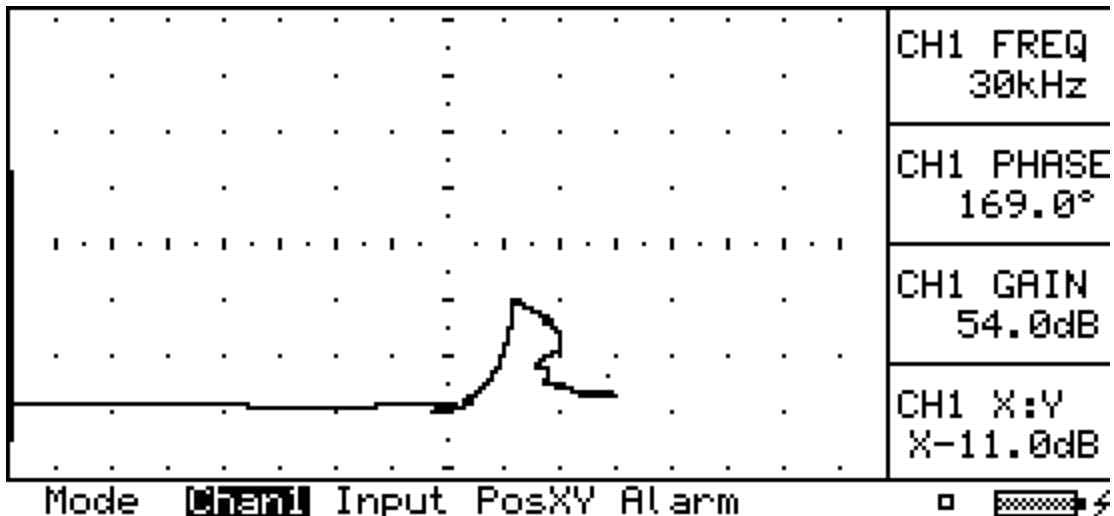


Figure C-16. Screen representation of MFEC indication at stringer 4L, FS 420, hole #3, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-28	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 420+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 26 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

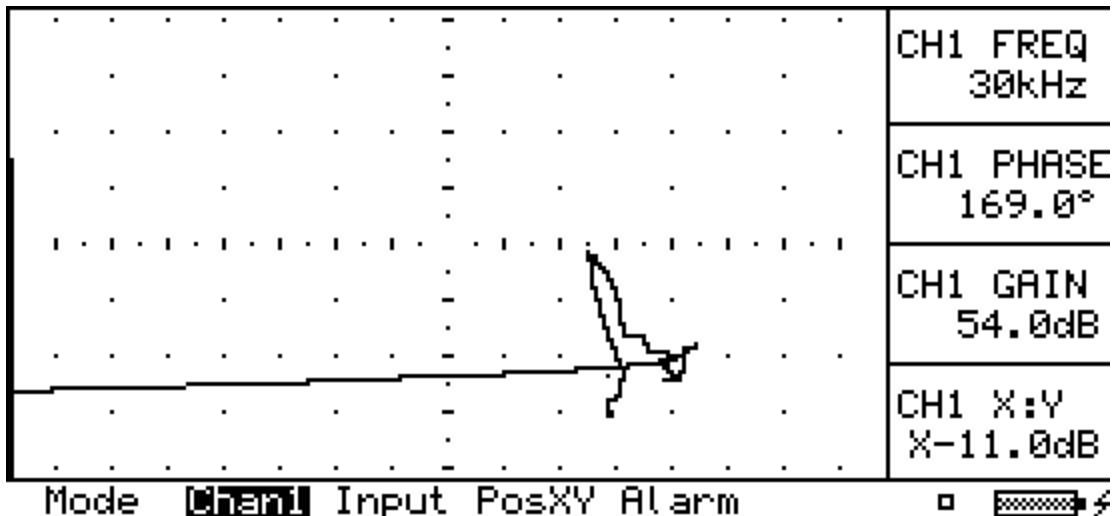


Figure C-17. Screen representation of MFEC indication at stringer 4L, FS 420, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-29	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: INSTRUMENT SN:  
 CODE: PROBE SN:  
 LOCATION: CAL BLOCK SN:  
 JOB NAME:  
 TEST COMMENTS: MFEC OF STR 4L AT STA 950C+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 23 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

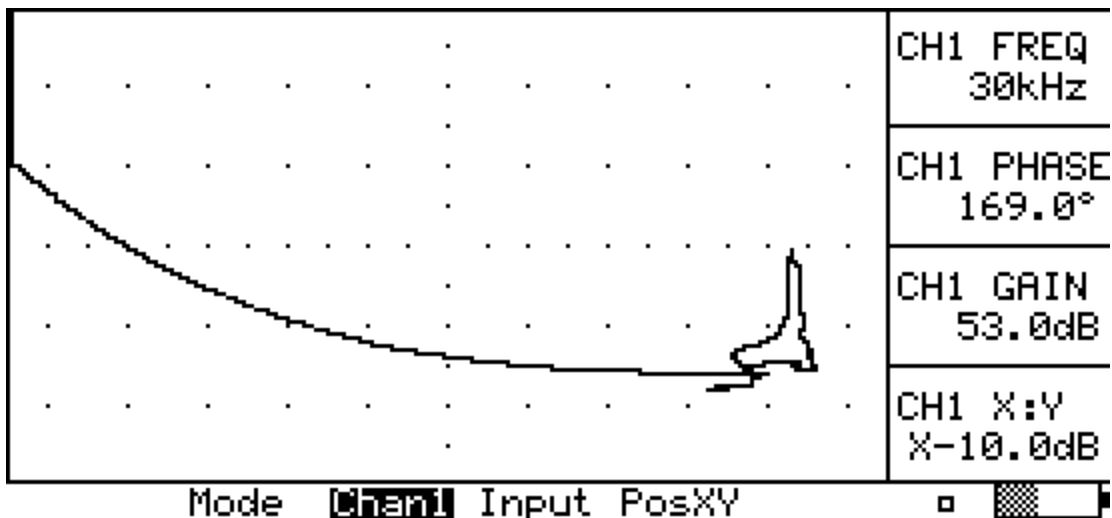


Figure C-18. Screen representation of MFEC indication at stringer 4L, FS 950C, hole #9, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-30	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4L AT STA 950F+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 19 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

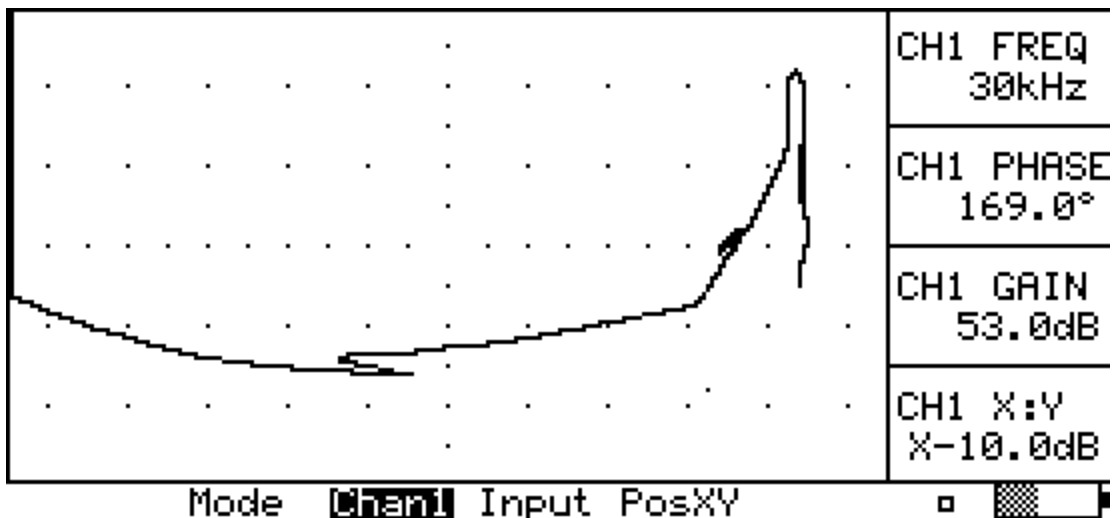


Figure C-19. Screen representation of MFEC indication at stringer 4L, FS 950C, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-31	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 420+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 40 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

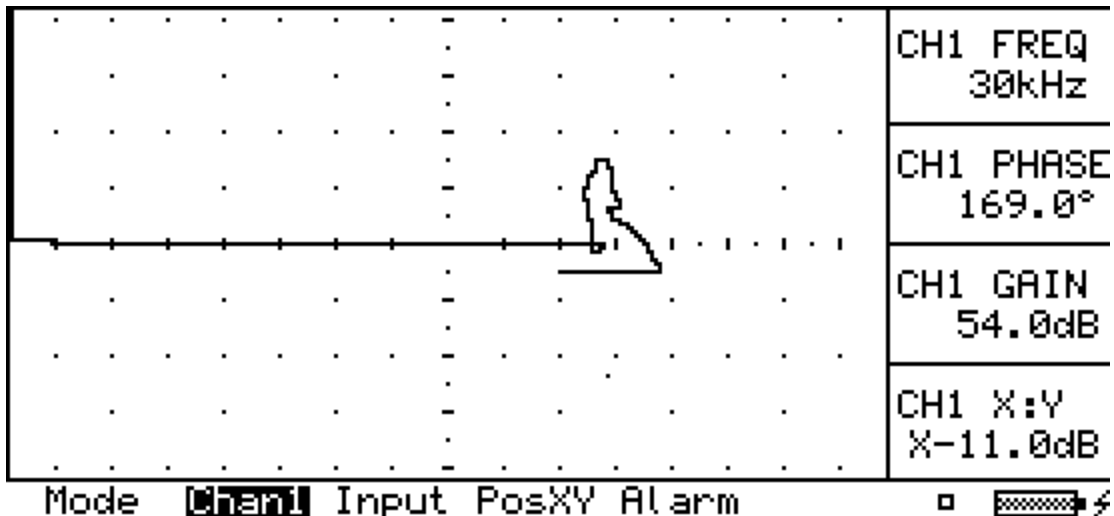


Figure C-20. Screen representation of MFEC indication at stringer 4R, FS 420, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-32	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 440+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 43 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

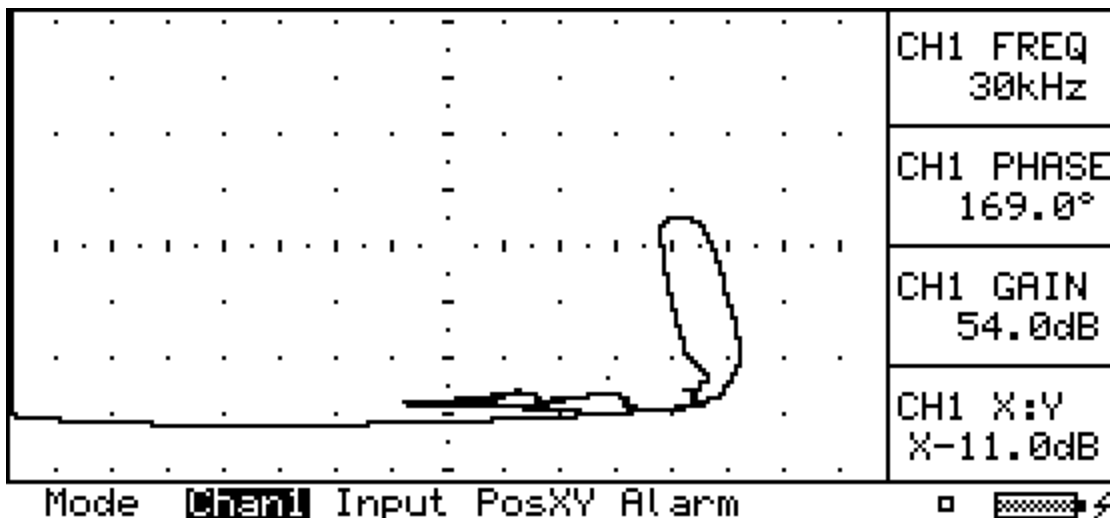


Figure C-21. Screen representation of MFEC indication at stringer 4R, FS 440, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-33	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 12 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

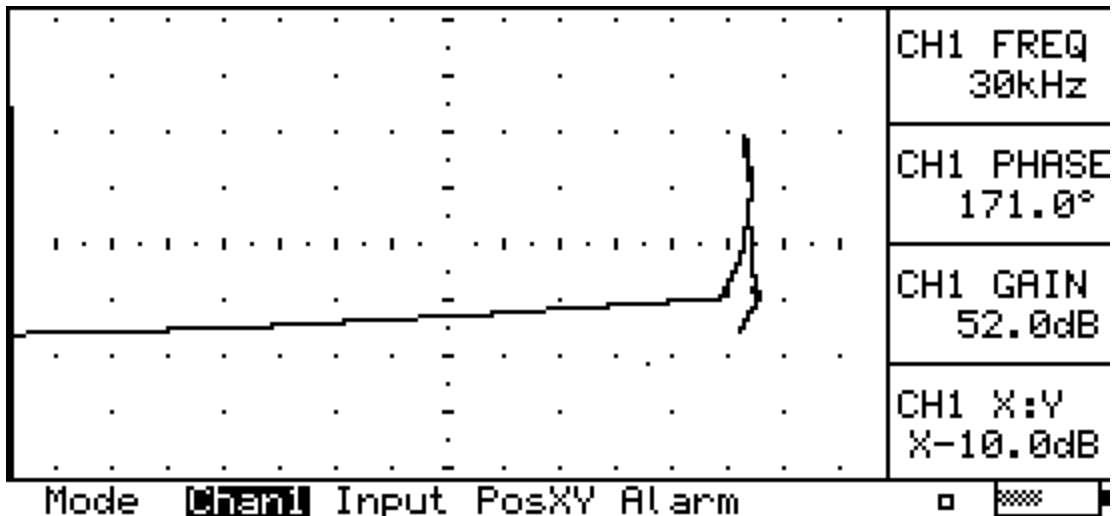


Figure C-22. Screen representation of MFEC indication at stringer 4R, FS 500, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-34	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 10 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

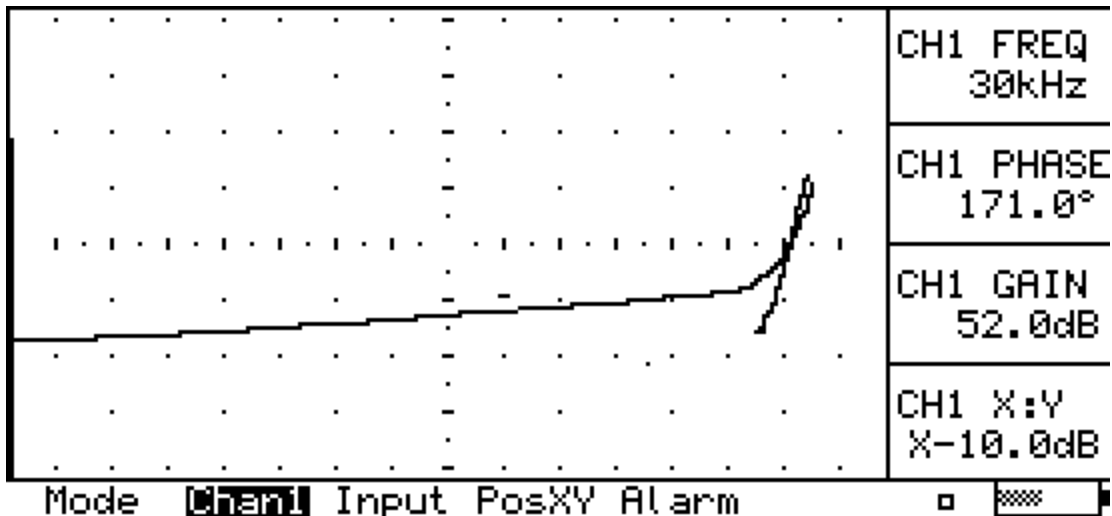


Figure C-23. Screen representation of MFEC indication at stringer 4R, FS 500, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-35	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 23 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

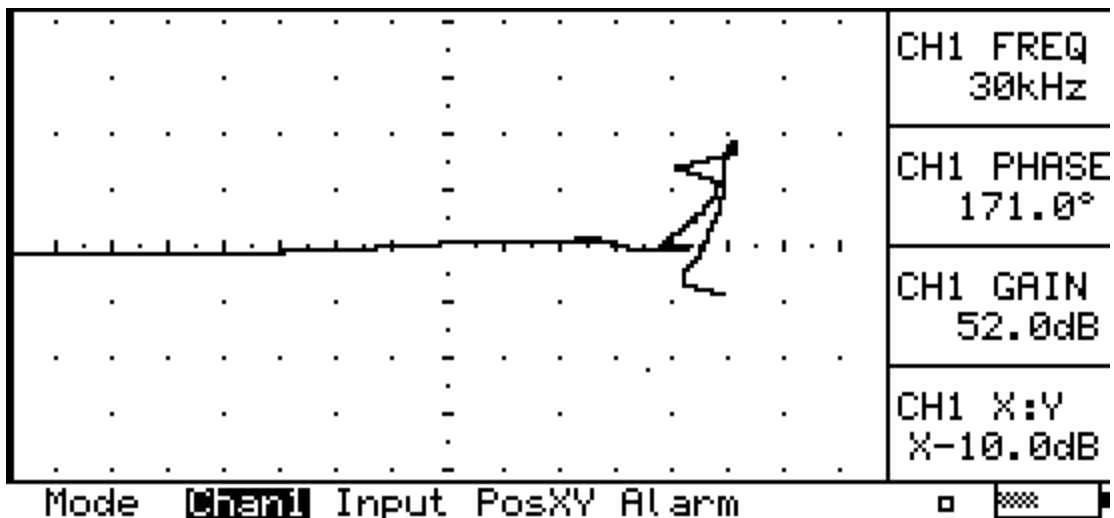


Figure C-24. Screen representation of MFEC indication at stringer 4R, FS 500, hole #8, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-36	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 24 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

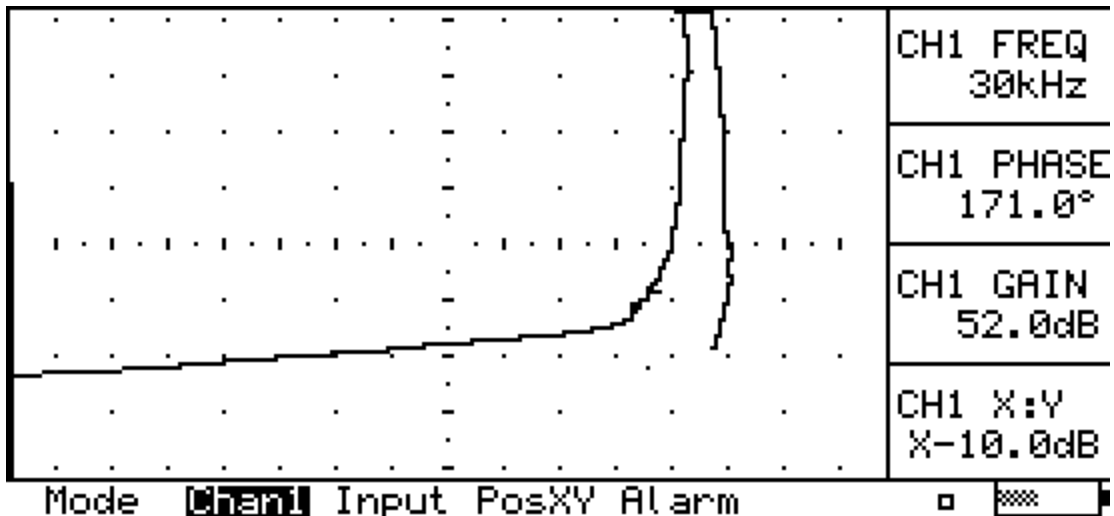


Figure C-25. Screen representation of MFEC indication at stringer 4R, FS 500, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-37	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 30 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

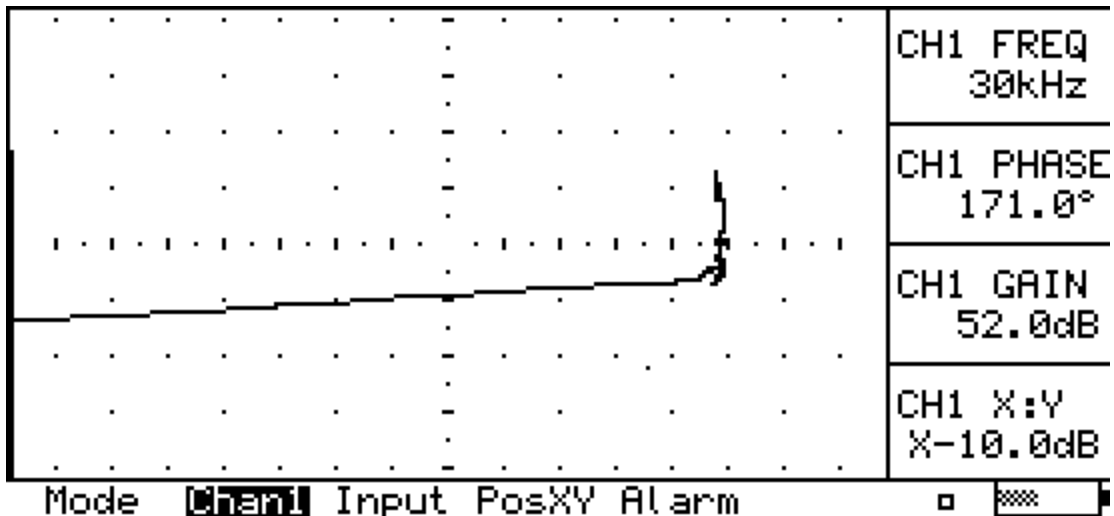


Figure C-26. Screen representation of MFEC indication at stringer 4R, FS 500, hole #9, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-38	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 31 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

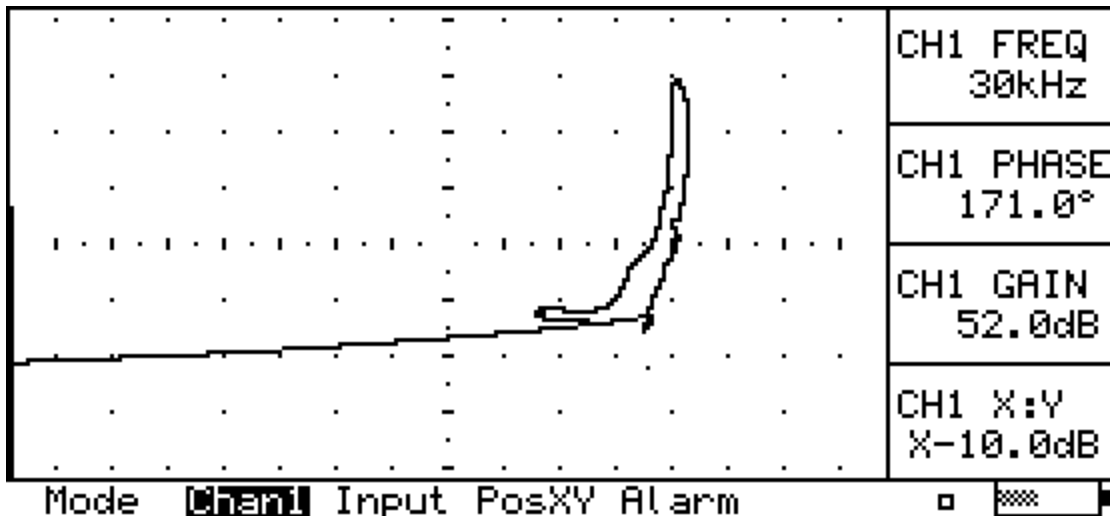


Figure C-27. Screen representation of MFEC indication at stringer 4R, FS 500, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-39	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 32 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

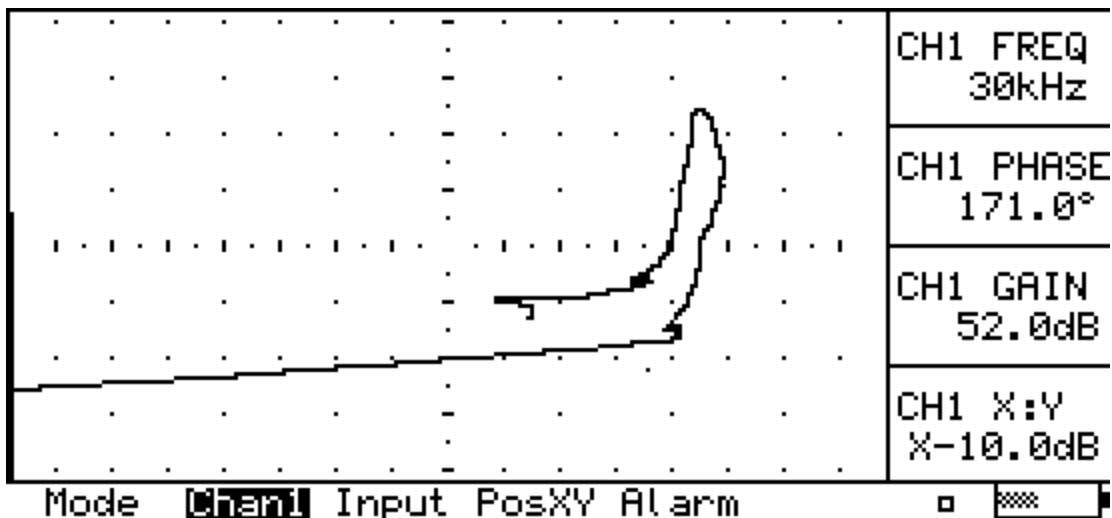


Figure C-28. Screen representation of MFEC indication at stringer 4R, FS 500, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-40	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 500+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 35 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

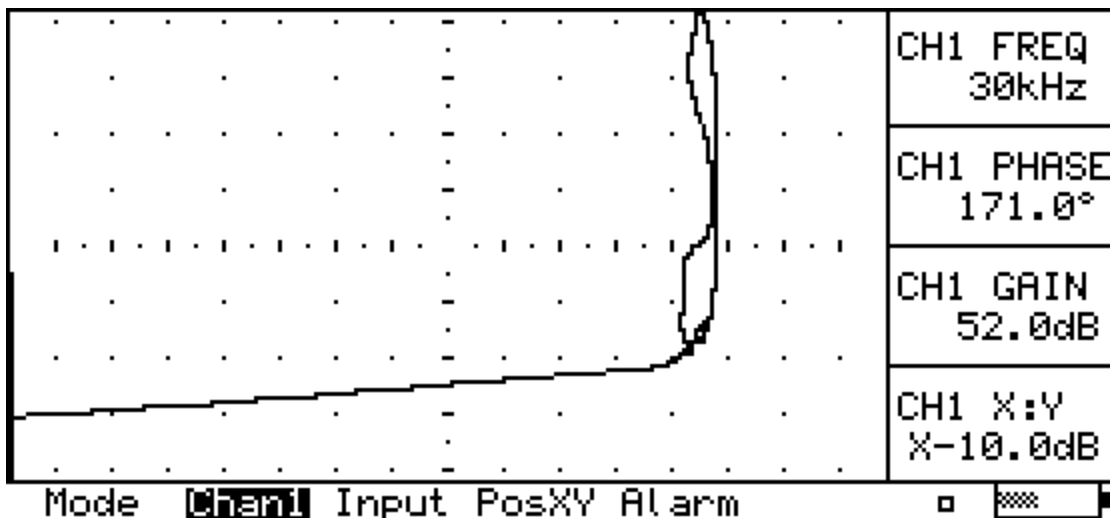


Figure C-29. Screen representation of MFEC indication at stringer 4R, FS 500, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-41	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 36 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

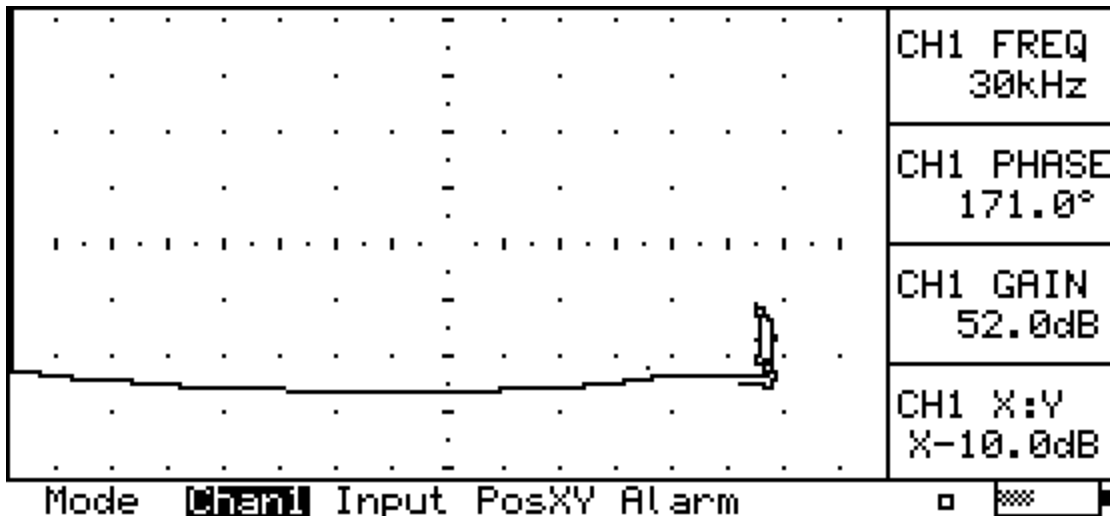


Figure C-30. Screen representation of MFEC indication at stringer 4R, FS 520, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-42	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 42 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

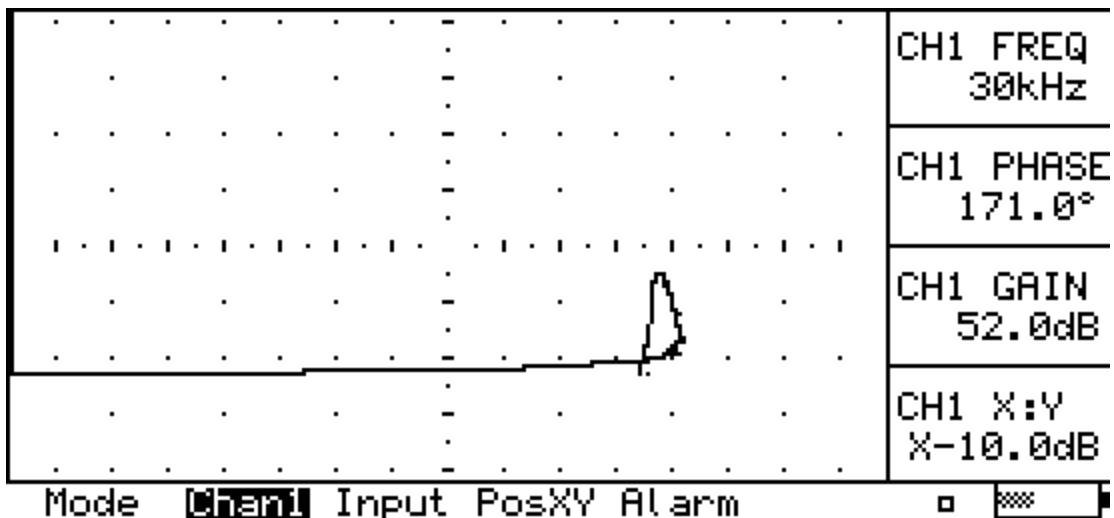


Figure C-31. Screen representation of MFEC indication at stringer 4R, FS 520, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-43	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      23 : 44      04      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

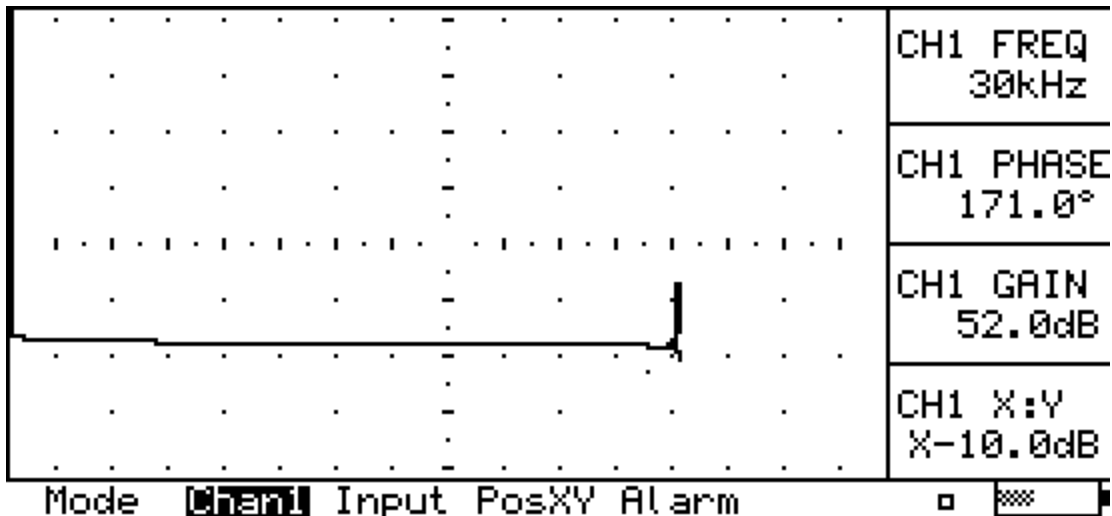


Figure C-32. Screen representation of MFEC indication at stringer 4R, FS 520, hole #9, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-44	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 45 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

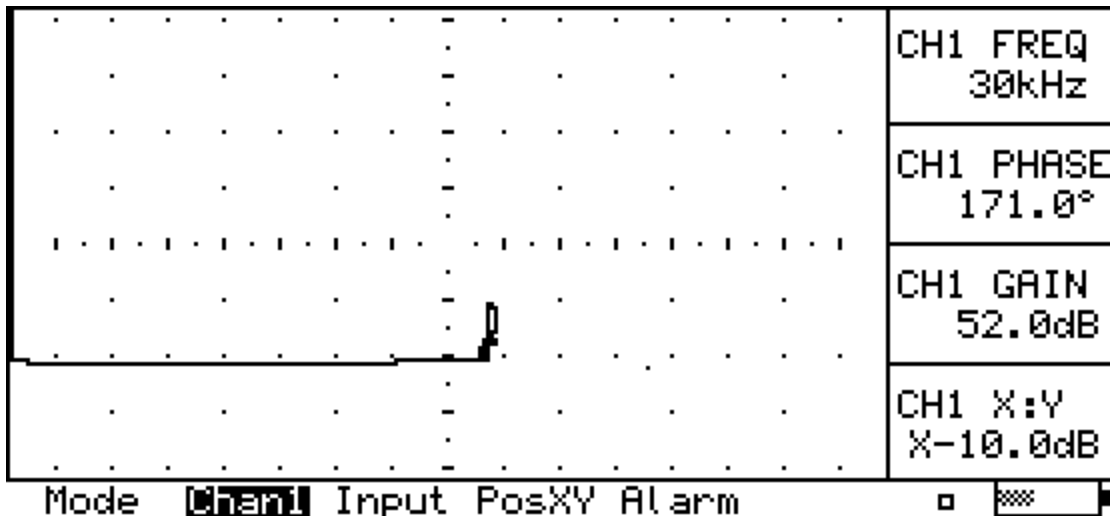


Figure C-33. Screen representation of MFEC indication at stringer 4R, FS 520, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-45	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 51 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

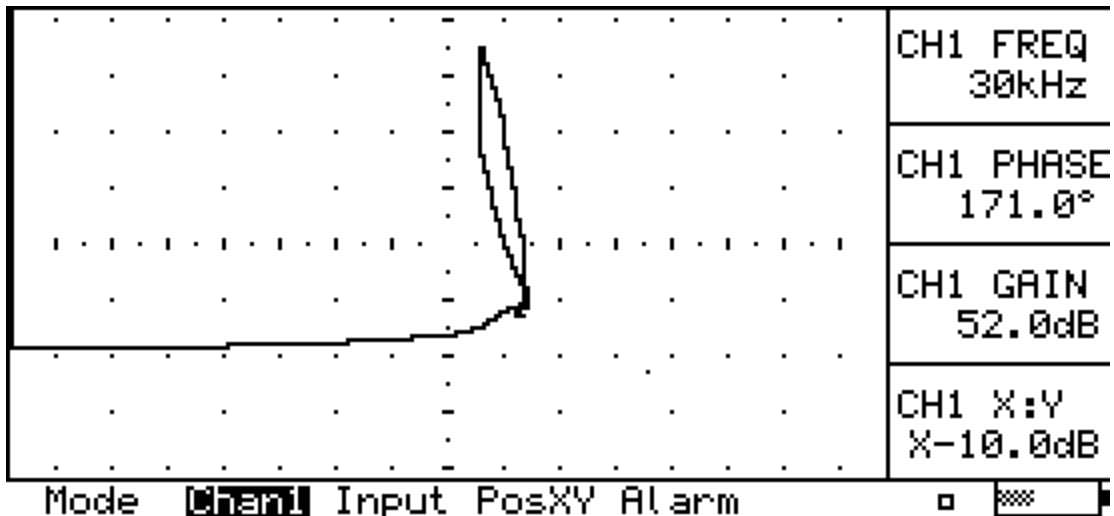


Figure C-34. Screen representation of MFEC indication at stringer 4R, FS 520, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-46	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 51 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

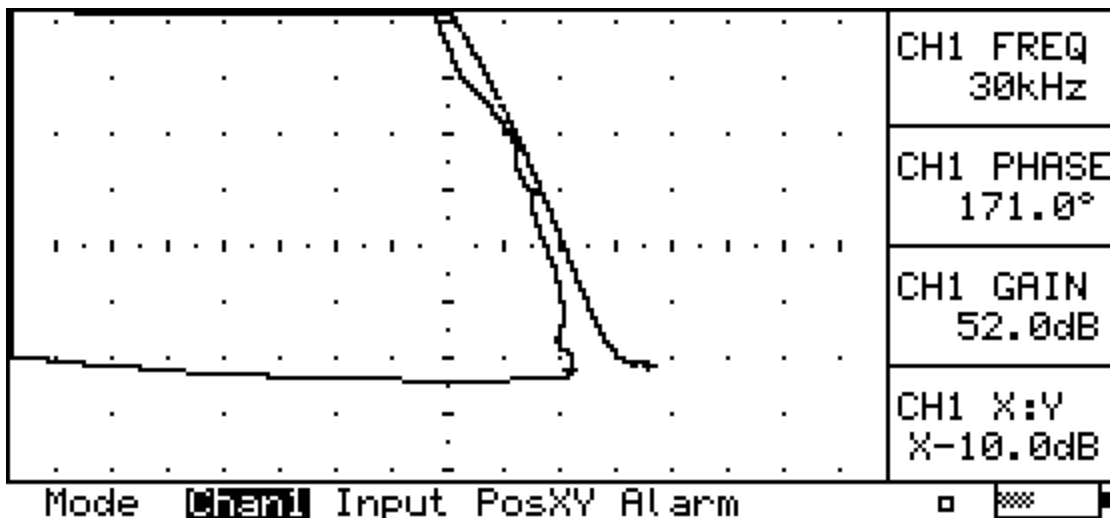


Figure C-35. Screen representation of MFEC indication at stringer 4R, FS 520, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-47	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 52 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

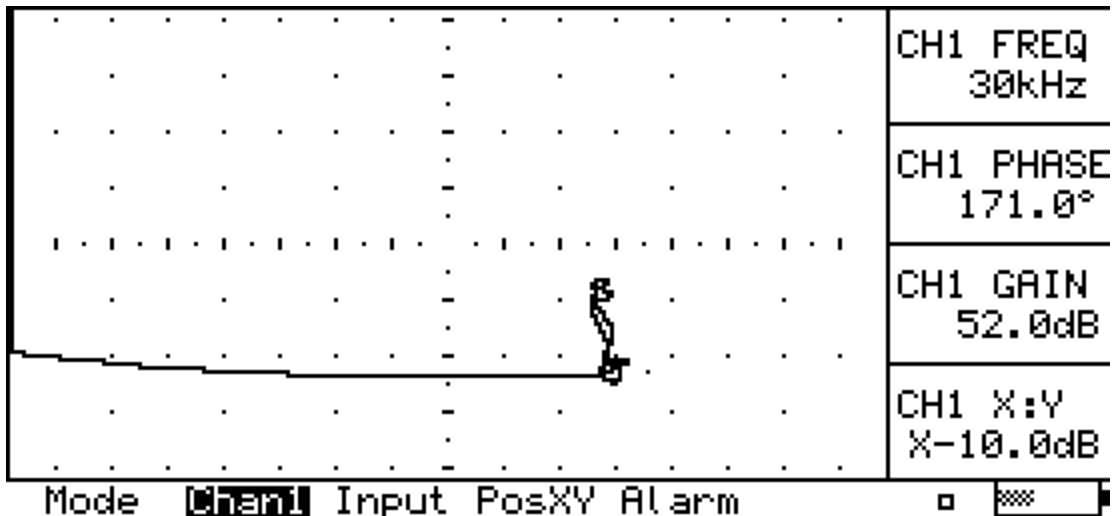


Figure C-36. Screen representation of MFEC indication at stringer 4R, FS 520, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-48	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+13 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 23 : 59 04 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

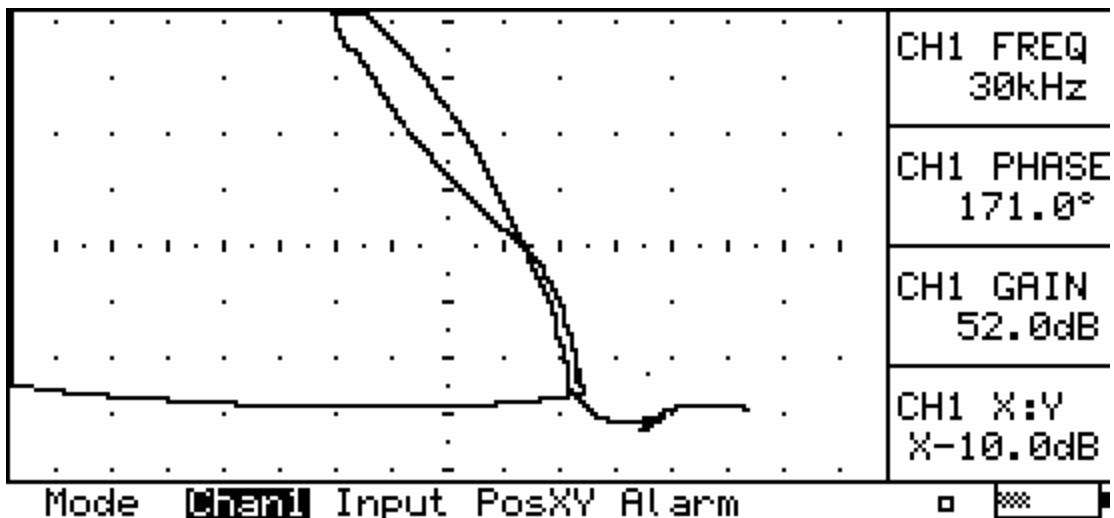


Figure C-37. Screen representation of MFEC indication at stringer 4R, FS 520, hole #13, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-49	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+13 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 00 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

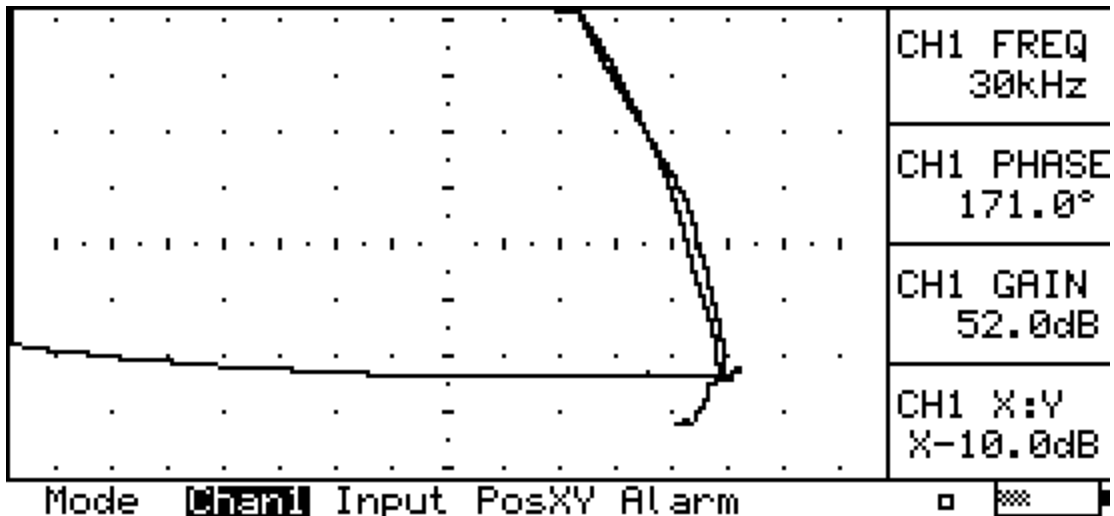


Figure C-38. Screen representation of MFEC indication at stringer 4R, FS 520, hole #13, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-50	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      00 : 01      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X-10.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS    Off      Alarm action AF Run    Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off    Outer        OA      55
Start        SA      2.0°      End          EA      5.0°
Analogue 1 Out A1    Ch1 X      Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec      Sweep        SD      1sec
Zoom        ZM      Normal      Drive        DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load    LO      ---
Graticule   GR      Rect.C_

```

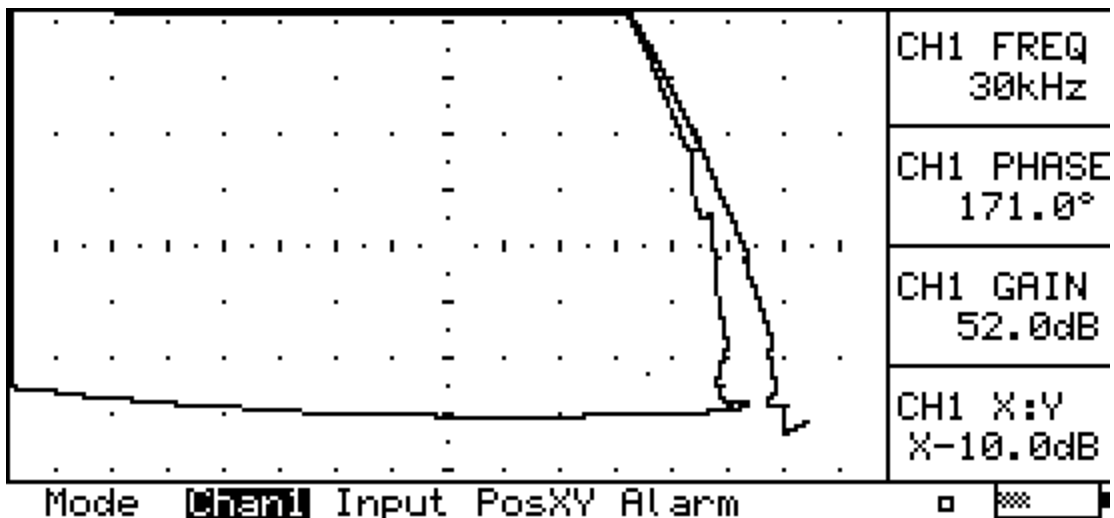


Figure C-39. Screen representation of MFEC indication at stringer 4R, FS 520, hole #14, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-51	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+14 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      00 : 02      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°     Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°     End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep       SD      1sec
Zoom        ZM      Normal   Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load   LO      ---
Graticule   GR      Rect.C_

```

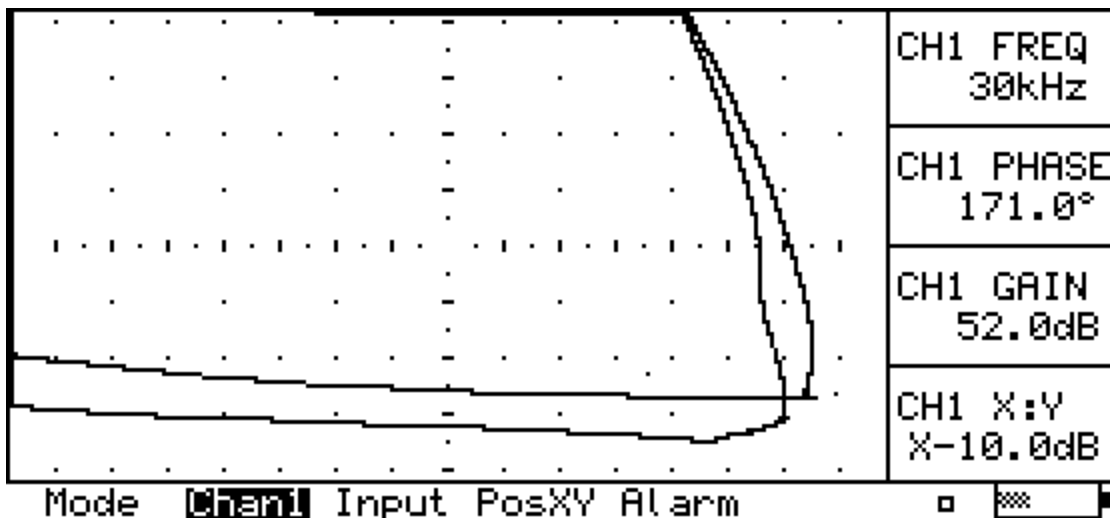


Figure C-40. Screen representation of MFEC indication at stringer 4R, FS 520, hole #14, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-52	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 13 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

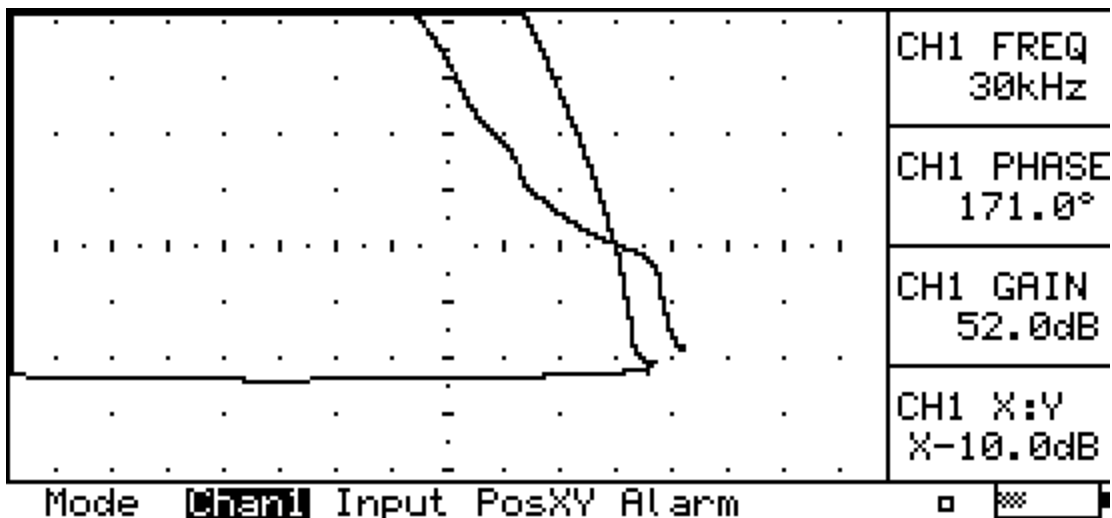


Figure C-41. Screen representation of MFEC indication at stringer 4R, FS 520, hole #15, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-53	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 520+15 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      00 : 15      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run    Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

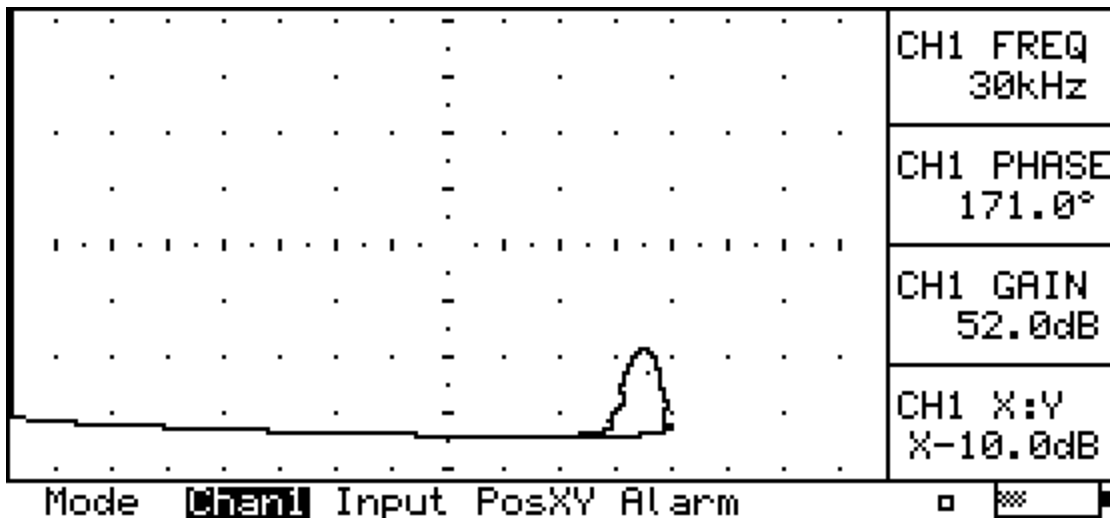


Figure C-42. Screen representation of MFEC indication at stringer 4R, FS 520, hole #15, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-54	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 15 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

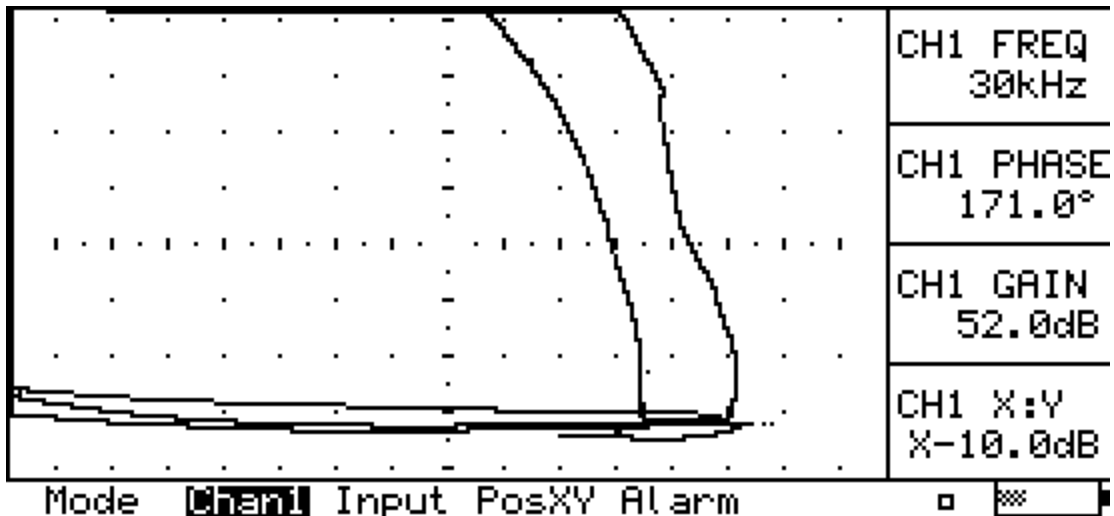


Figure C-43. Screen representation of MFEC indication at stringer 4R, FS 540, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-55	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+3 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 36 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

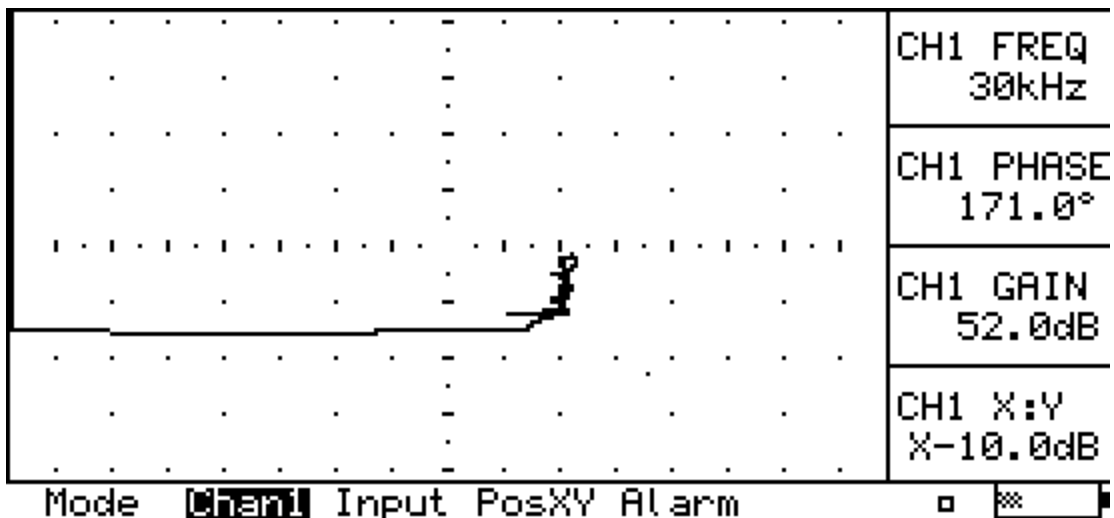


Figure C-44. Screen representation of MFEC indication at stringer 4R, FS 540, hole #3, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-56	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 38 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

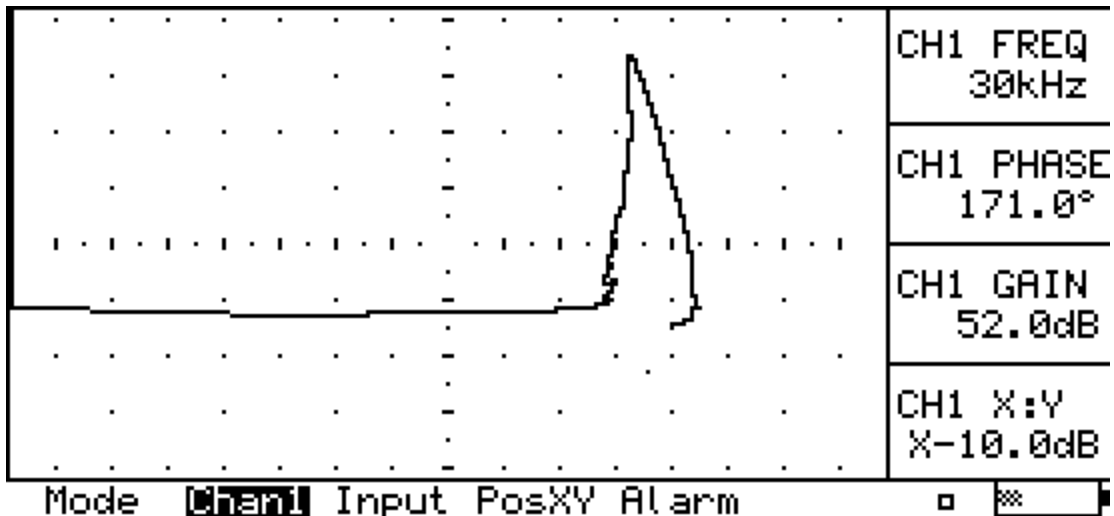


Figure C-45. Screen representation of MFEC indication at stringer 4R, FS 540, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-57	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+4 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 46 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

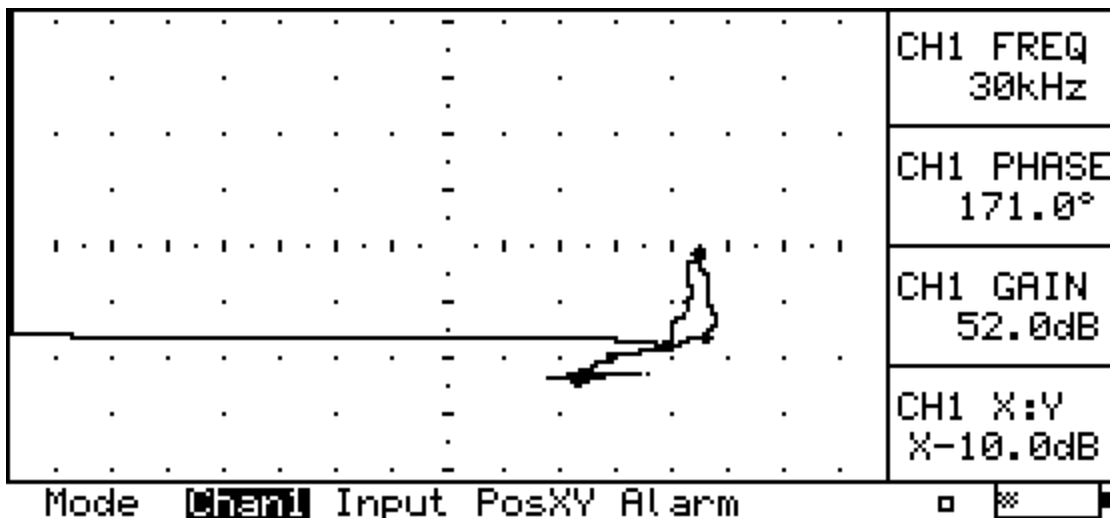


Figure C-46. Screen representation of MFEC indication at stringer 4R, FS 540, hole #4, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-58	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 47 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

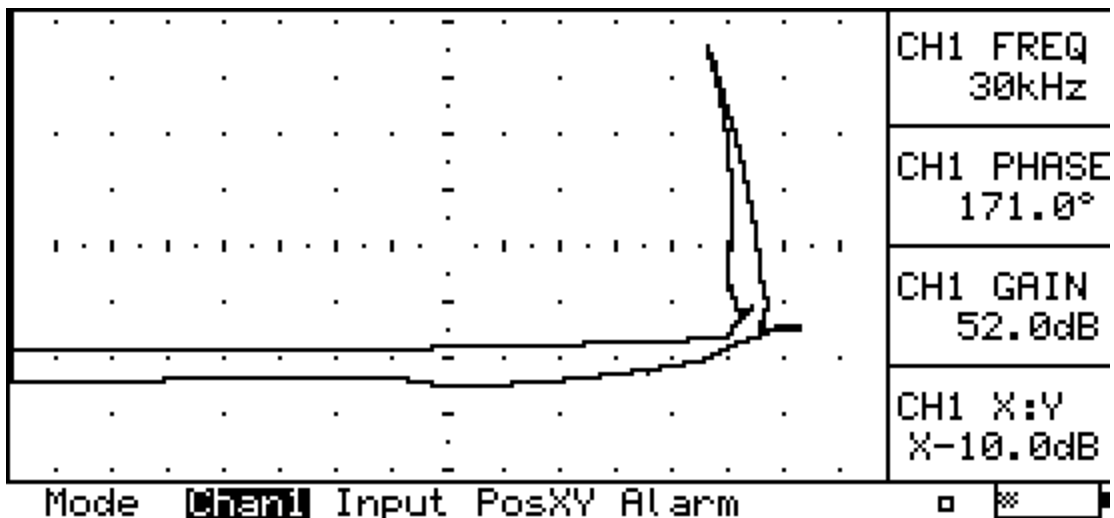


Figure C-47. Screen representation of MFEC indication at stringer 4R, FS 540, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-59	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      00 : 48      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

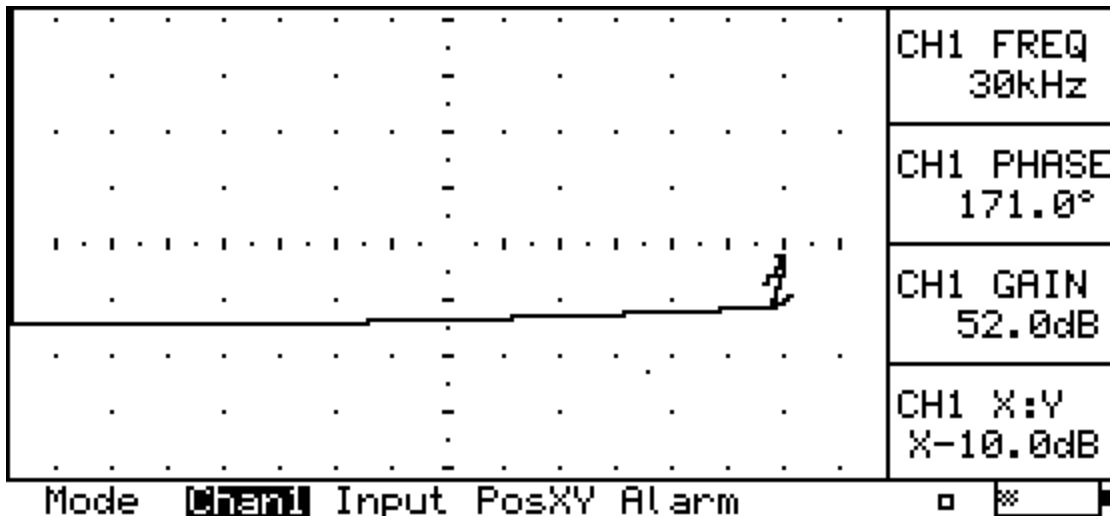


Figure C-48. Screen representation of MFEC indication at stringer 4R, FS 540, hole #5, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-60	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 52 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

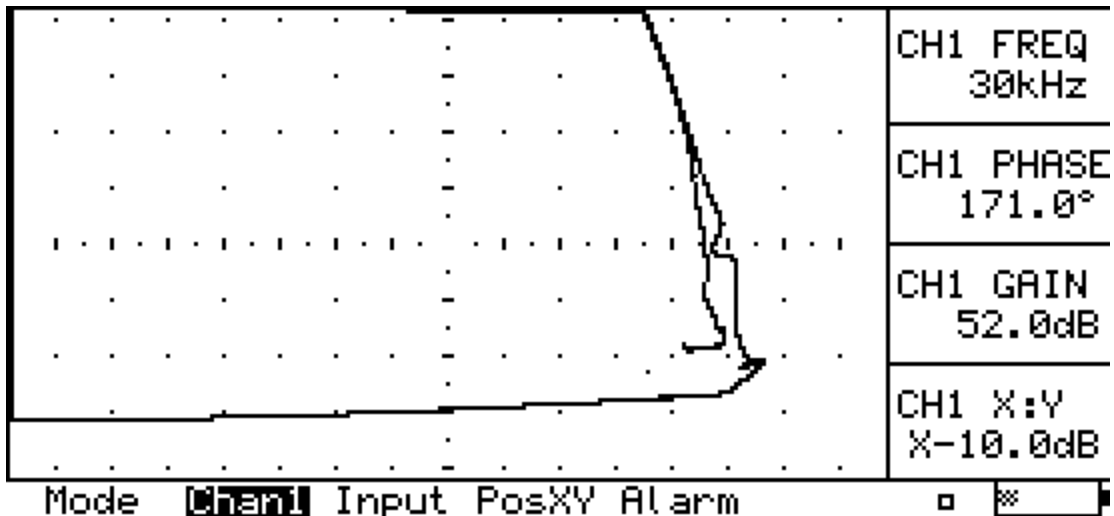


Figure C-49. Screen representation of MFEC indication at stringer 4R, FS 540, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-61	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 00 : 58 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

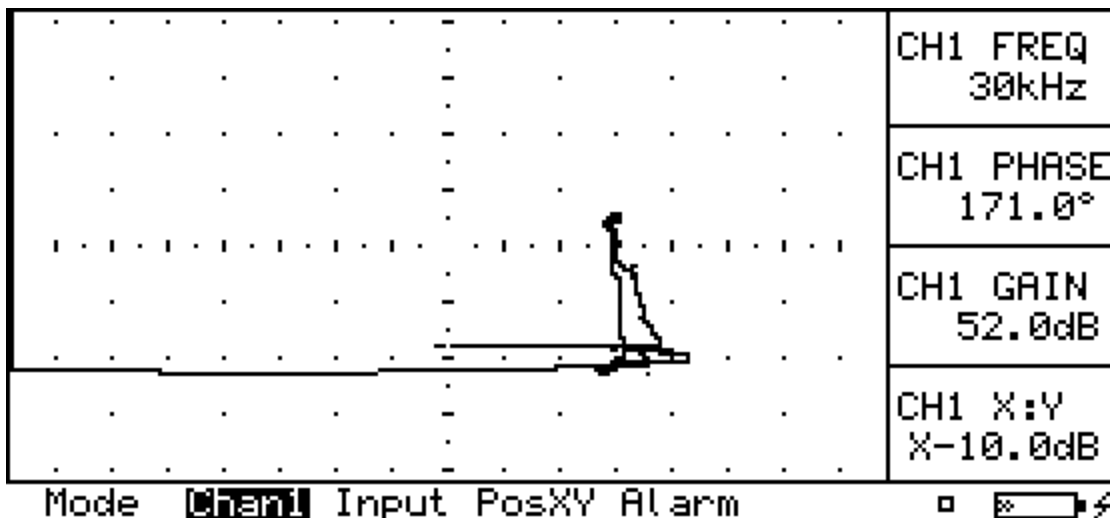


Figure C-50. Screen representation of MFEC indication at stringer 4R, FS 540, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-62	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 00      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

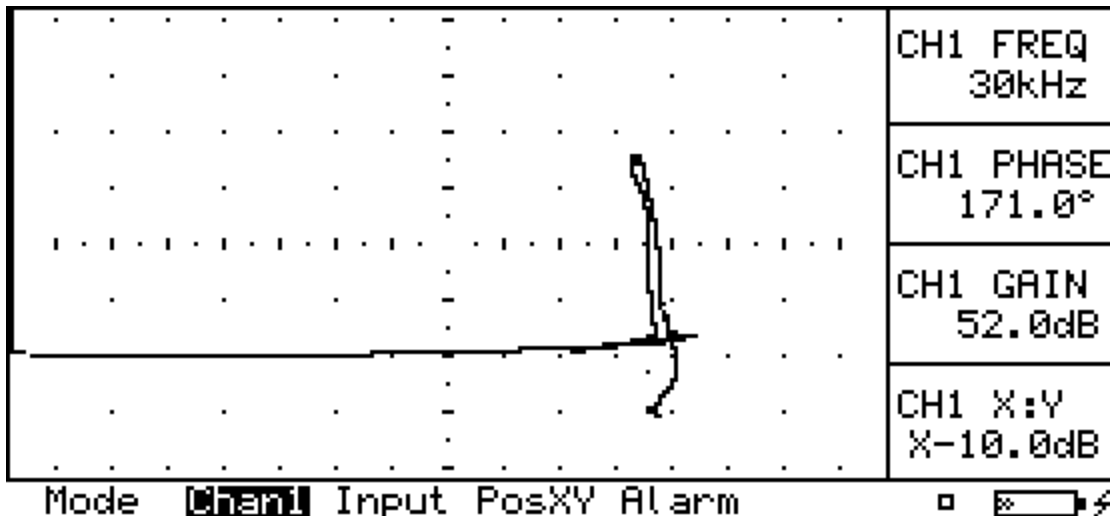


Figure C-51. Screen representation of MFEC indication at stringer 4R, FS 540, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-63	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 05 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

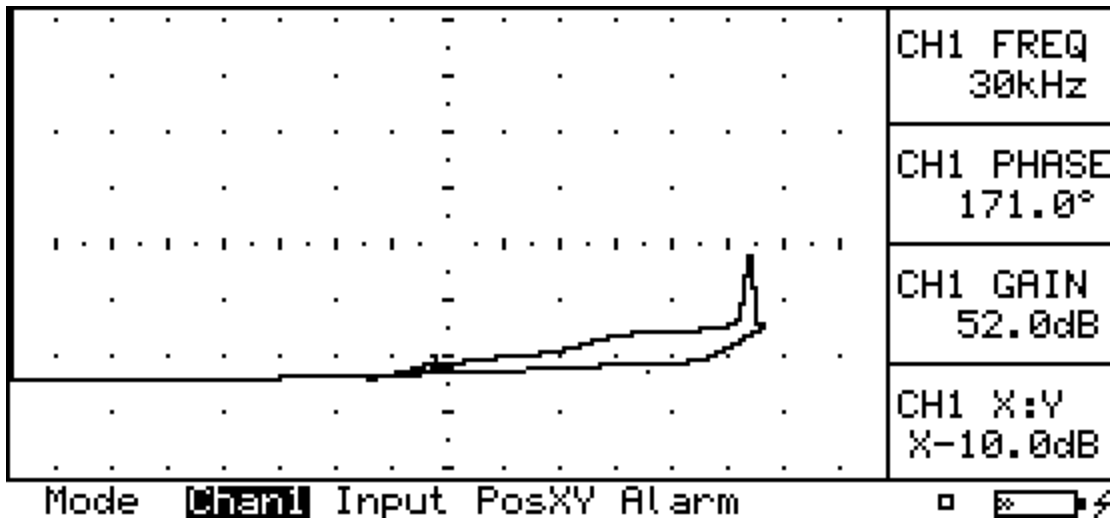


Figure C-52. Screen representation of MFEC indication at stringer 4R, FS 540, hole #7, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-64	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 06      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

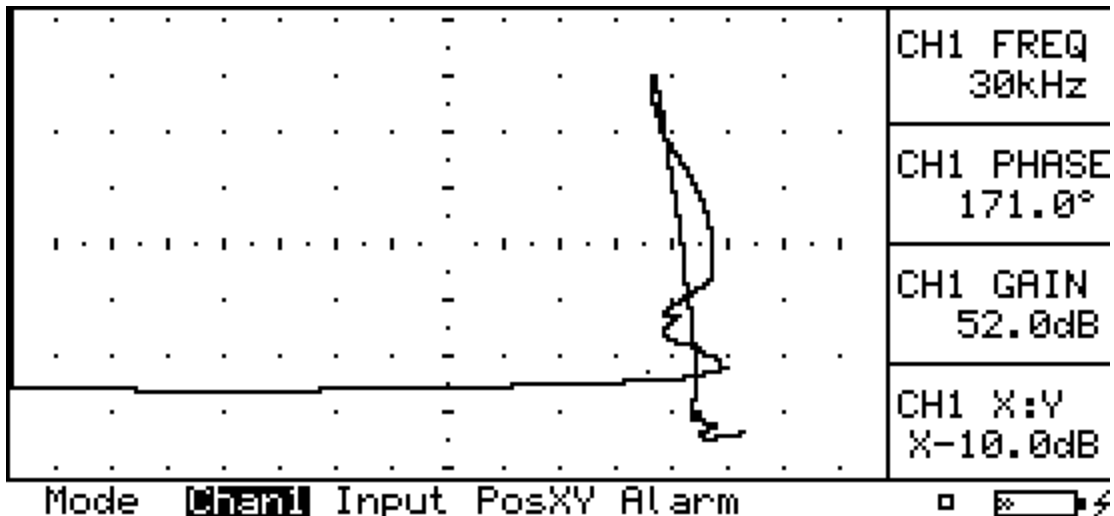


Figure C-53. Screen representation of MFEC indication at stringer 4R, FS 540, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-65	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 07      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

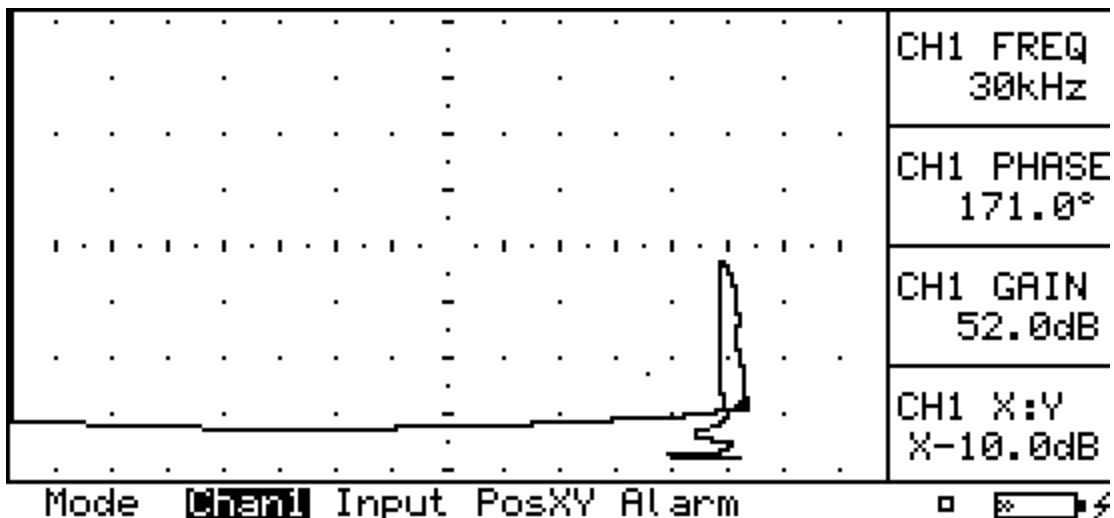


Figure C-54. Screen representation of MFEC indication at stringer 4R, FS 540, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-66	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 10 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

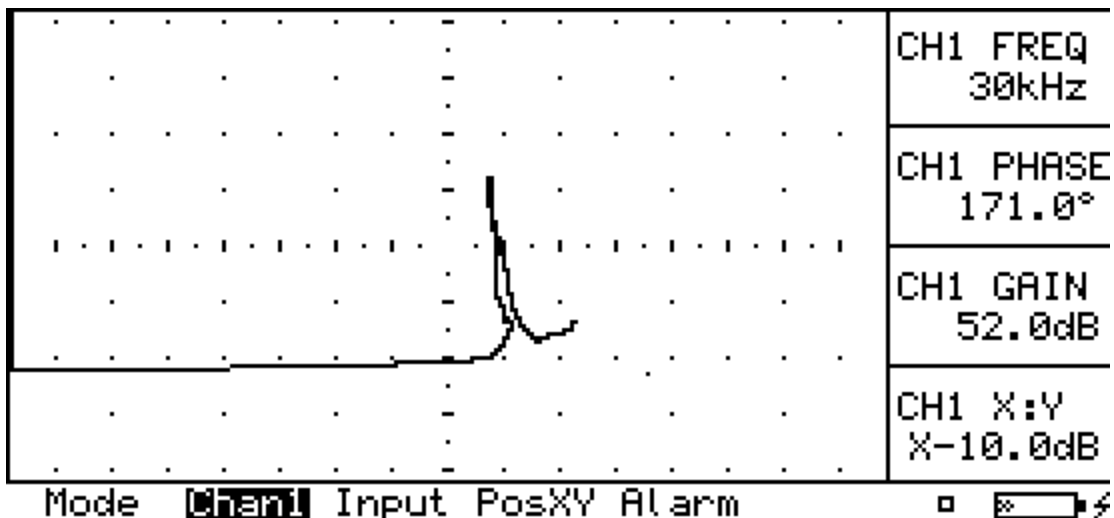


Figure C-55. Screen representation of MFEC indication at stringer 4R, FS 540, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-67	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 11 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

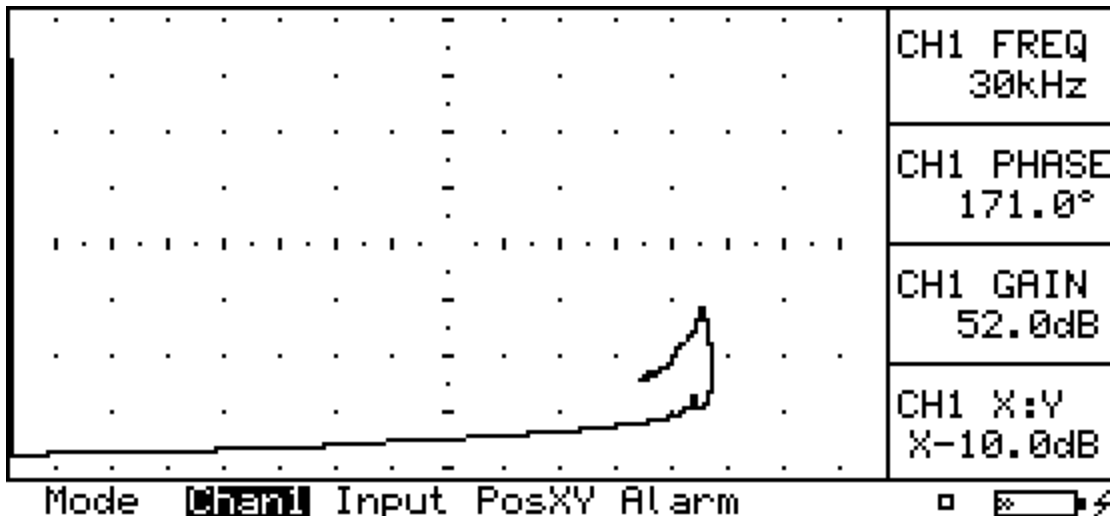


Figure C-56. Screen representation of MFEC indication at stringer 4R, FS 540, hole #10, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-68	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 13 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

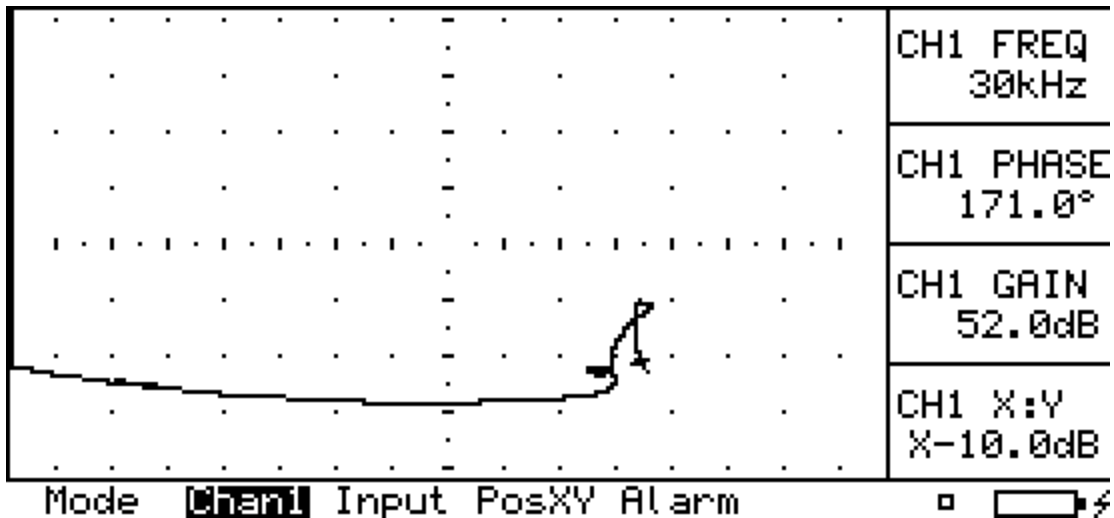


Figure C-57. Screen representation of MFEC indication at stringer 4R, FS 540, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-69	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 17      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

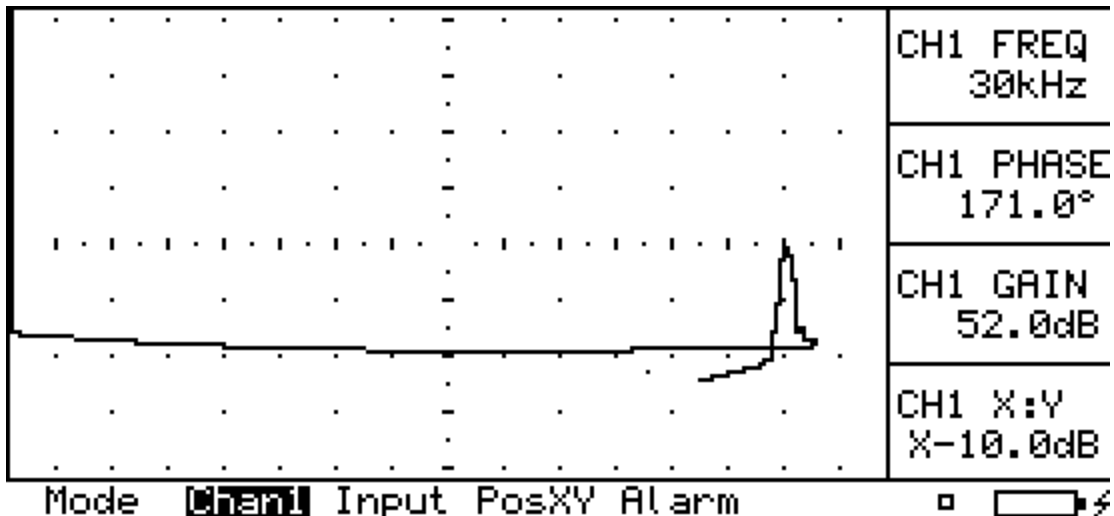


Figure C-58. Screen representation of MFEC indication at stringer 4R, FS 540, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-70	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 18 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

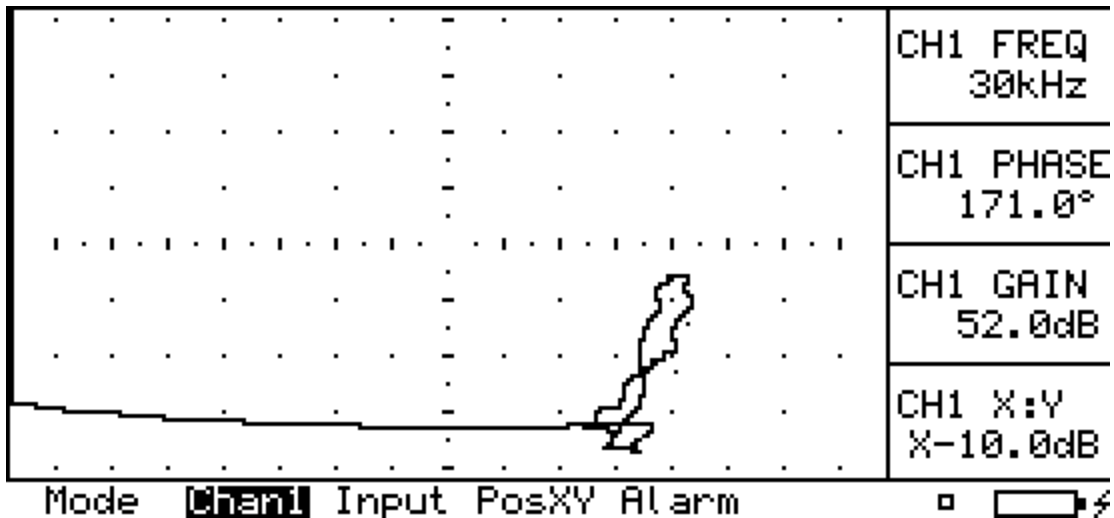


Figure C-59. Screen representation of MFEC indication at stringer 4R, FS 540, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-71	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 540+14 TOWARDS BOTTOM OF RIVET

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 20 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

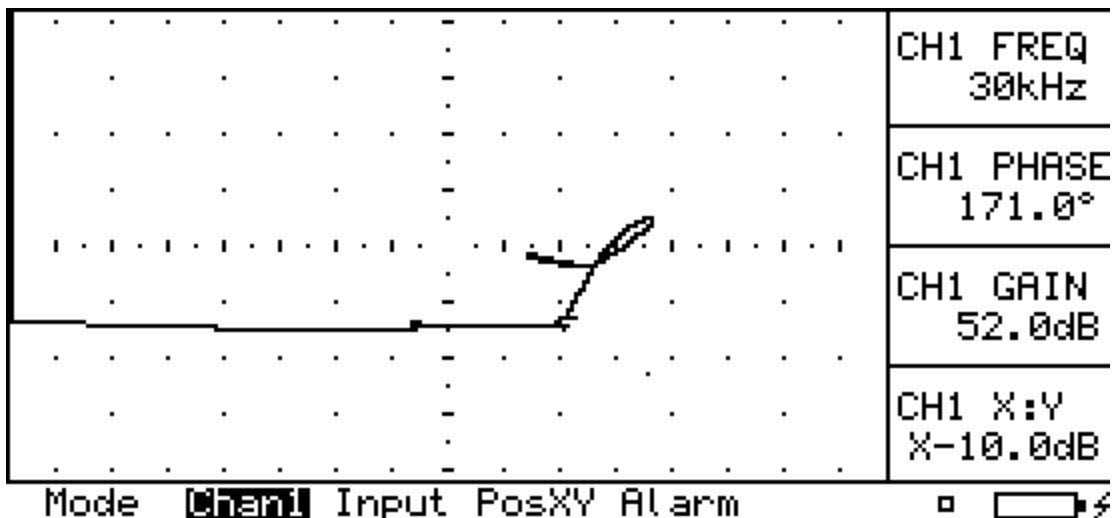


Figure C-60. Screen representation of MFEC indication at stringer 4R, FS 540, hole #14, bottom side.

## ENGINEERING DEPARTMENT

SHEET	C-72	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+2 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 33      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.C_

```

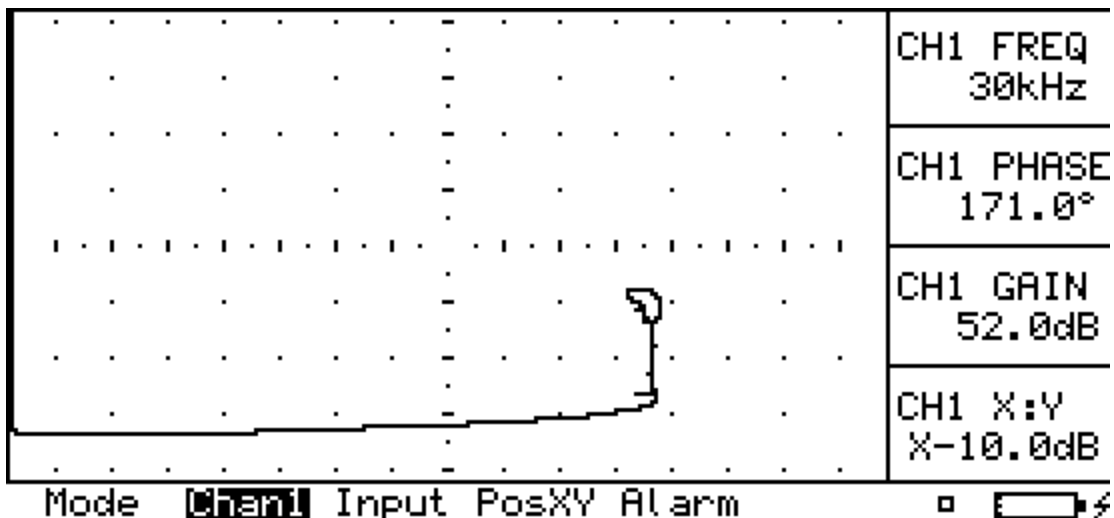


Figure C-61. Screen representation of MFEC indication at stringer 4R, FS 560, hole #2, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-73	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+3 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 34      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

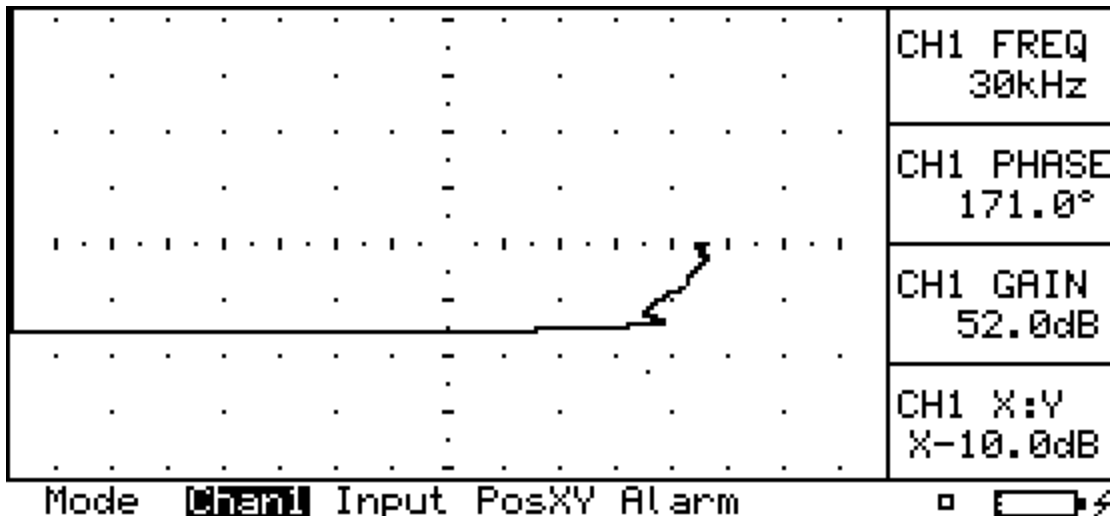


Figure C-62. Screen representation of MFEC indication at stringer 4R, FS 560, hole #3, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-74	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 35      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top         TA      Off      Left       LA      Off
Right       RA      Off      Bottom     BA      Off
Inner       IA      All Off  Outer      OA      55
Start       SA      2.0°      End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

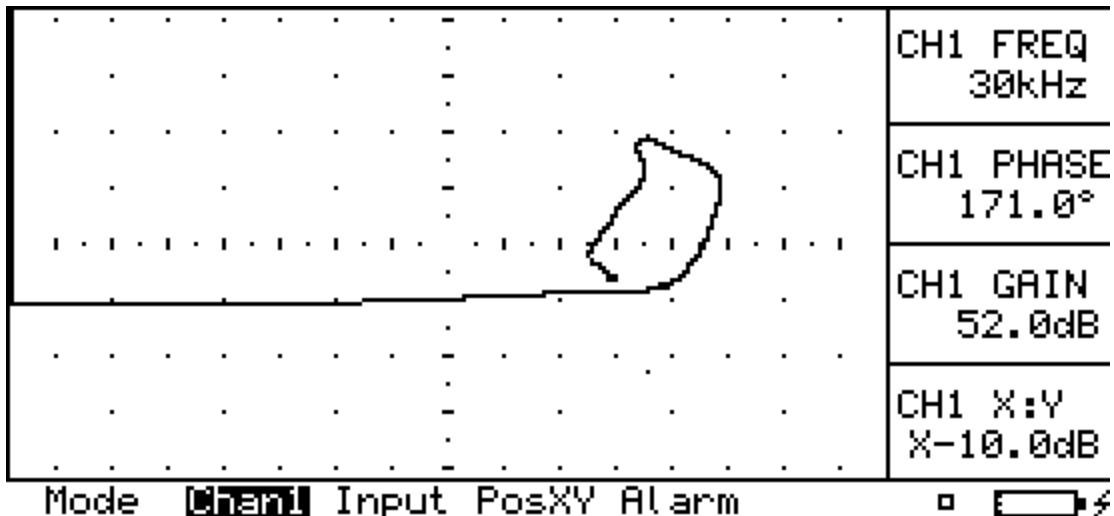


Figure C-63. Screen representation of MFEC indication at stringer 4R, FS 560, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-75	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 40 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

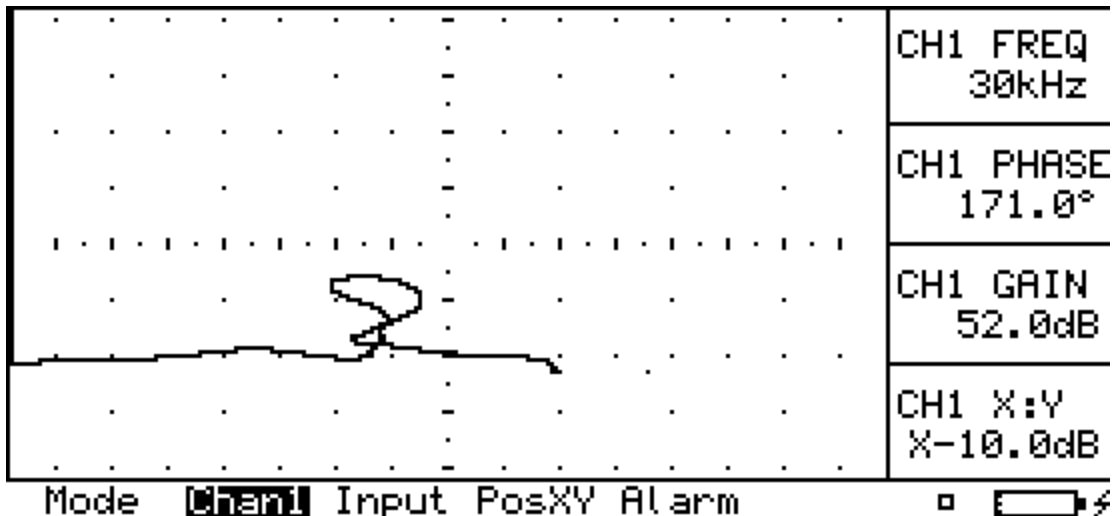


Figure C-64. Screen representation of MFEC indication at stringer 4R, FS 560, hole #7, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-76	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 40 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

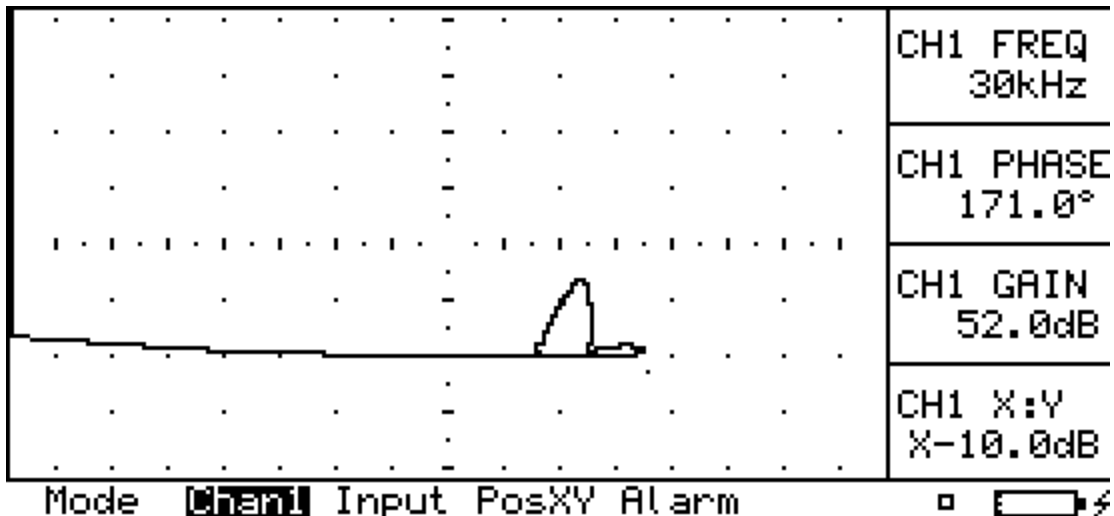


Figure C-65. Screen representation of MFEC indication at stringer 4R, FS 560, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-77	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 41      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

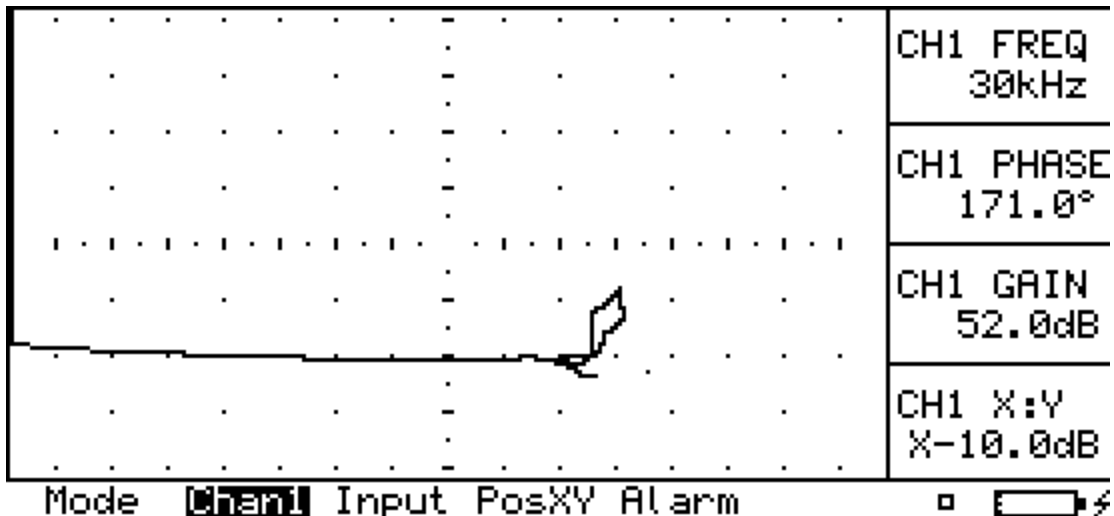


Figure C-66. Screen representation of MFEC indication at stringer 4R, FS 560, hole #9, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-78	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 45 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

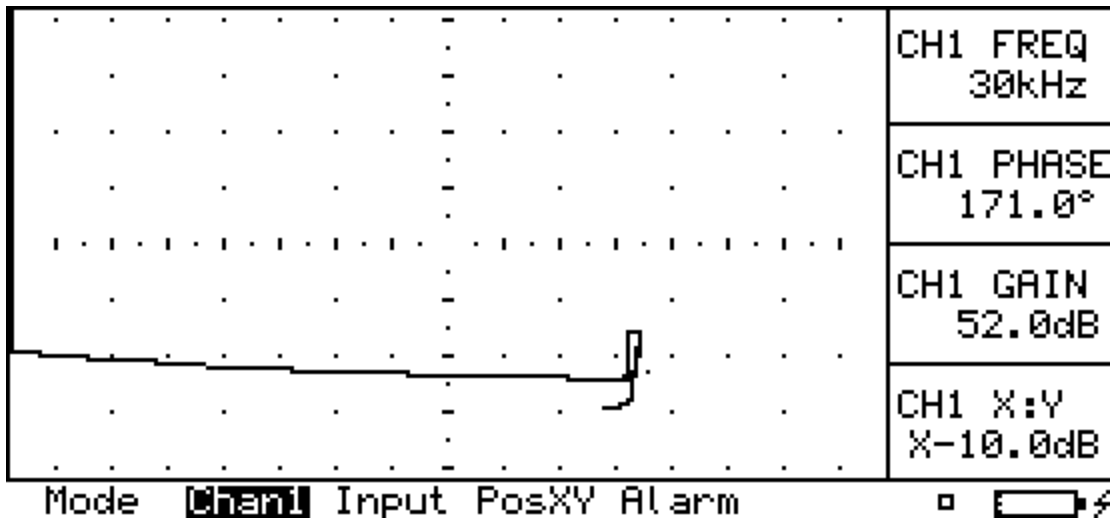


Figure C-67. Screen representation of MFEC indication at stringer 4R, FS 560, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-79	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 46      05      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

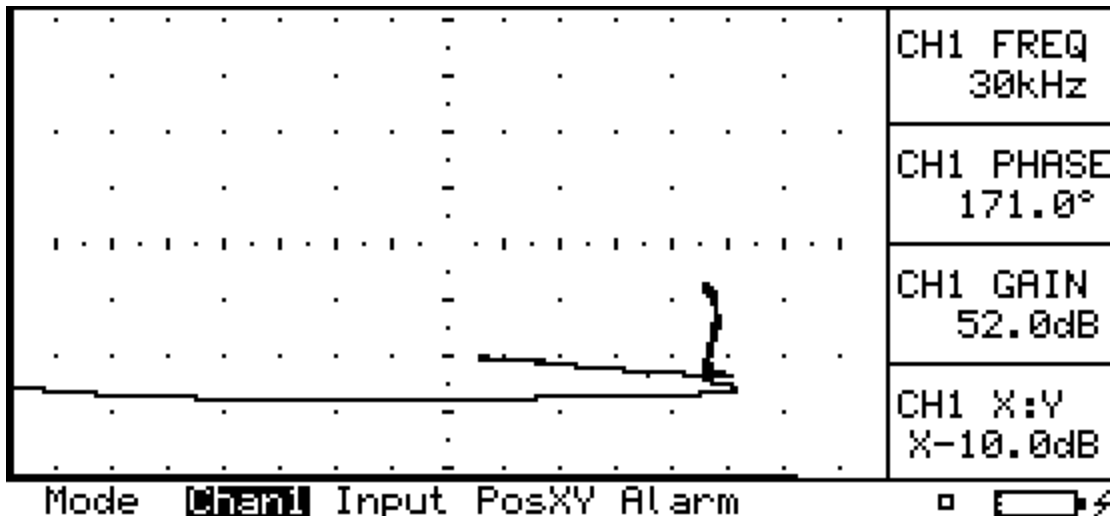


Figure C-68. Screen representation of MFEC indication at stringer 4R, FS 560, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-80	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 48 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

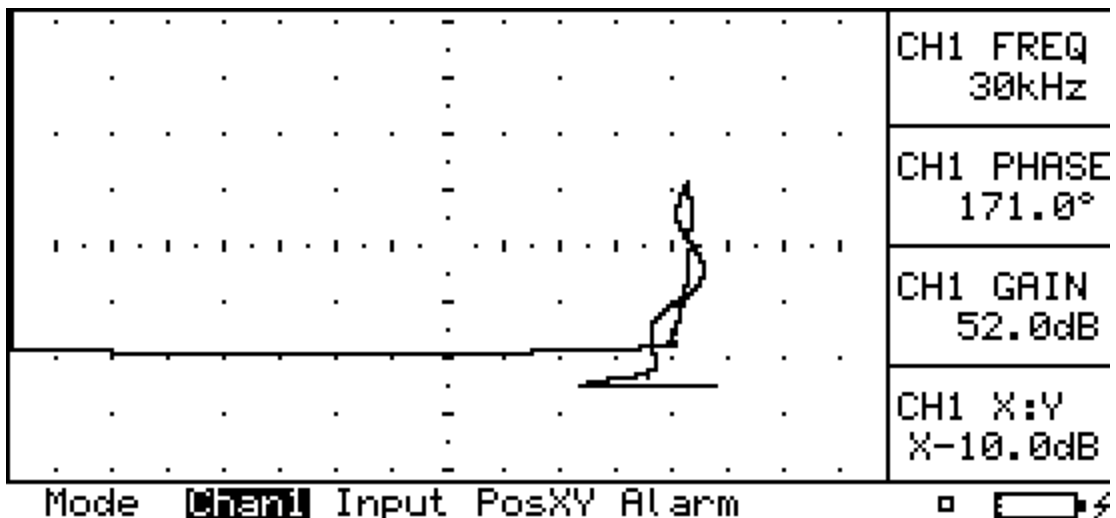


Figure C-69. Screen representation of MFEC indication at stringer 4R, FS 560, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-81	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 52 05 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

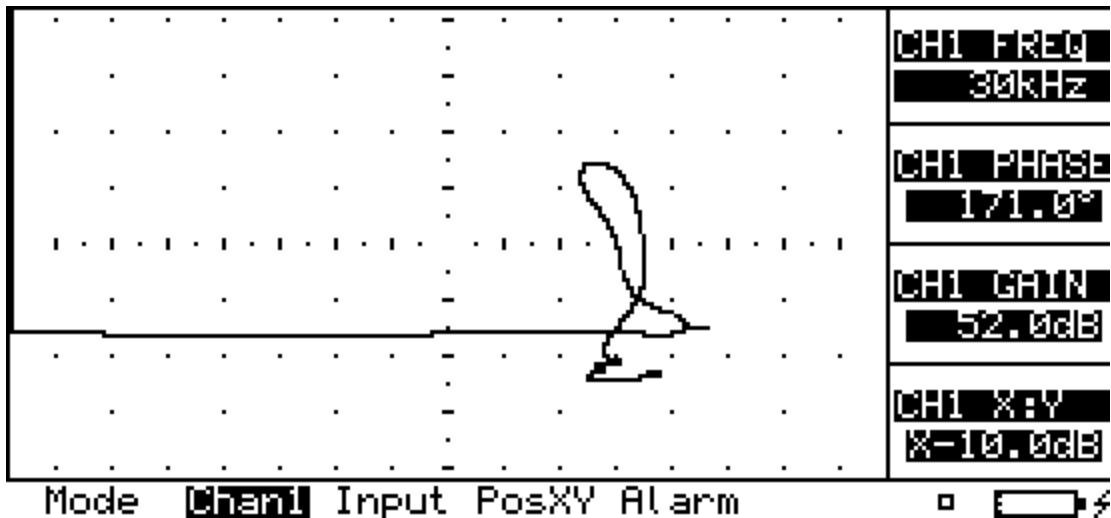


Figure C-70. Screen representation of MFEC indication at stringer 4R, FS 560, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-82	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+12 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 49 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

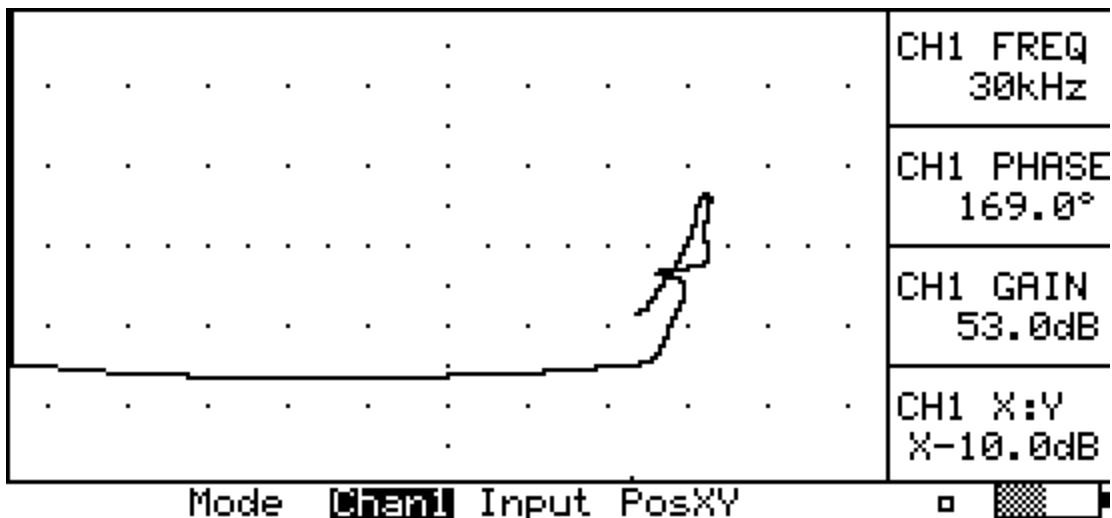


Figure C-71. Screen representation of MFEC indication at stringer 4R, FS 560, hole #12, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-83	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 50 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

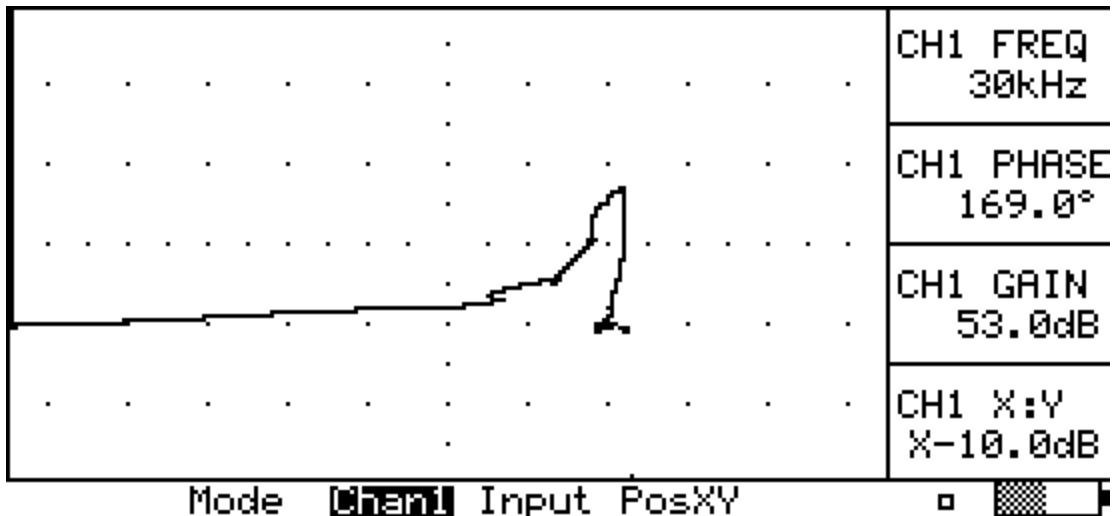


Figure C-72. Screen representation of MFEC indication at stringer 4R, FS 560, hole #12, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-84	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+13 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 52 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

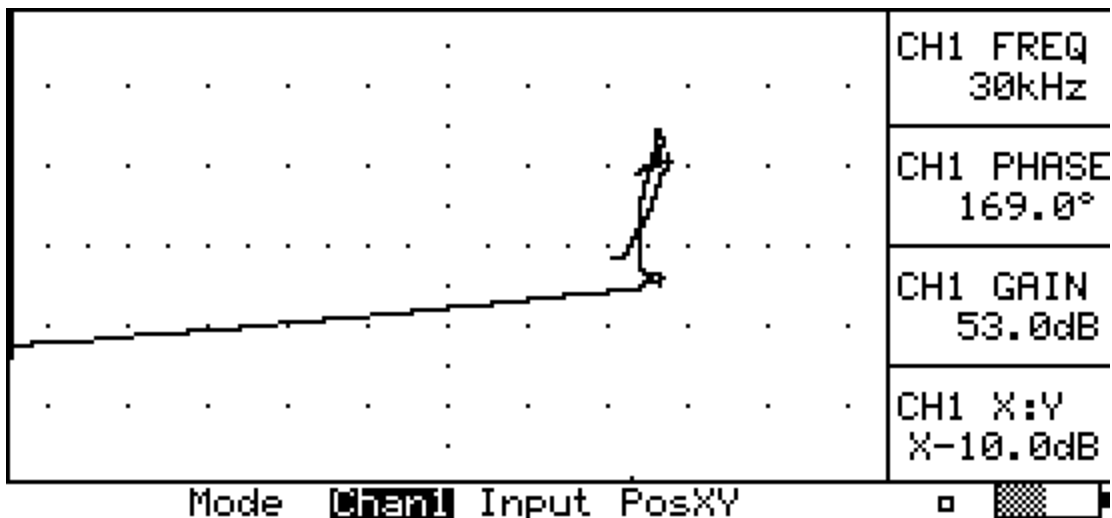


Figure C-73. Screen representation of MFEC indication at stringer 4R, FS 560, hole #13, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-85	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 53 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

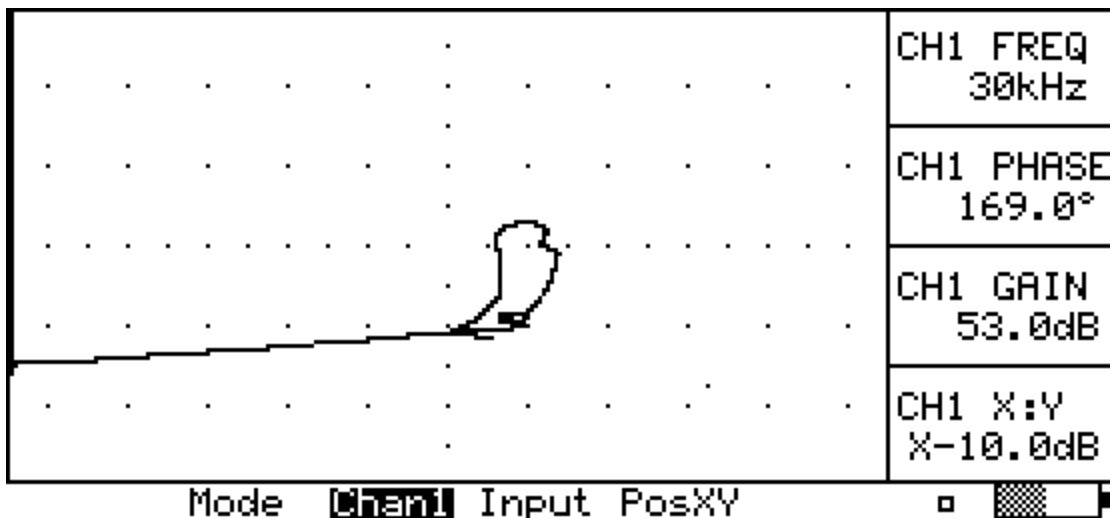


Figure C-74. Screen representation of MFEC indication at stringer 4R, FS 560, hole #14, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-86	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+14 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 54 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

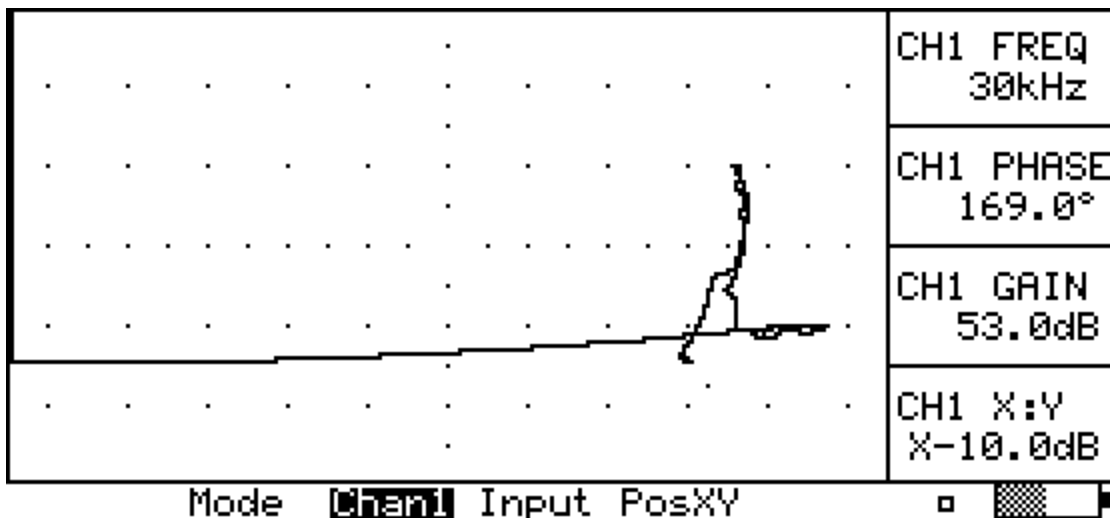


Figure C-75. Screen representation of MFEC indication at stringer 4R, FS 560, hole #14, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-87	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+15 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 55 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

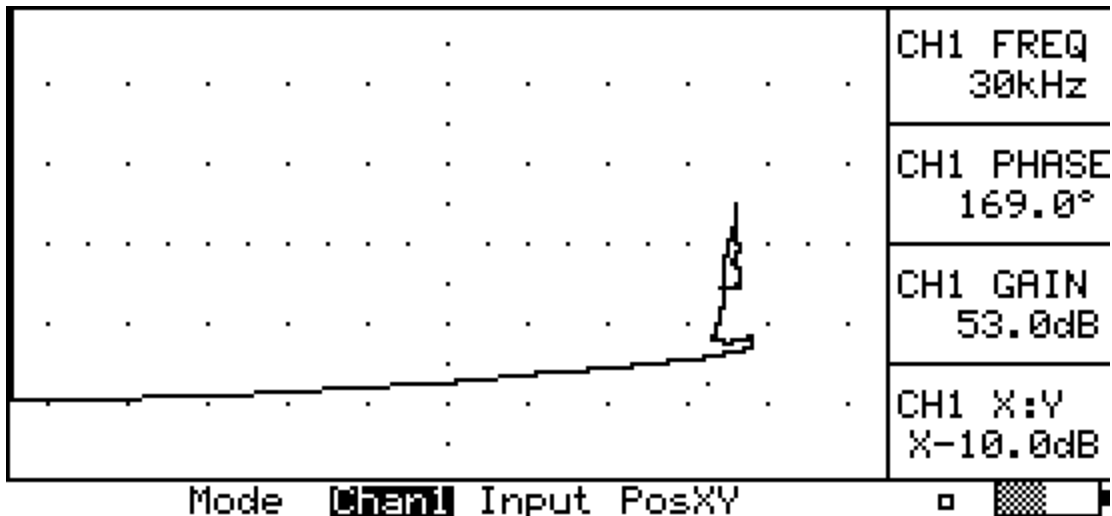


Figure C-76. Screen representation of MFEC indication at stringer 4R, FS 560, hole #15, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-88	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 560+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 55 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

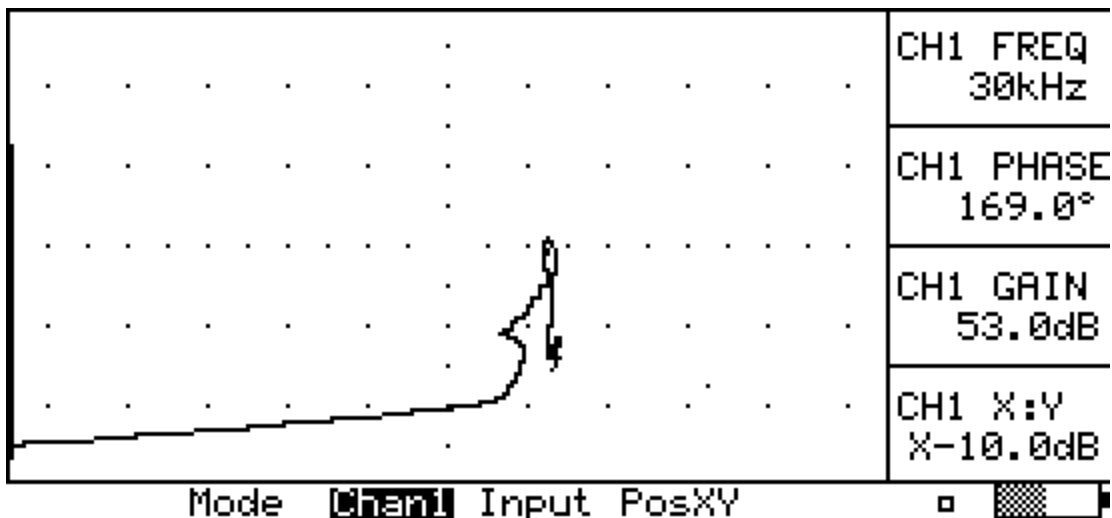


Figure C-77. Screen representation of MFEC indication at stringer 4R, FS 560, hole #15, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-89	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 13 : 59 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

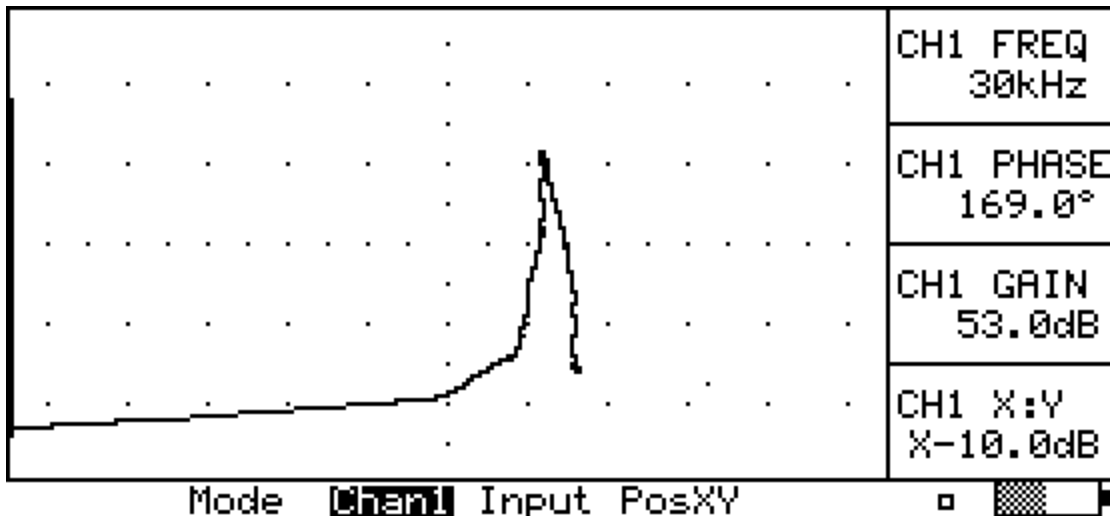


Figure C-78. Screen representation of MFEC indication at stringer 4R, FS 580, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-90	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+3 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 00 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

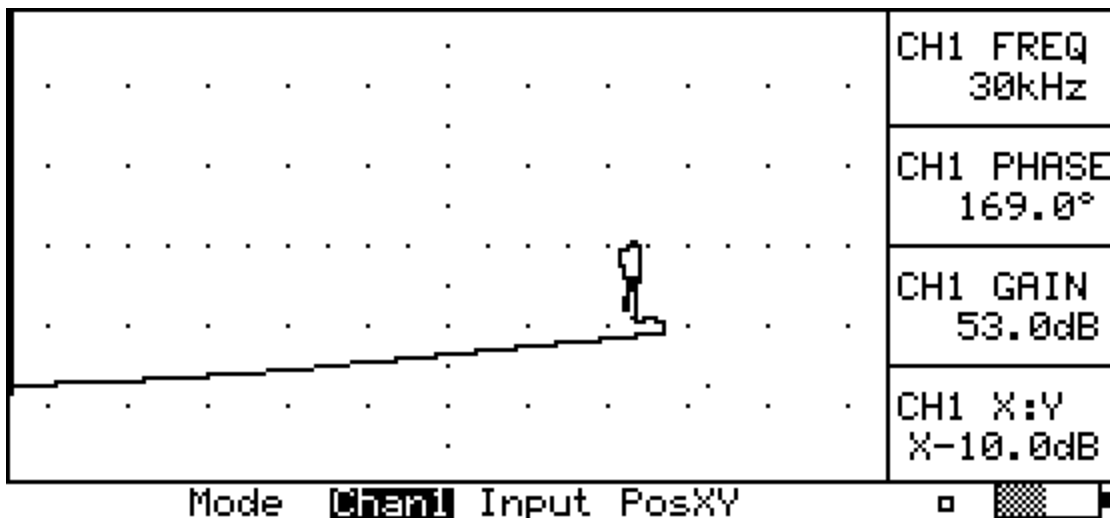


Figure C-79. Screen representation of MFEC indication at stringer 4R, FS 580, hole #3, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-91	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 02 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

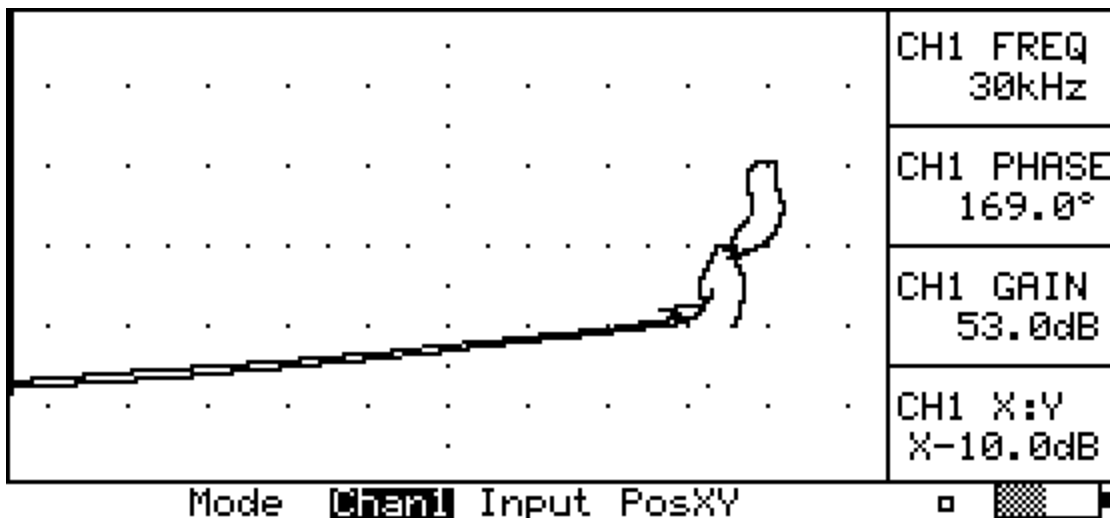


Figure C-80. Screen representation of MFEC indication at stringer 4R, FS 580, hole #4, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-92	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 03 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

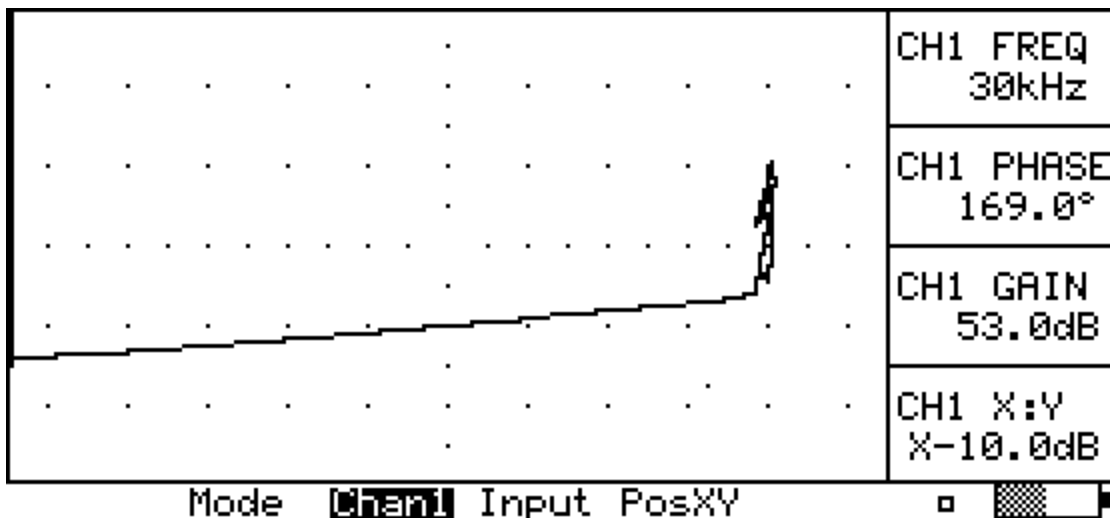


Figure C-81. Screen representation of MFEC indication at stringer 4R, FS 580, hole #5, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-93	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 04 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

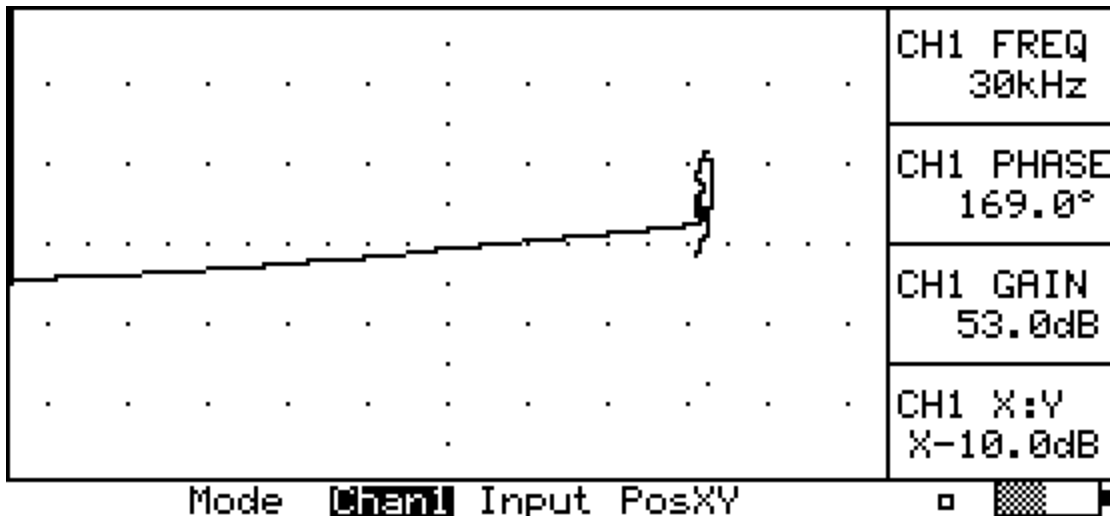


Figure C-82. Screen representation of MFEC indication at stringer 4R, FS 580, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-94	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 05 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

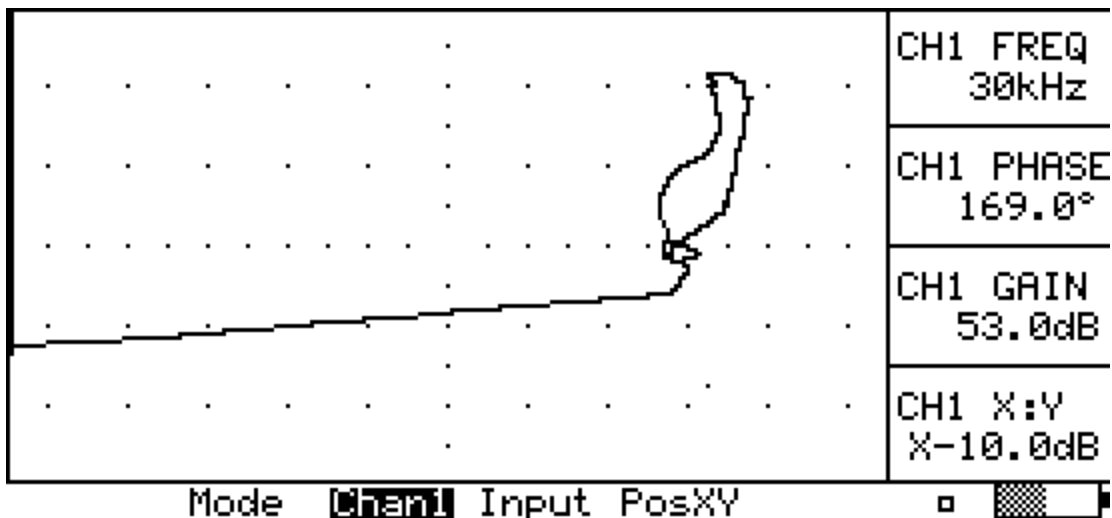


Figure C-83. Screen representation of MFEC indication at stringer 4R, FS 580, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-95	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 14 : 06 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

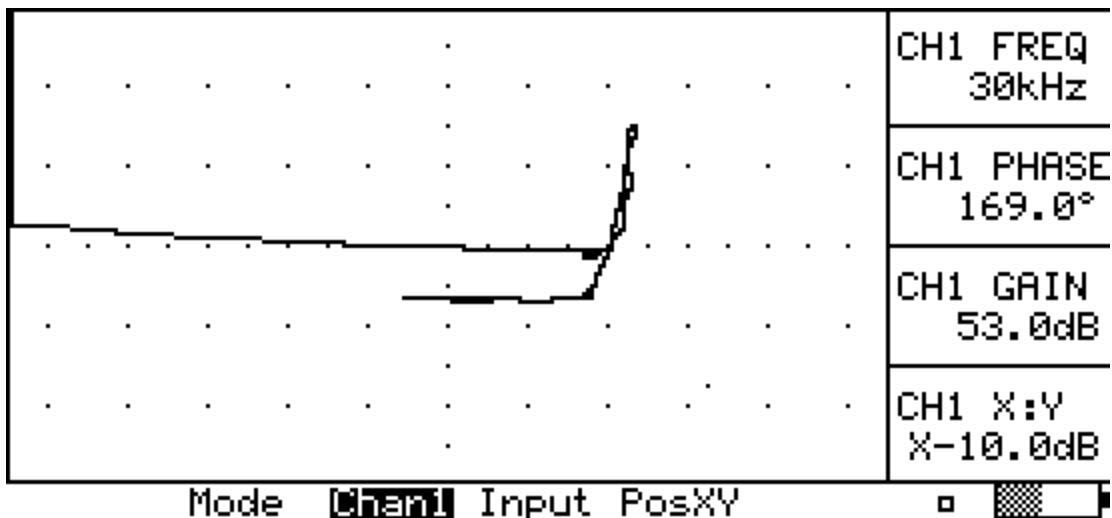


Figure C-84. Screen representation of MFEC indication at stringer 4R, FS 580, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-96	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      14 : 07      14      Feb      '03

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      100kHz
Ch1 Gain   1G      53.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      169.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      65      X-pos 2    2H      0
Y-pos 1    1V      -35      Y-pos 2    2V      0

Alarm Shape AT      Off      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Silent
Top          TA      -14      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      20      Outer       OA      Off
Start        SA      9.0°      End         EA      315.0°
Analogue 1 Out A1     Off      Analogue 2 Out A2     Off

Persist     PE      5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.A_

```

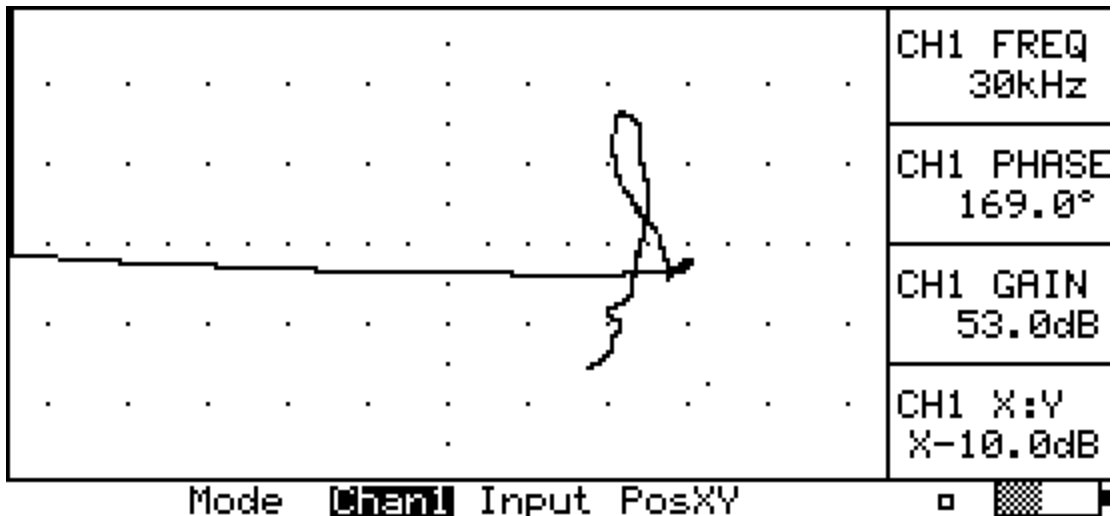


Figure C-85. Screen representation of MFEC indication at stringer 4R, FS 580, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-97	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+8 NEAR BOTTOM OF RIVET

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 05 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	65	X-pos 2	2H	0
Y-pos 1	1V	-35	Y-pos 2	2V	0
Alarm Shape	AT	Off	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Silent
Top	TA	-14	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	20	Outer	OA	Off
Start	SA	9.0°	End	EA	315.0°
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off
Persist	PE	5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.A_			

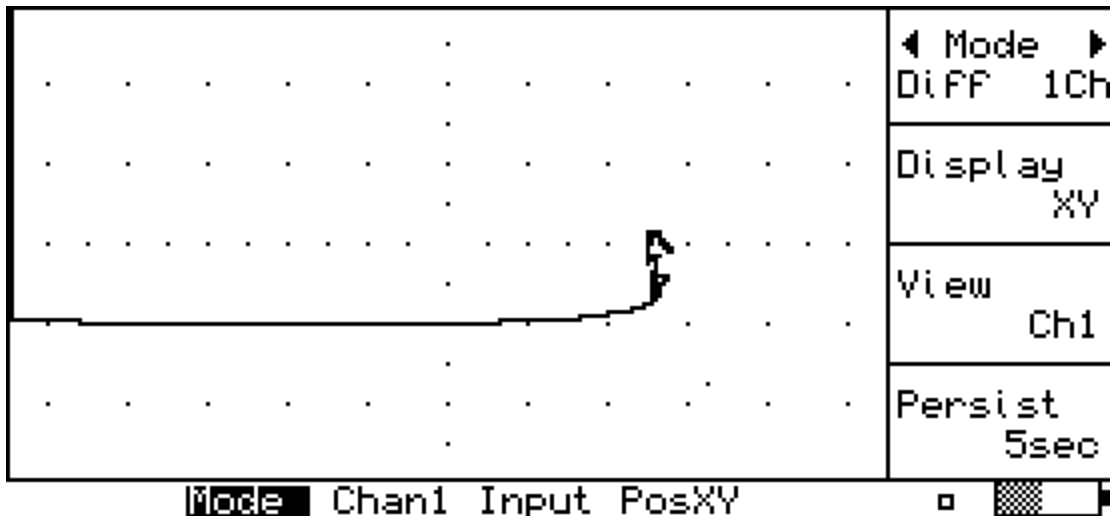


Figure C-86. Screen representation of MFEC indication at stringer 4R, FS 580, hole #8, bottom side.

## ENGINEERING DEPARTMENT

SHEET	C-98	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 07 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	65	X-pos 2	2H	0
Y-pos 1	1V	-35	Y-pos 2	2V	0
Alarm Shape	AT	Off	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Silent
Top	TA	-14	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	20	Outer	OA	Off
Start	SA	9.0°	End	EA	315.0°
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off
Persist	PE	5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.A_			

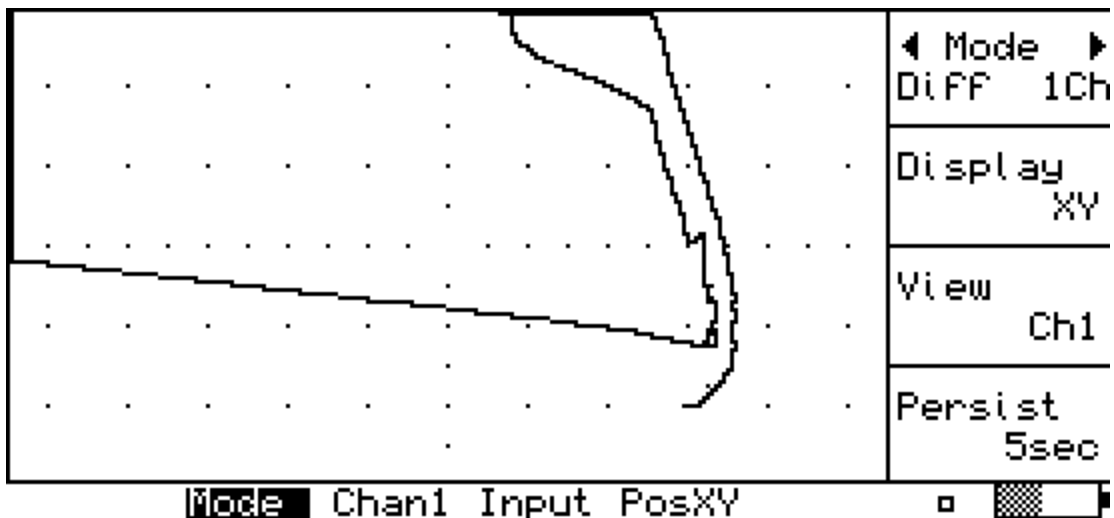


Figure C-87. Screen representation of MFEC indication at stringer 4R, FS 580, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-99	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 08 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	65	X-pos 2	2H	0
Y-pos 1	1V	-35	Y-pos 2	2V	0
Alarm Shape	AT	Off	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Silent
Top	TA	-14	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	20	Outer	OA	Off
Start	SA	9.0°	End	EA	315.0°
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off
Persist	PE	5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.A_			

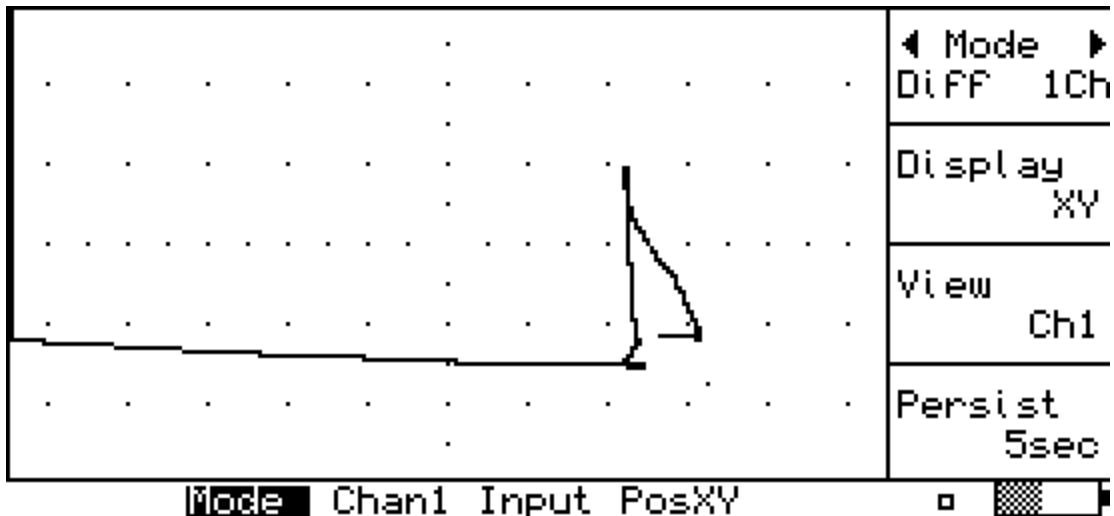


Figure C-88. Screen representation of MFEC indication at stringer 4R, FS 580, hole #9, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-100	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 09 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	65	X-pos 2	2H	0
Y-pos 1	1V	-35	Y-pos 2	2V	0
Alarm Shape	AT	Off	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Silent
Top	TA	-14	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	20	Outer	OA	Off
Start	SA	9.0°	End	EA	315.0°
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off
Persist	PE	5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.A_			

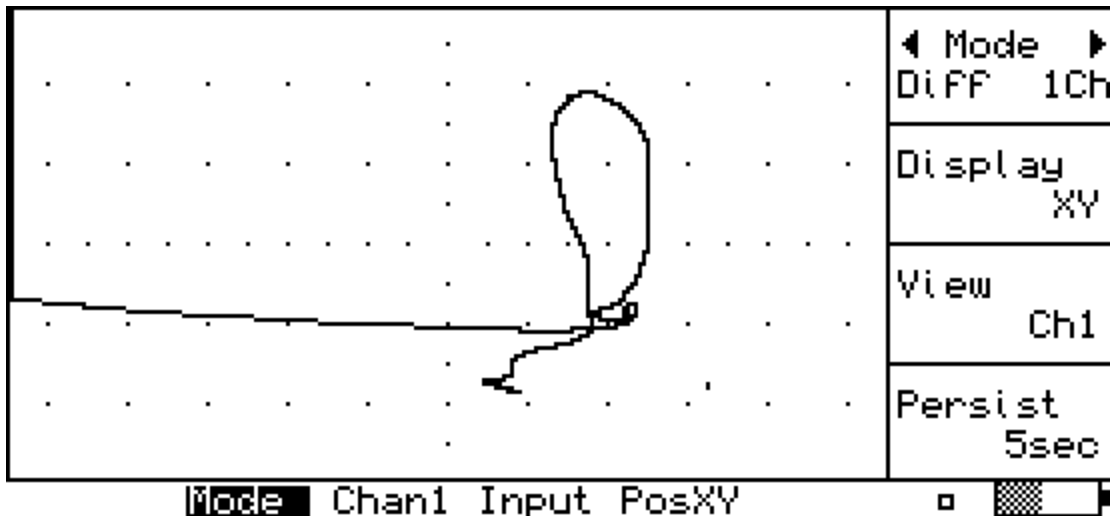


Figure C-89. Screen representation of MFEC indication at stringer 4R, FS 580, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-101	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 11 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

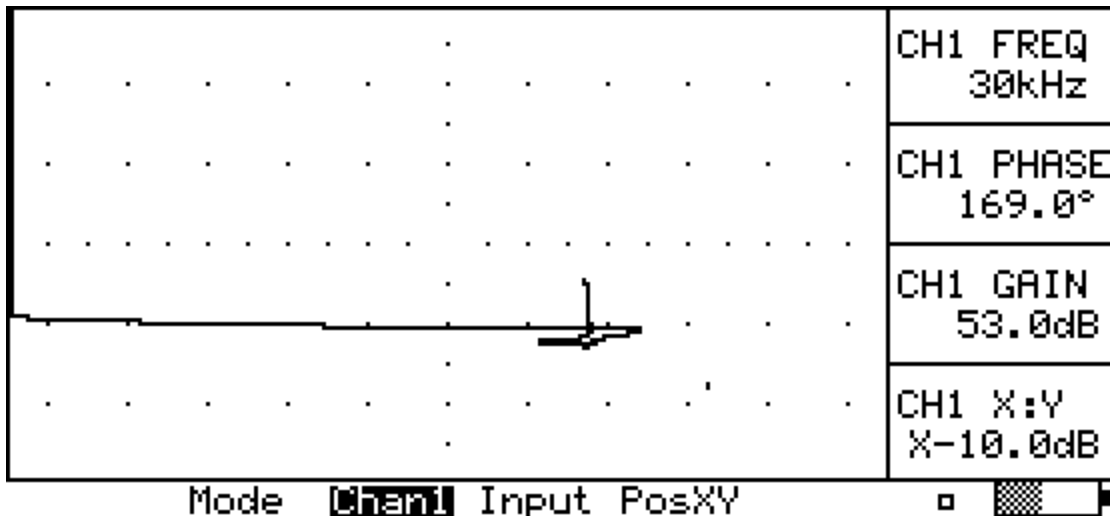


Figure C-90. Screen representation of MFEC indication at stringer 4R, FS 580, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-102	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 12 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

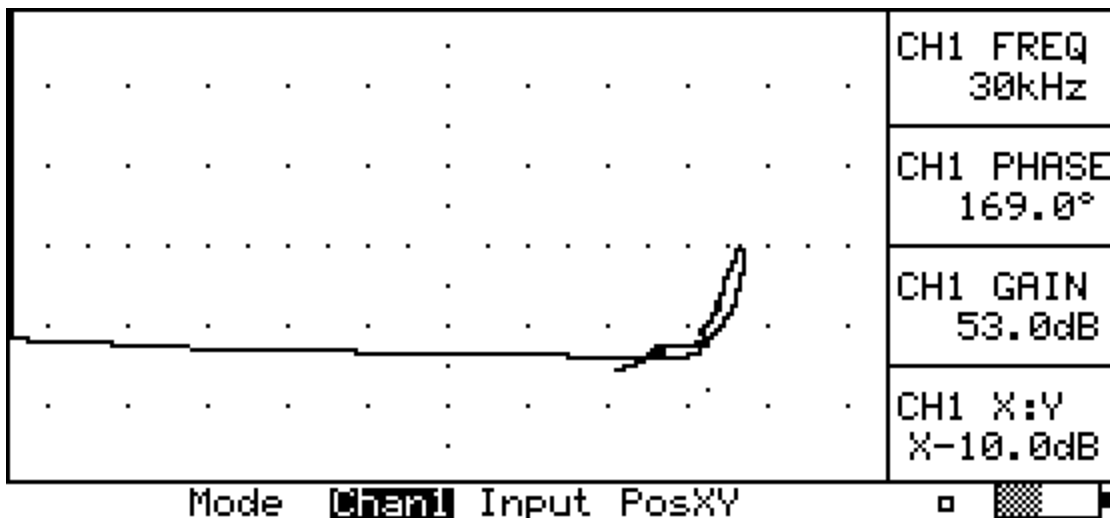


Figure C-91. Screen representation of MFEC indication at stringer 4R, FS 580, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-103	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      15 : 13      14      Feb      '03

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      100kHz
Ch1 Gain   1G      53.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      169.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X-10.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      65      X-pos 2    2H      0
Y-pos 1    1V      -35      Y-pos 2    2V      0

Alarm Shape AT      Off      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Silent
Top         TA      -14      Left      LA      Off
Right      RA      Off      Bottom    BA      Off
Inner      IA      20      Outer     OA      Off
Start      SA      9.0°      End       EA      315.0°
Analogue 1 Out A1     Off      Analogue 2 Out A2     Off

Persist    PE      5sec      Sweep     SD      1sec
Zoom       ZM      Normal      Drive     DR      +10dB 6.3V
Inp. Gain  IP      +20dB      Bal. Load LO      ---
Graticule  GR      Rect.A_

```

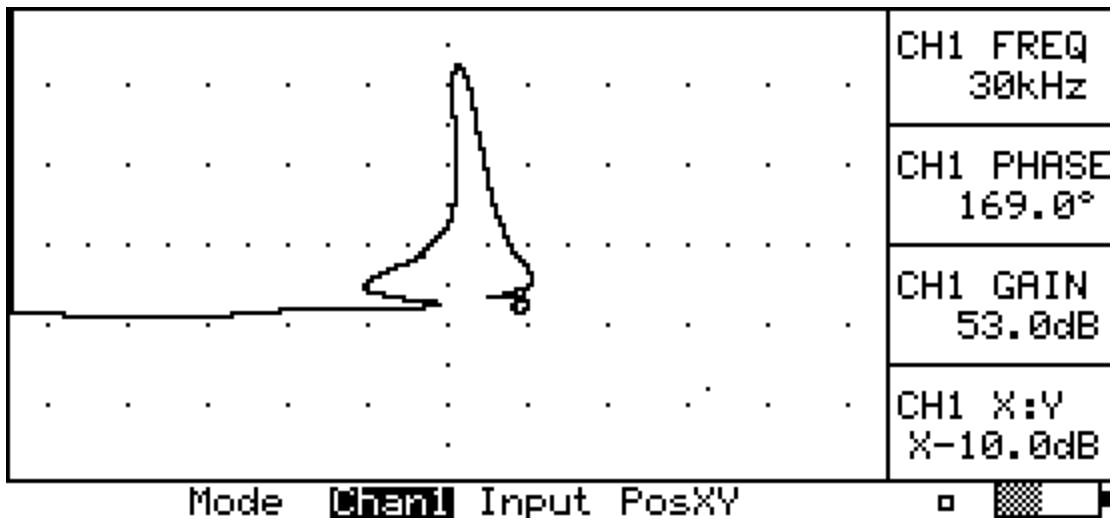


Figure C-92. Screen representation of MFEC indication at stringer 4R, FS 580, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-104	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+12 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 14 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

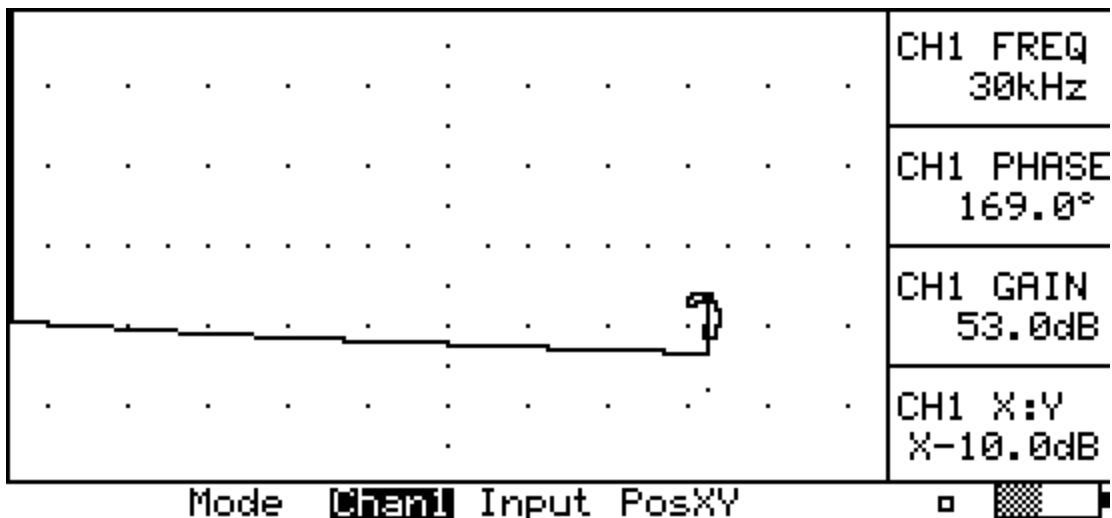


Figure C-93. Screen representation of MFEC indication at stringer 4R, FS 580, hole #12, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-105	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+13 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 15 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

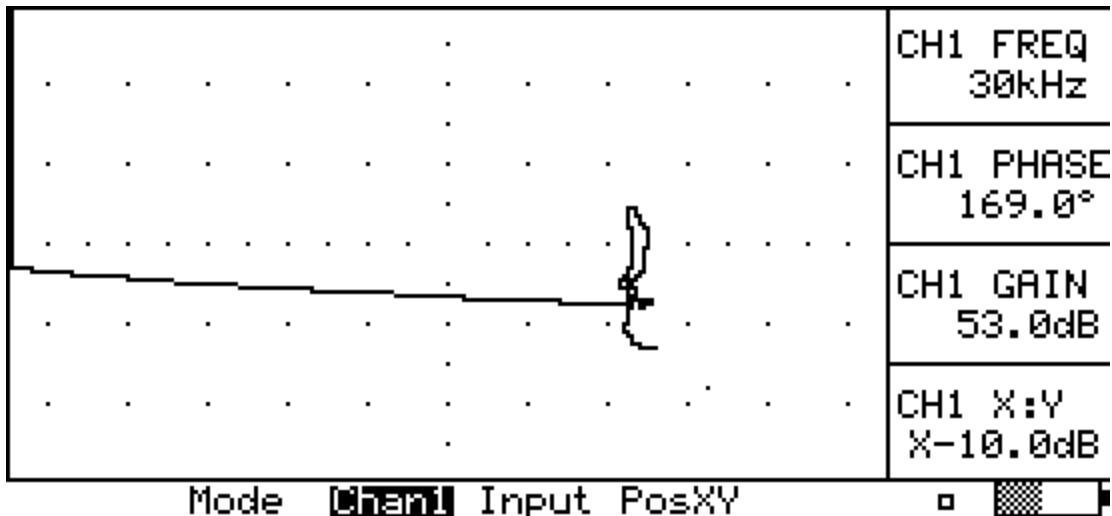


Figure C-94. Screen representation of MFEC indication at stringer 4R, FS 580, hole #13, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-106	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 16 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

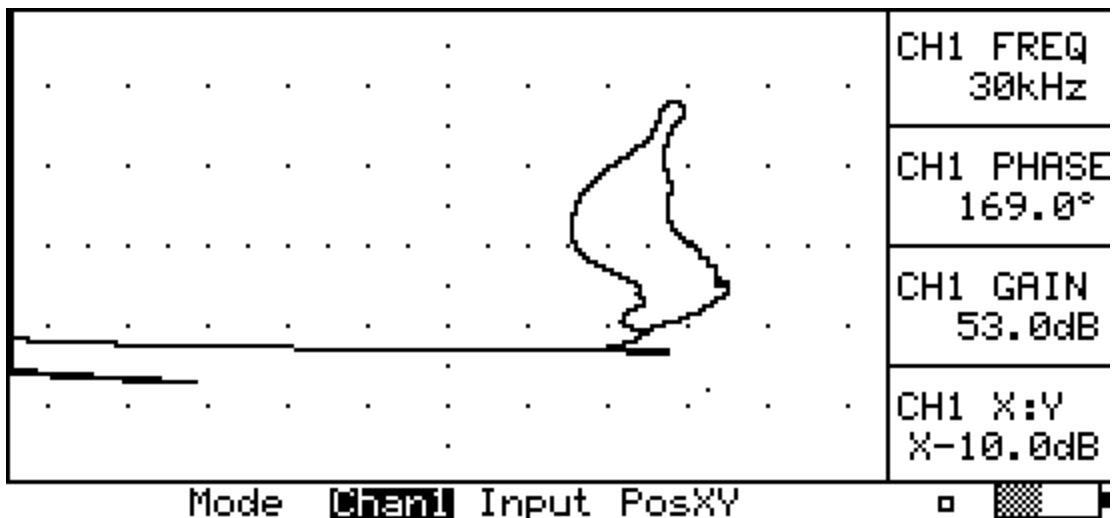


Figure C-95. Screen representation of MFEC indication at stringer 4R, FS 580, hole #14, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-107	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 580+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 15 : 18 14 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	100kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-10.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	65	X-pos 2	2H	0	
Y-pos 1	1V	-35	Y-pos 2	2V	0	
Alarm Shape	AT	Off	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Silent
Top	TA	-14	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	20	Outer	OA	Off	
Start	SA	9.0°	End	EA	315.0°	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.A_				

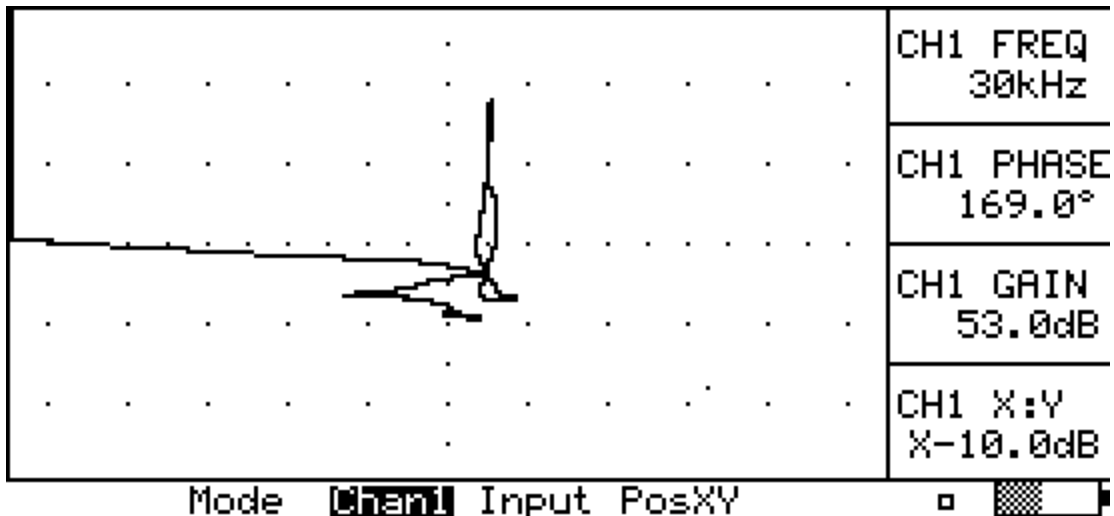


Figure C-96. Screen representation of MFEC indication at stringer 4R, FS 580, hole #15, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-108	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 19 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	Off	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	0.5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

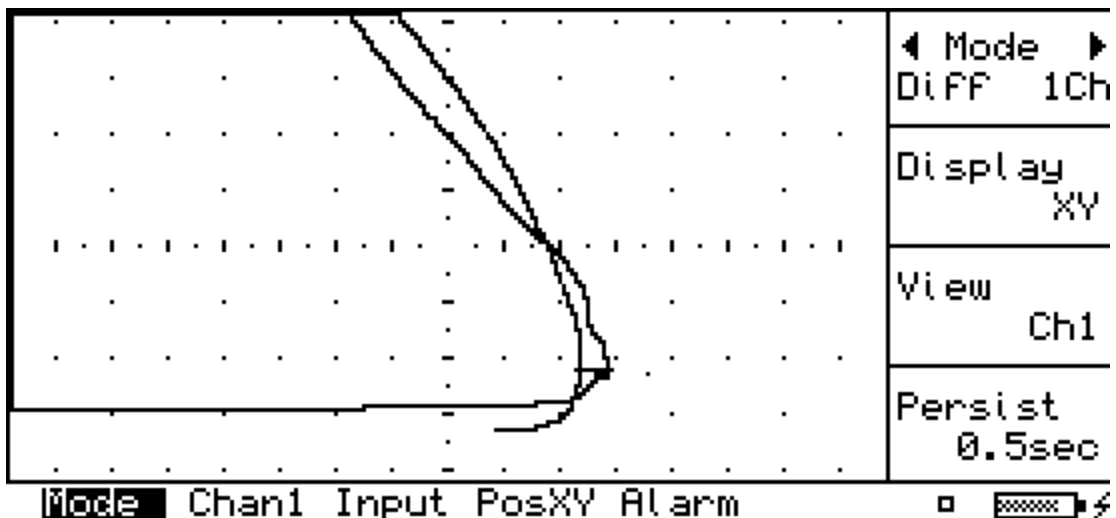


Figure C-97. Screen representation of MFEC indication at stringer 4R, FS 600, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-109	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 23 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

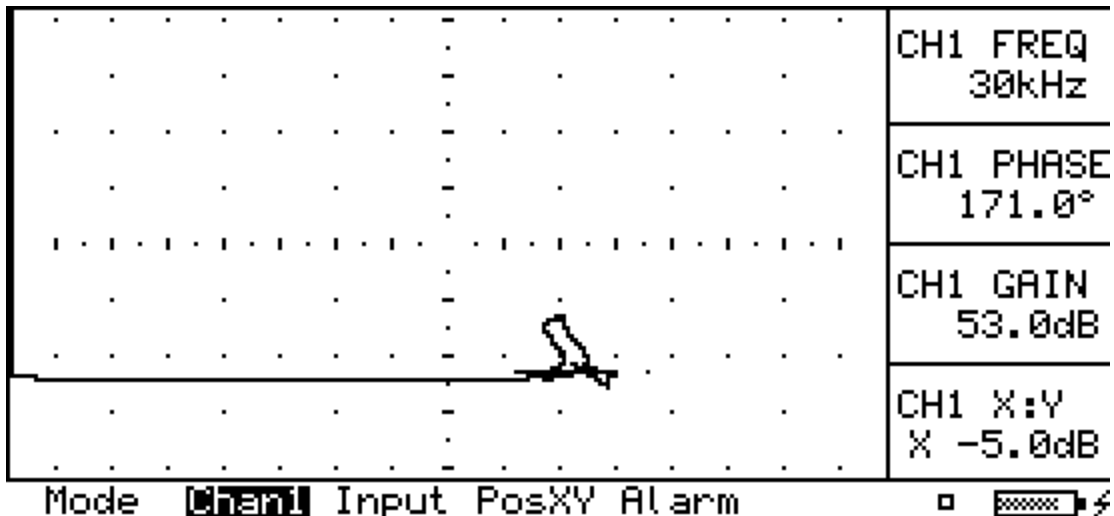


Figure C-98. Screen representation of MFEC indication at stringer 4R, FS 600, hole #9, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-110	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 25 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

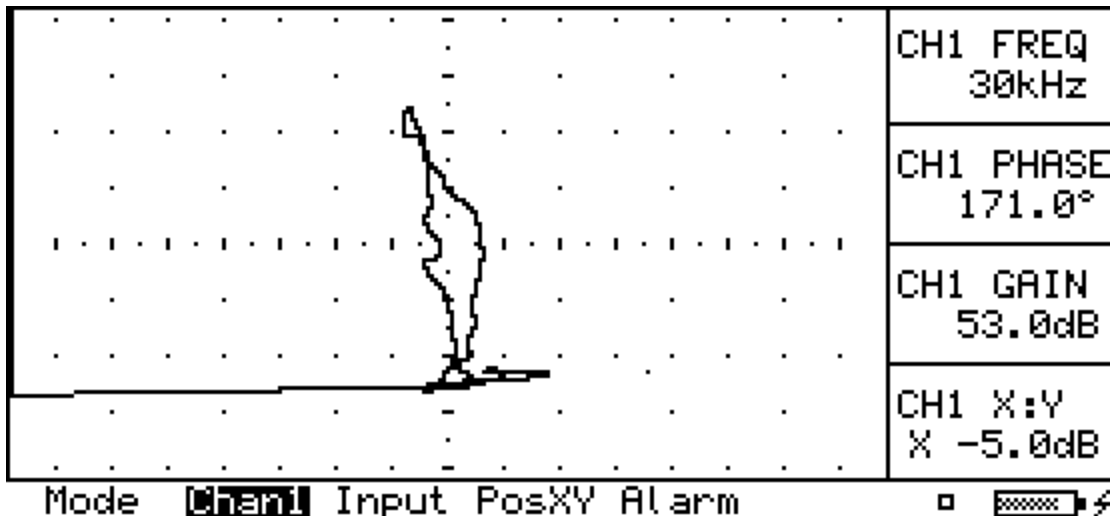


Figure C-99. Screen representation of MFEC indication at stringer 4R, FS 600, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-111	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 35 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

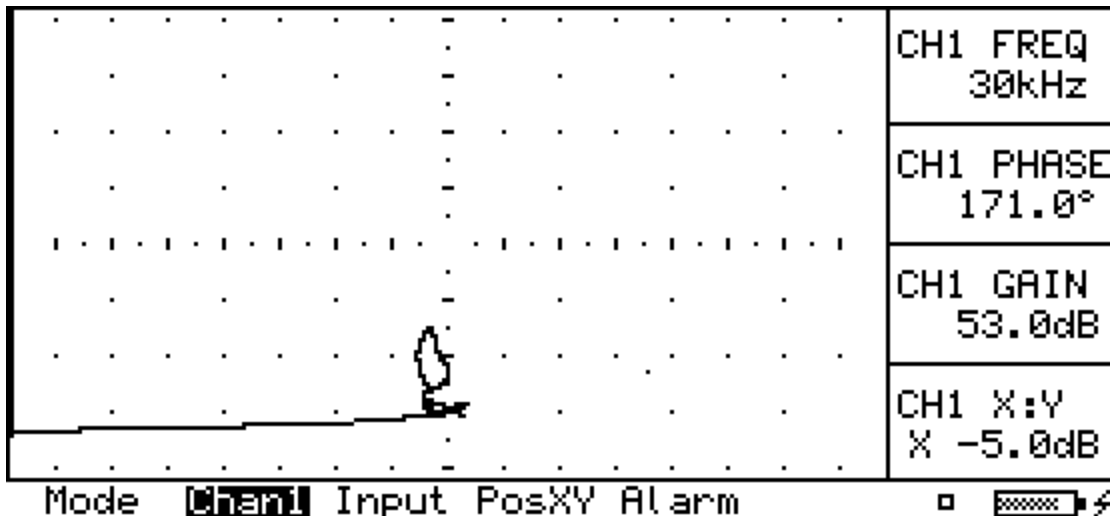


Figure C-100. Screen representation of MFEC indication at stringer 4R, FS 600, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-112	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 37 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

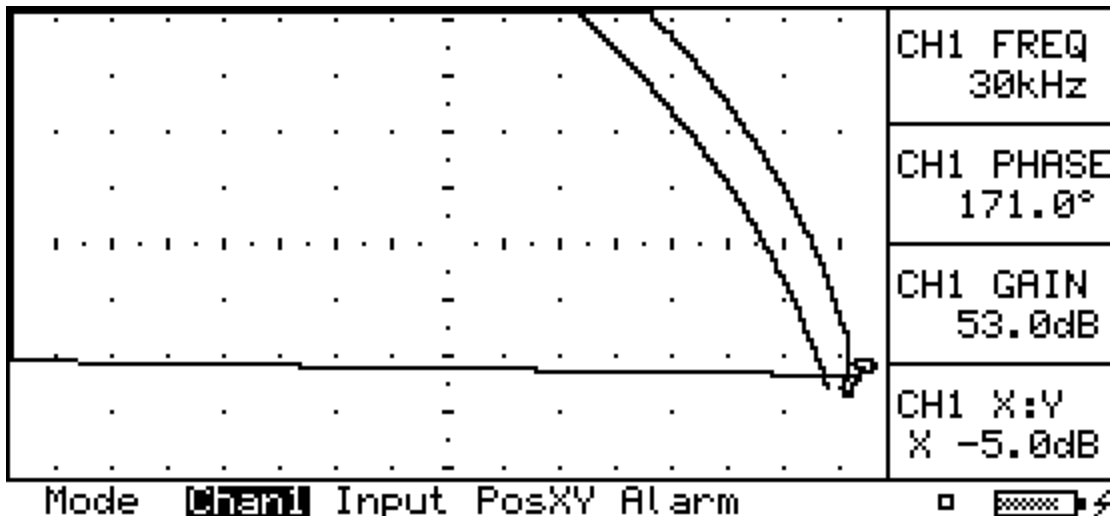


Figure C-101. Screen representation of MFEC indication at stringer 4R, FS 600, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-113	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 39 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

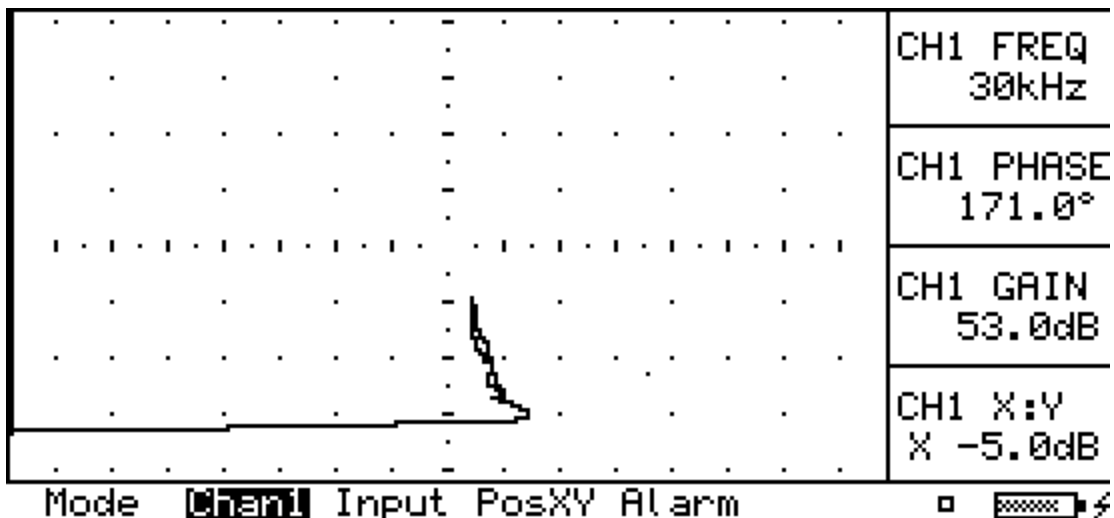


Figure C-102. Screen representation of MFEC indication at stringer 4R, FS 600, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-114	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 600+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 41 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

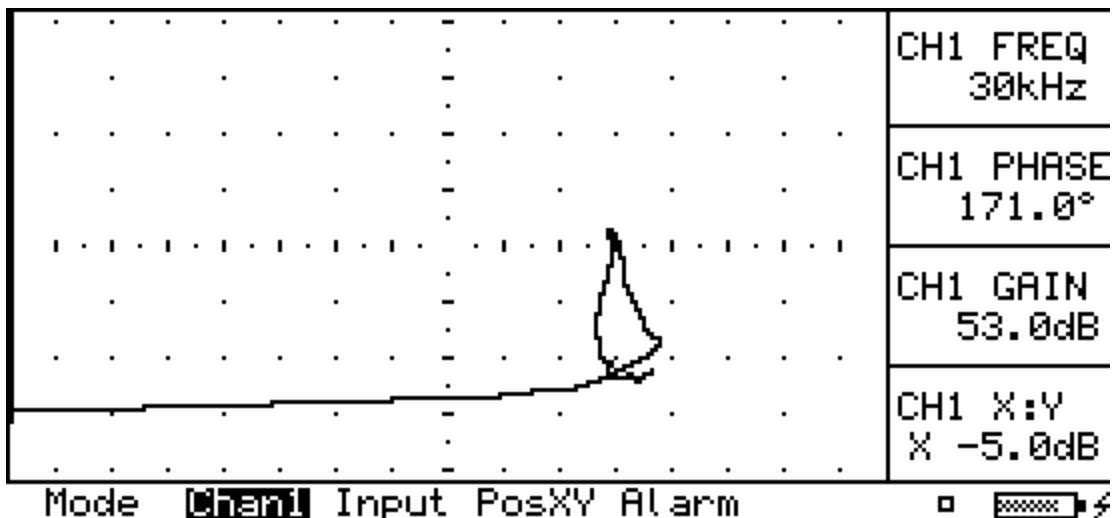


Figure C-103. Screen representation of MFEC indication at stringer 4R, FS 600, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-115	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF 4R AT STA 600+12 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 43 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

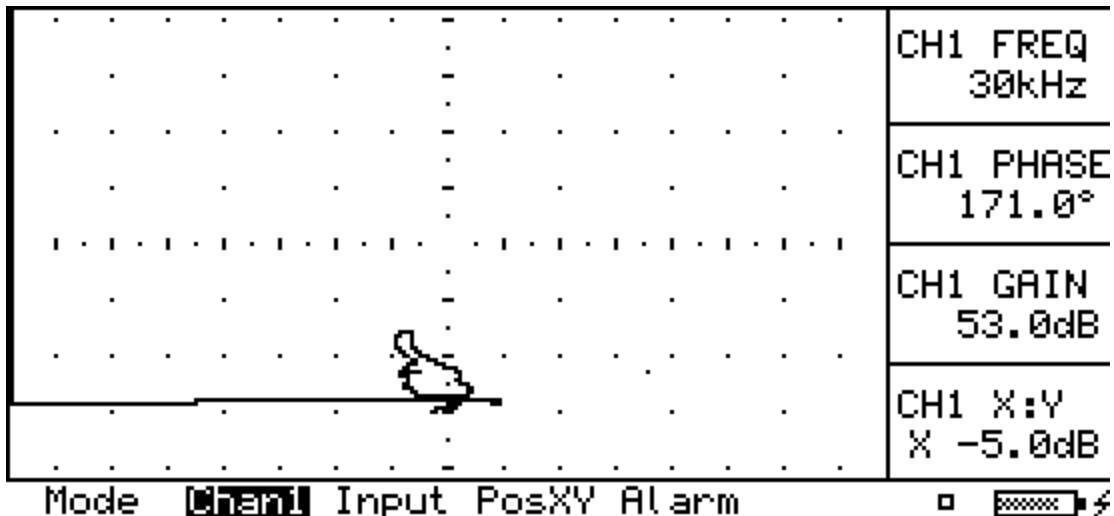


Figure C-104. Screen representation of MFEC indication at stringer 4R, FS 600, hole #12, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-116	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 47 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

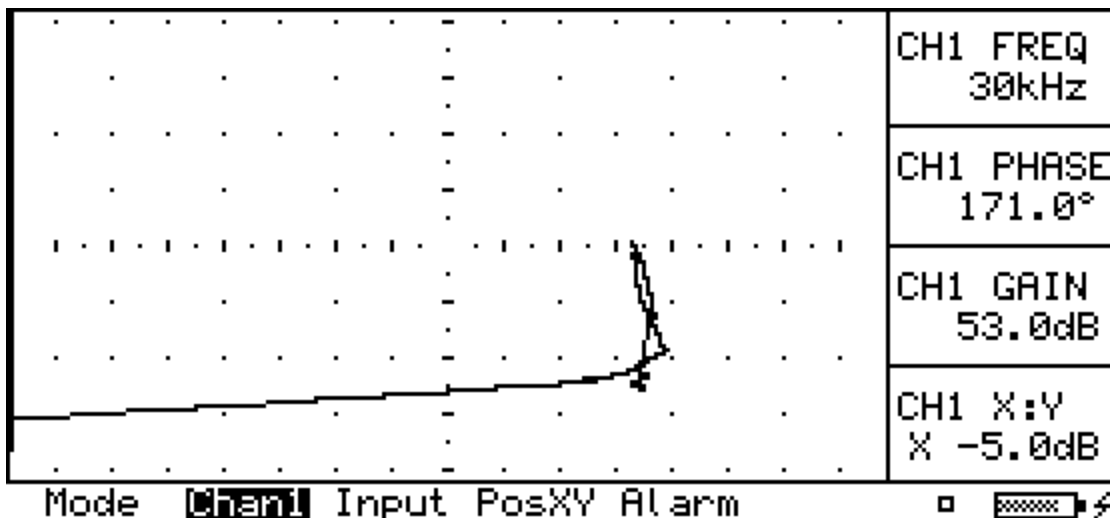


Figure C-105. Screen representation of MFEC indication at stringer 4R, FS 620, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-117	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 48 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

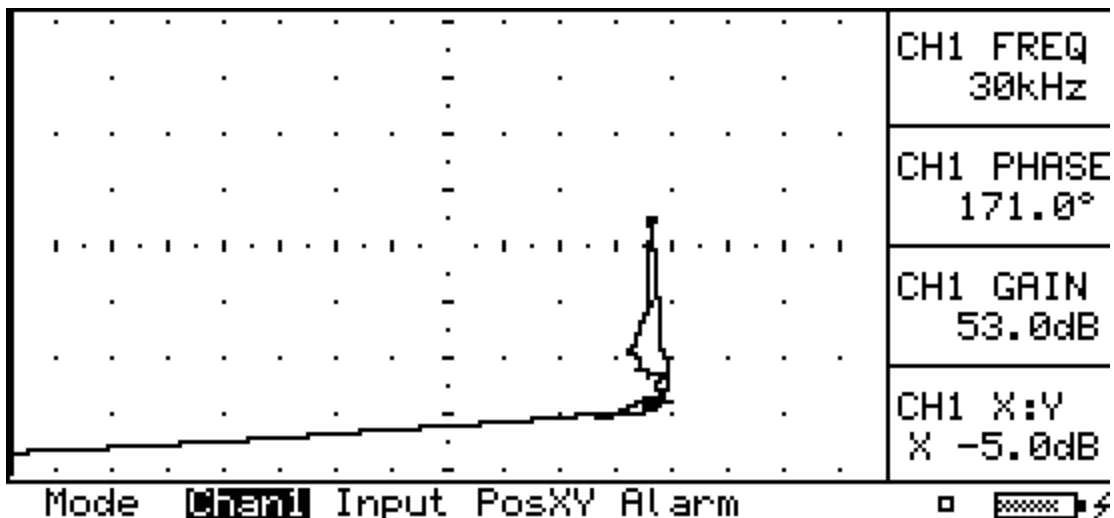


Figure C-106. Screen representation of MFEC indication at stringer 4R, FS 620, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-118	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 50 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

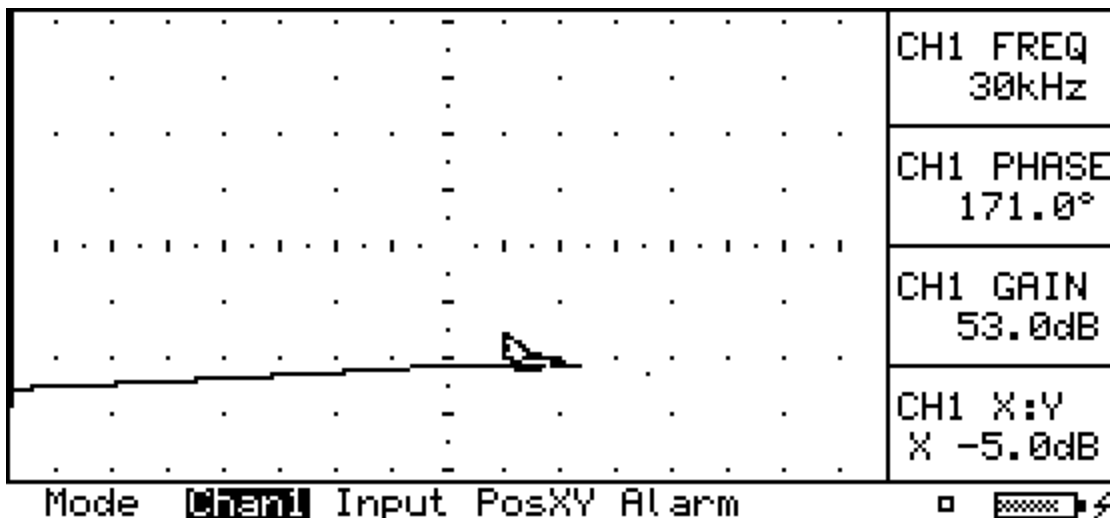


Figure C-107. Screen representation of MFEC indication at stringer 4R, FS 620, hole #5, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-119	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 51 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

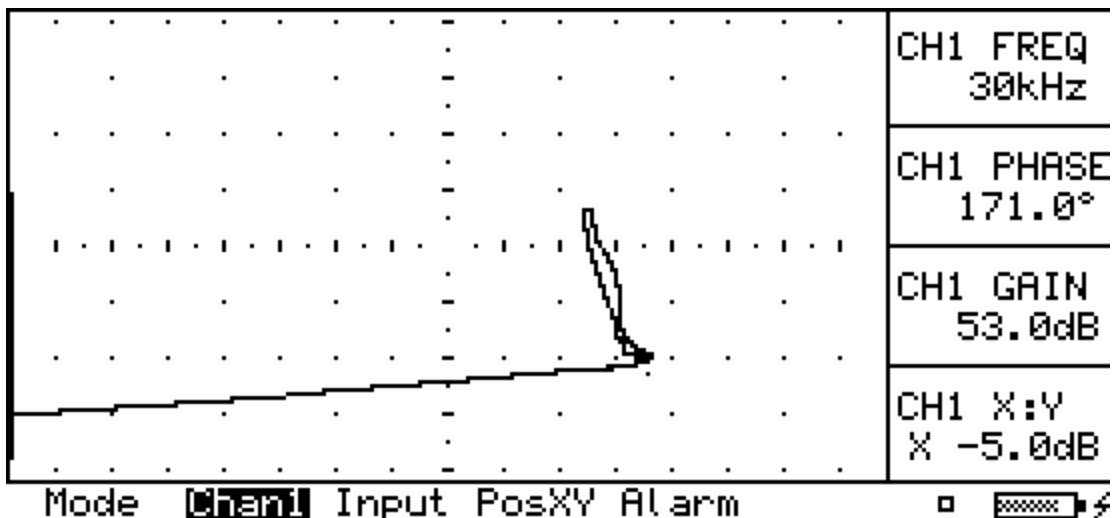


Figure C-108. Screen representation of MFEC indication at stringer 4R, FS 620, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-120	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 52 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

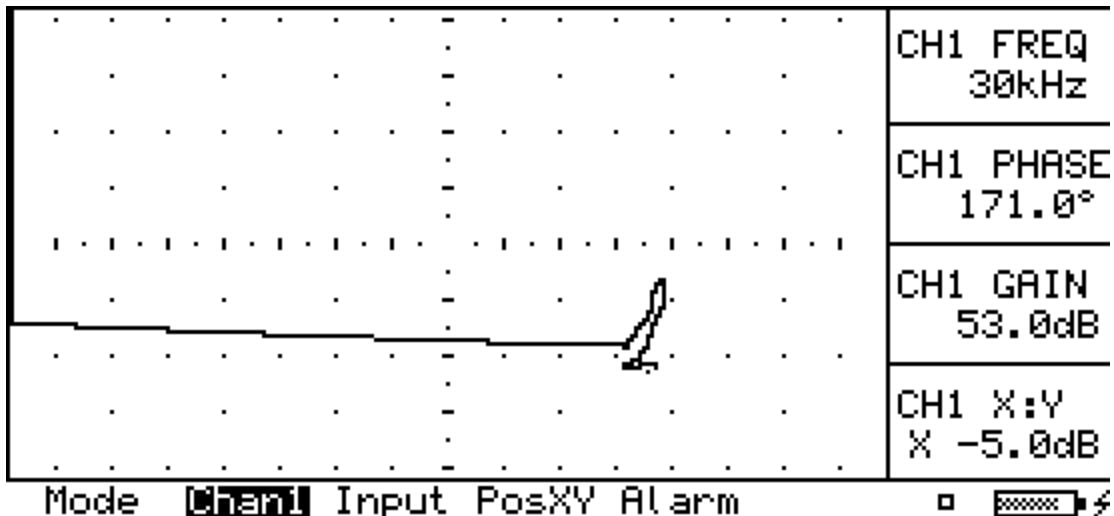


Figure C-109. Screen representation of MFEC indication at stringer 4R, FS 620, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-121	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 54 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

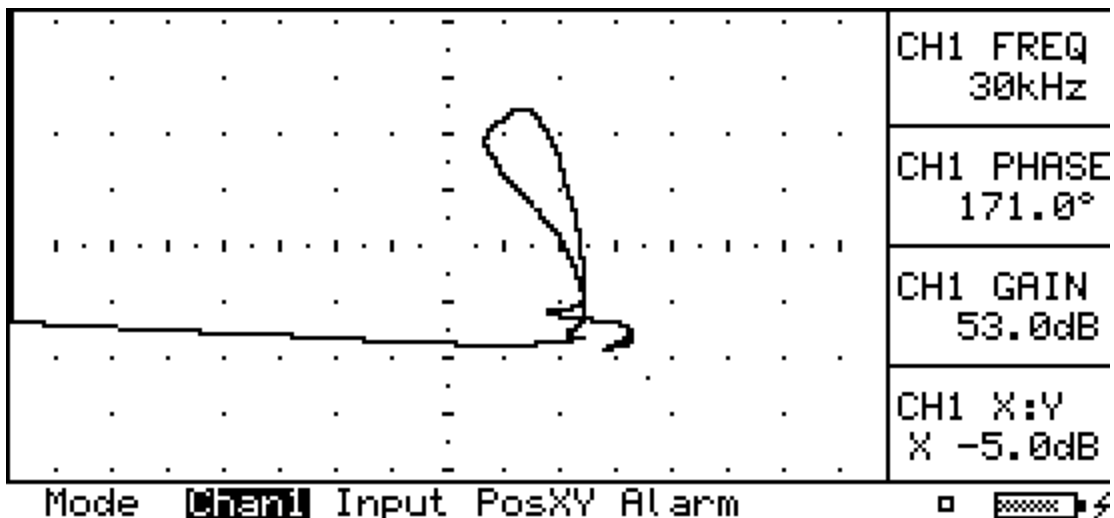


Figure C-110. Screen representation of MFEC indication at stringer 4R, FS 620, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-122	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 55 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

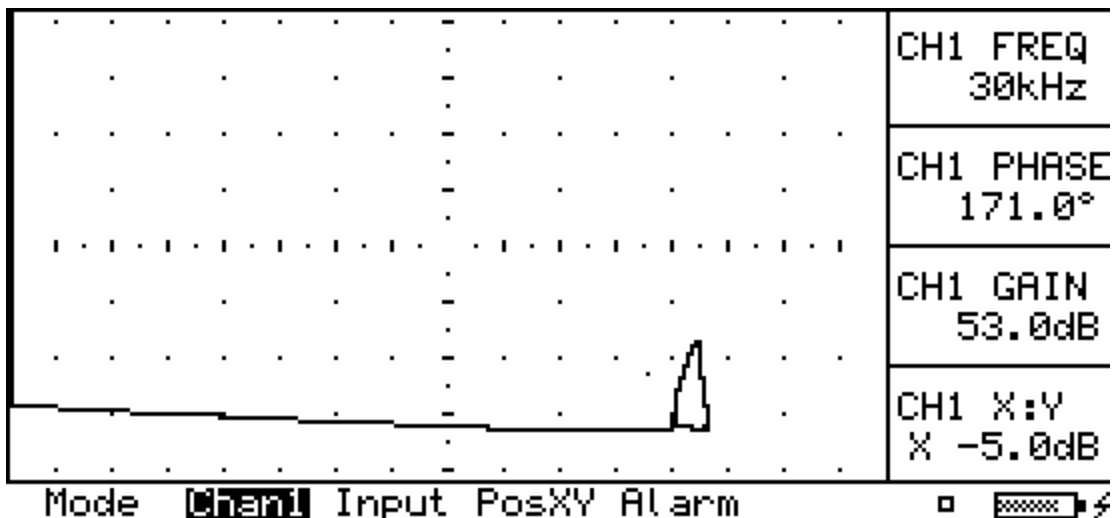


Figure C-111. Screen representation of MFEC indication at stringer 4R, FS 620, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-123	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 620+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 56 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

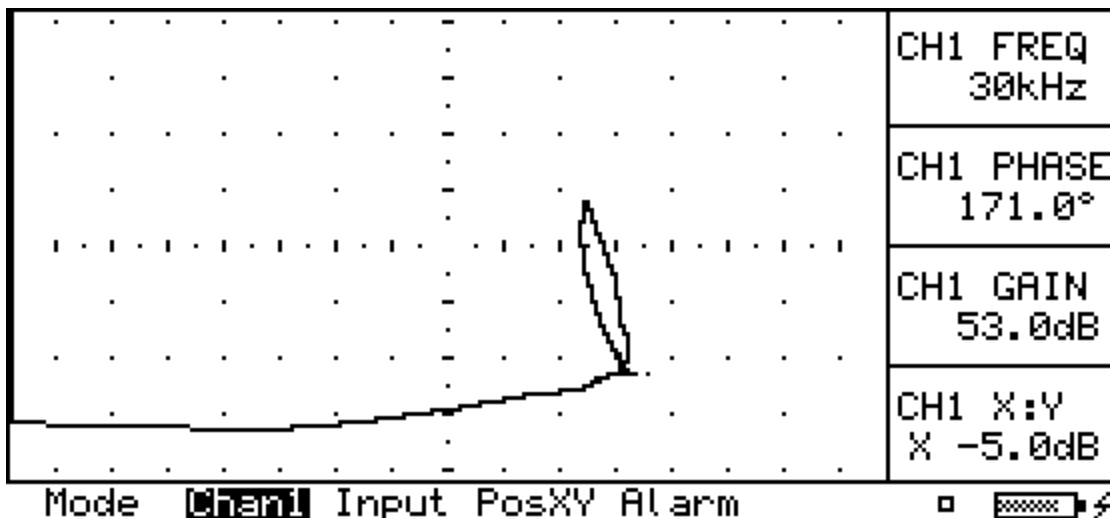


Figure C-112. Screen representation of MFEC indication at stringer 4R, FS 620, hole #9, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-124	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 640+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 58 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

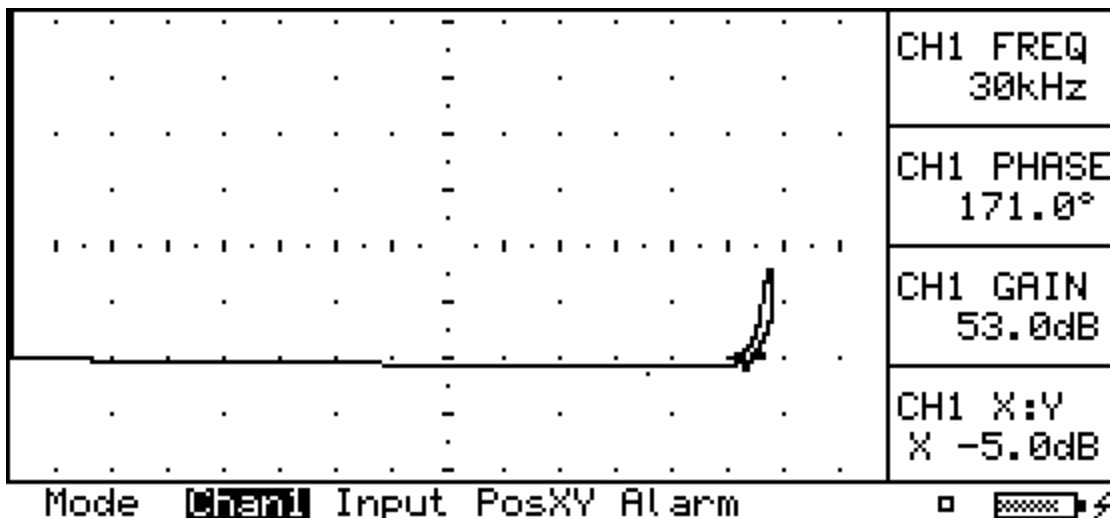


Figure C-113. Screen representation of MFEC indication at stringer 4R, FS 640, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-125	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 640+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 01 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

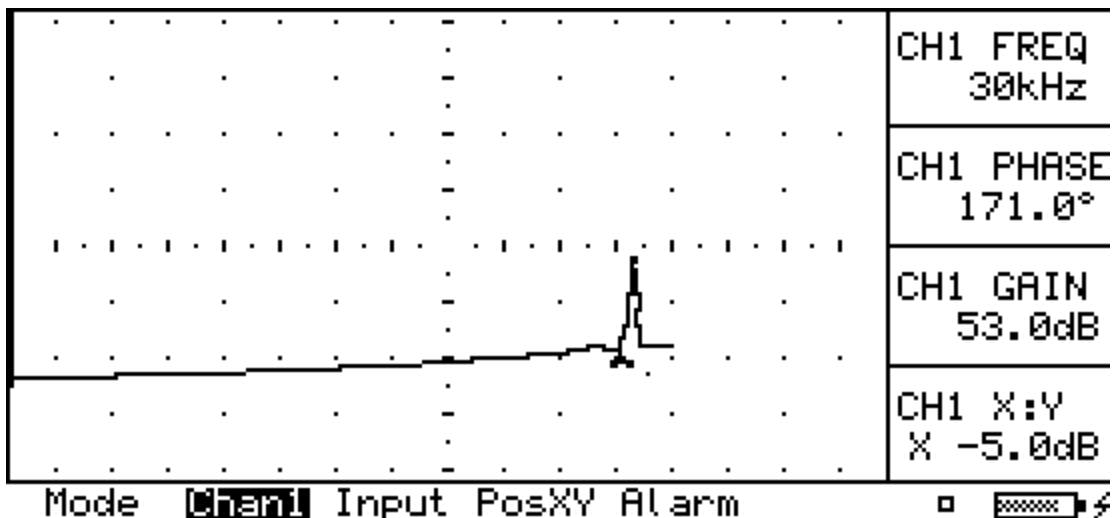


Figure C-114. Screen representation of MFEC indication at stringer 4R, FS 640, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-126	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 660+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 05 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	Off	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	0.5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

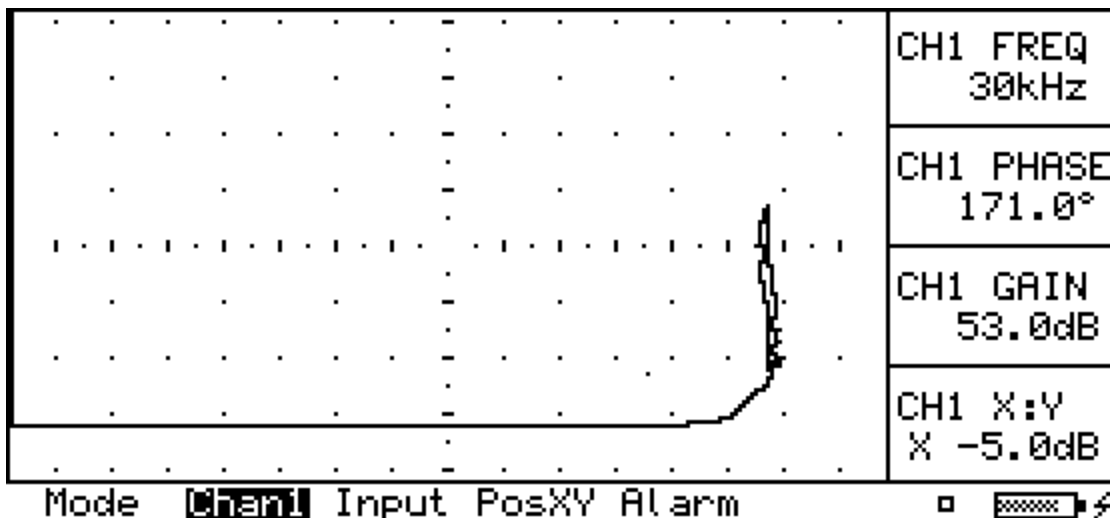


Figure C-115. Screen representation of MFEC indication at stringer 4R, FS 660, hole #14, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-127	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 660+14 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 11 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

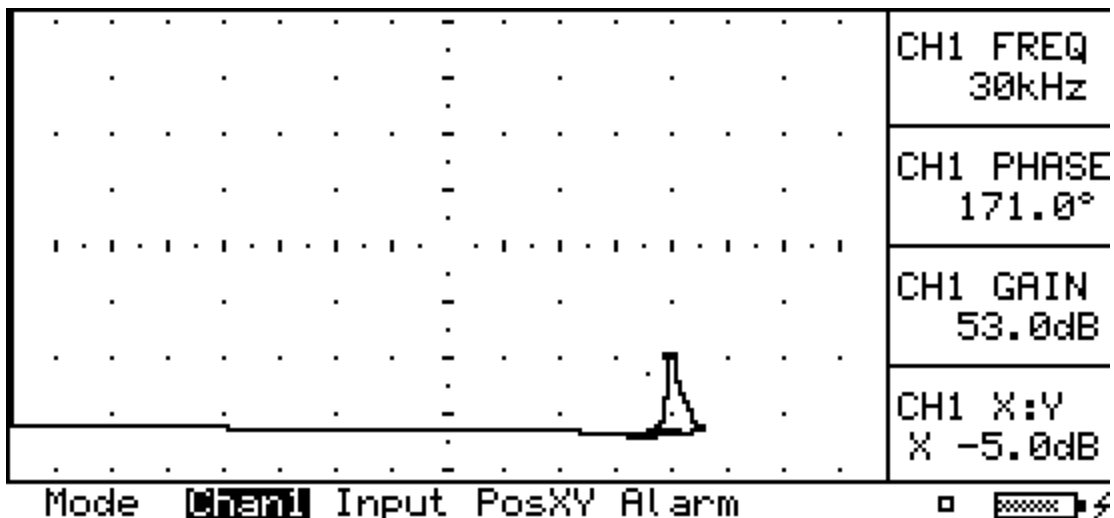


Figure C-116. Screen representation of MFEC indication at stringer 4R, FS 660, hole #14, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-128	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 660+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 12 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

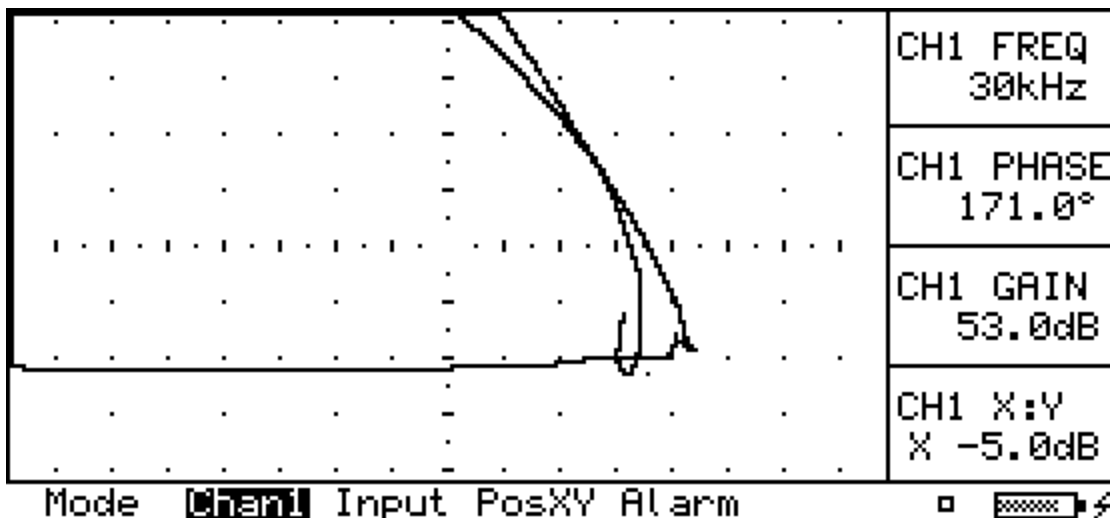


Figure C-117. Screen representation of MFEC indication at stringer 4R, FS 660, hole #15, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-129	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 660+15 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 14 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

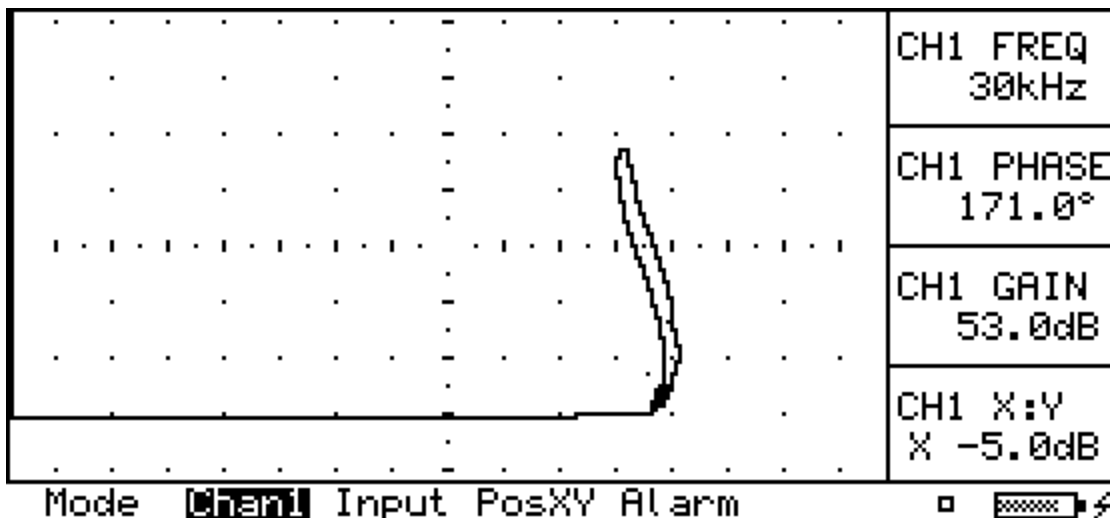


Figure C-118. Screen representation of MFEC indication at stringer 4R, FS 660, hole #15, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-130	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 680+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 15 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	Off	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	0.5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

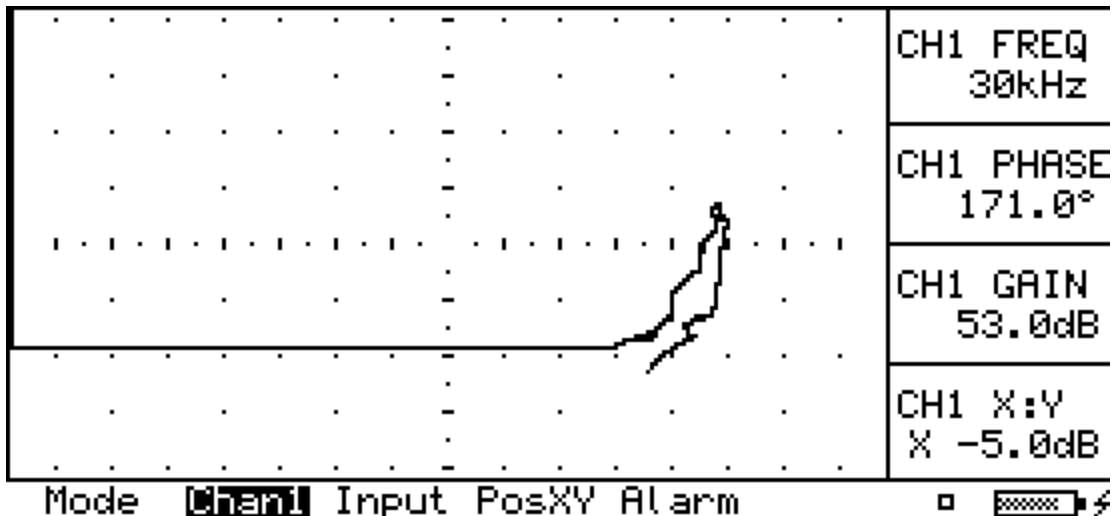


Figure C-119. Screen representation of MFEC indication at stringer 4R, FS 680, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-131	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 680+12 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 17 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

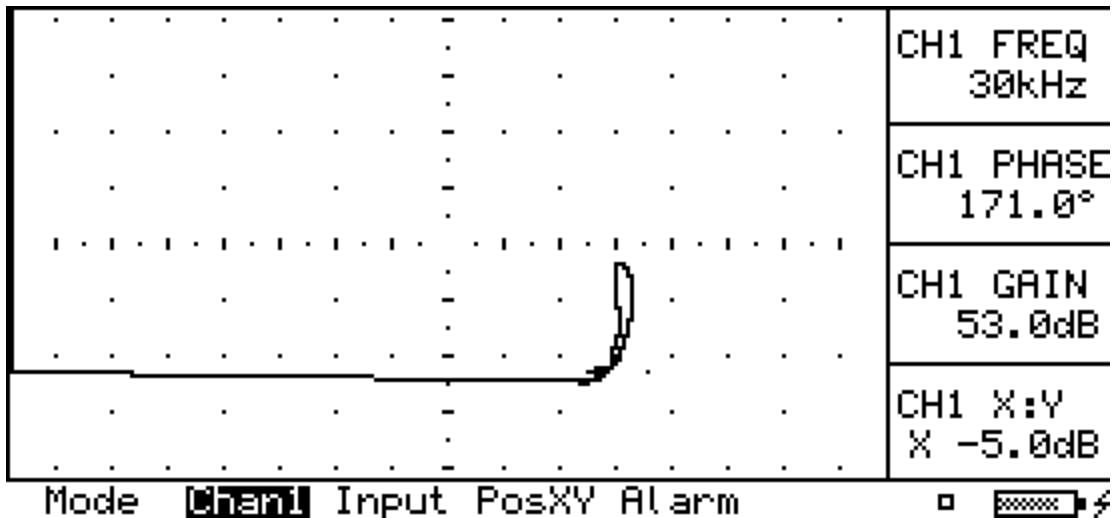


Figure C-120. Screen representation of MFEC indication at stringer 4R, FS 680, hole #12, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-132	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 18 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	Off	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	0.5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

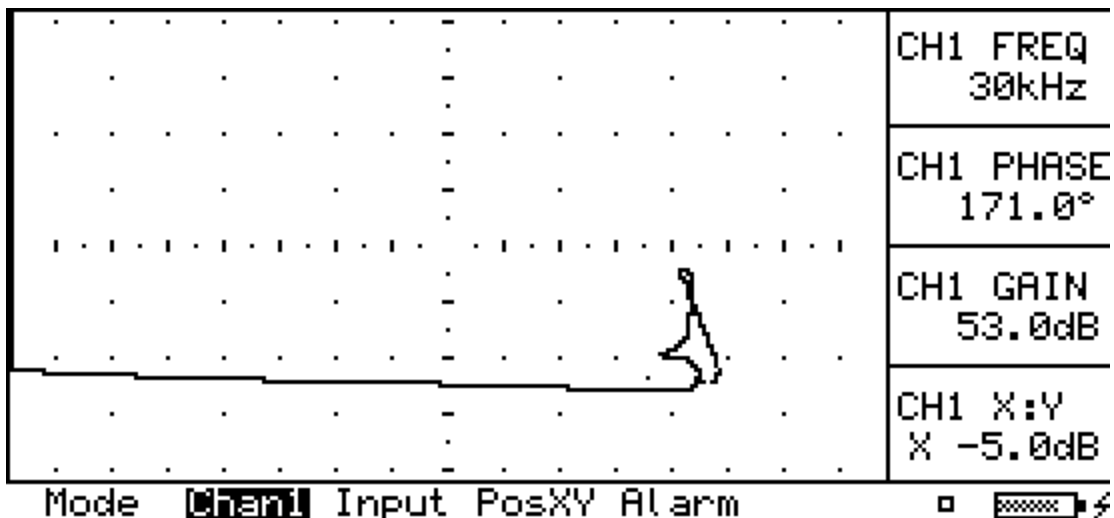


Figure C-121. Screen representation of MFEC indication at stringer 4R, FS 700, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-133	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 COMMENTS: MFEC OF STR 4R AT STA 700+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 20 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

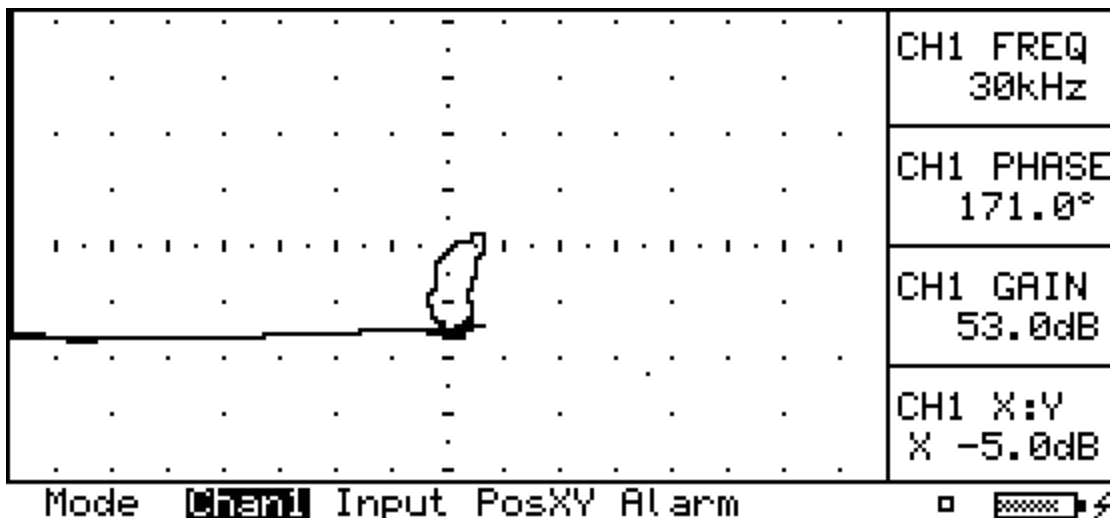


Figure C-122. Screen representation of MFEC indication at stringer 4R, FS 700, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-134	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 22 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

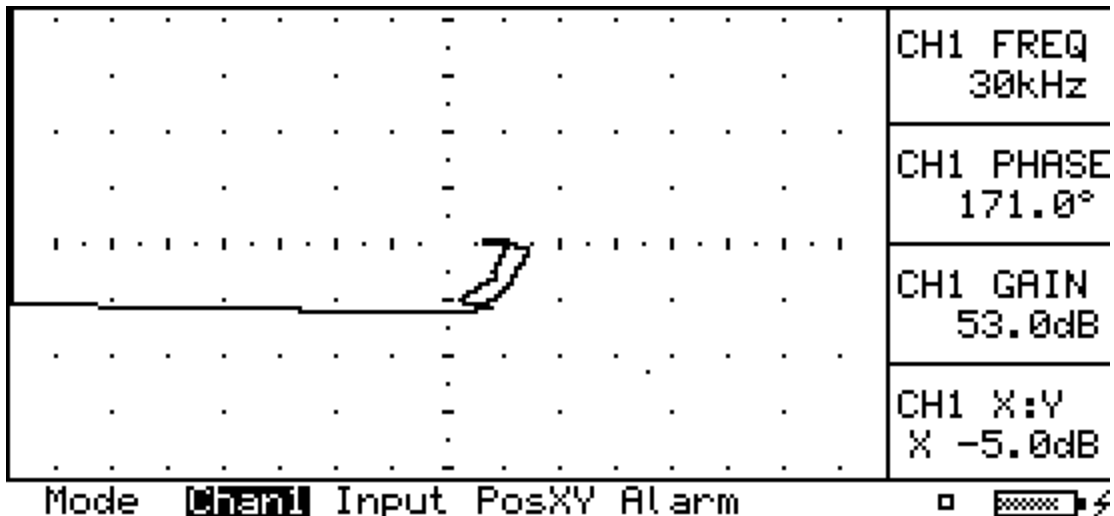


Figure C-123. Screen representation of MFEC indication at stringer 4R, FS 700, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-135	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 23 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

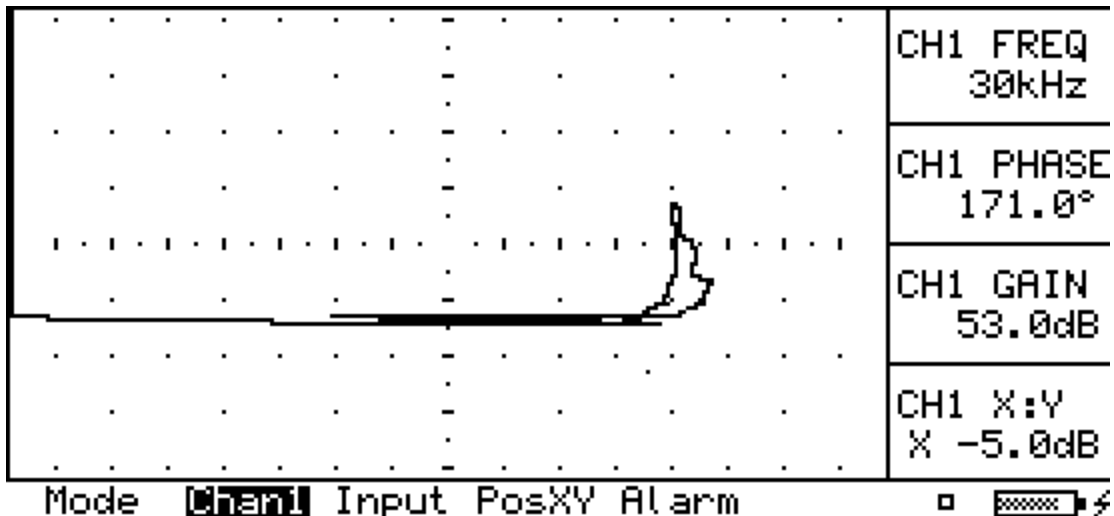


Figure C-124. Screen representation of MFEC indication at stringer 4R, FS 700, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-136	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 26 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB	6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

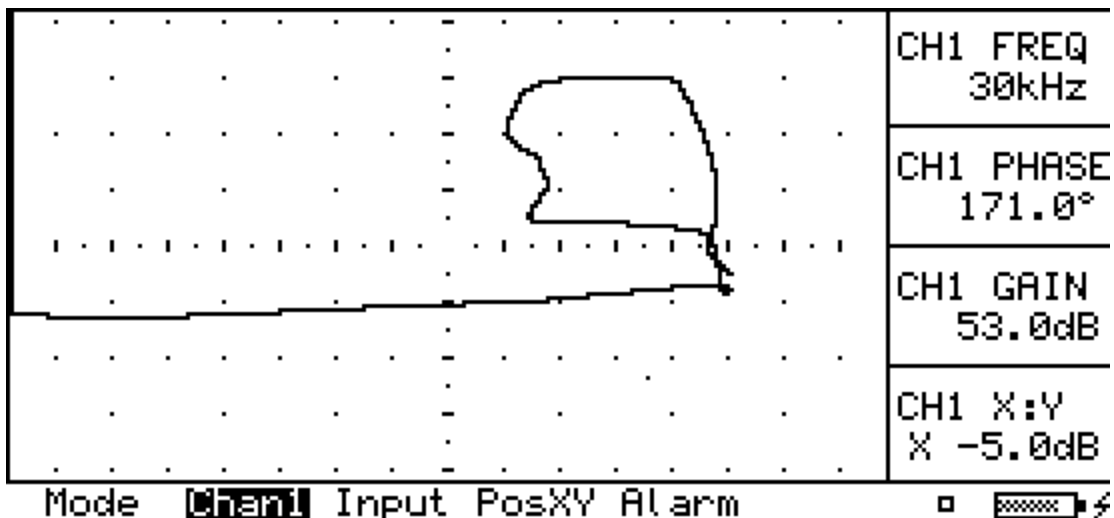


Figure C-125. Screen representation of MFEC indication at stringer 4R, FS 700, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-137	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+13 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 27 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

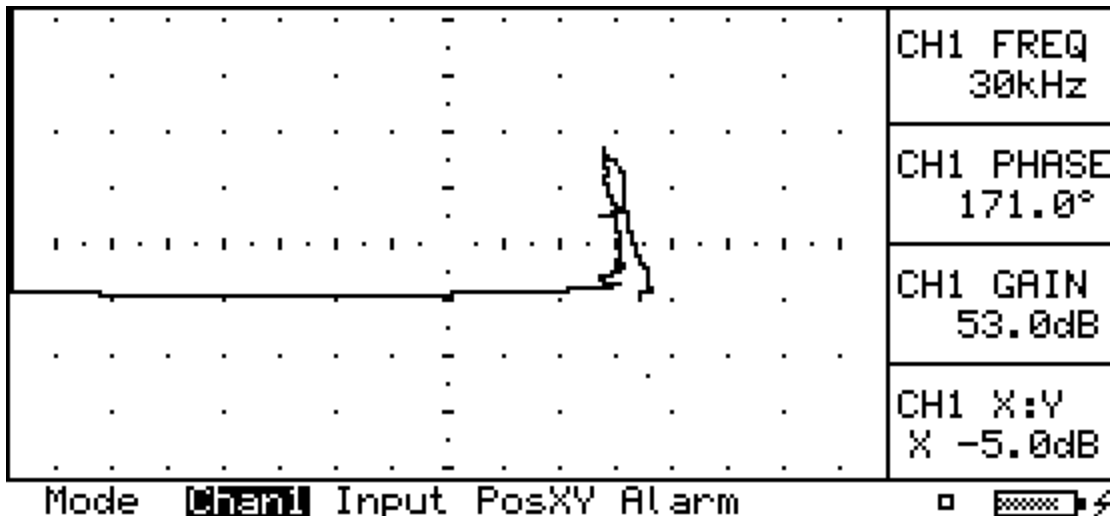


Figure C-126. Screen representation of MFEC indication at stringer 4R, FS 700, hole #13, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-138	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 29 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

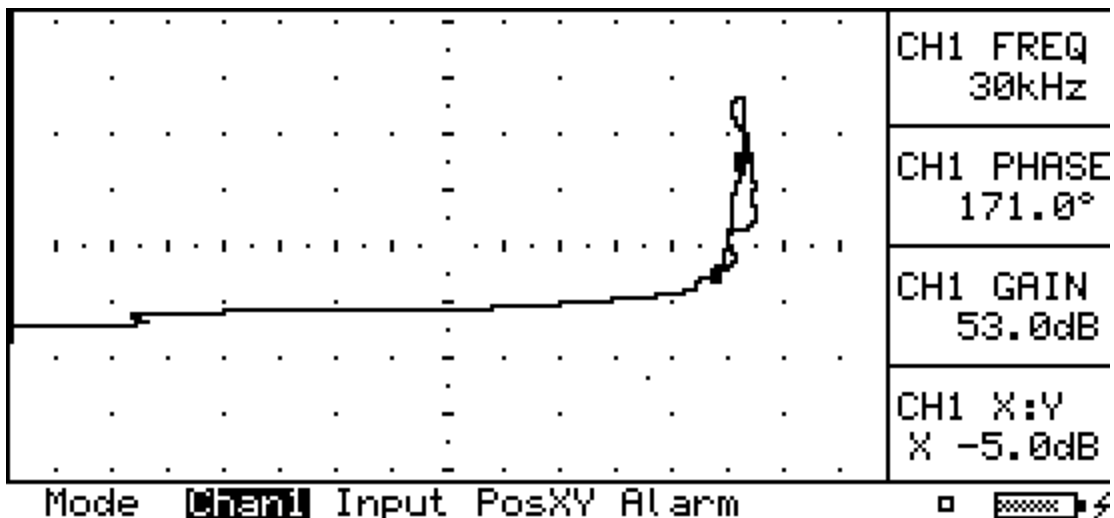


Figure C-127. Screen representation of MFEC indication at stringer 4R, FS 700, hole #14, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-139	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 700+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 35 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

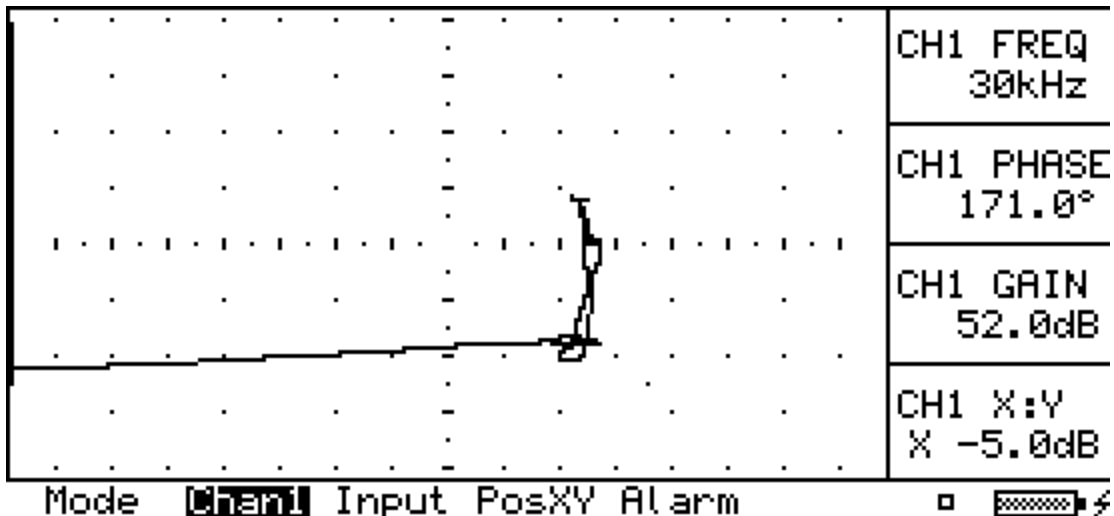


Figure C-128. Screen representation of MFEC indication at stringer 4R, FS 700, hole #15, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-140	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 31 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

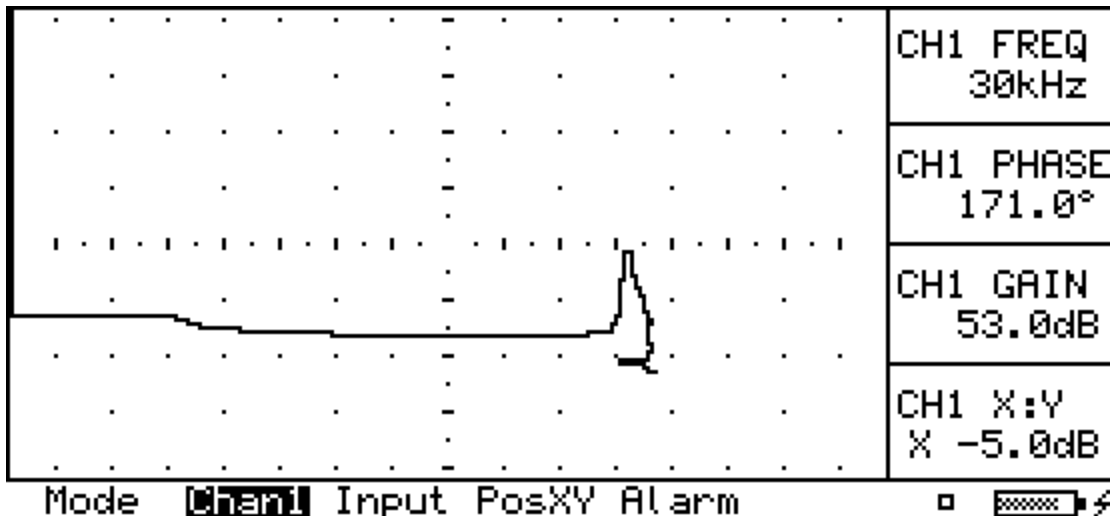


Figure C-129. Screen representation of MFEC indication at stringer 4R, FS 720, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-141	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+4 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 32 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

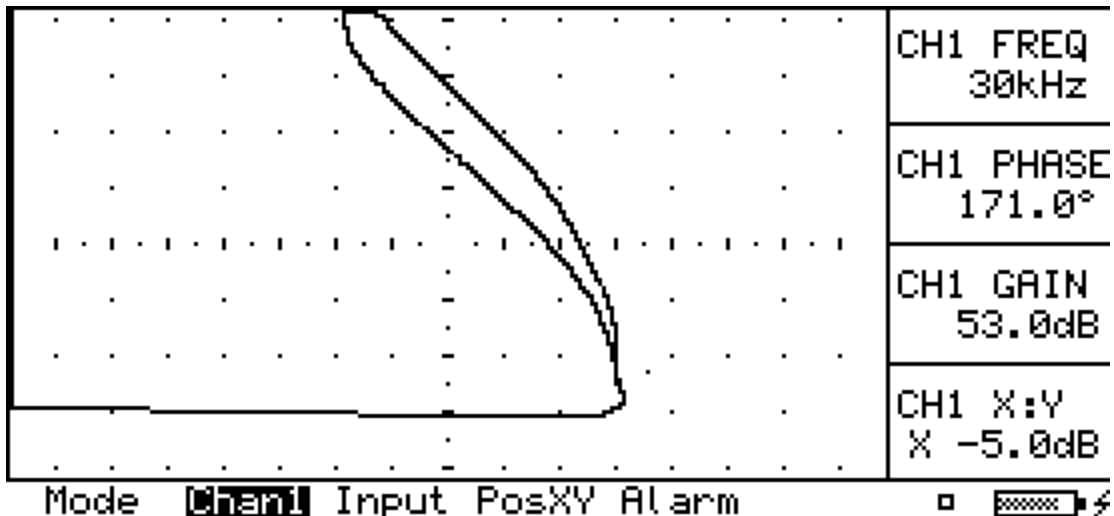


Figure C-130. Screen representation of MFEC indication at stringer 4R, FS 720, hole #4, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-142	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 33 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

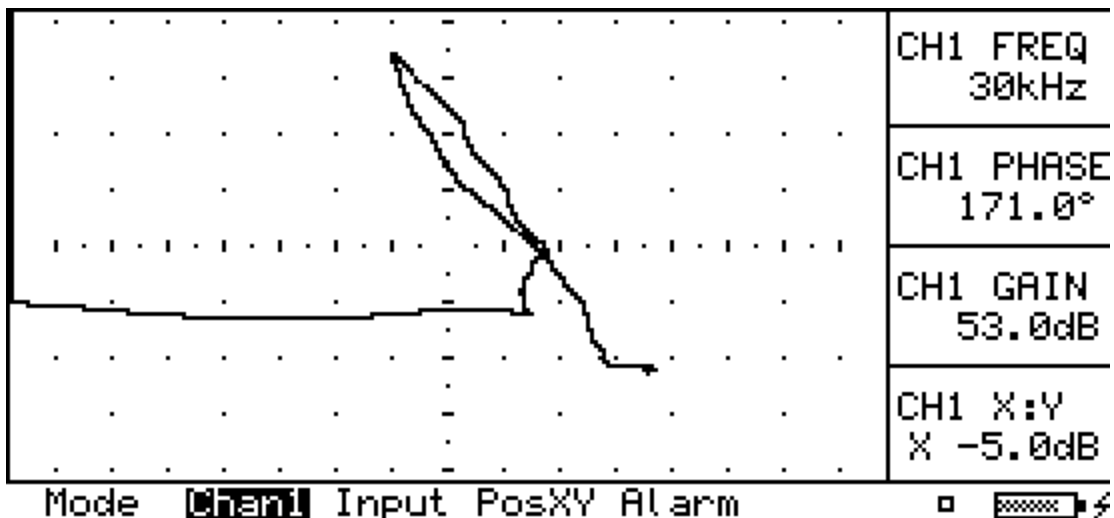


Figure C-131. Screen representation of MFEC indication at stringer 4R, FS 720, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-143	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 35 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

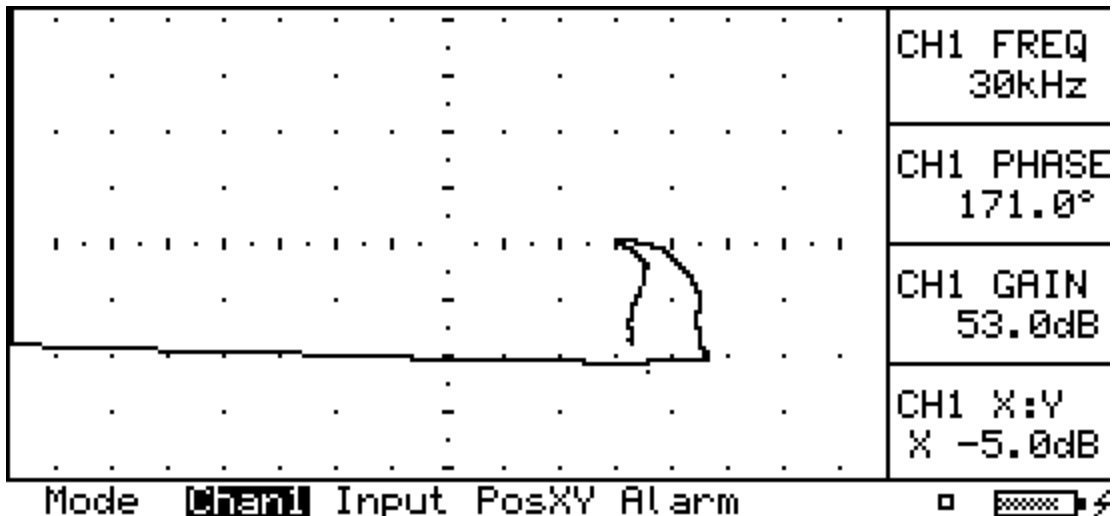


Figure C-132. Screen representation of MFEC indication at stringer 4R, FS 720, hole #5, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-144	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 36 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

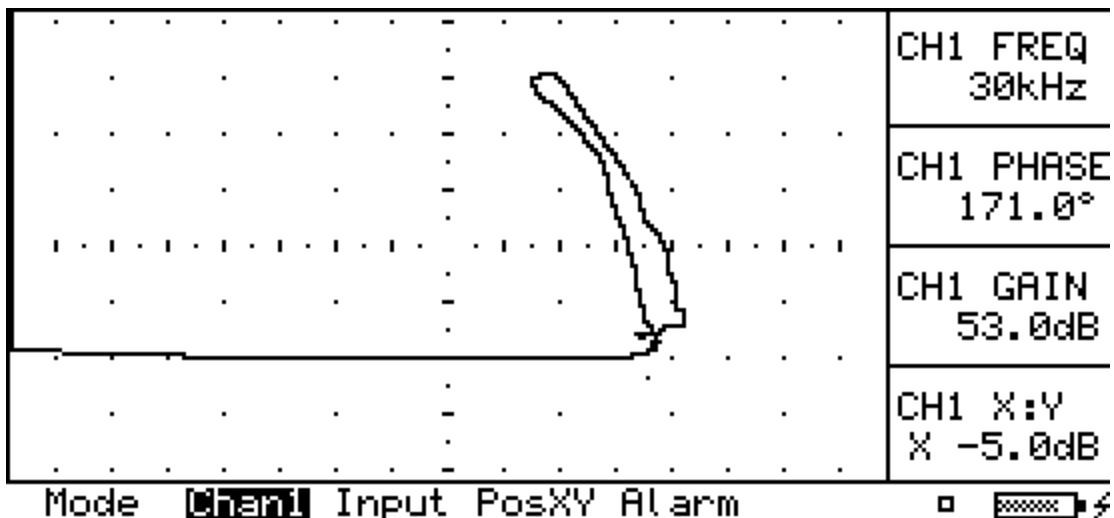


Figure C-133. Screen representation of MFEC indication at stringer 4R, FS 720, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-145	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 38 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

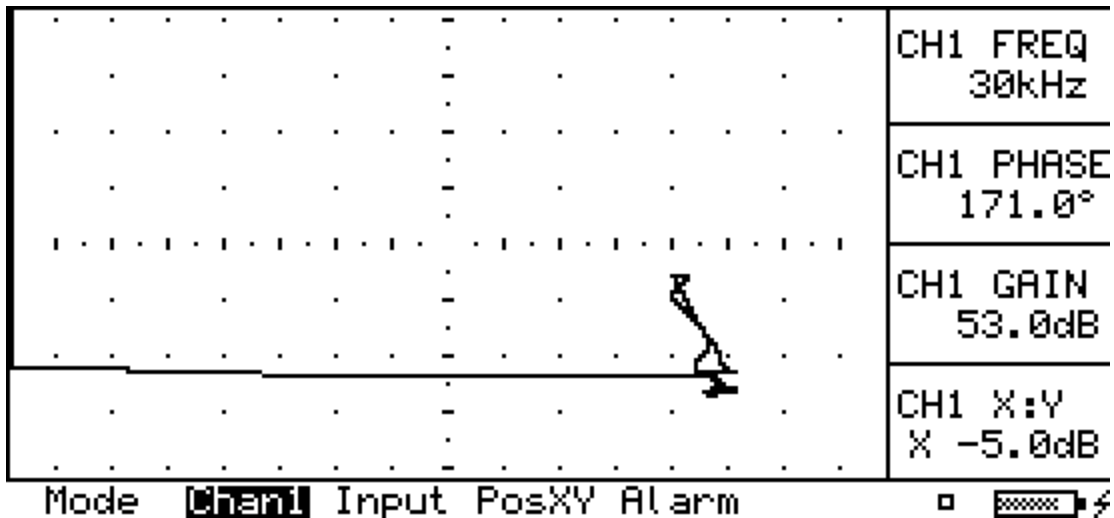


Figure C-134. Screen representation of MFEC indication at stringer 4R, FS 720, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-146	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 39 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

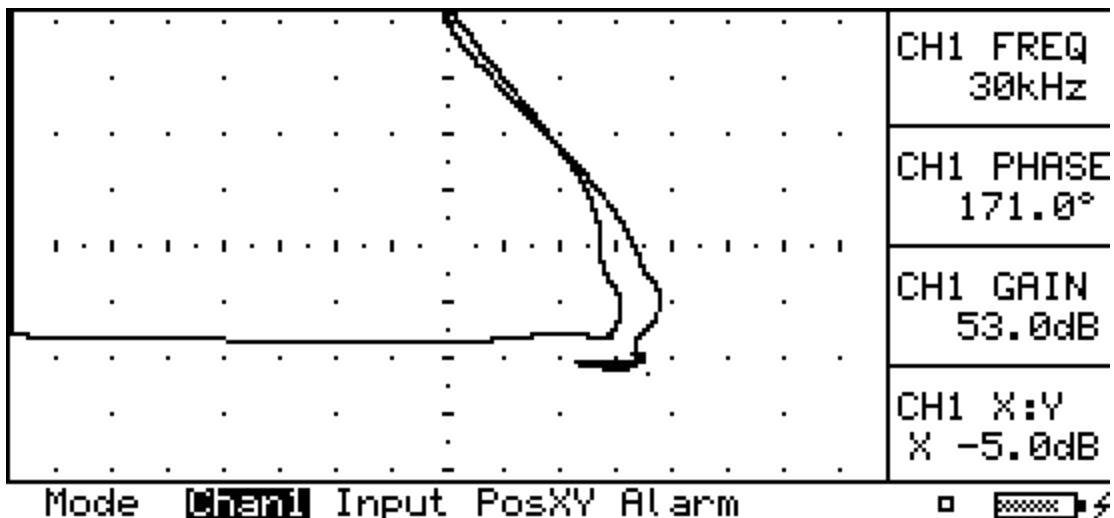


Figure C-135. Screen representation of MFEC indication at stringer 4R, FS 720, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-147	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 42 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

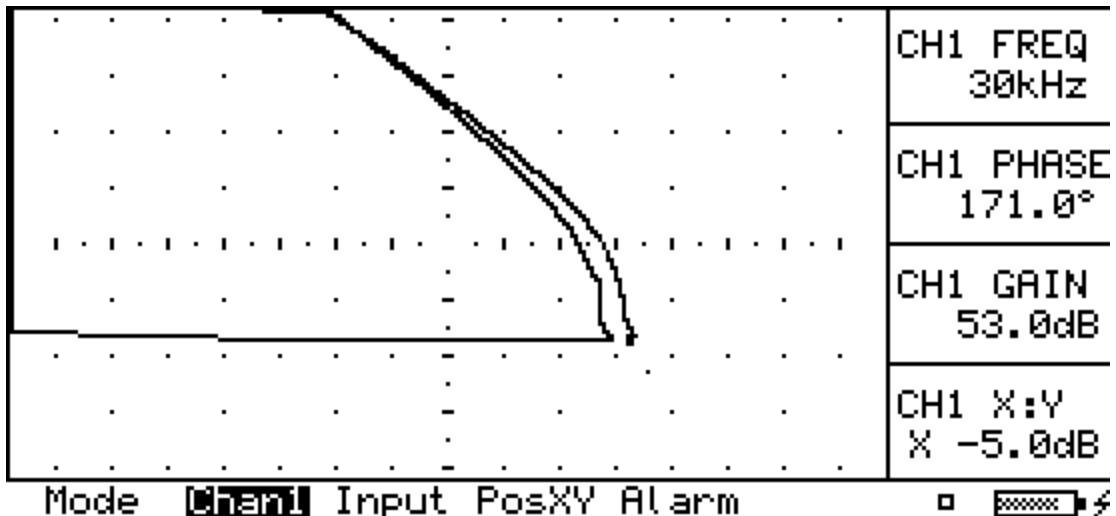


Figure C-136. Screen representation of MFEC indication at stringer 4R, FS 720, hole #7, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-148	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 43 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

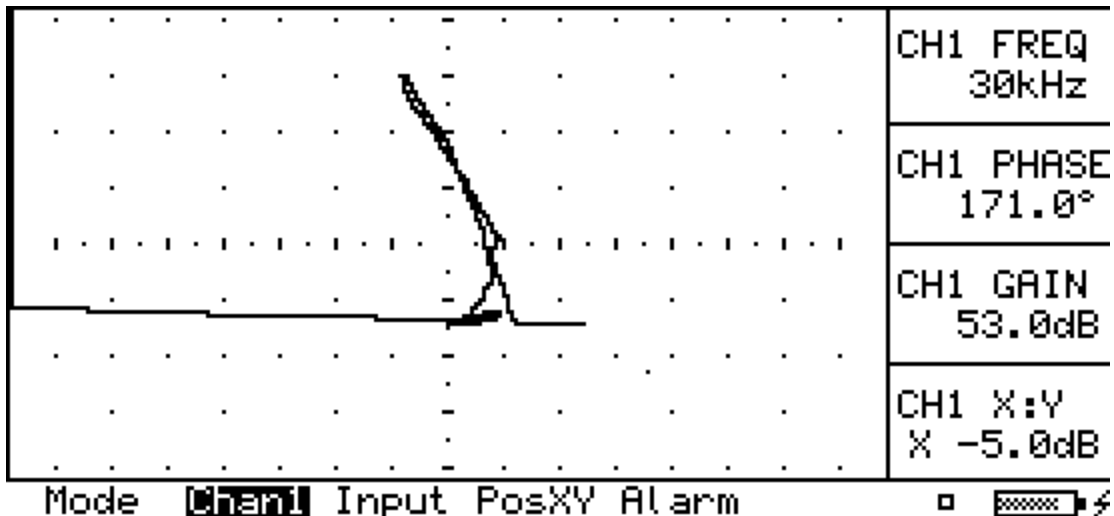


Figure C-137. Screen representation of MFEC indication at stringer 4R, FS 720, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-149	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 45 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

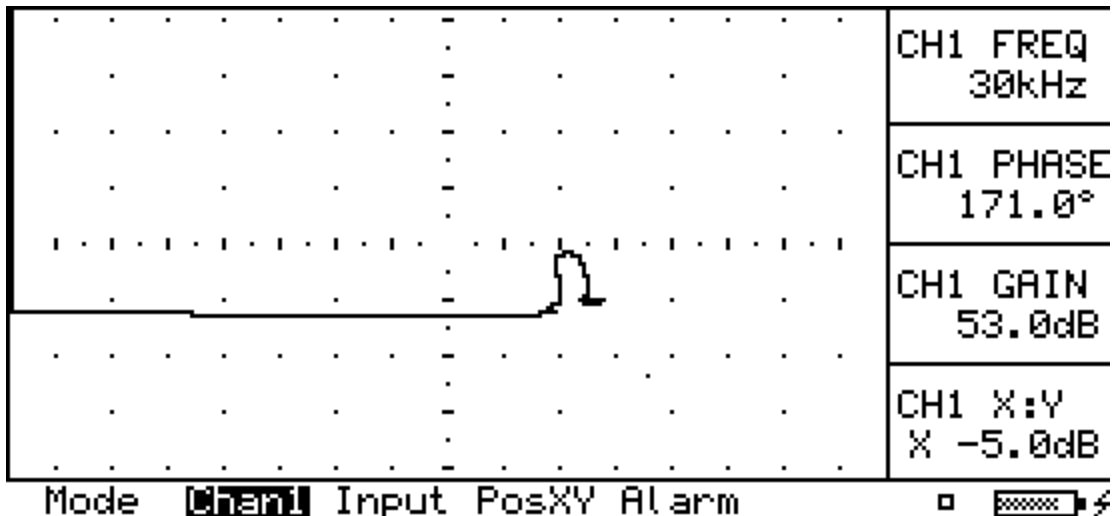


Figure C-138. Screen representation of MFEC indication at stringer 4R, FS 720, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-150	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 46 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

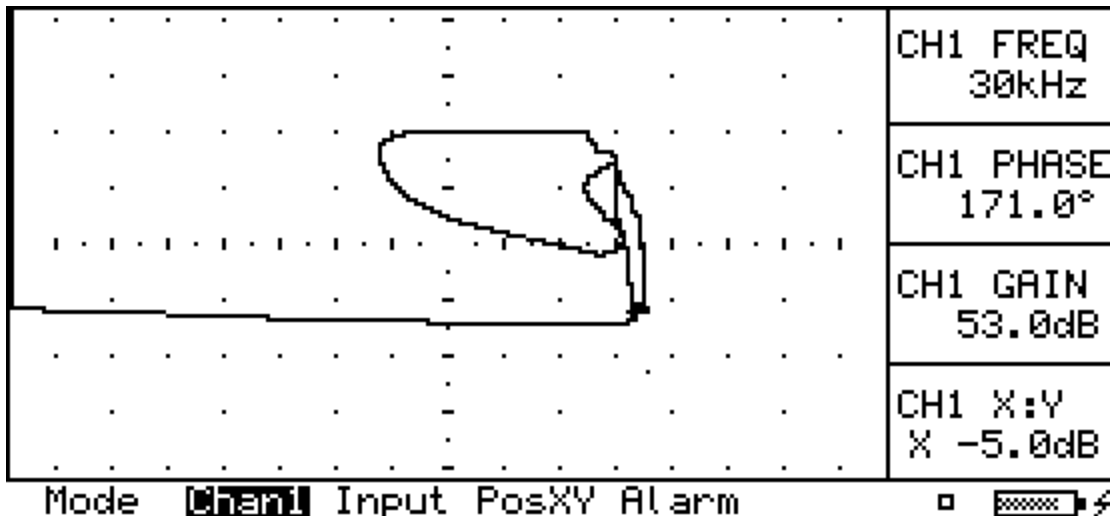


Figure C-139. Screen representation of MFEC indication at stringer 4R, FS 720, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-151	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 47 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

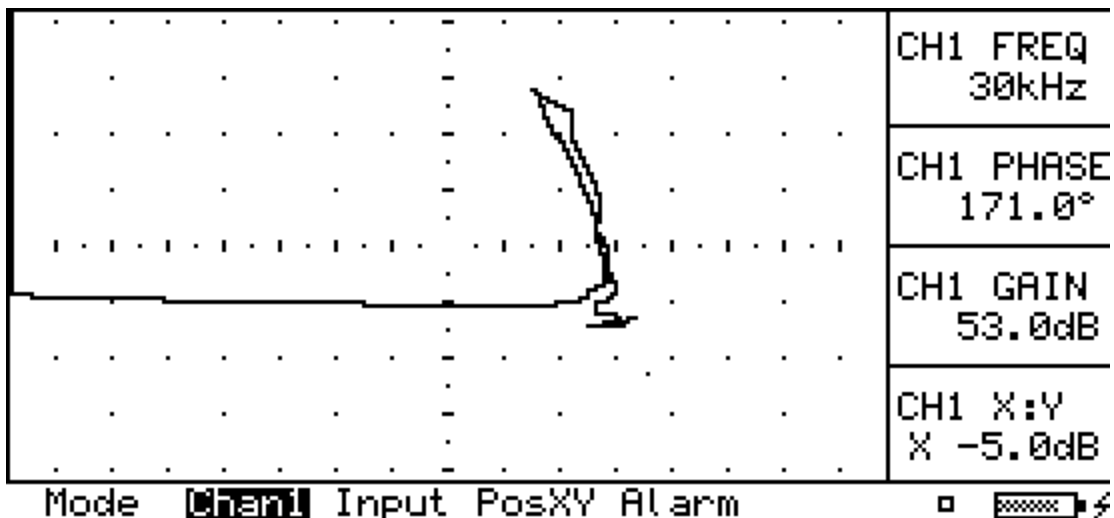


Figure C-140. Screen representation of MFEC indication at stringer 4R, FS 720, hole #9, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-152	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 49 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff 1Ch
Display	DI	XY	View	VW	Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB
Hi-pass	HP	DC	Lo-pass	LP	100 Hz
X-pos 1	1H	50	X-pos 2	2H	1
Y-pos 1	1V	-30	Y-pos 2	2V	0
Alarm Shape	AT	Box	Apply to	AA	Both
Alarm Stretch	AS	Off	Alarm action	AF Run	Tone
Top	TA	Off	Left	LA	Off
Right	RA	Off	Bottom	BA	Off
Inner	IA	All Off	Outer	OA	55
Start	SA	2.0°	End	EA	5.0°
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y
Persist	PE	0.5sec	Sweep	SD	1sec
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V
Inp. Gain	IP	+20dB	Bal. Load	LO	---
Graticule	GR	Rect.C_			

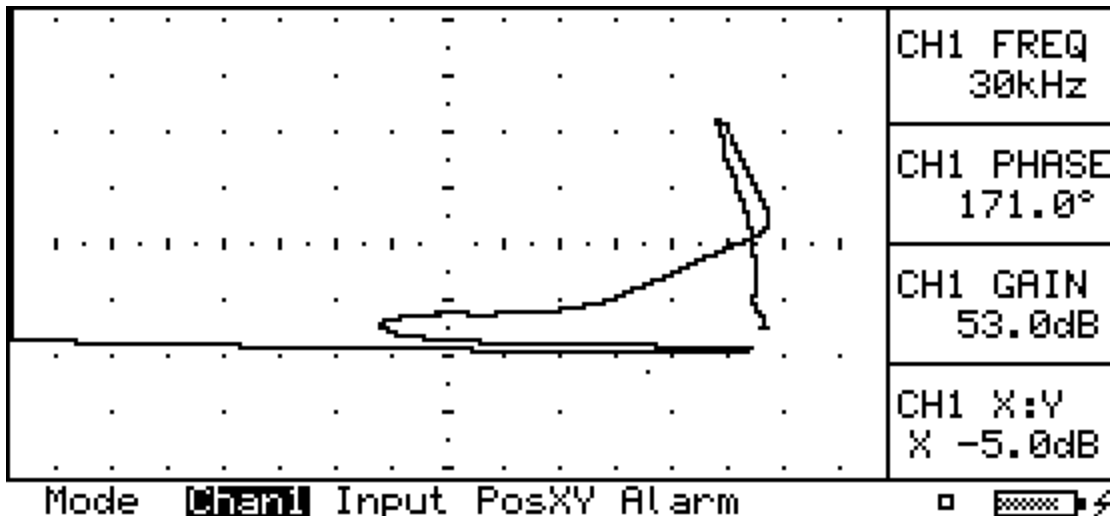


Figure C-141. Screen representation of MFEC indication at stringer 4R, FS 720, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-153	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 50 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

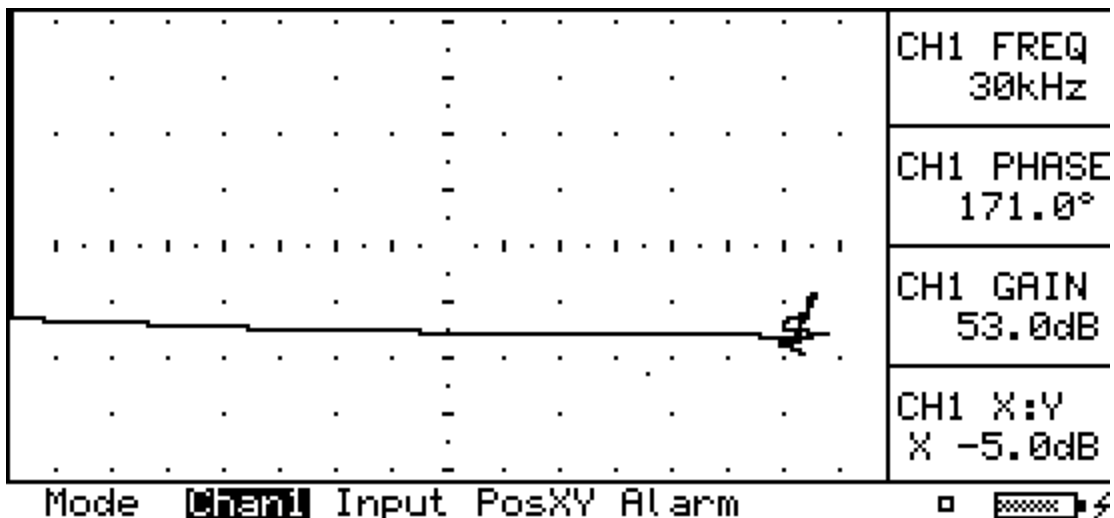


Figure C-142. Screen representation of MFEC indication at stringer 4R, FS 720, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-154	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 51 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

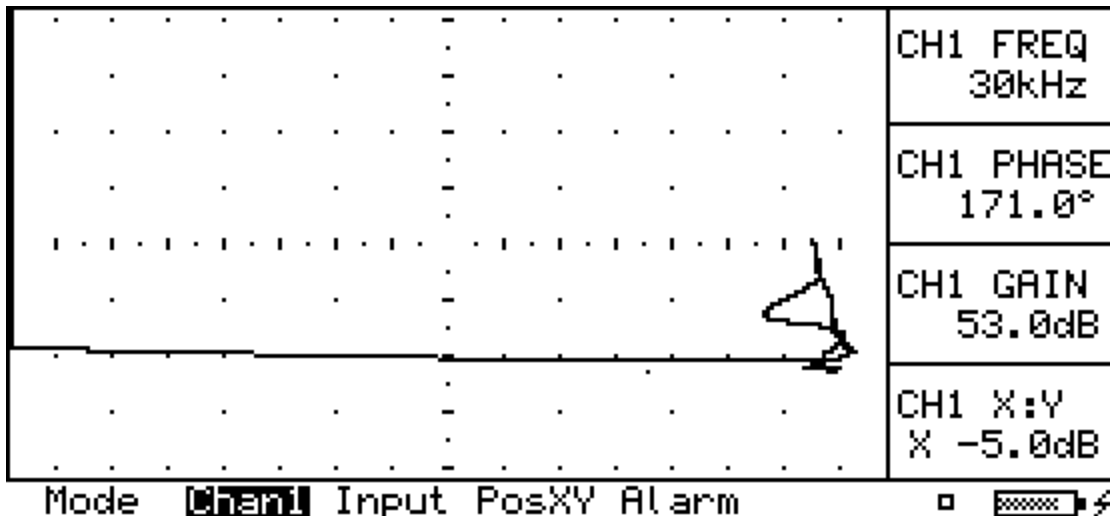


Figure C-143. Screen representation of MFEC indication at stringer 4R, FS 720, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-155	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 52 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

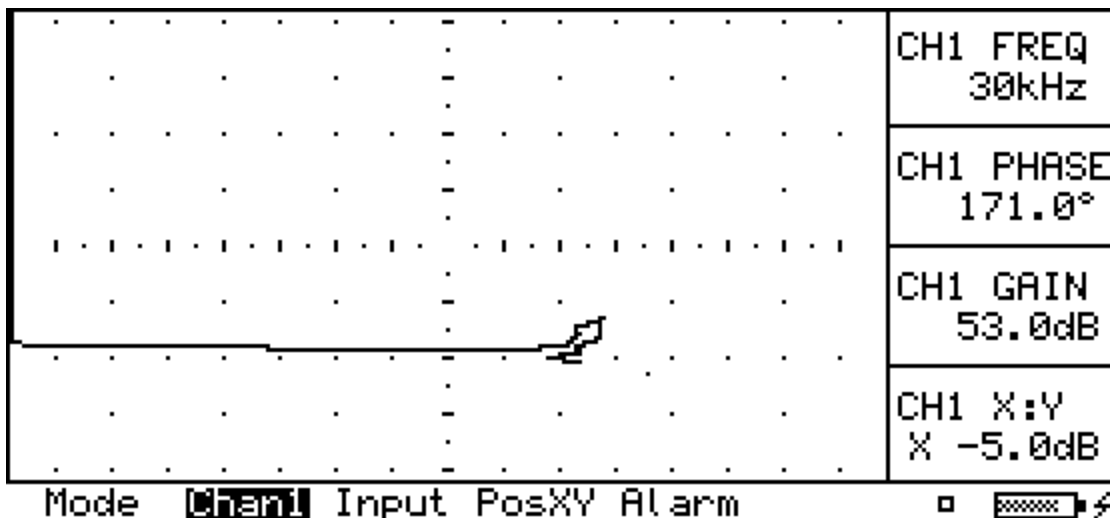


Figure C-144. Screen representation of MFEC indication at stringer 4R, FS 720, hole #11, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-156	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 11 : 53 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

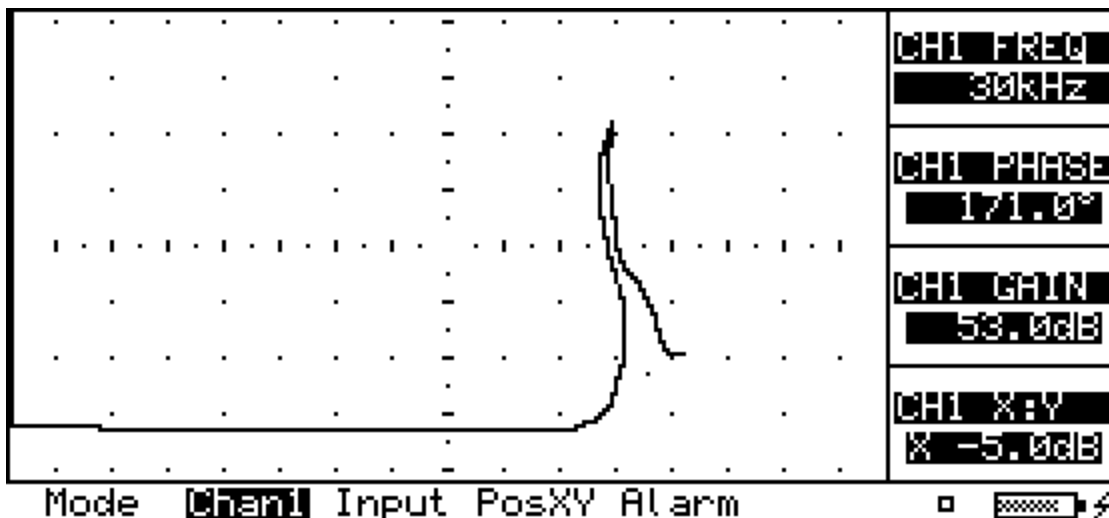


Figure C-145. Screen representation of MFEC indication at stringer 4R, FS 720, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-157	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+12 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 42      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off    Outer        OA      55
Start        SA      2.0°      End          EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep        SD      1sec
Zoom        ZM      Normal      Drive        DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load    LO      ---
Graticule   GR      Rect.C_

```

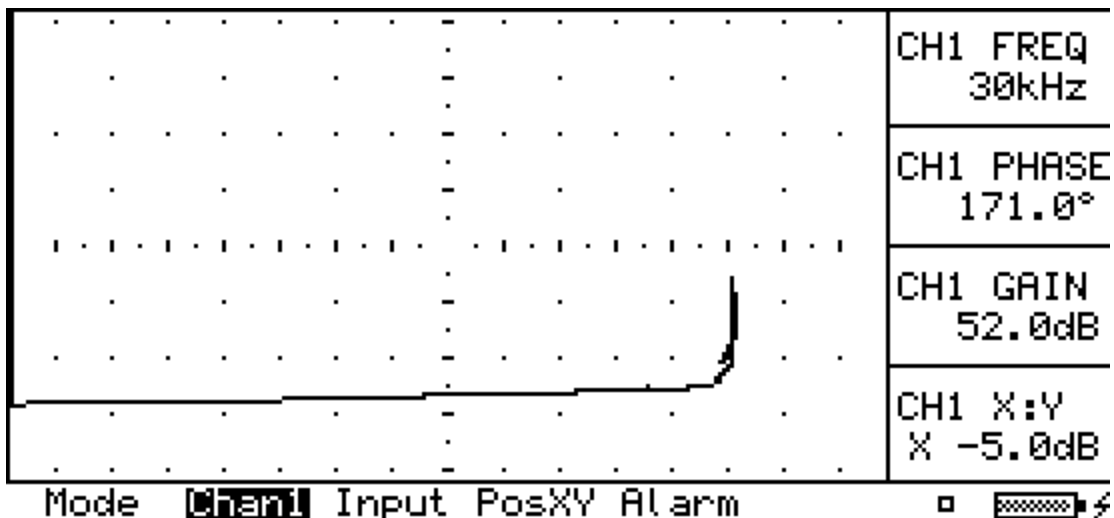


Figure C-146. Screen representation of MFEC indication at stringer 4R, FS 720, hole #12, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-158	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: INSTRUMENT SN:  
 CODE: PROBE SN:  
 LOCATION: CAL BLOCK SN:  
 JOB NAME:  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+2 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 43      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

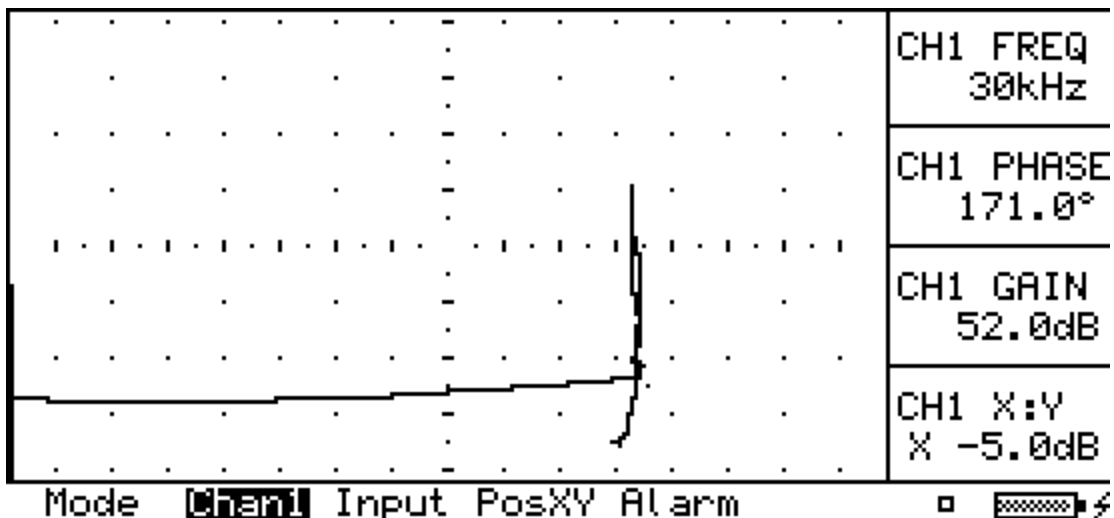


Figure C-147. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #2, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-159	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 45 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

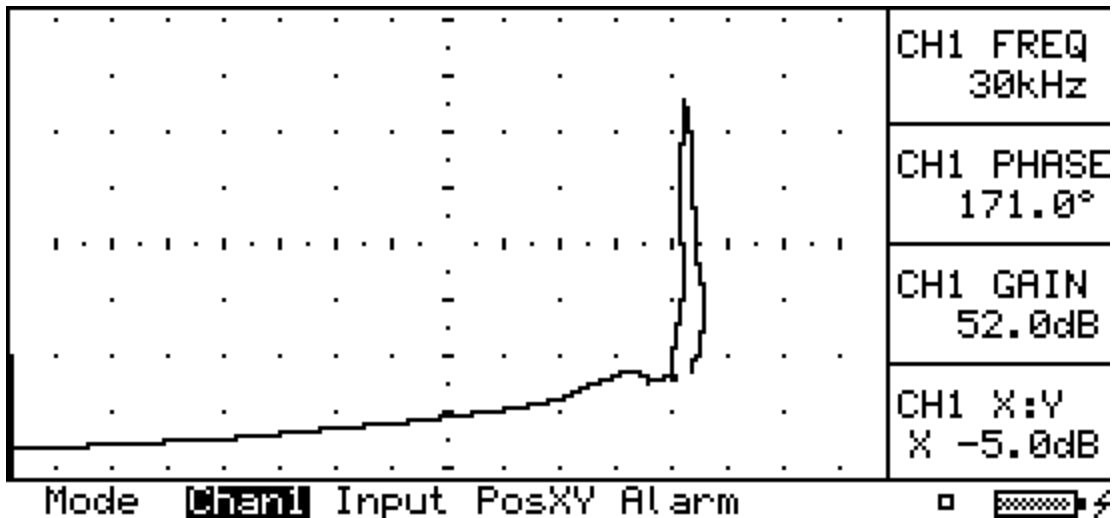


Figure C-148. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-160	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+3 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 47      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS    Off      Alarm action AF Run    Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off    Outer        OA      55
Start        SA      2.0°      End          EA      5.0°
Analogue 1 Out A1    Ch1 X      Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec      Sweep        SD      1sec
Zoom        ZM      Normal      Drive         DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load    LO      ---
Graticule   GR      Rect.C_

```

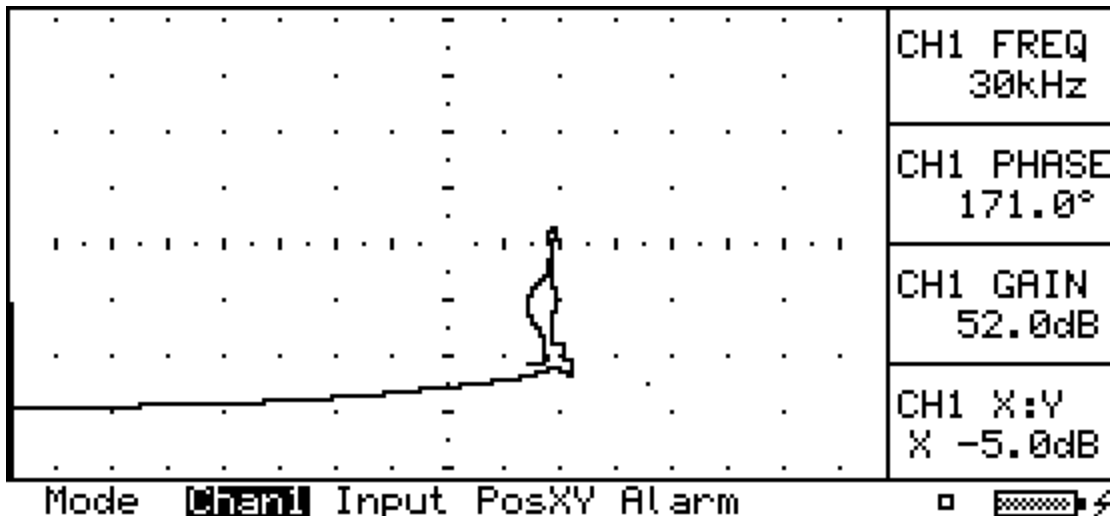


Figure C-149. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #3, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-161	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 01 : 48 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

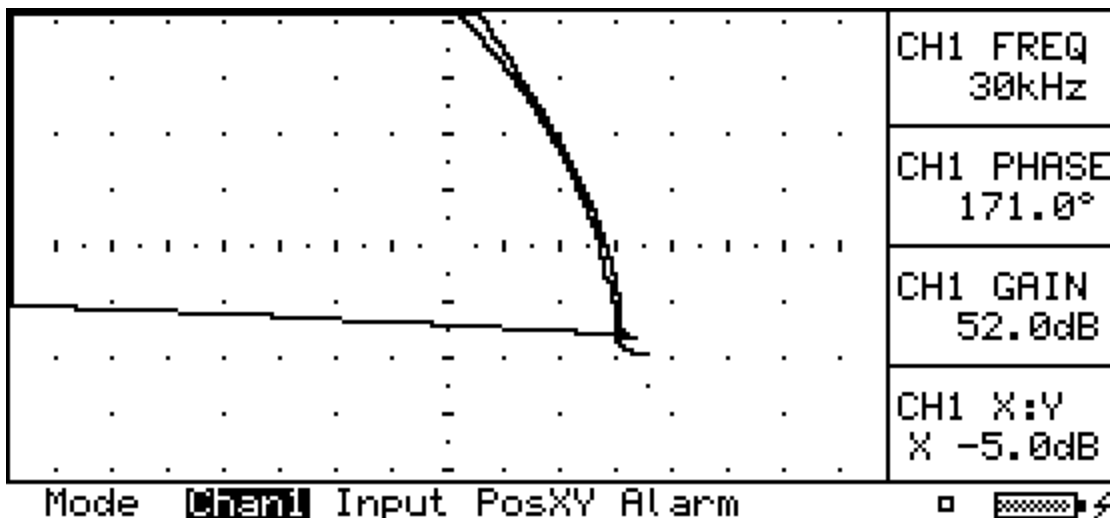


Figure C-150. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-162	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 49      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.C_

```

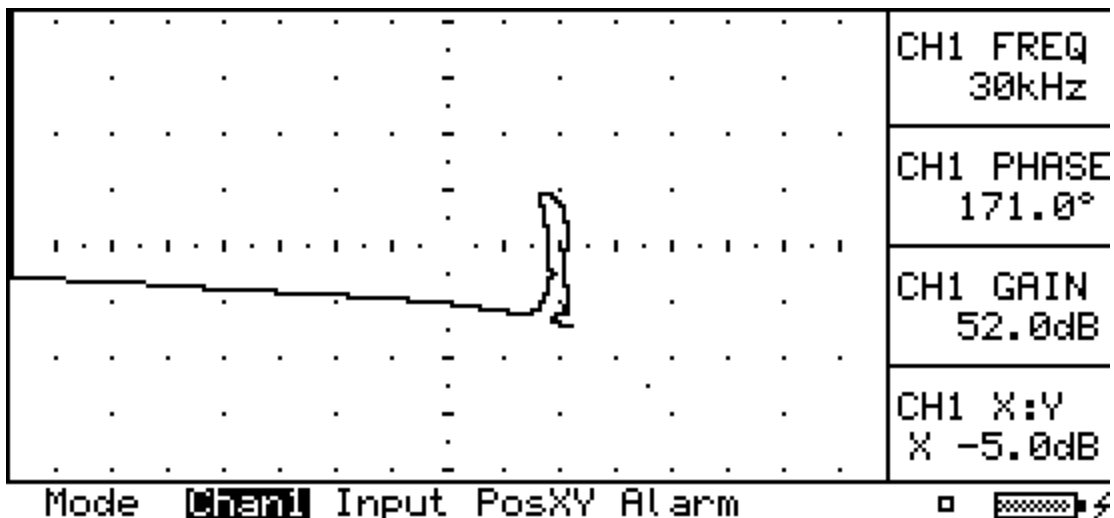


Figure C-151. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-163	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 50      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

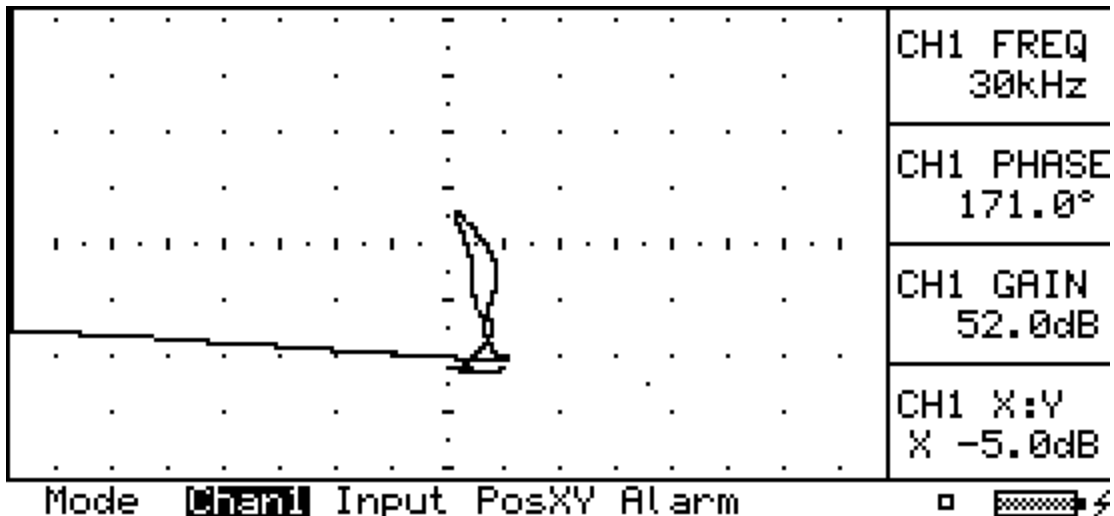


Figure C-152. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #5, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-164	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 54      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

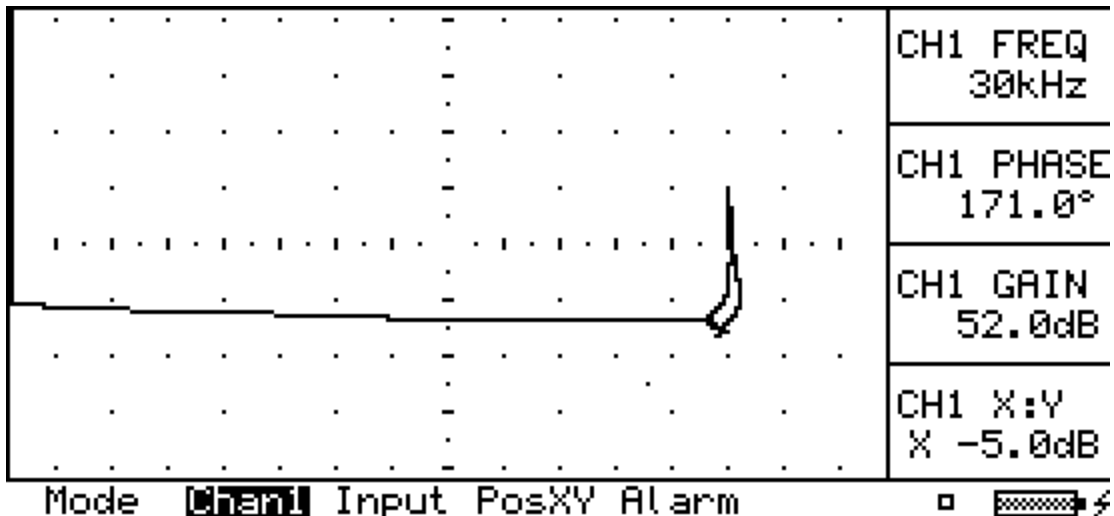


Figure C-153. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-165	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 56      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS    Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1    Ch1 X    Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

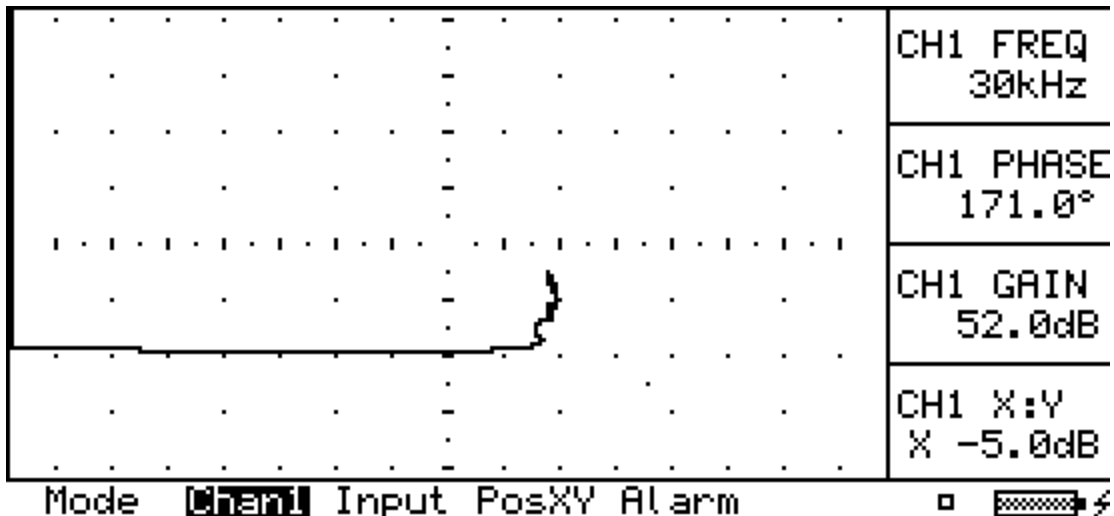


Figure C-154. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-166	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 57      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

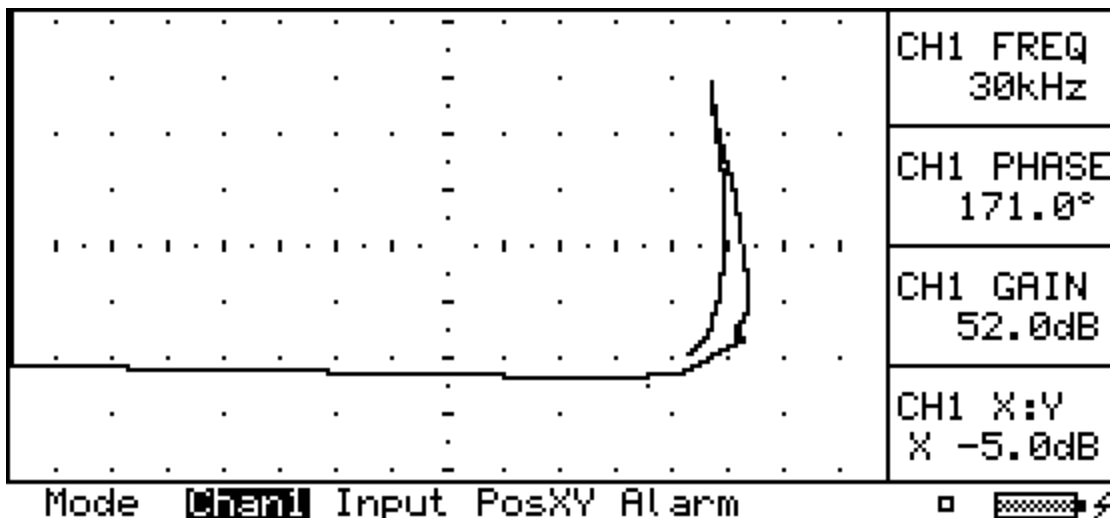


Figure C-155. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-167	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      01 : 59      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

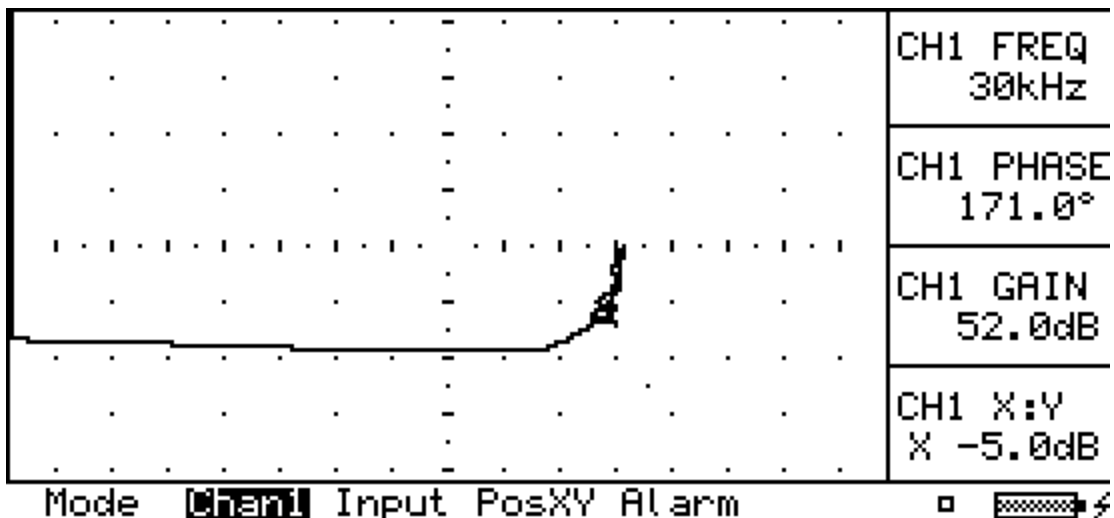


Figure C-156. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #7, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-168	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 00 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

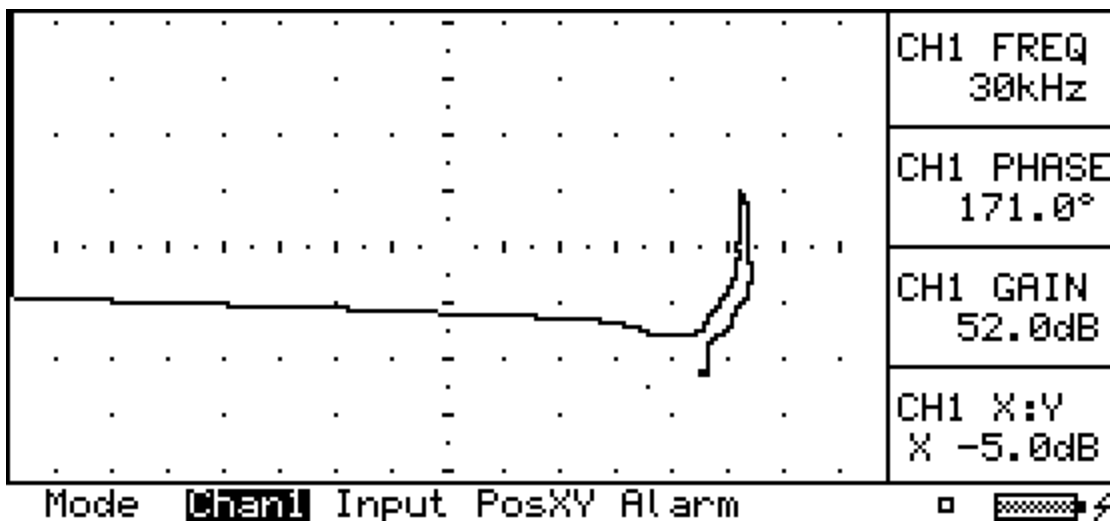


Figure C-157. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-169	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 02      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

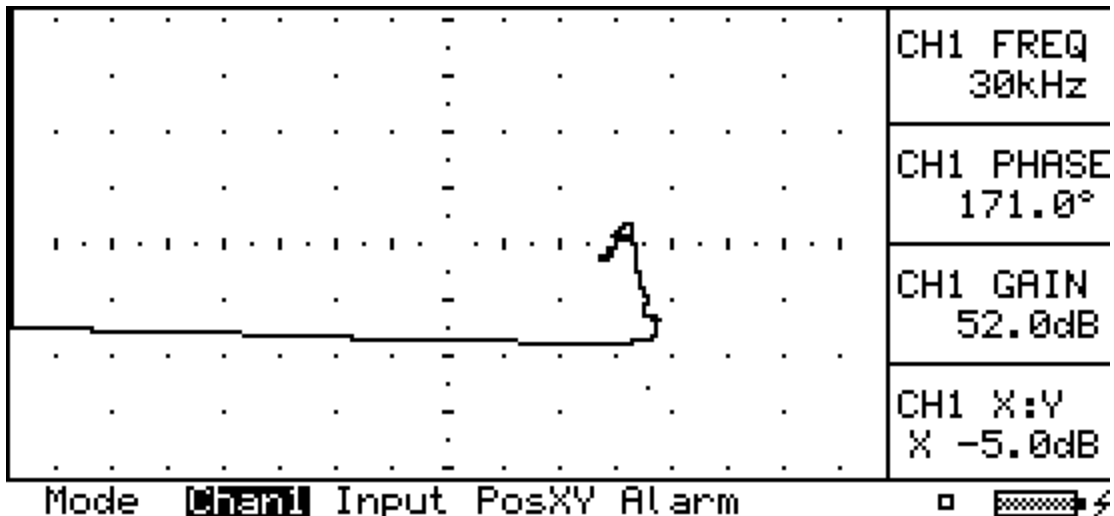


Figure C-158. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-170	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 04 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

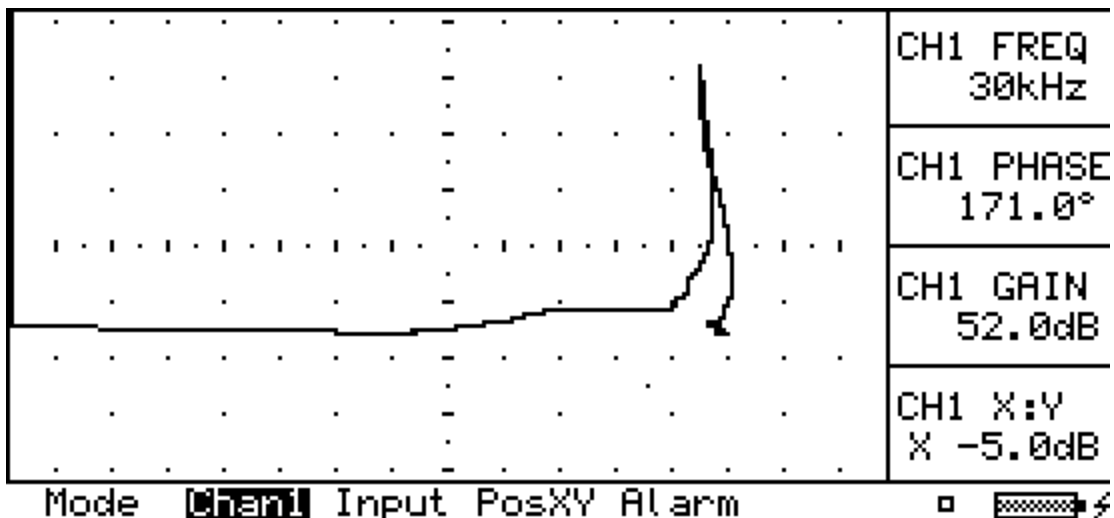


Figure C-159. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-171	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720A+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 05      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display     DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB     Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°    Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB   Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30     Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS    Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off   Outer       OA      55
Start        SA      2.0°     End         EA      5.0°
Analogue 1 Out A1    Ch1 X     Analogue 2 Out A2    Ch1 Y

Persist      PE      0.5sec    Sweep       SD      1sec
Zoom         ZM      Normal    Drive       DR      +10dB 6.3V
Inp. Gain    IP      +20dB    Bal. Load  LO      ---
Graticule    GR      Rect.C_

```

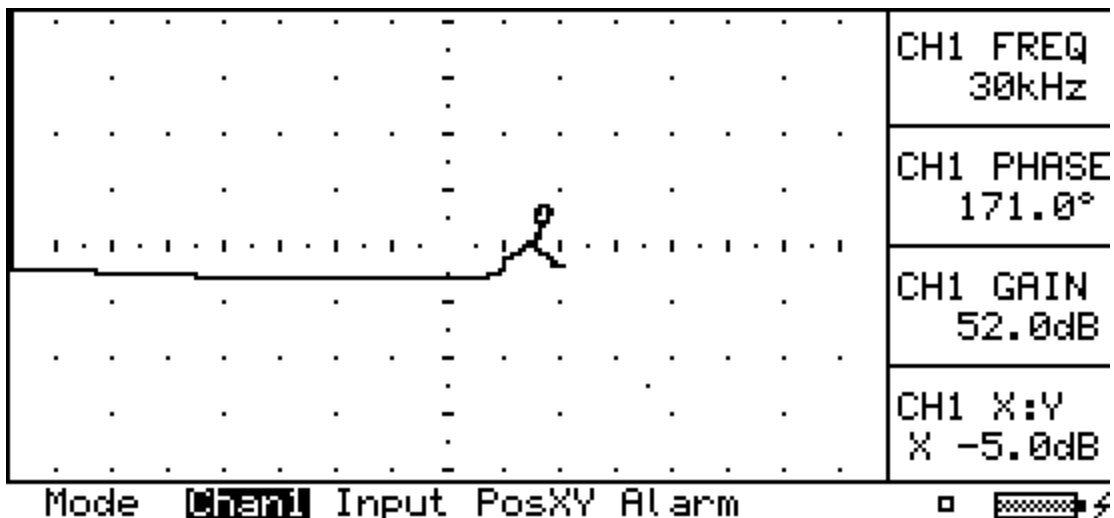


Figure C-160. Screen representation of MFEC indication at stringer 4R, FS 720A, hole #9, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-172	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+1 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 07      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

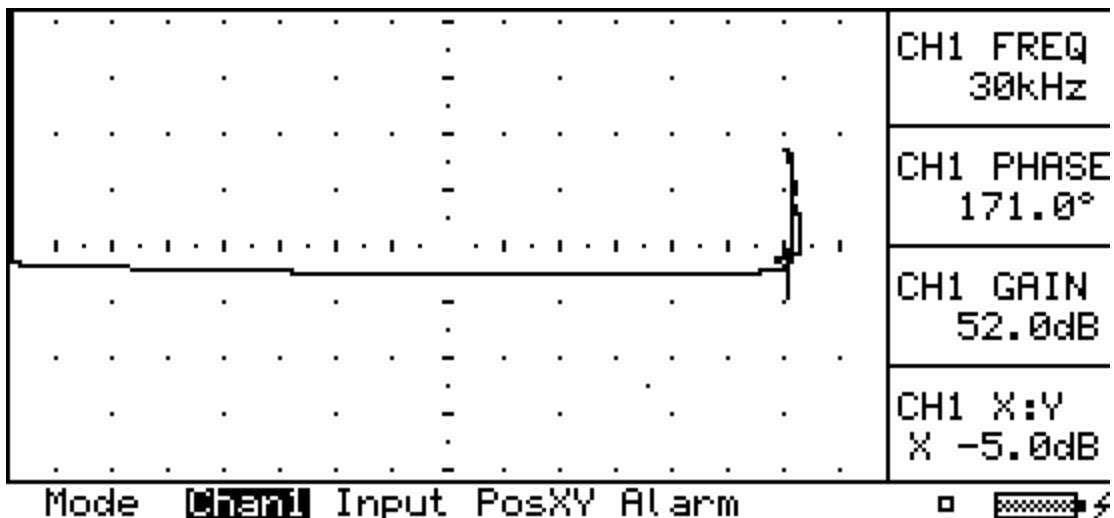


Figure C-161. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #1, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-173	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+1 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 08      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

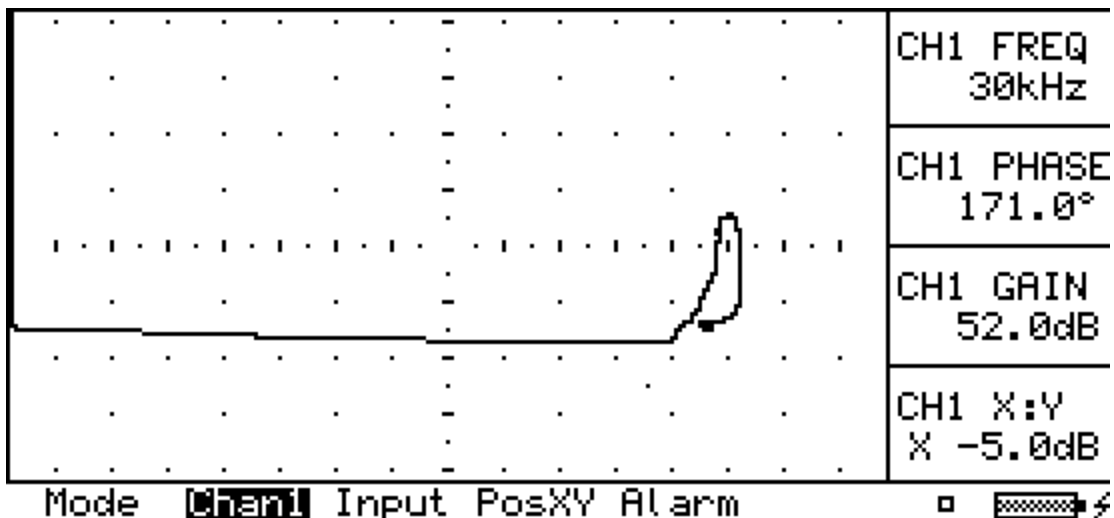


Figure C-162. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #1, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-174	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+2 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 10      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.C_

```

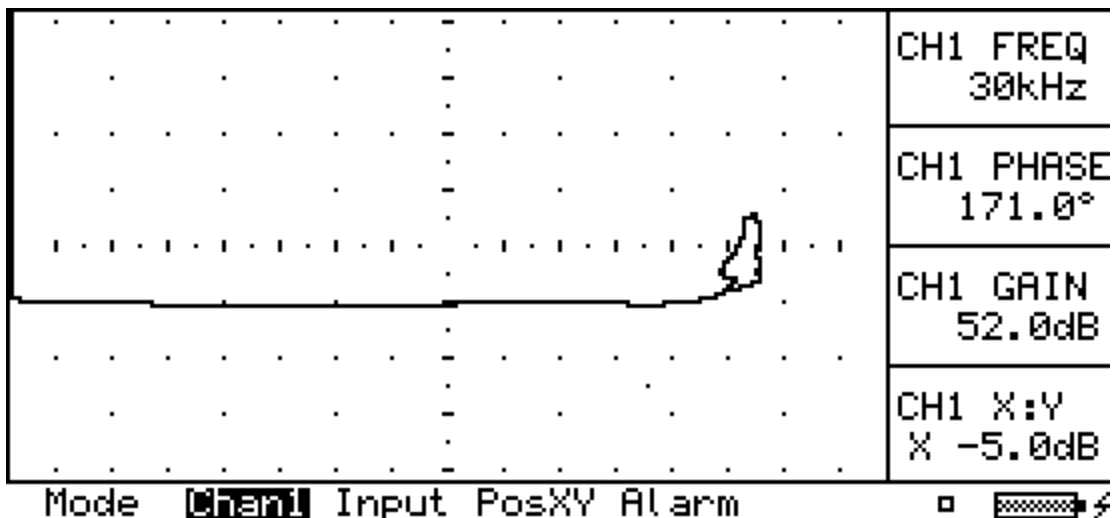


Figure C-163. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #2, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-175	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+3 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 11      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off Outer        OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

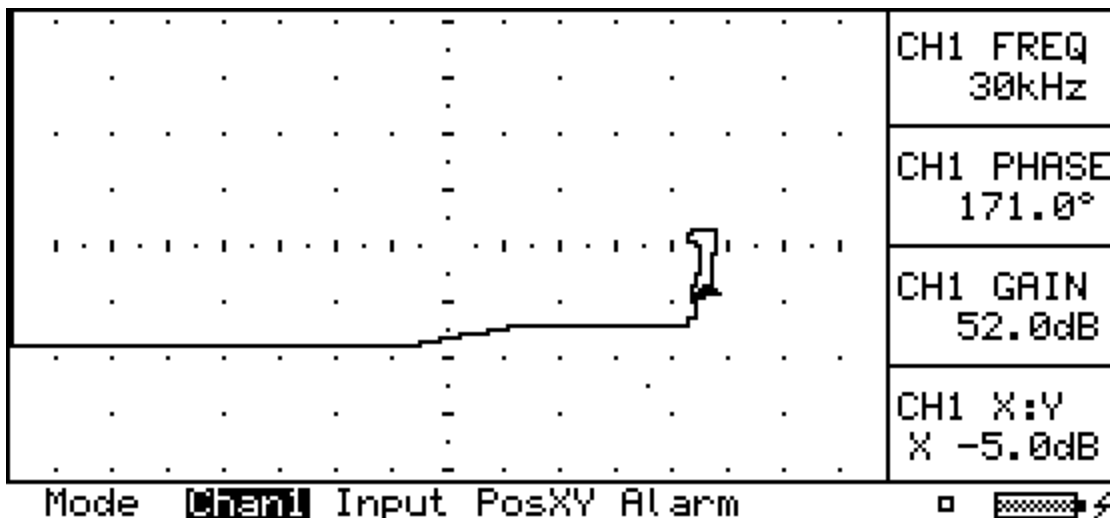


Figure C-164. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #3, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-176	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+4 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 13 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

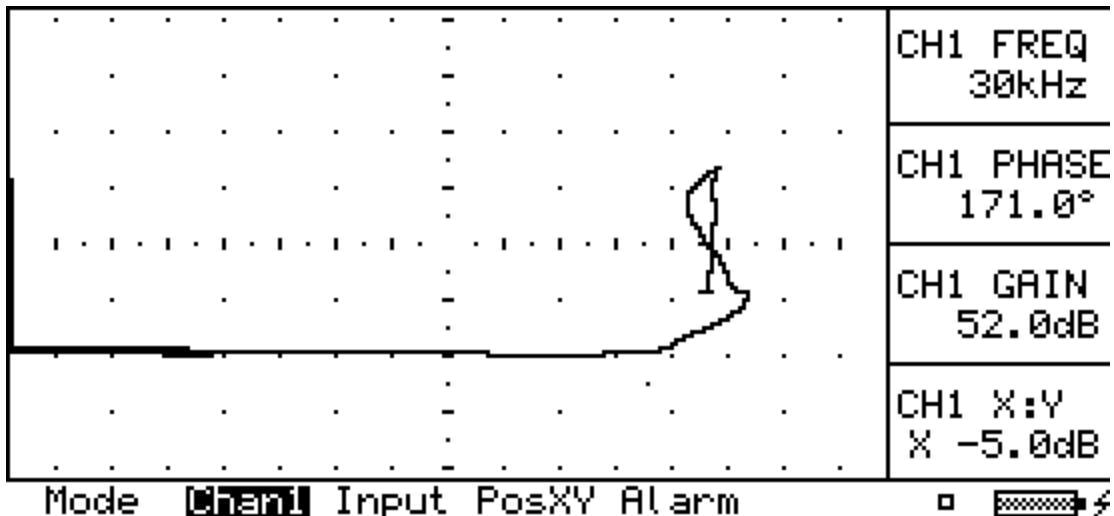


Figure C-165. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #4, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-177	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+4 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 14      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top         TA      Off      Left       LA      Off
Right      RA      Off      Bottom     BA      Off
Inner      IA      All Off  Outer      OA      55
Start      SA      2.0°      End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist    PE      0.5sec      Sweep      SD      1sec
Zoom       ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain  IP      +20dB      Bal. Load  LO      ---
Graticule  GR      Rect.C_

```

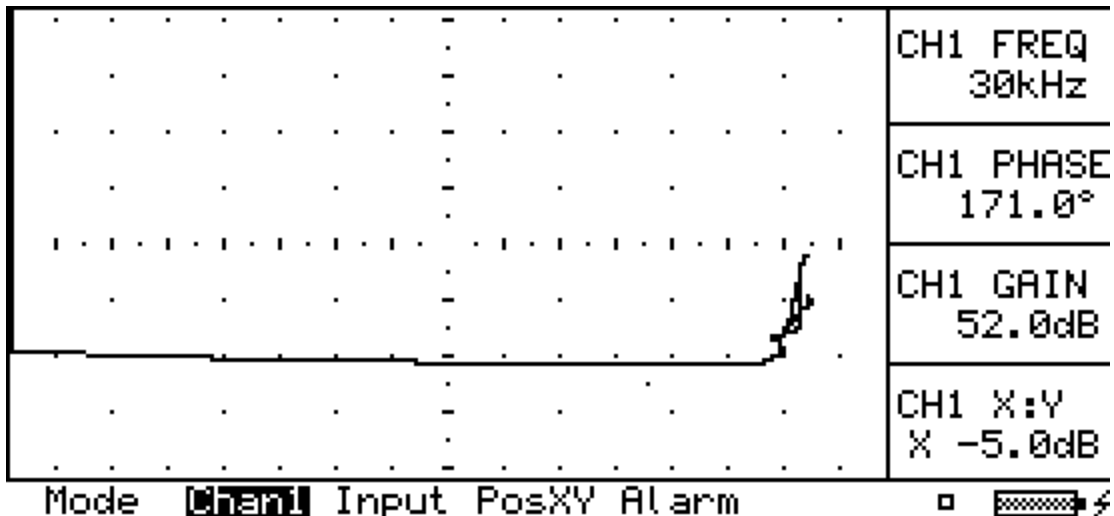


Figure C-166. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #4, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-178	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+5 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 15 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

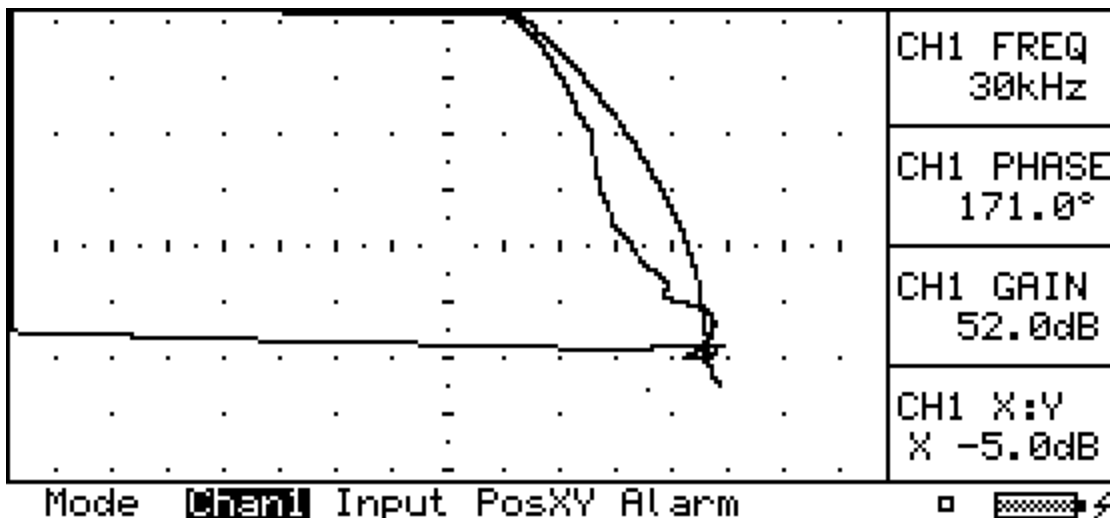


Figure C-167. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #5, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-179	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+5 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 17      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

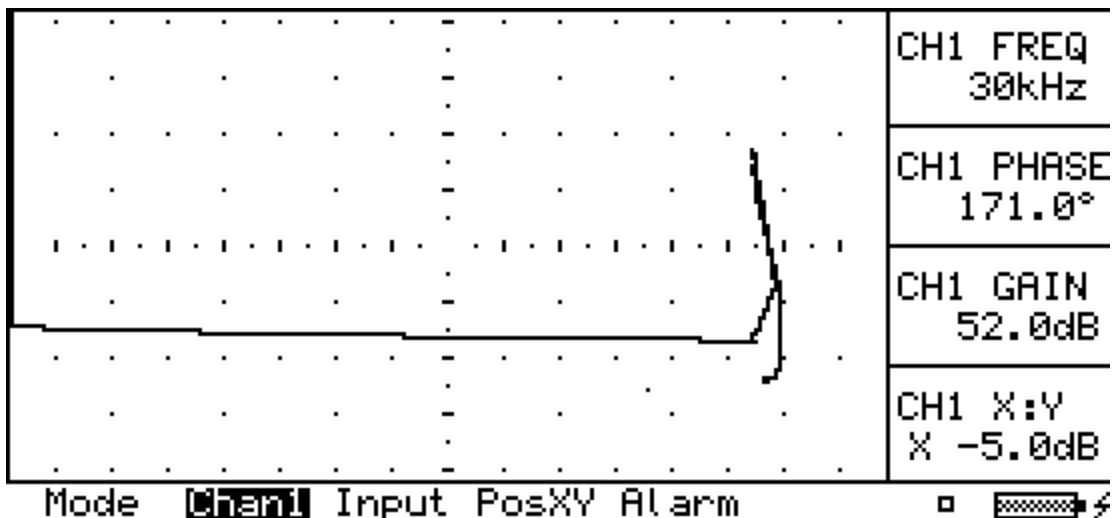


Figure C-168. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #5, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-180	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: INSTRUMENT SN:  
 CODE: PROBE SN:  
 LOCATION: CAL BLOCK SN:  
 JOB NAME:  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 27 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

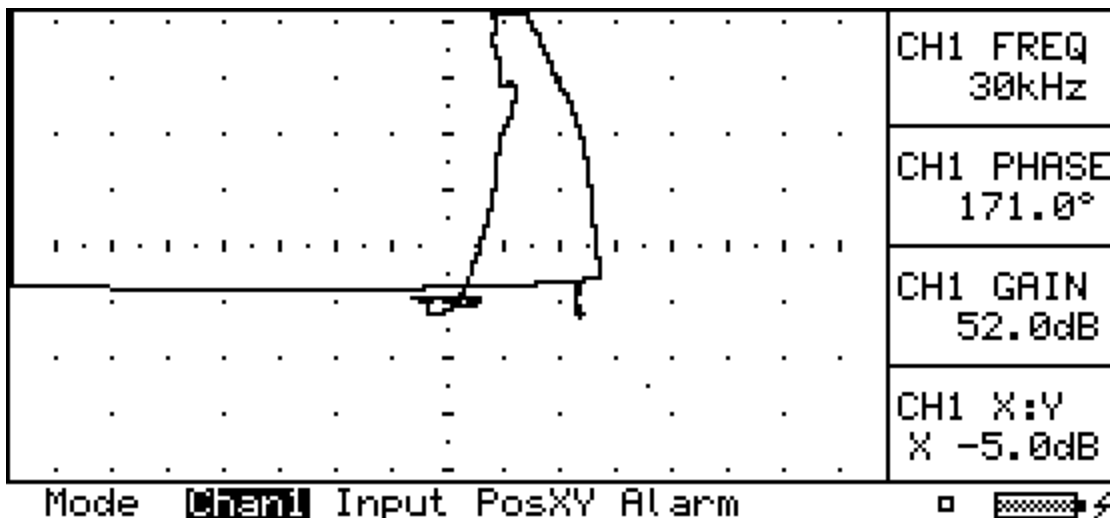


Figure C-169. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-181	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 29      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

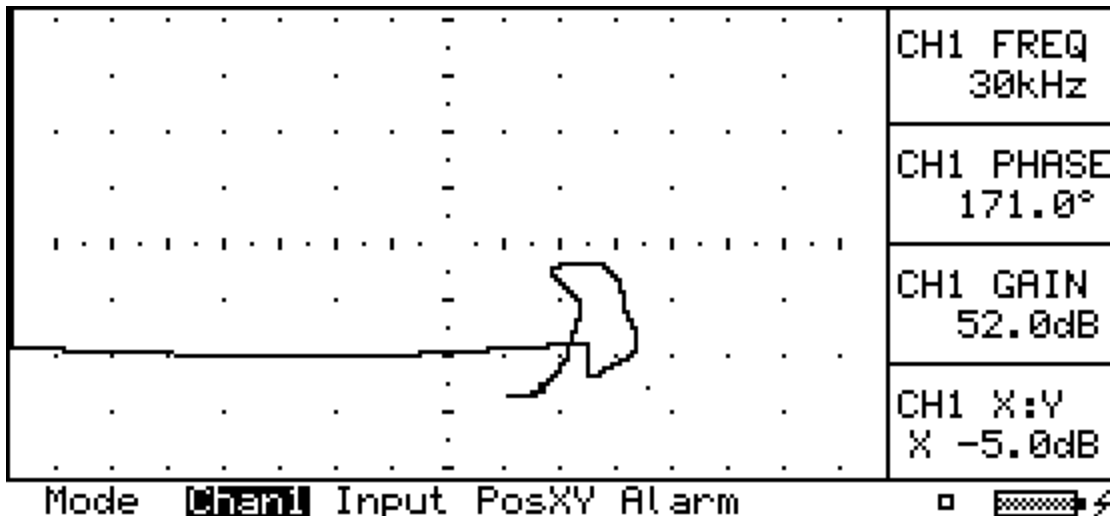


Figure C-170. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-182	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 30      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase    1P      171.0°      Ch2 Phase    2P      0.0°
Ch1 X:Y      1R      X -5.0dB      Ch2 X:Y      2R      0.0dB
Sum Phase    SP      0.0°      Sum Gain     SG      0.0dB
Hi-pass      HP      DC      Lo-pass      LP      100 Hz
X-pos 1      1H      50      X-pos 2      2H      1
Y-pos 1      1V      -30      Y-pos 2      2V      0

Alarm Shape  AT      Box      Apply to    AA      Both
Alarm Stretch AS      Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1      Ch1 X      Analogue 2 Out A2      Ch1 Y

Persist      PE      0.5sec      Sweep       SD      1sec
Zoom         ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain    IP      +20dB      Bal. Load   LO      ---
Graticule    GR      Rect.C_

```

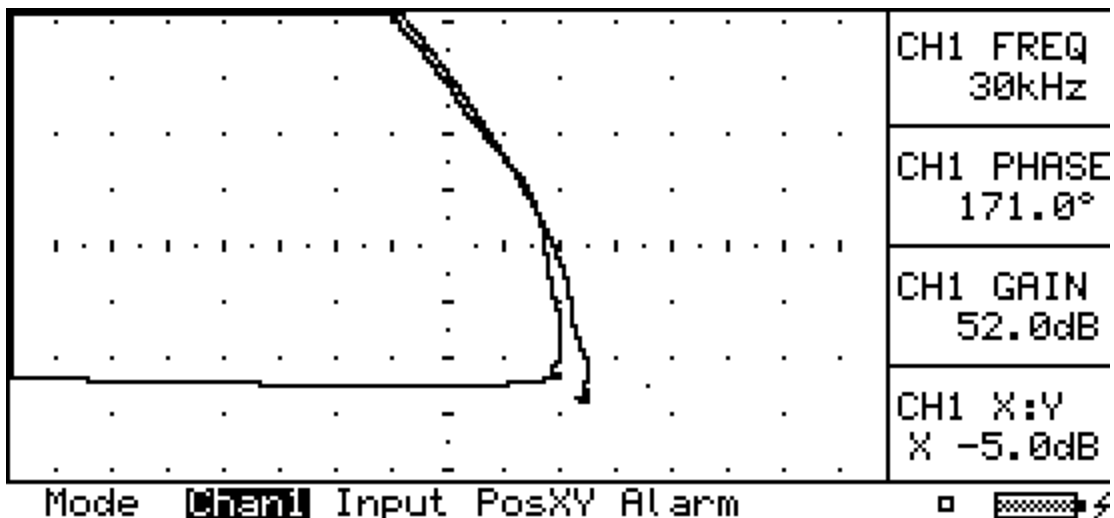


Figure C-171. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-183	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 32      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°     Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS    Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°     End        EA      5.0°
Analogue 1 Out A1    Ch1 X    Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

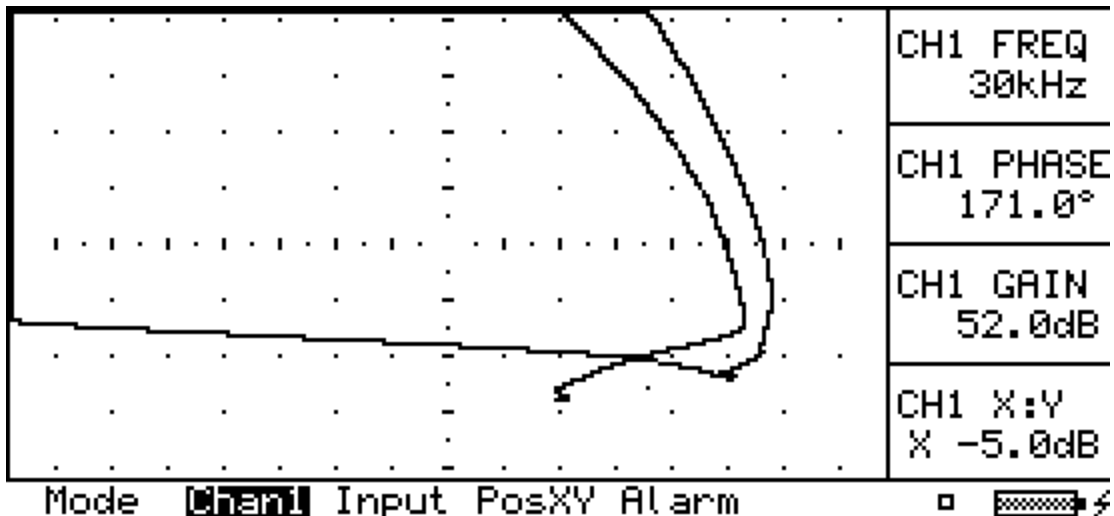


Figure C-172. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #7, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-184	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 34      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS    Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off    Outer        OA      55
Start        SA      2.0°      End          EA      5.0°
Analogue 1 Out A1    Ch1 X      Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec      Sweep        SD      1sec
Zoom        ZM      Normal      Drive        DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load    LO      ---
Graticule   GR      Rect.C_

```

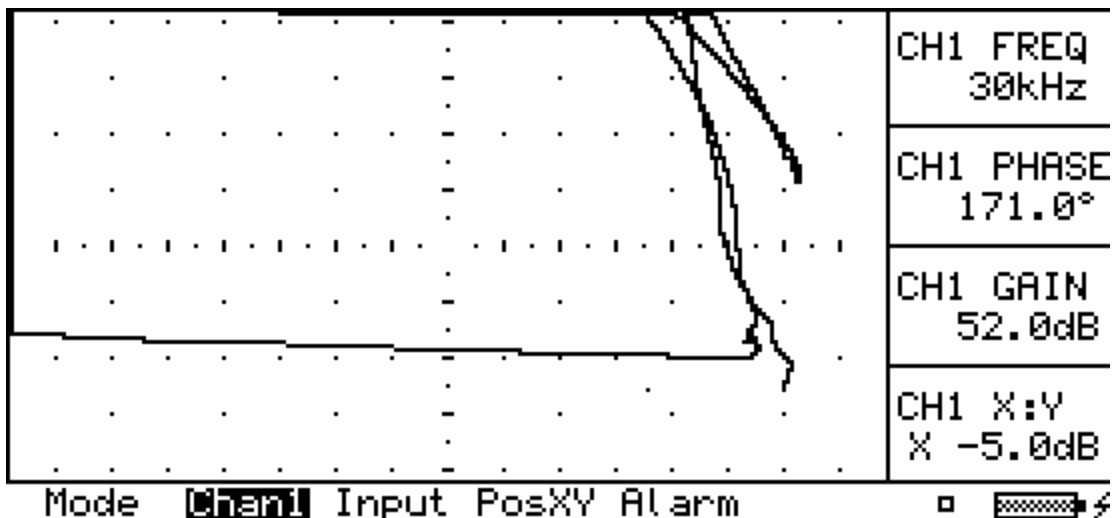


Figure C-173. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-185	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 35      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape  AT      Box      Apply to    AA      Both
Alarm Stretch AS      Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off      Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1      Ch1 X      Analogue 2 Out A2      Ch1 Y

Persist      PE      0.5sec      Sweep       SD      1sec
Zoom         ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain    IP      +20dB      Bal. Load   LO      ---
Graticule    GR      Rect.C_

```

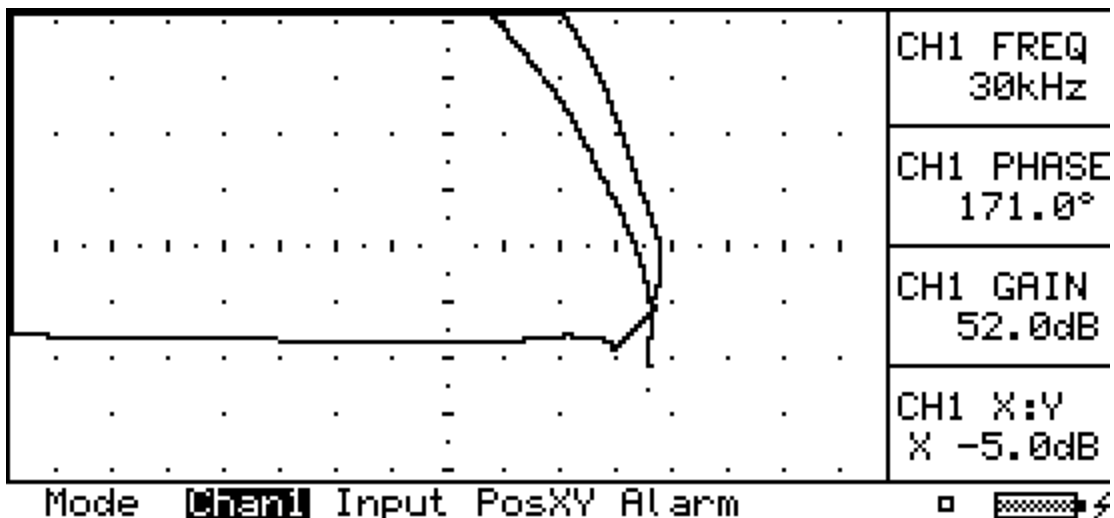


Figure C-174. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-186	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 36 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

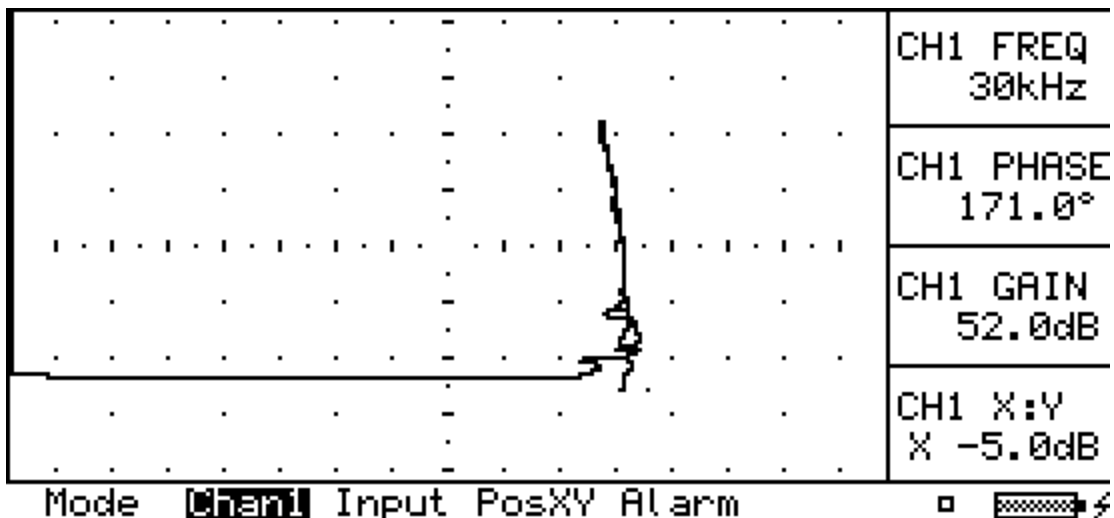


Figure C-175. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #9, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-187	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+9 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 37      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

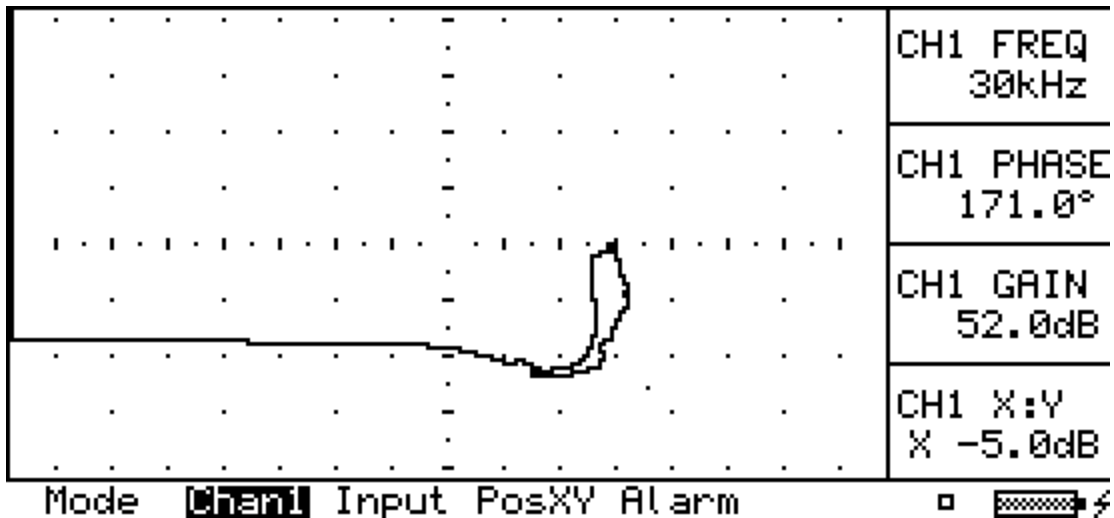


Figure C-176. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #9, aft side.



## ENGINEERING DEPARTMENT

SHEET	C-188	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+10 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 39      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape  AT      Box      Apply to    AA      Both
Alarm Stretch AS      Off      Alarm action AF Run      Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off      Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1      Ch1 X      Analogue 2 Out A2      Ch1 Y

Persist      PE      0.5sec      Sweep       SD      1sec
Zoom         ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain    IP      +20dB      Bal. Load   LO      ---
Graticule    GR      Rect.C_

```

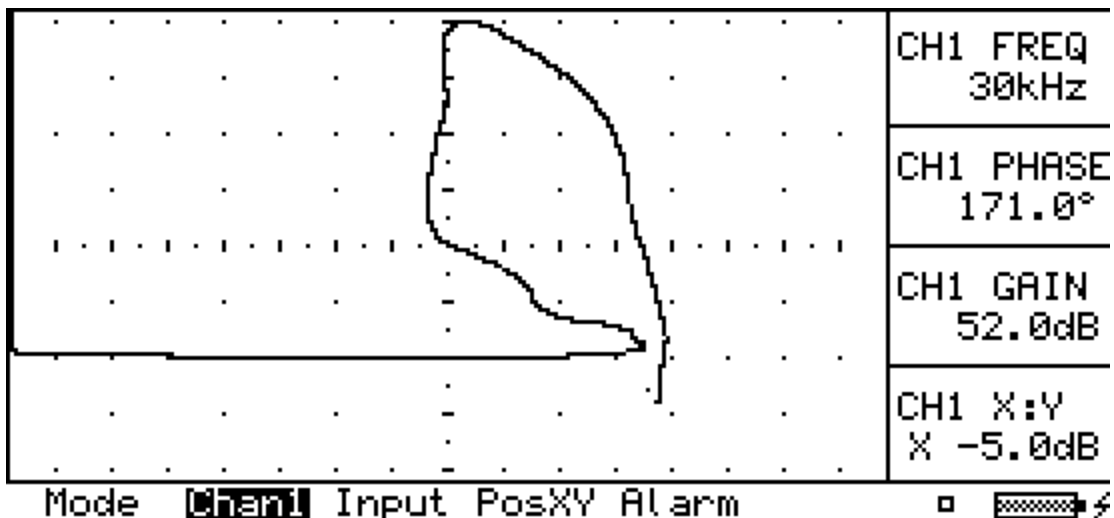


Figure C-177. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #10, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-189	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+10 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 40      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off  Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

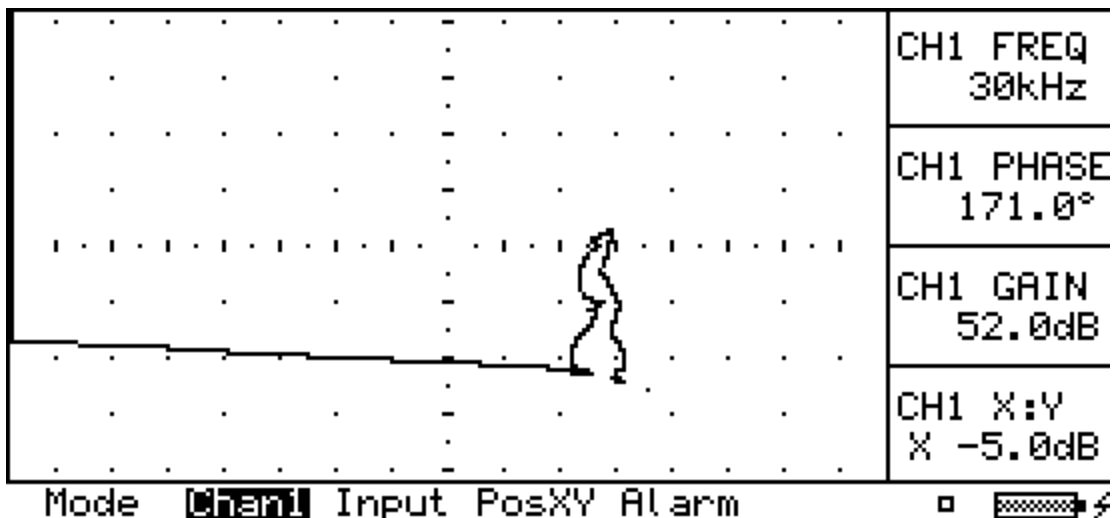


Figure C-178. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #10, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-190	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+11 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 41 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

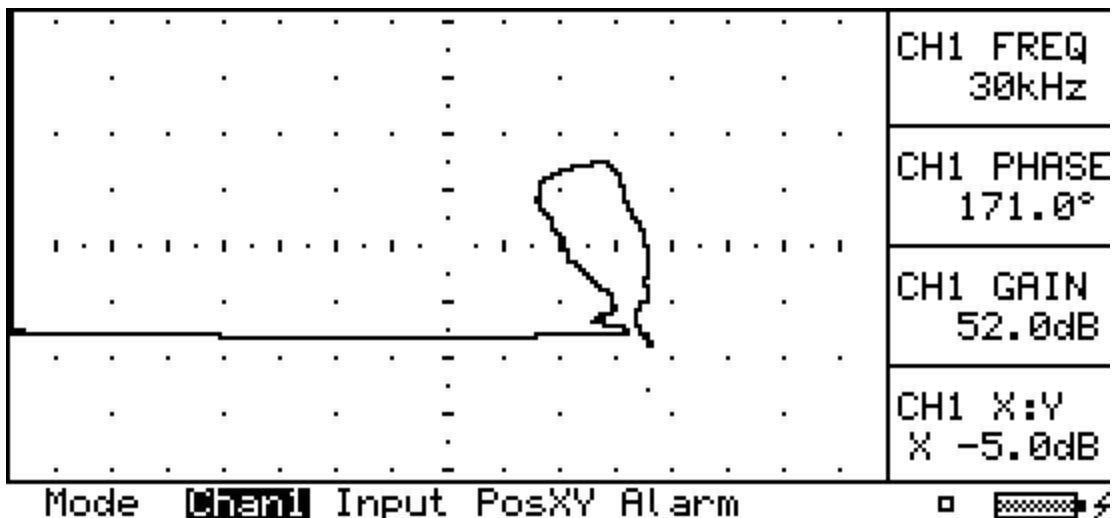


Figure C-179. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #11, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-191	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+11 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 42      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB      Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°      Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB      Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30      Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°      End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec      Sweep      SD      1sec
Zoom        ZM      Normal      Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

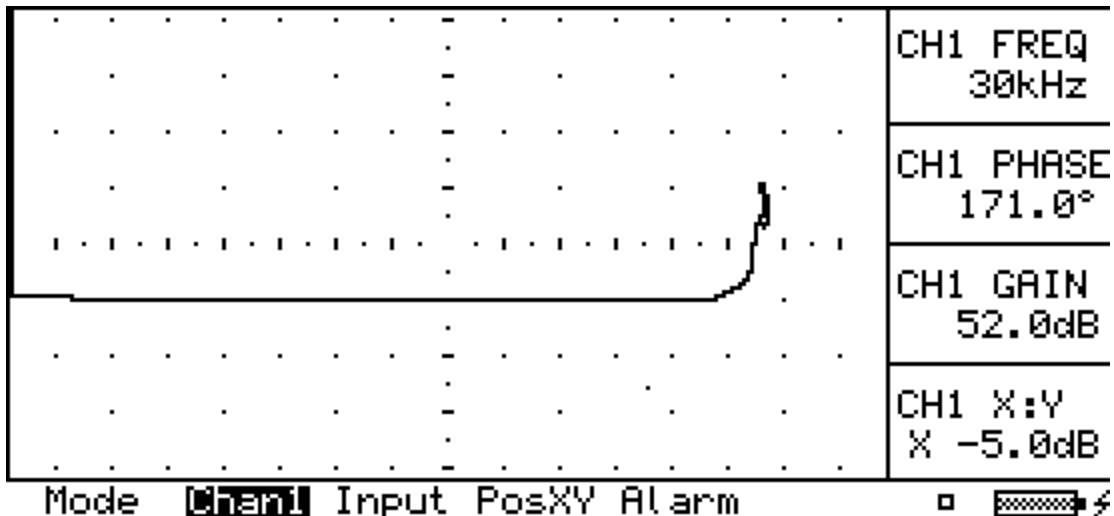


Figure C-180. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #11, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-192	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+12 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 43      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS    Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1    Ch1 X    Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

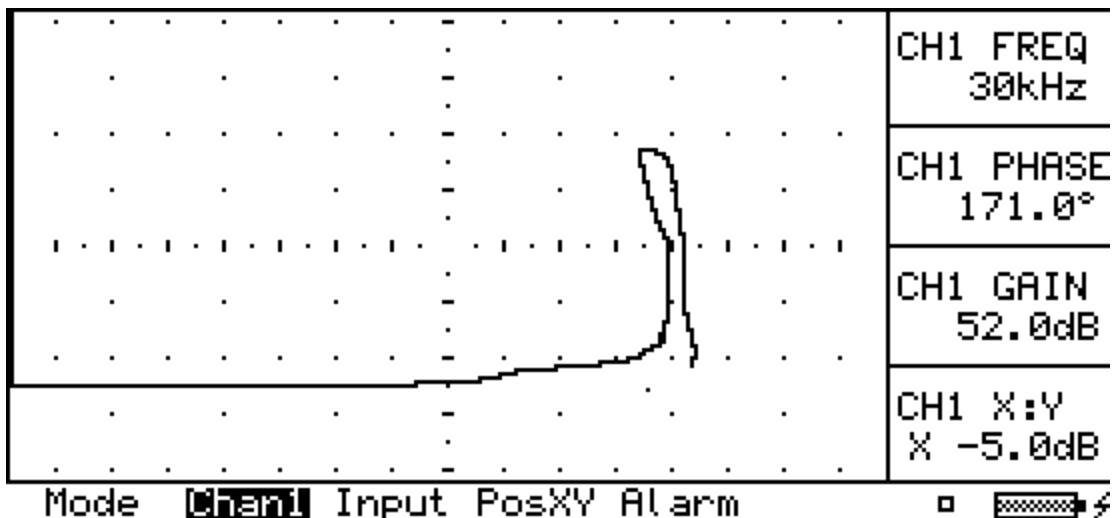


Figure C-181. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #12, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-193	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+13 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 44 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

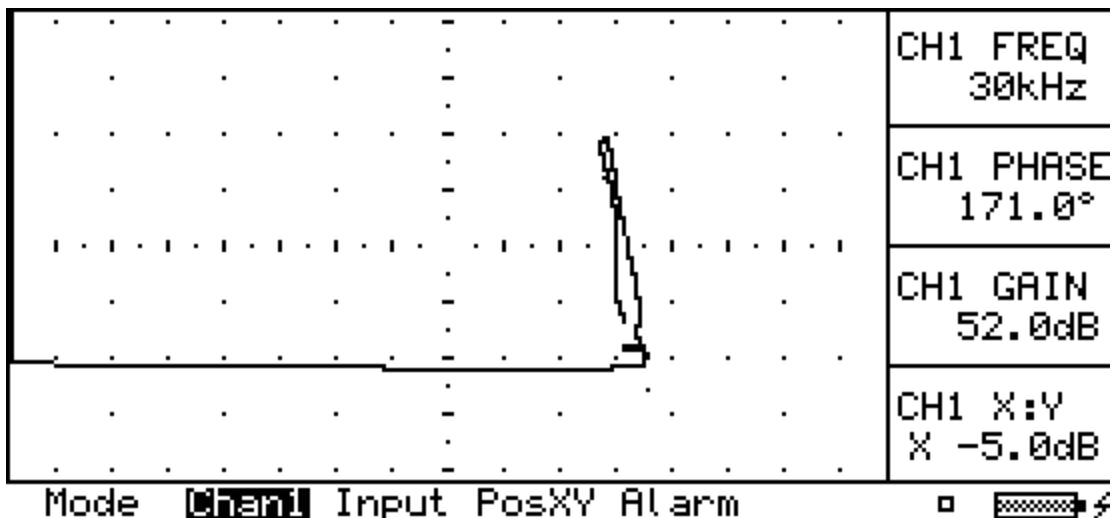


Figure C-182. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #13, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-194	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+13 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 46      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

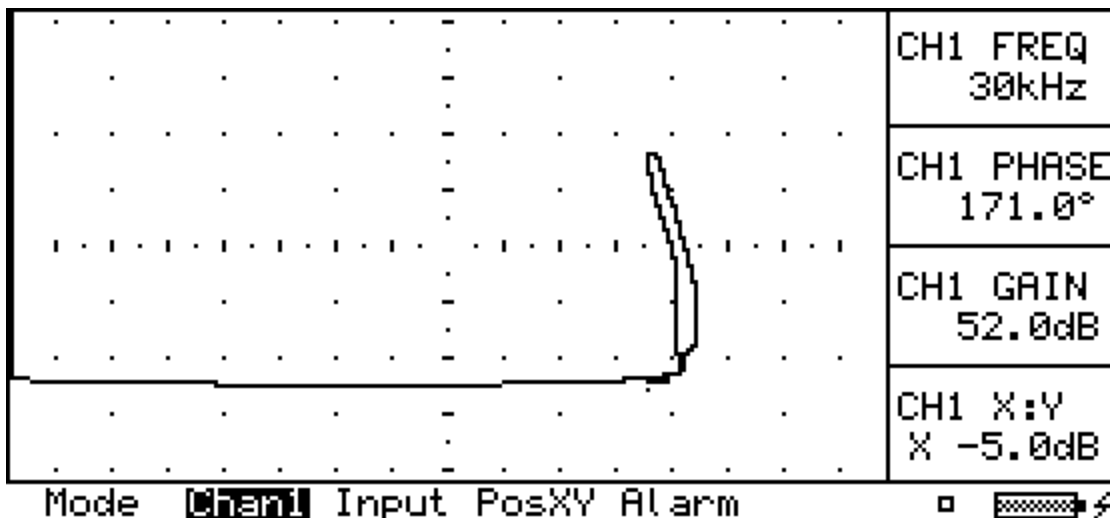


Figure C-183. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #13, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-195	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+14 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 48 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

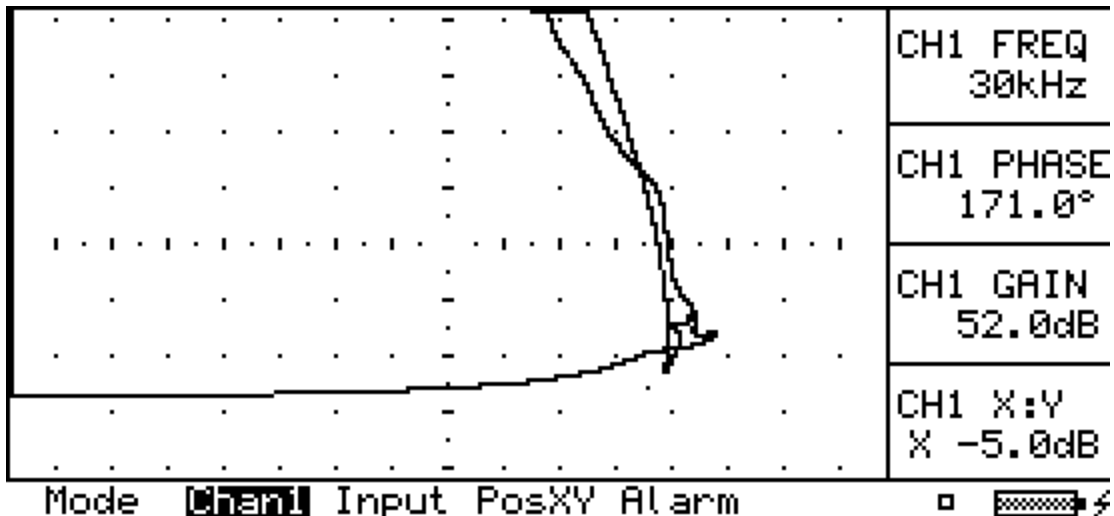


Figure C-184. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #14, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-196	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720B+14 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 49 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

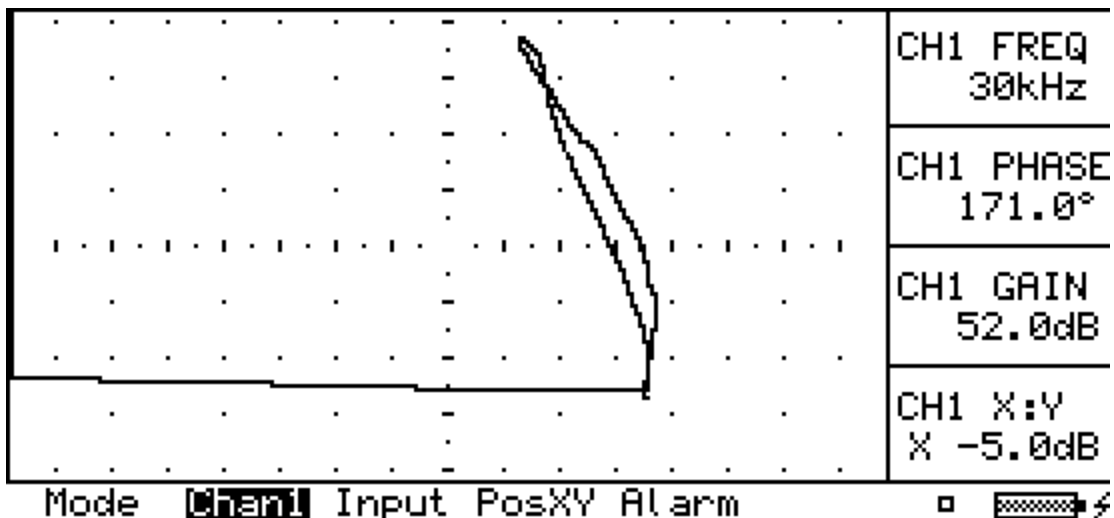


Figure C-185. Screen representation of MFEC indication at stringer 4R, FS 720B, hole #14, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-197	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 50 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

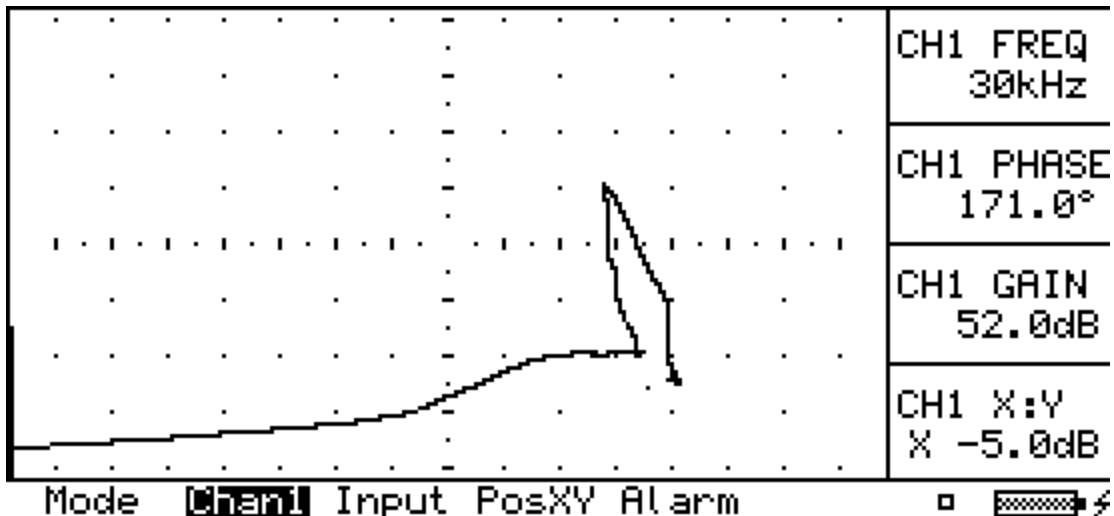


Figure C-186. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-198	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+6 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 51      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display     DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB     Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°    Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB   Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30     Y-pos 2     2V      0

Alarm Shape  AT      Box      Apply to    AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off   Outer       OA      55
Start        SA      2.0°     End         EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist      PE      0.5sec    Sweep       SD      1sec
Zoom         ZM      Normal    Drive       DR      +10dB 6.3V
Inp. Gain    IP      +20dB     Bal. Load   LO      ---
Graticule    GR      Rect.C_

```

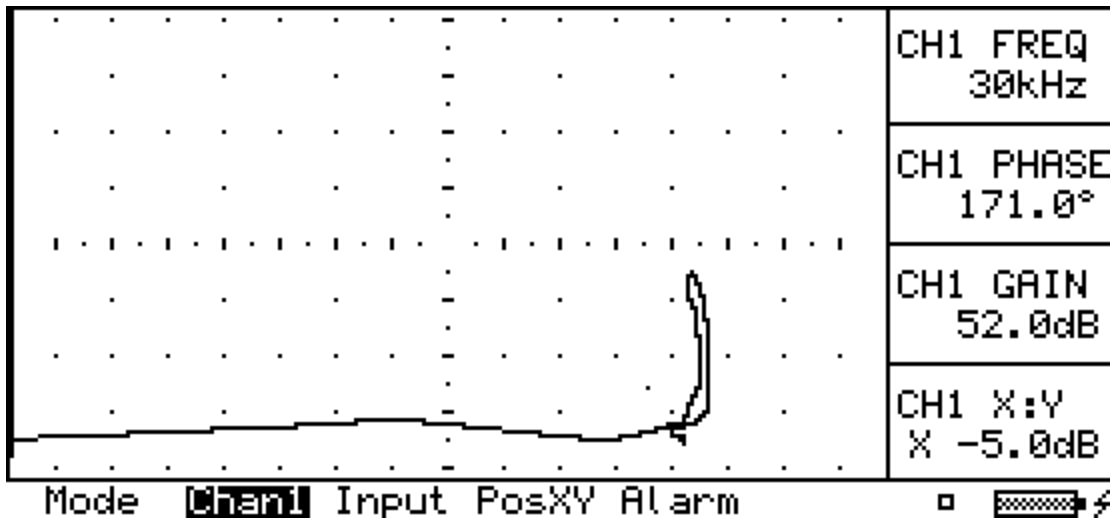


Figure C-187. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #6, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-199	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+7 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 52 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

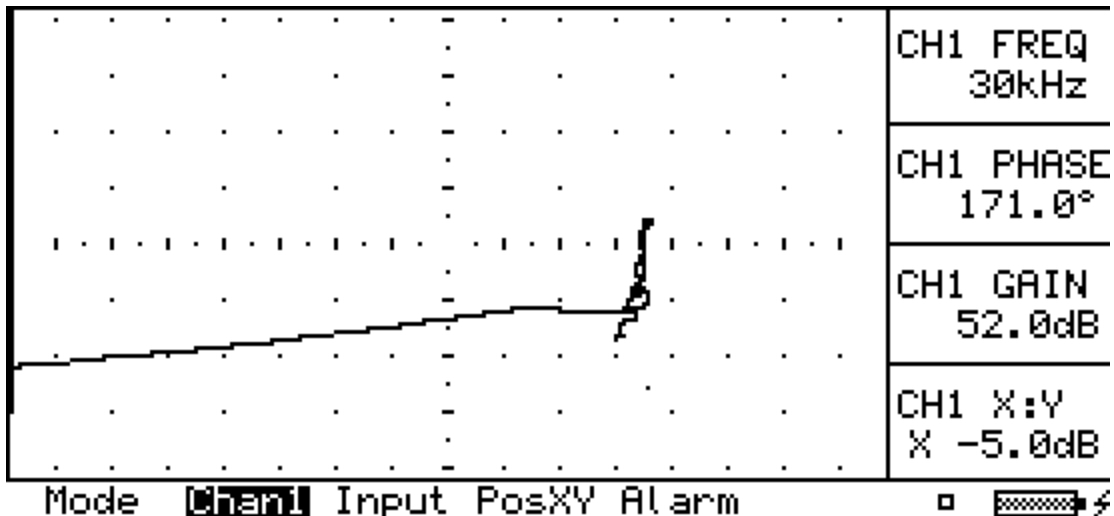


Figure C-188. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #7, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-200	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+8 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 53      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq    1F      30kHz      Ch2 Freq    2F      50kHz
Ch1 Gain    1G      52.0dB      Ch2 Gain    2G      40.0dB
Ch1 Phase   1P      171.0°      Ch2 Phase   2P      0.0°
Ch1 X:Y     1R      X -5.0dB      Ch2 X:Y     2R      0.0dB
Sum Phase   SP      0.0°      Sum Gain    SG      0.0dB
Hi-pass     HP      DC      Lo-pass     LP      100 Hz
X-pos 1     1H      50      X-pos 2     2H      1
Y-pos 1     1V      -30      Y-pos 2     2V      0

Alarm Shape AT      Box      Apply to    AA      Both
Alarm Stretch AS    Off      Alarm action AF Run    Tone
Top          TA      Off      Left        LA      Off
Right        RA      Off      Bottom      BA      Off
Inner        IA      All Off    Outer       OA      55
Start        SA      2.0°      End         EA      5.0°
Analogue 1 Out A1    Ch1 X      Analogue 2 Out A2    Ch1 Y

Persist     PE      0.5sec      Sweep       SD      1sec
Zoom        ZM      Normal      Drive       DR      +10dB 6.3V
Inp. Gain   IP      +20dB      Bal. Load   LO      ---
Graticule   GR      Rect.C_

```

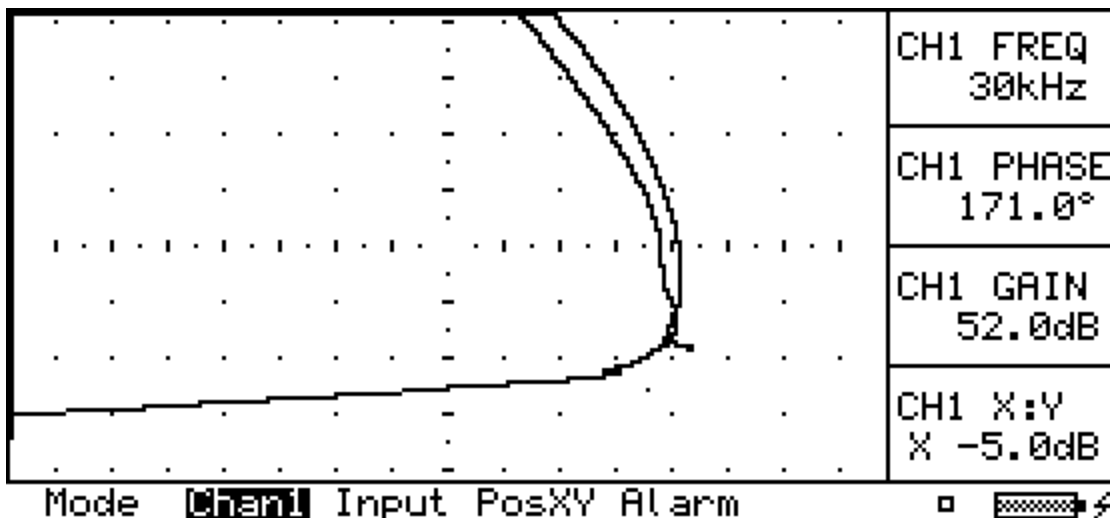


Figure C-189. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #8, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-201	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 54      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off Outer       OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

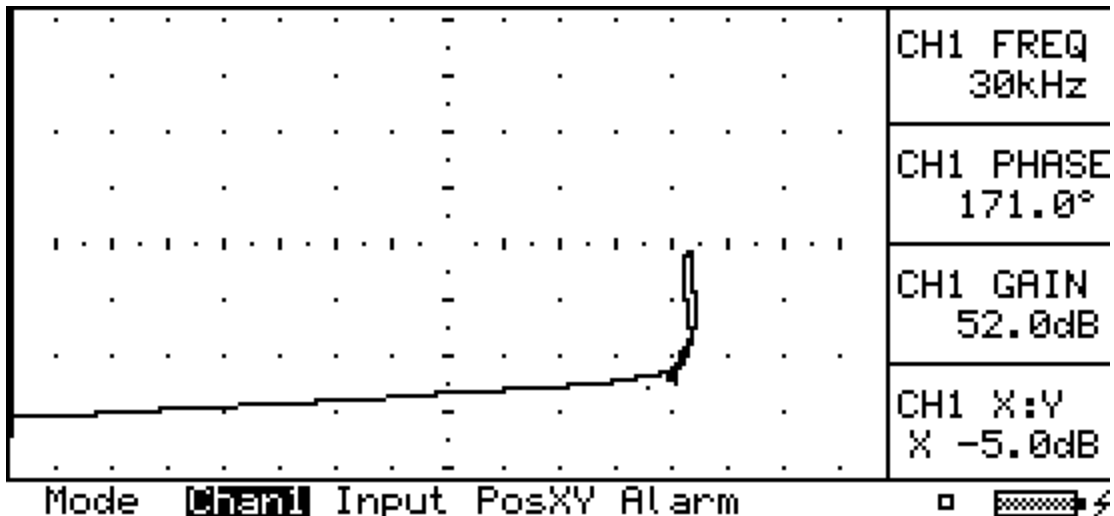


Figure C-190. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-202	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+13 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 02 : 55 01 Jan '00

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	52.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

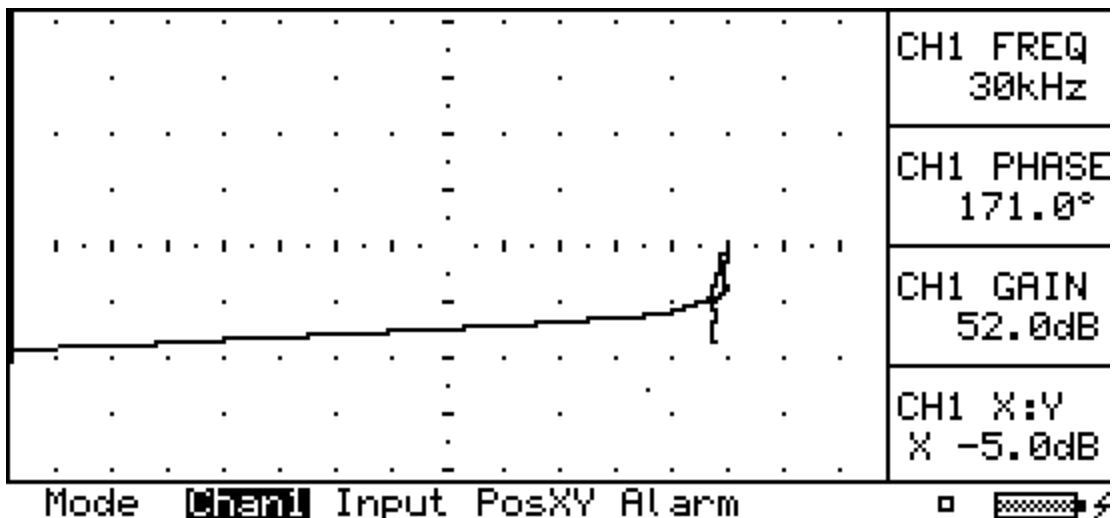


Figure C-191. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #13, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-203	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720C+15 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 56      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off     Alarm action AF Run  Tone
Top          TA      Off     Left       LA      Off
Right        RA      Off     Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

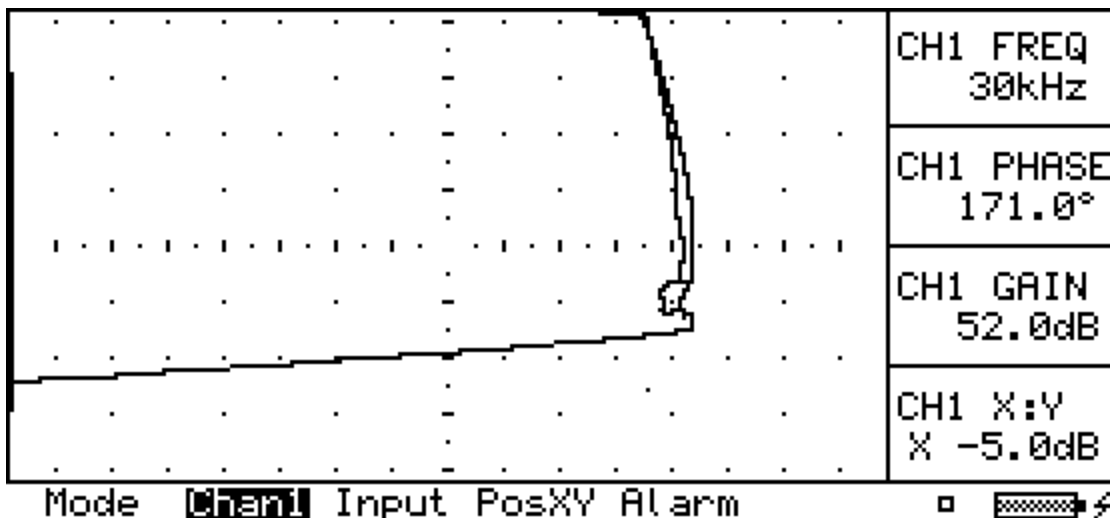


Figure C-192. Screen representation of MFEC indication at stringer 4R, FS 720C, hole #15, forward side.



## ENGINEERING DEPARTMENT

SHEET	C-204	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720D+8 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 12 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

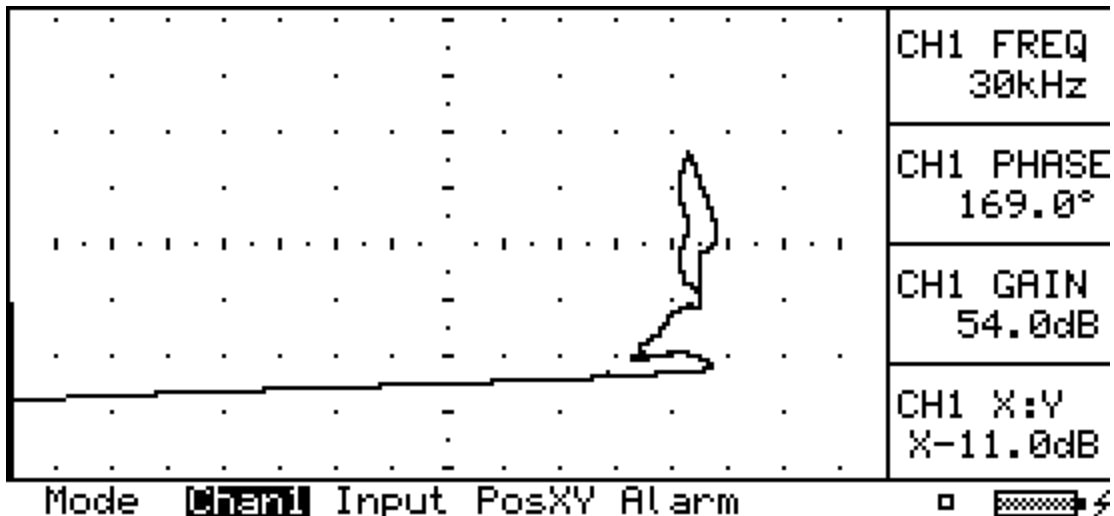


Figure C-193. Screen representation of MFEC indication at stringer 4R, FS 720D, hole #8, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-205	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720D+7 AFT SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 59      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°    Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°    End        EA      5.0°
Analogue 1 Out A1     Ch1 X      Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

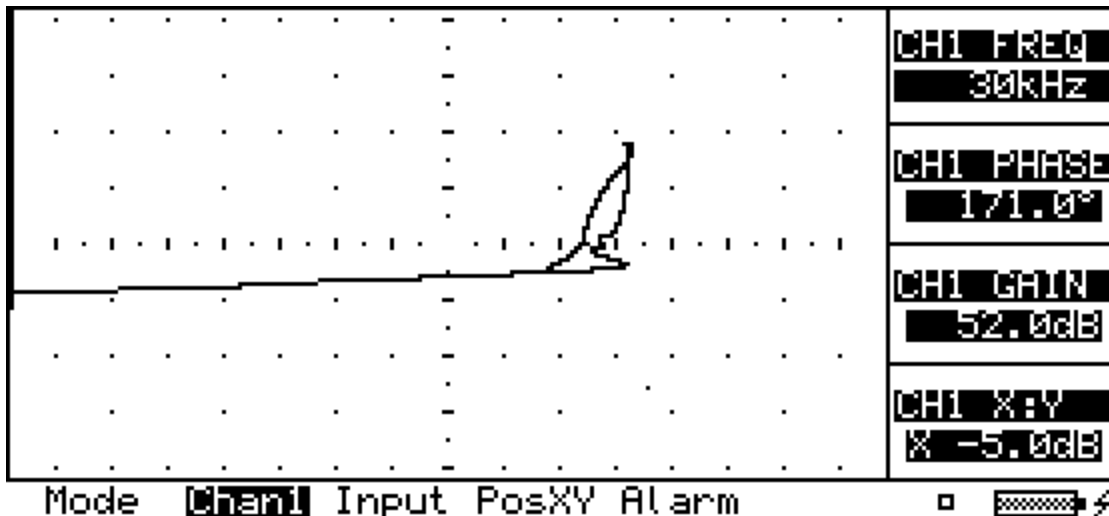


Figure C-194. Screen representation of MFEC indication at stringer 4R, FS 720D, hole #7, aft side.

## ENGINEERING DEPARTMENT

SHEET	C-206	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720D+6 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

```

Dump      02 : 57      01      Jan      '00

Probe      PR      Standard      Mode      MO      Diff 1Ch
Display    DI      XY      View      VW      Ch1

Ch1 Freq   1F      30kHz      Ch2 Freq   2F      50kHz
Ch1 Gain   1G      52.0dB     Ch2 Gain   2G      40.0dB
Ch1 Phase  1P      171.0°     Ch2 Phase  2P      0.0°
Ch1 X:Y    1R      X -5.0dB   Ch2 X:Y    2R      0.0dB
Sum Phase  SP      0.0°      Sum Gain   SG      0.0dB
Hi-pass    HP      DC      Lo-pass    LP      100 Hz
X-pos 1    1H      50      X-pos 2    2H      1
Y-pos 1    1V      -30     Y-pos 2    2V      0

Alarm Shape AT      Box      Apply to   AA      Both
Alarm Stretch AS     Off      Alarm action AF Run  Tone
Top          TA      Off      Left       LA      Off
Right        RA      Off      Bottom     BA      Off
Inner        IA      All Off  Outer      OA      55
Start        SA      2.0°     End        EA      5.0°
Analogue 1 Out A1     Ch1 X     Analogue 2 Out A2     Ch1 Y

Persist     PE      0.5sec   Sweep      SD      1sec
Zoom        ZM      Normal   Drive      DR      +10dB 6.3V
Inp. Gain   IP      +20dB   Bal. Load  LO      ---
Graticule   GR      Rect.C_

```

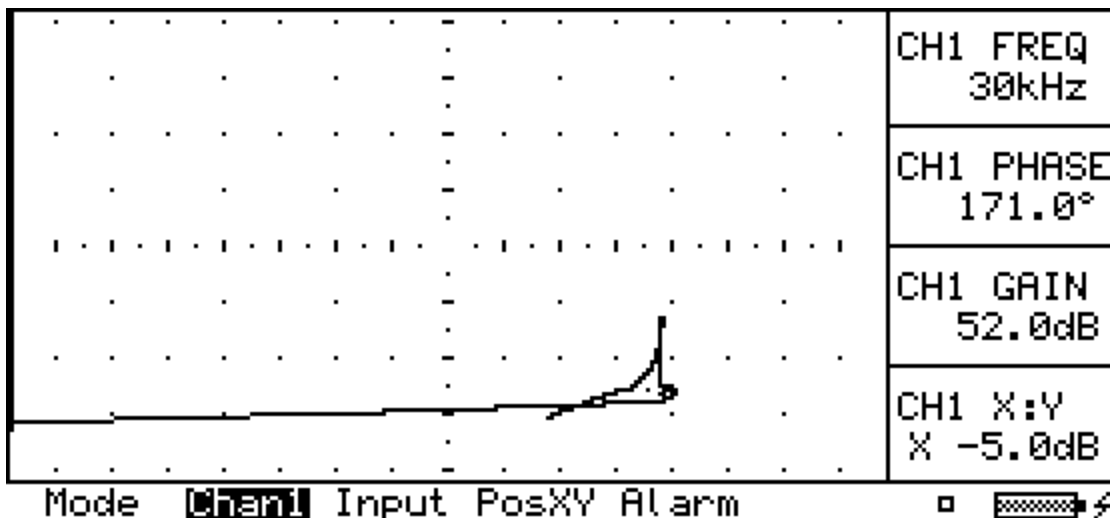


Figure C-195. Screen representation of MFEC indication at stringer 4R, FS 720D, hole #6, forward side.

## ENGINEERING DEPARTMENT

SHEET	C-207	NO.	4-086624-20
TOTAL	C-208		
ISSUE DATE	03/26/2003		

OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF STR 4R AT STA 720E+9 FWD SIDE

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 18 : 14 07 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	54.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	169.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X-11.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	40	X-pos 2	2H	0	
Y-pos 1	1V	-32	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Trace 1	
Alarm Stretch	AS	0.2s	Alarm action	AF	Run	Silent
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	Off	
Start	SA	0.0°	End	EA	Off	
Analogue 1 Out	A1	Off	Analogue 2 Out	A2	Off	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Inp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

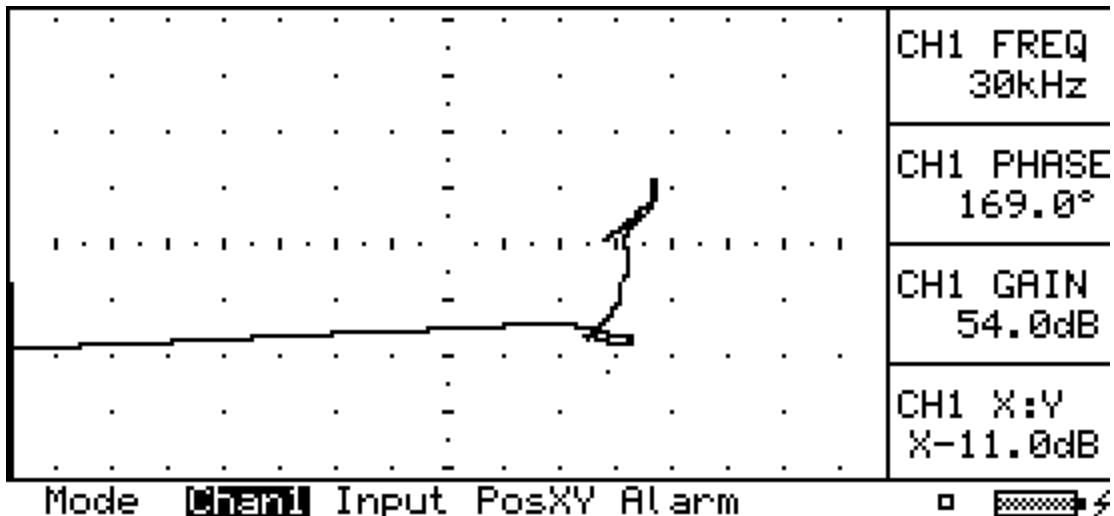


Figure C-196. Screen representation of MFEC indication at stringer 4R, FS 720E, hole #9, forward side.

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OPERATOR: \_\_\_\_\_ INSTRUMENT SN: \_\_\_\_\_  
 CODE: \_\_\_\_\_ PROBE SN: \_\_\_\_\_  
 LOCATION: \_\_\_\_\_ CAL BLOCK SN: \_\_\_\_\_  
 JOB NAME: \_\_\_\_\_  
 TEST COMMENTS: MFEC OF LAP CALIBRATION

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

Dump 10 : 17 04 Feb '03

Probe	PR	Standard	Mode	MO	Diff	1Ch
Display	DI	XY	View	VW		Ch1
Ch1 Freq	1F	30kHz	Ch2 Freq	2F	50kHz	
Ch1 Gain	1G	53.0dB	Ch2 Gain	2G	40.0dB	
Ch1 Phase	1P	171.0°	Ch2 Phase	2P	0.0°	
Ch1 X:Y	1R	X -5.0dB	Ch2 X:Y	2R	0.0dB	
Sum Phase	SP	0.0°	Sum Gain	SG	0.0dB	
Hi-pass	HP	DC	Lo-pass	LP	100 Hz	
X-pos 1	1H	50	X-pos 2	2H	1	
Y-pos 1	1V	-30	Y-pos 2	2V	0	
Alarm Shape	AT	Box	Apply to	AA	Both	
Alarm Stretch	AS	Off	Alarm action	AF	Run	Tone
Top	TA	Off	Left	LA	Off	
Right	RA	Off	Bottom	BA	Off	
Inner	IA	All Off	Outer	OA	55	
Start	SA	2.0°	End	EA	5.0°	
Analogue 1 Out	A1	Ch1 X	Analogue 2 Out	A2	Ch1 Y	
Persist	PE	0.5sec	Sweep	SD	1sec	
Zoom	ZM	Normal	Drive	DR	+10dB 6.3V	
Imp. Gain	IP	+20dB	Bal. Load	LO	---	
Graticule	GR	Rect.C_				

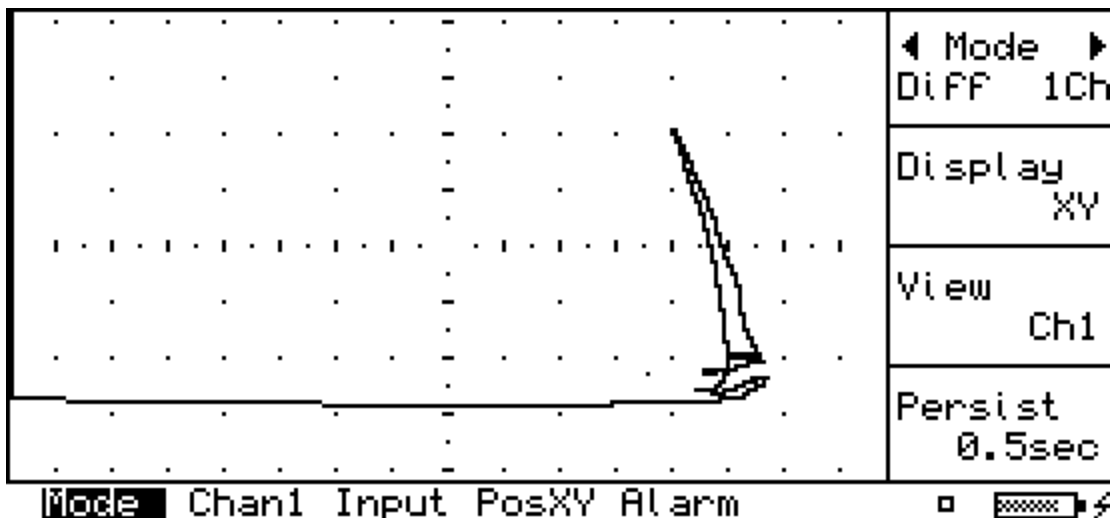


Figure C-197. Screen representation of MFEC calibration.

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## APPENDIX D

PHOTOGRAPHS OF GENERAL EXTERNAL VISUAL INSPECTION AND INTERNAL  
DETAILED VISUAL INSPECTIONS

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Figure D-1. Photograph showing paint flaking at BS 360 +4'', on stringer 4L (panel F1).



Figure D-2. Photograph showing paint flaking near BS 970 on stringer 4L (panel F2).

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Figure D-3. Photograph showing general paint flaking along stringer 4L (panel F2).



Figure D-4. Photograph showing general paint flaking and some corrosion along stringer 4R near BS 580 -3'' (panel FT1/F3).



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Figure D-5. Photograph showing general paint flaking and some corrosion along stringer 4R near BS 530 +10'' (panel FT1/F3).



Figure D-6. Photograph showing general paint flaking and some corrosion along stringer 4R near BS 640 -5'' (panel FT2/F4).

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Figure D-7. Photograph showing general paint flaking and some corrosion along stringer 4R near BS 720F +5'' (panel FT3/F5).



Figure D-8. Photograph showing general paint flaking and some corrosion along stringer 4L (panel FT3/F5).

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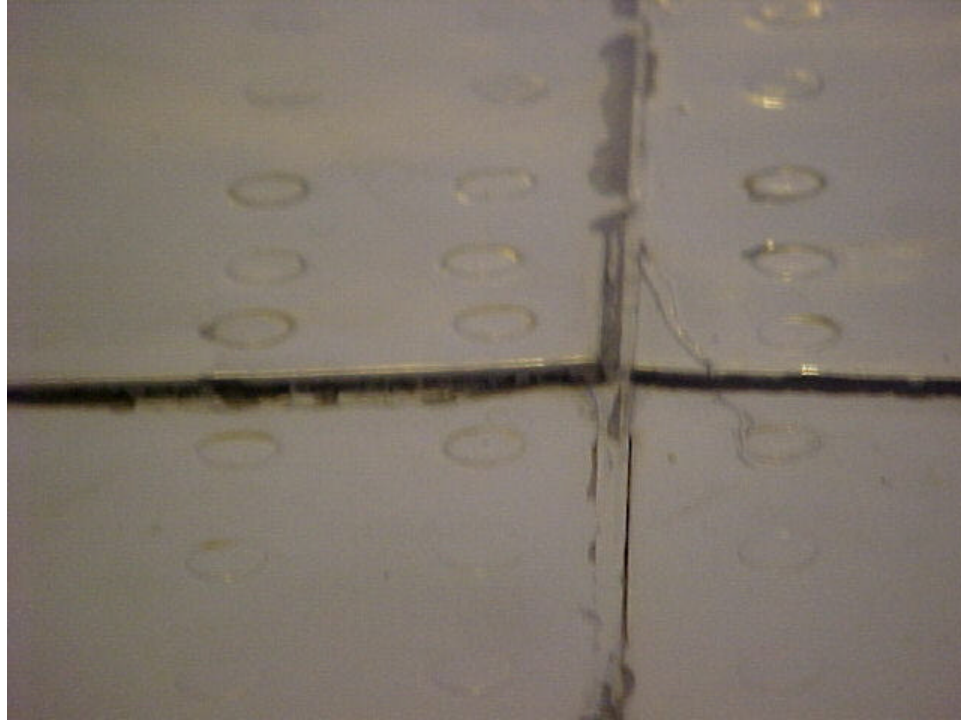


Figure D-9. Photograph showing possible gap between skins at stringer 4R and the circumferential butt joint at BS 1010 (panel FT4/F6).

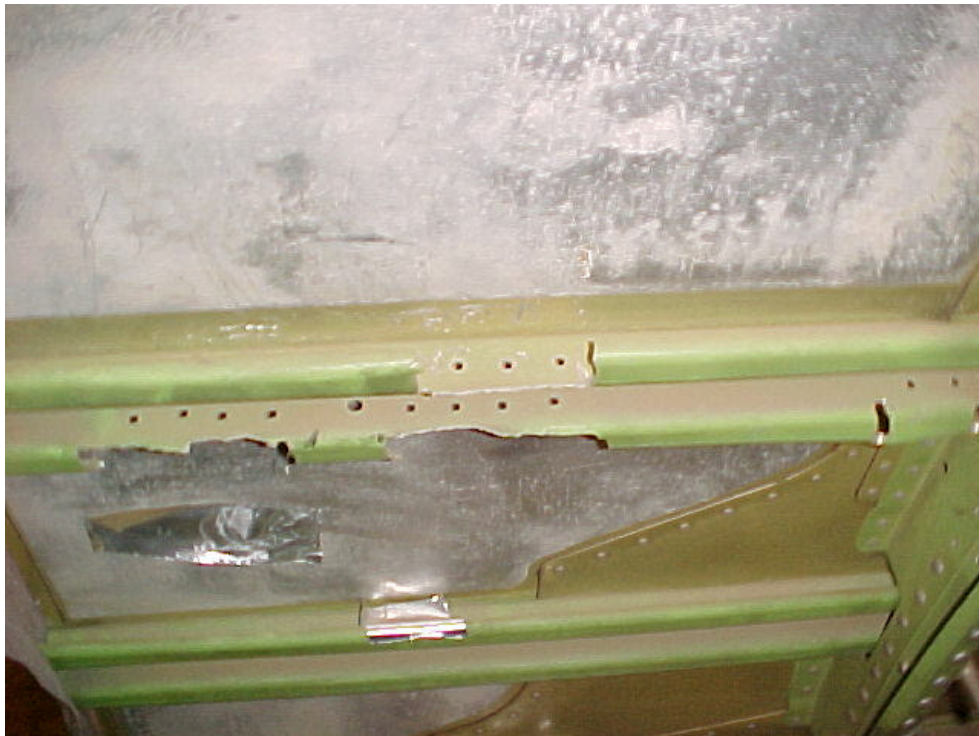


Figure D-10. Photograph showing damaged stringers 7L and 8L from BS 1070 to BS 1110 (panel FT4/F6).



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Figure D-11. Photograph showing internal detailed visual inspection indication at BS 400, stringer 4L, rivet 11 (panel F1).



Figure D-12. Photograph showing internal detailed visual inspection indication at BS 400, stringer 4L, rivet 15 (panel F1).

SHEET	<b>D-11</b>	NO.	<b>4-086624-20</b>
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Figure D-13. Photograph showing internal detailed visual inspection indication at BS 420, stringer 4L, rivet 5 (panel F1).

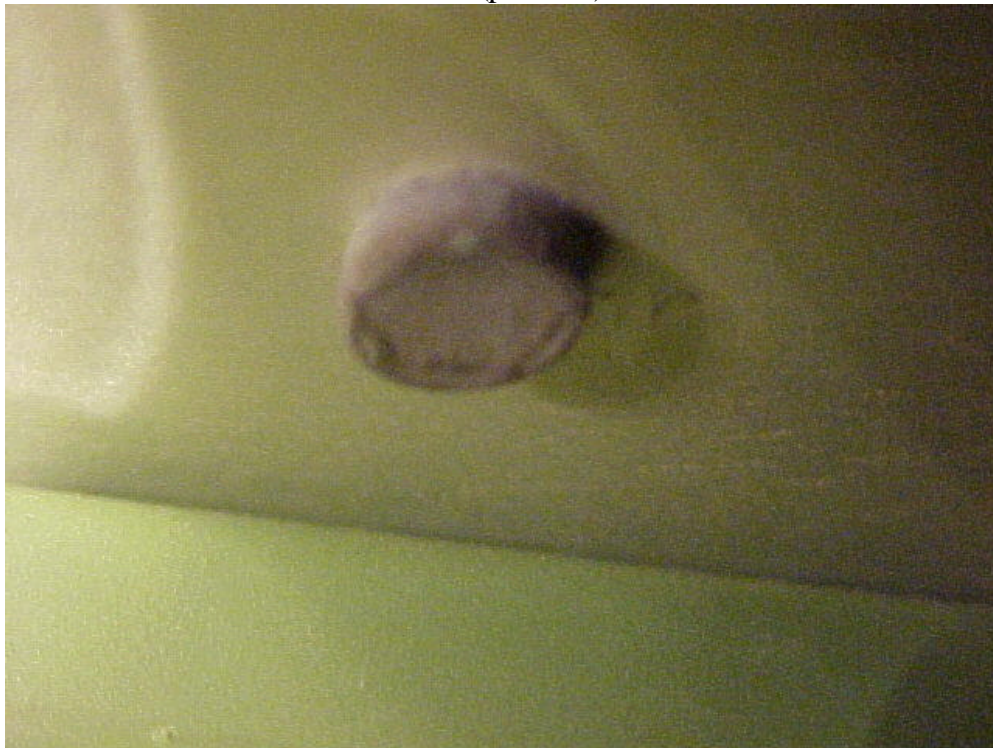


Figure D-14. Photograph showing internal detailed visual inspection indication at BS 420, stringer 4L, rivet 10 (panel F1).



SHEET	<b>D-12</b>	NO.	<b>4-086624-20</b>
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Figure D-15. Photograph showing internal detailed visual inspection indication at BS 500, stringer 4R, rivet 9 (panel FT1/F3).



Figure D-16. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 8 (panel FT1/F3).

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Figure D-17. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 9 (panel FT1/F3).



Figure D-18. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 10 (panel FT1/F3).



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SHEET	<b>D-14</b>	NO.	<b>4-086624-20</b>
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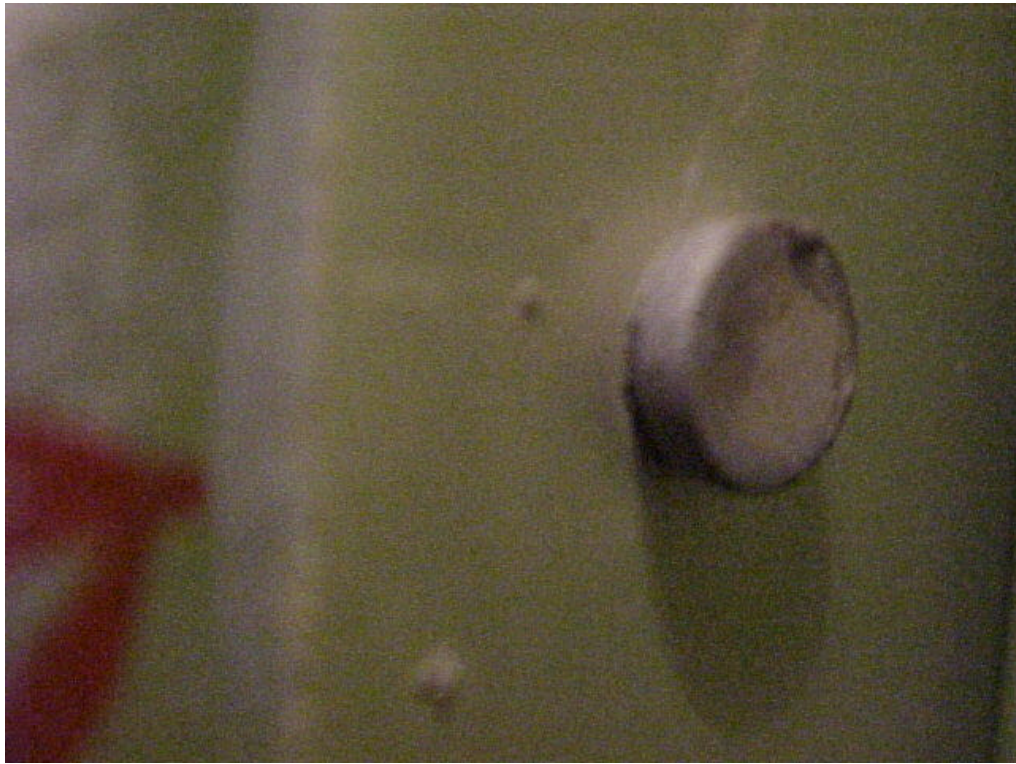


Figure D-19. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 11 (panel FT1/F3).



Figure D-20. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 12 (panel FT1/F3).

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Figure D-21. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 13 (panel FT1/F3).



Figure D-22. Photograph showing internal detailed visual inspection indication at BS 520, stringer 4R, rivet 14 (panel FT1/F3).



SHEET	<b>D-16</b>	NO.	<b>4-086624-20</b>
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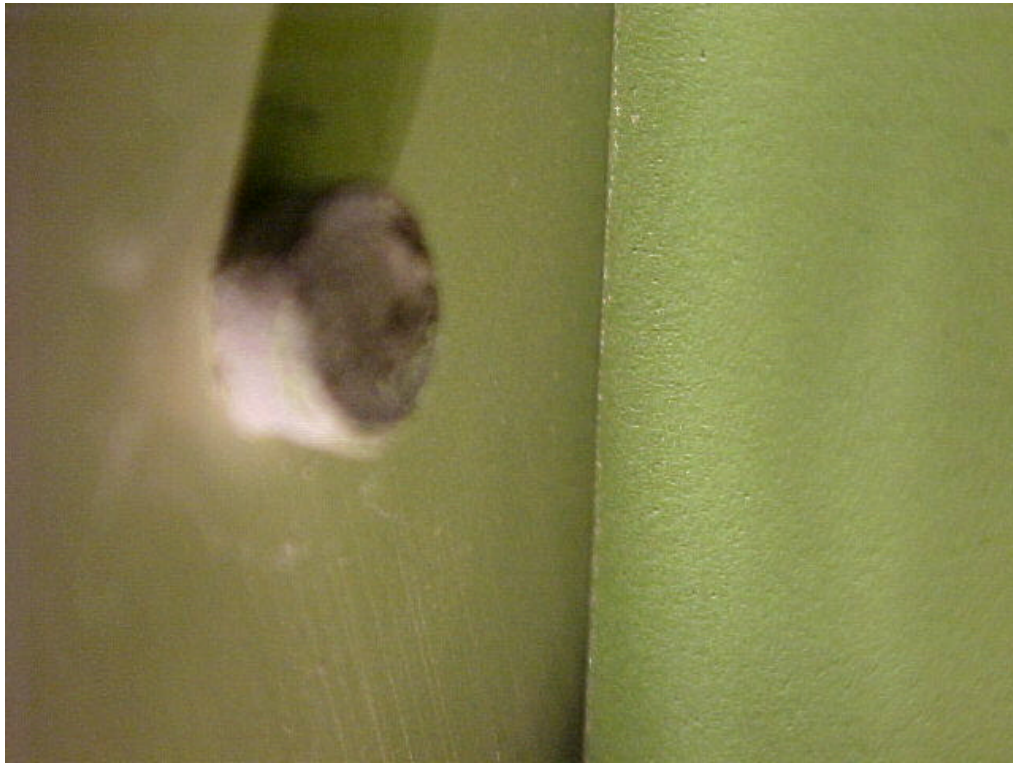


Figure D-23. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 3 (panel FT1/F3).



Figure D-24. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 4 (panel FT1/F3).

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Figure D-25. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 5 (panel FT1/F3).



Figure D-26. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 6 (panel FT1/F3).



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Figure D-27. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 7 (panel FT1/F3).



Figure D-28. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 8 (panel FT1/F3).

SHEET	<b>D-19</b>	NO.	<b>4-086624-20</b>
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Figure D-29. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 9 (panel FT1/F3).



Figure D-30. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 10 (panel FT1/F3).



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Figure D-31. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 13 (panel FT1/F3).



Figure D-32. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 14 (panel FT1/F3).

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Figure D-33. Photograph showing internal detailed visual inspection indication at BS 540, stringer 4R, rivet 15 (panel FT1/F3).



Figure D-34. Photograph showing internal detailed visual inspection indication at BS 560, stringer 4R, rivet 11 (panel FT1/F3).



SHEET	<b>D-22</b>	NO.	<b>4-086624-20</b>
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Figure D-35. Photograph showing internal detailed visual inspection indication at BS 600, stringer 4R, rivet 9 (panel FT2/F4).



Figure D-36. Photograph showing internal detailed visual inspection indication at BS 600, stringer 4R, rivet 10 (panel FT2/F4).

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Figure D-37. Photograph showing internal detailed visual inspection indication at BS 600, stringer 4R, rivet 11 (panel FT2/F4).



Figure D-38. Photograph showing internal detailed visual inspection indication at BS 620, stringer 4R, rivet 4 (panel FT2/F4).



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Figure D-39. Photograph showing internal detailed visual inspection indication at BS 620, stringer 4R, rivet 5 (panel FT2/F4).

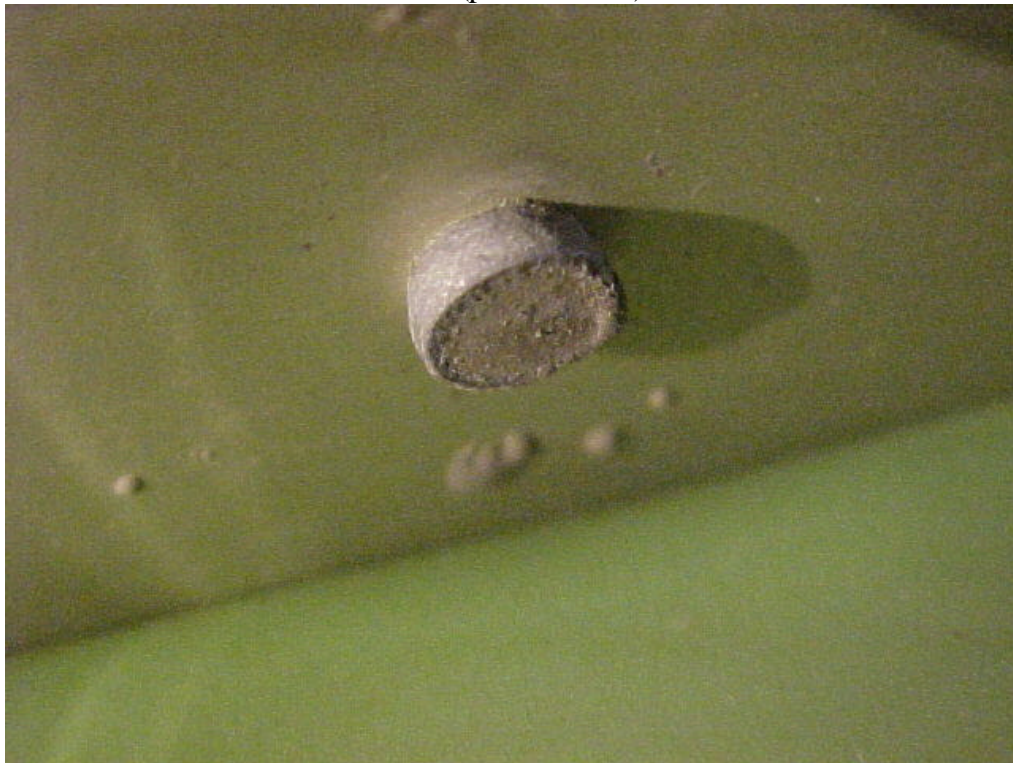


Figure D-40. Photograph showing internal detailed visual inspection indication at BS 620, stringer 4R, rivet 6 (panel FT2/F4).

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Figure D-41. Photograph showing internal detailed visual inspection indication at BS 620, stringer 4R, rivet 7 (panel FT2/F4).



Figure D-42. Photograph showing internal detailed visual inspection indication at BS 620, stringer 4R, rivet 9 (panel FT2/F4).



SHEET	D-26	NO.	4-086624-20
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Figure D-43. Photograph showing internal detailed visual inspection indication at BS 720, stringer 4R, rivet 9 (panel FT2/F4).

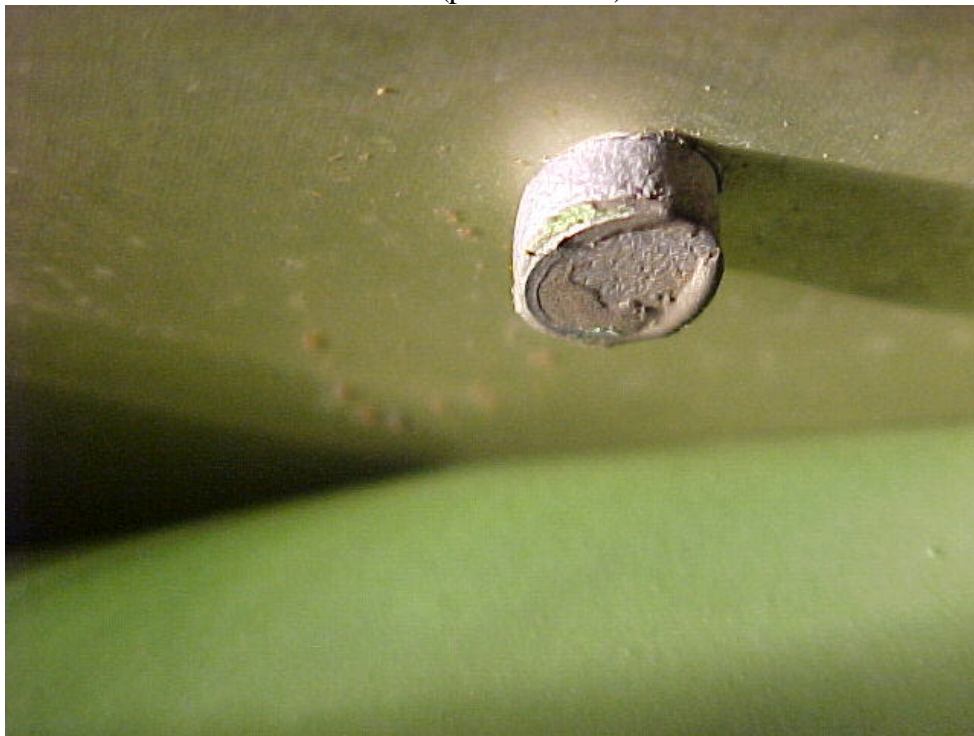


Figure D-44. Photograph showing internal detailed visual inspection indication at BS 720, stringer 4R, rivet 11 (panel FT2/F4).

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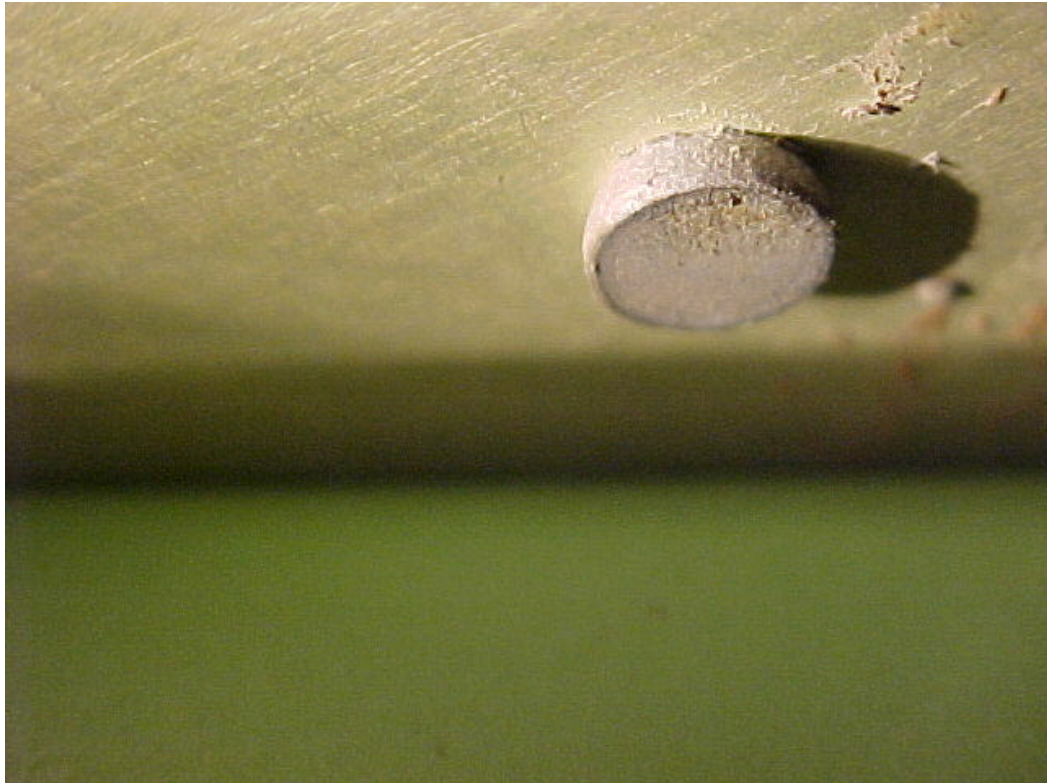


Figure D-45. Photograph showing internal detailed visual inspection indication at BS 720, stringer 4R, rivet 12 (panel FT2/F4).

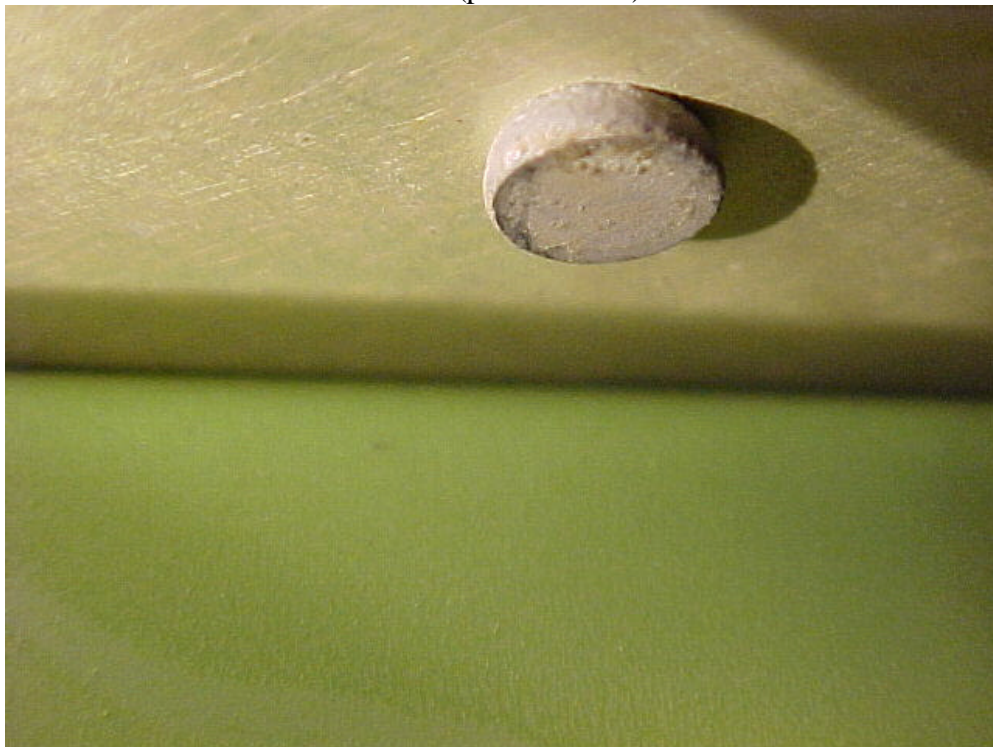


Figure D-46. Photograph showing internal detailed visual inspection indication at BS 720D, stringer 4R, rivet 8 (panel FT3/F5).



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Figure D-47. Photograph showing internal detailed visual inspection indication at BS 720D, stringer 4R, rivet 10 (panel FT3/F5).

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APPENDIX E

PHOTOGRAPHS OF AND SCREEN REPRESENTATIONS OF RIVET CHECK INSPECTION

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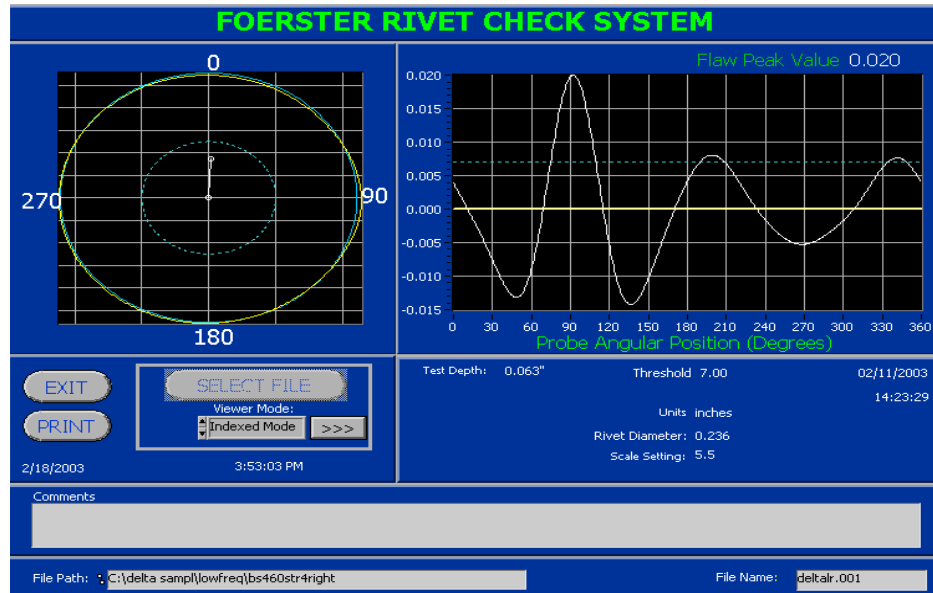


Figure E-1. Screen representation of the reference standard calibration using a 0.100" EDM Notch in 0.050"/0.040" stack-up (Panel FT1/F3).

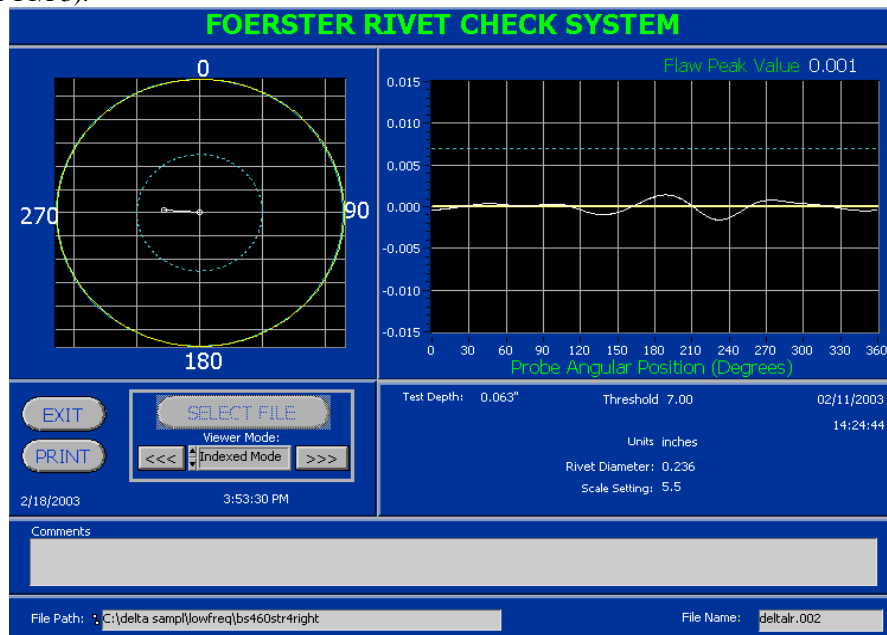


Figure E-2. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #1 (Panel FT1/F3)



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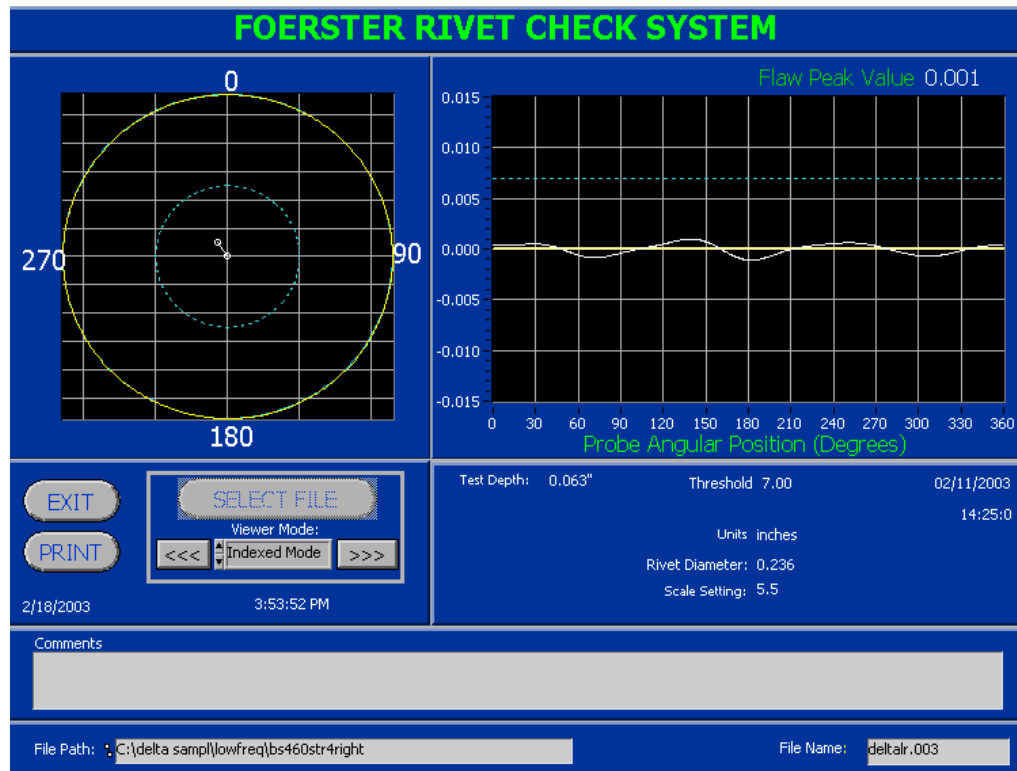


Figure E-3. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #2 (Panel FT1/F3).

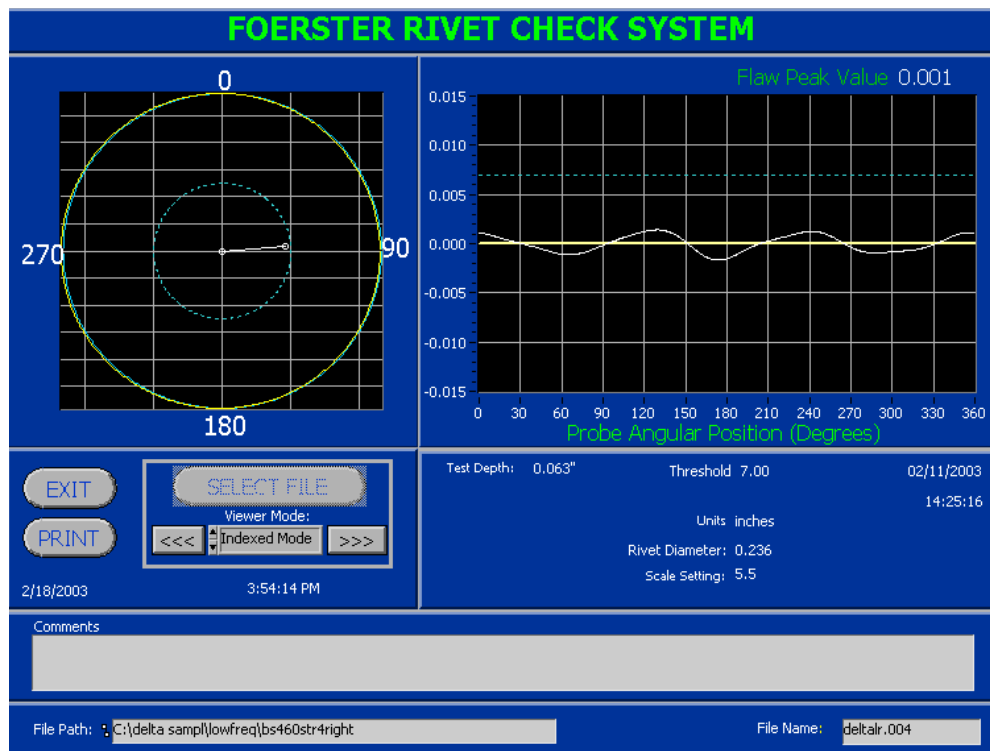


Figure E-4. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #3 (Panel FT1/F3).

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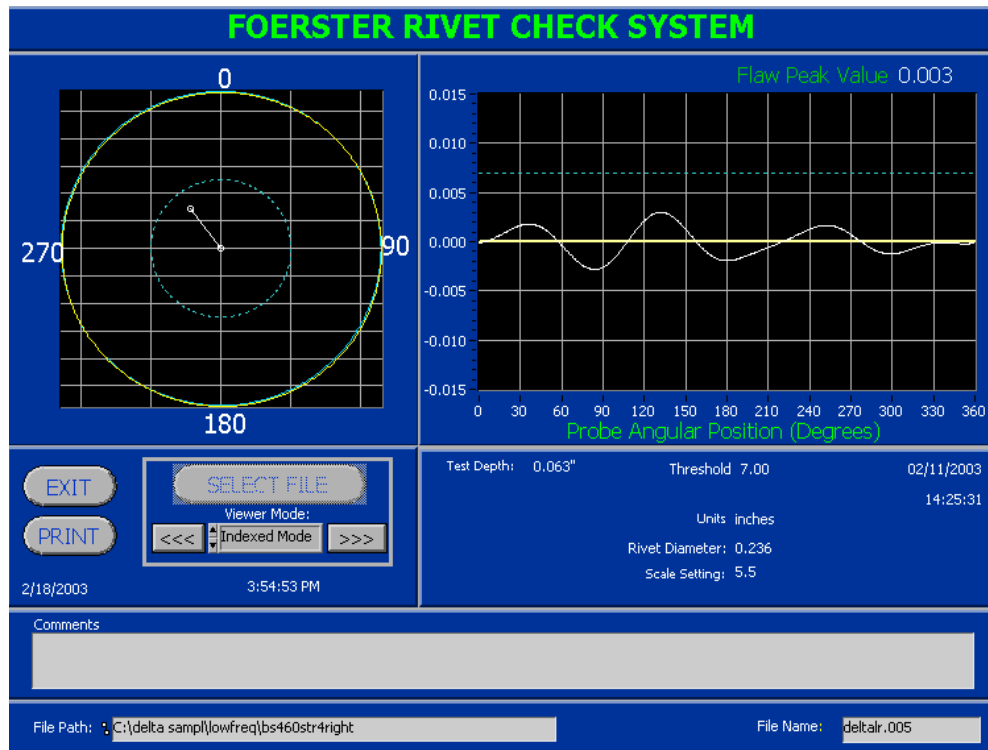


Figure E-5. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #4 (Panel FT1/F3).

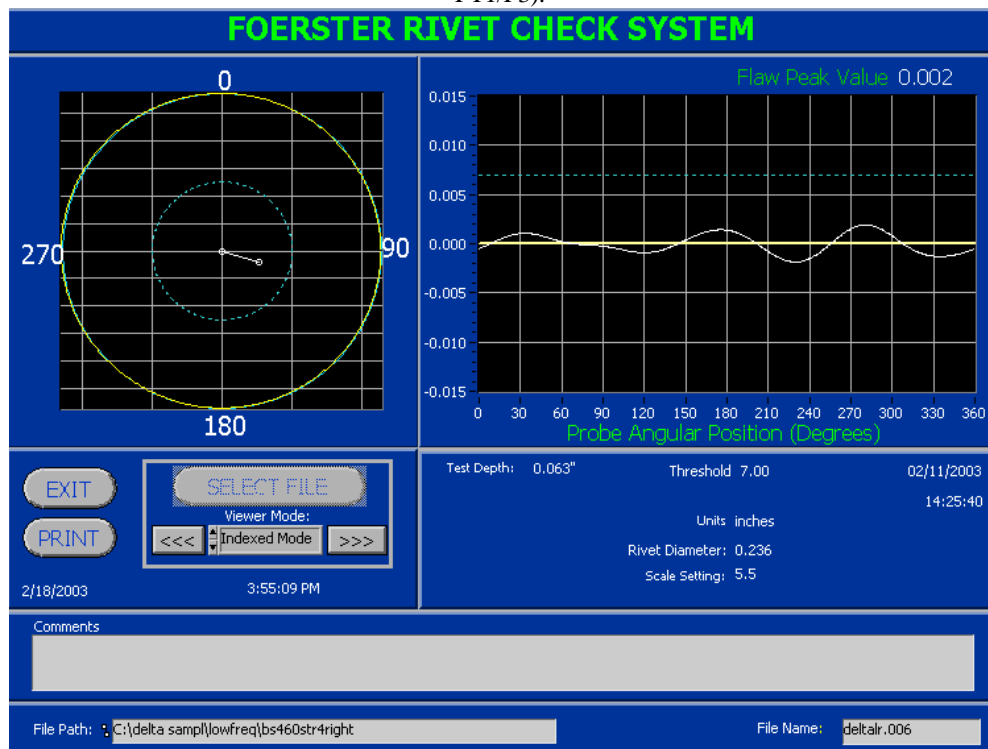


Figure E-6. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #5 (Panel FT1/F3).

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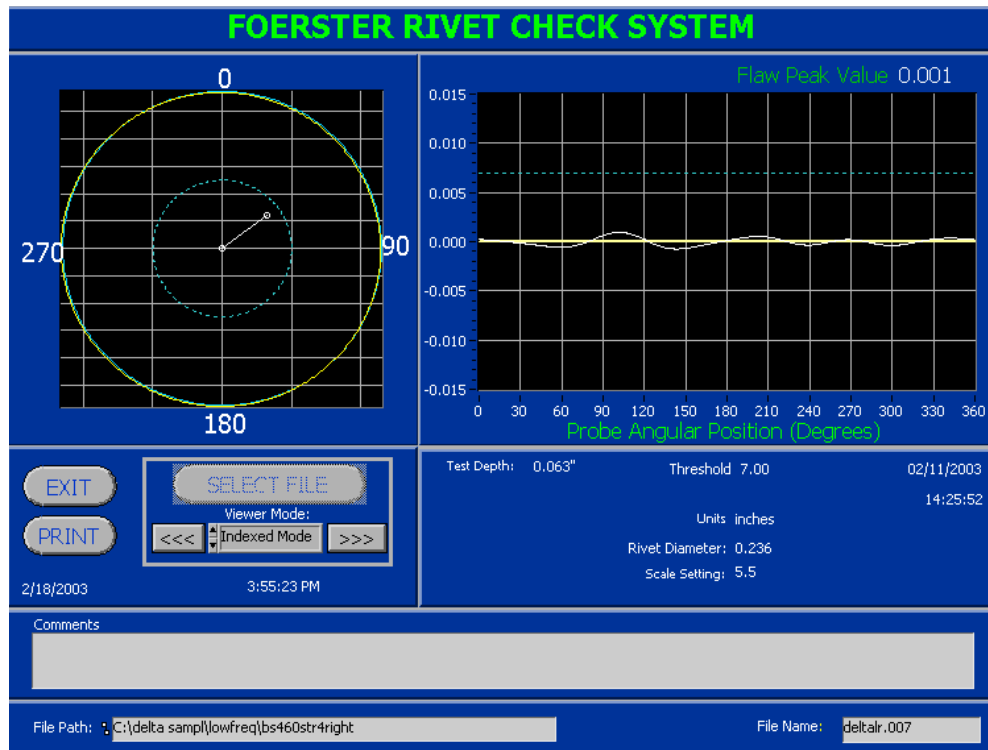


Figure E-7. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #6 (Panel FT1/F3).

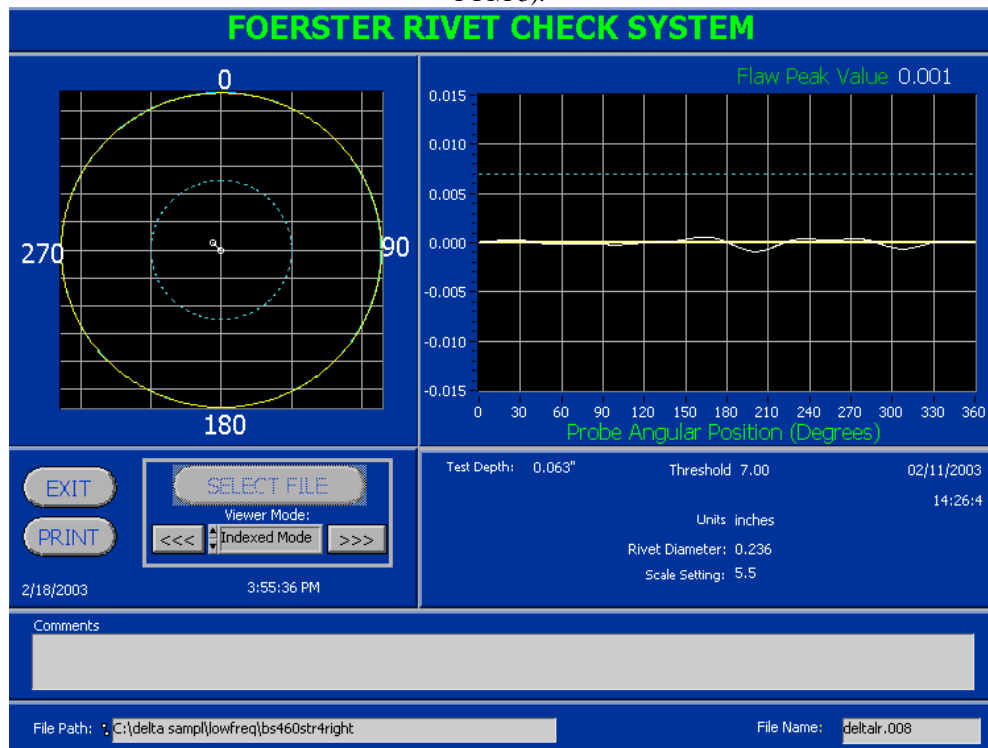


Figure E-8. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #7 (Panel FT1/F3).

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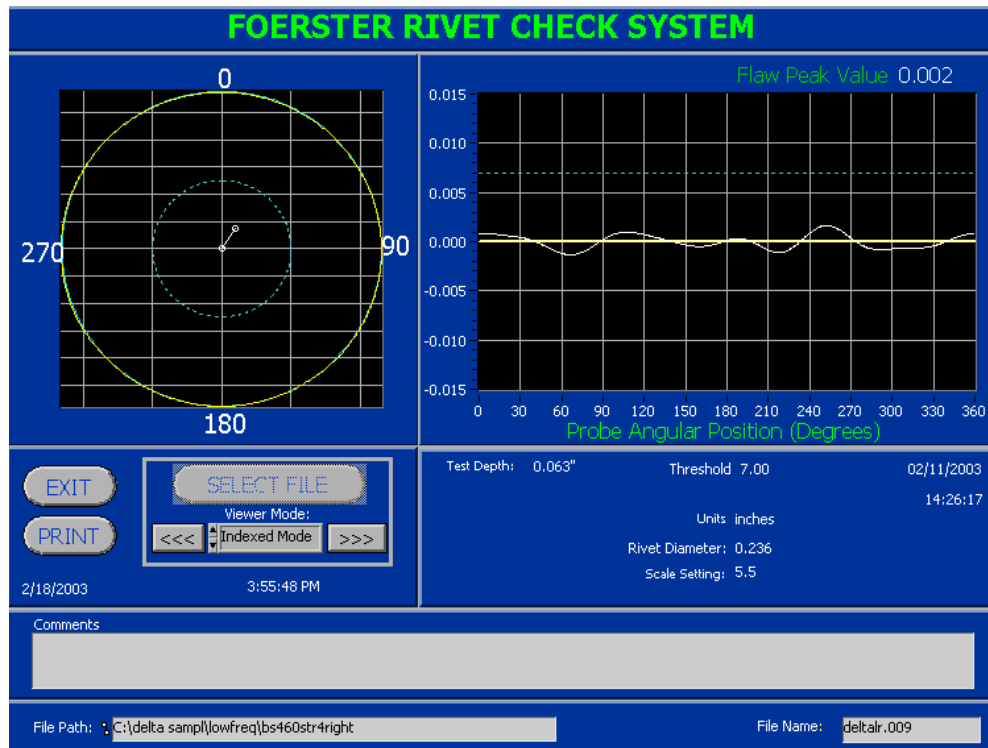


Figure E-9. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #8 (Panel F1).

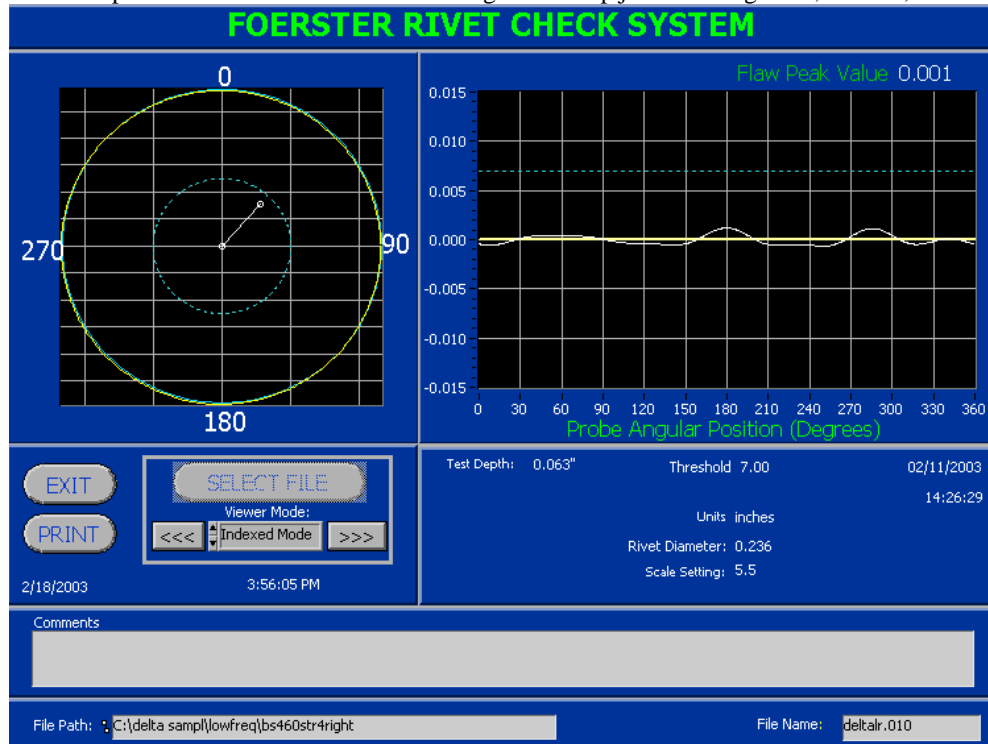


Figure E-10. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #9 (Panel FT1/F3).

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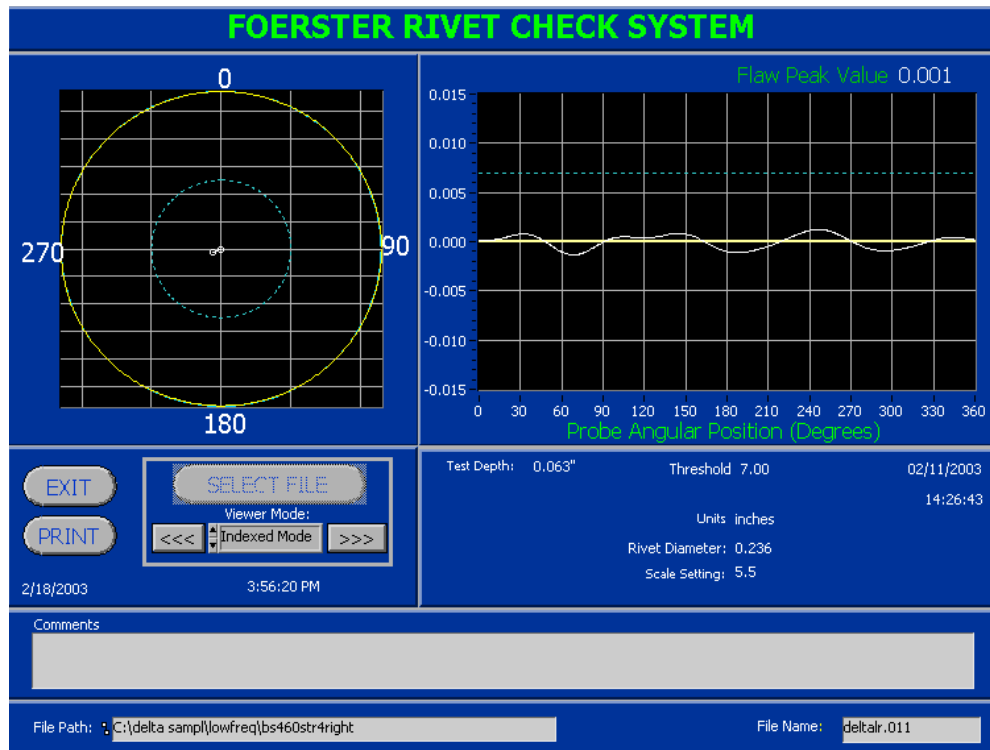


Figure E-11. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #10 (Panel FT1/F3).

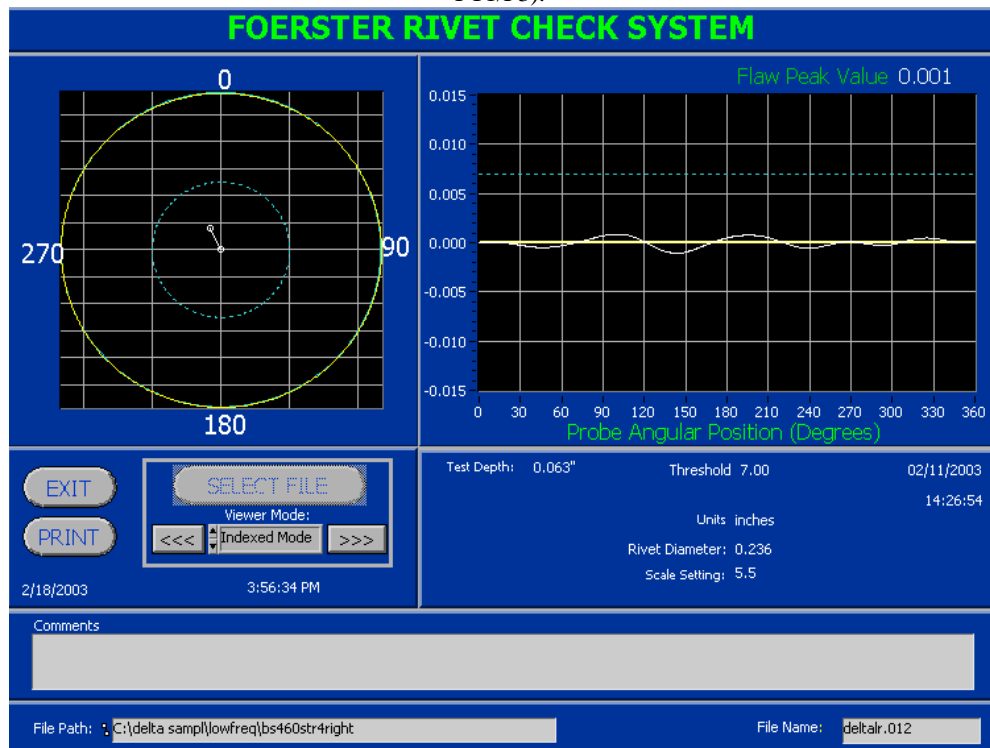


Figure E-12. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #11 (Panel FT1/F3).

SHEET	<b>E-29</b>	NO.	<b>4-086624-20</b>
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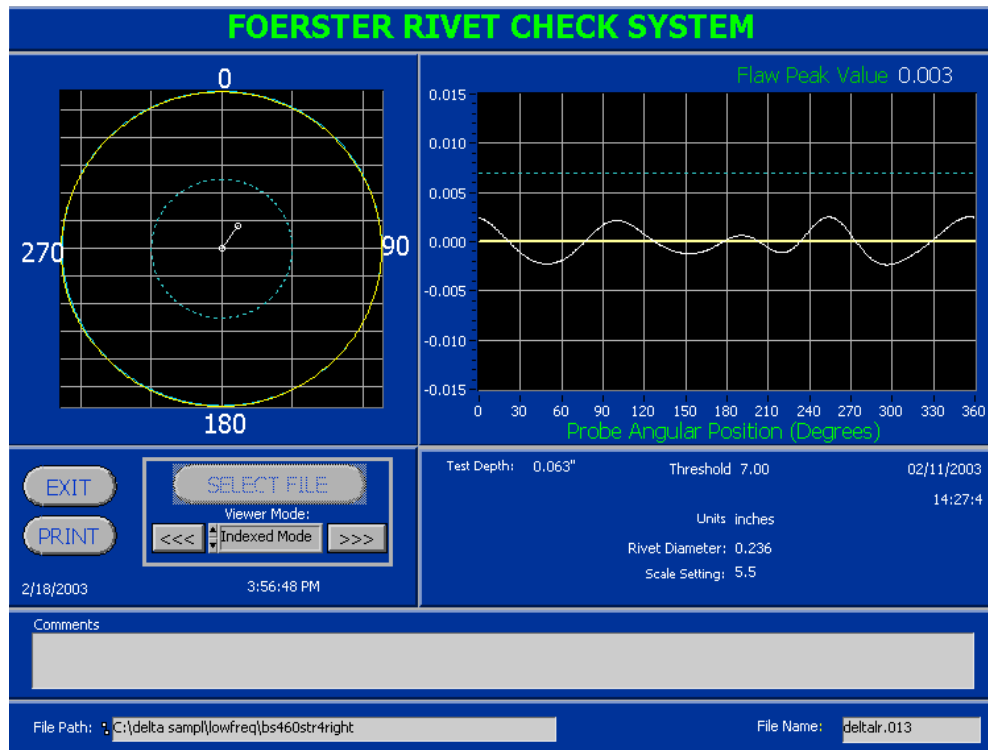


Figure E-13. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #12 (Panel FT1/F3).

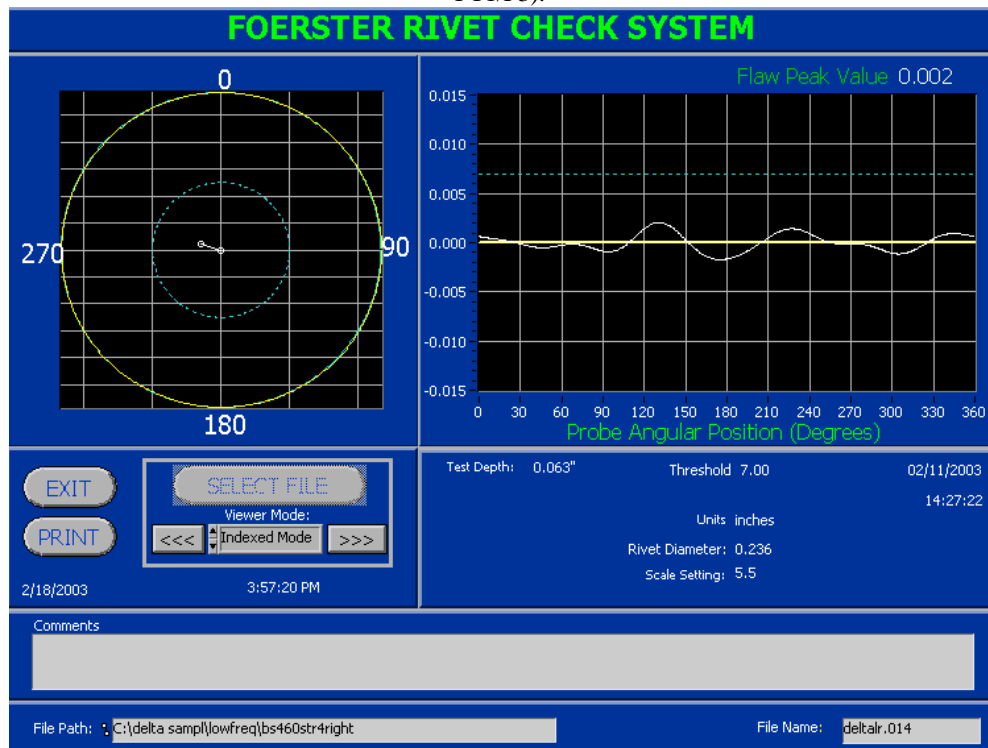


Figure E-14. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #13 (Panel FT1/F3).

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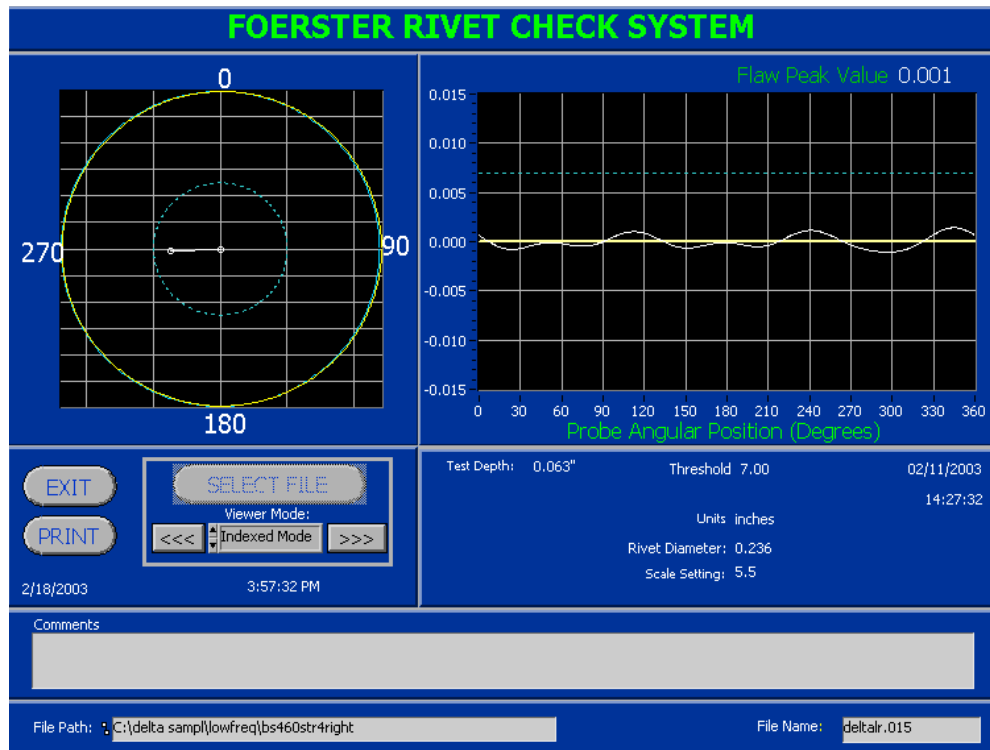


Figure E-15. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #14 (Panel FT1/F3).

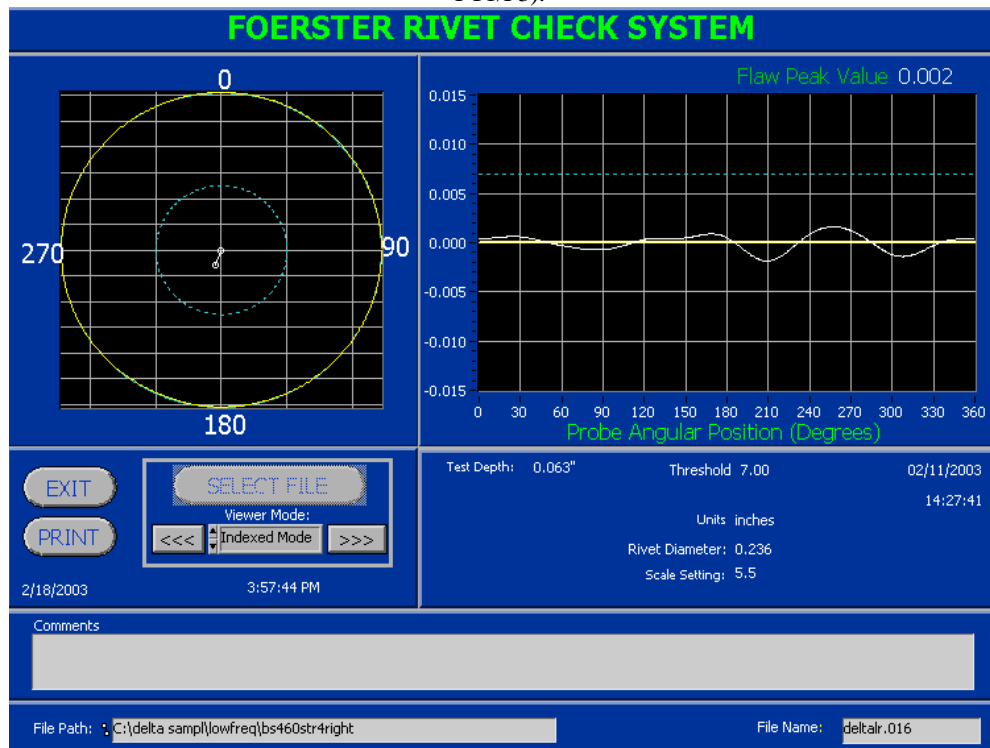


Figure E-16. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #15 (Panel FT1/F3).

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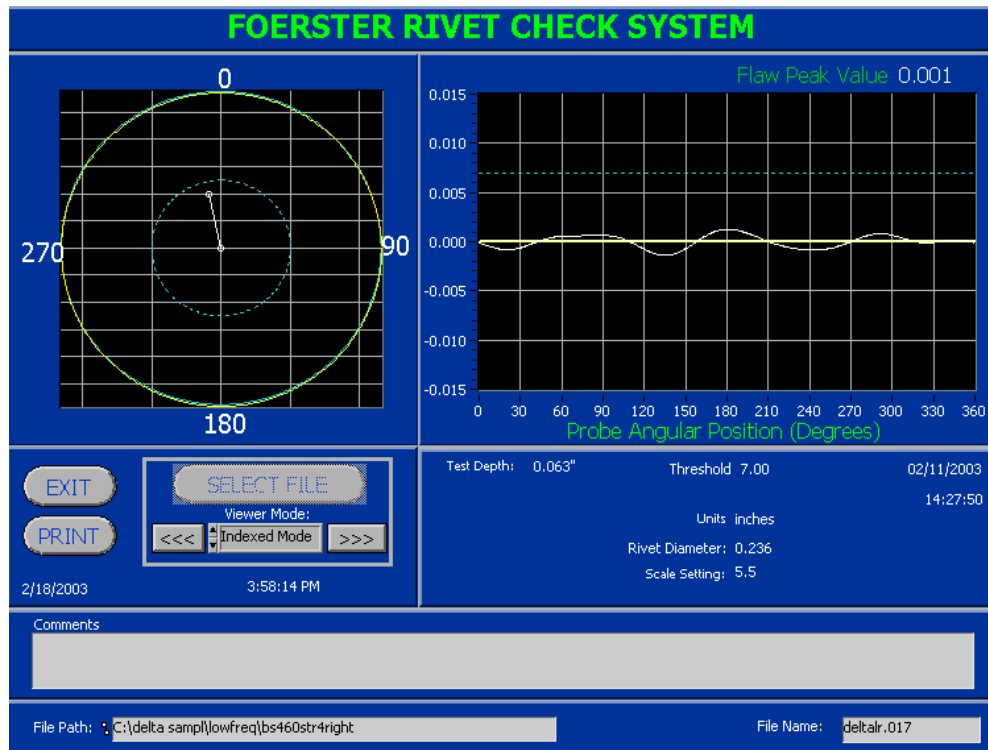


Figure E-17. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 460, rivet #16 (Panel FT1/F3).

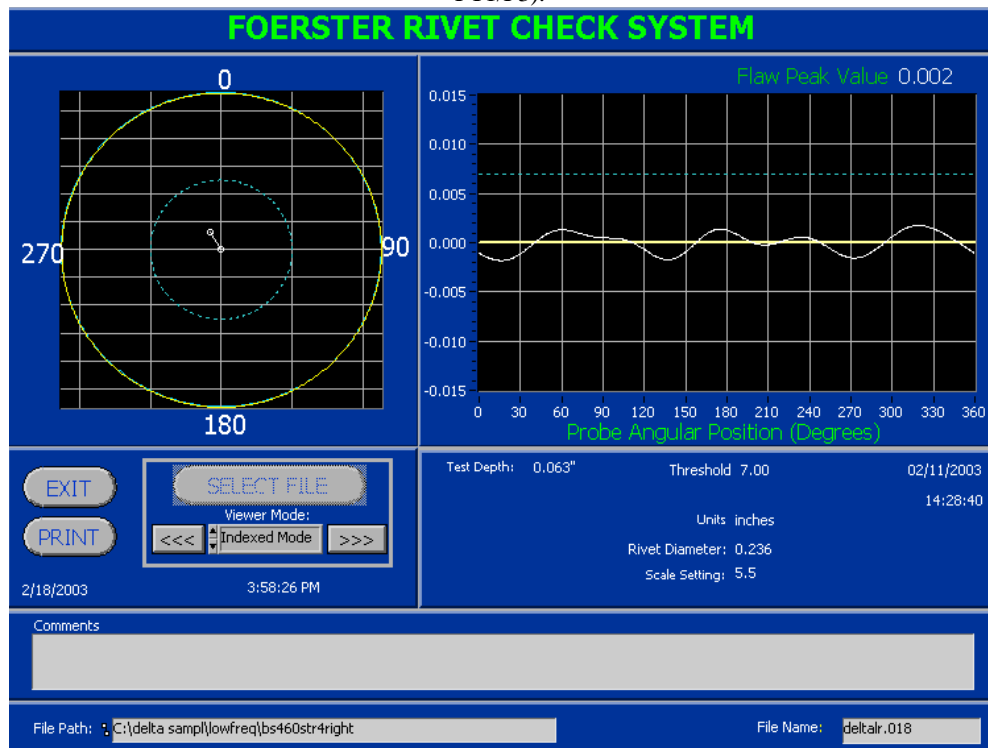


Figure E-18. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #1 (Panel FT1/F3).



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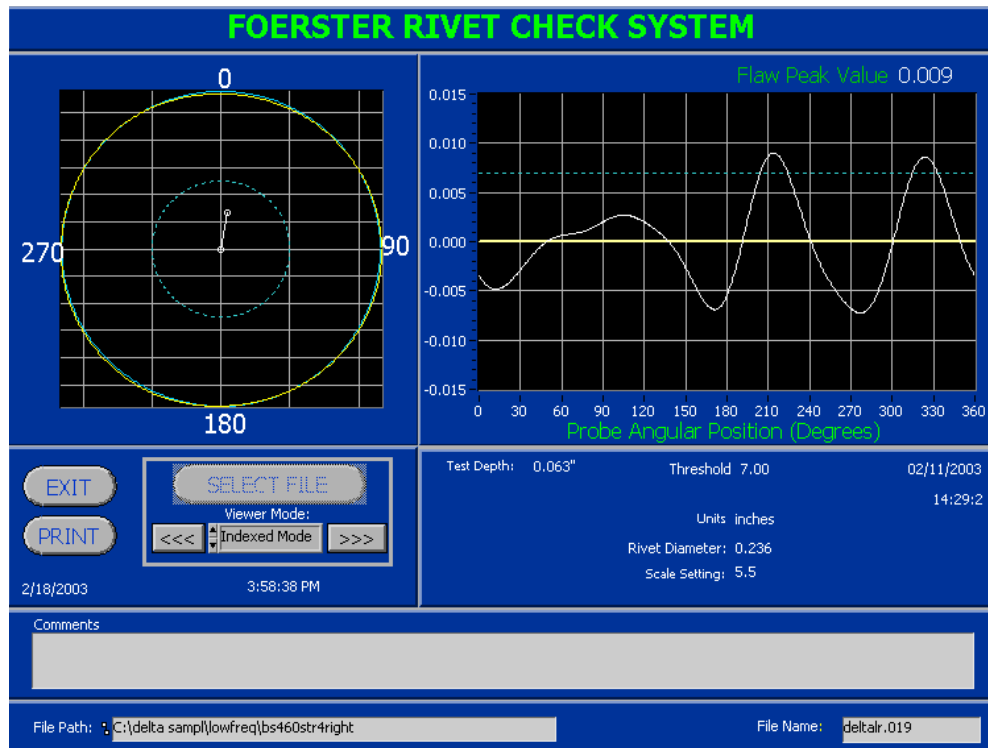


Figure E-19. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #2 (Panel FT1/F3).

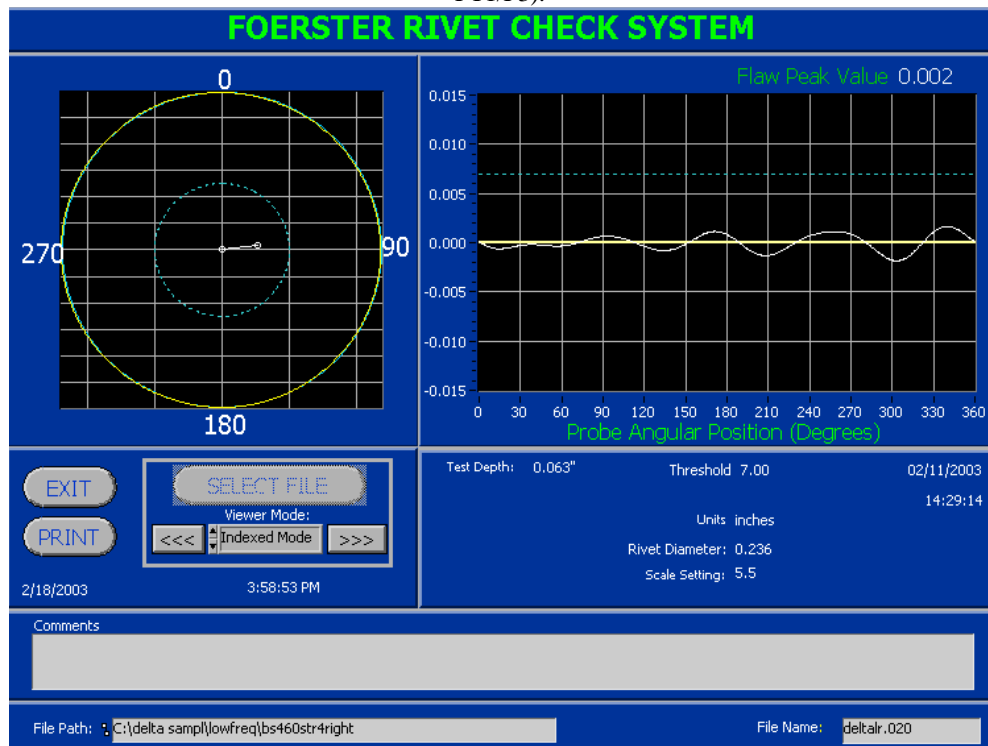


Figure E-20. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #3 (Panel FT1/F3).

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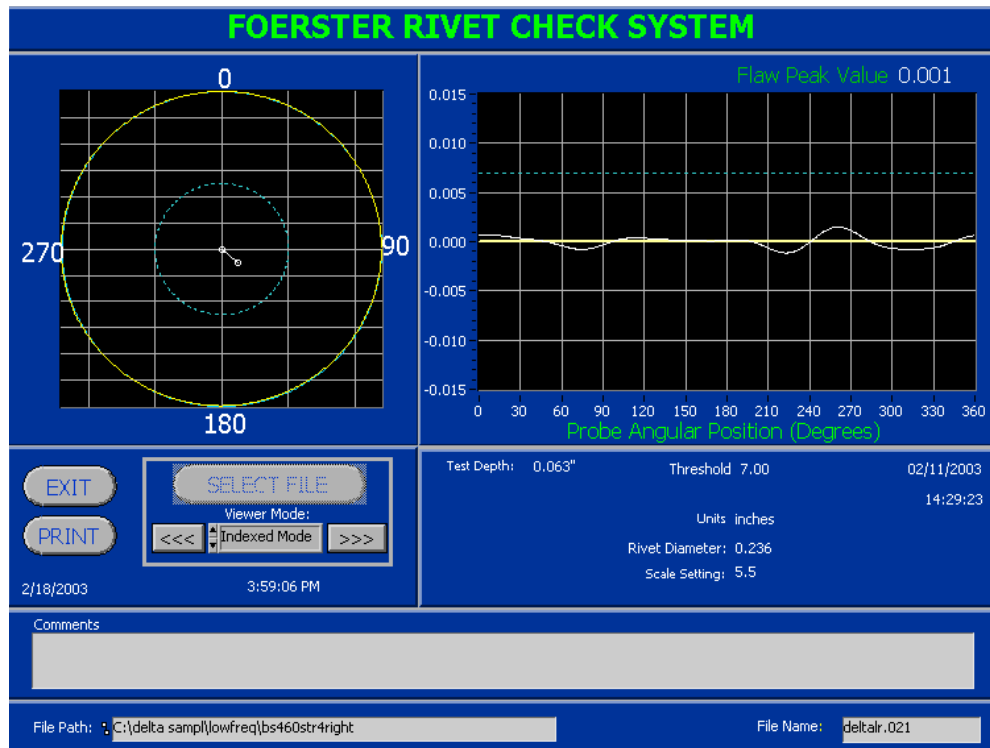


Figure E-21. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #4 (Panel FT1/F3).

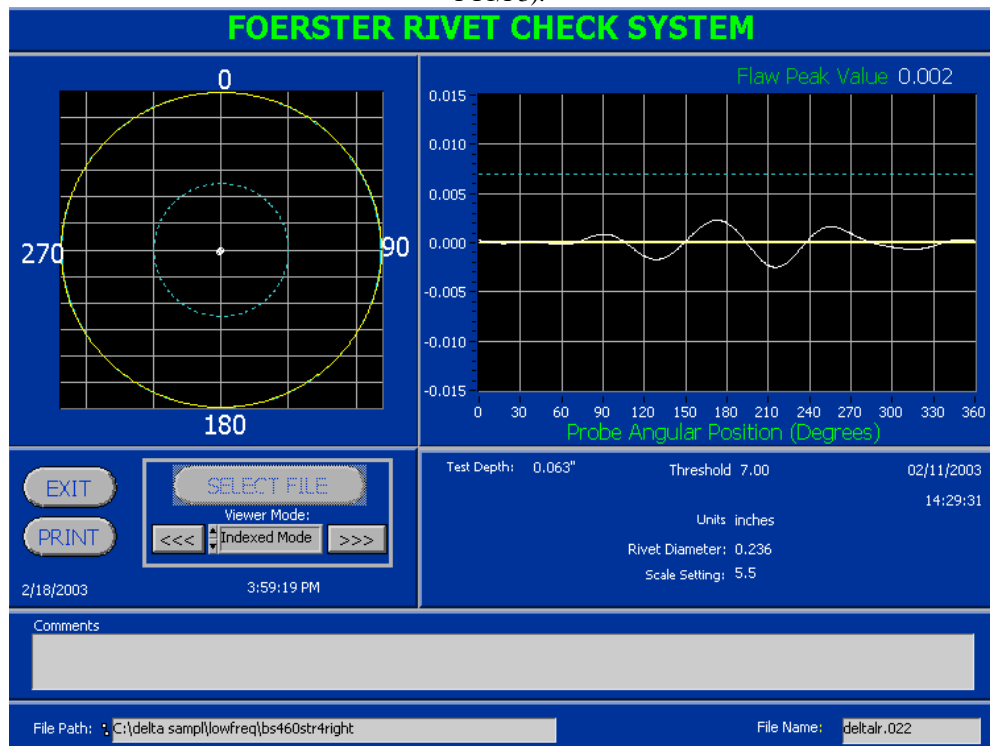


Figure E-22. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #5 (Panel FT1/F3).

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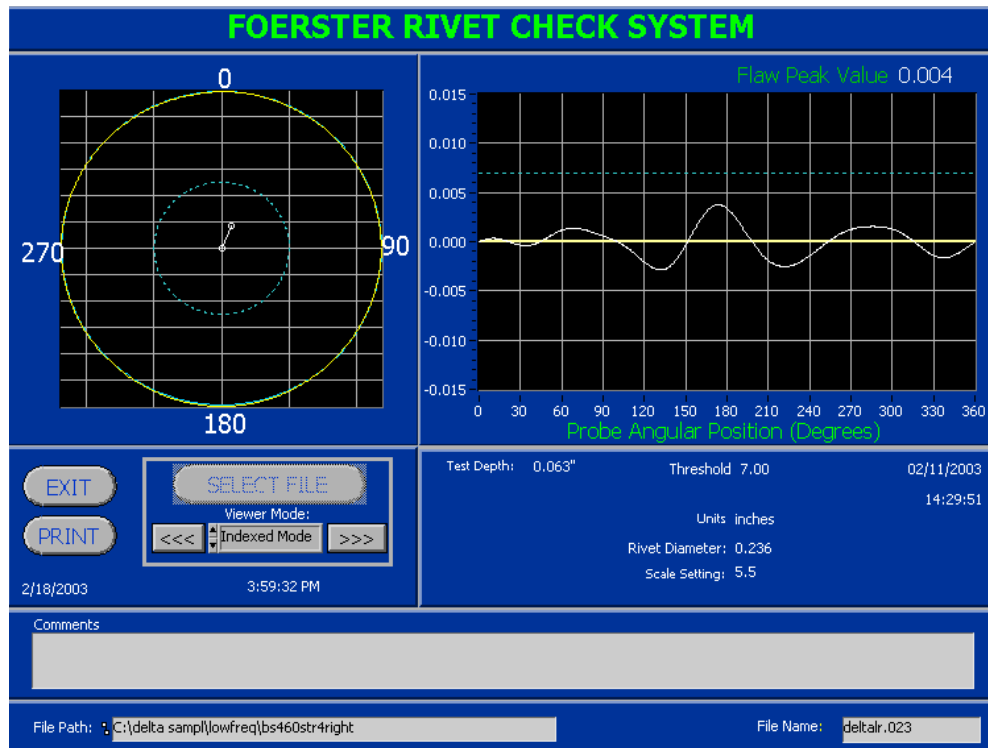


Figure E-23. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #6 (Panel FT1/F3).

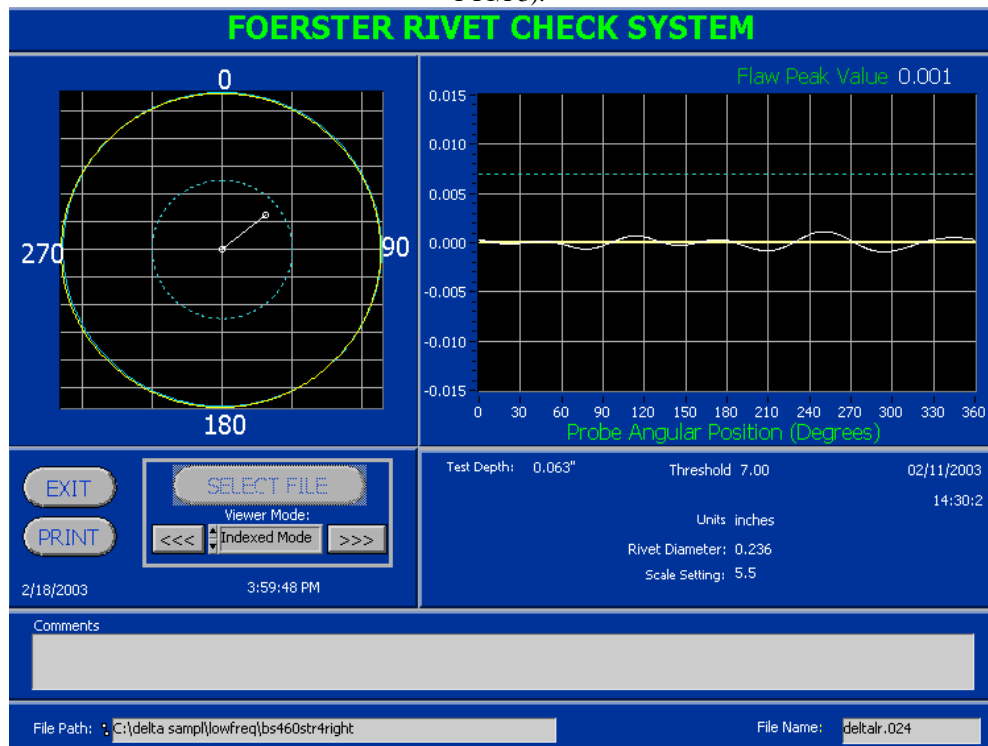


Figure E-24. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #7 (Panel FT1/F3).

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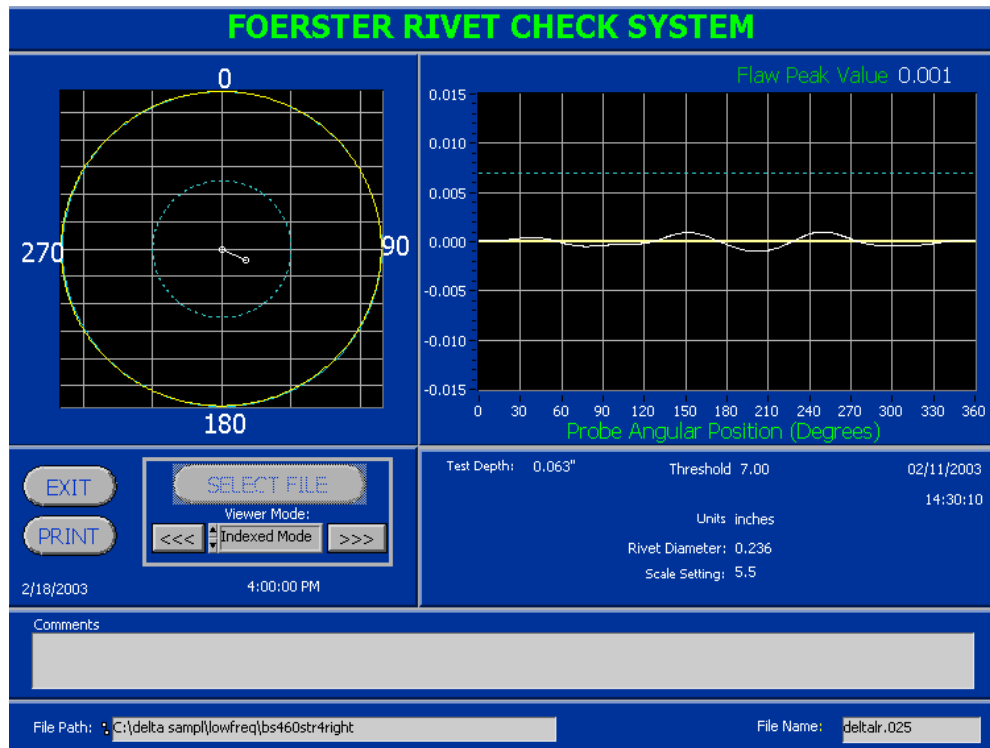


Figure E-25. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #8 (Panel FT1/F3).

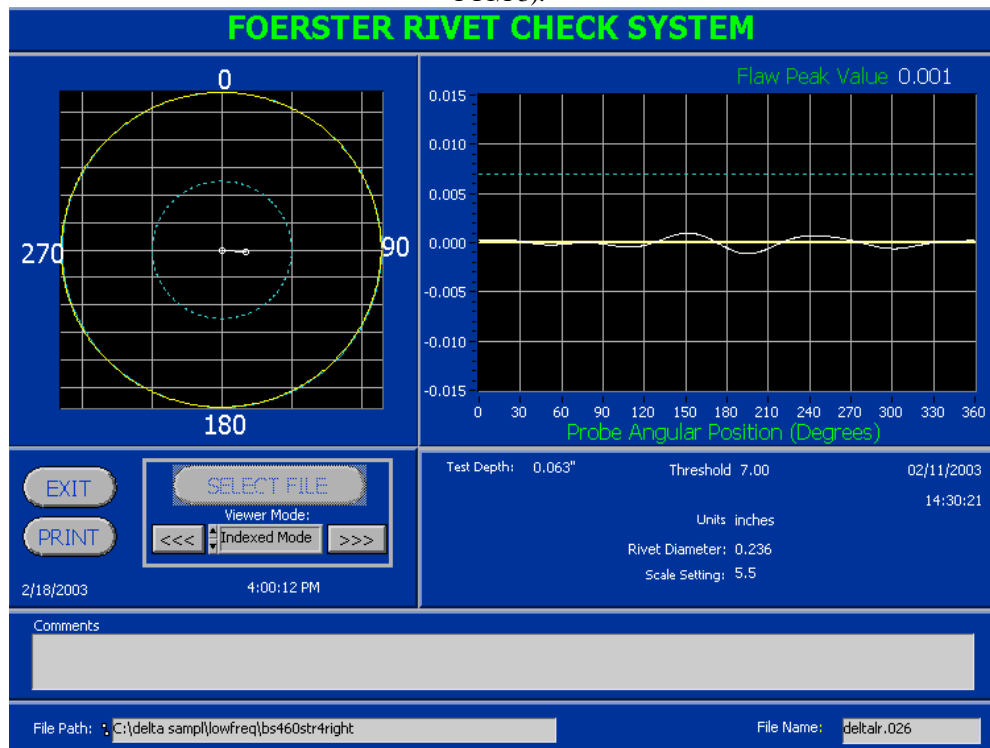


Figure E-26. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #9 (Panel FT1/F3).

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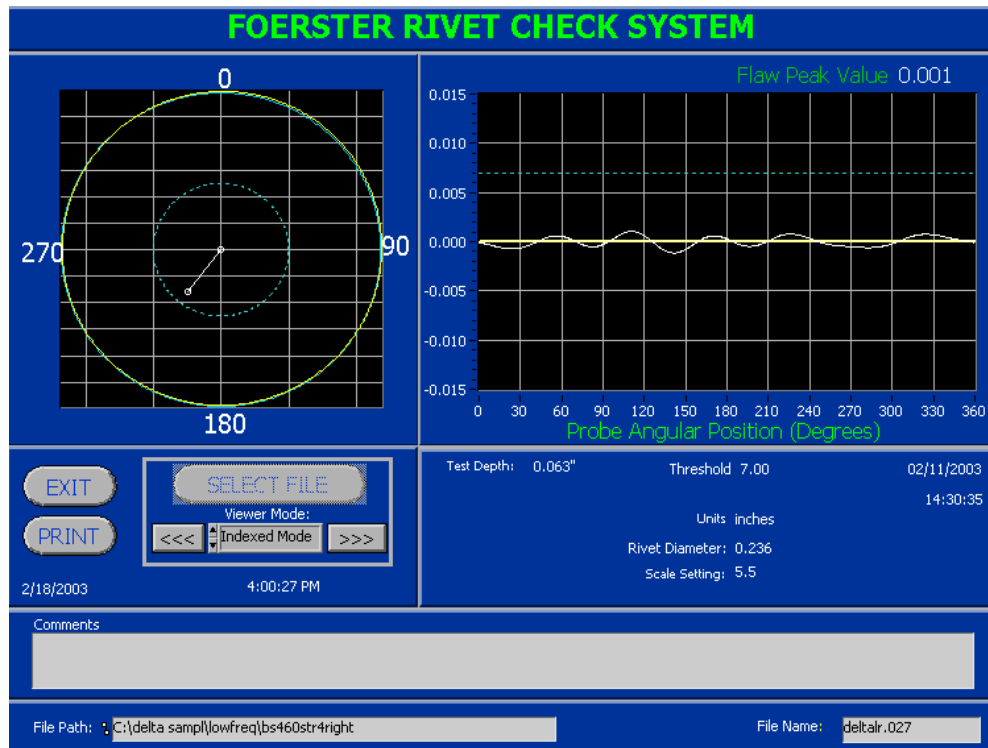


Figure E-27. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #10 (Panel FT1/F3).

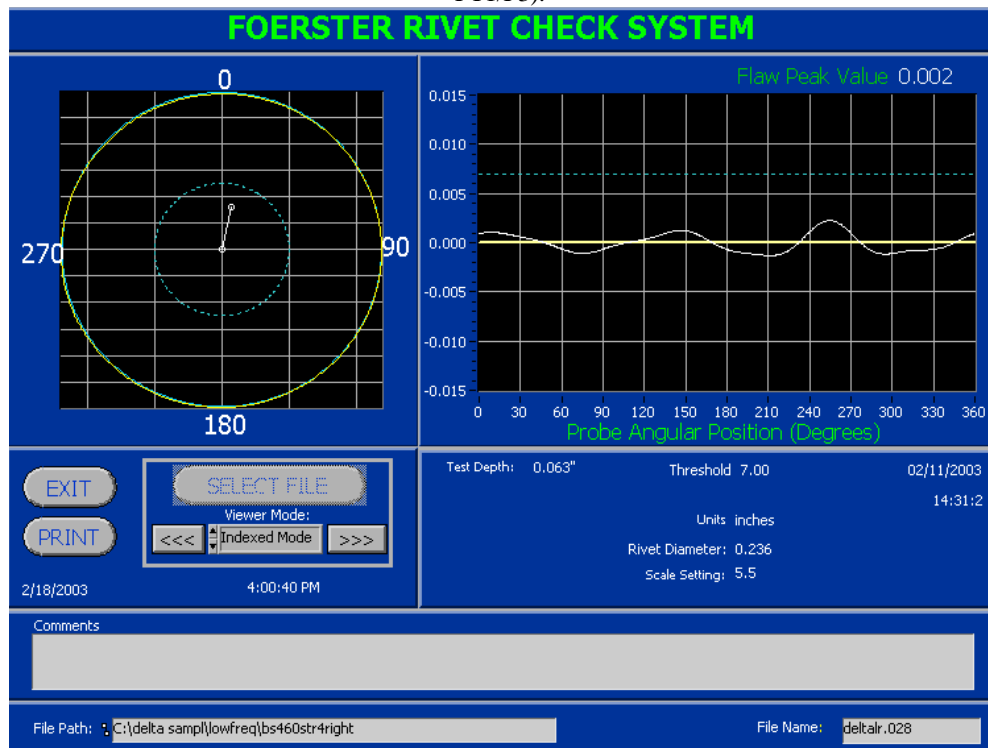


Figure E-28. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #11 (Panel FT1/F3).

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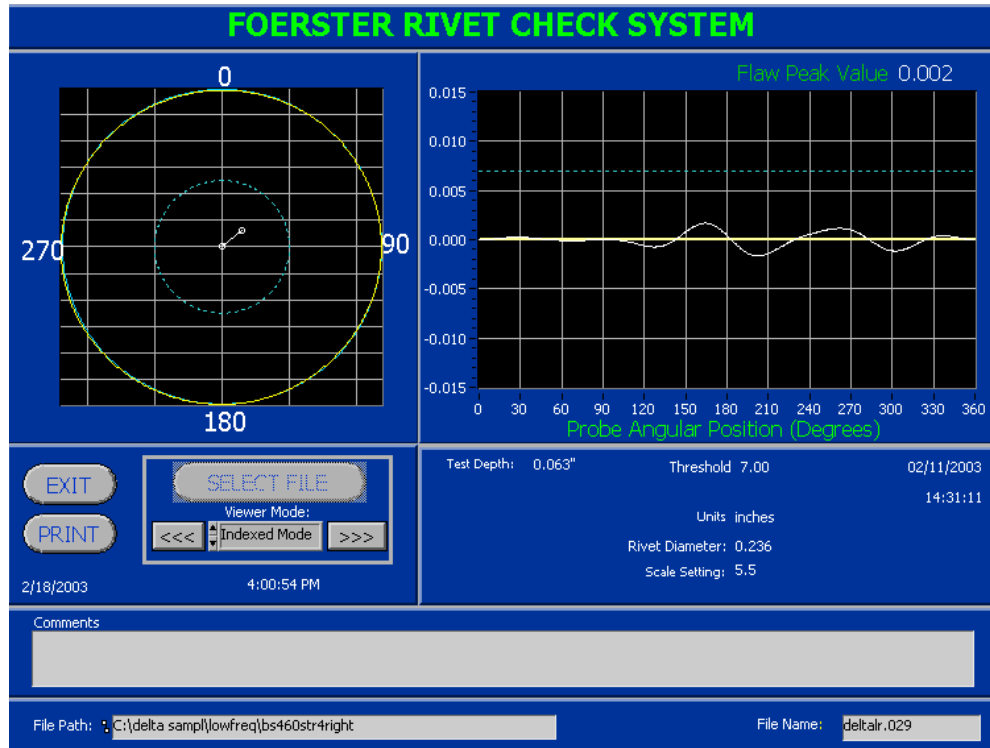


Figure E-29. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #12 (Panel FT1/F3).

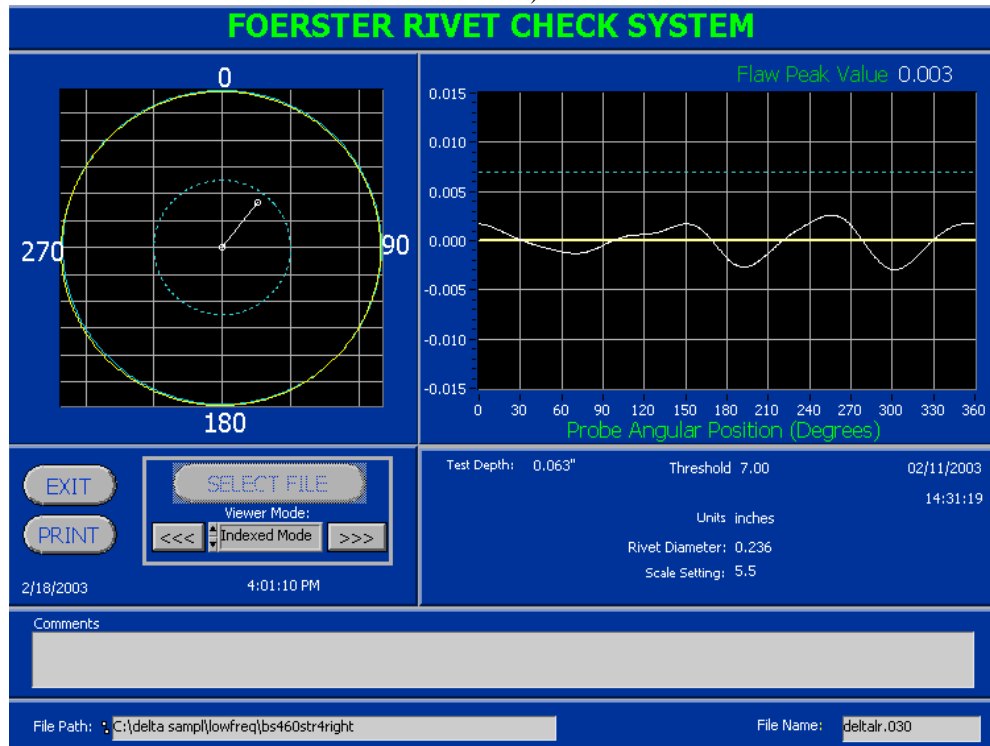


Figure E-30. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #13 (Panel FT1/F3).

SHEET	<b>E-38</b>	NO.	<b>4-086624-20</b>
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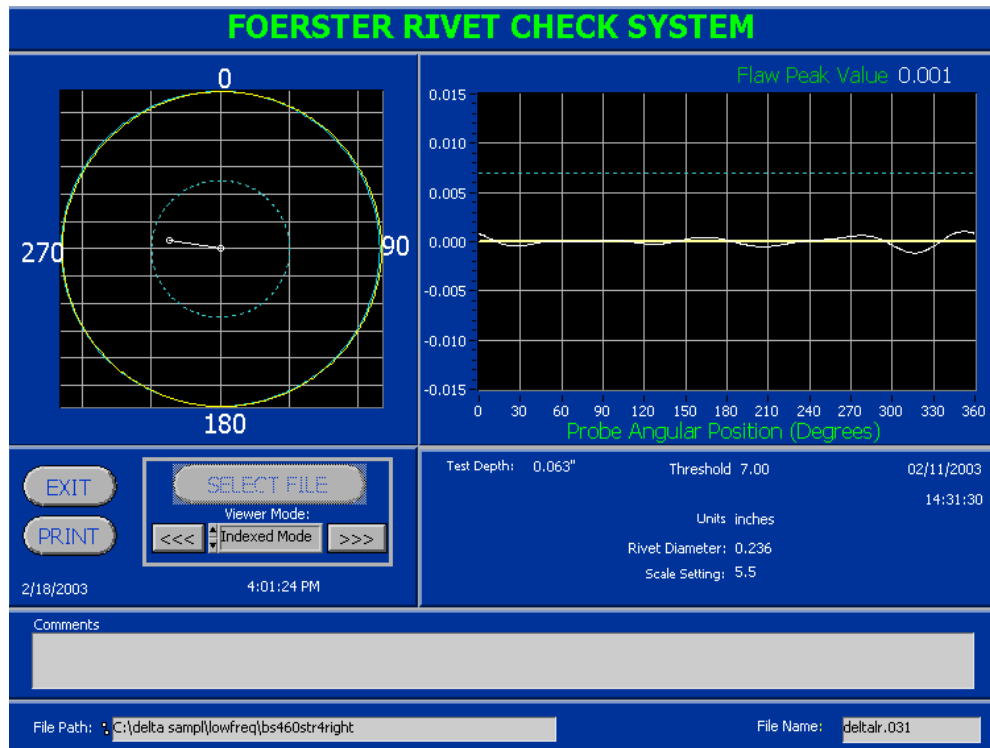


Figure E-31. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #14 (Panel FT1/F3).

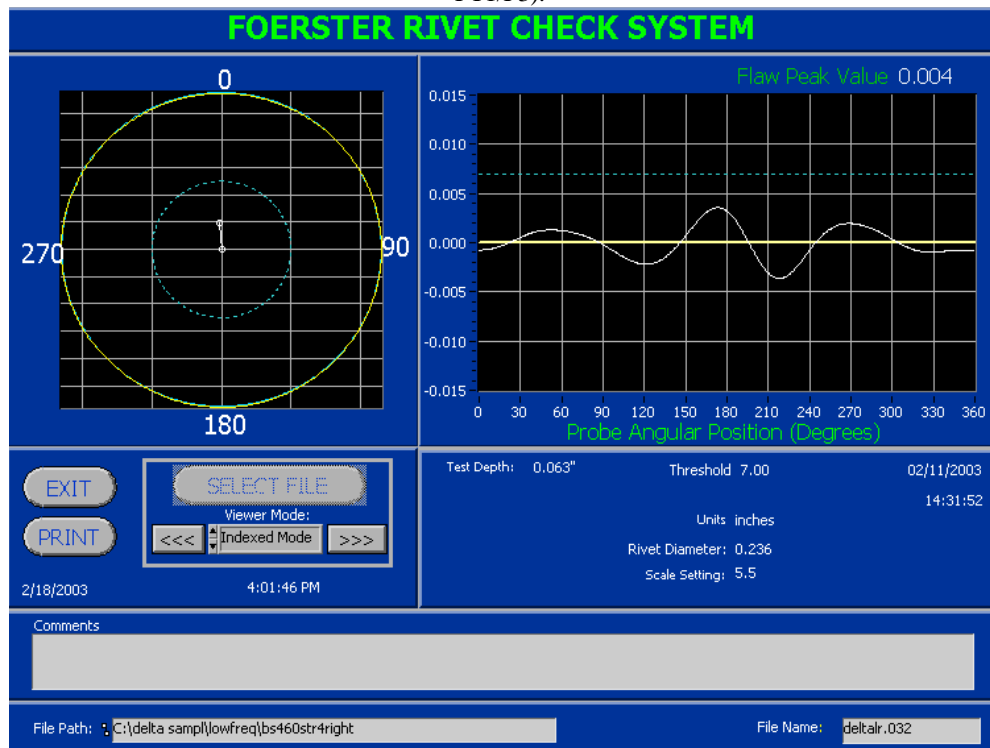


Figure E-32. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 480, rivet #15 (Panel FT1/F3).

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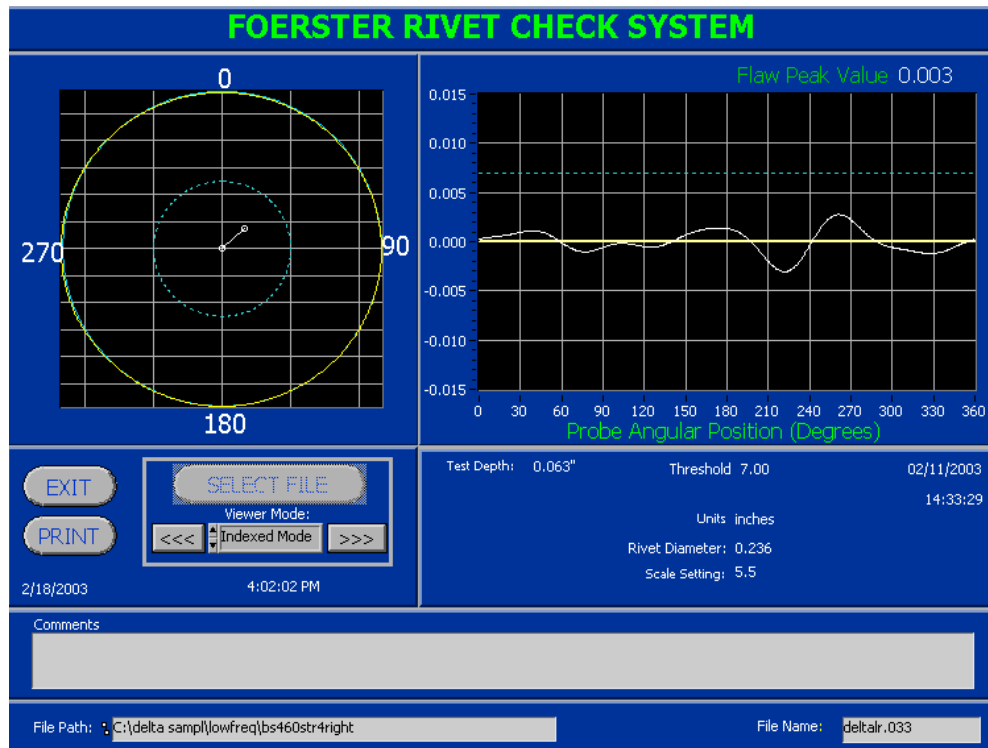


Figure E-33. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #1 (Panel FT1/F3).

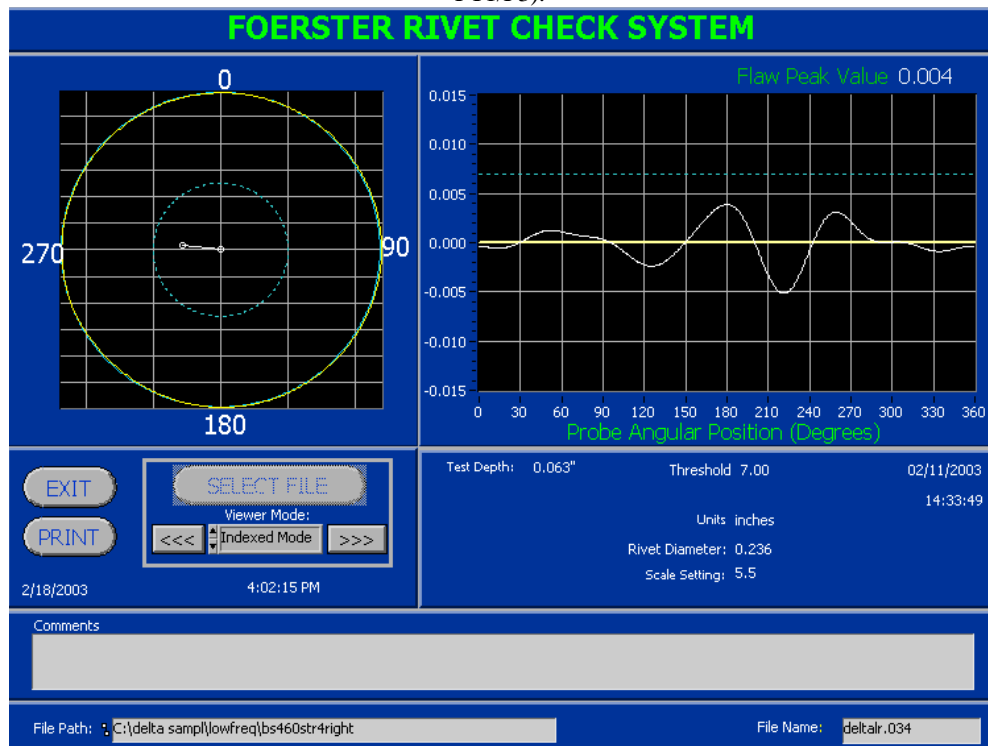


Figure E-34. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #2 (Panel FT1/F3).



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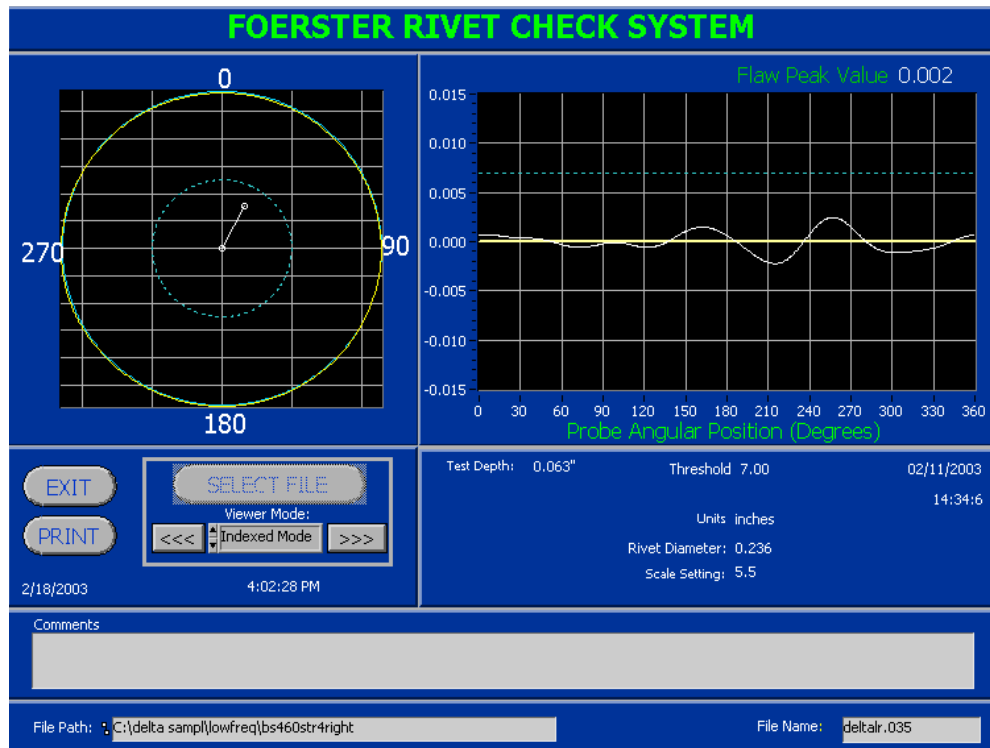


Figure E-35. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #3 (Panel FT1/F3).

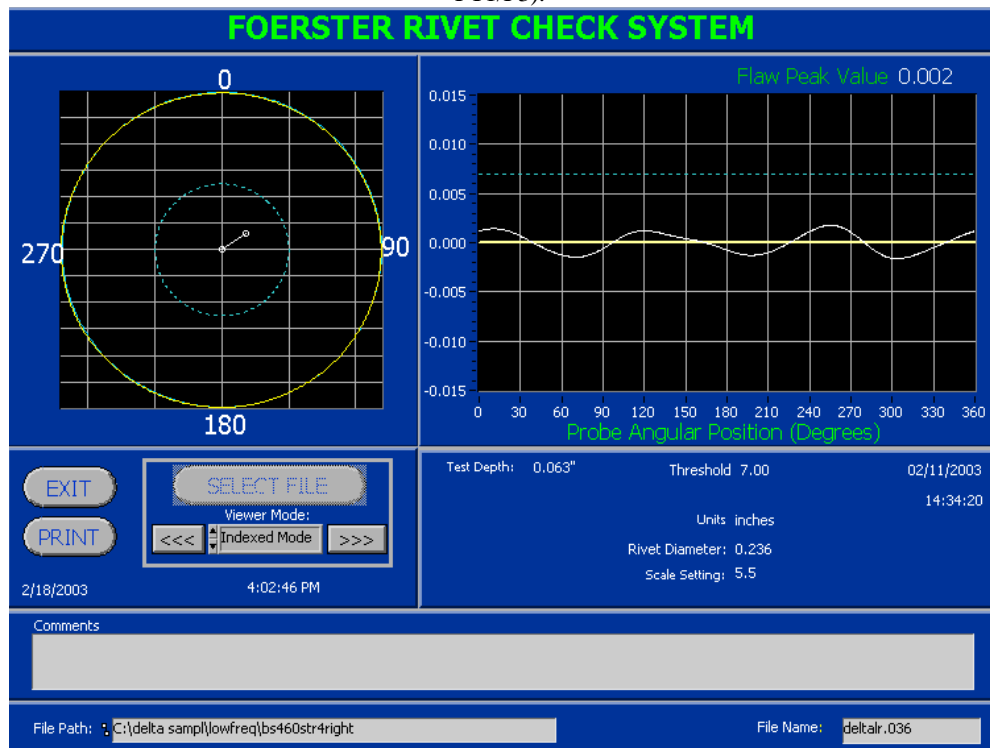


Figure E-36. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #4 (Panel FT1/F3).

SHEET	<b>E-41</b>	NO.	<b>4-086624-20</b>
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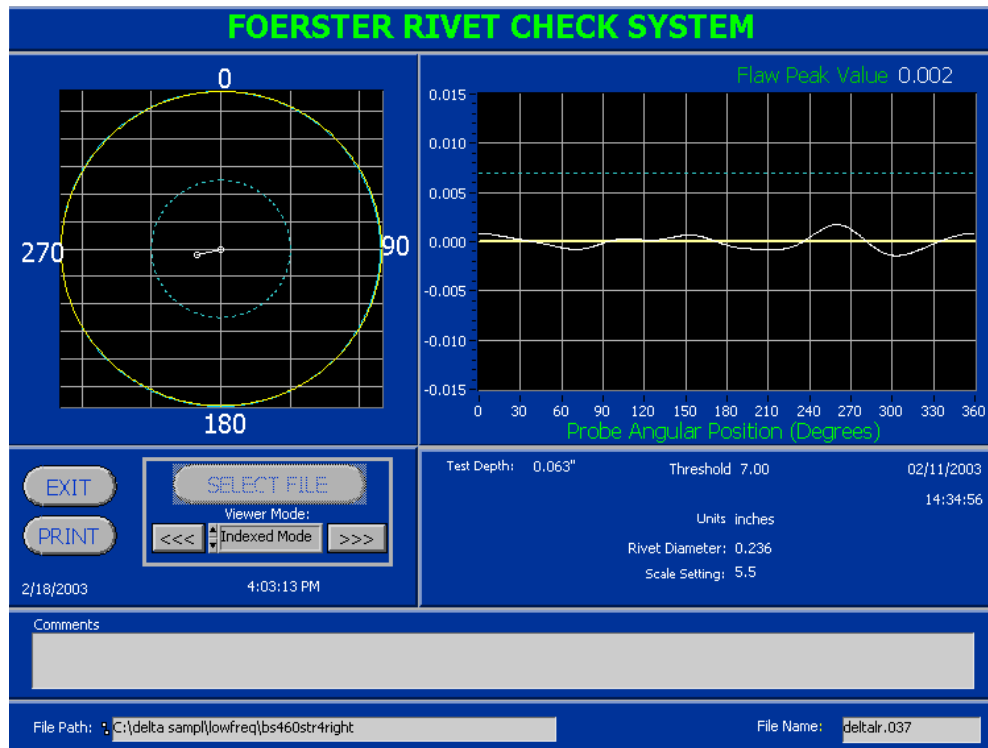


Figure E-37. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #5 (Panel FT1/F3).

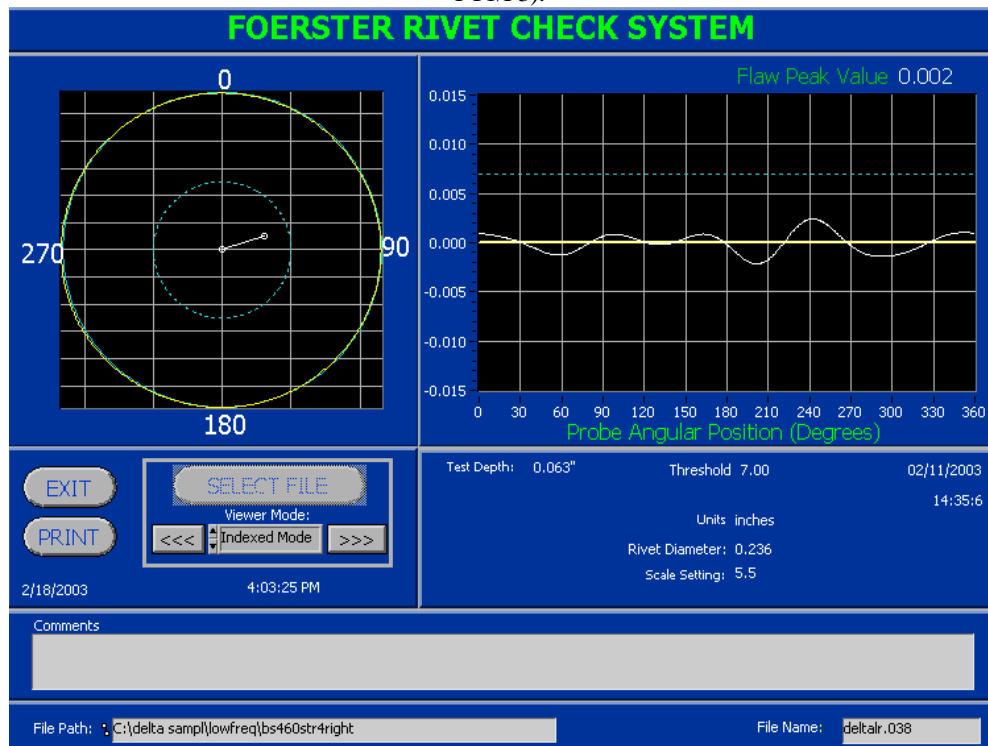


Figure E-38. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #6 (Panel FT1/F3).

SHEET	<b>E-42</b>	NO.	<b>4-086624-20</b>
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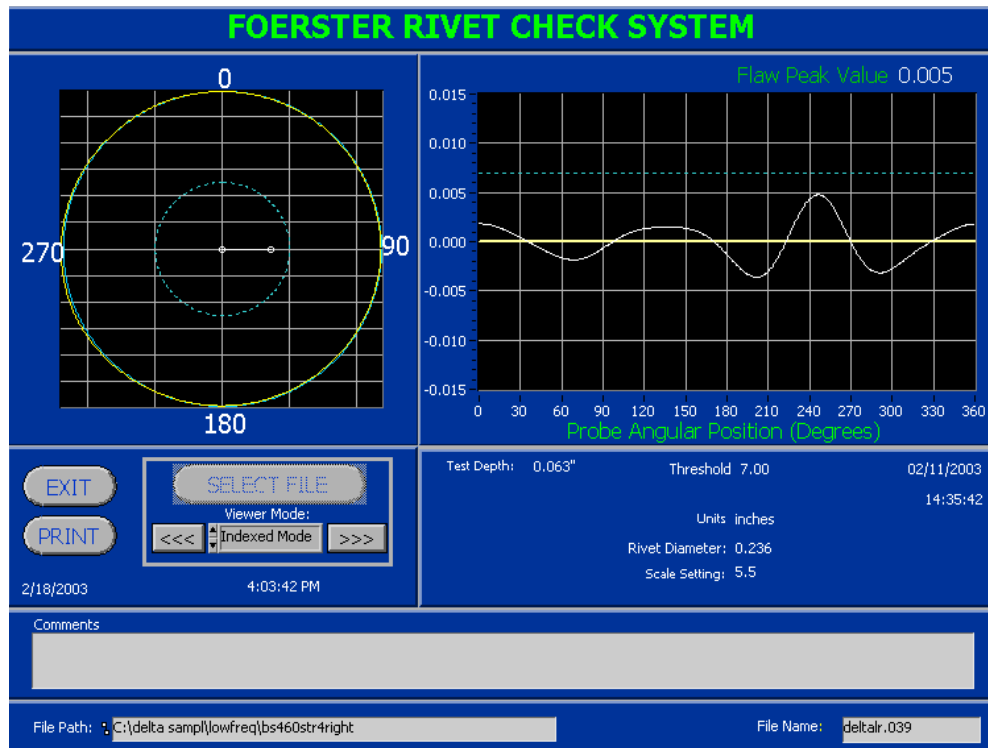


Figure E-39. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #7 (Panel FT1/F3).

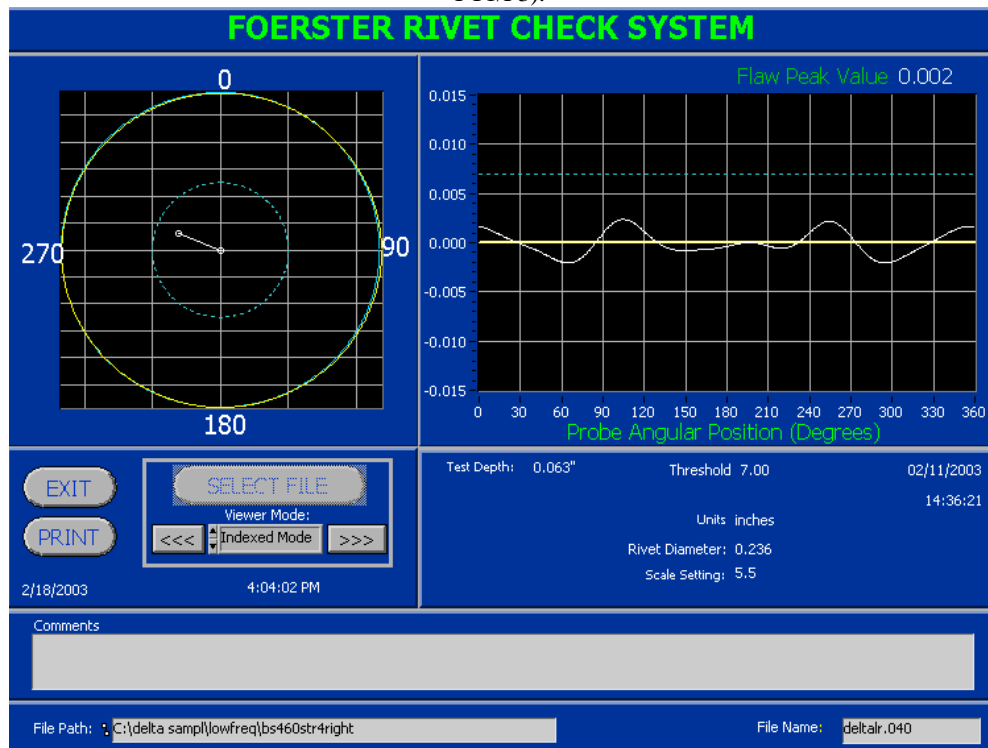


Figure E-40. Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #8 (Panel FT1/F3).

SHEET	<b>E-43</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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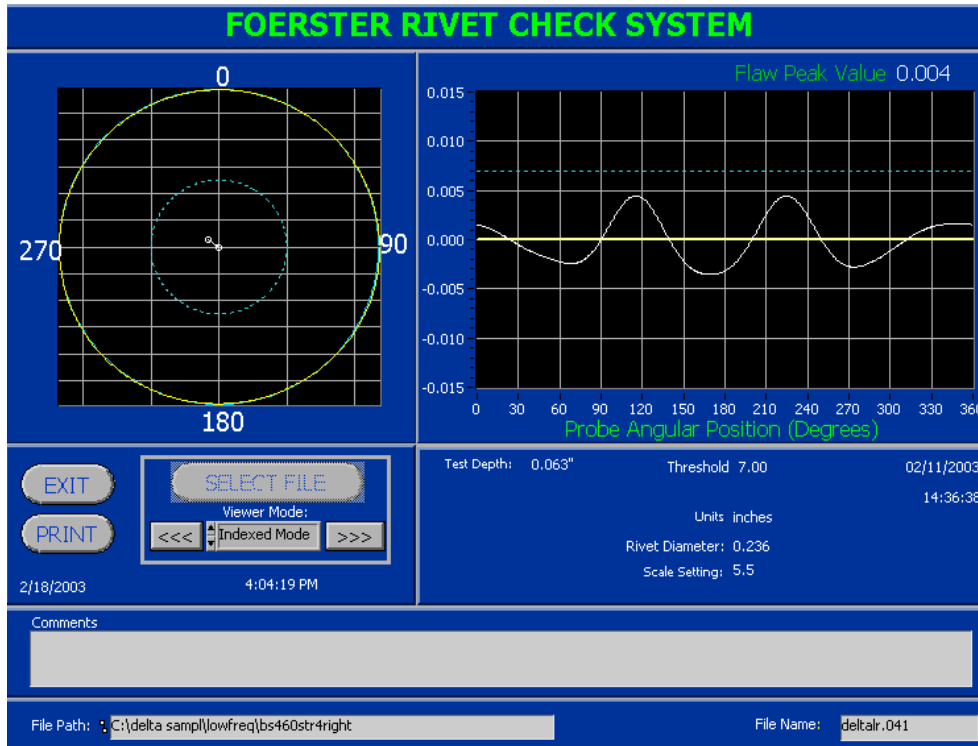


FIGURE E-41 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #9 (Panel FT1/F3).

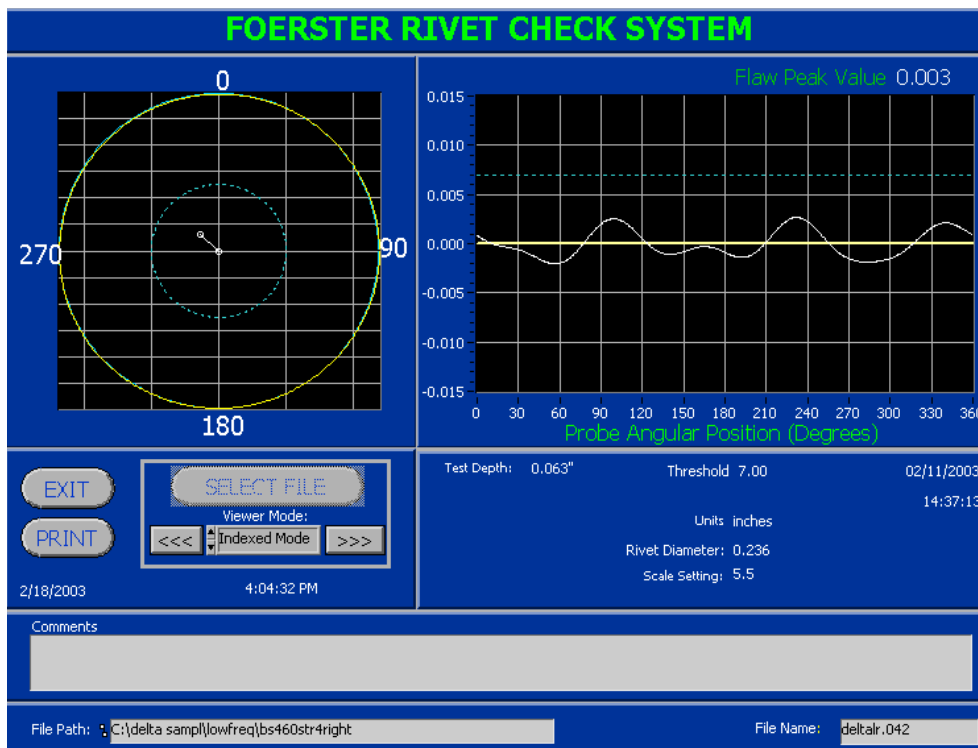


FIGURE E-42 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #10 (Panel FT1/F3).

SHEET	<b>E-44</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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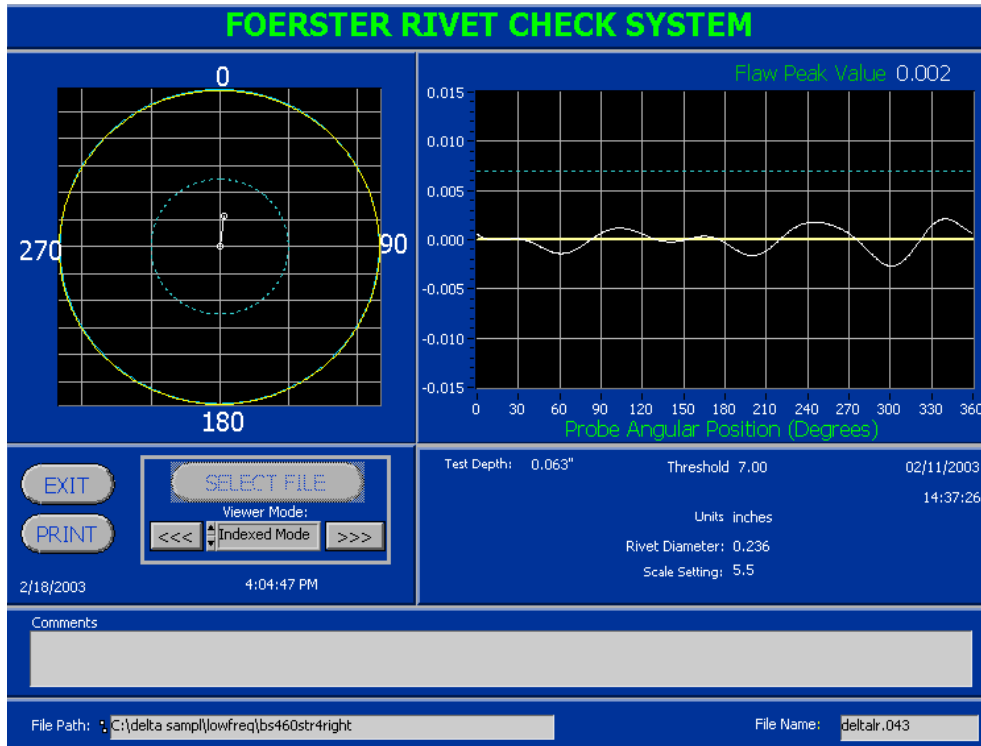


FIGURE E-43 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #11 (Panel FT1/F3).

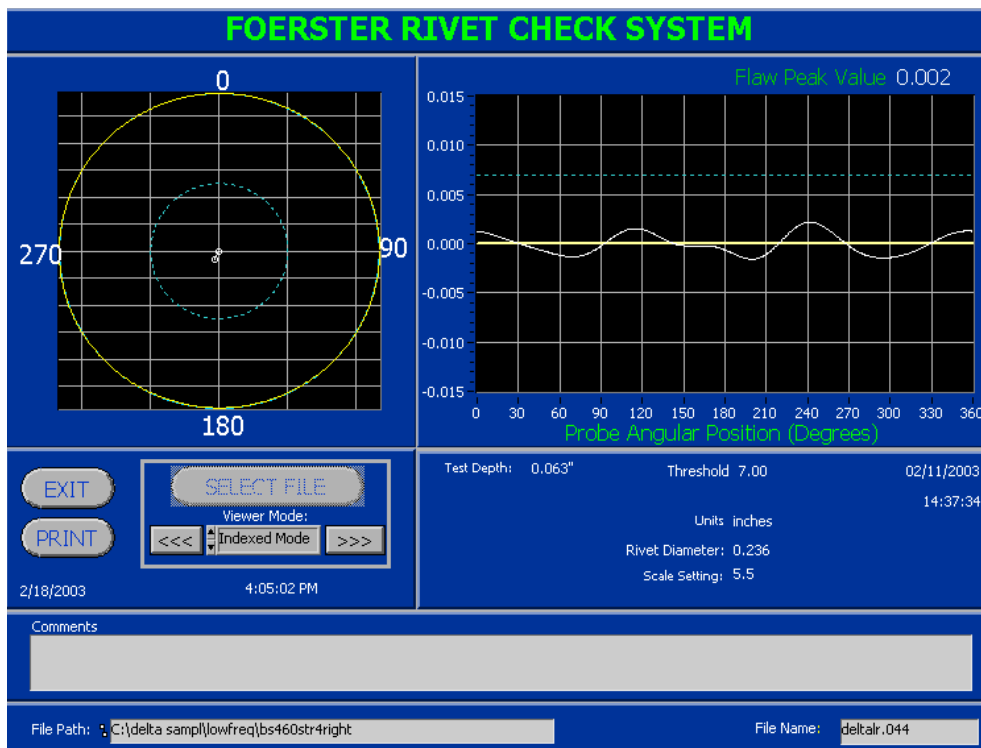


FIGURE E-44 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #12 (Panel FT1/F3).

SHEET	<b>E-45</b>	NO.	<b>4-086624-20</b>
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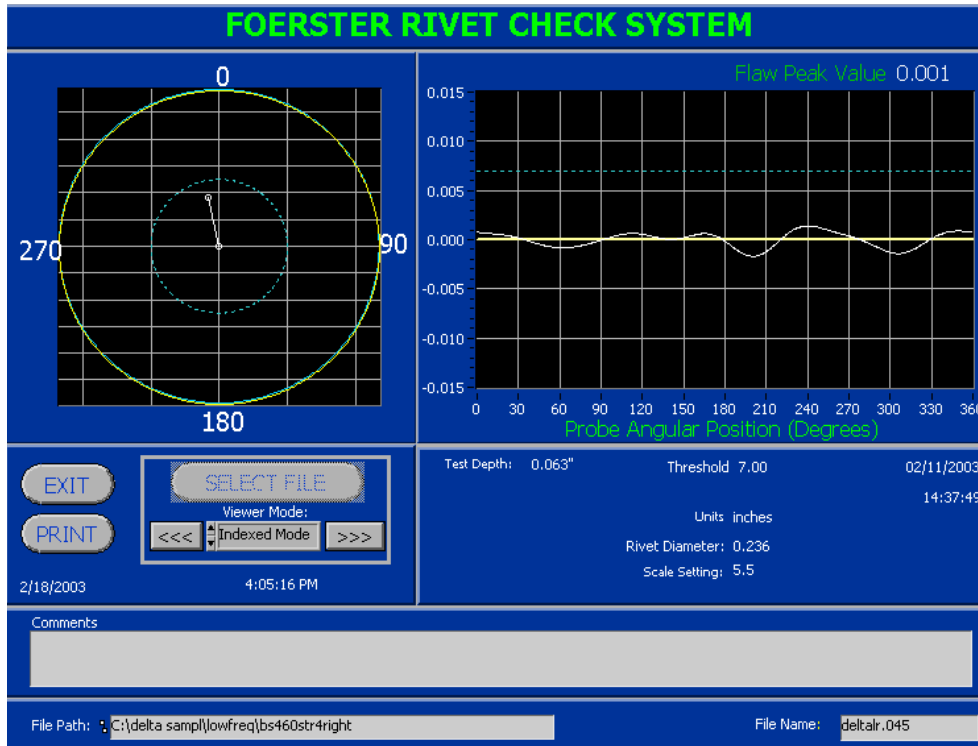


FIGURE E-45 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #13 (Panel FT1/F3).

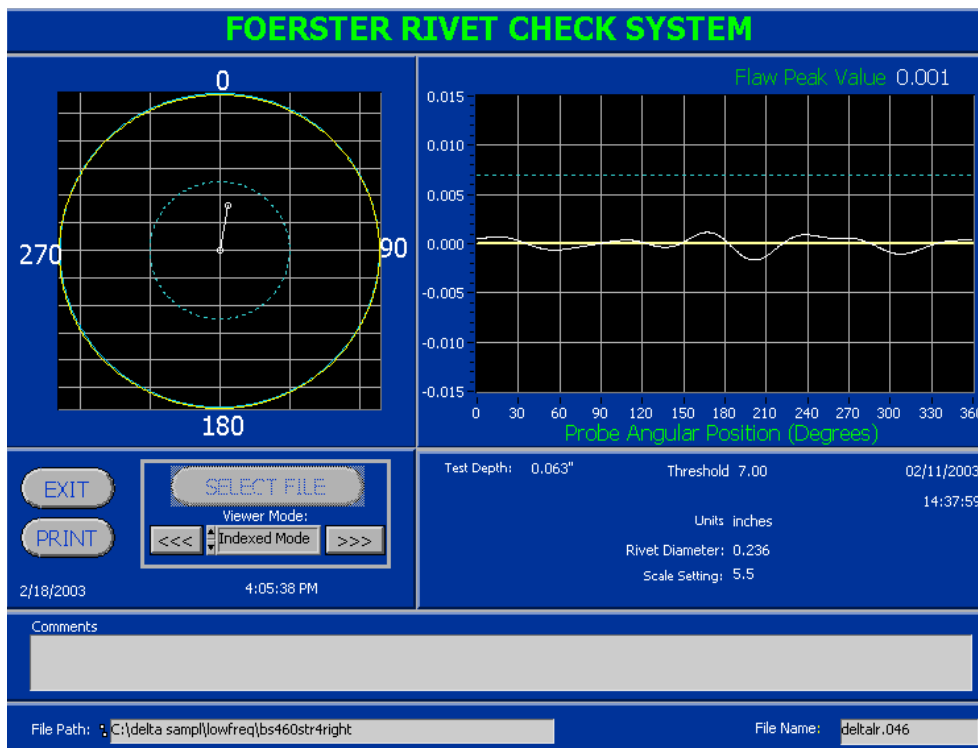


FIGURE E-46 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #14 (Panel FT1/F3).

SHEET	<b>E-46</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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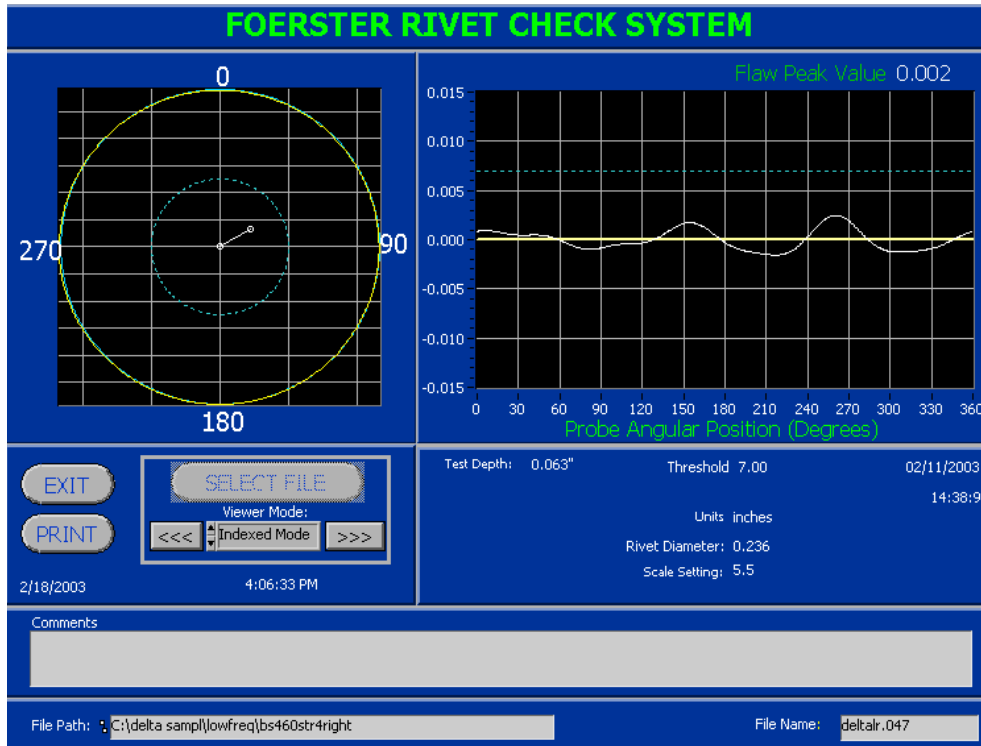


FIGURE E-47 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 500, rivet #15 (Panel FT1/F3).

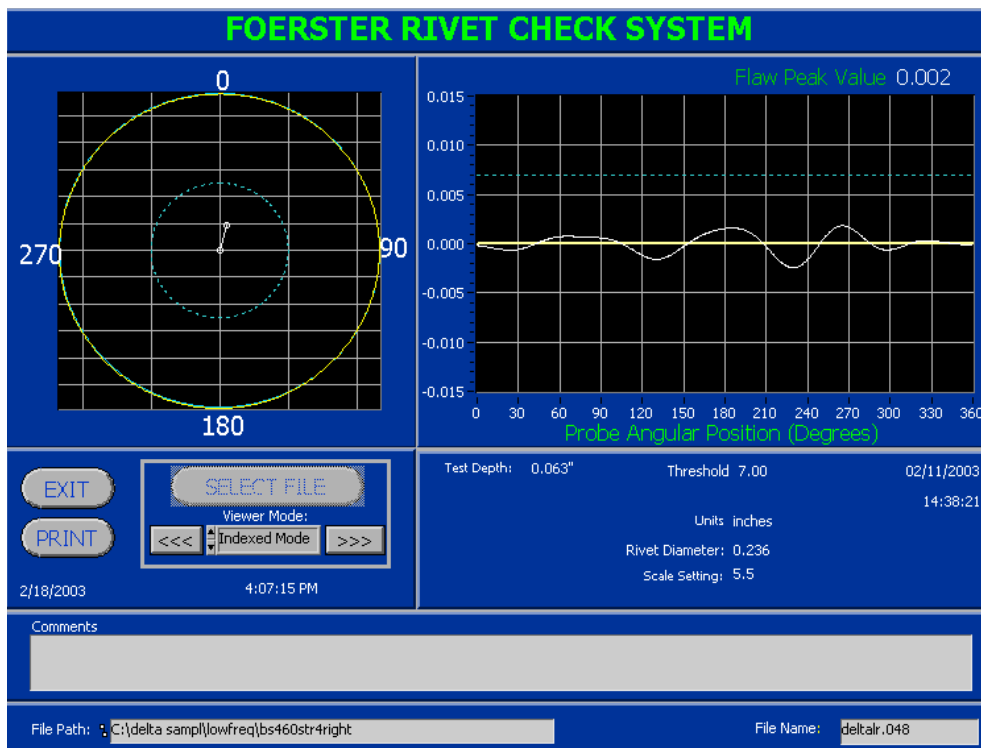


FIGURE E-48 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet at frame (Panel FT1/F3).

SHEET	<b>E-47</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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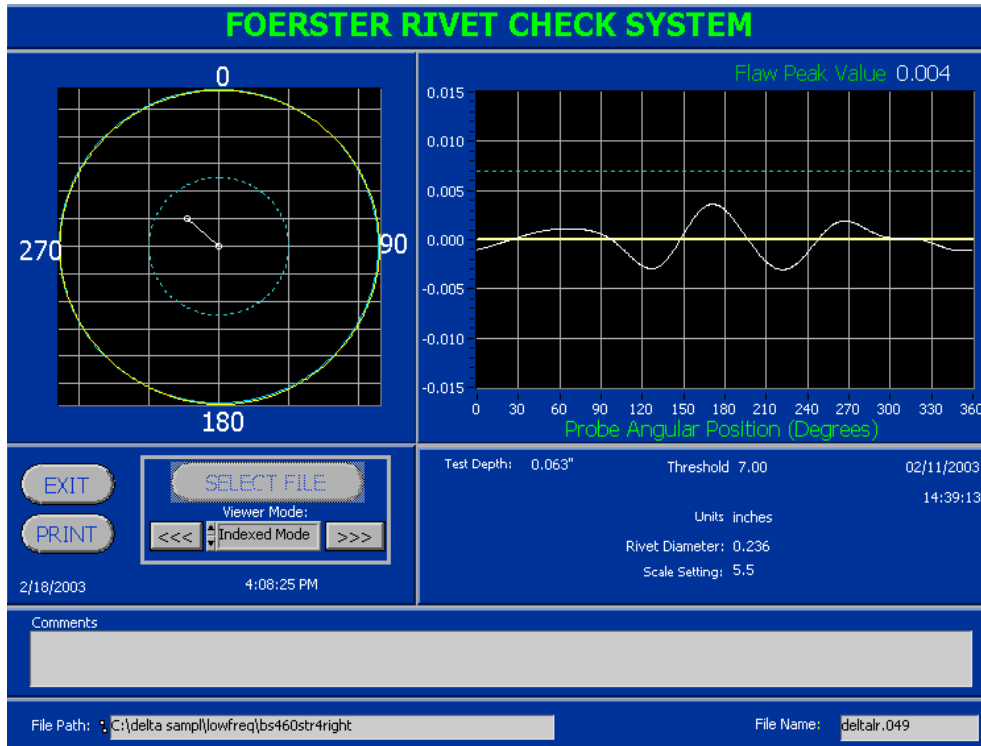


FIGURE E-49 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #1 (Panel FT1/F3).

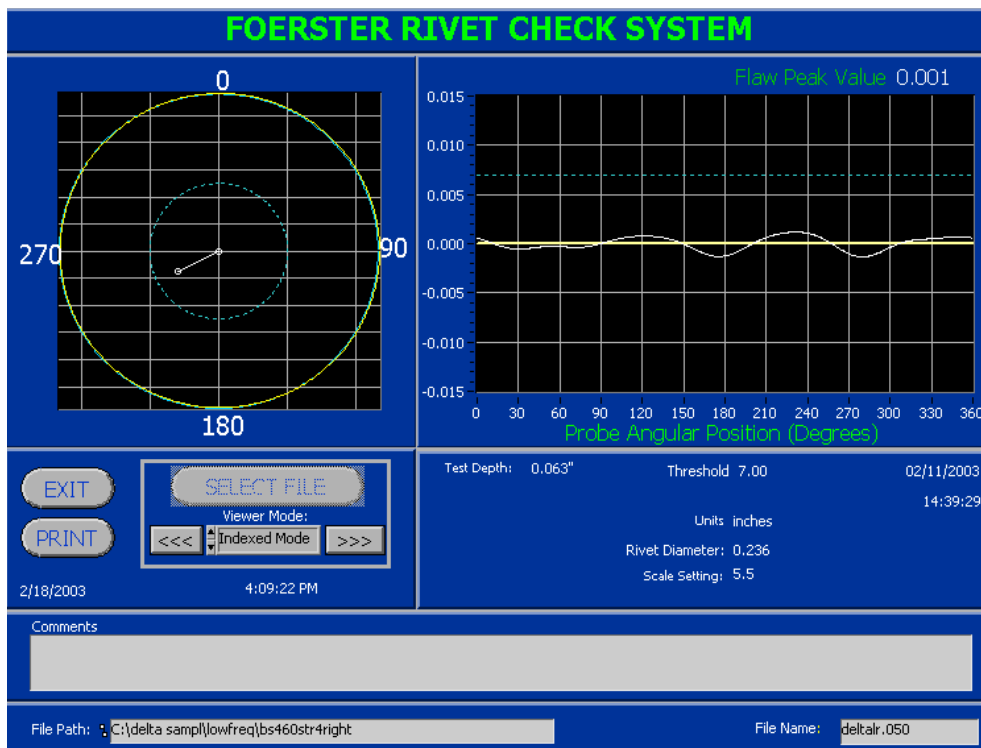


FIGURE E-50 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #2 (Panel FT1/F3).



SHEET	<b>E-48</b>	NO.	<b>4-086624-20</b>
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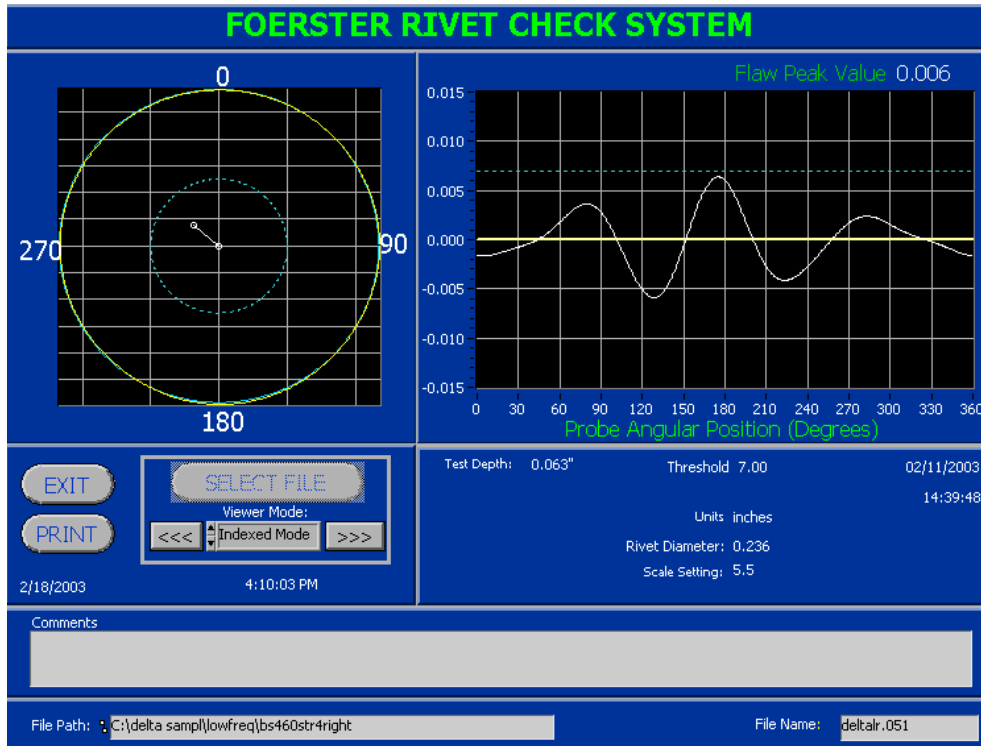


FIGURE E-51 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #3 (Panel FT1/F3).

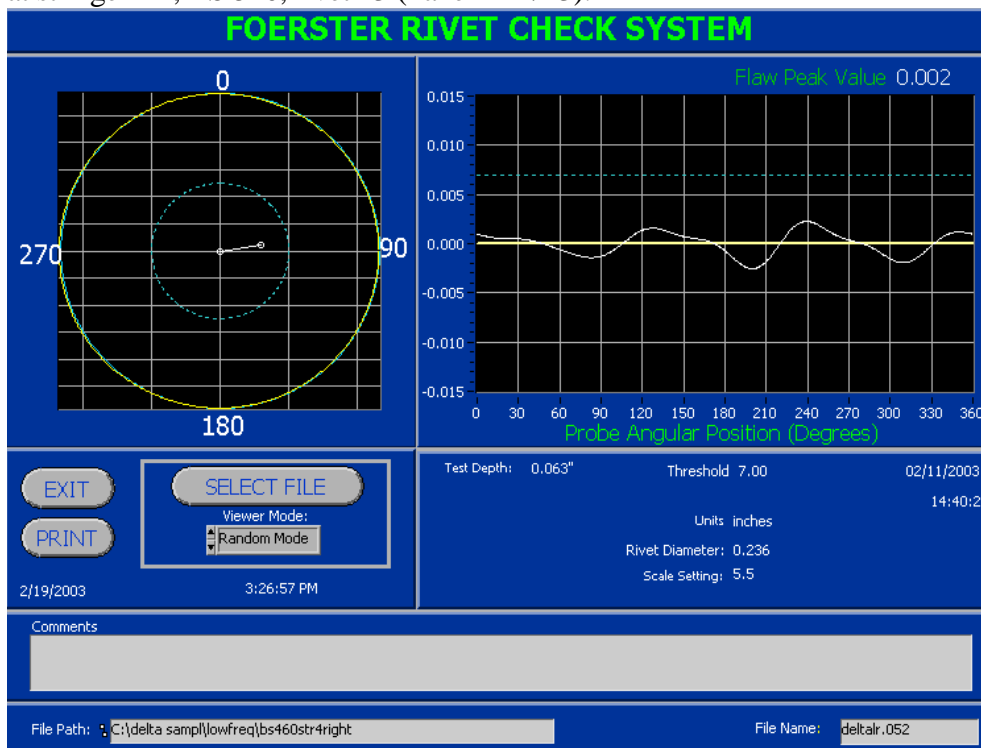


FIGURE E-52 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #4 (Panel FT1/F3).

SHEET	<b>E-49</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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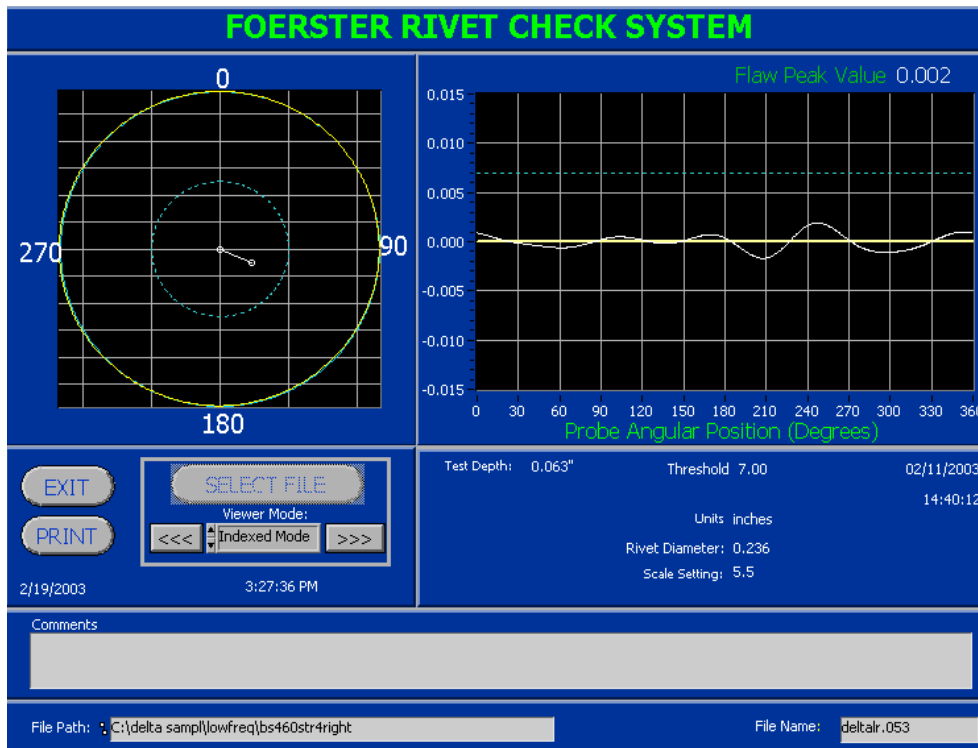


FIGURE E-53 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #5 (Panel FT1/F3).

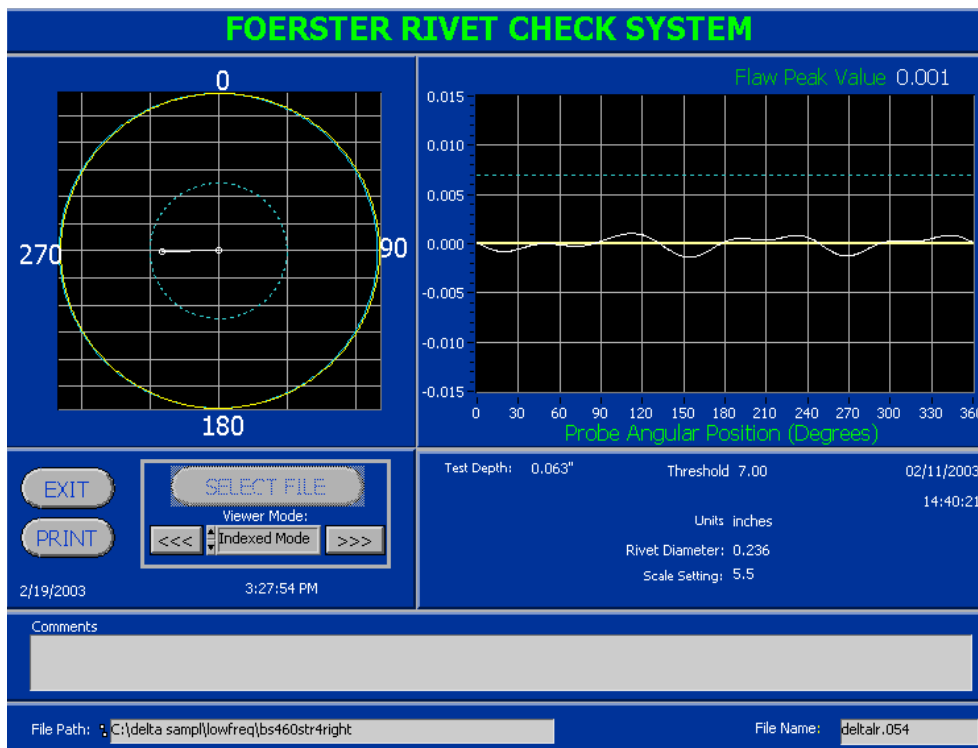


FIGURE E-54 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #6 (Panel FT1/F3).

SHEET	<b>E-50</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

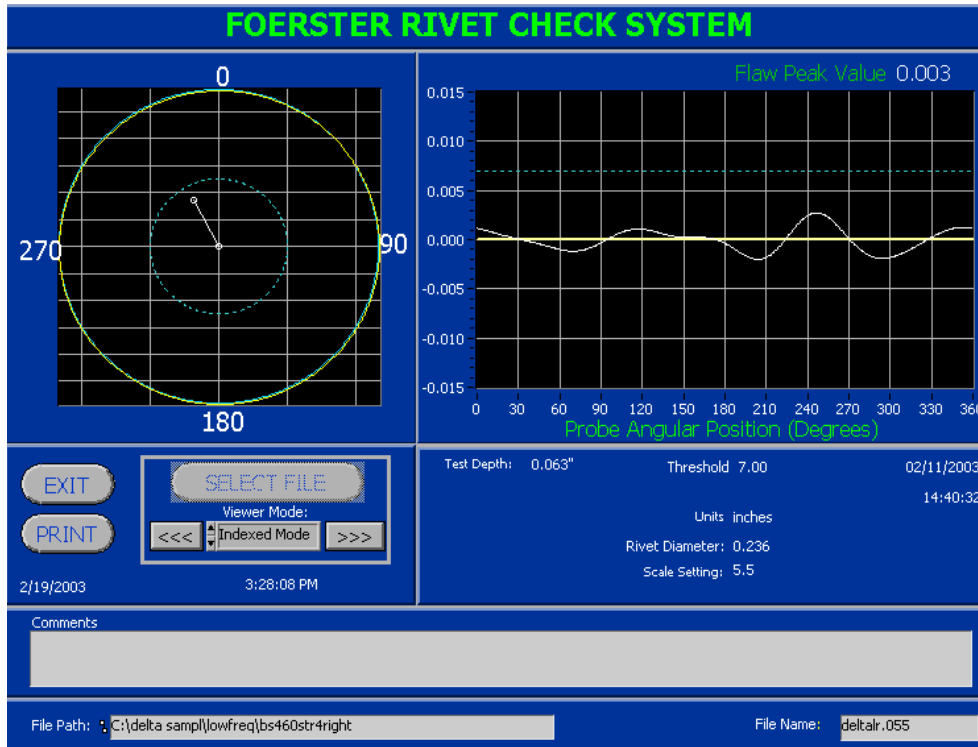


FIGURE E-55 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #7 (Panel FT1/F3).

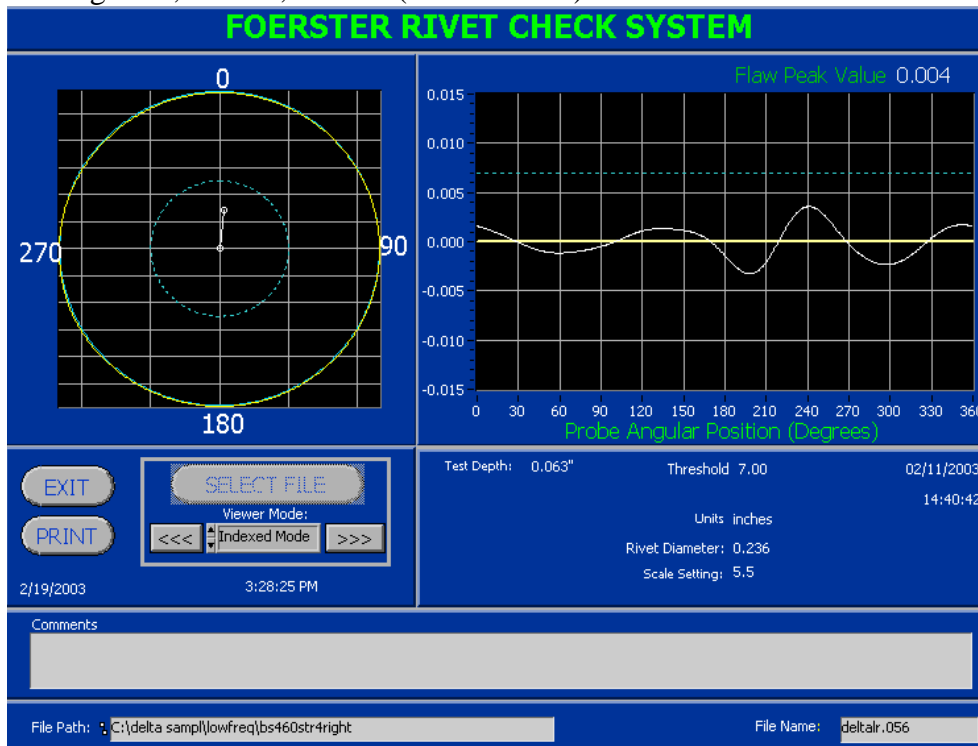


FIGURE E-56 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #8 (Panel FT1/F3).

SHEET	<b>E-51</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

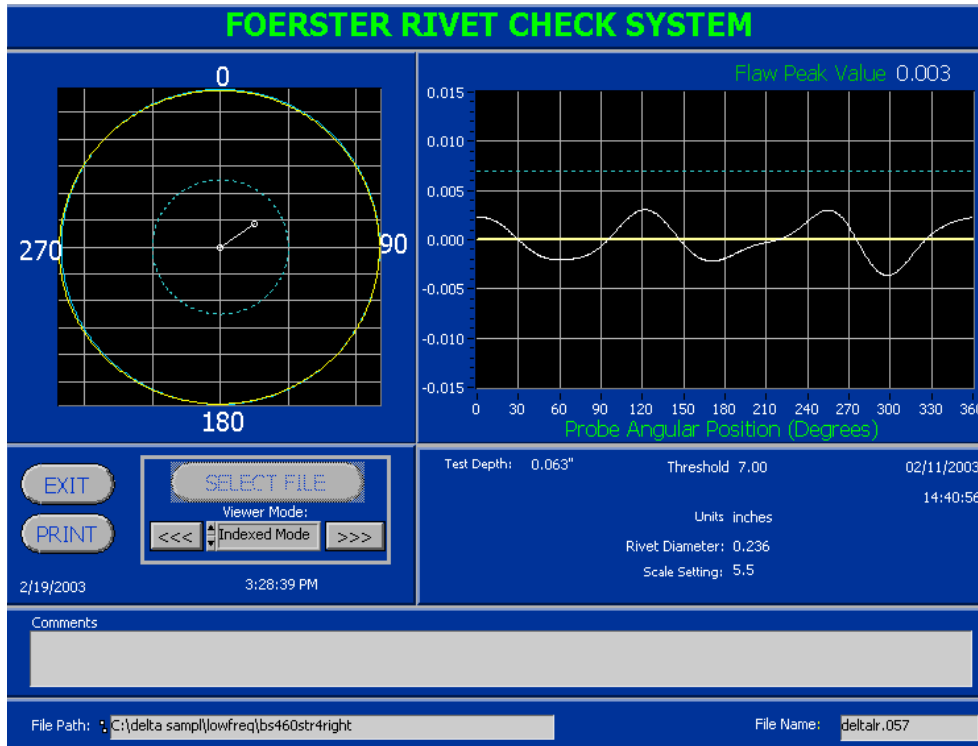


FIGURE E-57 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #9 (Panel FT1/F3).

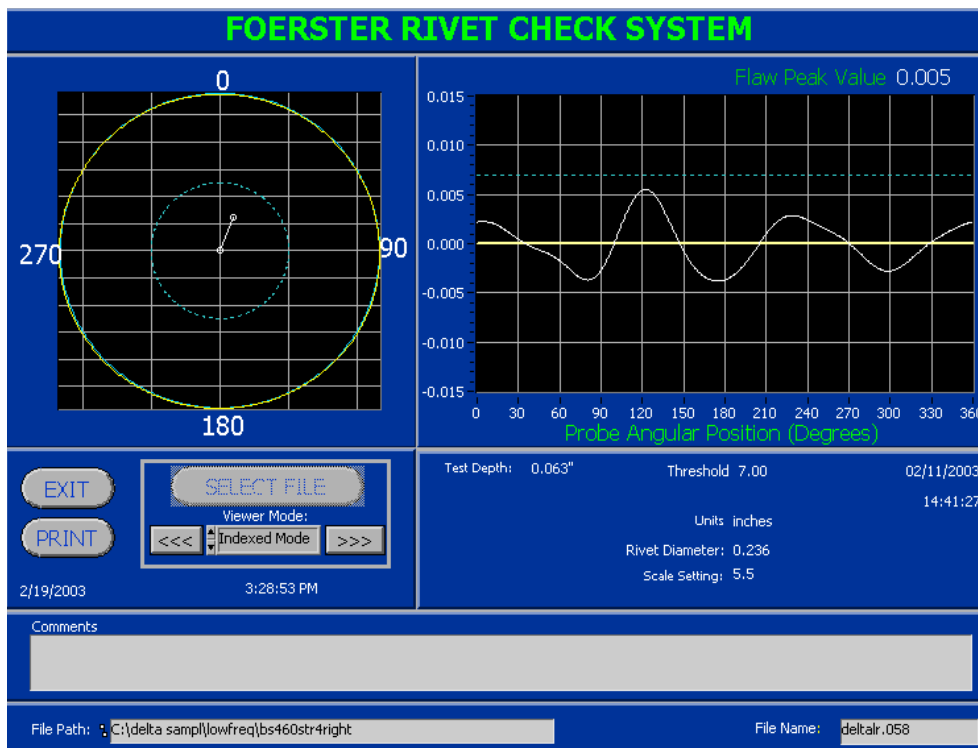


FIGURE E-58 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #10 (Panel FT1/F3).

SHEET	<b>E-52</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

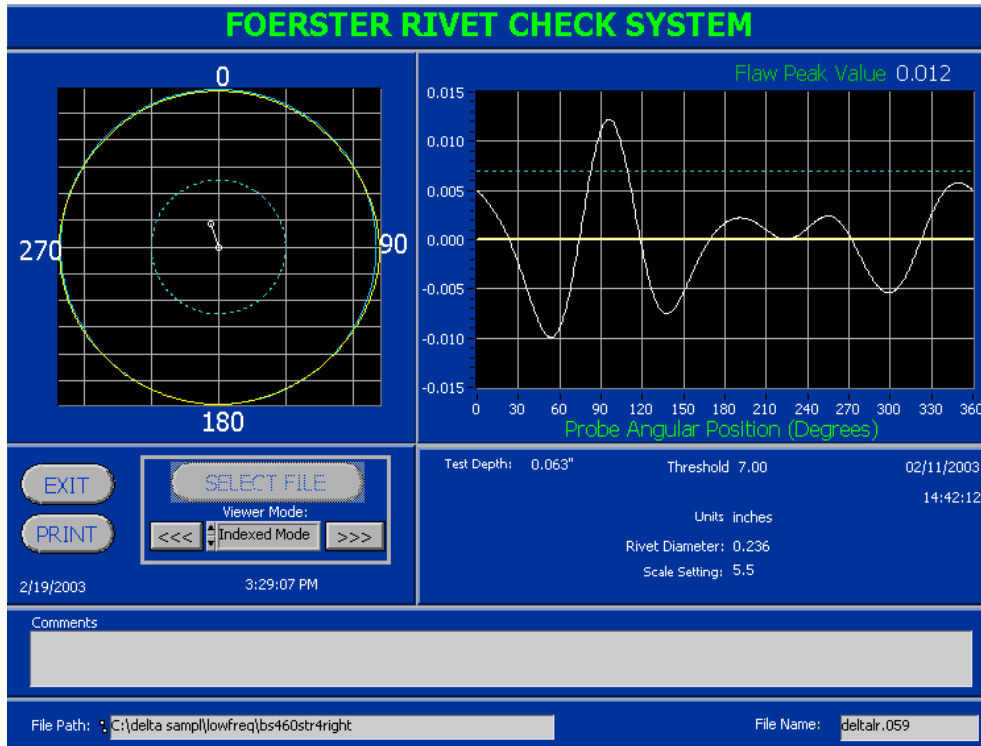


FIGURE E-59 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #11 (Panel FT1/F3).

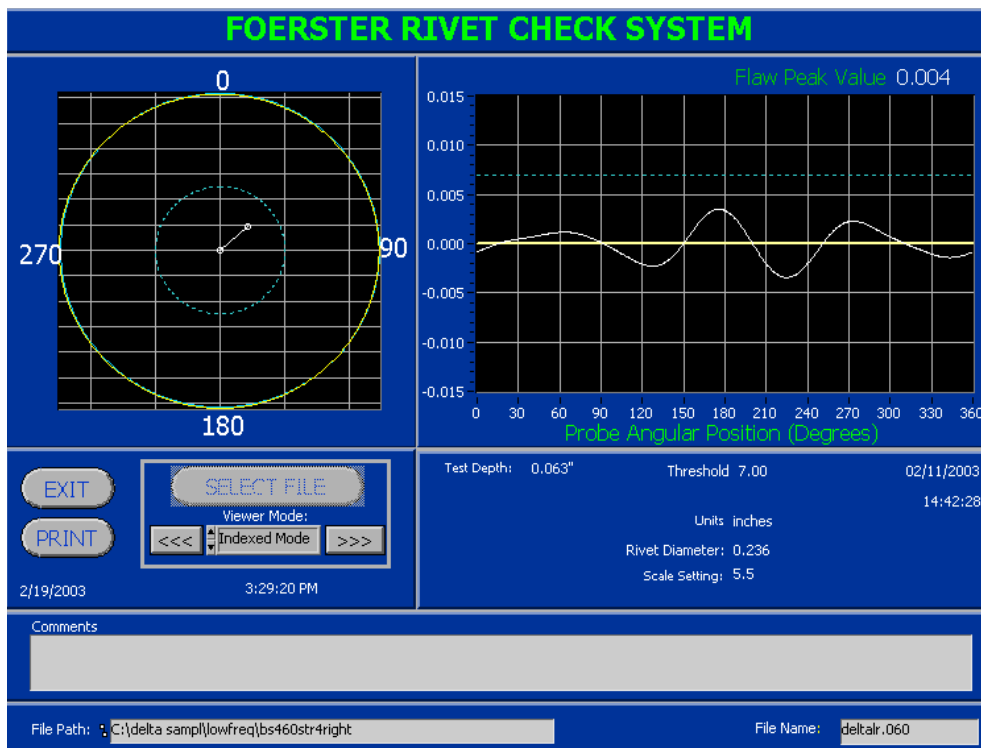


FIGURE E-60 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #12 (Panel FT1/F3).

SHEET	<b>E-53</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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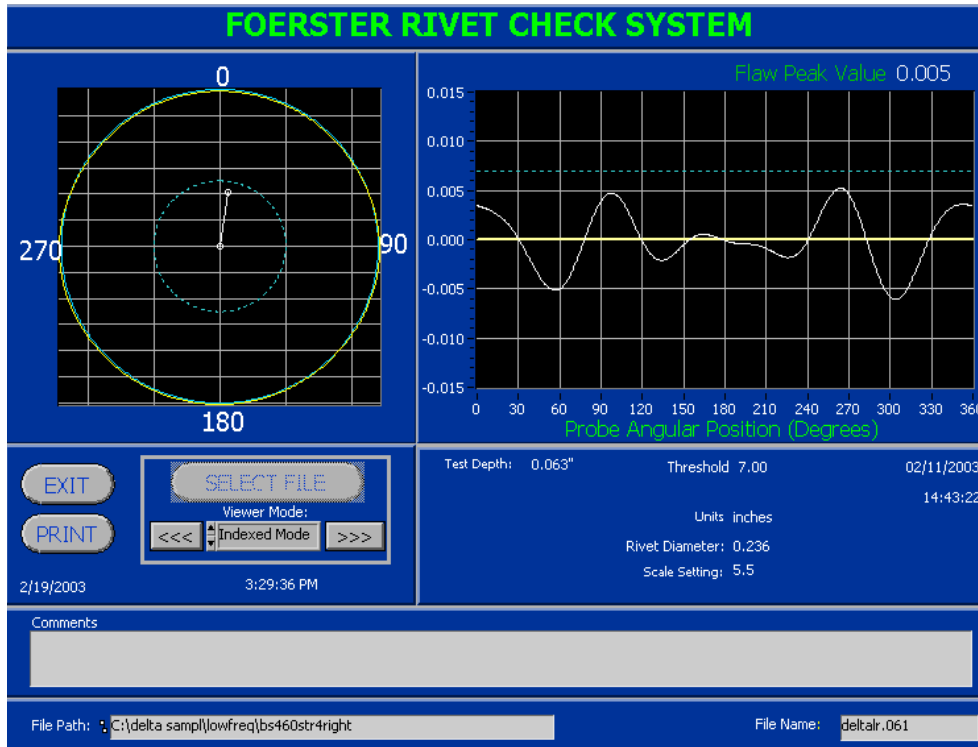


FIGURE E-61 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #13 (Panel FT1/F3).

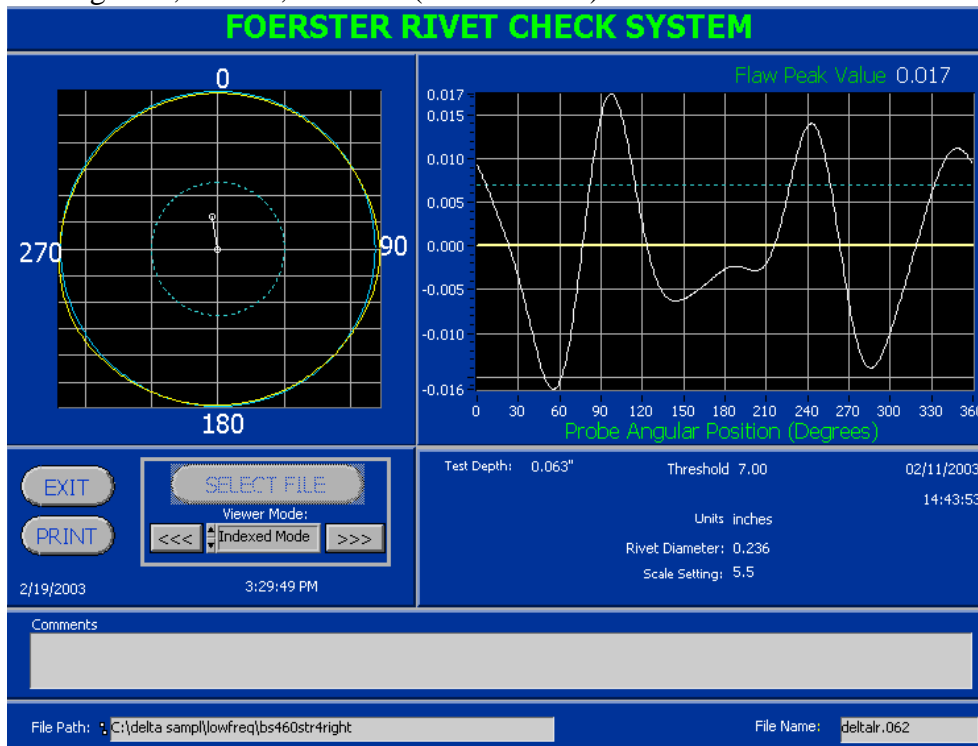


FIGURE E-62 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #14 (Panel FT1/F3).

SHEET	<b>E-54</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

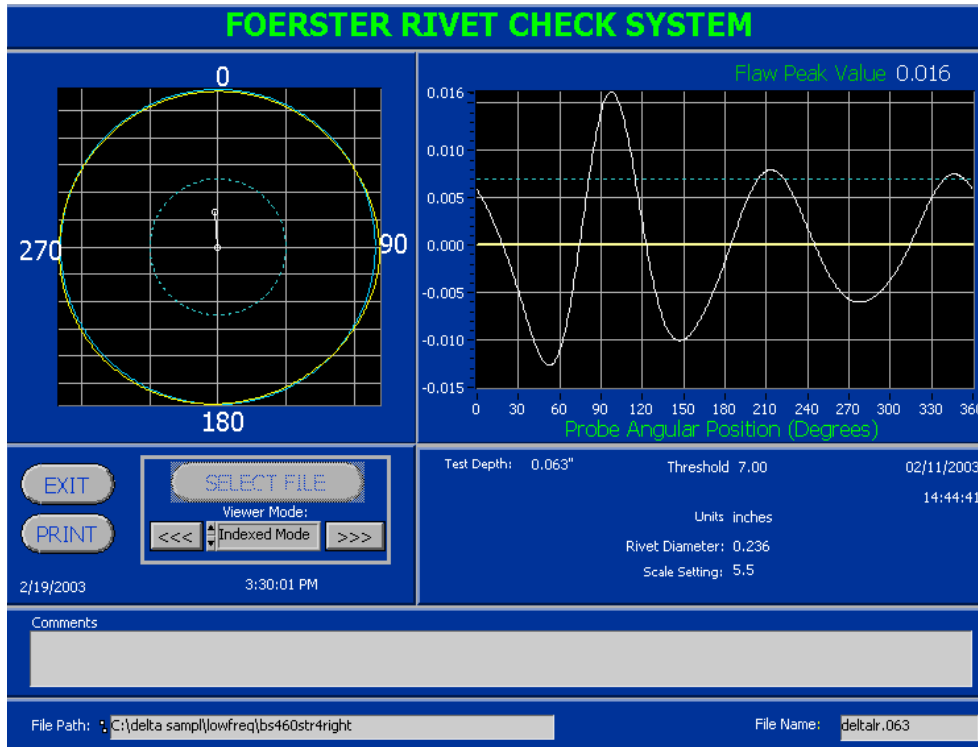


FIGURE E-63 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 520, rivet #15 (Panel FT1/F3).

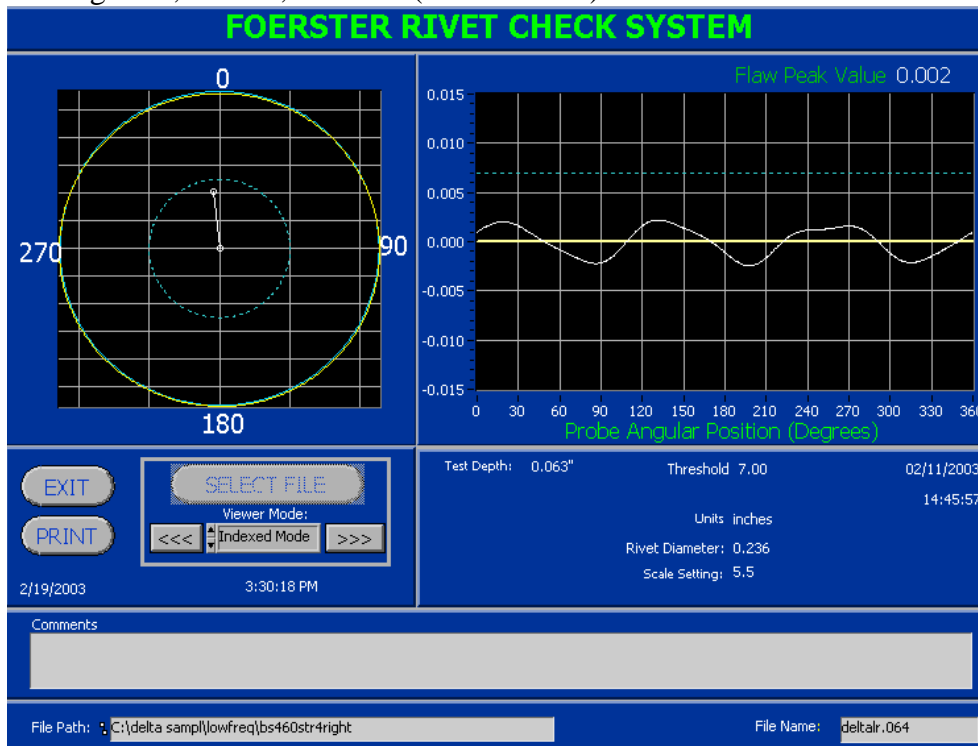


FIGURE E-64 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #1 (Panel FT1/F3).

SHEET	<b>E-55</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

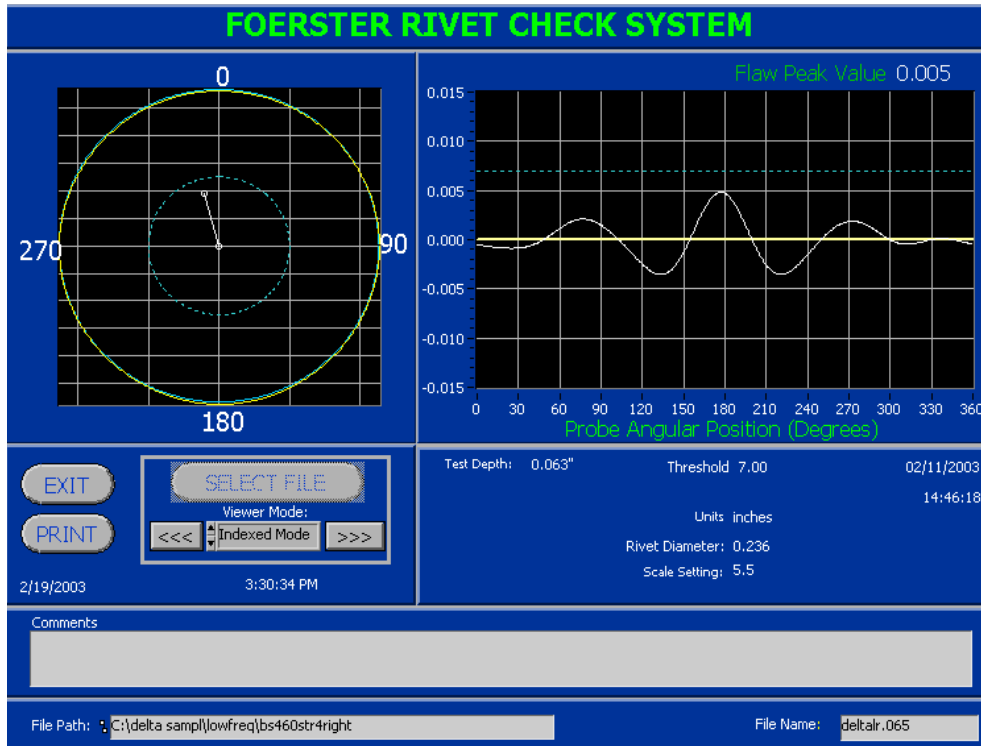


FIGURE E-65 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #2 (Panel FT1/F3).

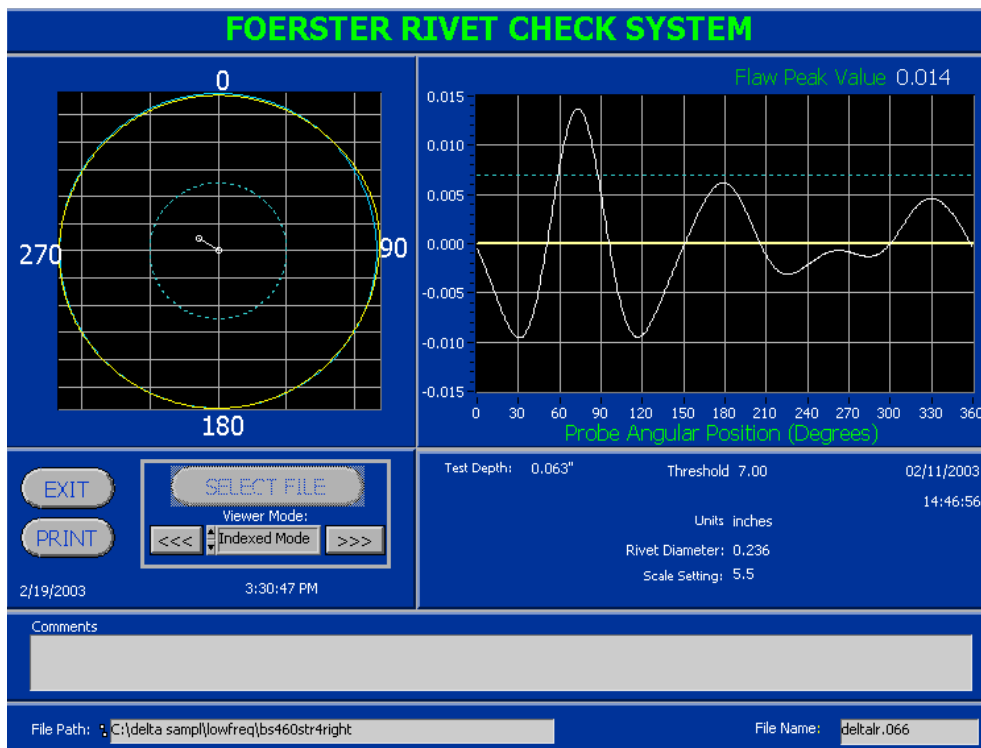


FIGURE E-66 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #3 (Panel FT1/F3).



SHEET	<b>E-56</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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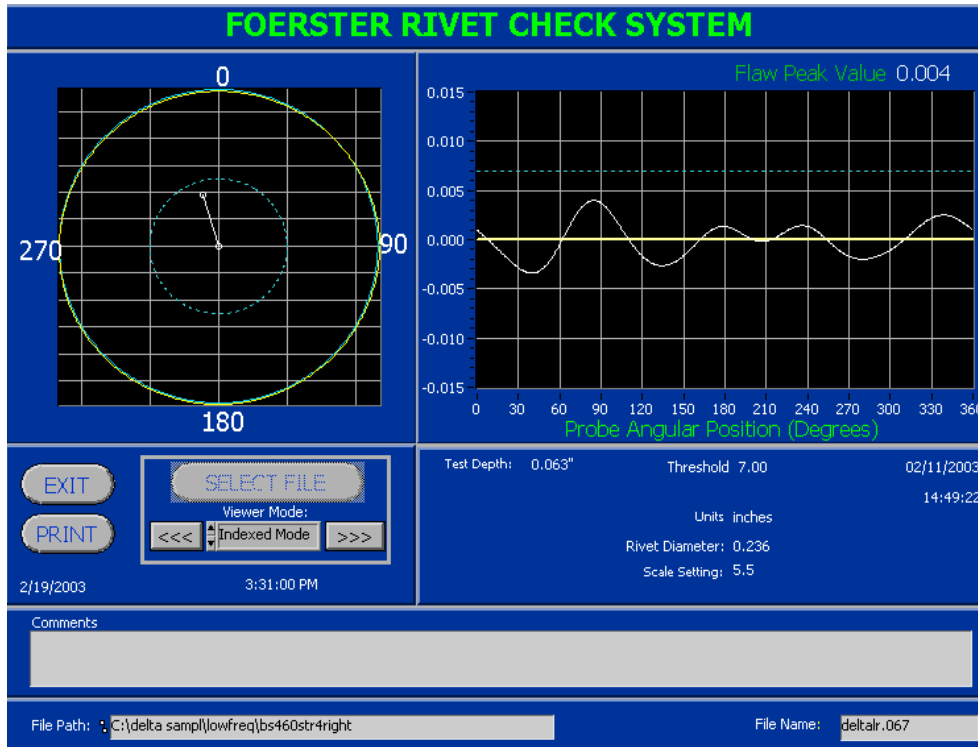


FIGURE E-67 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #4 (Panel FT1/F3).

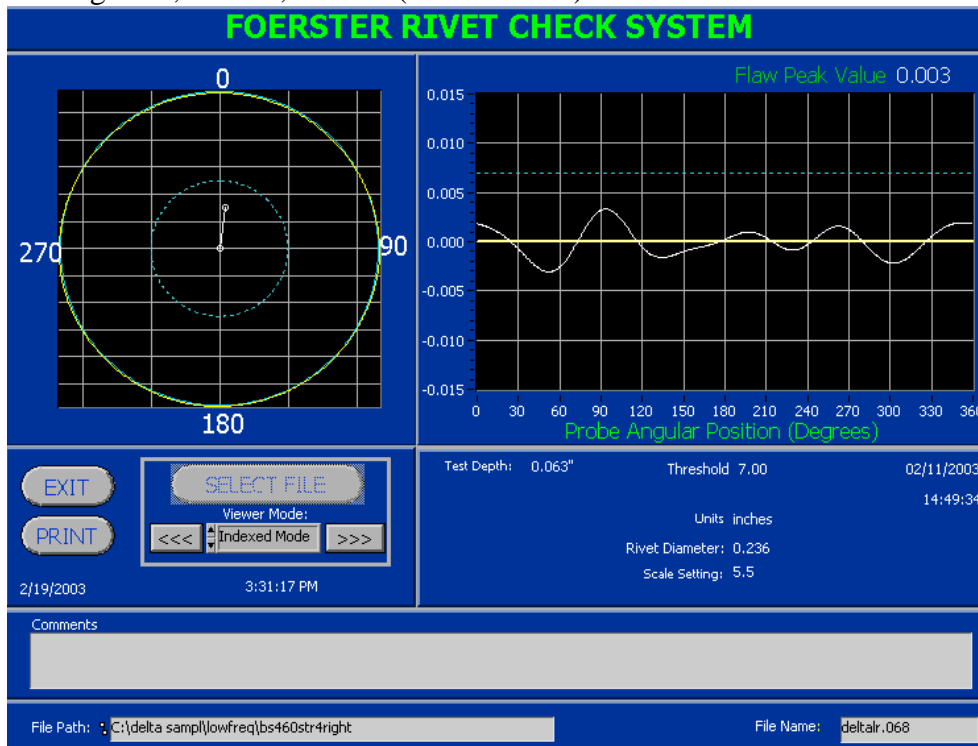


FIGURE E-68 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #5 (Panel FT1/F3).

SHEET	<b>E-57</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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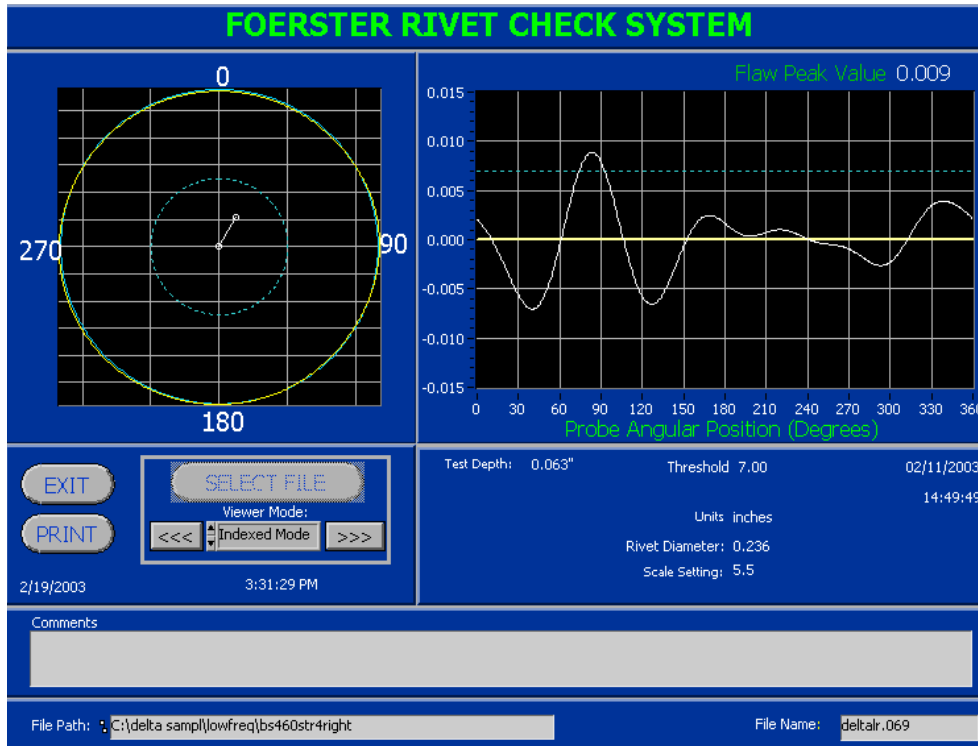


FIGURE E-69 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #6 (Panel FT1/F3).

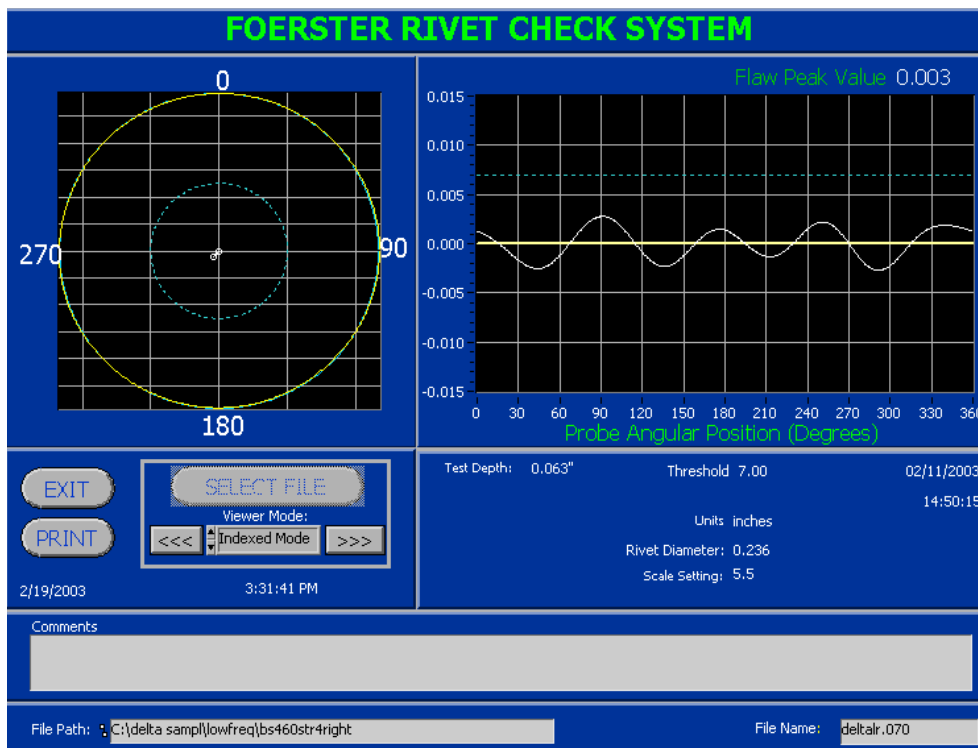


FIGURE E-70 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #7 (Panel FT1/F3).

SHEET	<b>E-58</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

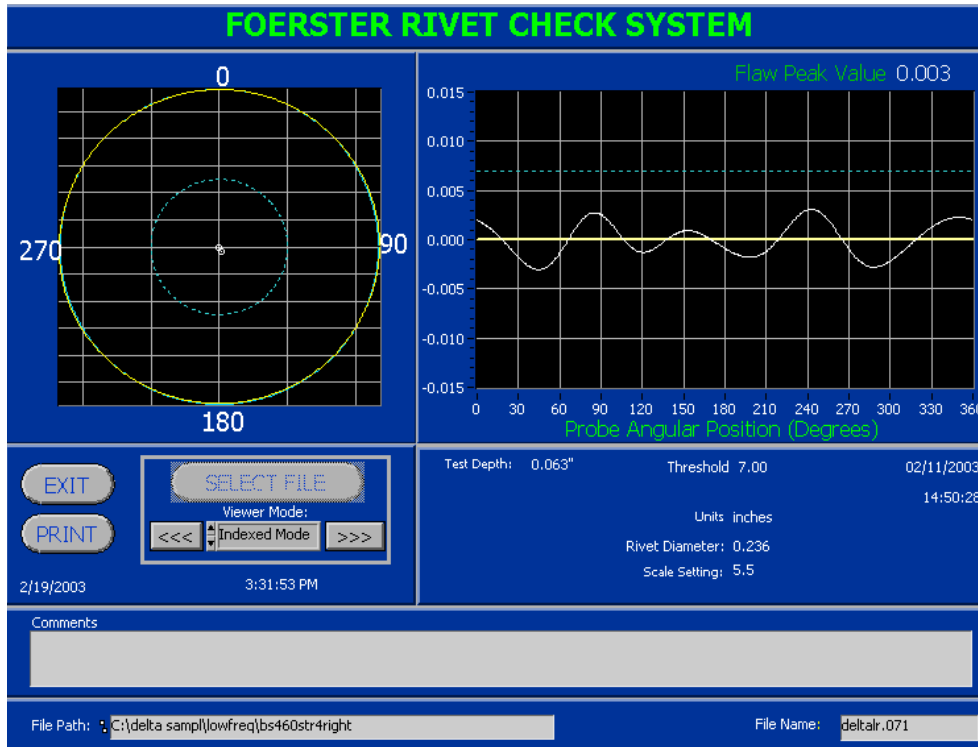


FIGURE E-71 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #8 (Panel FT1/F3).

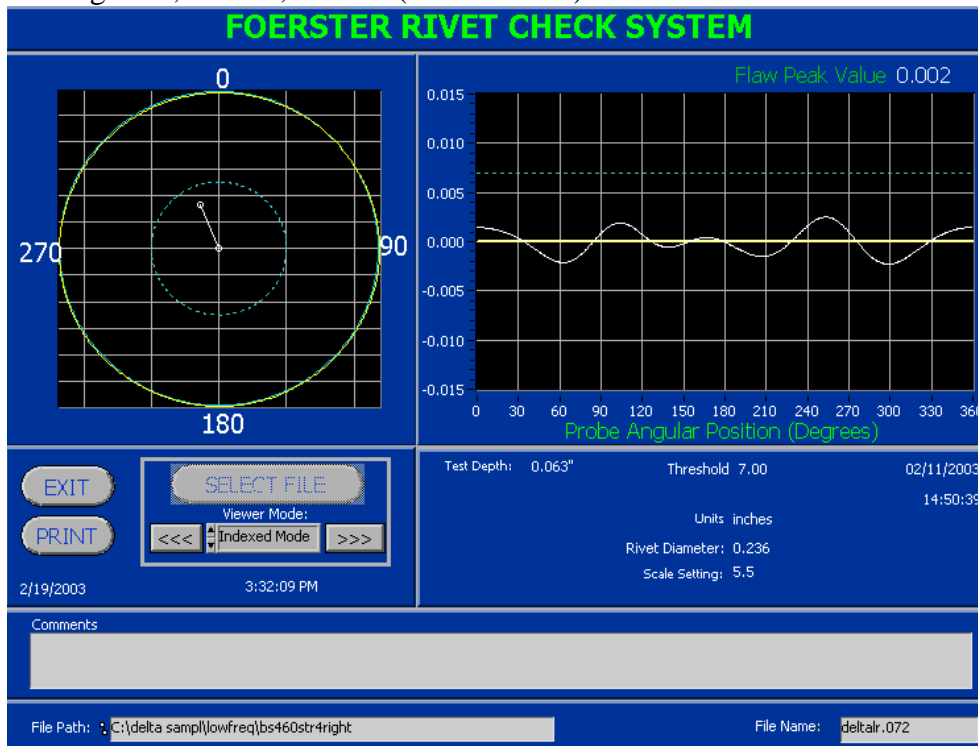


FIGURE E-72 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #9 (Panel FT1/F3).

SHEET	<b>E-59</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

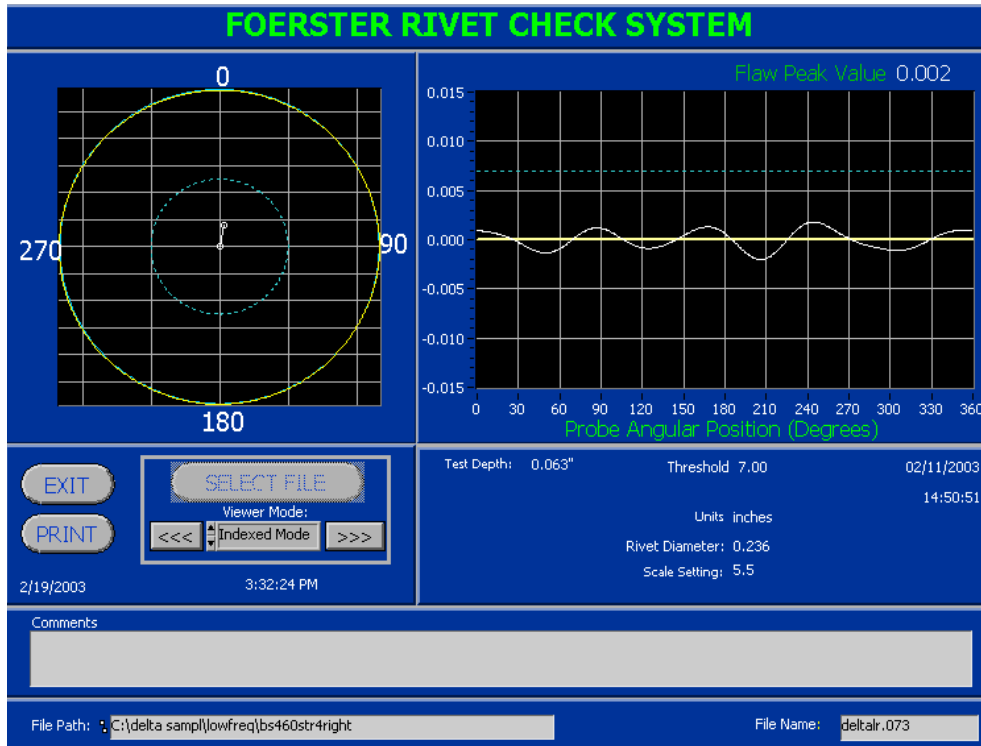


FIGURE E-73 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #10 (Panel FT1/F3).

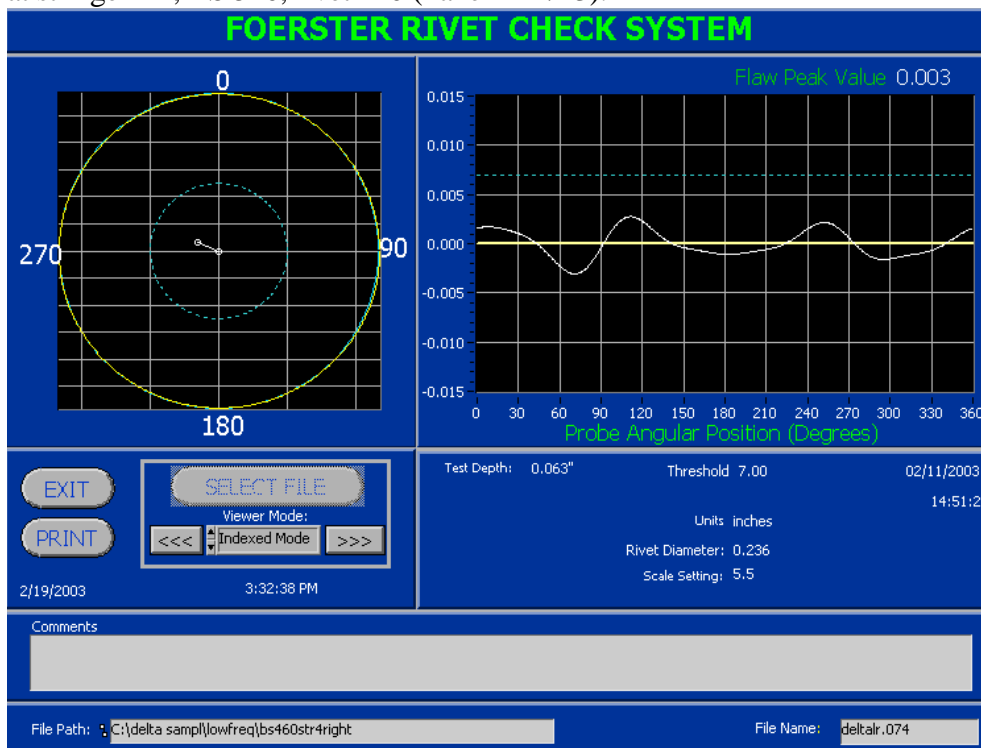


FIGURE E-74 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #11 (Panel FT1/F3).

SHEET	<b>E-60</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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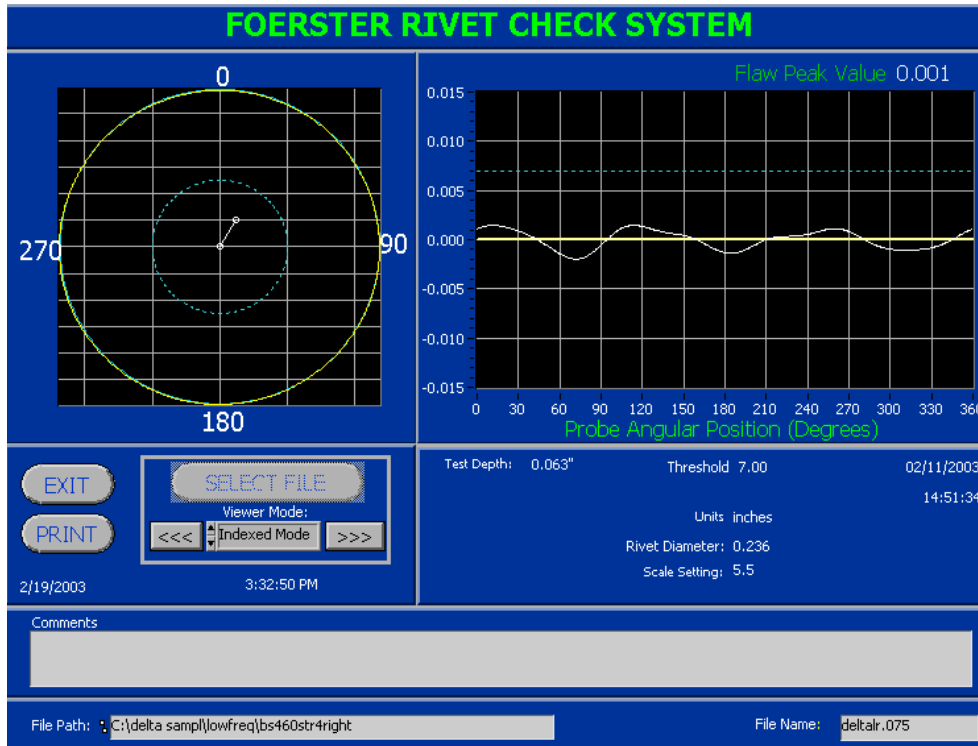


FIGURE E-75 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #12 (Panel FT1/F3).

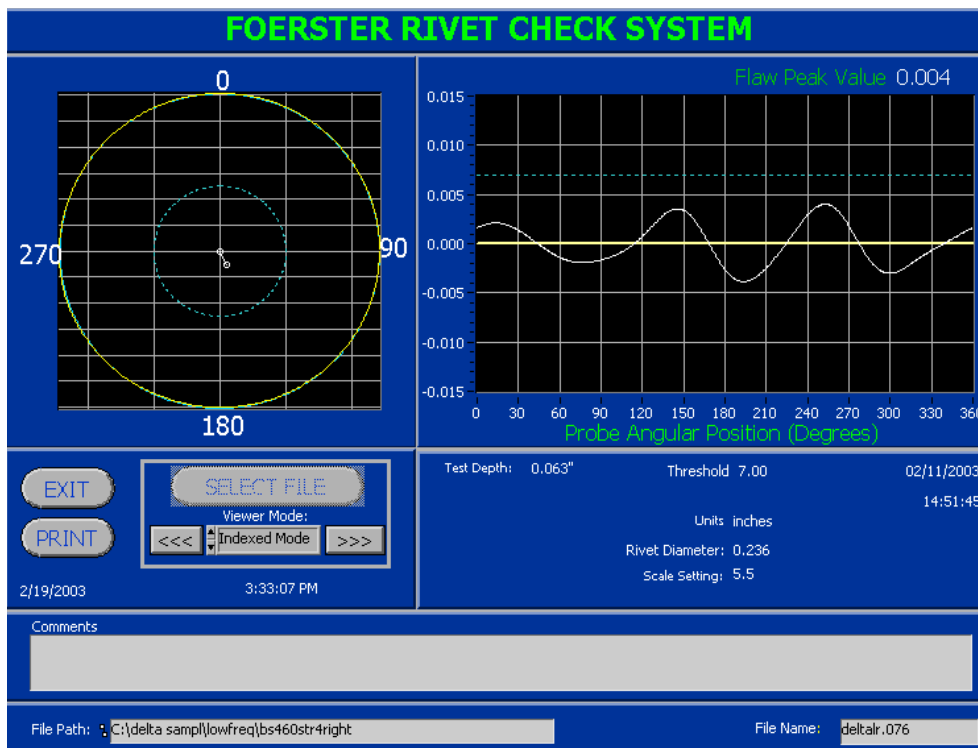


FIGURE E-76 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #13 (Panel FT1/F3).

SHEET	<b>E-61</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

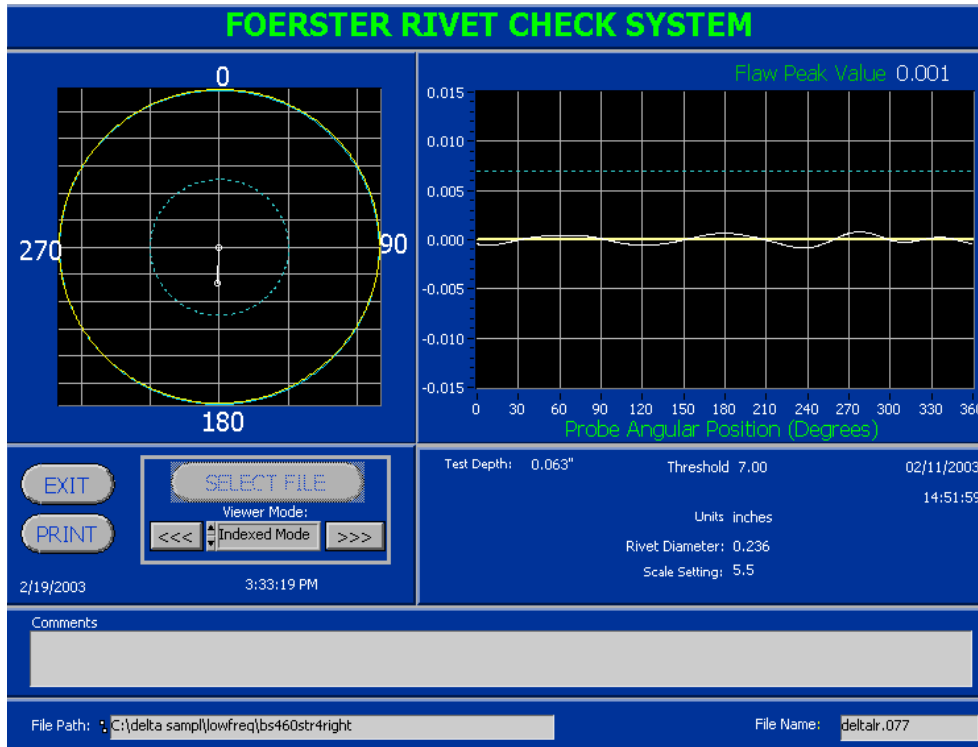


FIGURE E-77 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #14 (Panel FT1/F3).

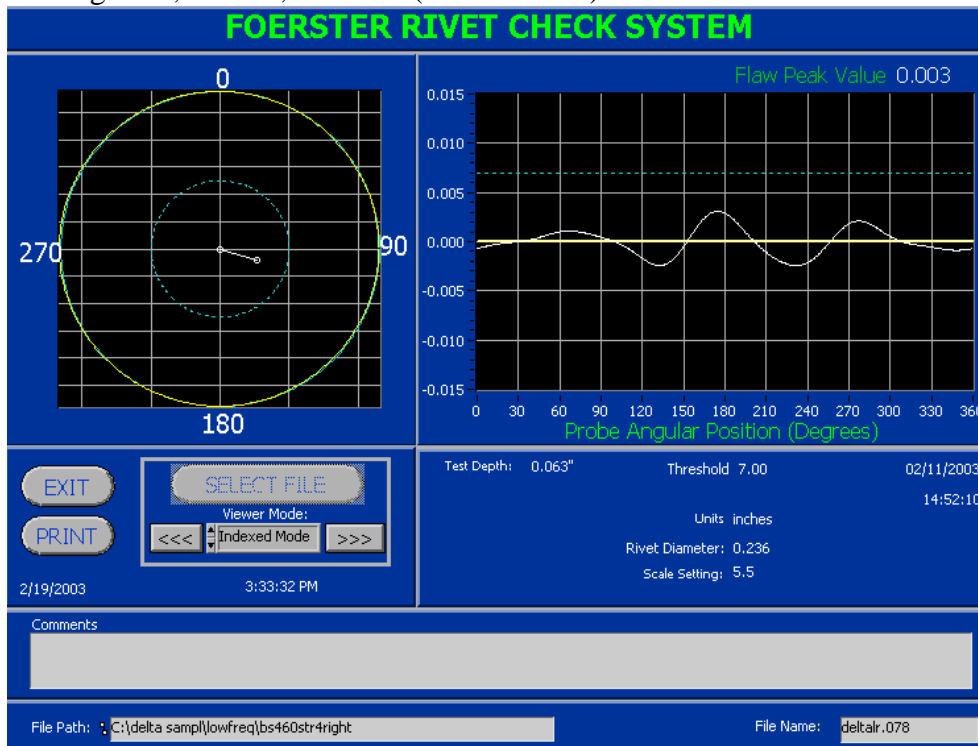


FIGURE E-78 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 540, rivet #15 (Panel FT1/F3).

SHEET	<b>E-62</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

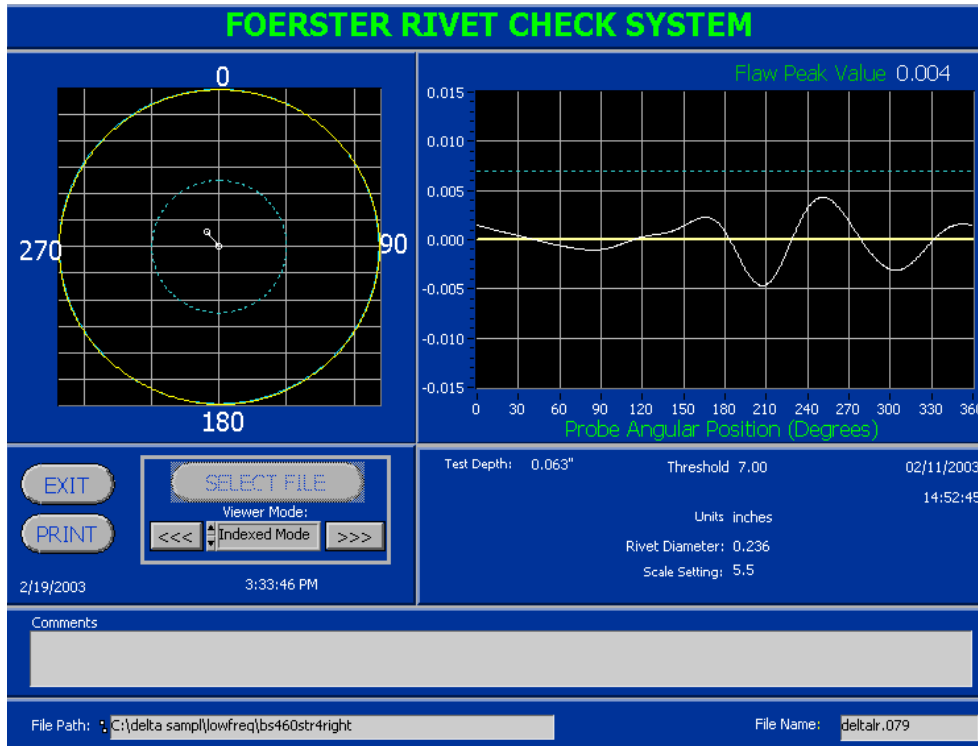


FIGURE E-79 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #1 (Panel FT1/F3).

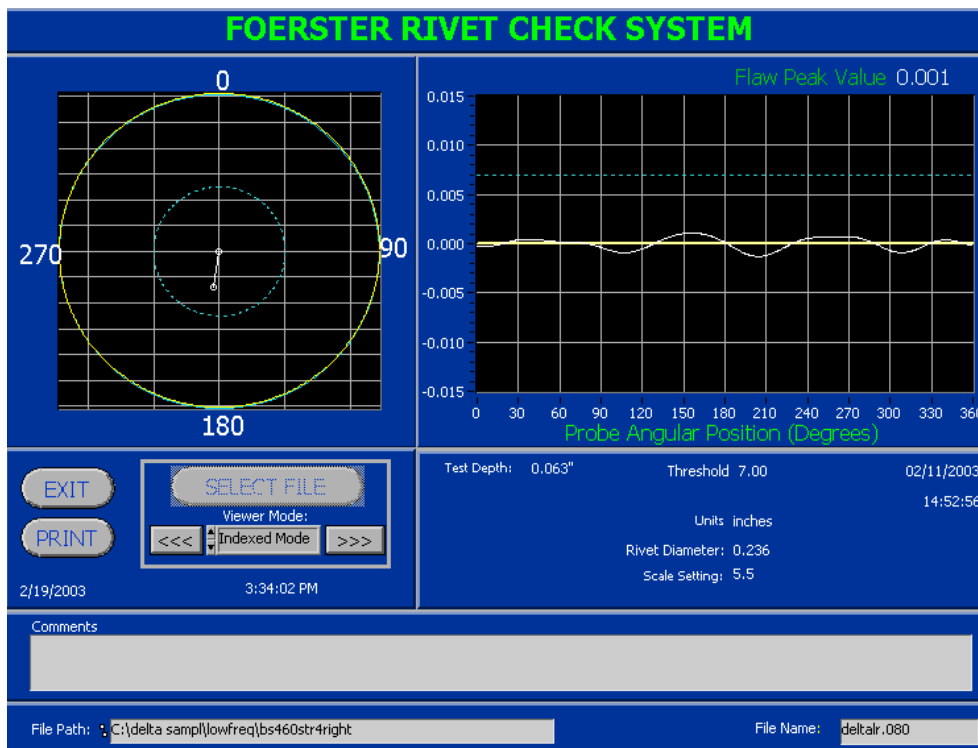


FIGURE E-80 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #2 (Panel FT1/F3).

SHEET	<b>E-63</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

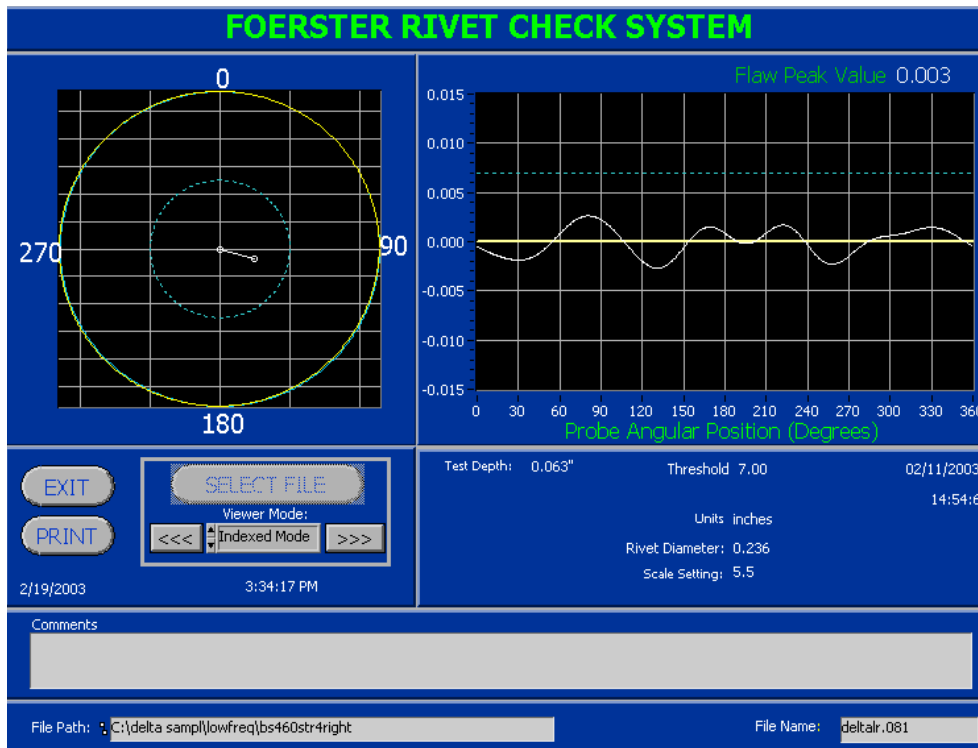


FIGURE E-81 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #1 (Panel FT1/F3).

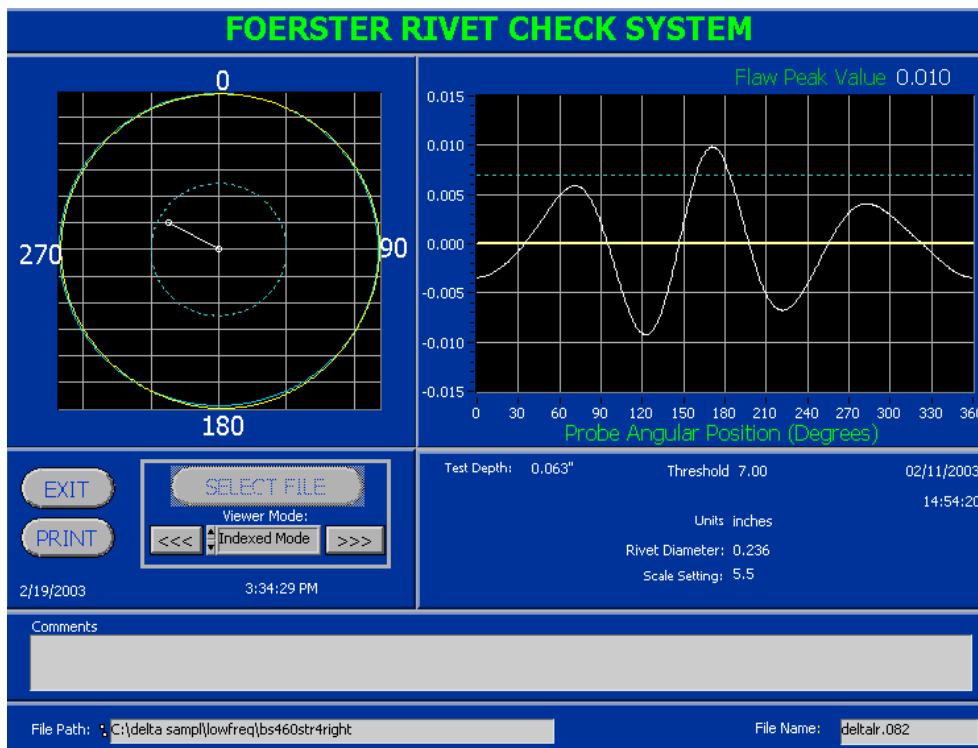


FIGURE E-82 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #2 (Panel FT1/F3).



SHEET	<b>E-64</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

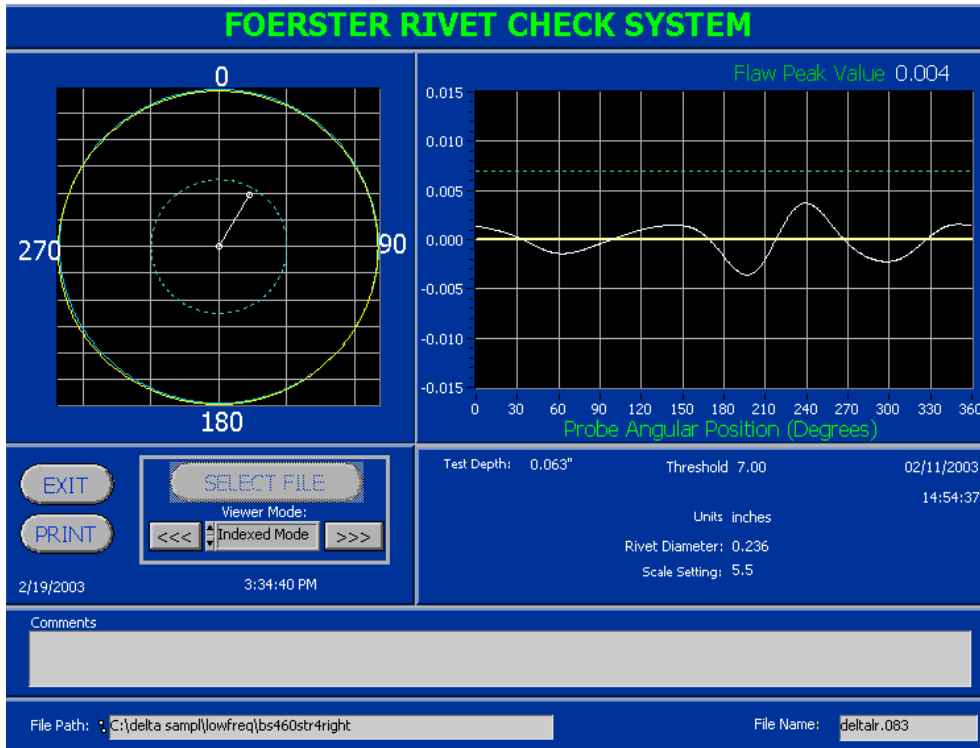


FIGURE E-83 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #3 (Panel FT1/F3).

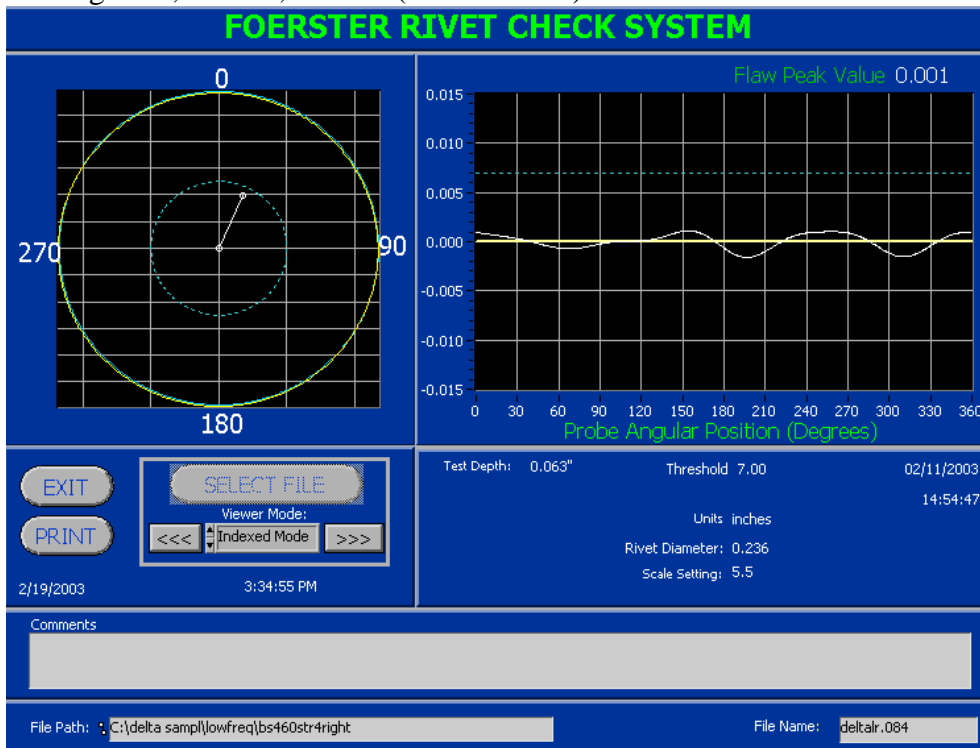


FIGURE E-84 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #4 (Panel FT1/F3).

SHEET	E-65	NO.	4-086624-20
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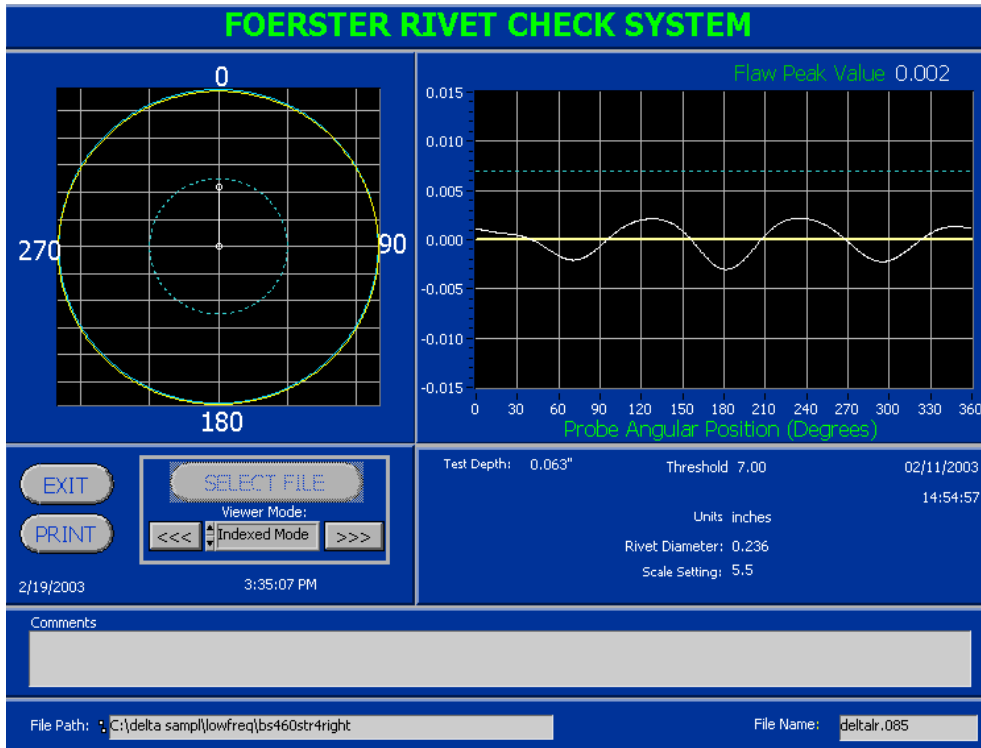


FIGURE E-85 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #5 (Panel FT1/F3).

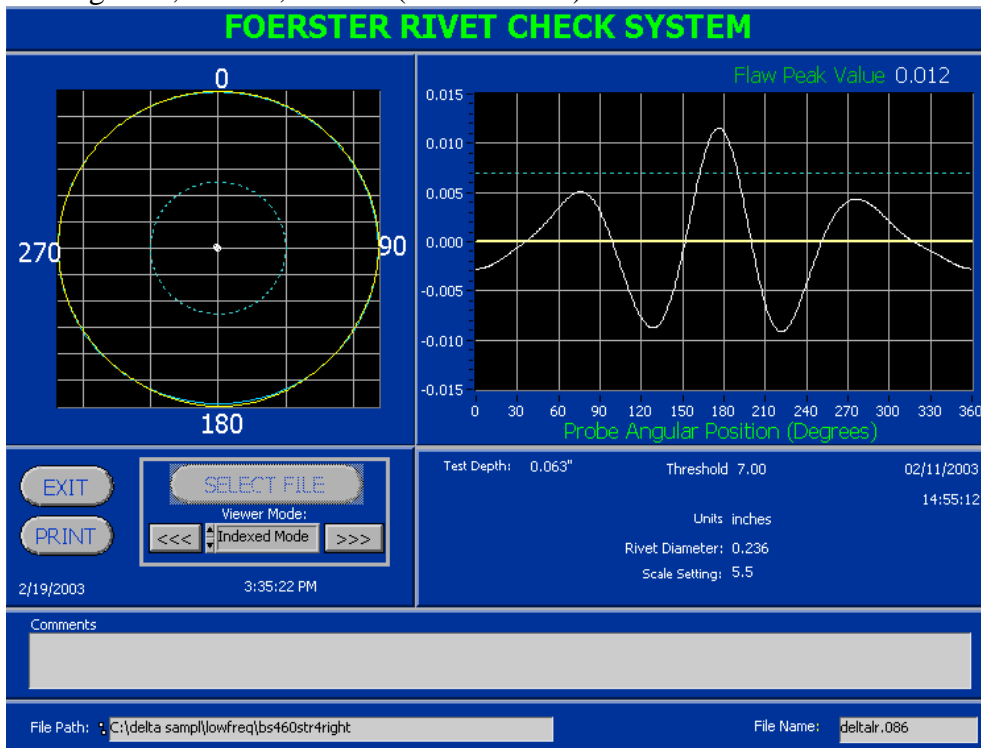


FIGURE E-86 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #6 (Panel FT1/F3).

SHEET	E-66	NO.	4-086624-20
TOTAL	E-153		
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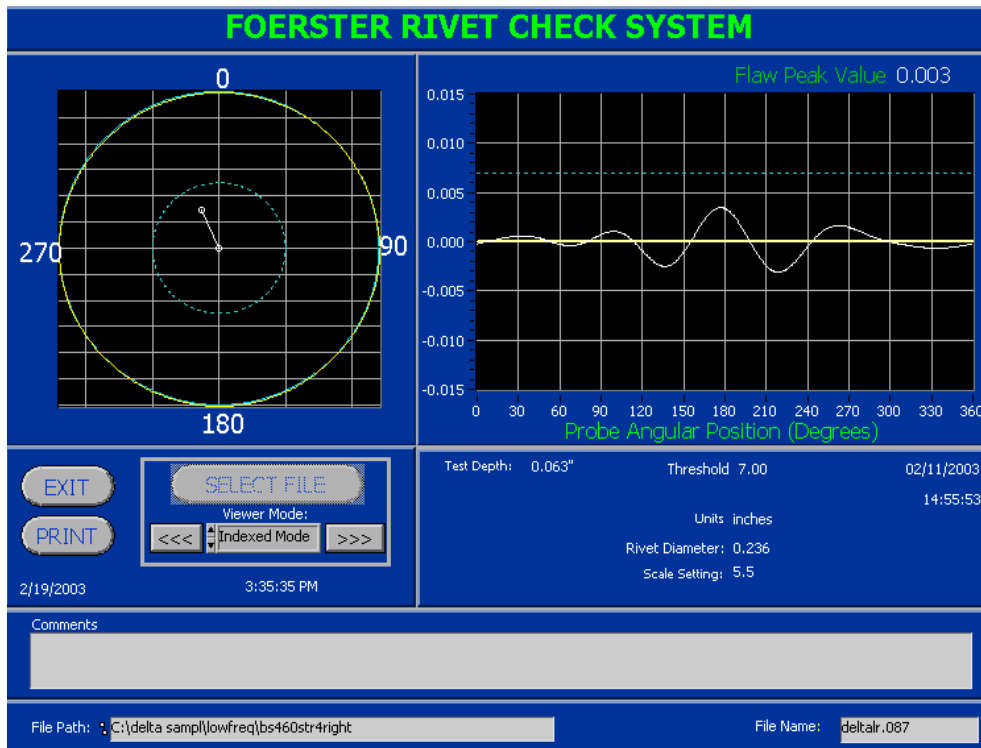


FIGURE E-87 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #7 (Panel FT1/F3).

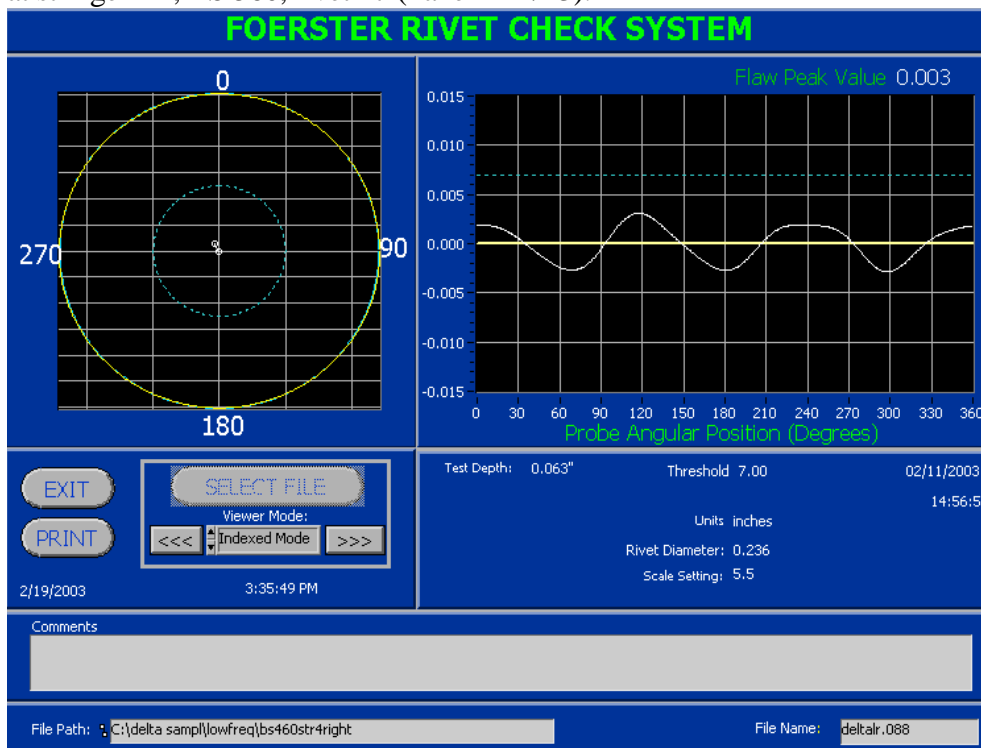


FIGURE E-88 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #8 (Panel FT1/F3).

SHEET	E-67	NO.	4-086624-20
TOTAL	E-153		
ISSUE DATE	03/26/2003		

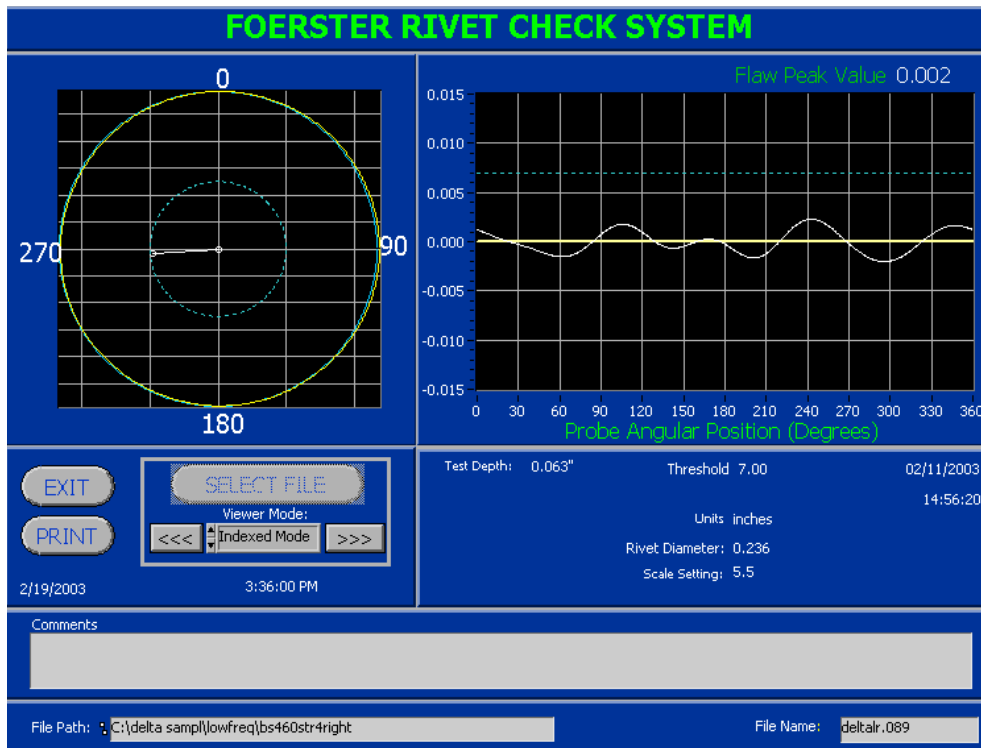


FIGURE E-89 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #9 (Panel FT1/F3).

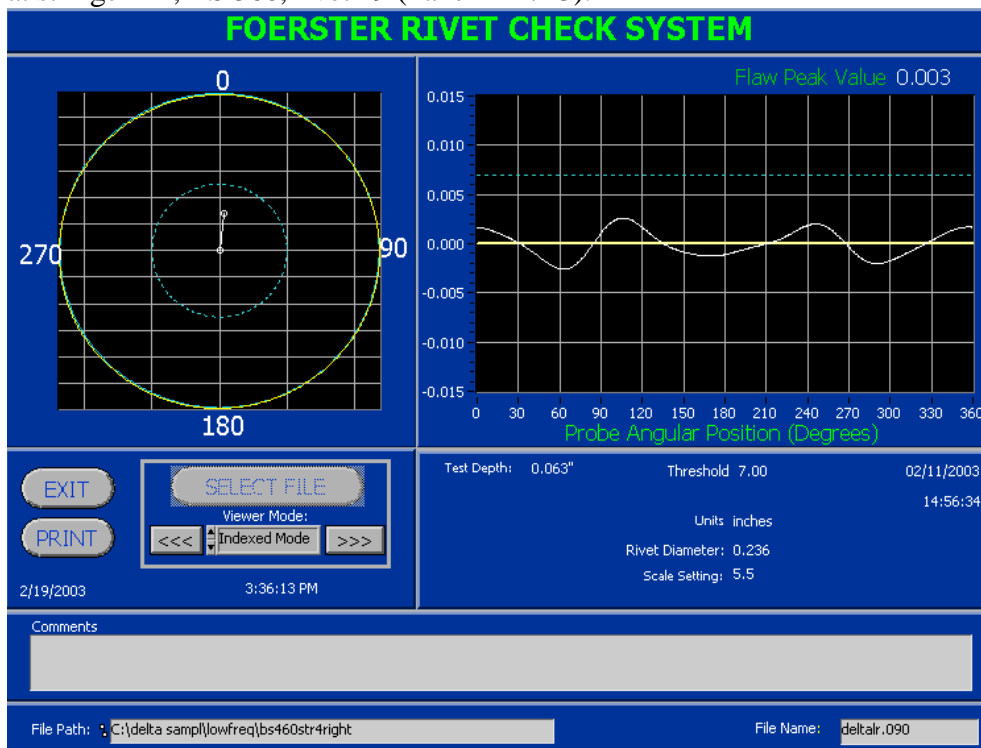


FIGURE E-90 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #10 (Panel FT1/F3).

SHEET	E-68	NO.	4-086624-20
TOTAL	E-153		
ISSUE DATE	03/26/2003		

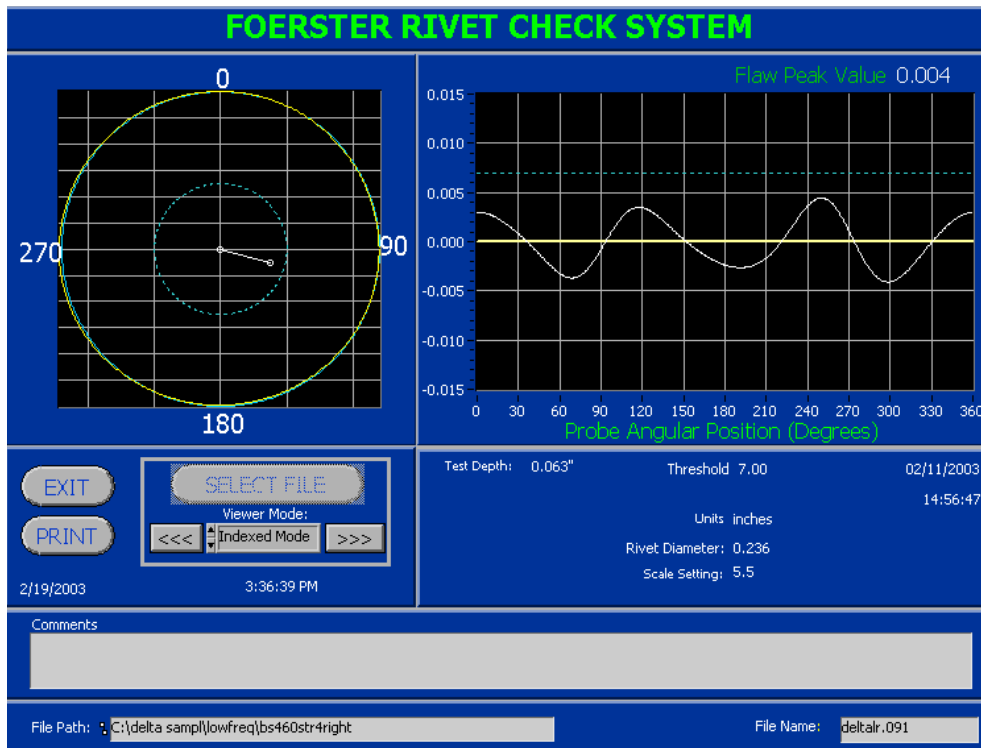


FIGURE E-91 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #11 (Panel FT1/F3).

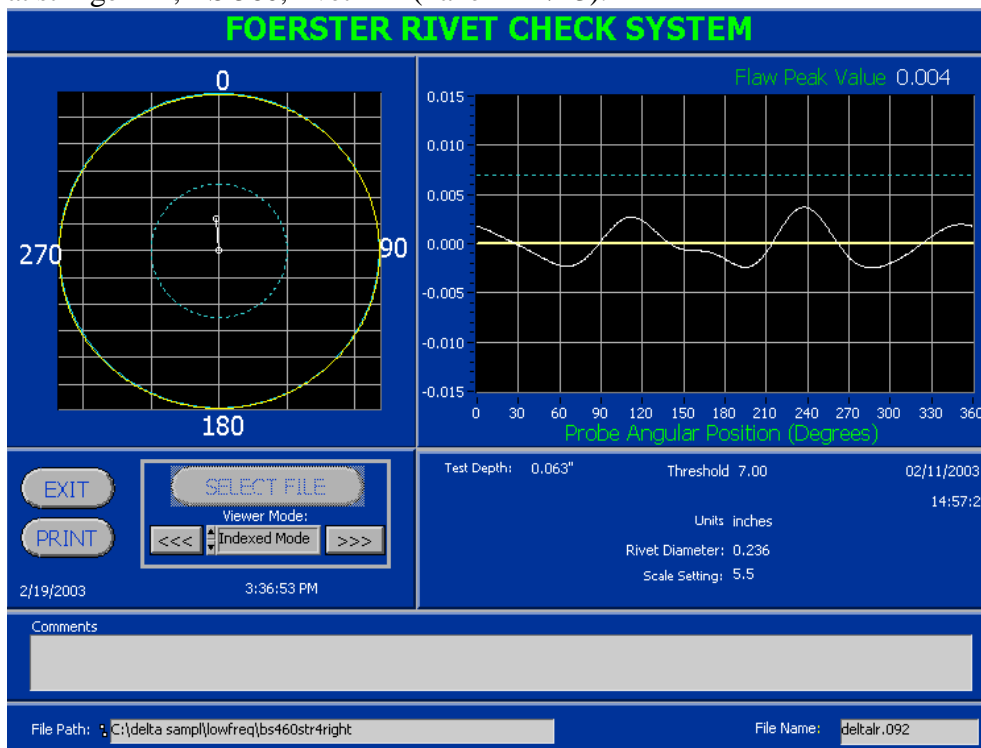


FIGURE E-92 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #12 (Panel FT1/F3).

SHEET	<b>E-69</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

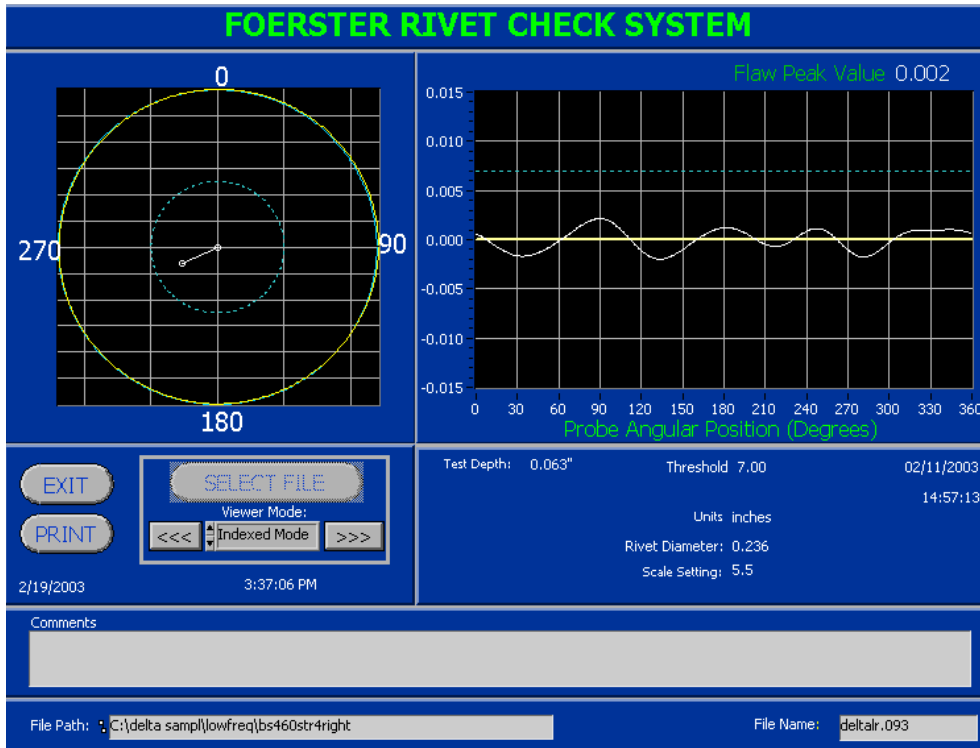


FIGURE E-93 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #13 (Panel FT1/F3).

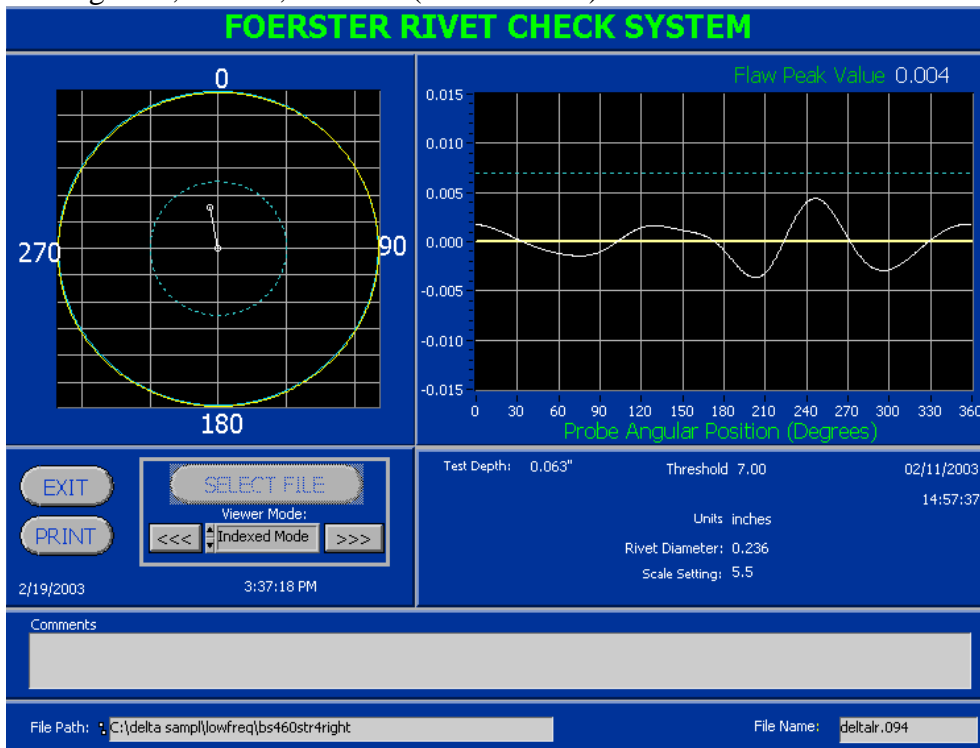


FIGURE E-94 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #14 (Panel FT1/F3).

SHEET	<b>E-70</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

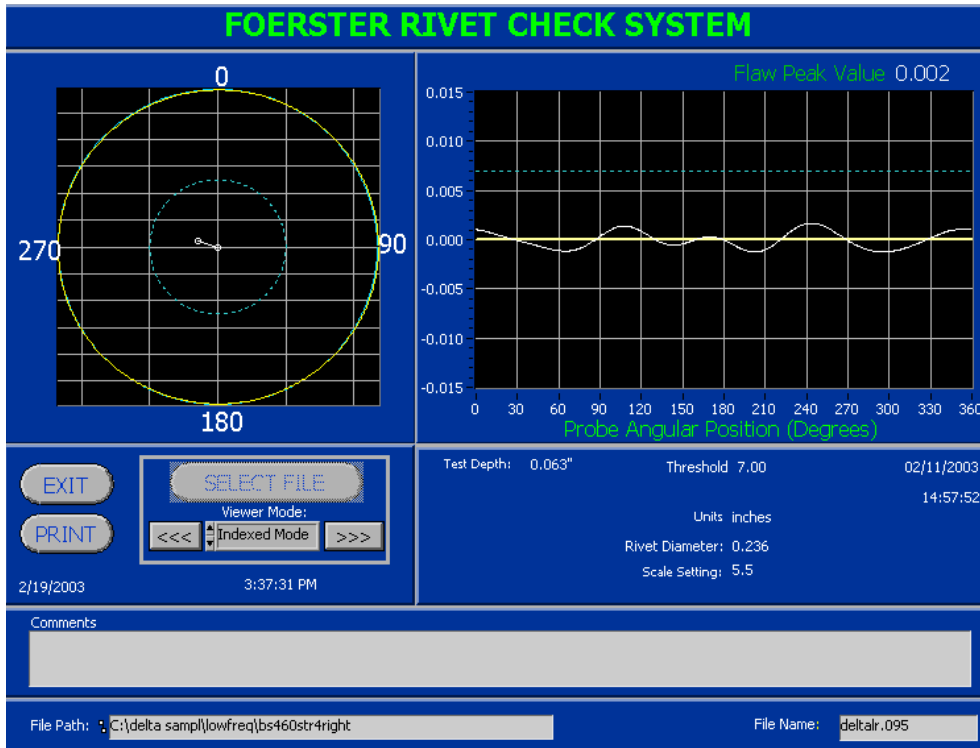


FIGURE E-95 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 560, rivet #15 (Panel FT1/F3).

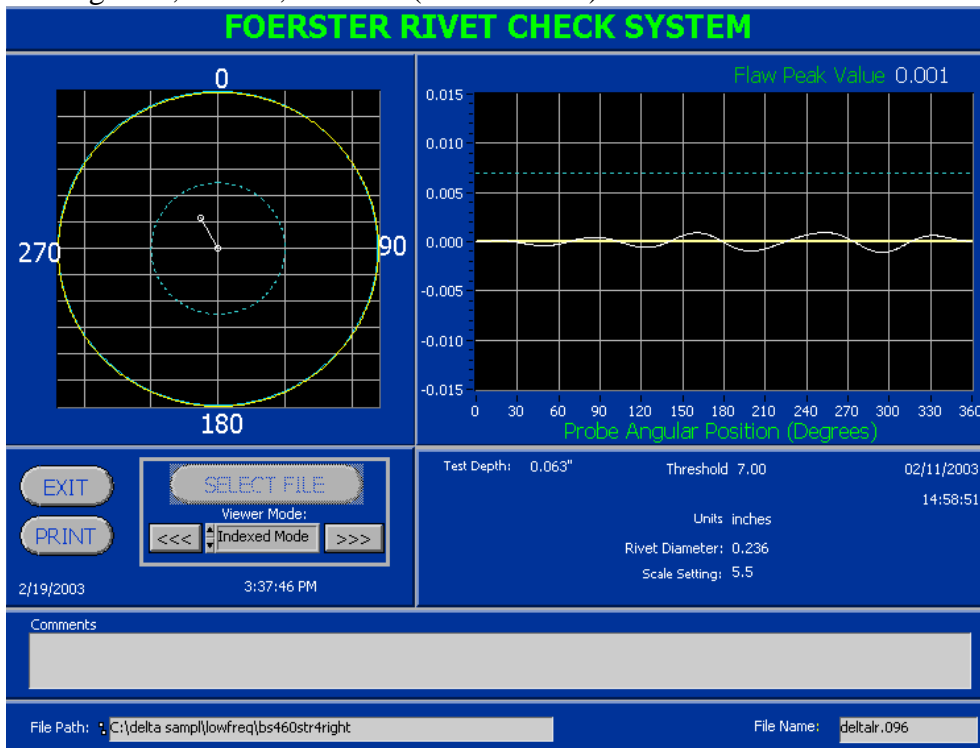


FIGURE E-96 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #1 (Panel FT1/F3).

SHEET	<b>E-71</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

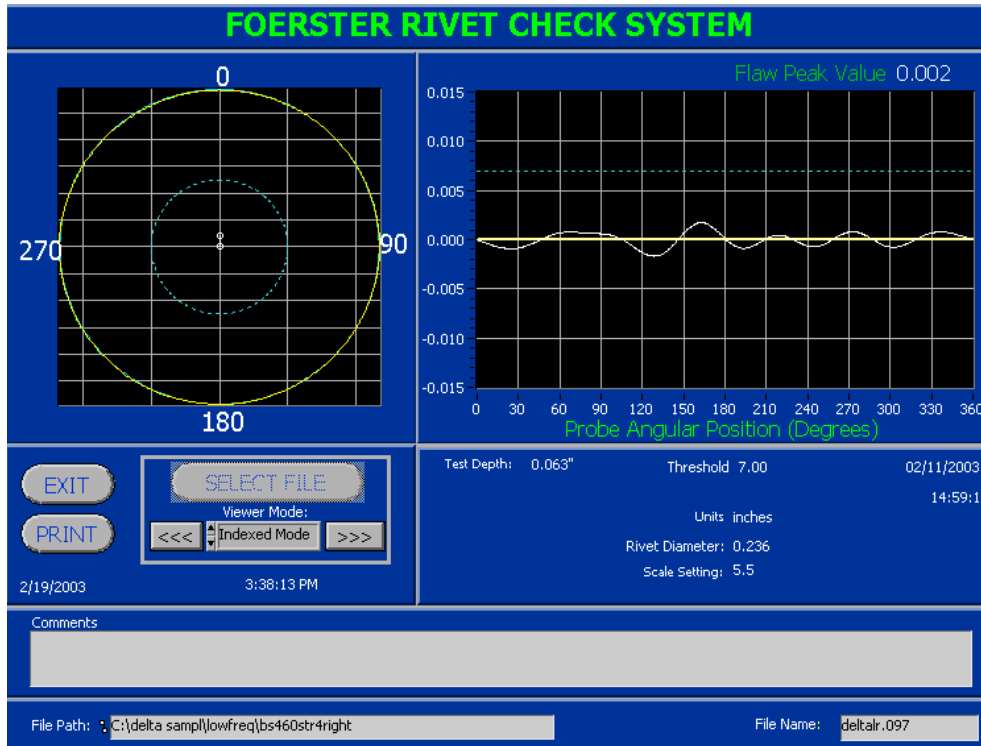


FIGURE E-97 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #2 (Panel FT1/F3).

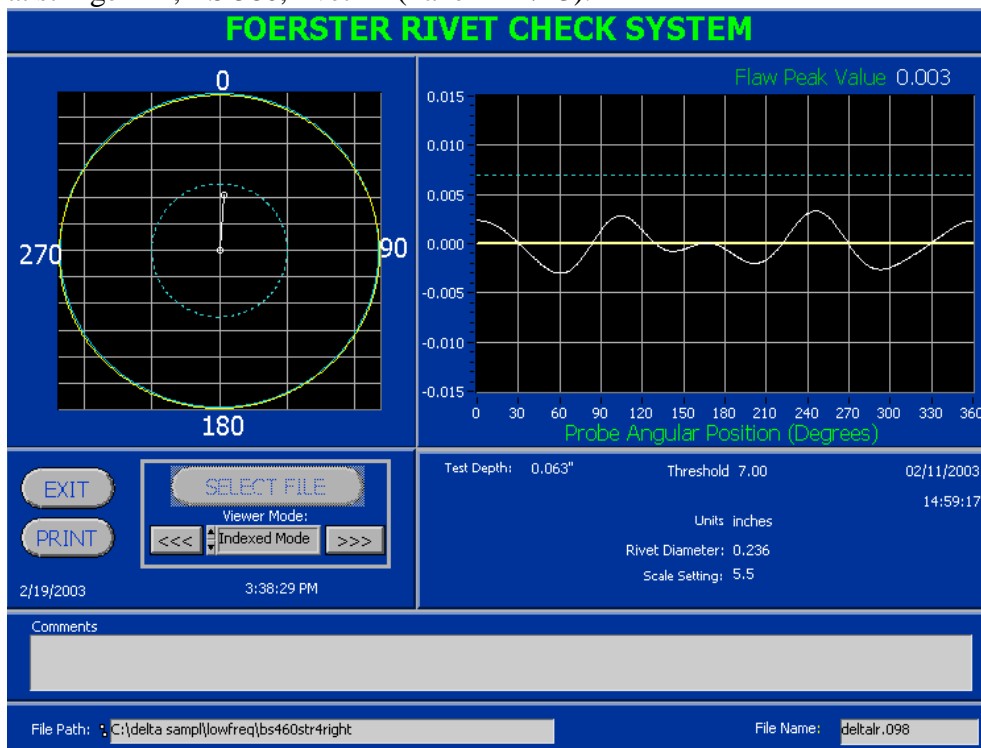


FIGURE E-98 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #3 (Panel FT1/F3).



SHEET	E-72	NO.	4-086624-20
TOTAL	E-153		
ISSUE DATE	03/26/2003		

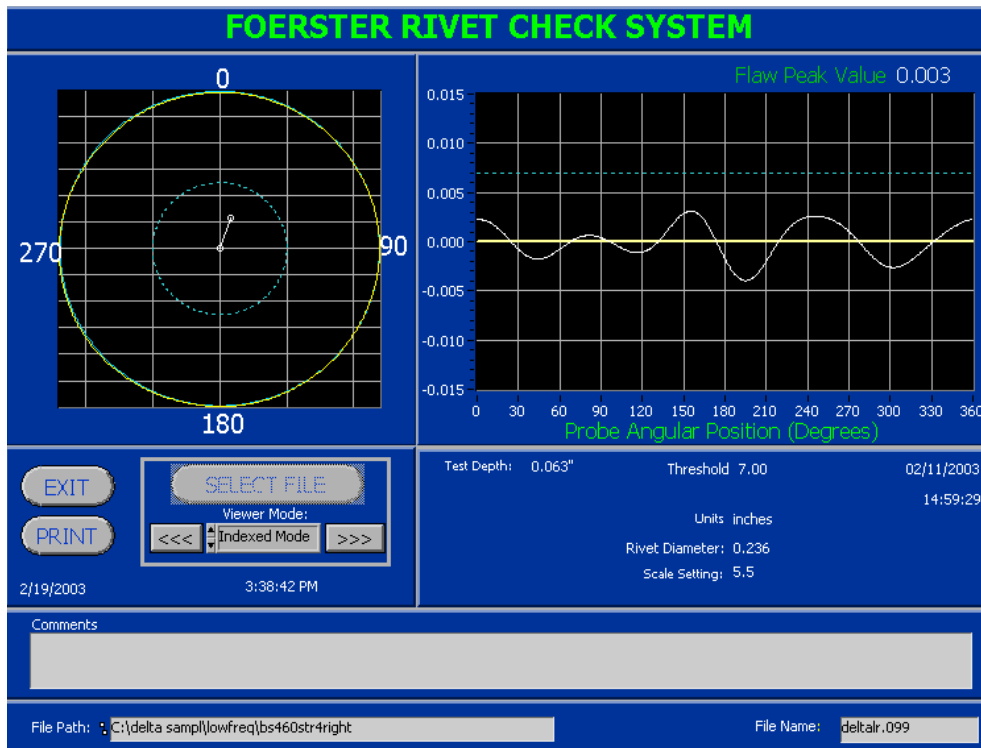


FIGURE E-99 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #4 (Panel FT1/F3).

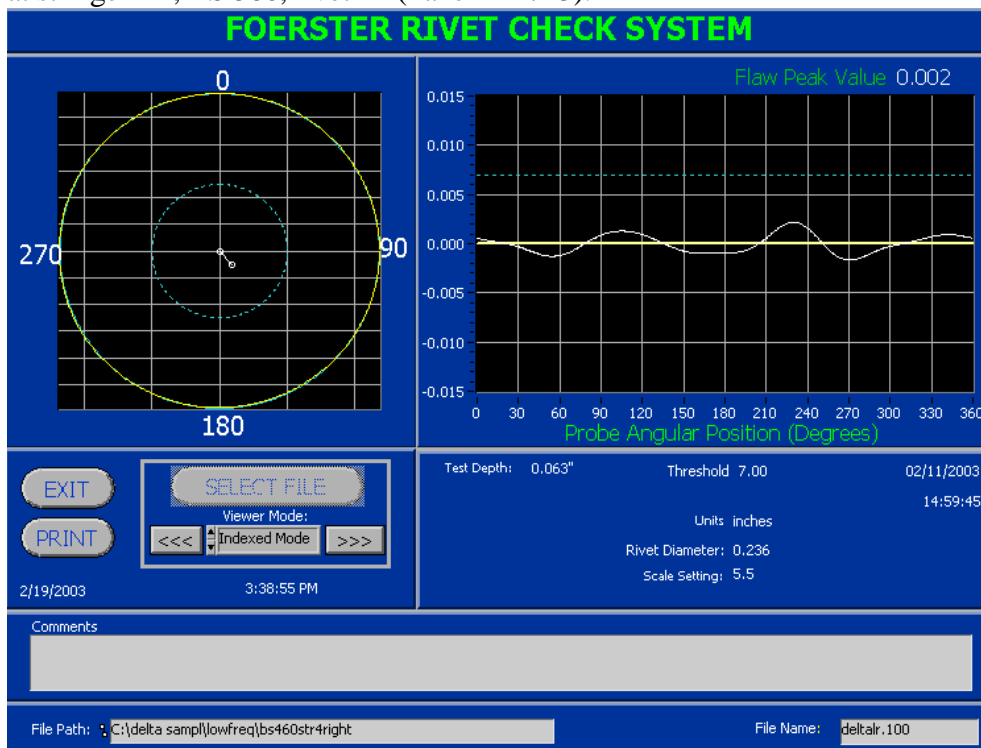


FIGURE E-100 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #5 (Panel FT1/F3).

SHEET	<b>E-73</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

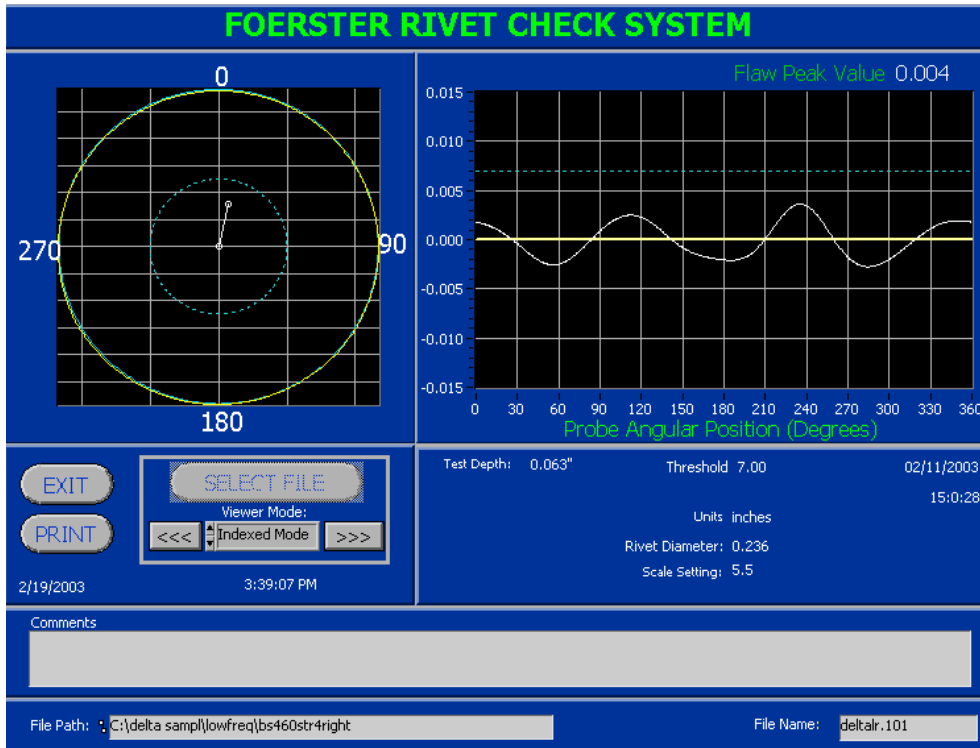


FIGURE E-101 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #6 (Panel FT1/F3).

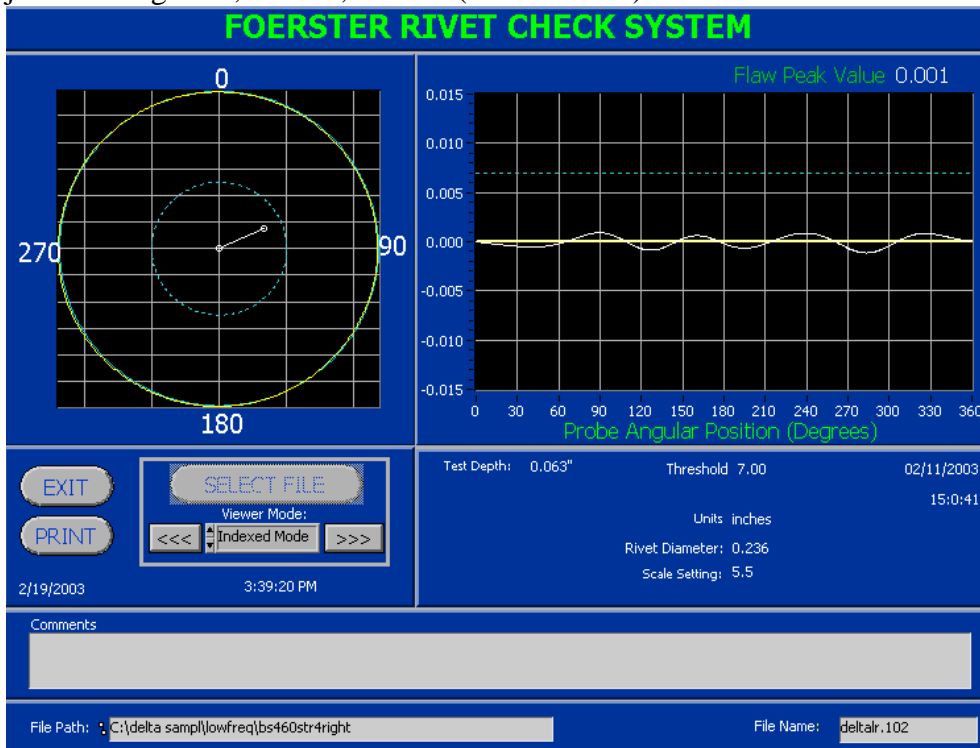


FIGURE E-102 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #7 (Panel FT1/F3).

SHEET	<b>E-74</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

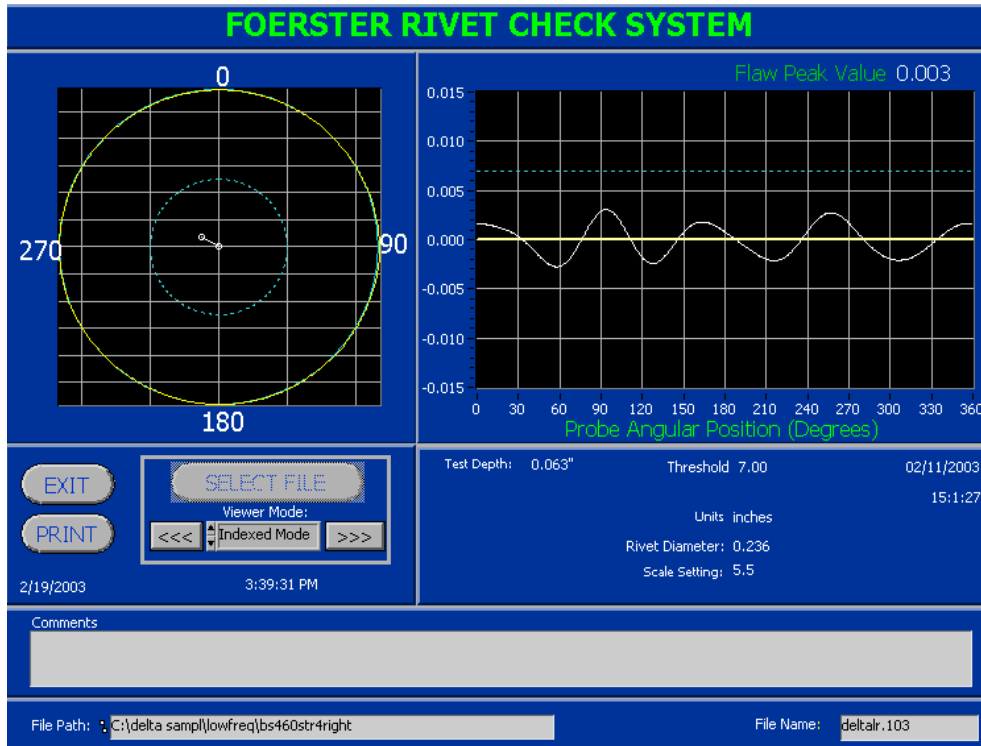


FIGURE E-103 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #8 (Panel FT1/F3).

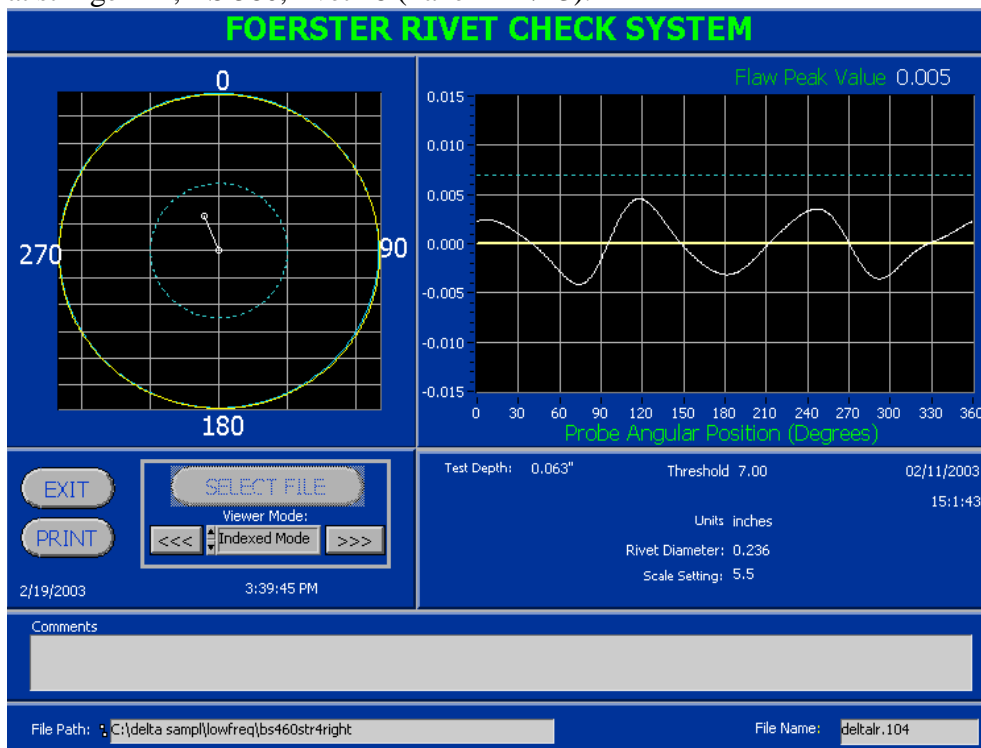


FIGURE E-104 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #9 (Panel FT1/F3).

SHEET	E-75	NO.	4-086624-20
TOTAL	E-153		
ISSUE DATE	03/26/2003		

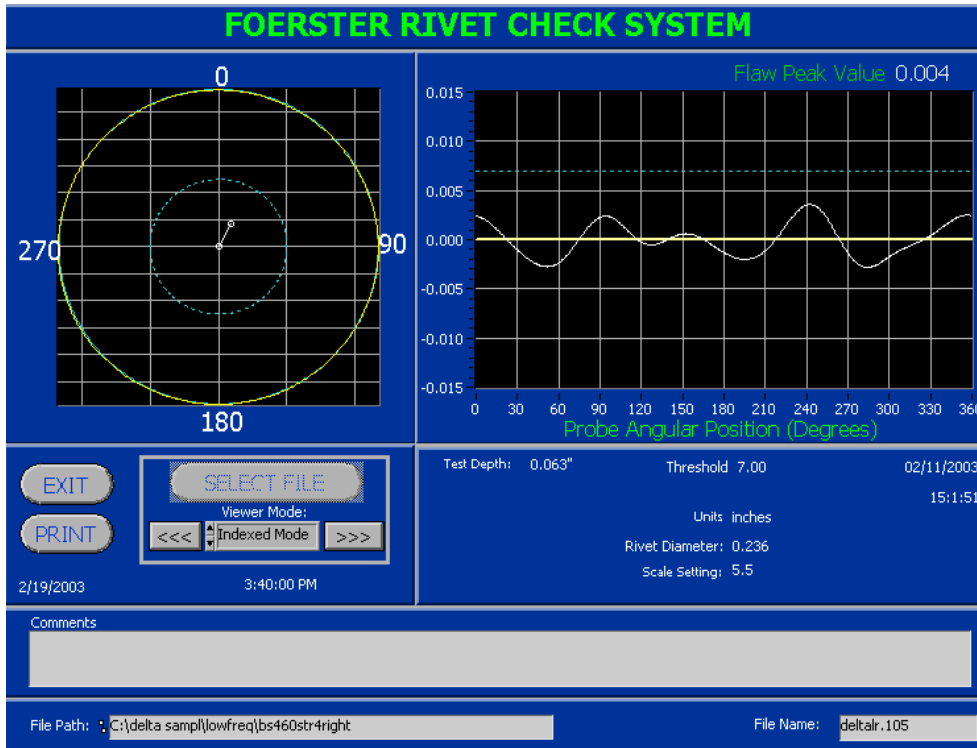


FIGURE E-105 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #10 (Panel FT1/F3).

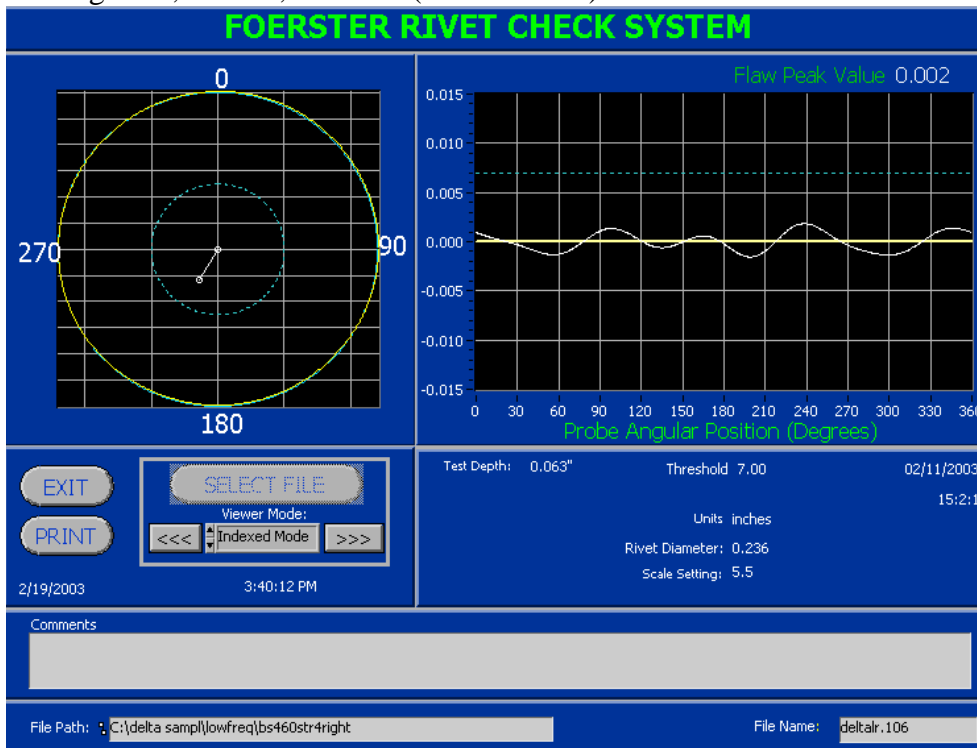


FIGURE E-106 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #11 (Panel FT1/F3).

SHEET	<b>E-76</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

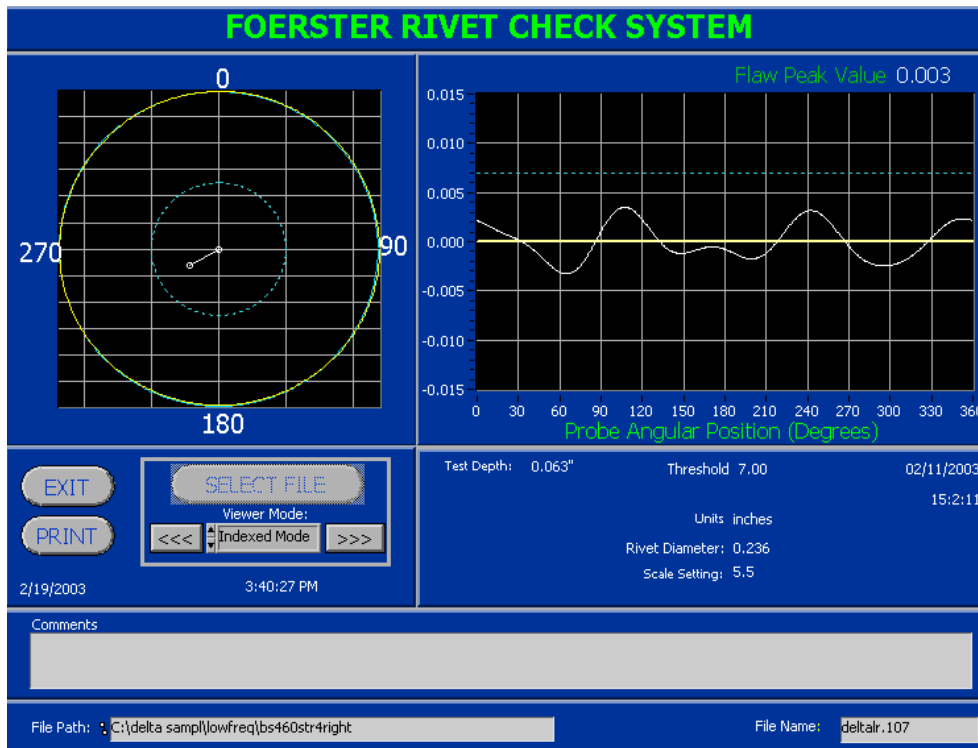


FIGURE E-107 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #12 (Panel FT1/F3).

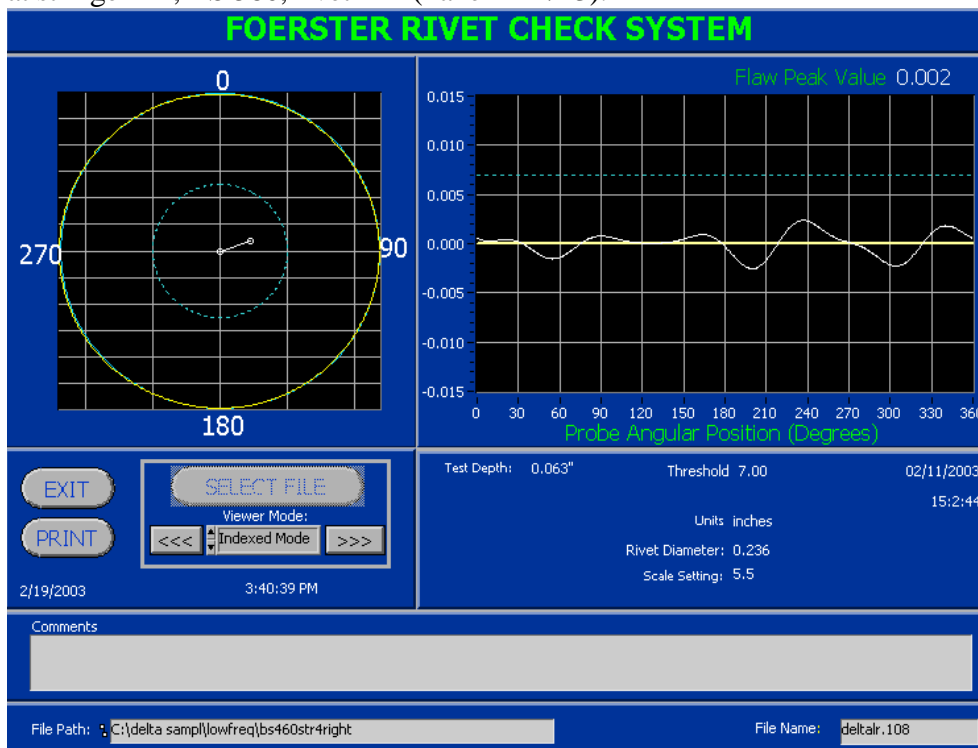


FIGURE E-108 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #13 (Panel FT1/F3).

SHEET	E-77	NO.	4-086624-20
TOTAL	E-153		
ISSUE DATE	03/26/2003		

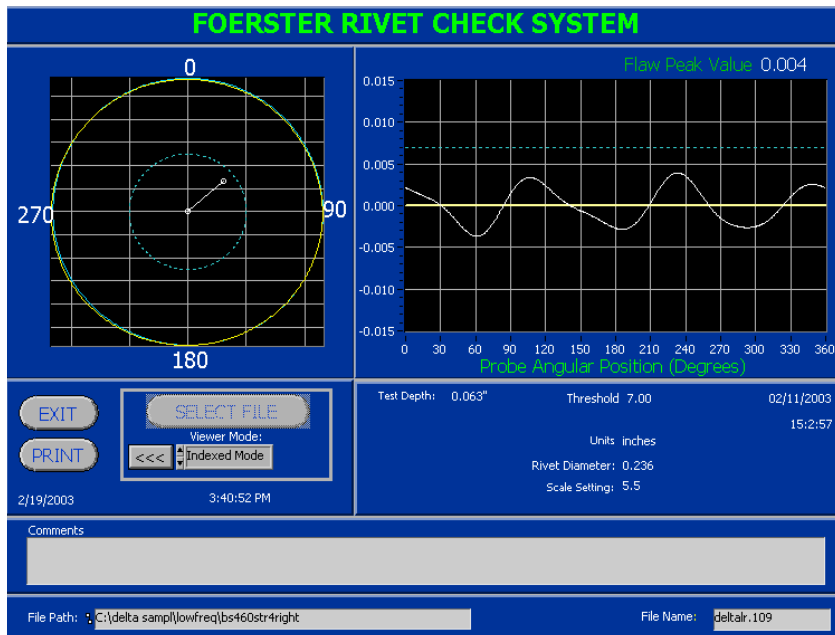
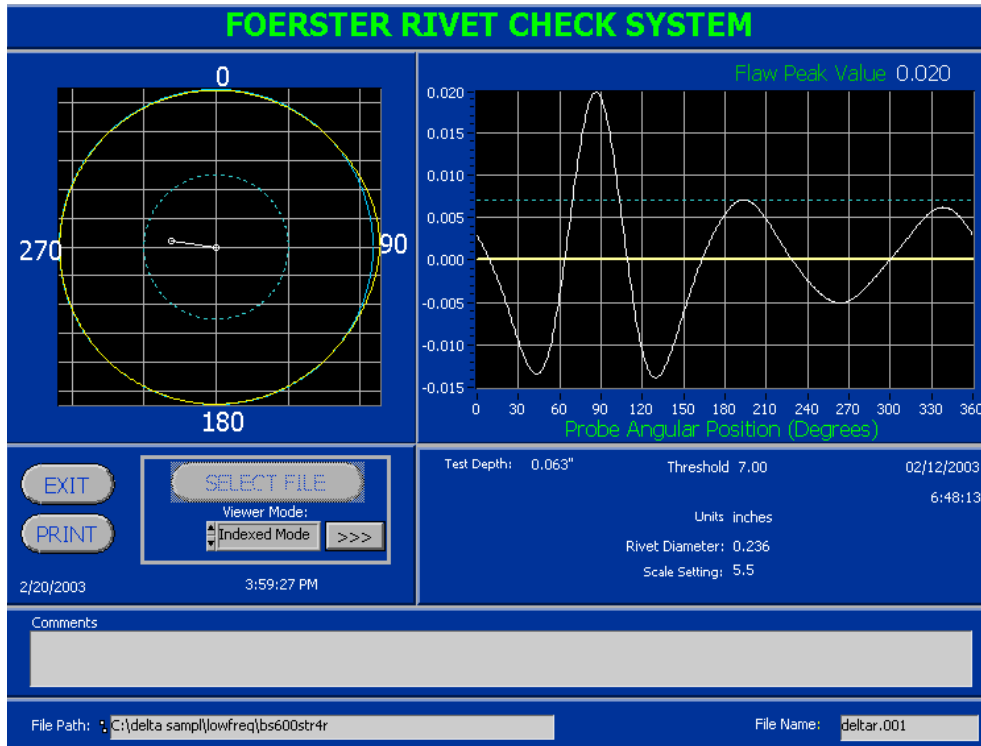


FIGURE E-109 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 580, rivet #14 (Panel FT1/F3).

SHEET	<b>E-78</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		



E-110 Screen representation of the reference standard calibration using a 0.100" EDM Notch in 0.050"/0.040" stack-up (Panel FT2/F4).

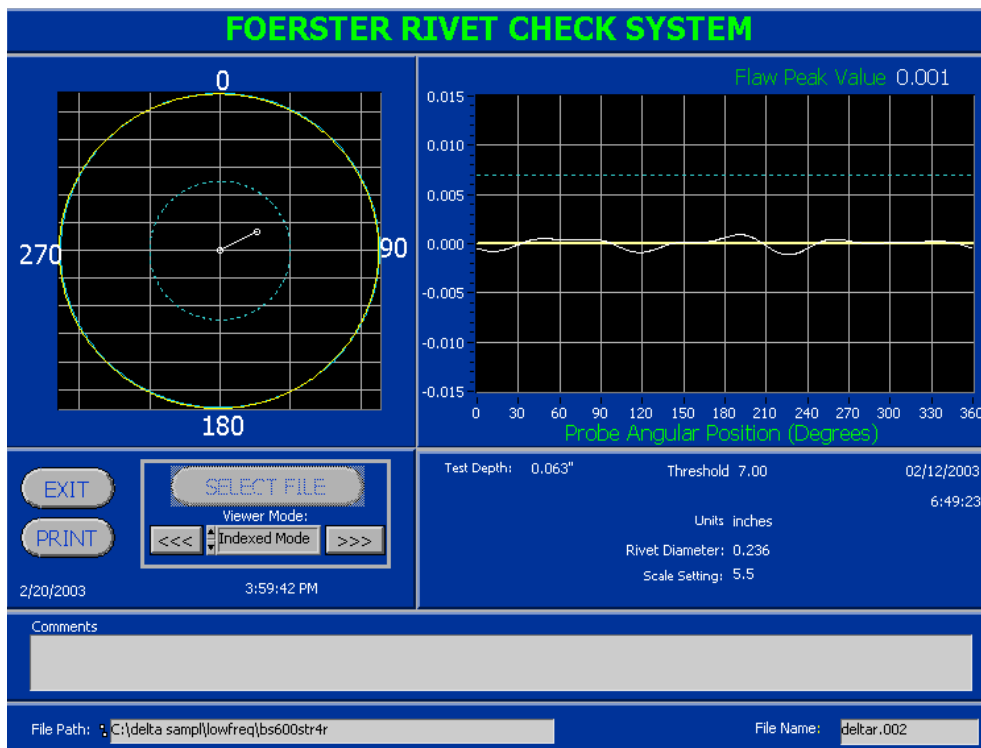
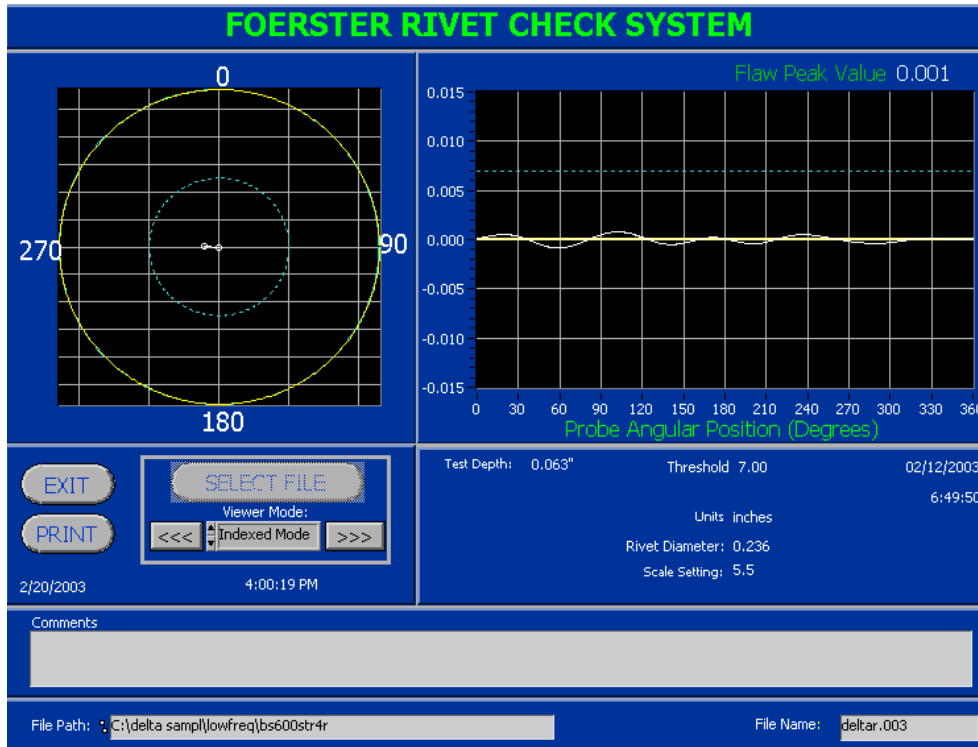


FIGURE E-111 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #1 (Panel FT2/F4).

SHEET	<b>E-79</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		



E-112 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #2 (Panel FT2/F4).

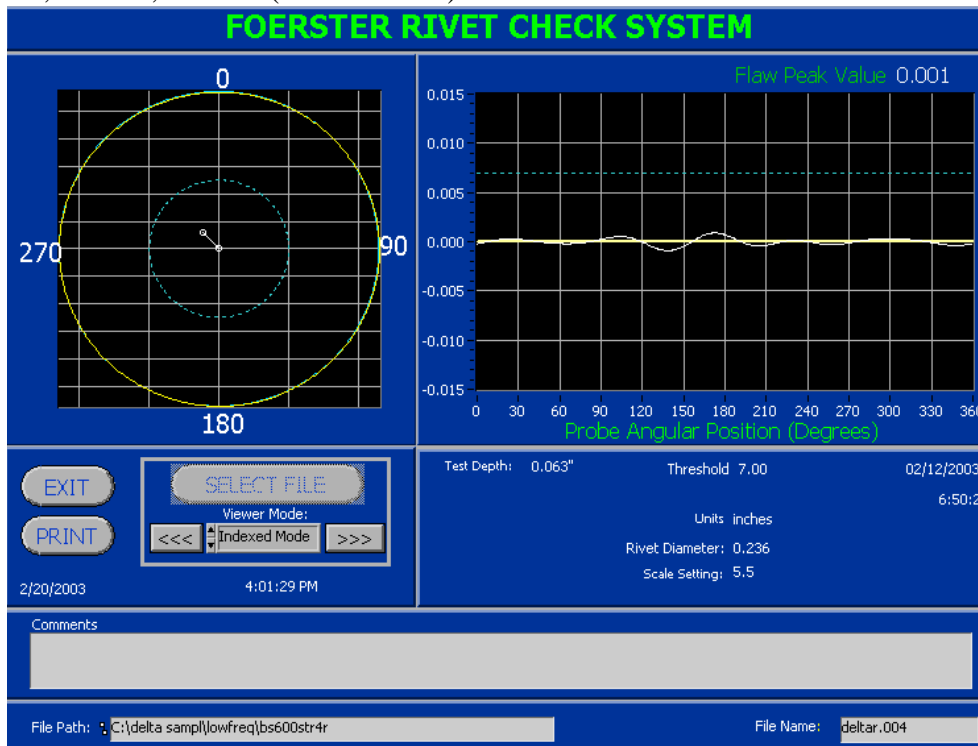


FIGURE E-113 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #3 (Panel FT2/F4).



SHEET	<b>E-80</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

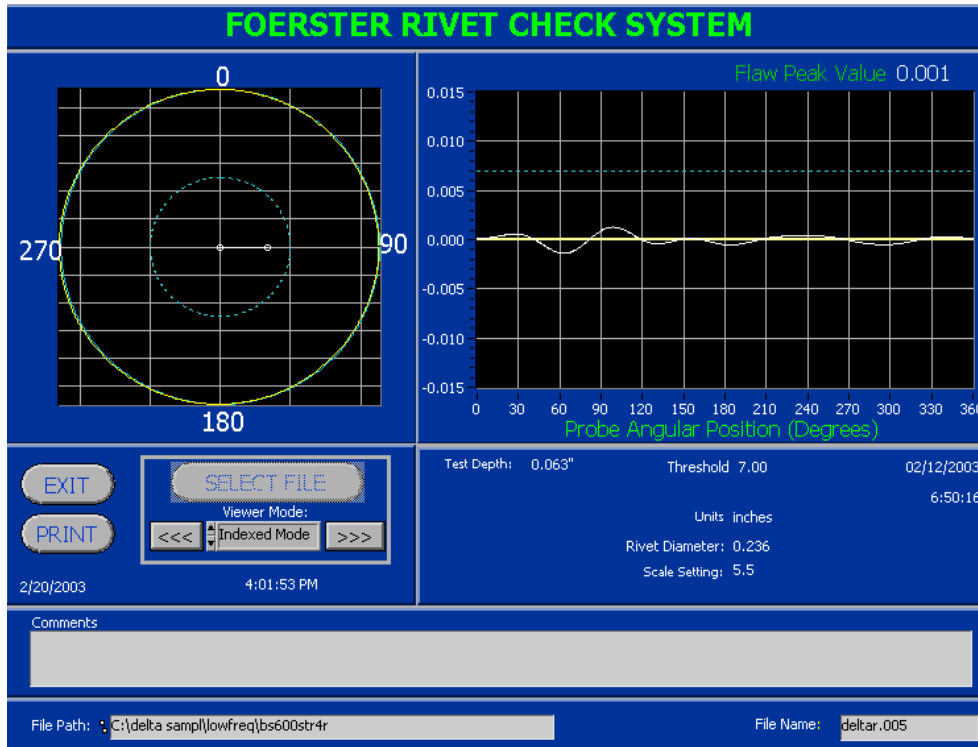


FIGURE E-114 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #4 (Panel FT2/F4).

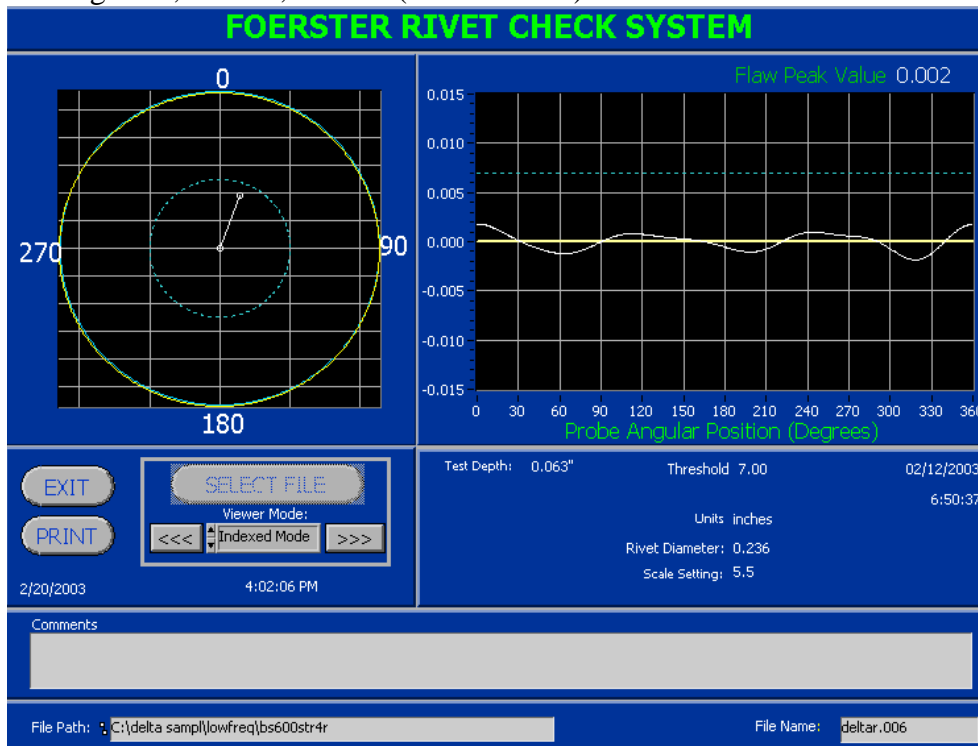


FIGURE E-115 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #5 (Panel FT2/F4).

SHEET	<b>E-81</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

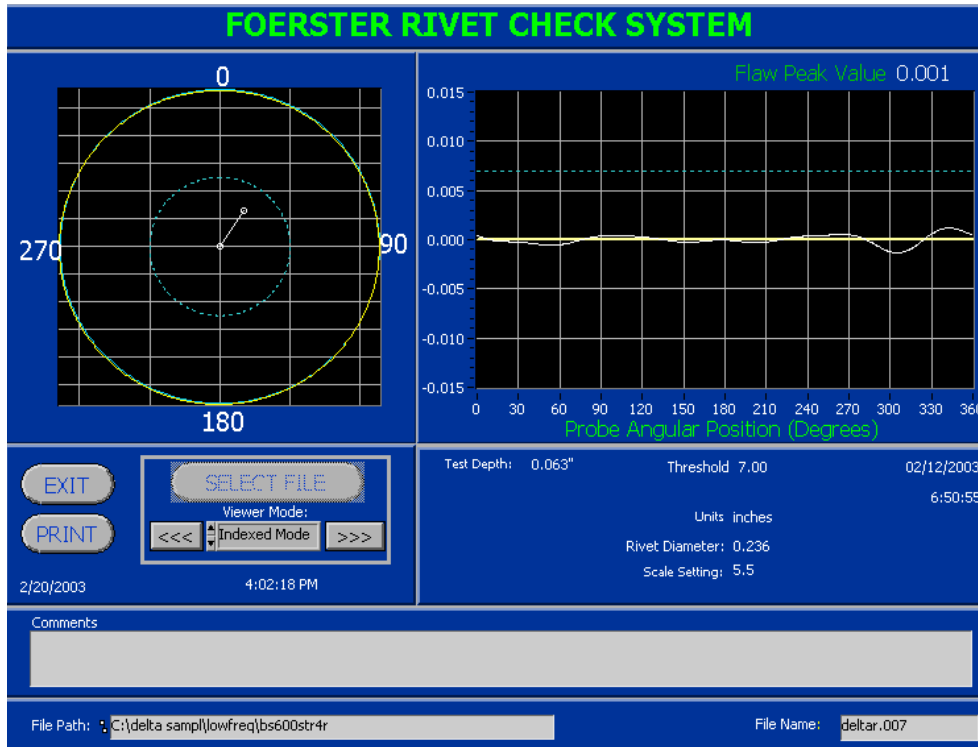
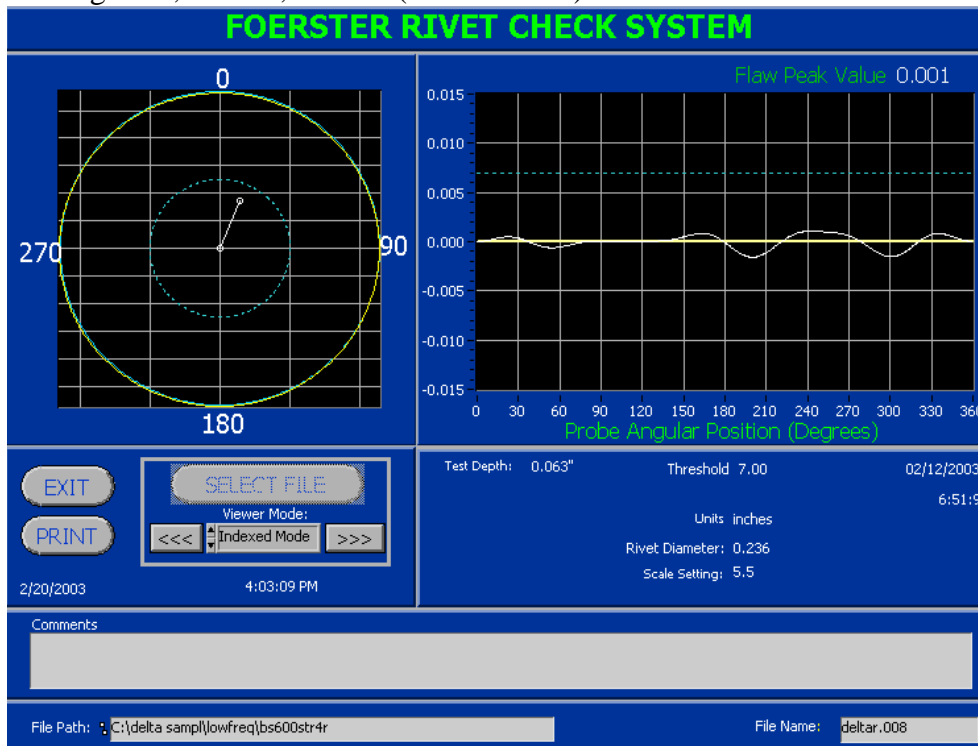


FIGURE E-116 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #6 (Panel FT2/F4).



E-117 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #7 (Panel FT2/F4).

SHEET	<b>E-82</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

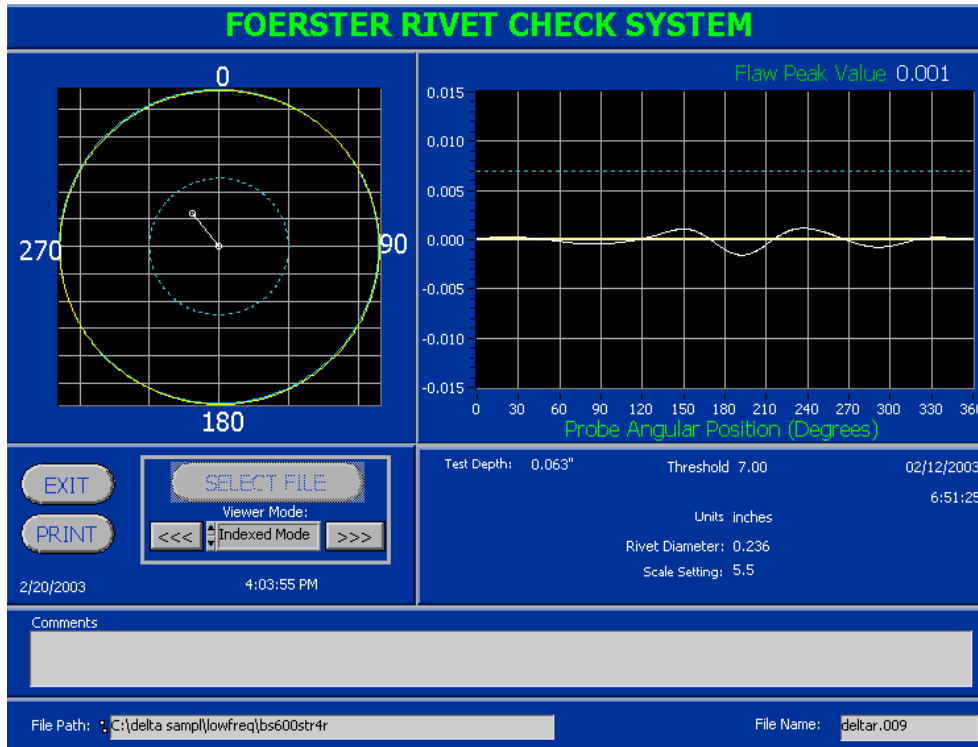


FIGURE E-118 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #8 (Panel FT2/F4).

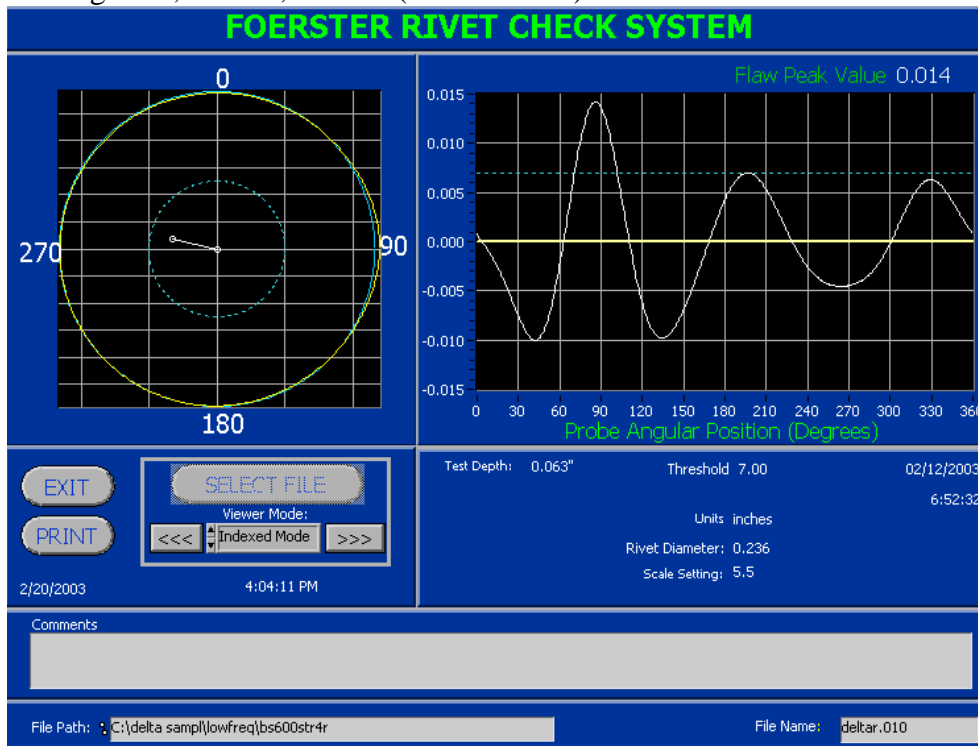


FIGURE E-119 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #9 (Panel FT2/F4).

SHEET	<b>E-83</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE		03/26/2003	

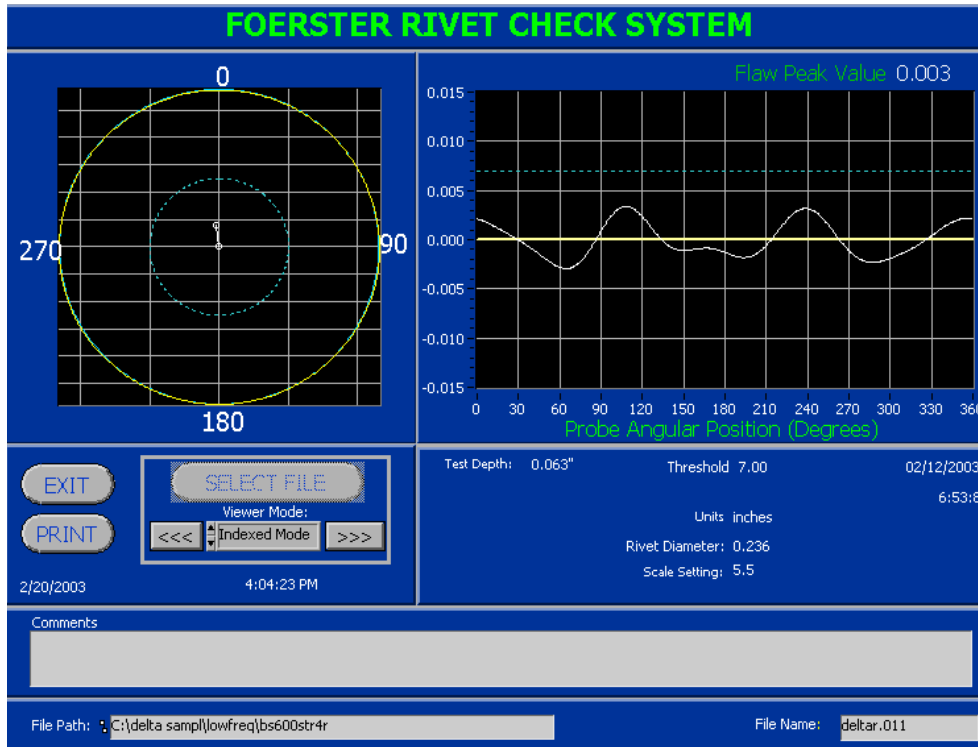


FIGURE E-120 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #10 (Panel FT2/F4).

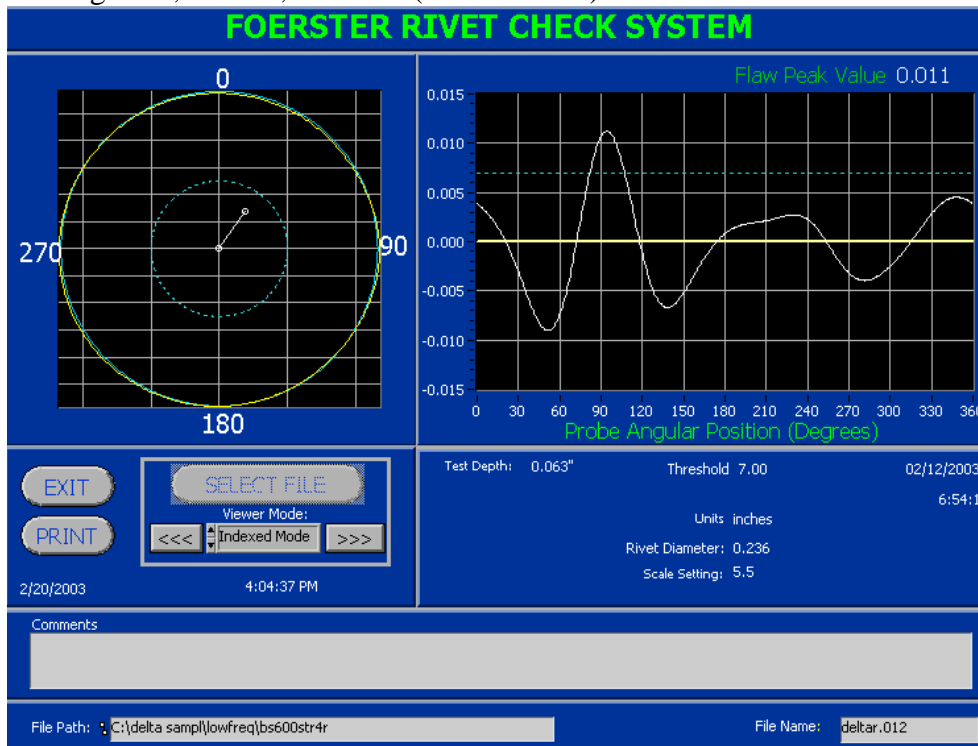


FIGURE E-121 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #11 ((Panel FT2/F4).

SHEET	<b>E-84</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

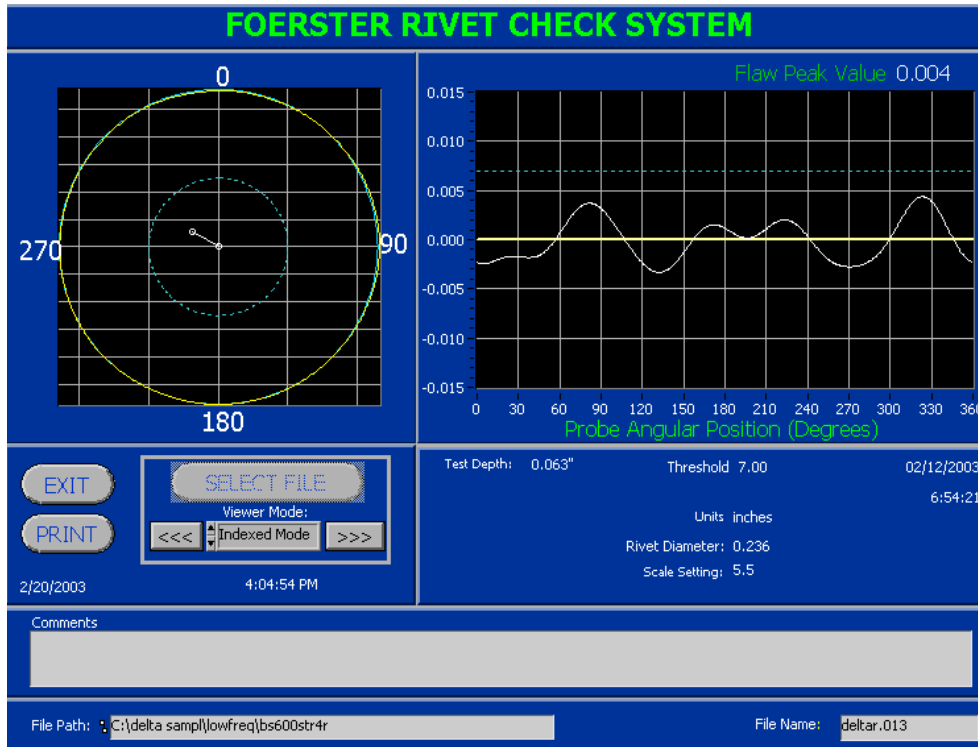


FIGURE E-122 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #12 (Panel FT2/F4).

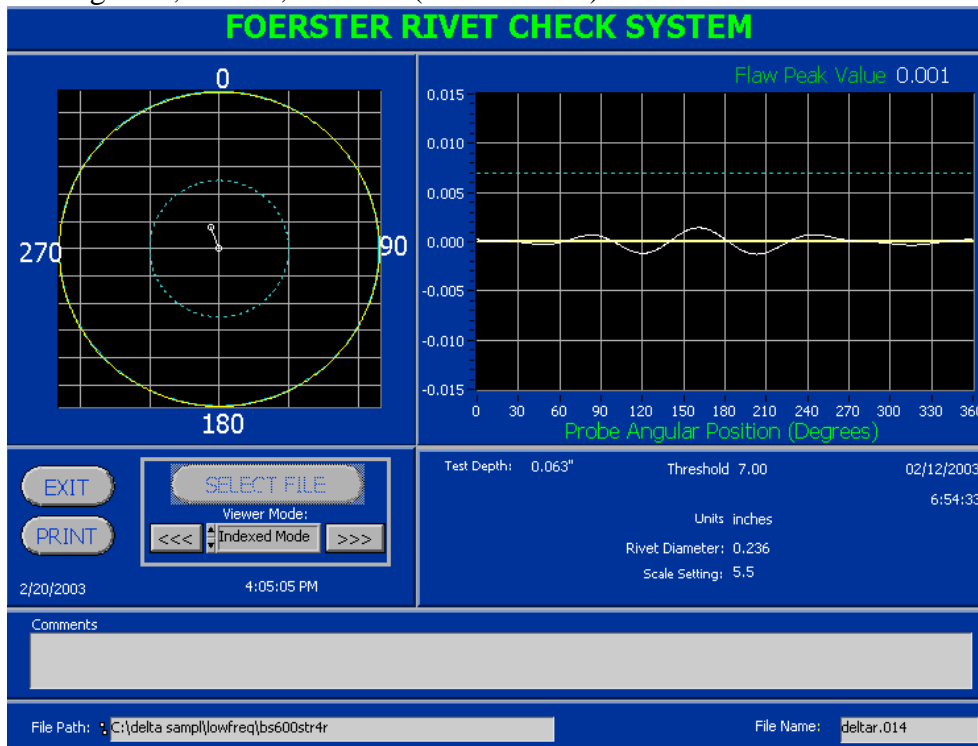


FIGURE E-123 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #13 (Panel FT2/F4).

SHEET	<b>E-85</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

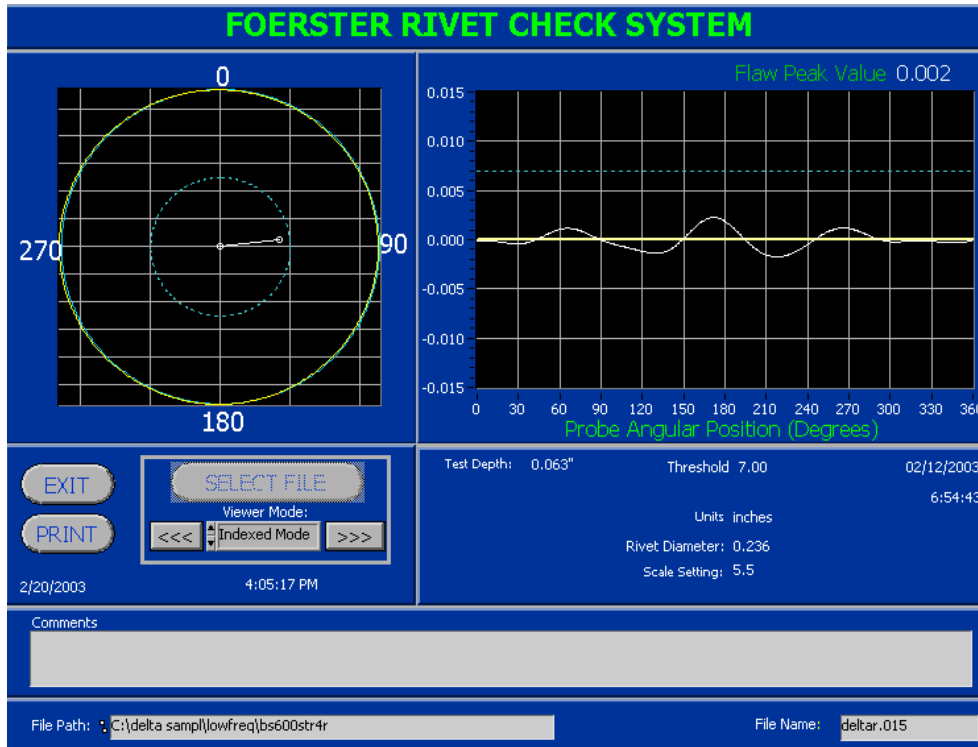


FIGURE E-124 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #14 (Panel FT2/F4).

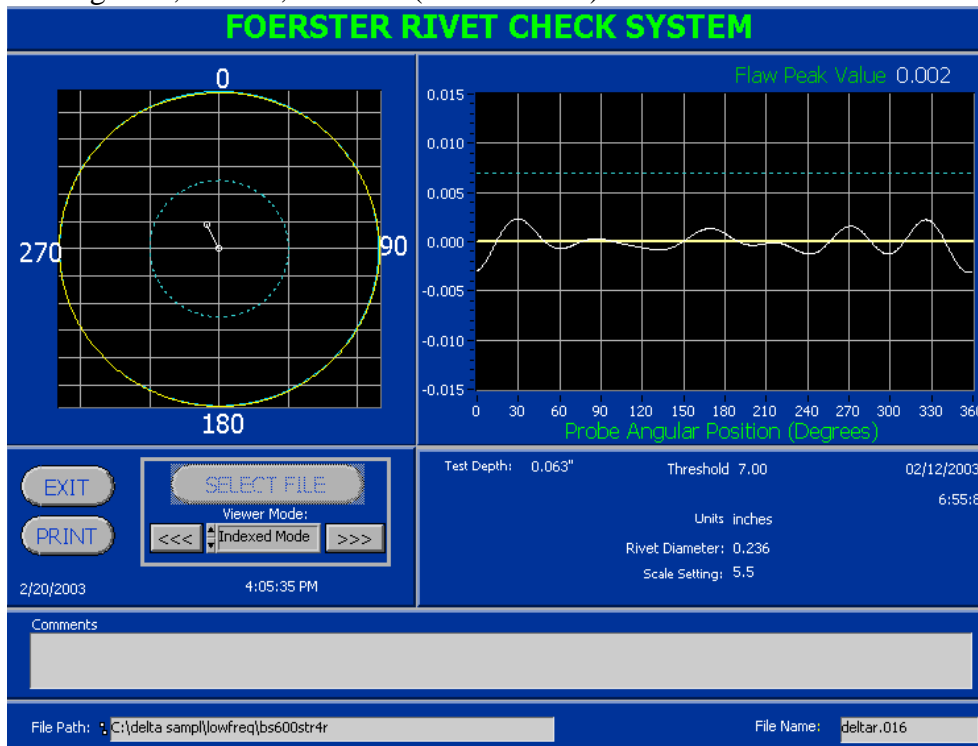


FIGURE E-125 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 600, rivet #15 (Panel FT2/F4).

SHEET	<b>E-86</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

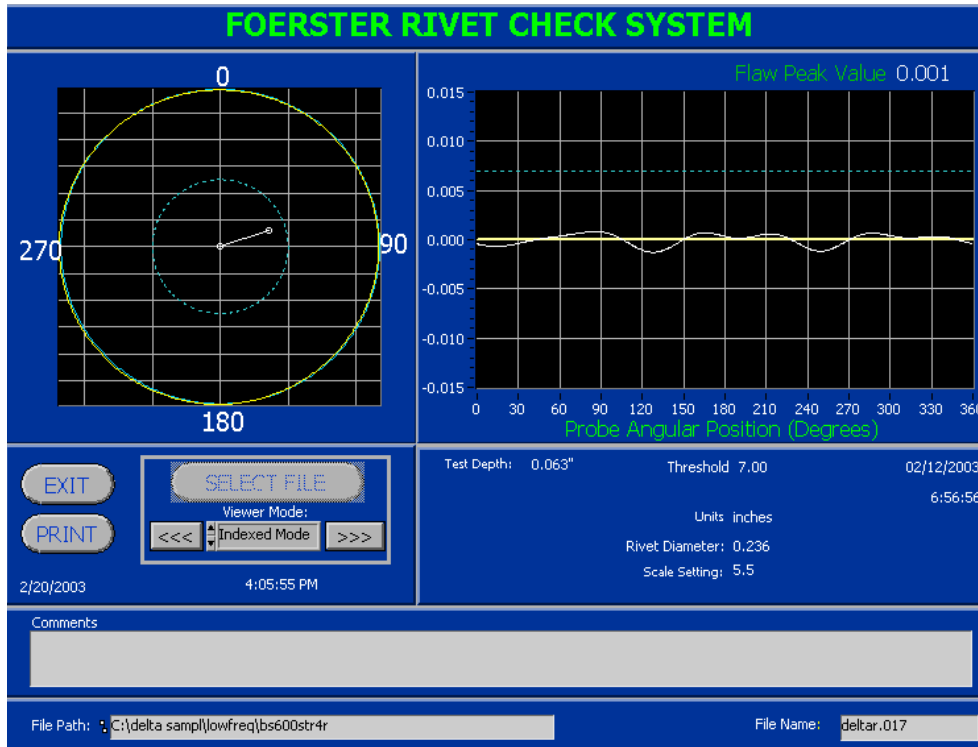


FIGURE E-126 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #1 (Panel FT2/F4).

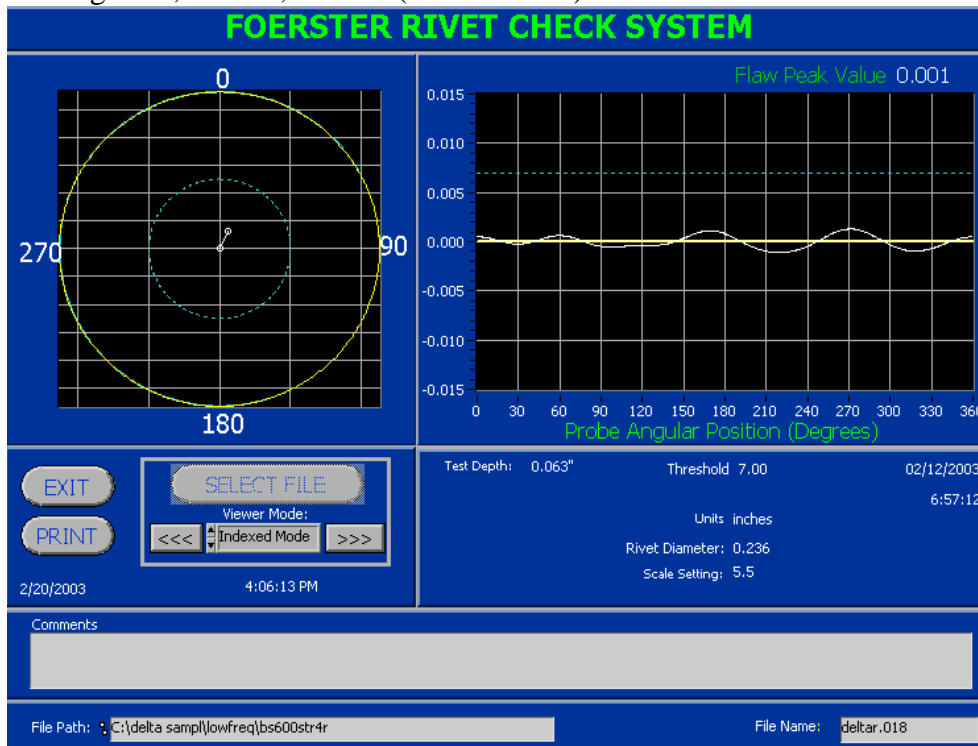


FIGURE E-127 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #2 (Panel FT2/F4).

SHEET	<b>E-87</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

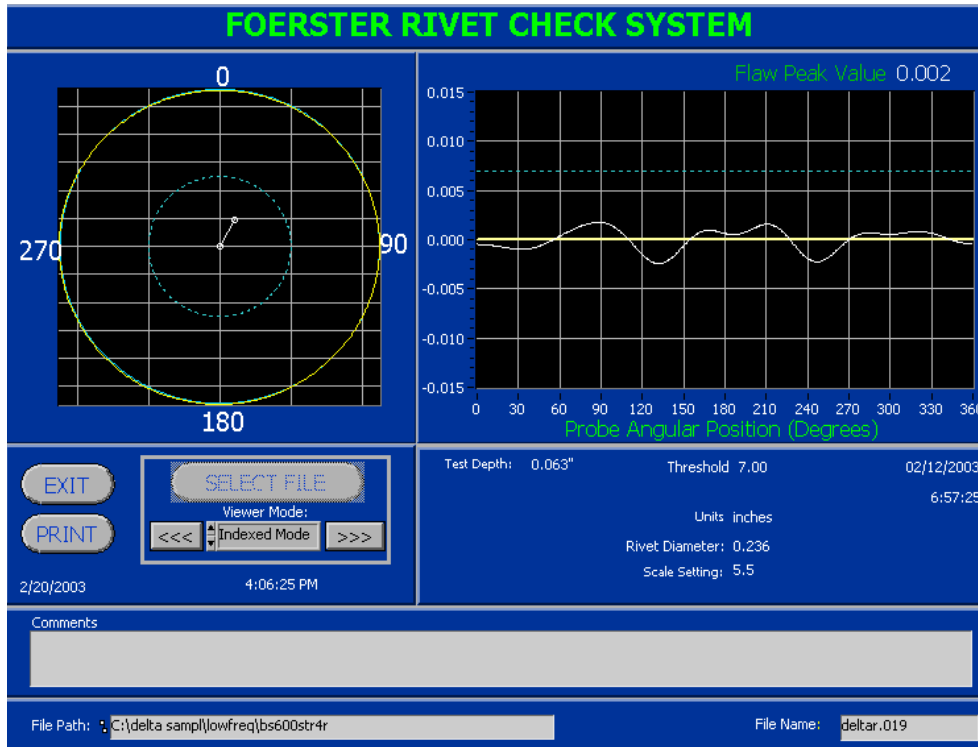


FIGURE E-128 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #3 (Panel FT2/F4).

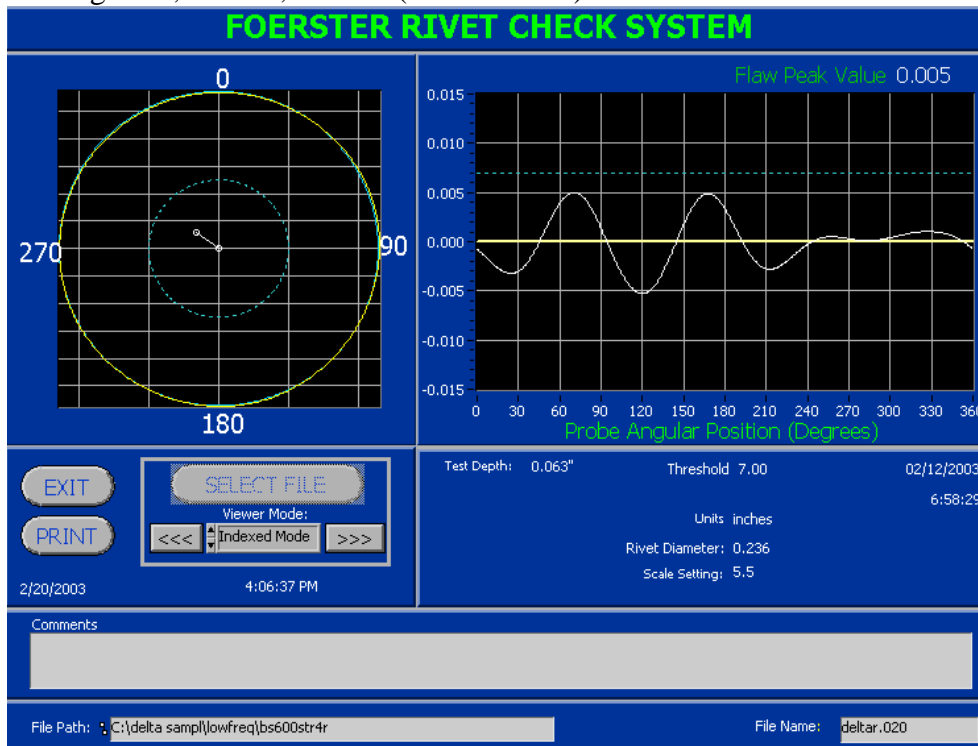


FIGURE E-129 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #4 (Panel FT2/F4).



SHEET	<b>E-88</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

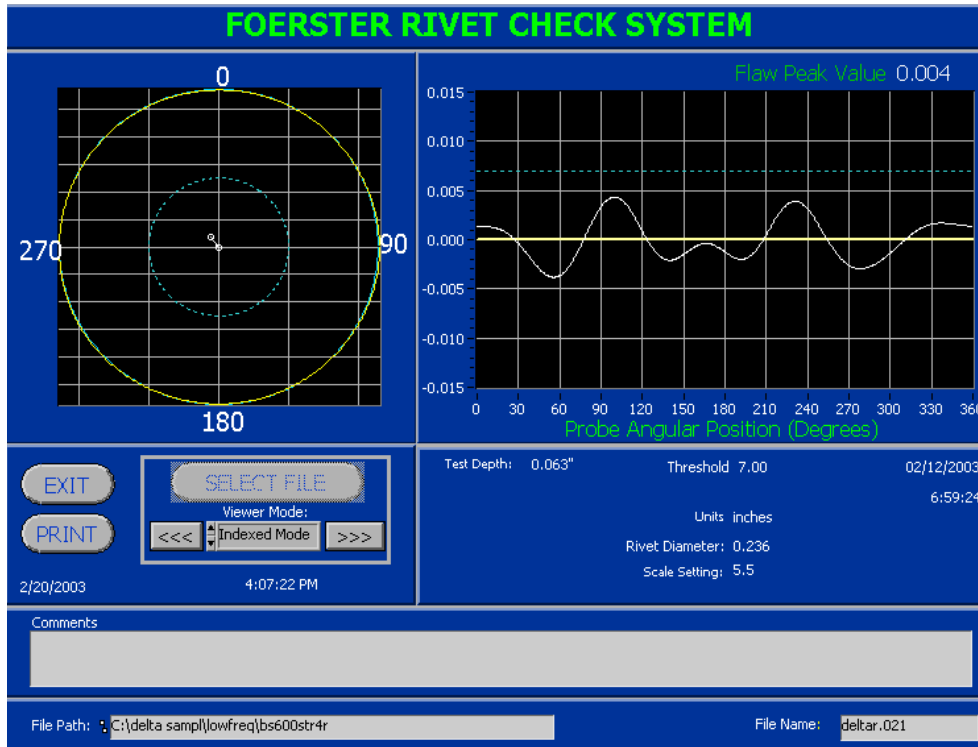


FIGURE E-130 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #5 (Panel FT2/F4).

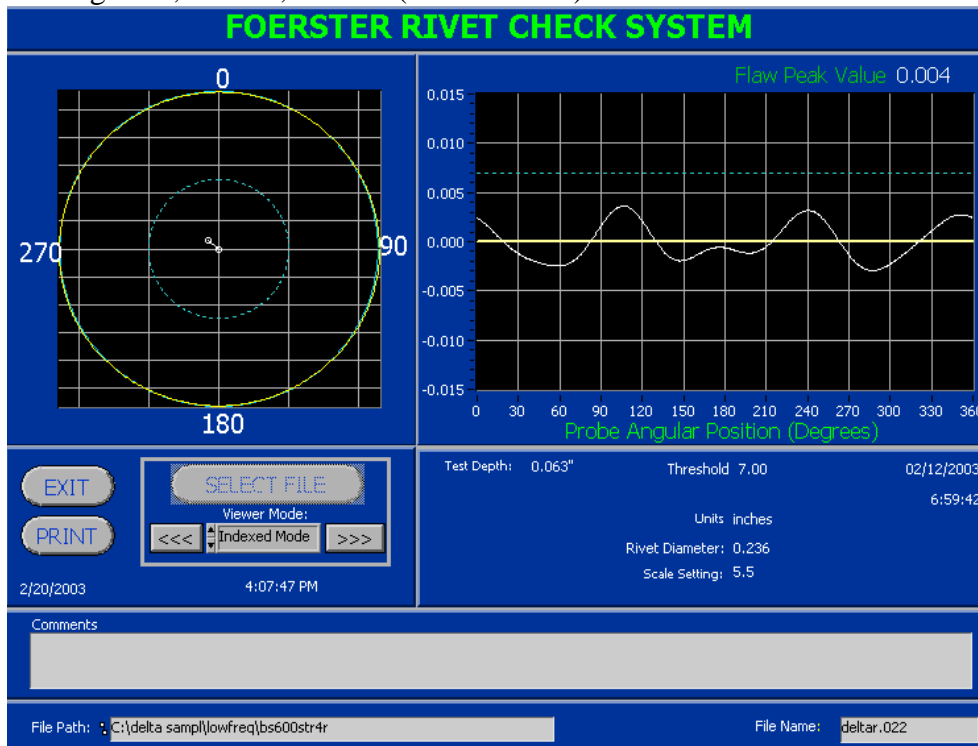


FIGURE E-131 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #6 (Panel FT2/F4).

SHEET	<b>E-89</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

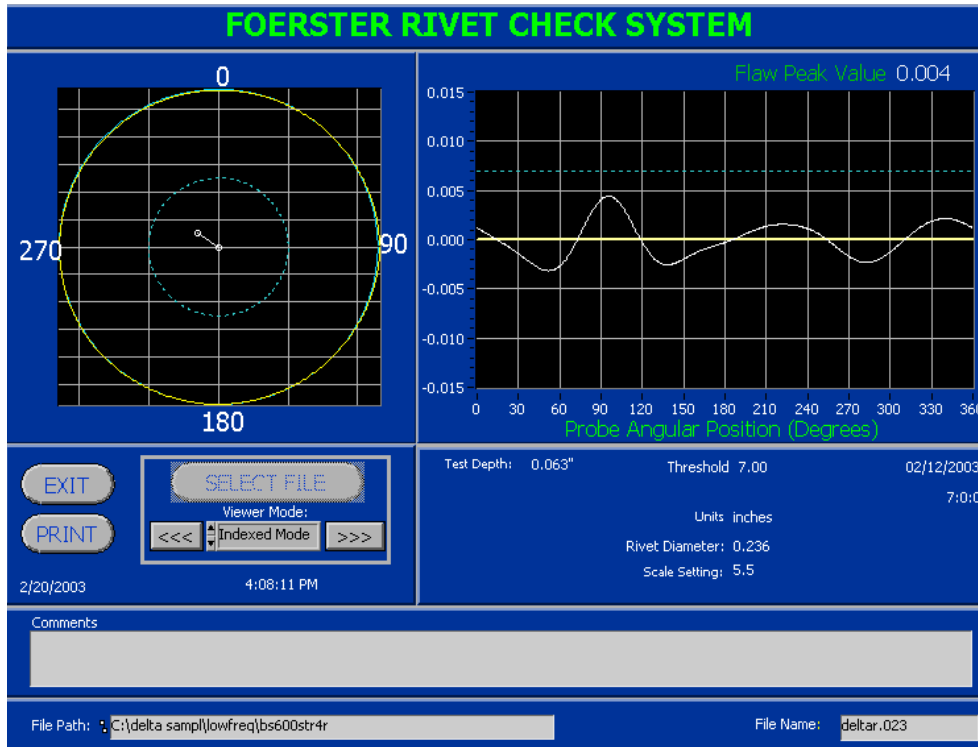


FIGURE E-132 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #7 (Panel FT2/F4).

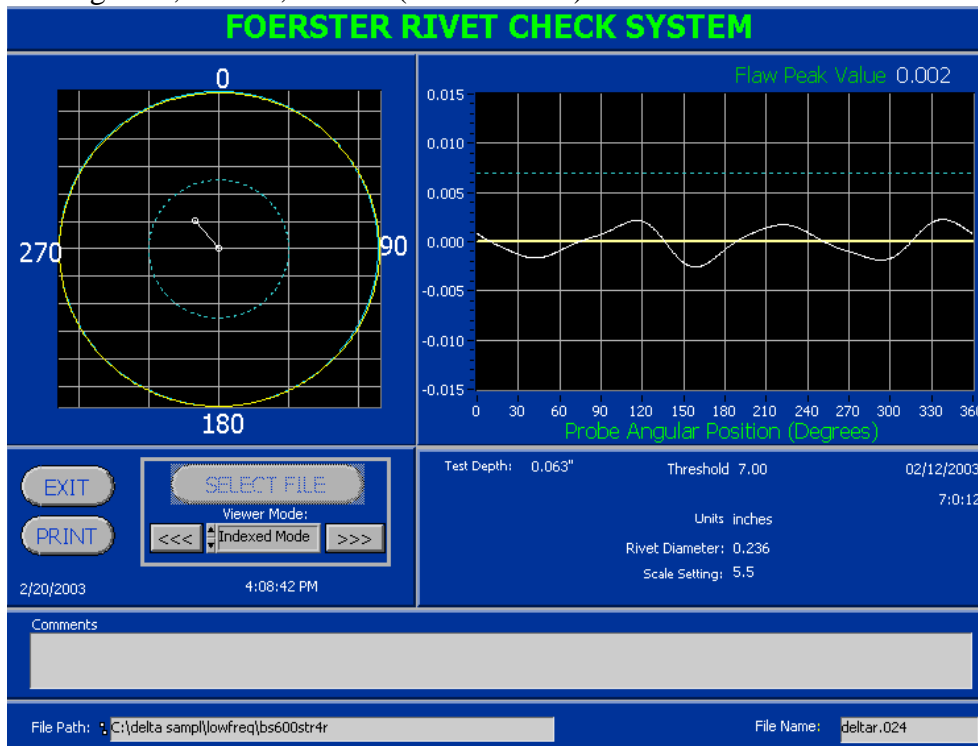


FIGURE E-133 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #8 (Panel FT2/F4).

SHEET	<b>E-90</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

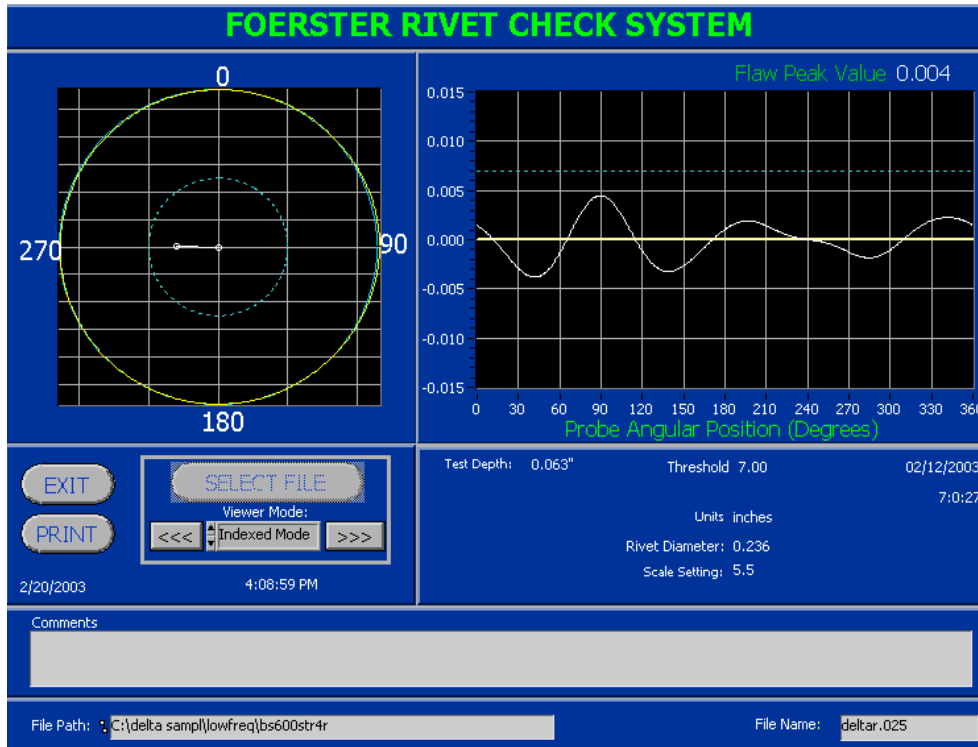


FIGURE E-134 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #9 (Panel FT2/F4).

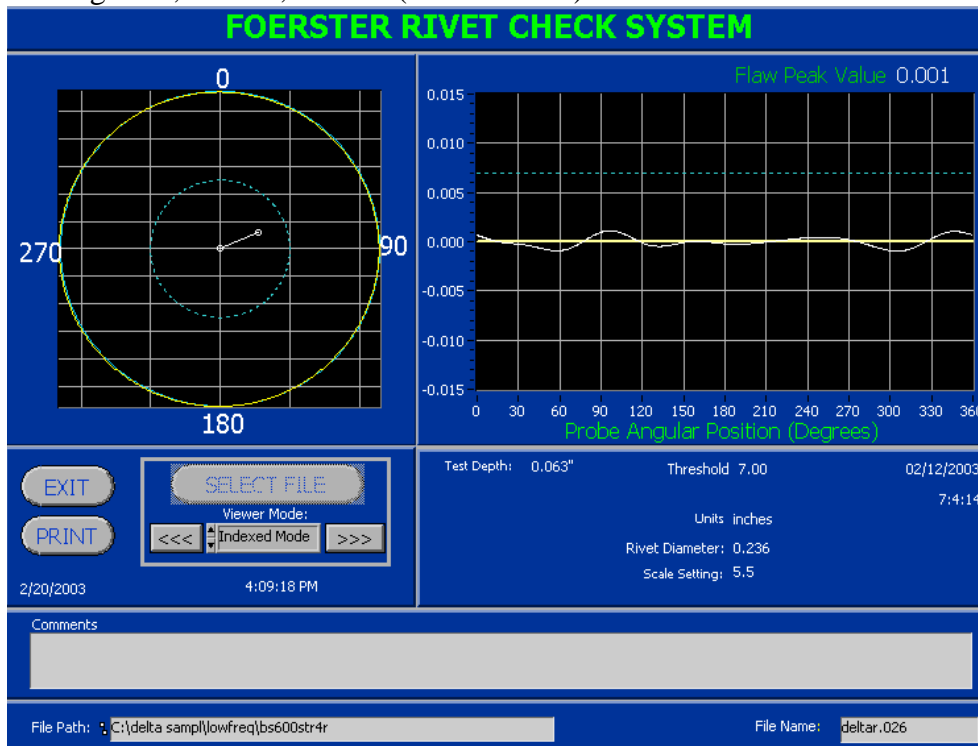


FIGURE E-135 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #10 (Panel FT2/F4).

SHEET	<b>E-91</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

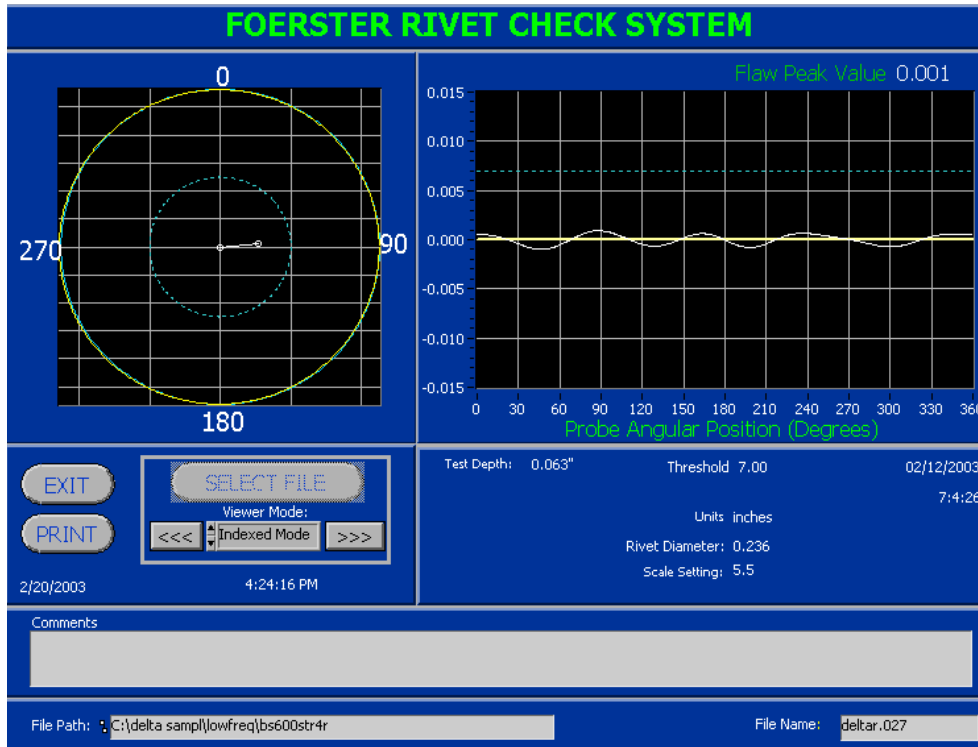


FIGURE E-136 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #11 (Panel FT2/F4).

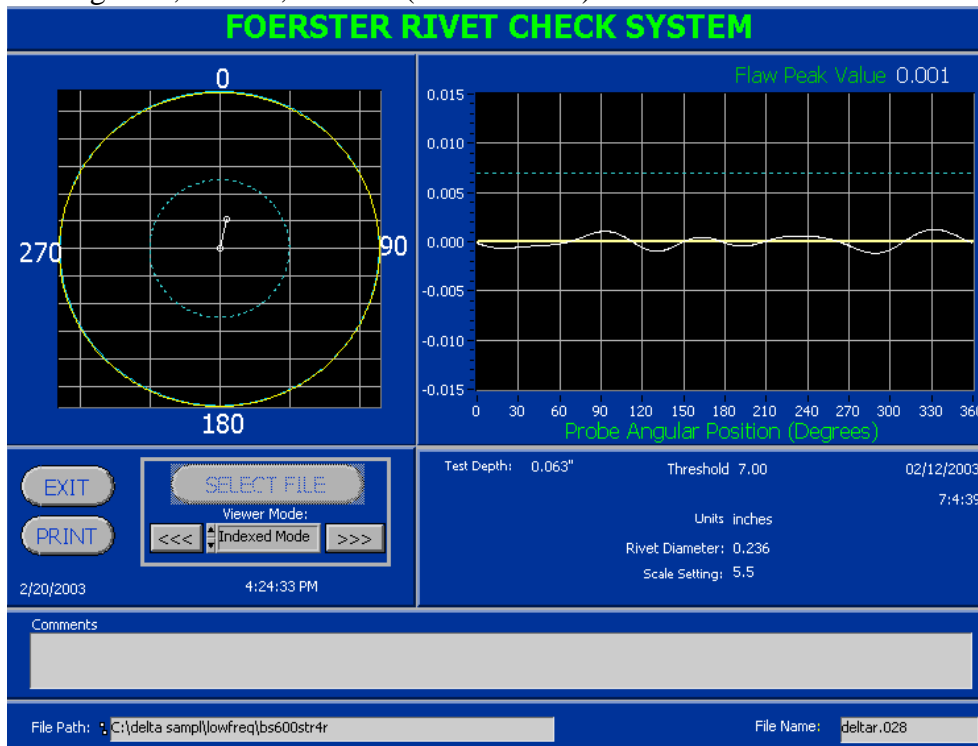


FIGURE E-137 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #12 (Panel FT2/F4).

SHEET	<b>E-92</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

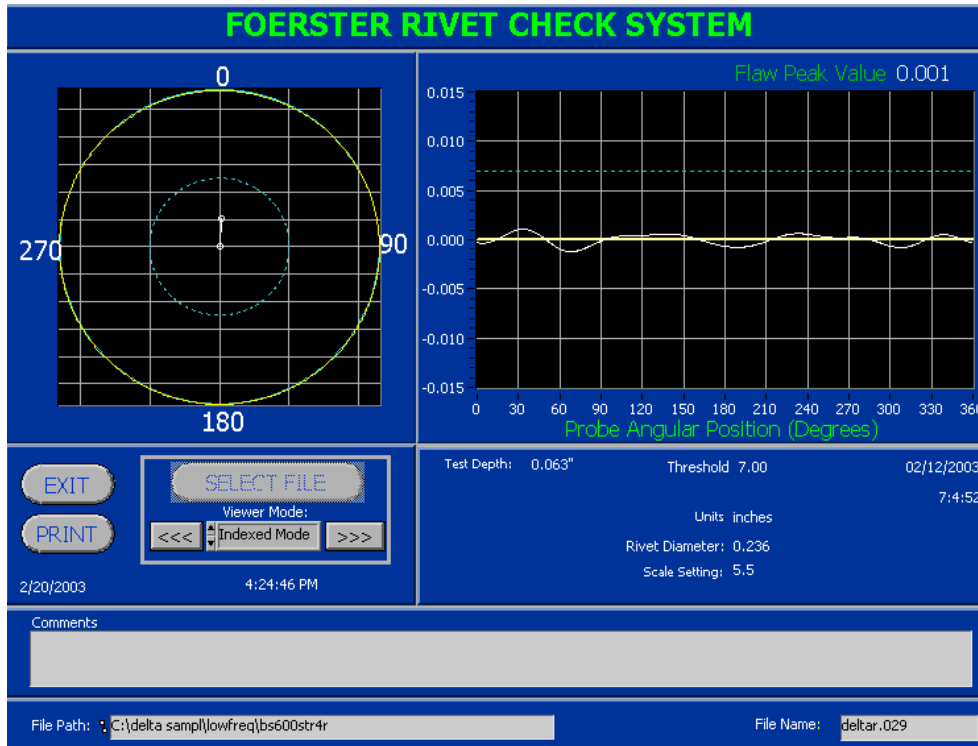


FIGURE E-138 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #13 (Panel FT2/F4).

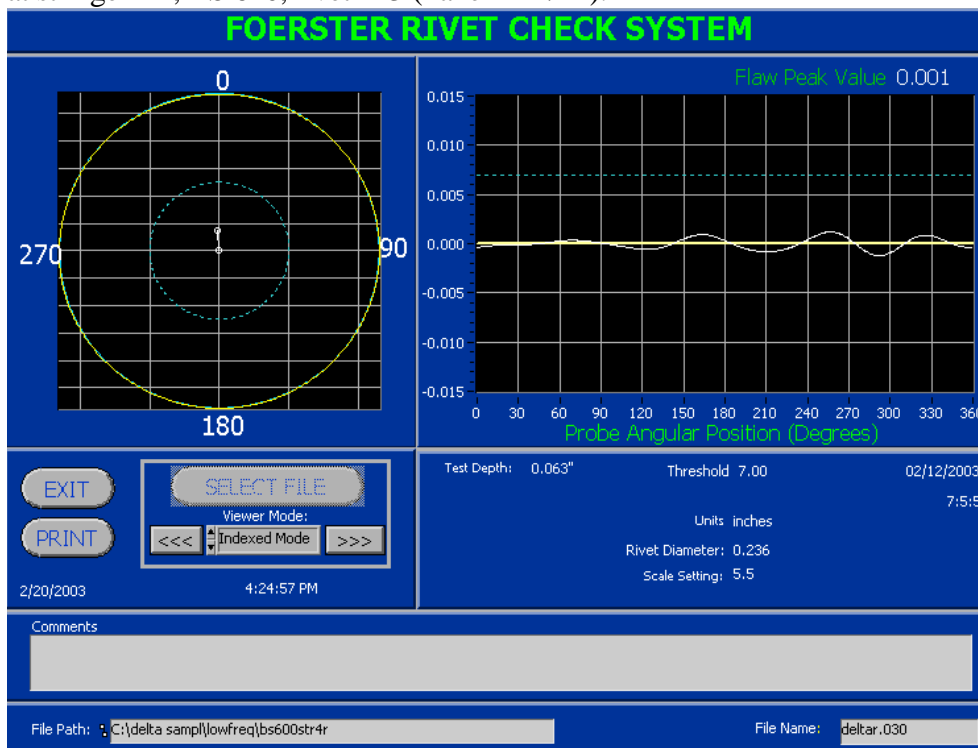


FIGURE E-139 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #14 (Panel FT2/F4).

SHEET	<b>E-93</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

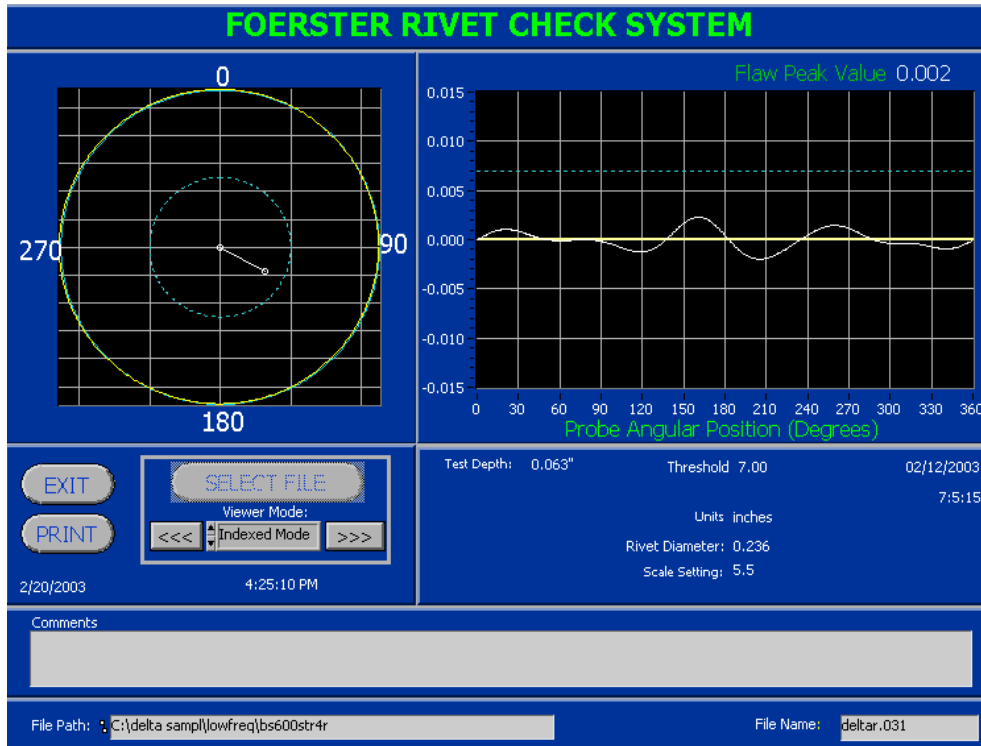


FIGURE E-140 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 620, rivet #15 (Panel FT2/F4).

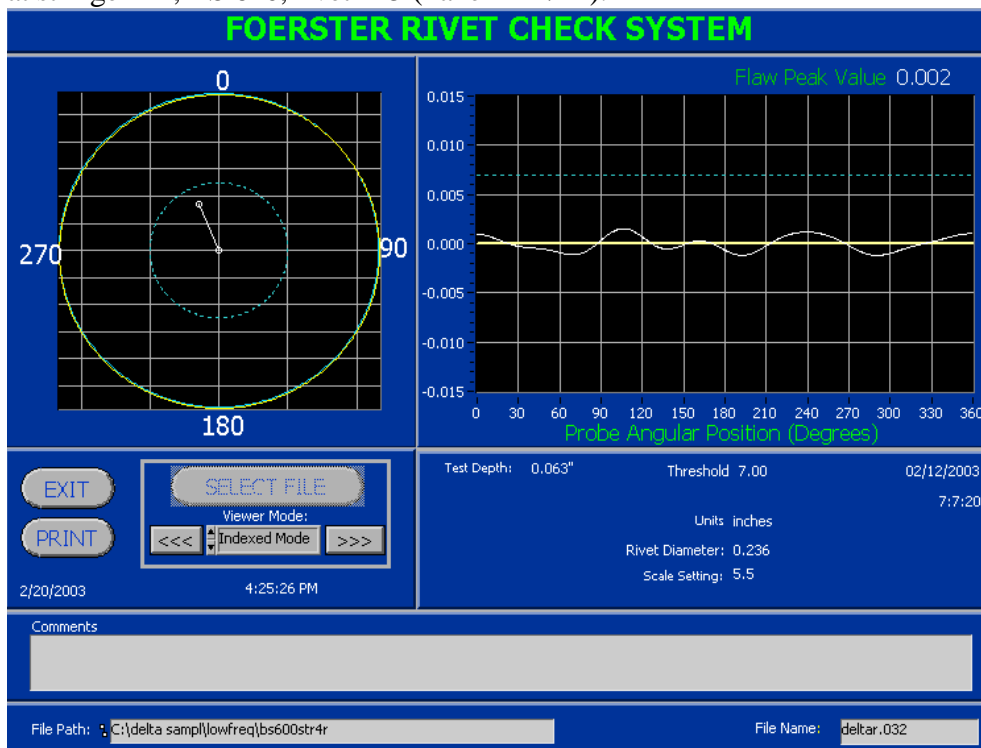


FIGURE E-141 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #1 (Panel FT2/F4).

SHEET	<b>E-94</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

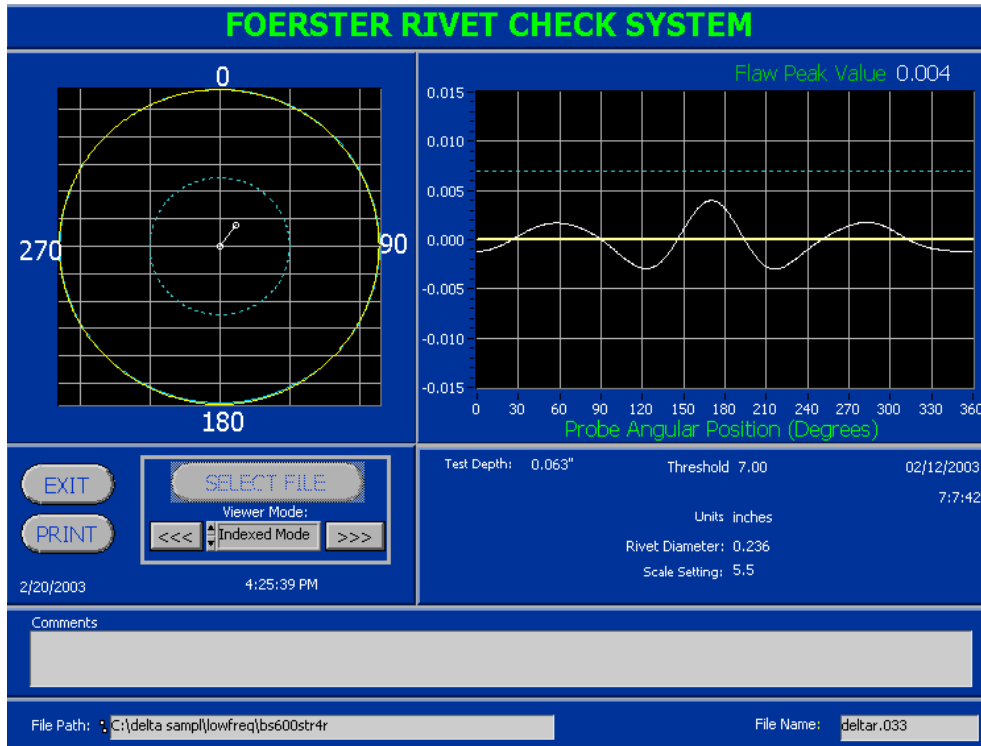


FIGURE E-142 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #2 (Panel FT2/F4).

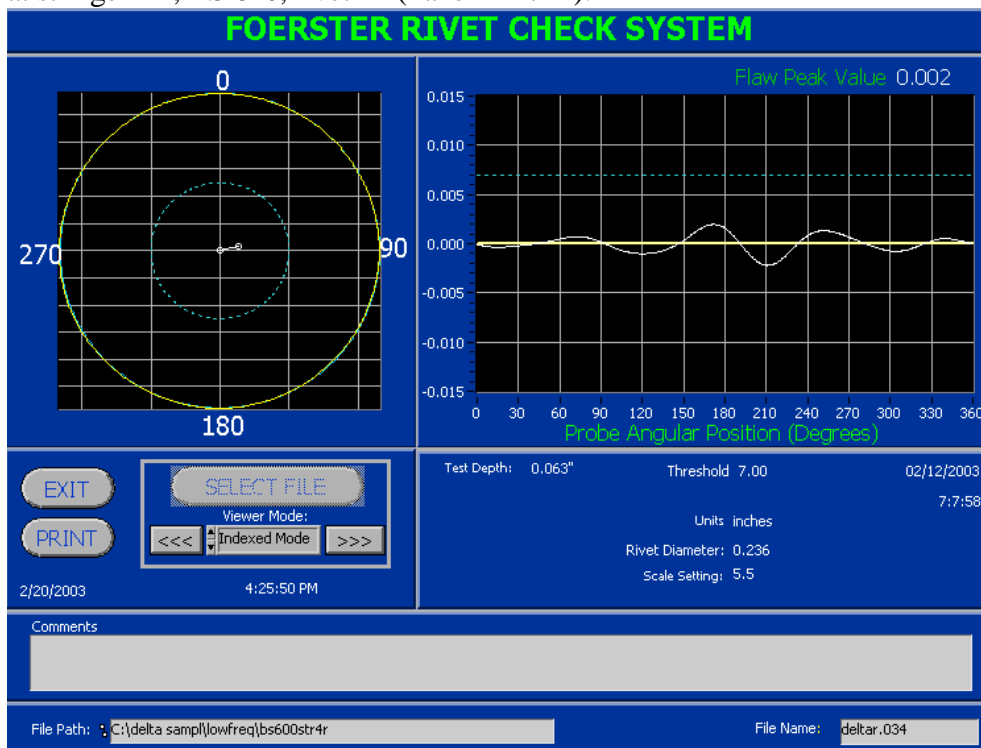
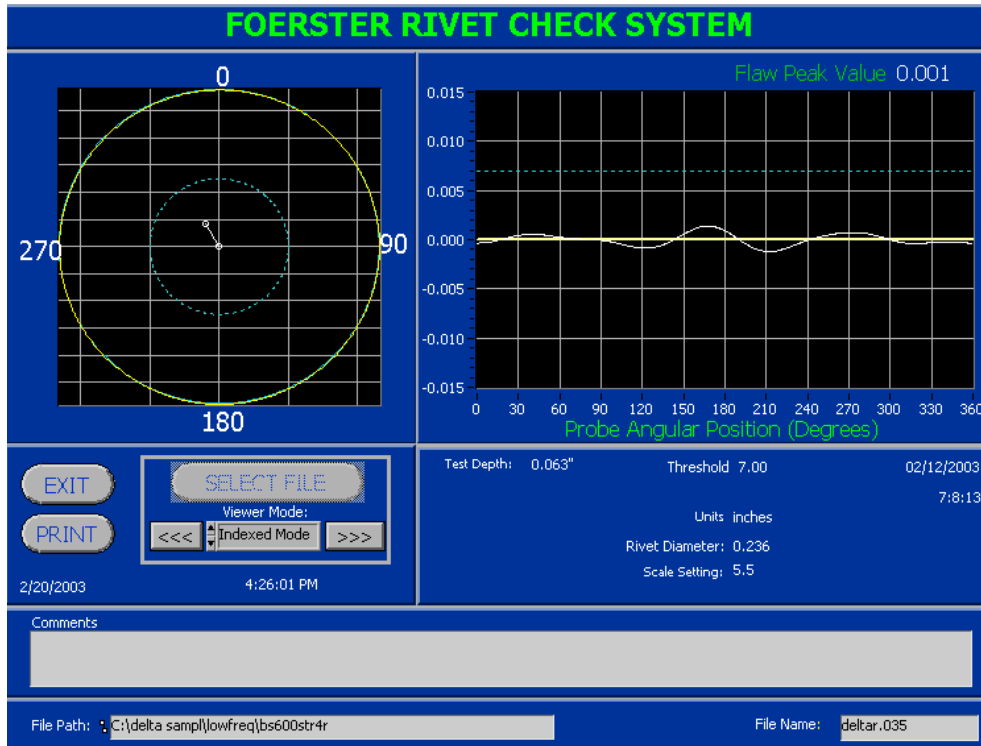


FIGURE E-143 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #3 (Panel FT2/F4).

SHEET	<b>E-95</b>	NO.	<b>4-086624-20</b>
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E-144 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #4 (Panel FT2/F4).

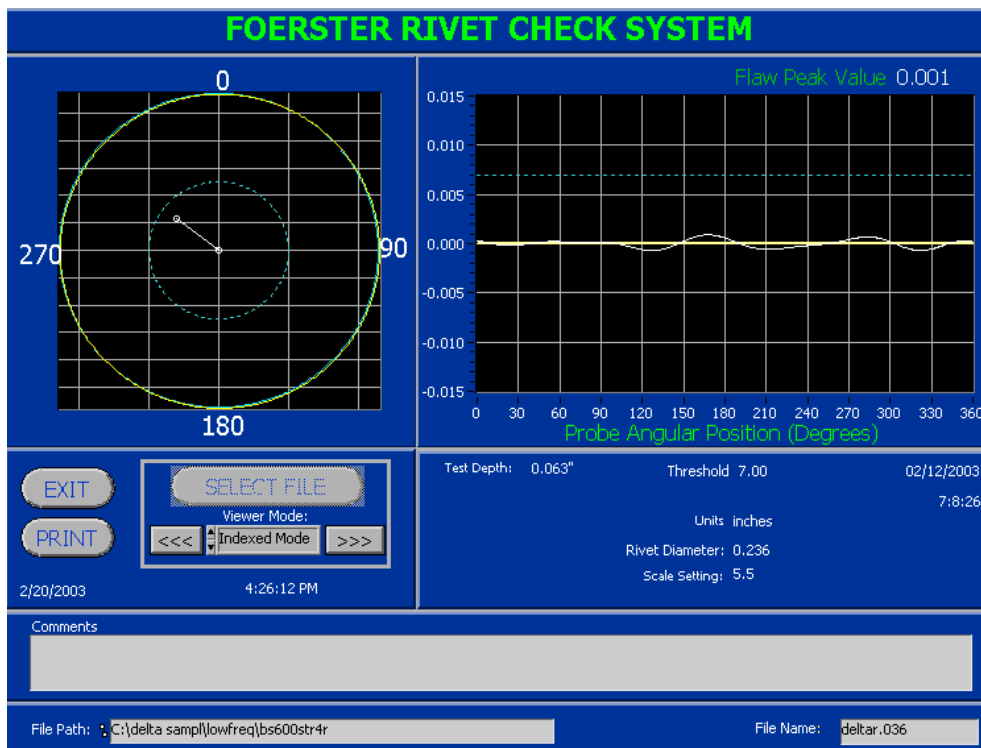


FIGURE E-145 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #5 (Panel FT2/F4).



SHEET	<b>E-96</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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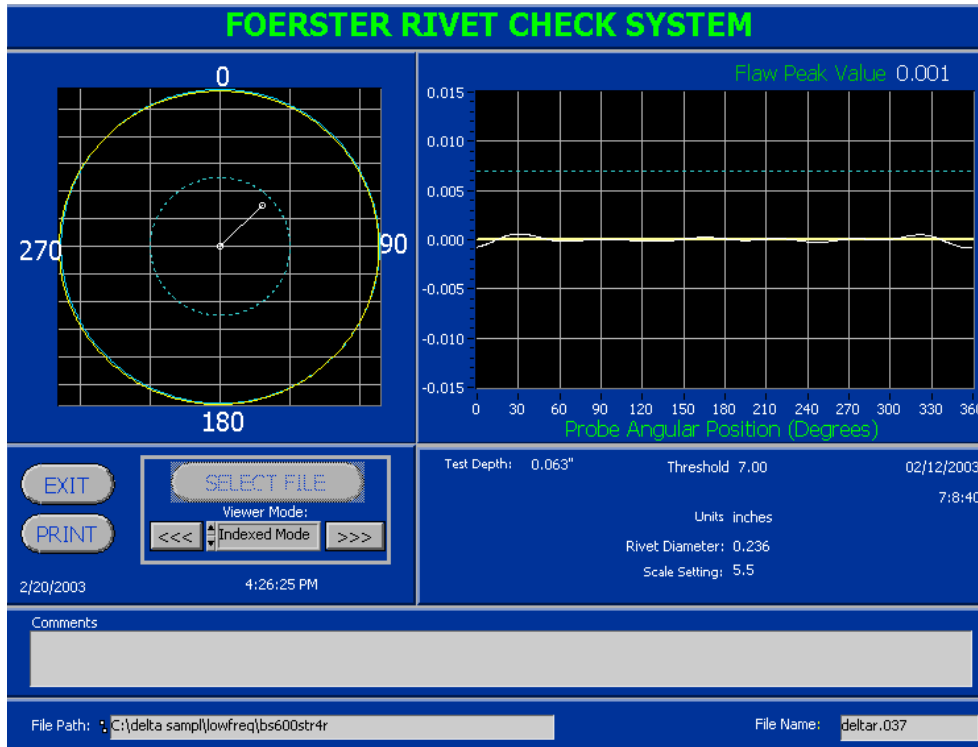


FIGURE E-146 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #6 (Panel FT2/F4).

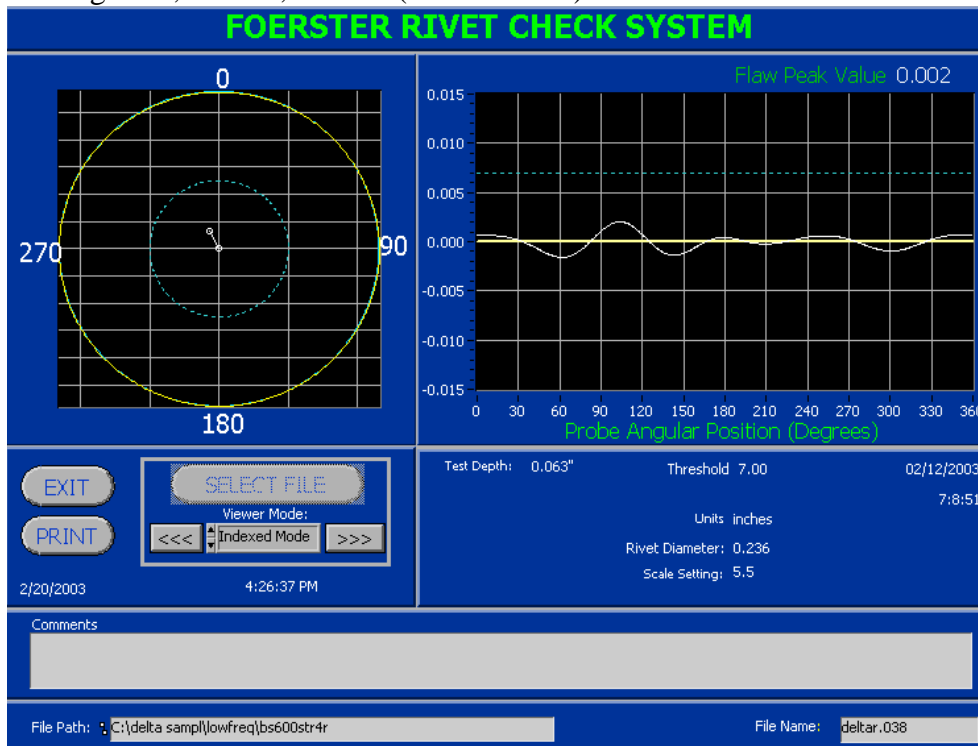


FIGURE E-147 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #7 (Panel FT2/F4).

SHEET	<b>E-97</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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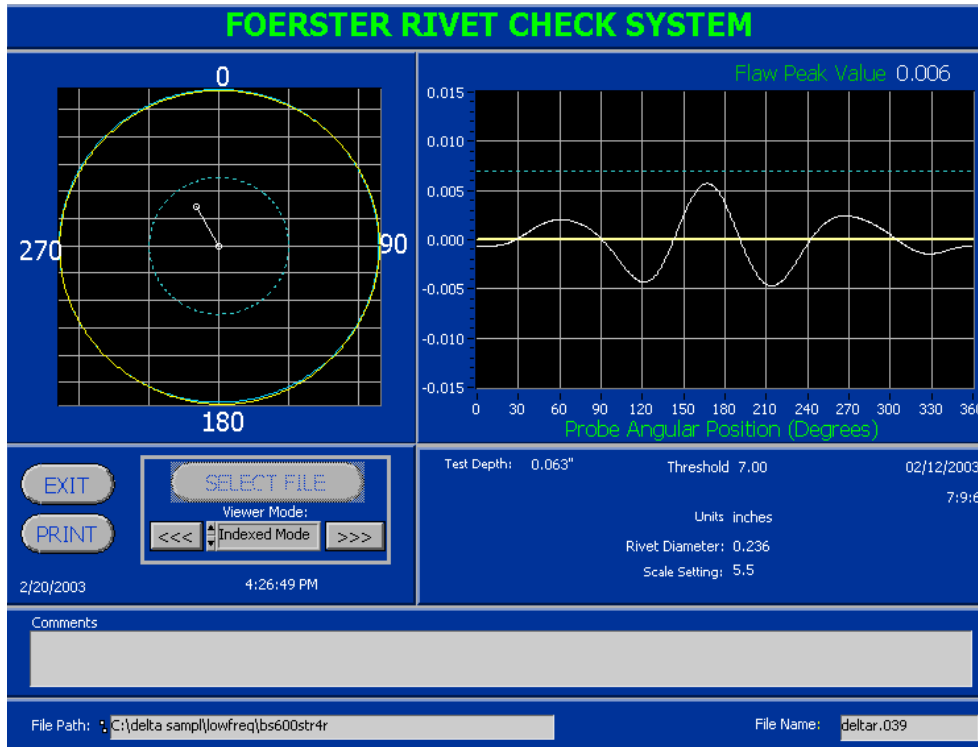


FIGURE E-148 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #8 (Panel FT2/F4).

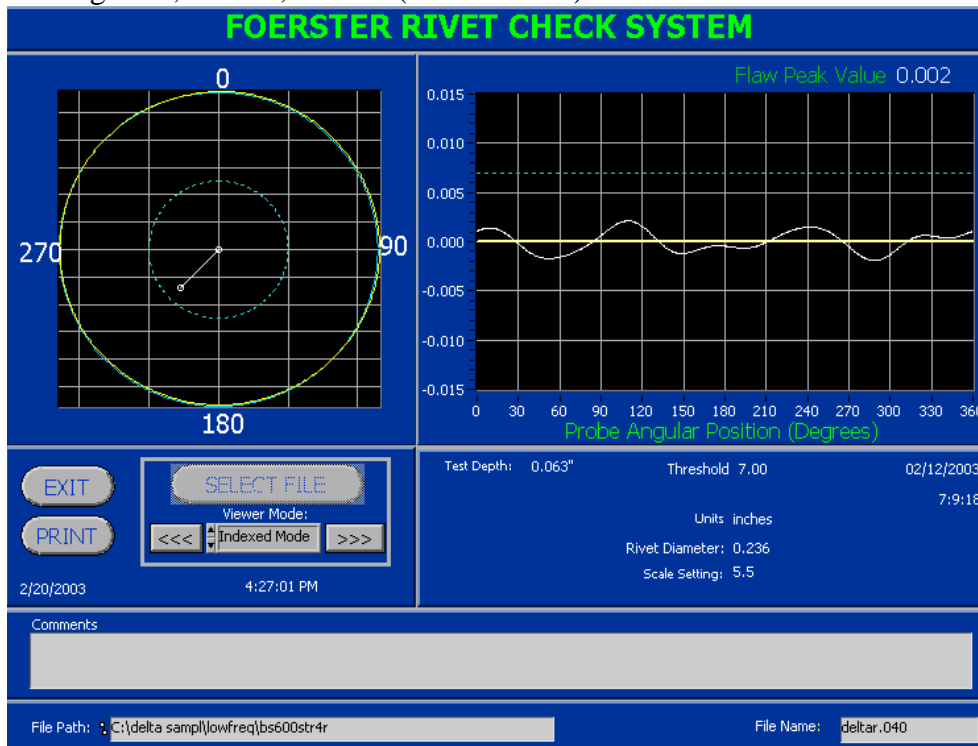


FIGURE E-149 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #9 (Panel FT2/F4).

SHEET	<b>E-98</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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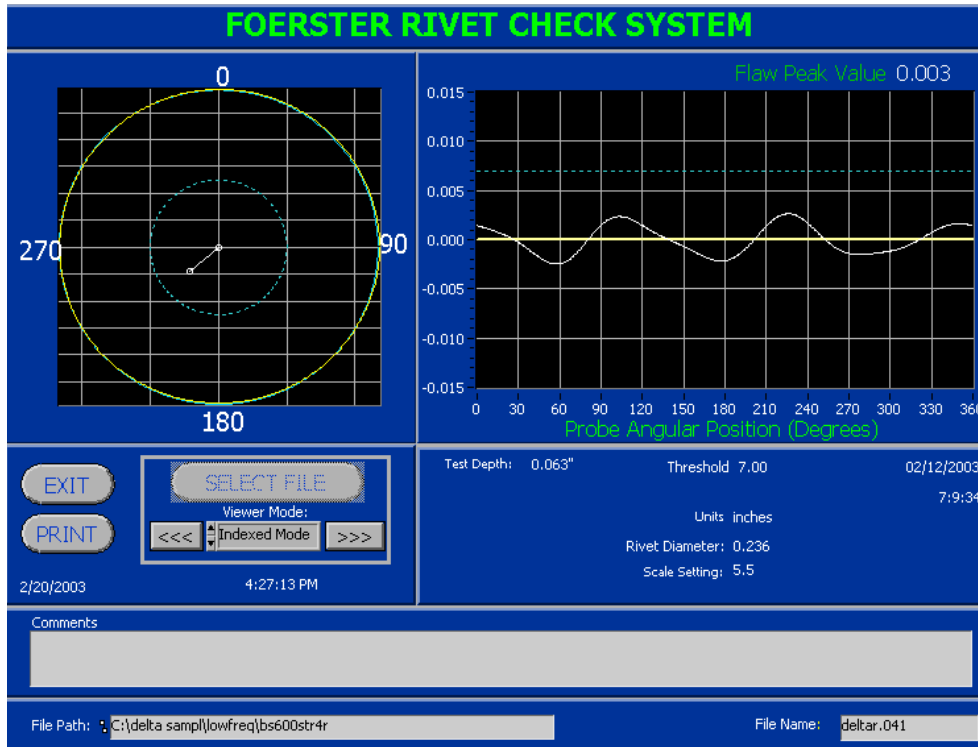


FIGURE E-150 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #10 (Panel FT2/F4).

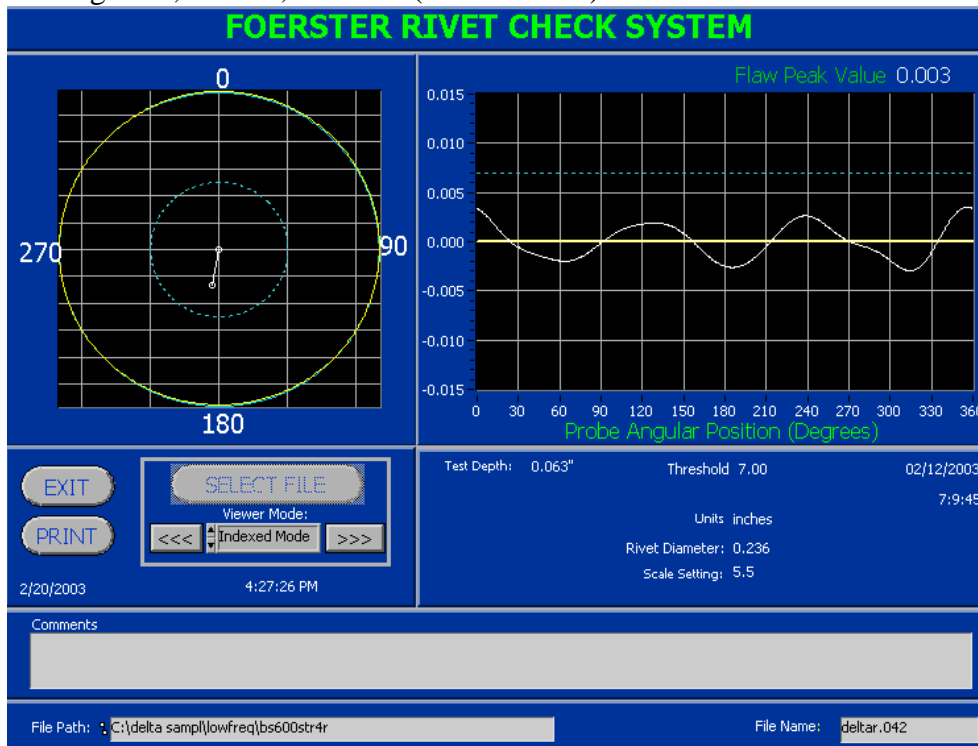


FIGURE E-151 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #11 (Panel FT2/F4).

SHEET	<b>E-99</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
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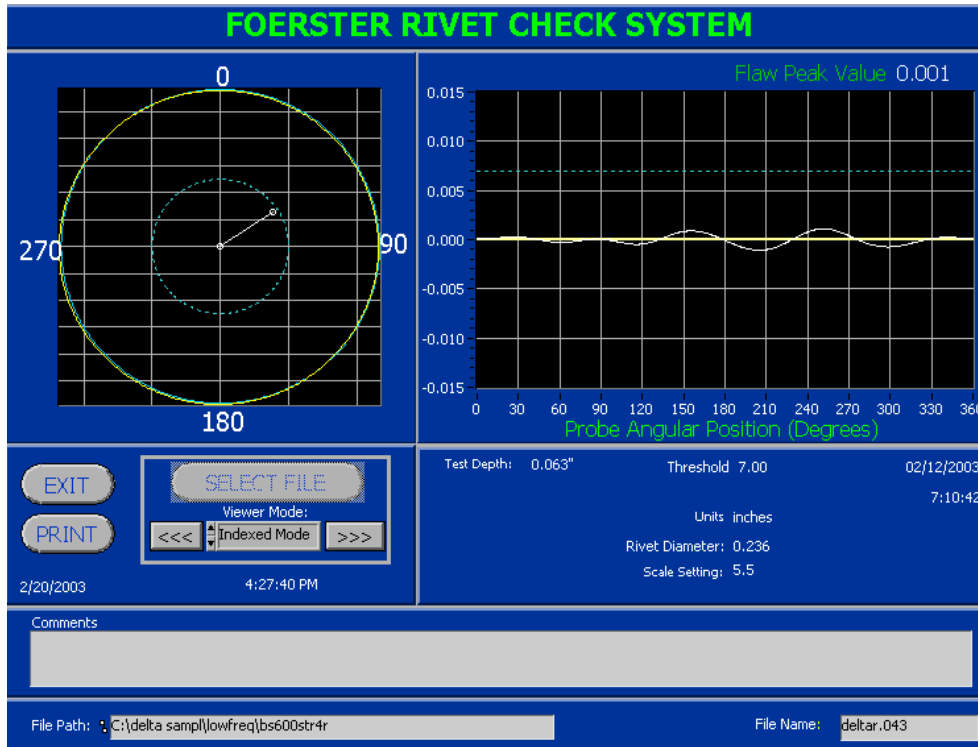


FIGURE E-152 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #12 (Panel FT2/F4).

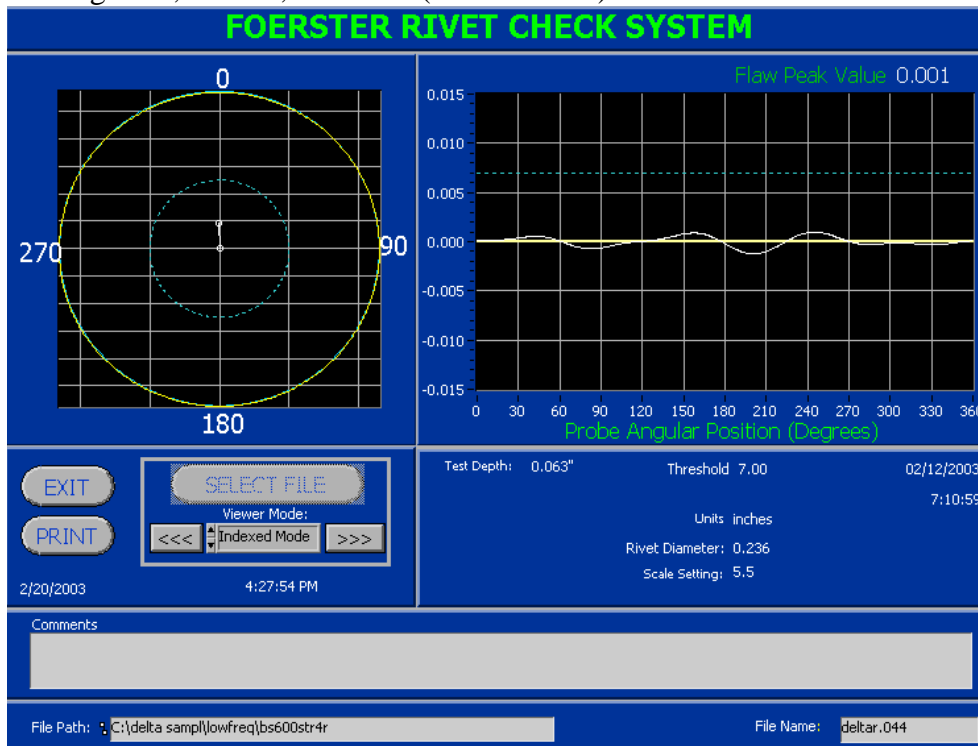


FIGURE E-153 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #13 (Panel FT2/F4).

SHEET	<b>E-100</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

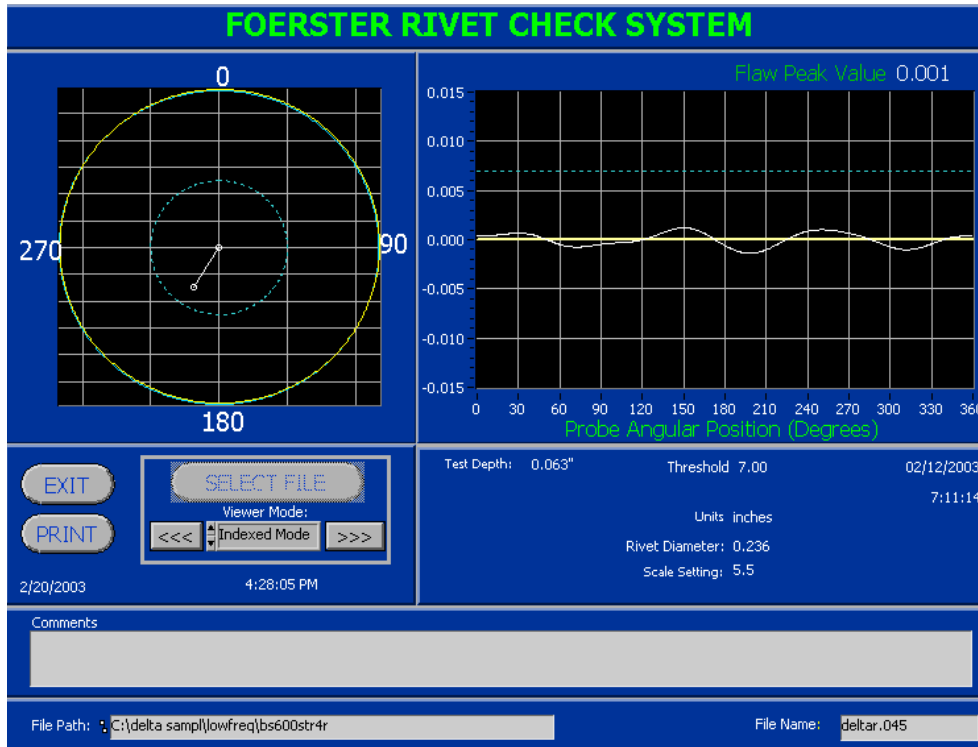


FIGURE E-154 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #14 (Panel FT2/F4).

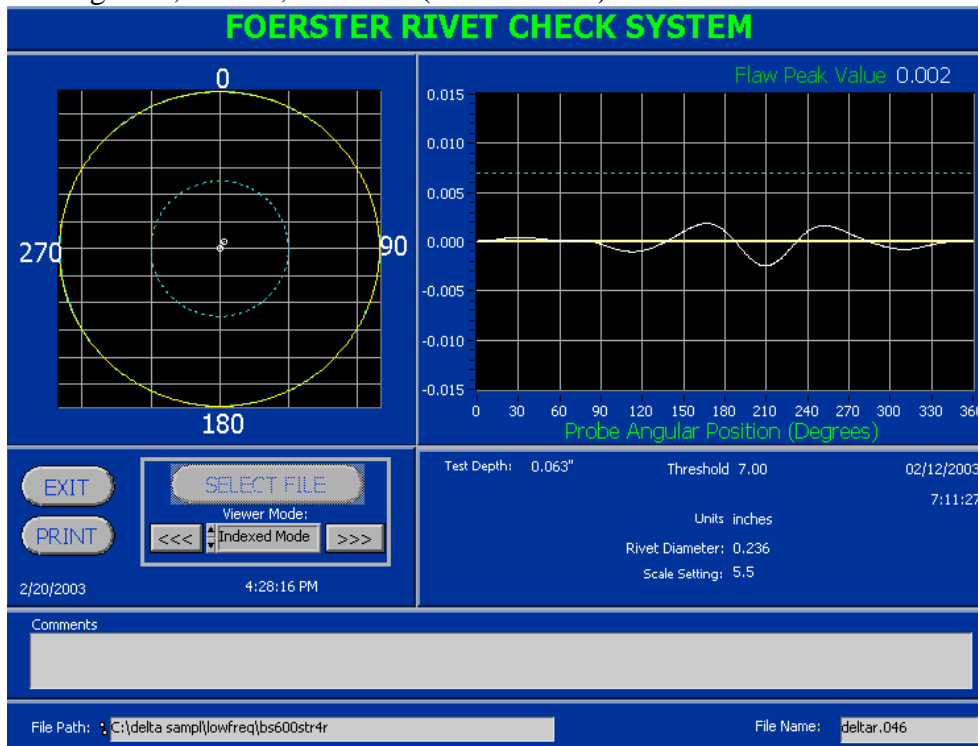


FIGURE E-155 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 640, rivet #15 (Panel FT2/F4).

SHEET	<b>E-101</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

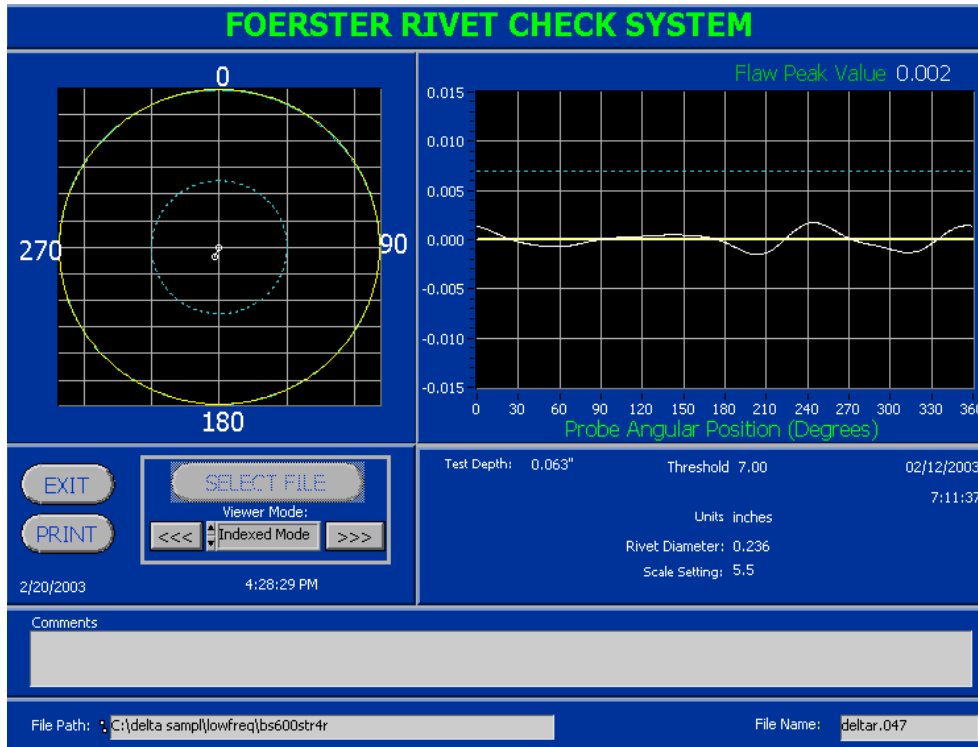


FIGURE E-156 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet at frame (Panel FT2/F4).

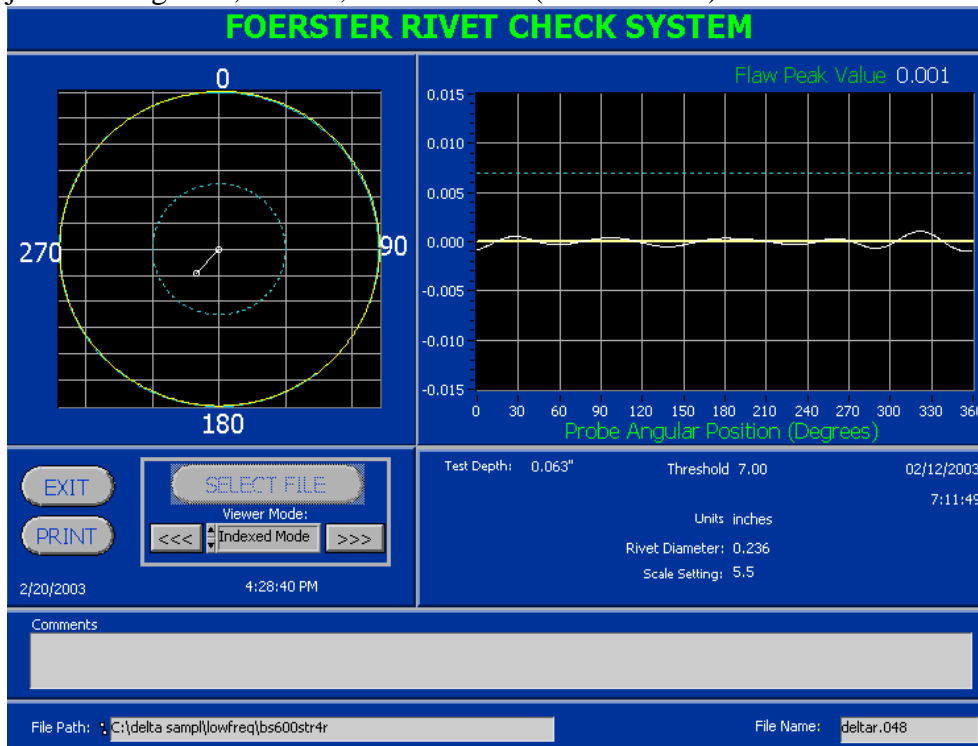


FIGURE E-157 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet at frame (Panel FT2/F4).

SHEET	<b>E-102</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

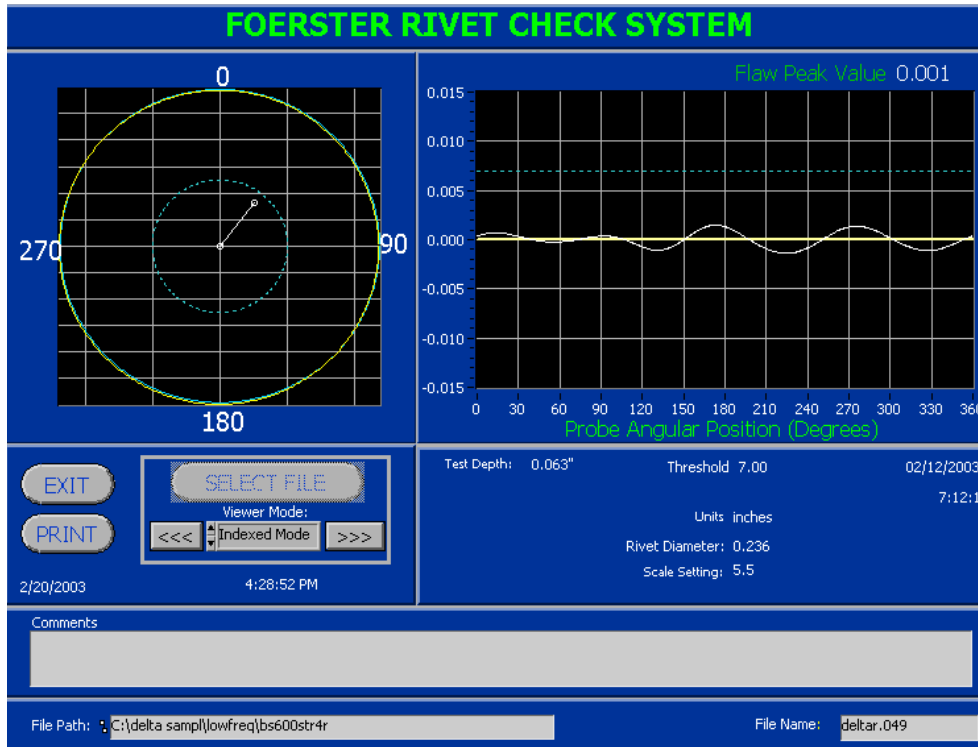


FIGURE E-158 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet at frame (Panel FT2/F4).

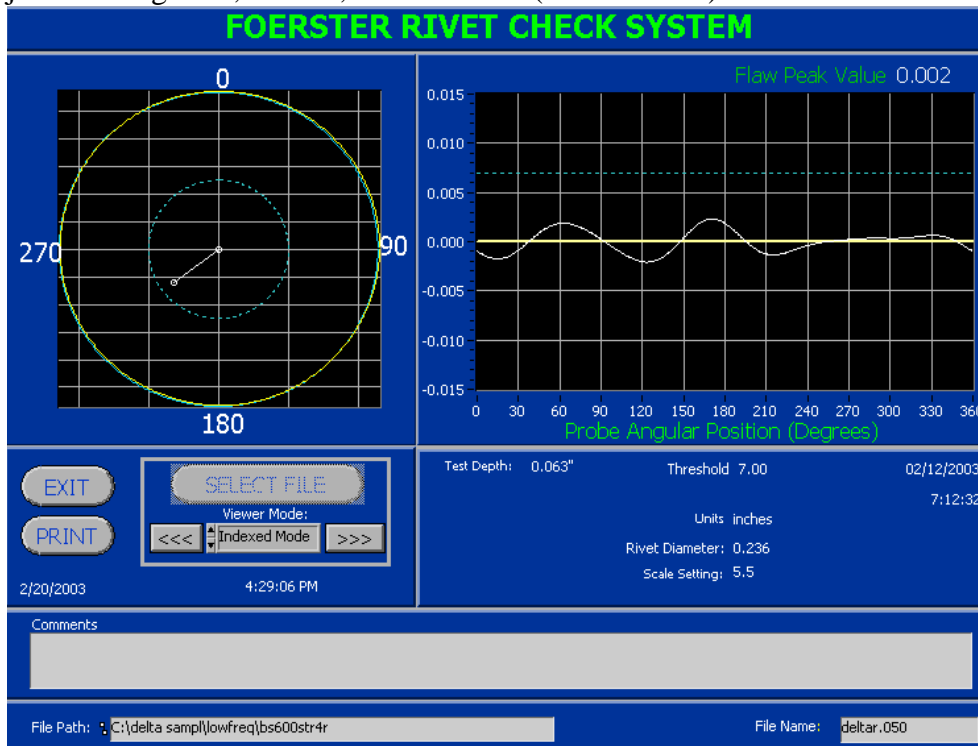


FIGURE E-159 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #1 (Panel FT2/F4).

SHEET	<b>E-103</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

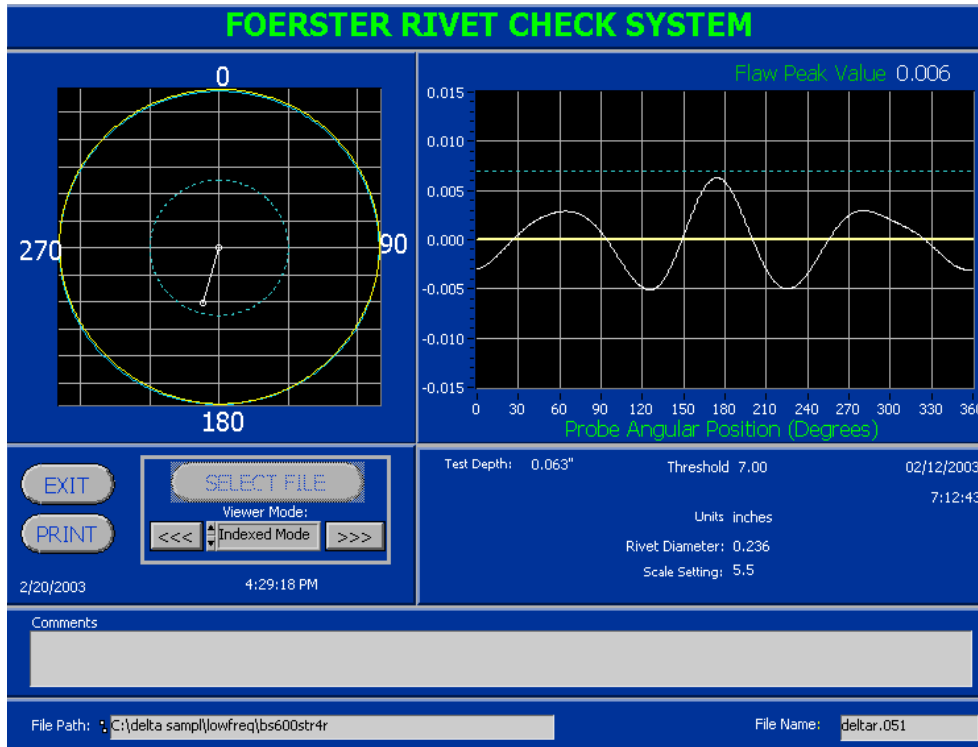


FIGURE E-160 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #2 (Panel FT2/F4).

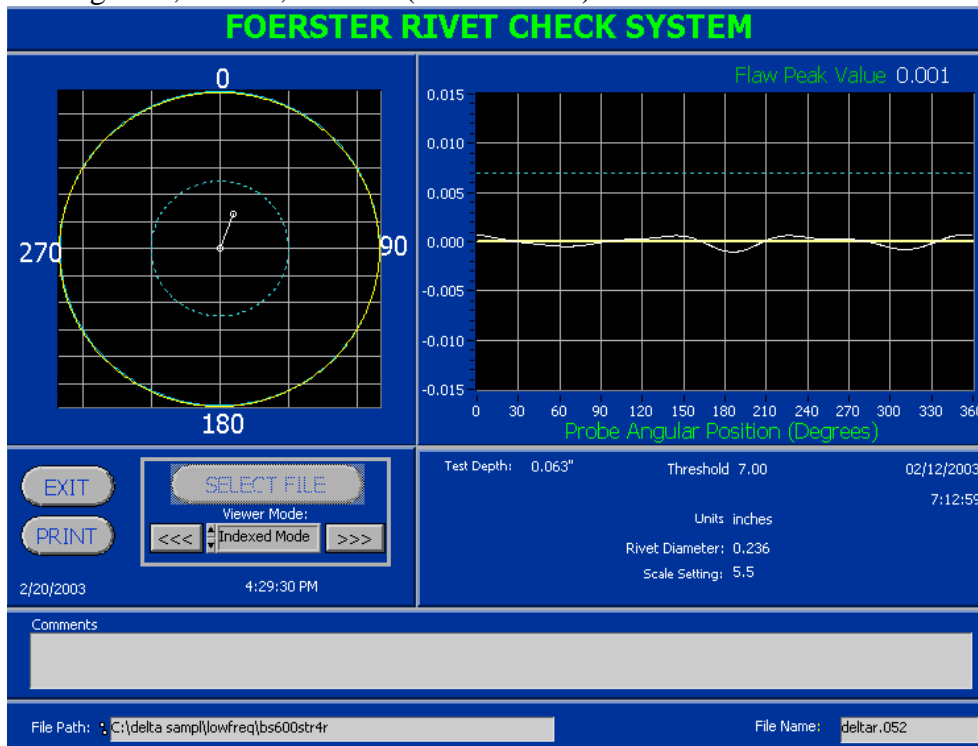


FIGURE E-161 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #3 (Panel FT2/F4).



SHEET	<b>E-104</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

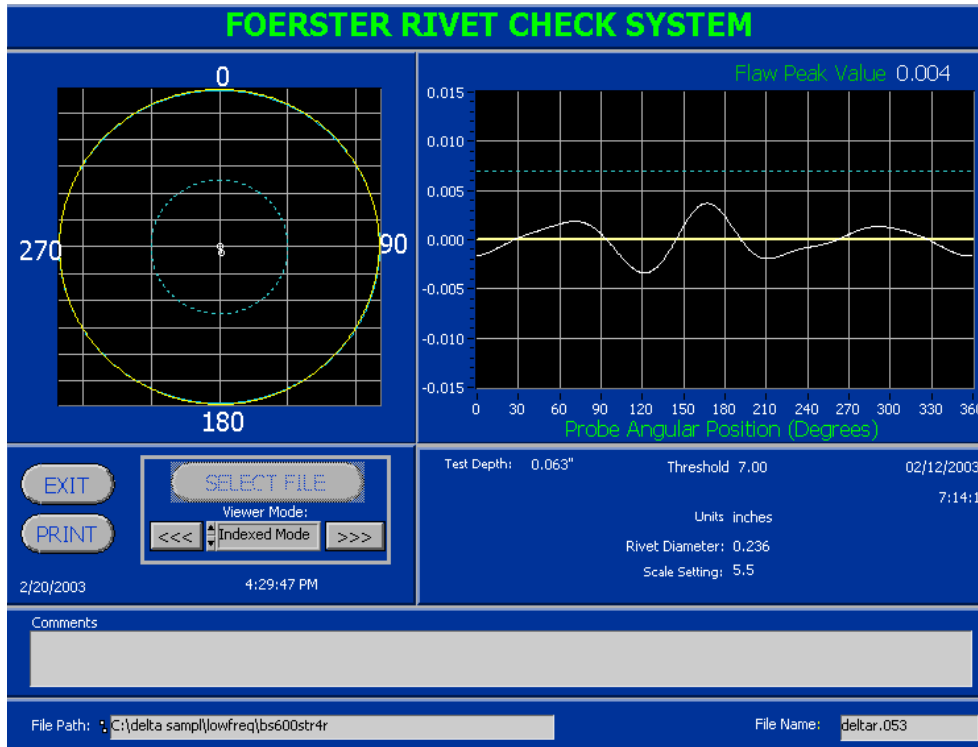


FIGURE E-162 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #4 (Panel FT2/F4).

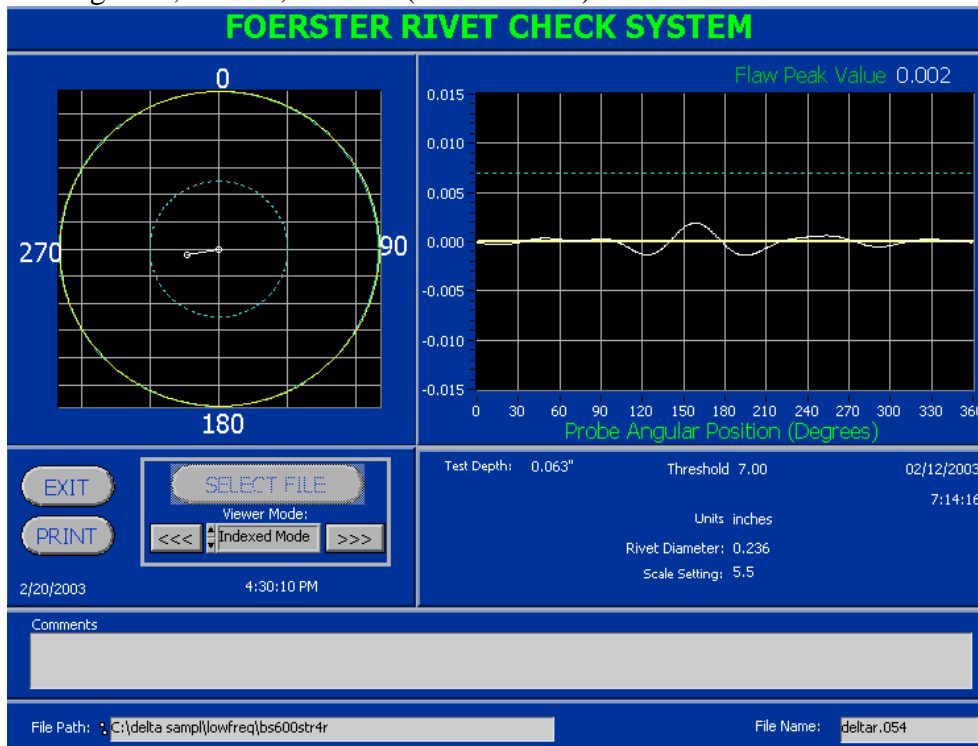


FIGURE E-163 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #5 (Panel FT2/F4).

SHEET	<b>E-105</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

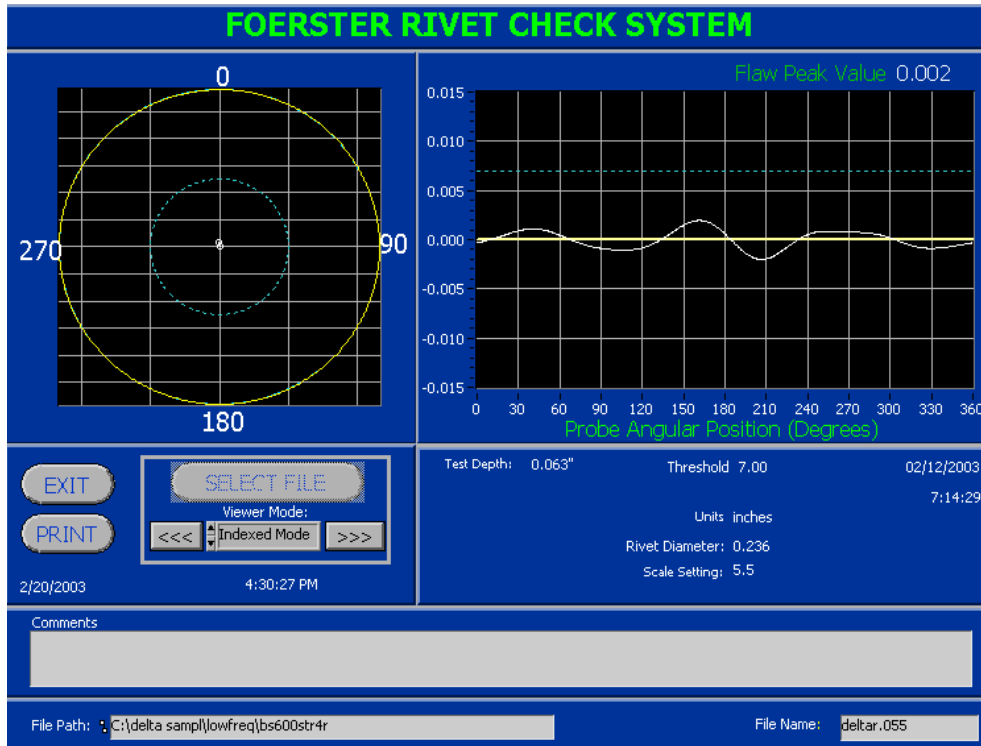


FIGURE E-164 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #6 (Panel FT2/F4).

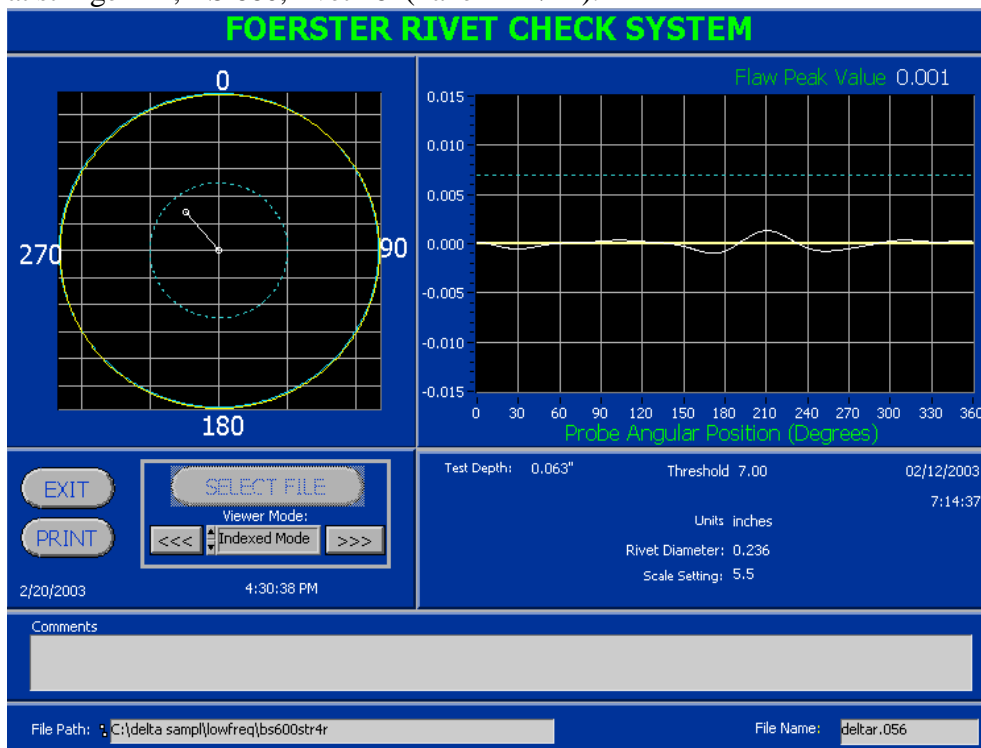


FIGURE E-165 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #7 (Panel FT2/F4).

SHEET	<b>E-106</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

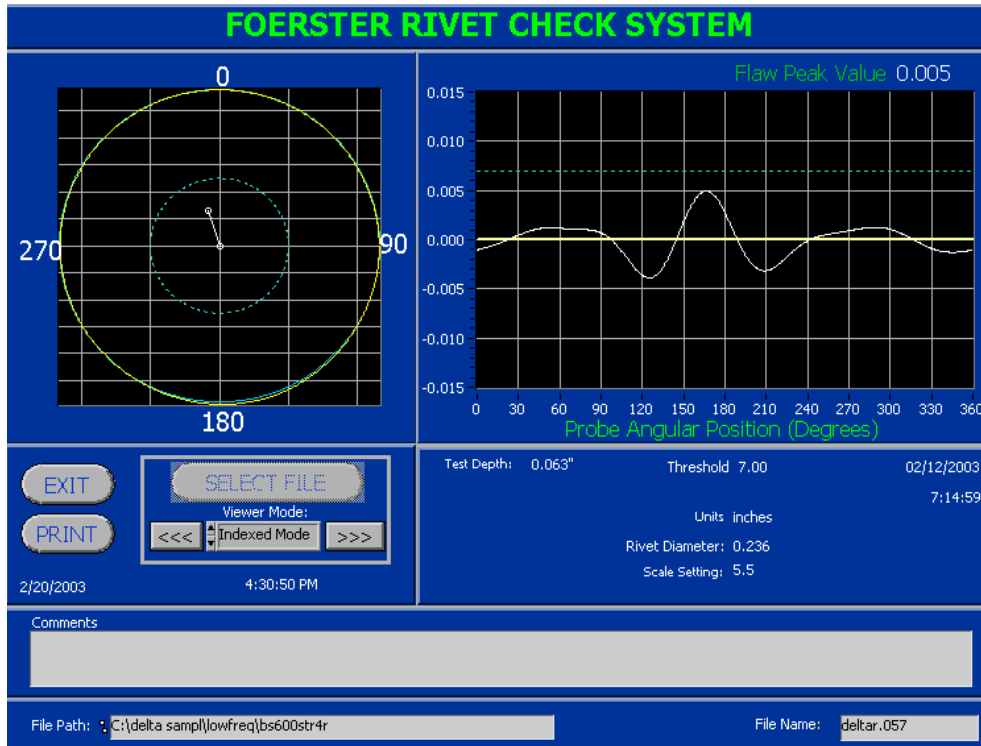


FIGURE E-166 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #8 (Panel FT2/F4).

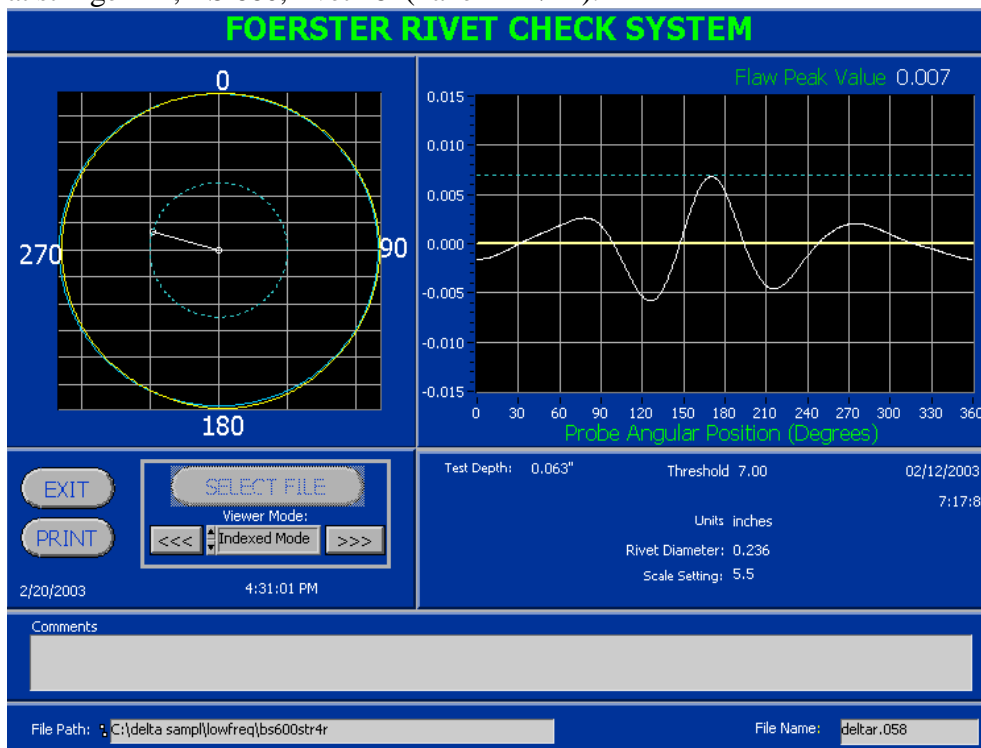


FIGURE E-167 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #8 (Panel FT2/F4).

SHEET	<b>E-107</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

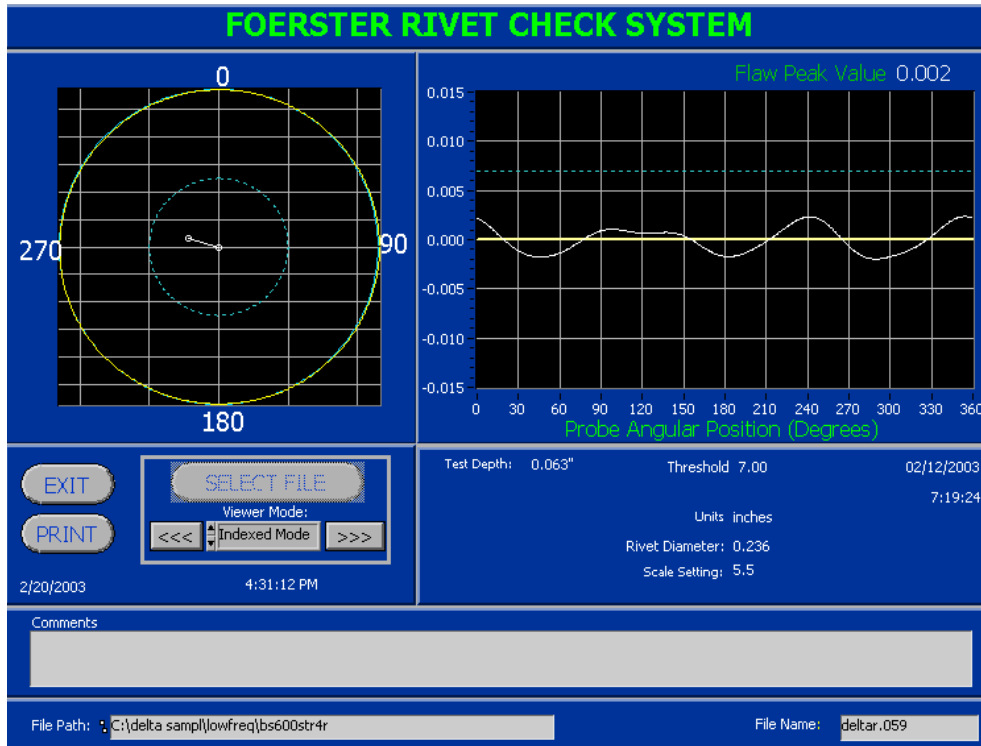


FIGURE E-168 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #9 (Panel FT2/F4).

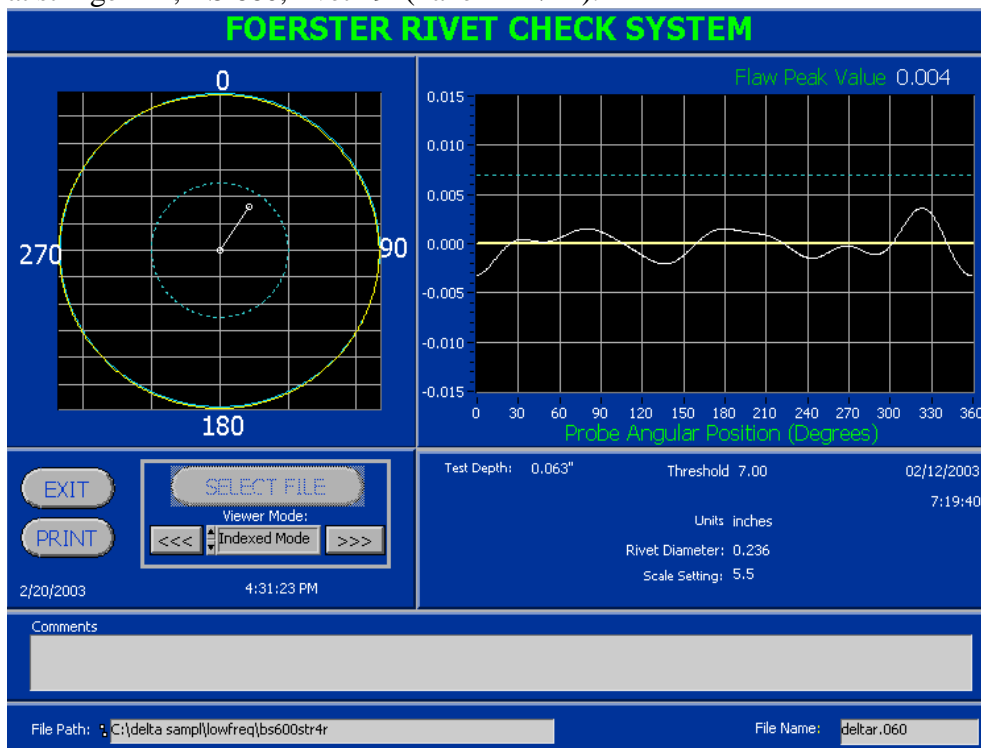


FIGURE E-169 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #10 (Panel FT2/F4).

SHEET	<b>E-108</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

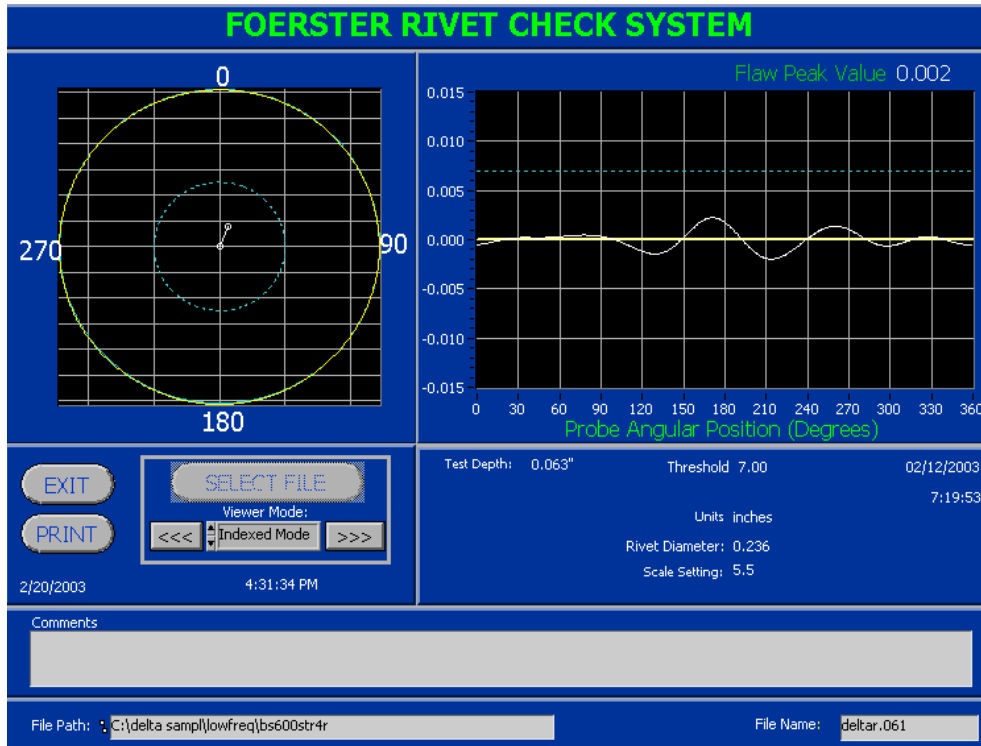


FIGURE E-170 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #11 (Panel FT2/F4).

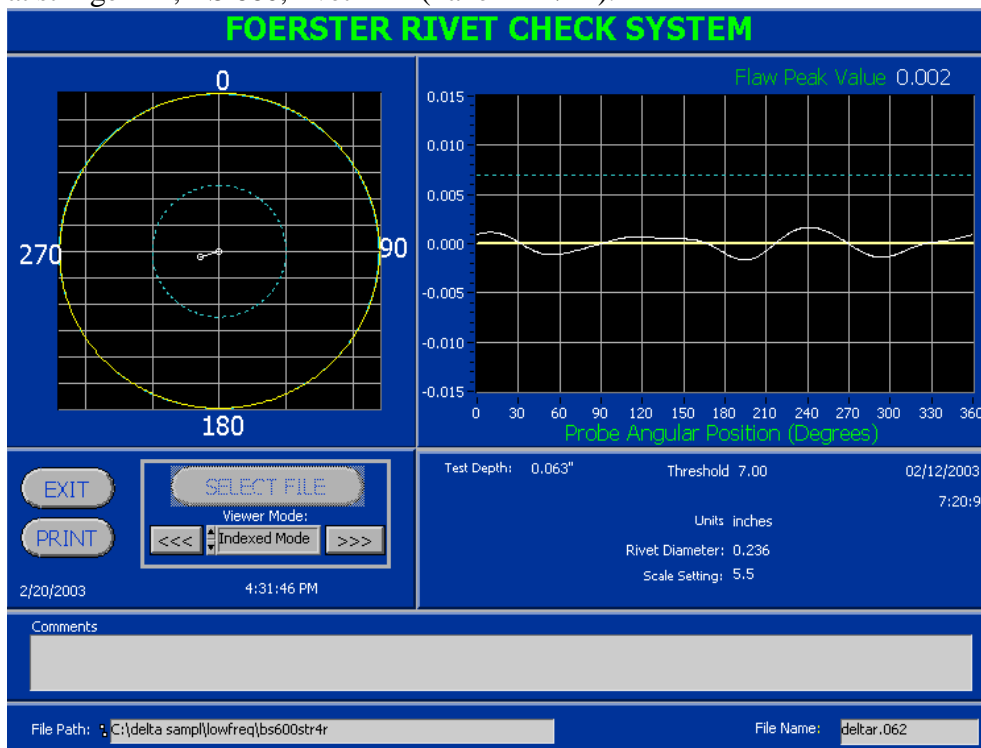


FIGURE E-171 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #12 (Panel FT2/F4).

SHEET	<b>E-109</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

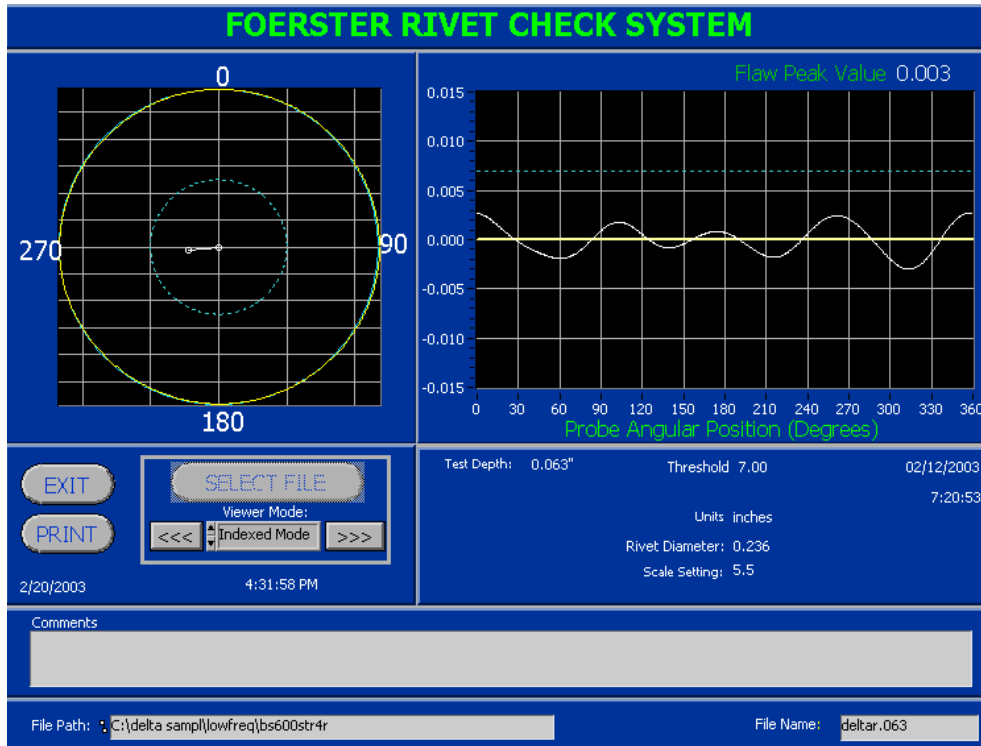


FIGURE E-172 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #13 (Panel FT2/F4).

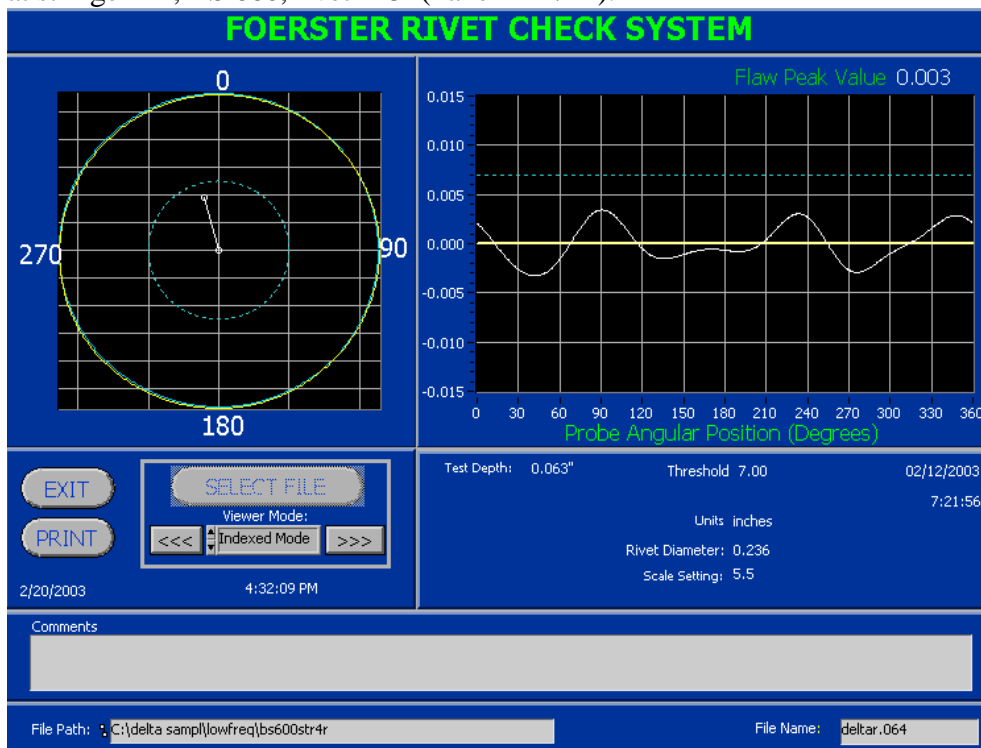


FIGURE E-173 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #14 (Panel FT2/F4).

SHEET	<b>E-110</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

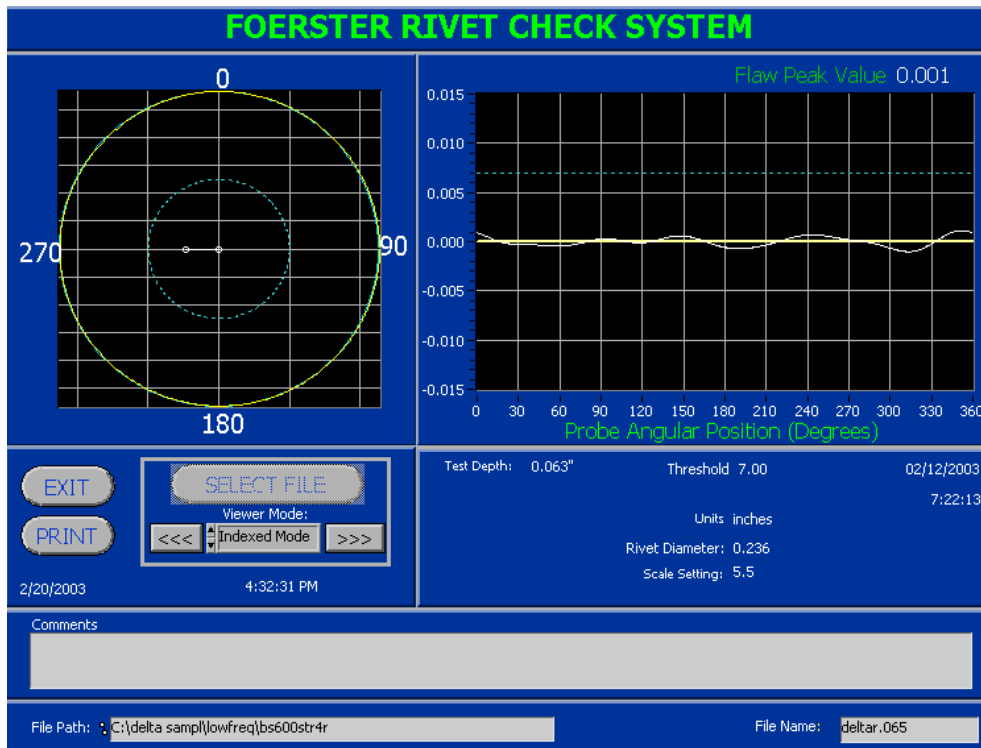


FIGURE E-174 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #15 (Panel FT2/F4).

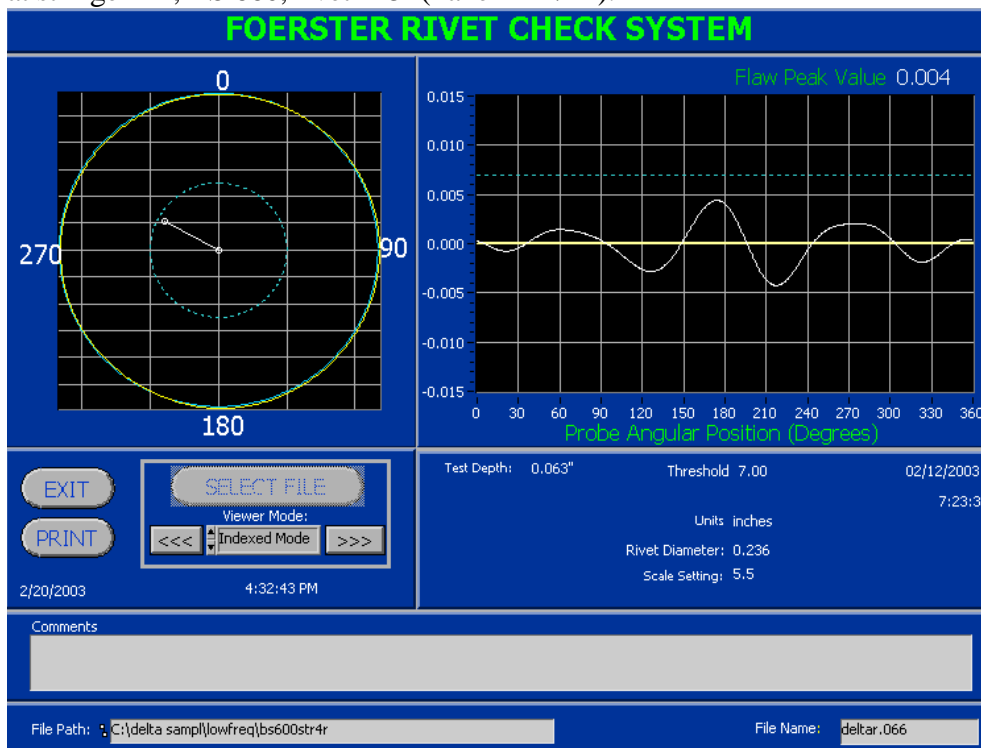


FIGURE E-175 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 660, rivet #16 (Panel FT2/F4).

SHEET	<b>E-111</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

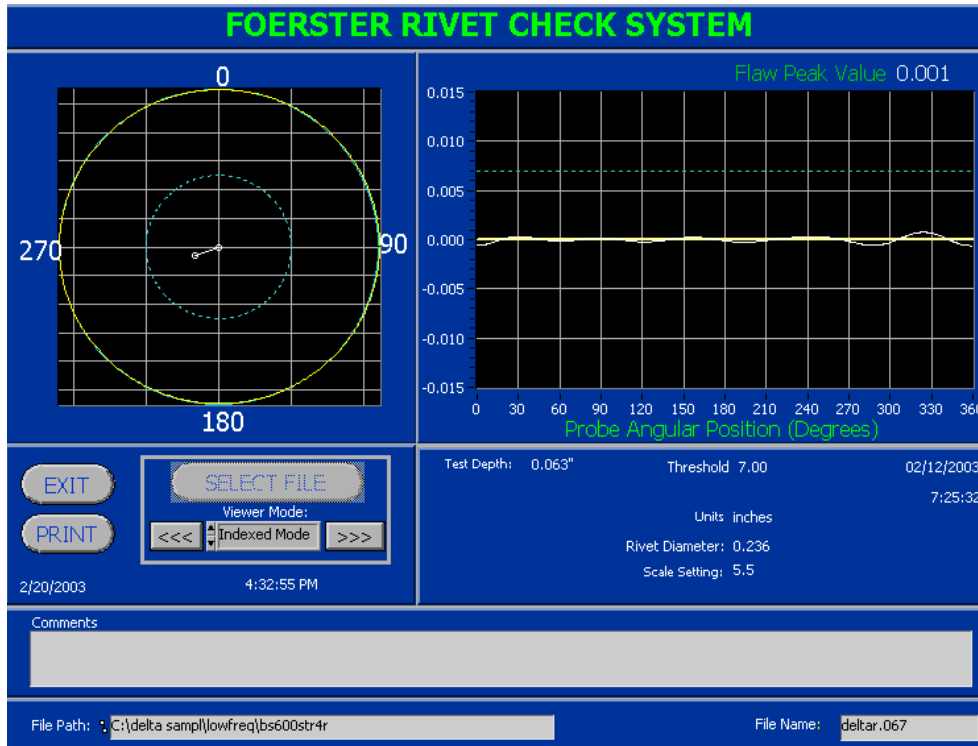


FIGURE E-176 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #1 (Panel FT2/F4).

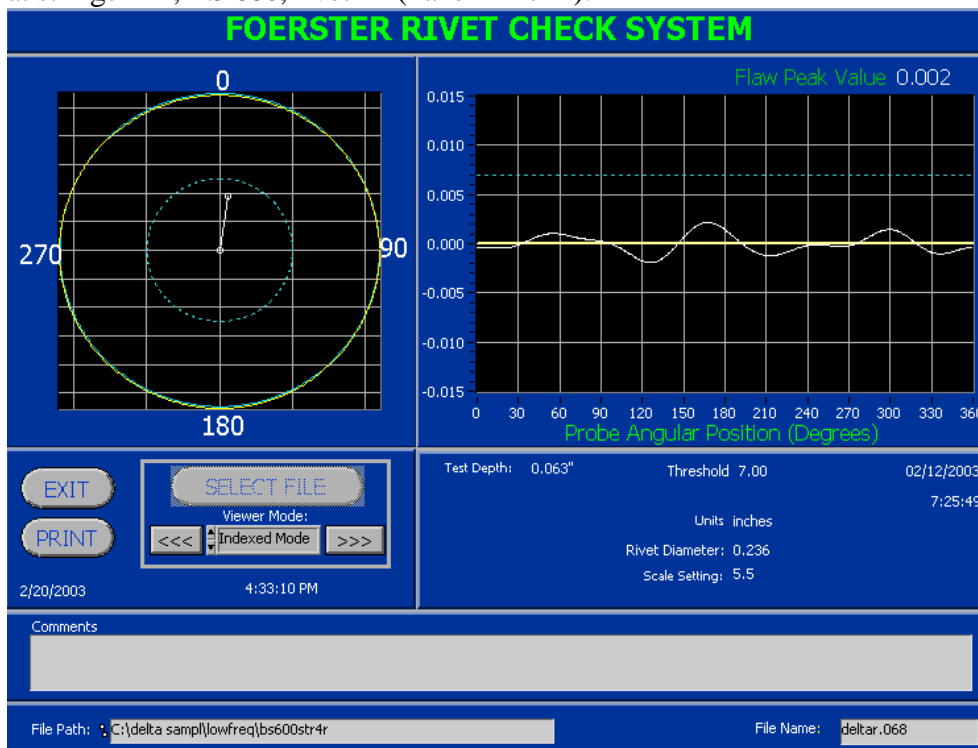


FIGURE E-177 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #2 (Panel FT2/F4).



SHEET	<b>E-112</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

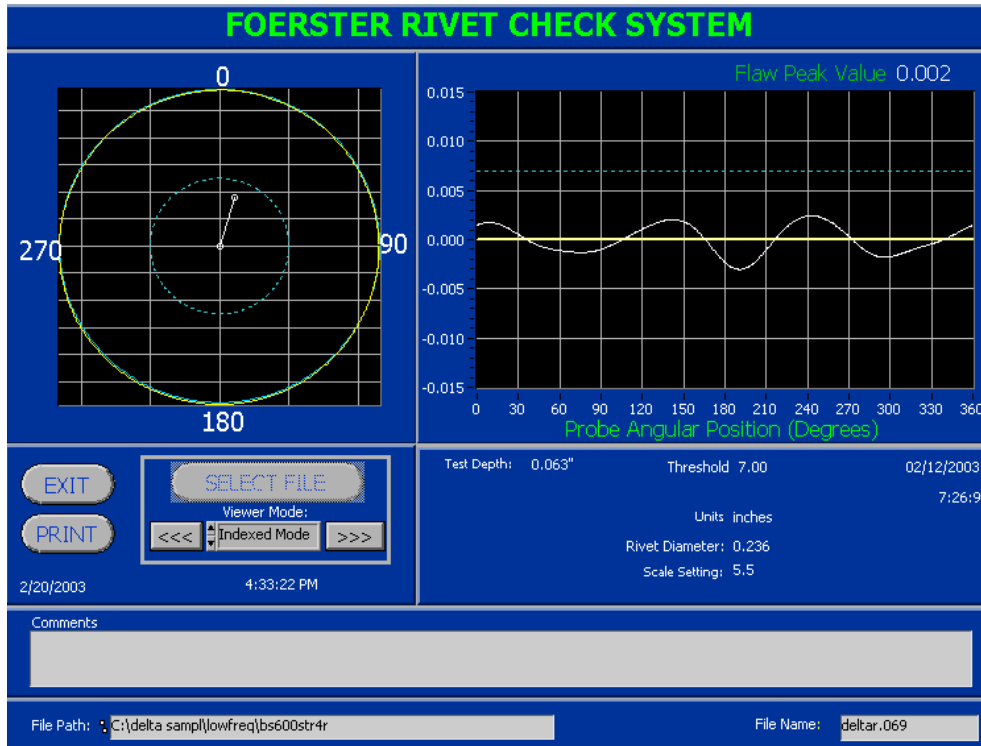


FIGURE E-178 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #3 (Panel FT2/F4).

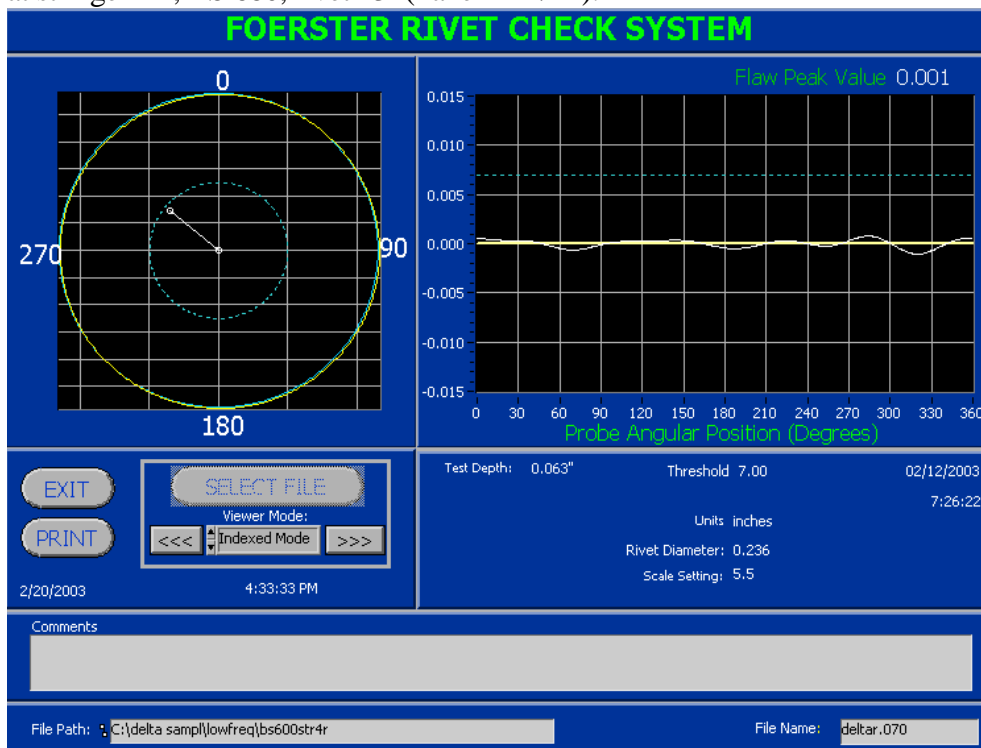


FIGURE E-179 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #4 (Panel FT2/F4).

SHEET	<b>E-113</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

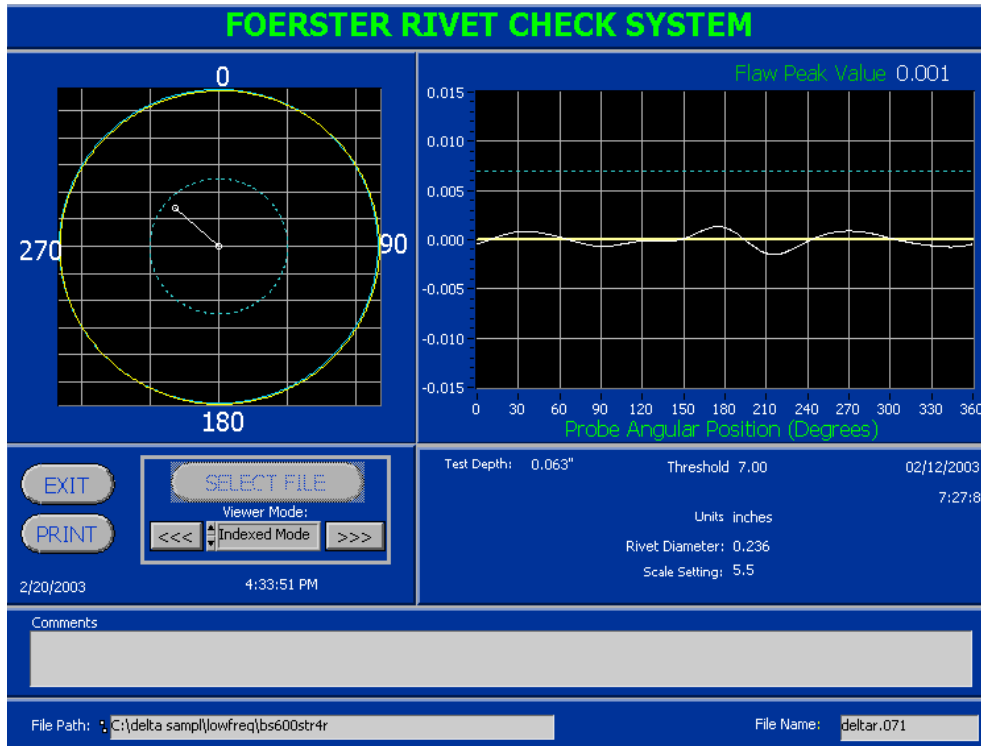


FIGURE E-180 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #5 (Panel FT2/F4).

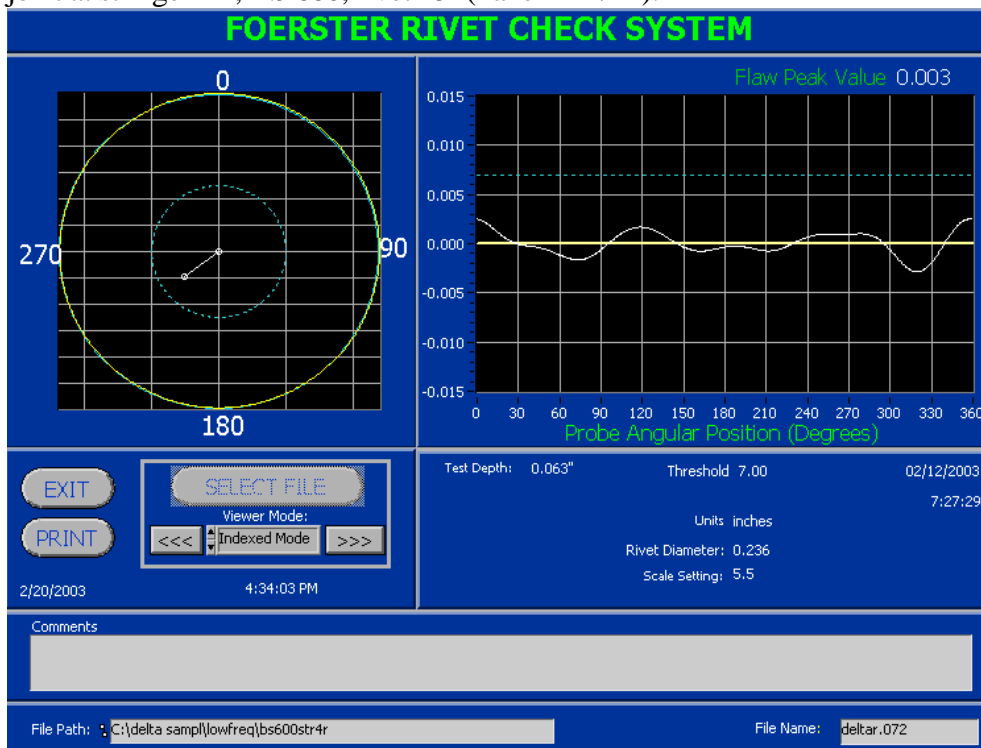


FIGURE E-181 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #6 (Panel FT2/F4).

SHEET	<b>E-114</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

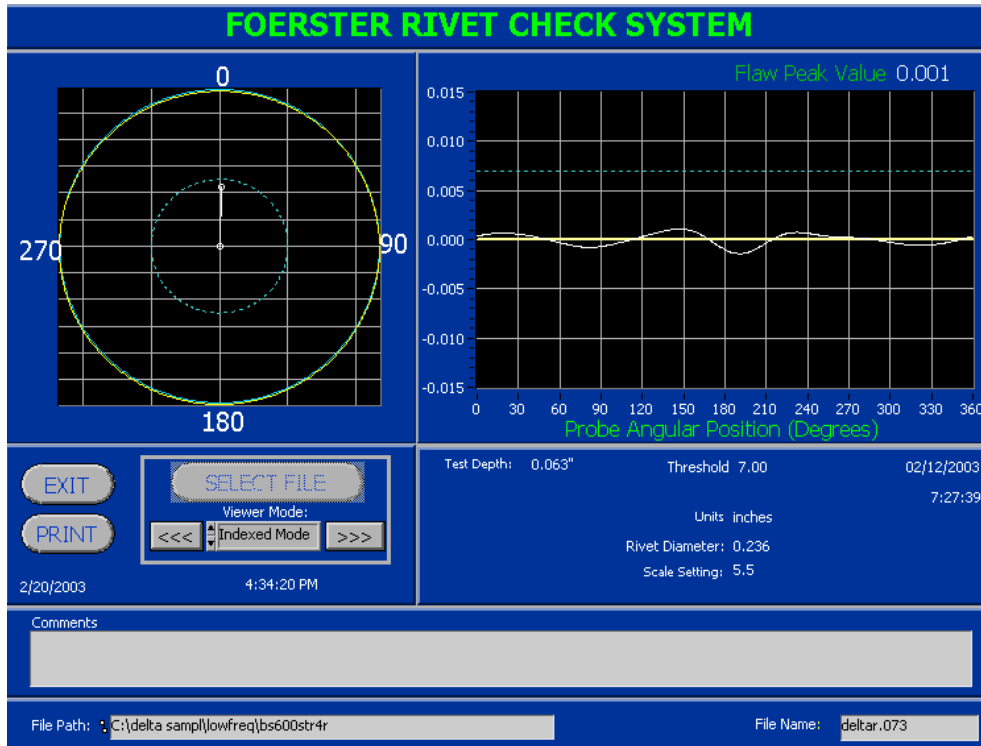


FIGURE E-182 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #7 (Panel FT2/F4).

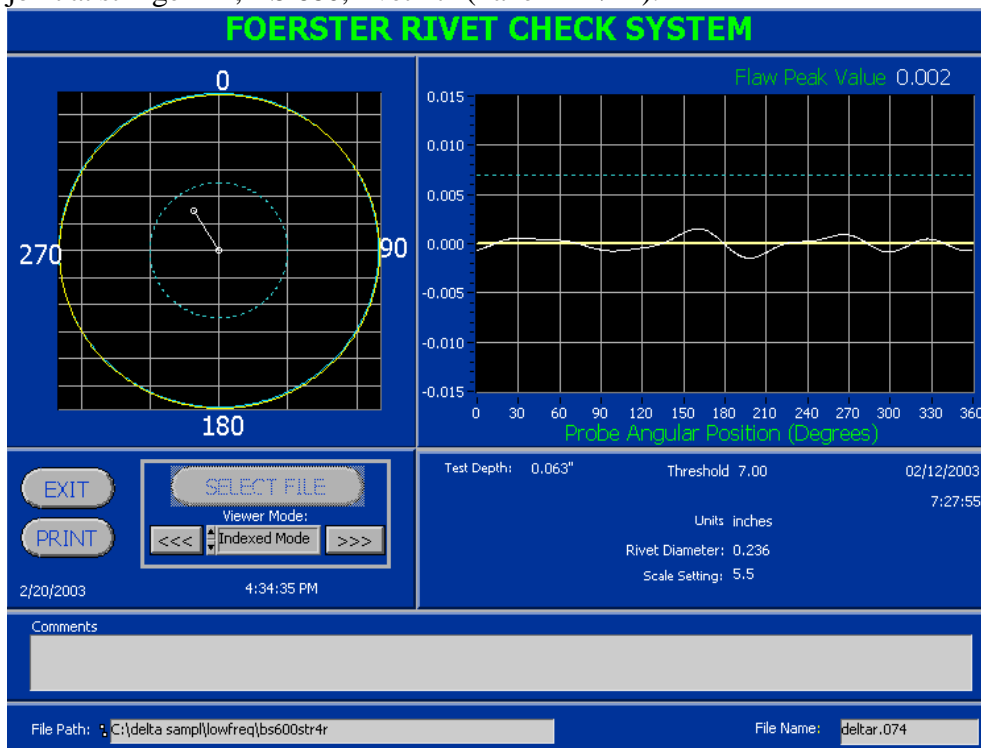


FIGURE E-183 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #8 (Panel FT2/F4).

SHEET	<b>E-115</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

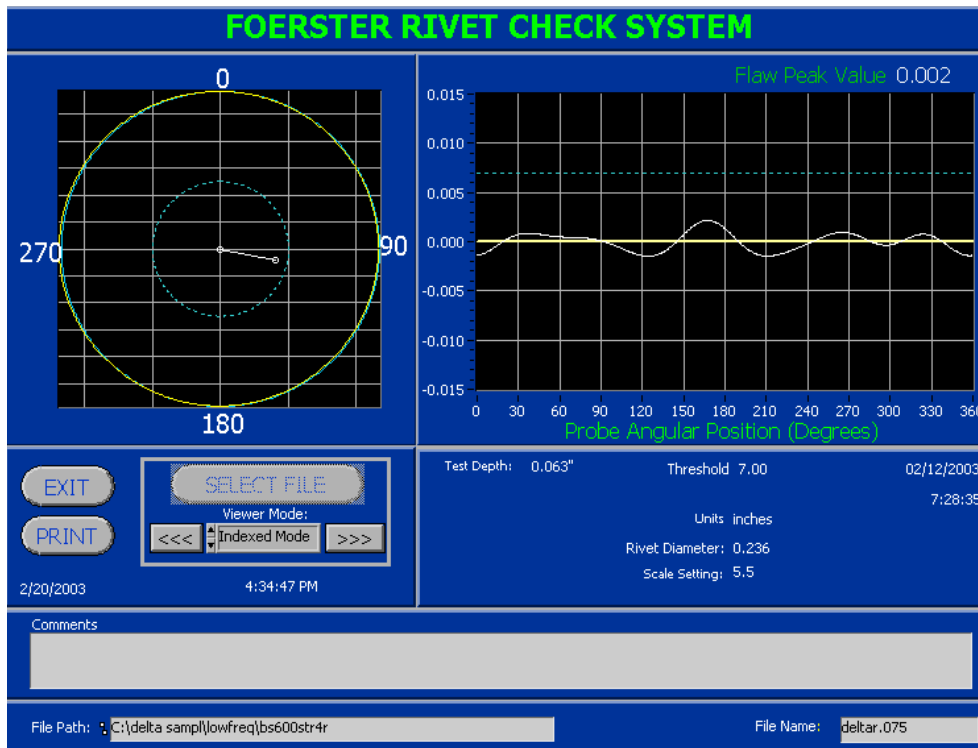


FIGURE E-184 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #9 (Panel FT2/F4).

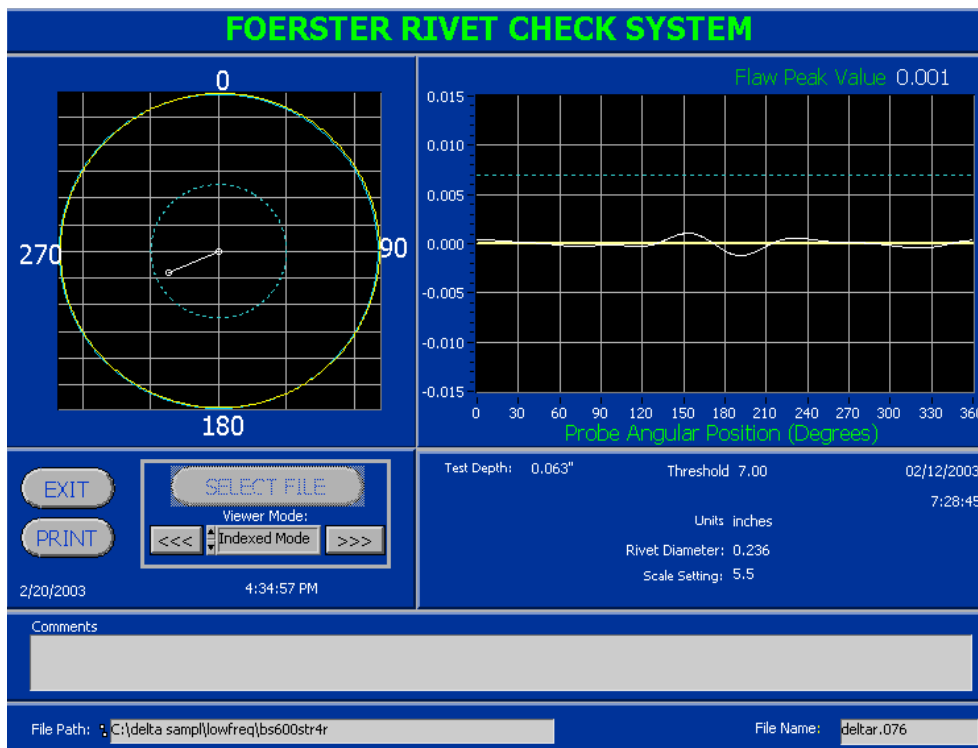


FIGURE E-185 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #10 (Panel FT2/F4).

SHEET	<b>E-116</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

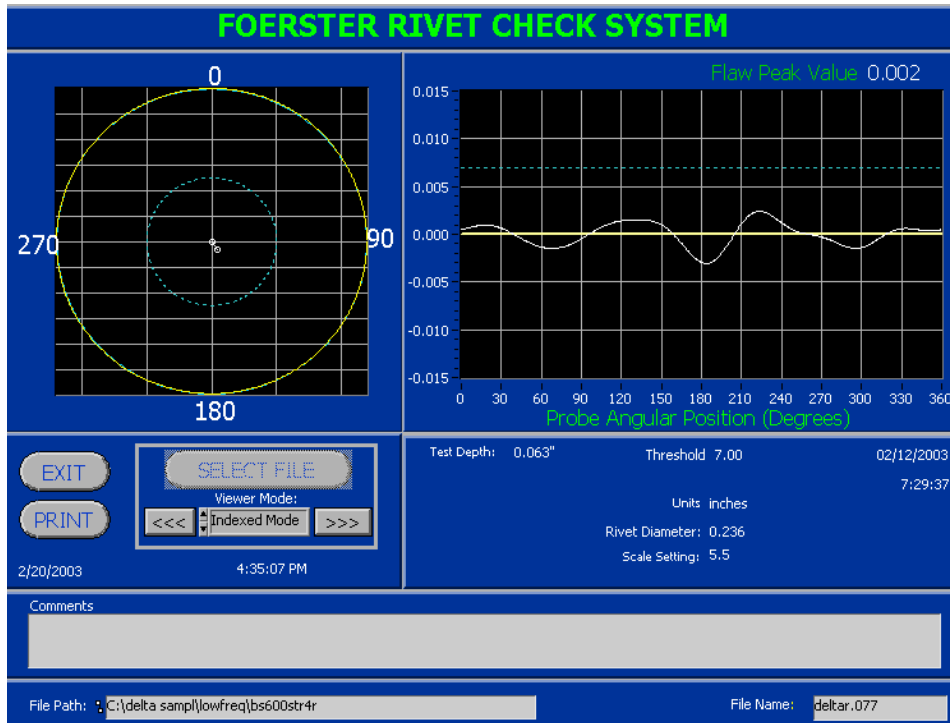


FIGURE E-186 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #11 (Panel FT2/F4).

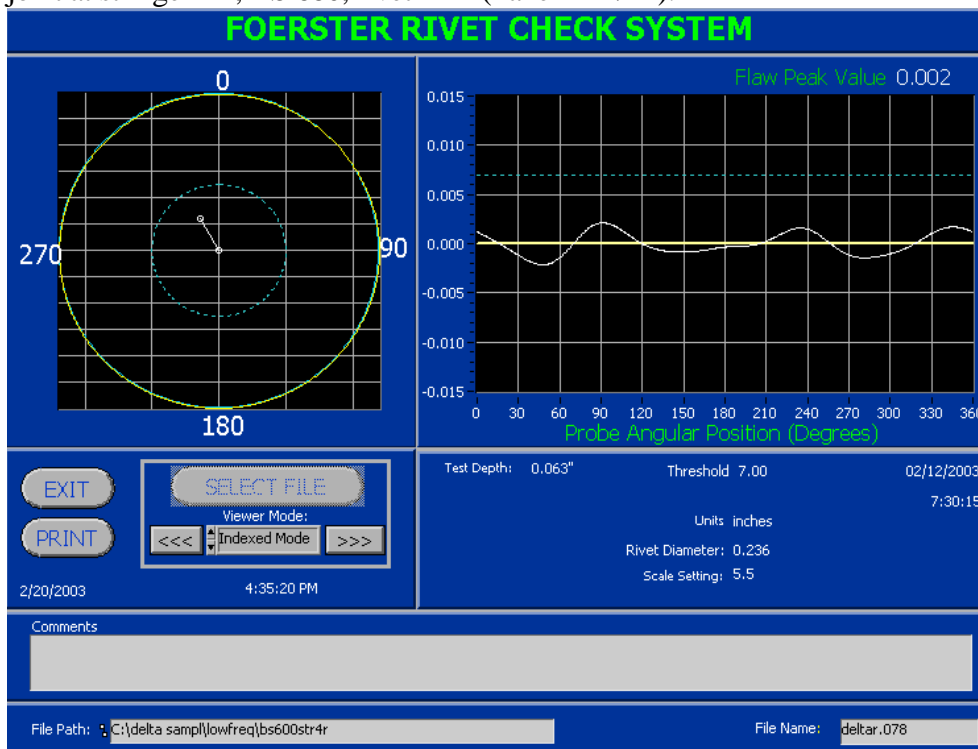


FIGURE E-187 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #12 (Panel FT2/F4).

SHEET	<b>E-117</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

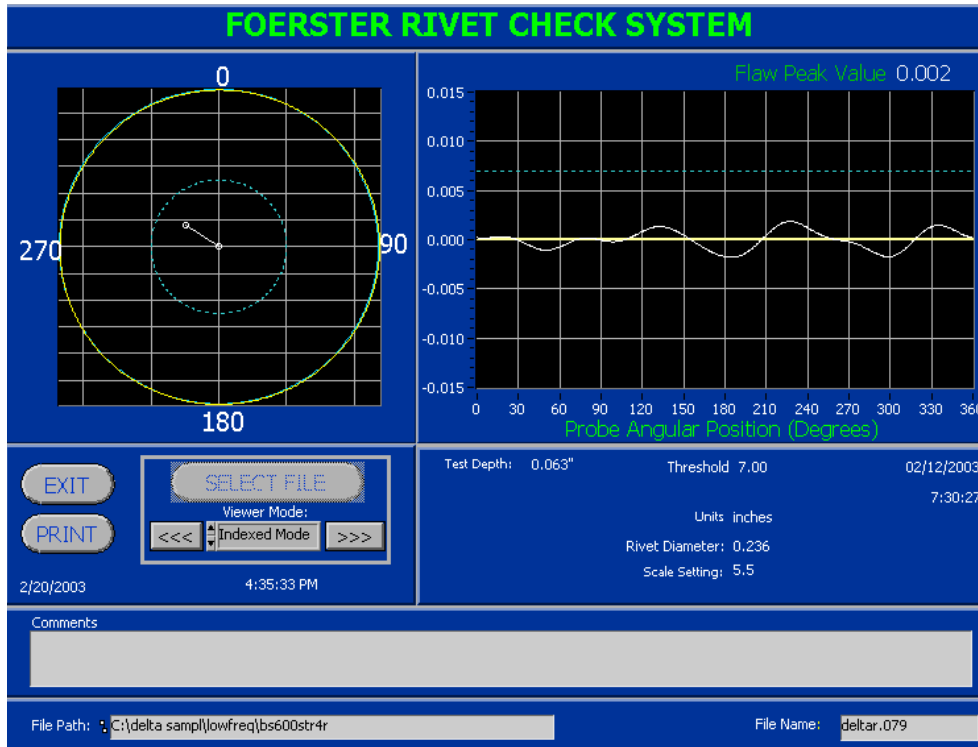


FIGURE E-188 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #13 (Panel FT2/F4).

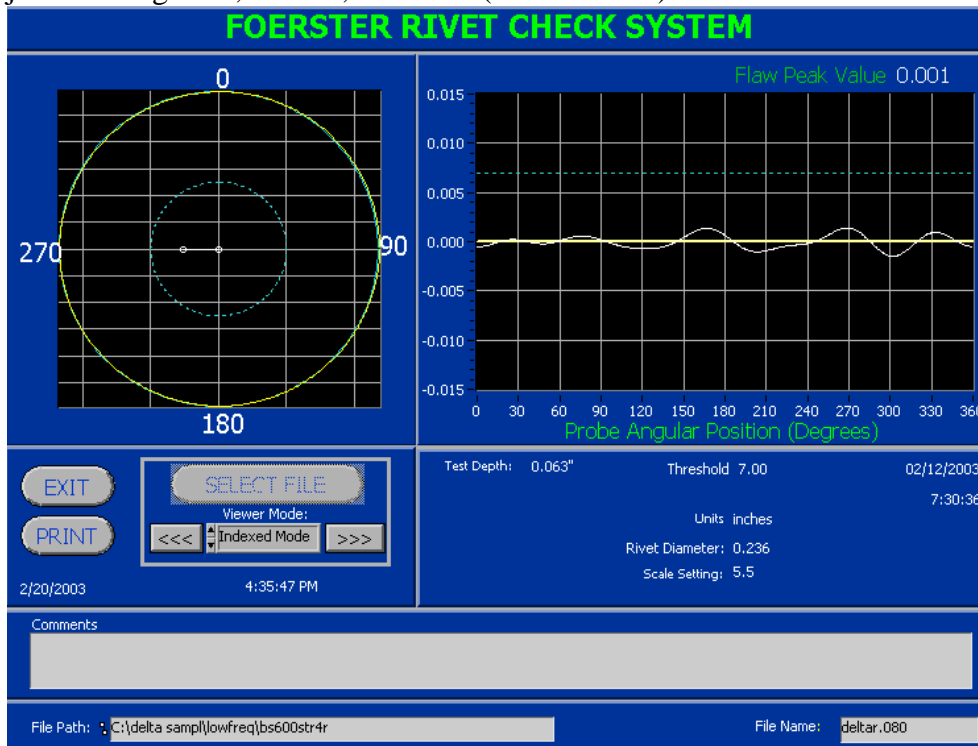


FIGURE E-189 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #14 (Panel FT2/F4).

SHEET	<b>E-118</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

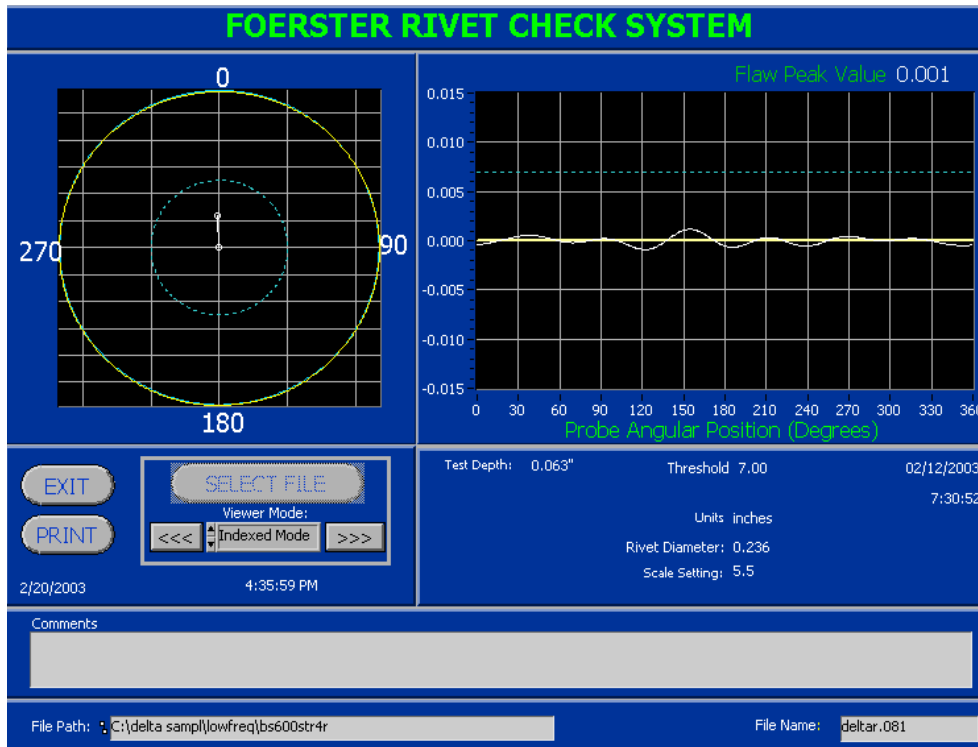


FIGURE E-190 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 680, rivet #15 (Panel FT2/F4).

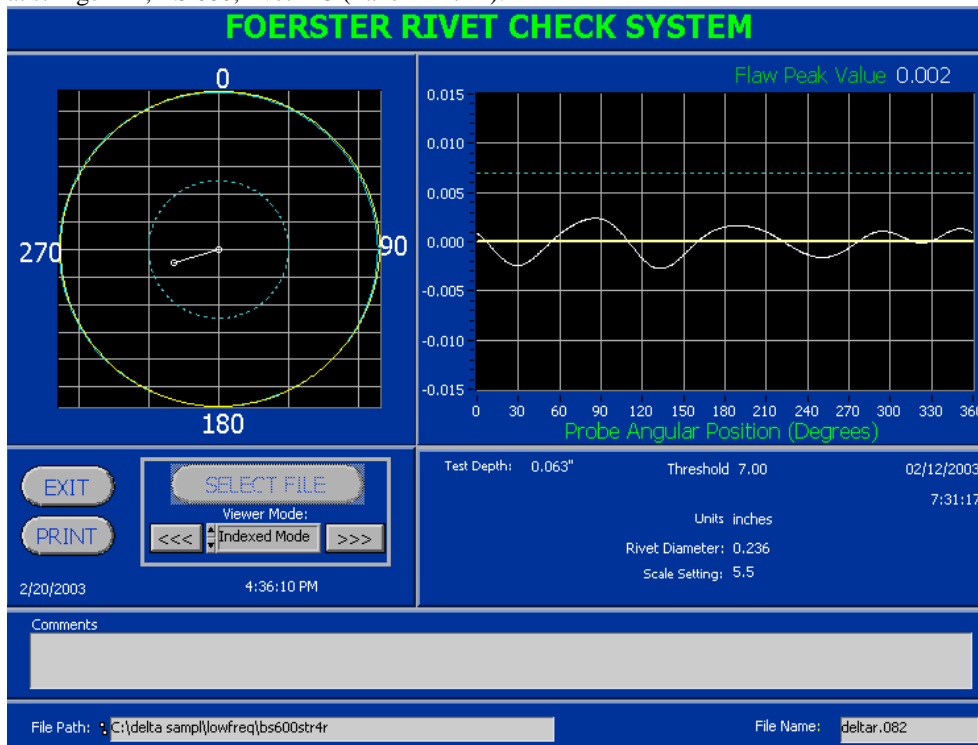


FIGURE E-191 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #1 (Panel FT2/F4).

SHEET	<b>E-119</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

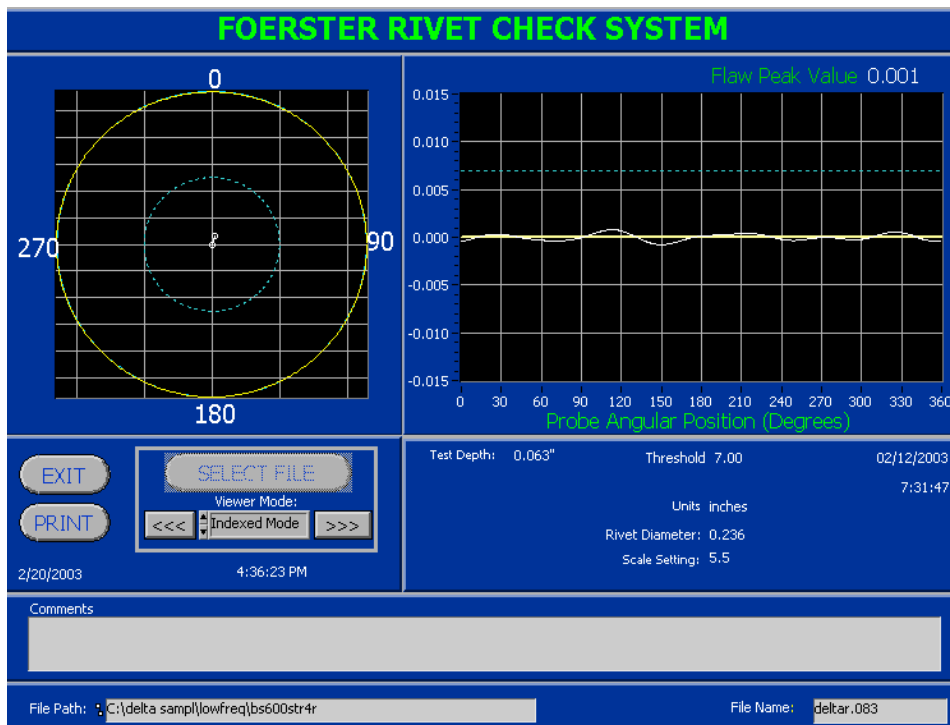


FIGURE E-192 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #2 (Panel FT2/F4).

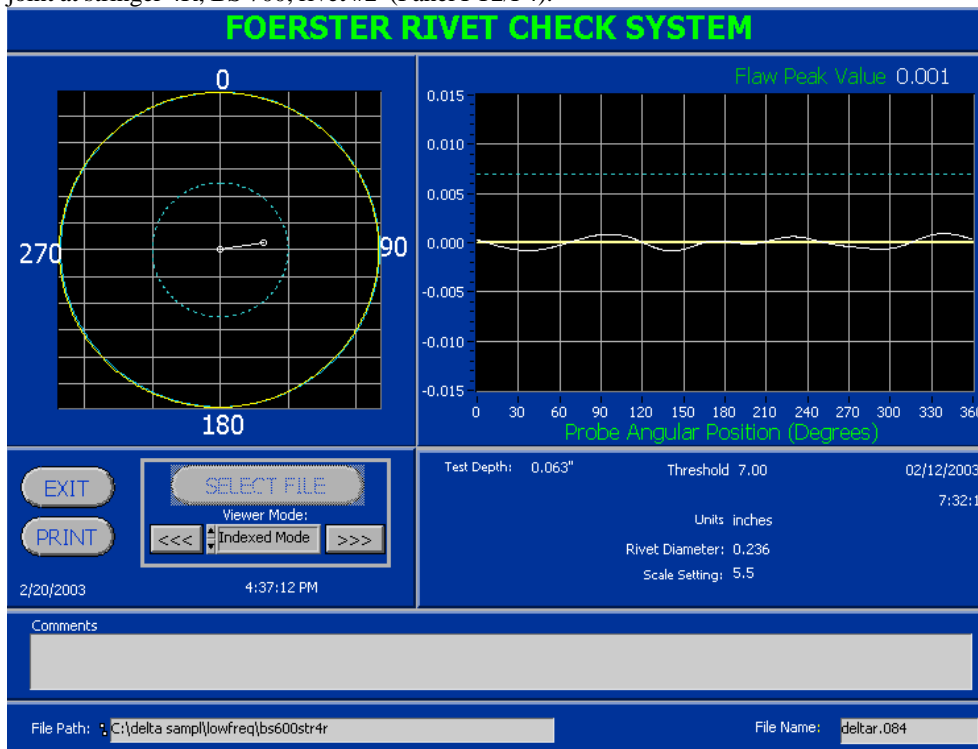


FIGURE E-193 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #3 (Panel FT2/F4).



SHEET	<b>E-120</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

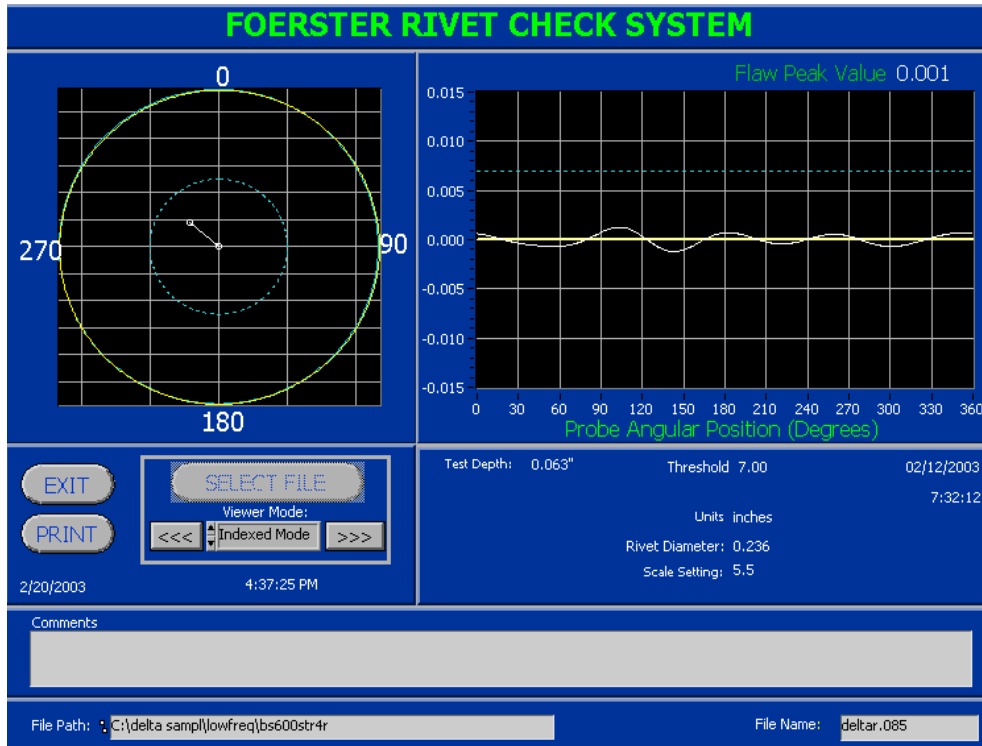


FIGURE E-194 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #4 (Panel FT2/F4).

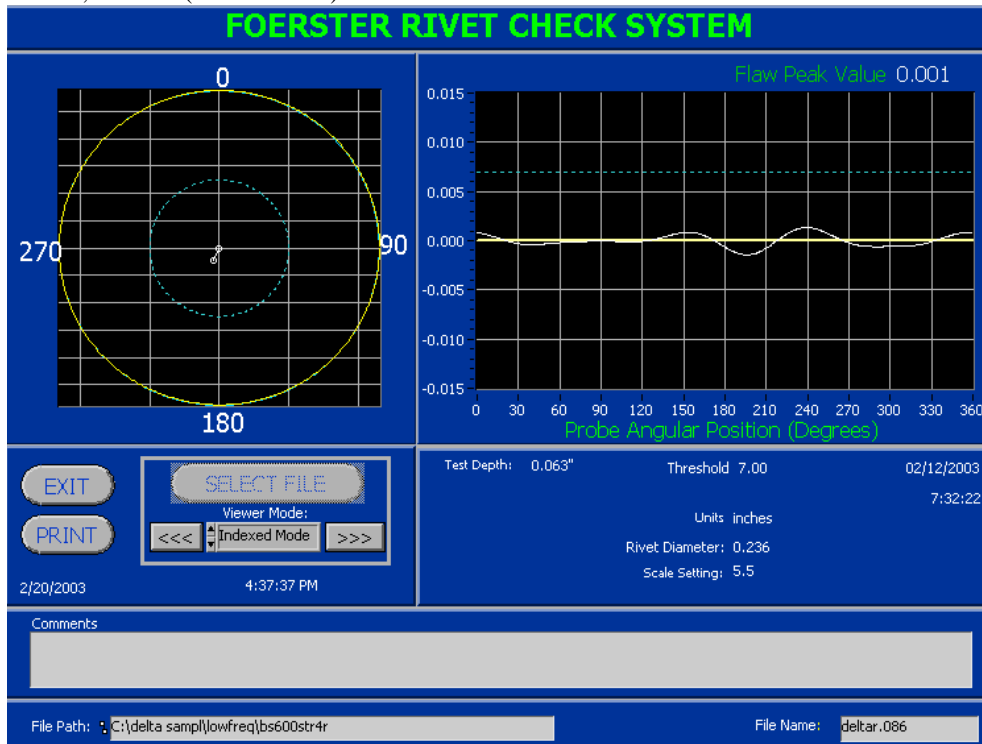


FIGURE E-195 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #5 (Panel FT2/F4).

SHEET	<b>E-121</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

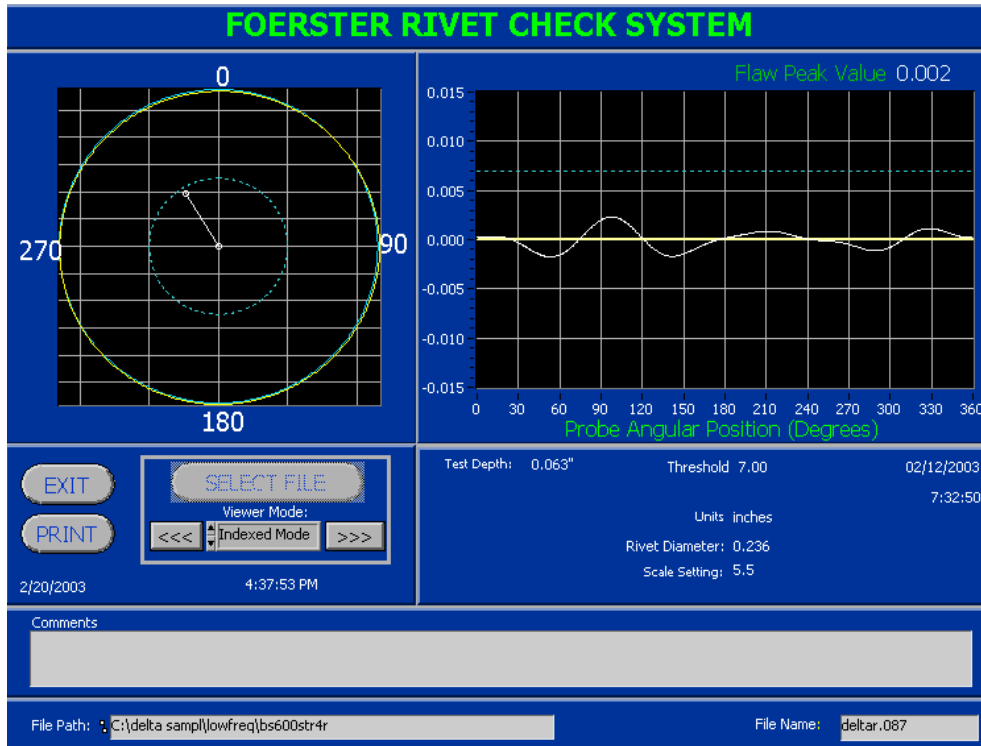


FIGURE E-196 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #6 (Panel FT2/F4).

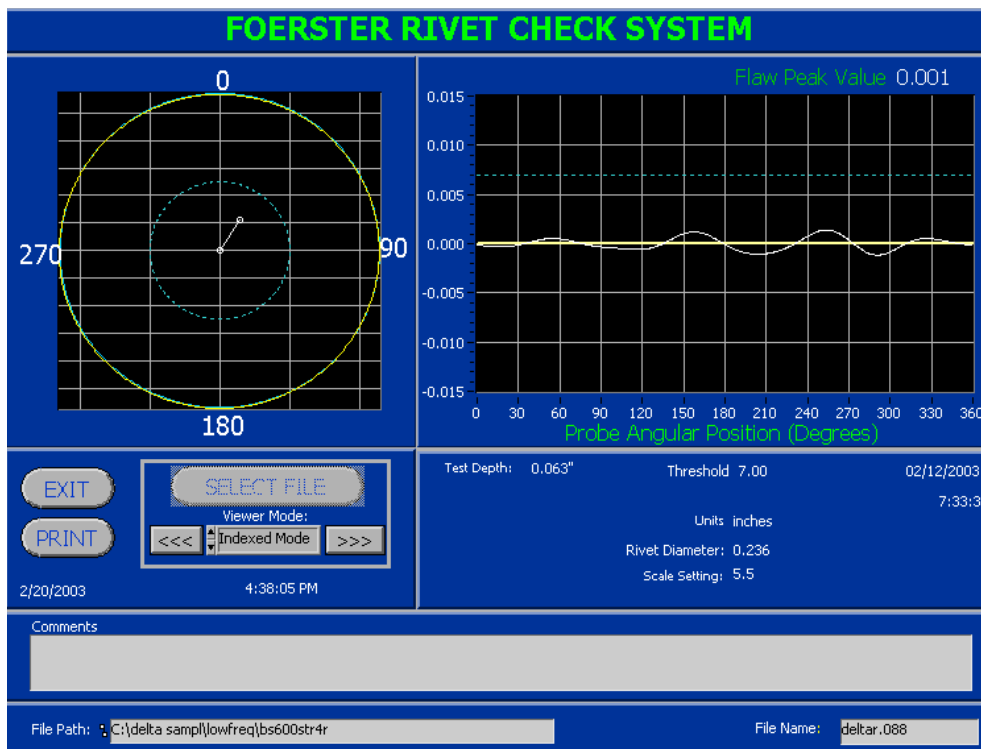


FIGURE E-8197 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #7 (Panel FT2/F4).

SHEET	<b>E-122</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

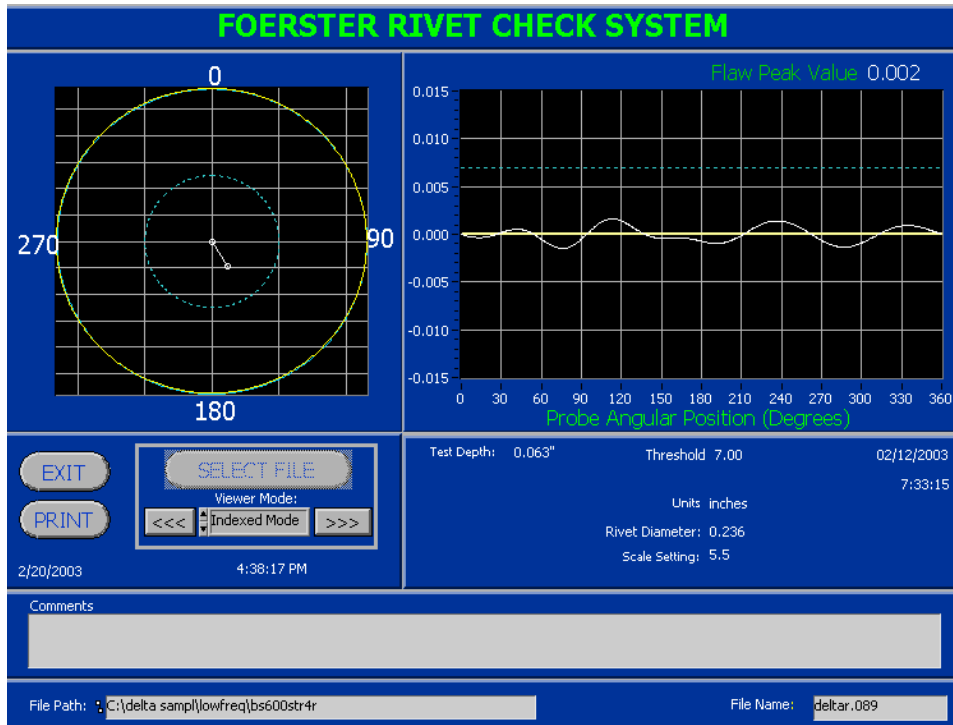


FIGURE E-198 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #8 (Panel FT2/F4).

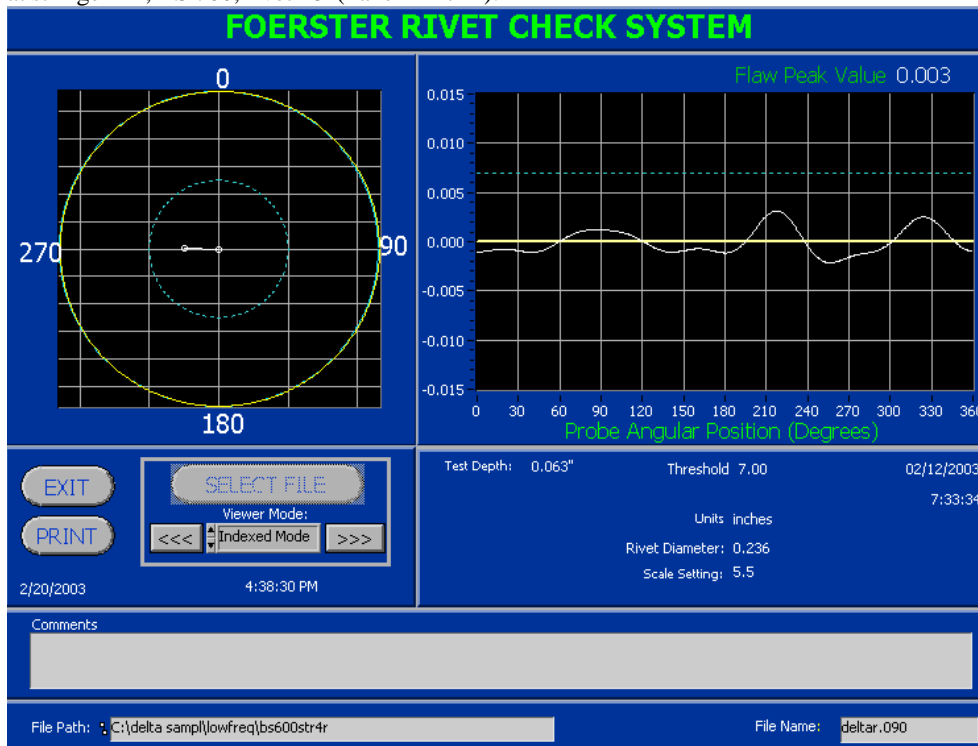


FIGURE E-199 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #9 (Panel FT2/F4).

SHEET	<b>E-123</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE		03/26/2003	

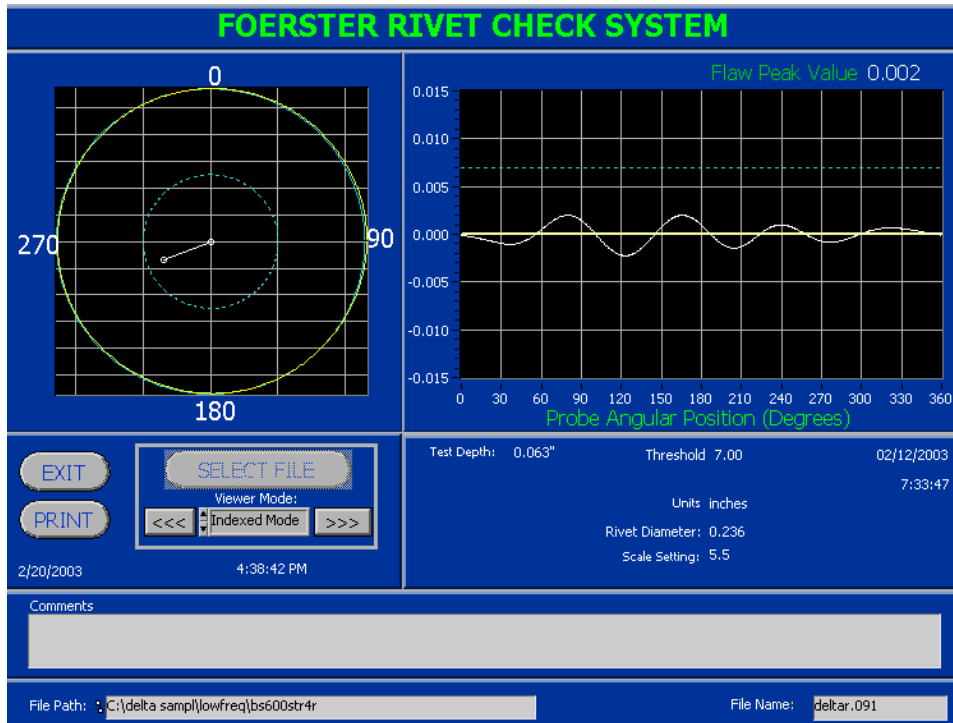


FIGURE E-200 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #10 (Panel FT2/F4).

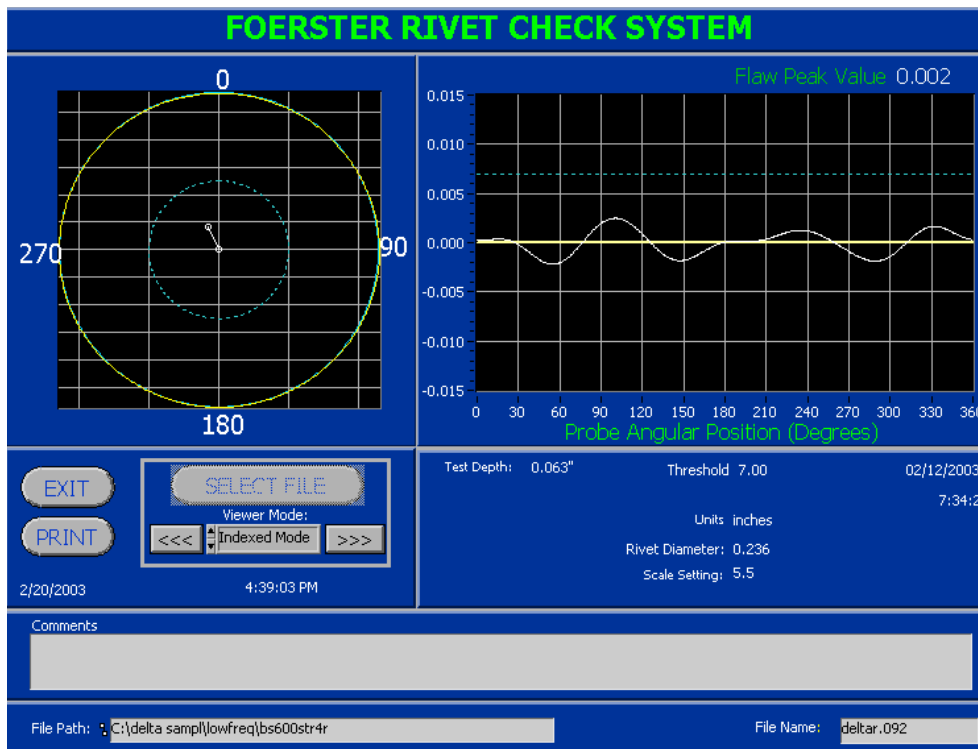


FIGURE E-201 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #11 (Panel FT2/F4).

SHEET	<b>E-124</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

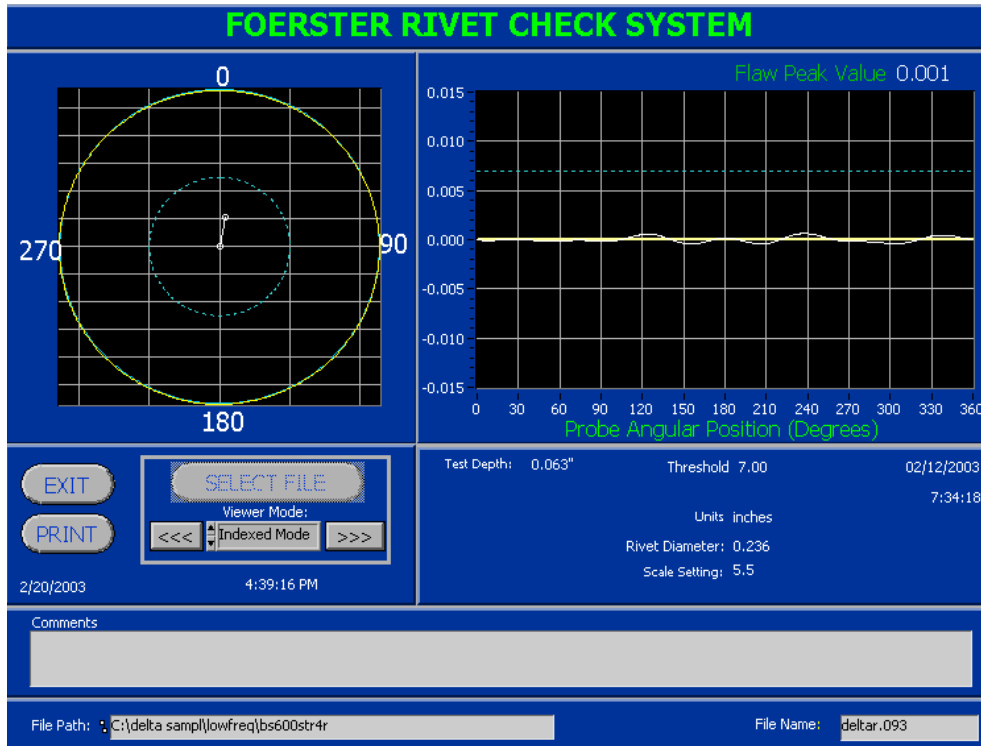
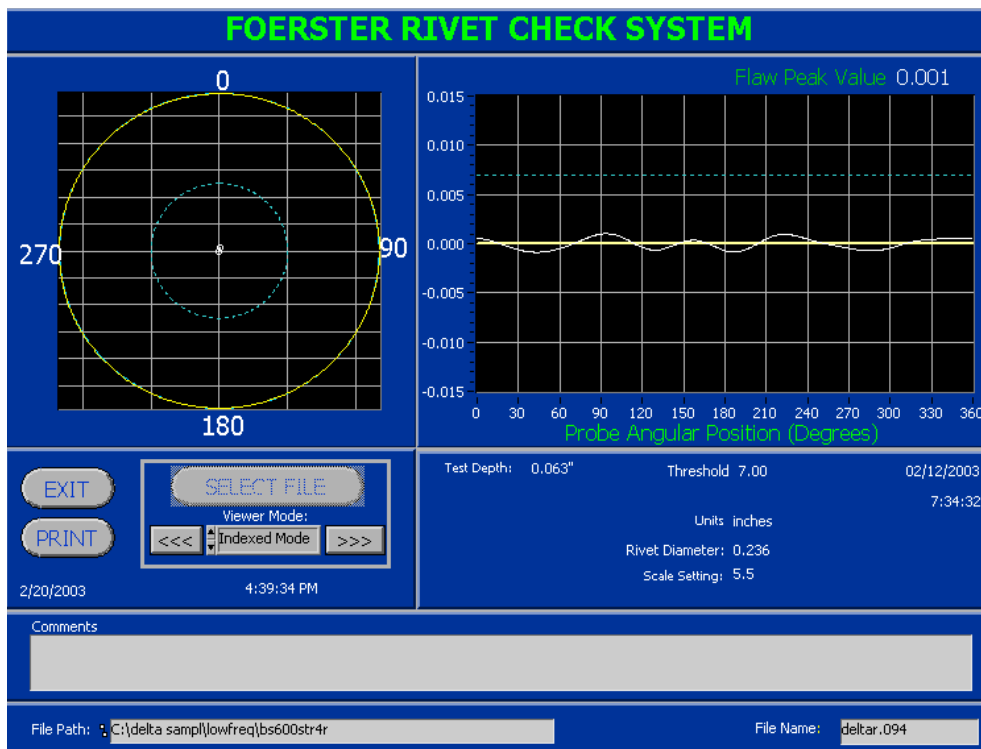


FIGURE E-202 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #12 (Panel FT2/F4).



E-203 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #13 (Panel FT2/F4).

SHEET	<b>E-125</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

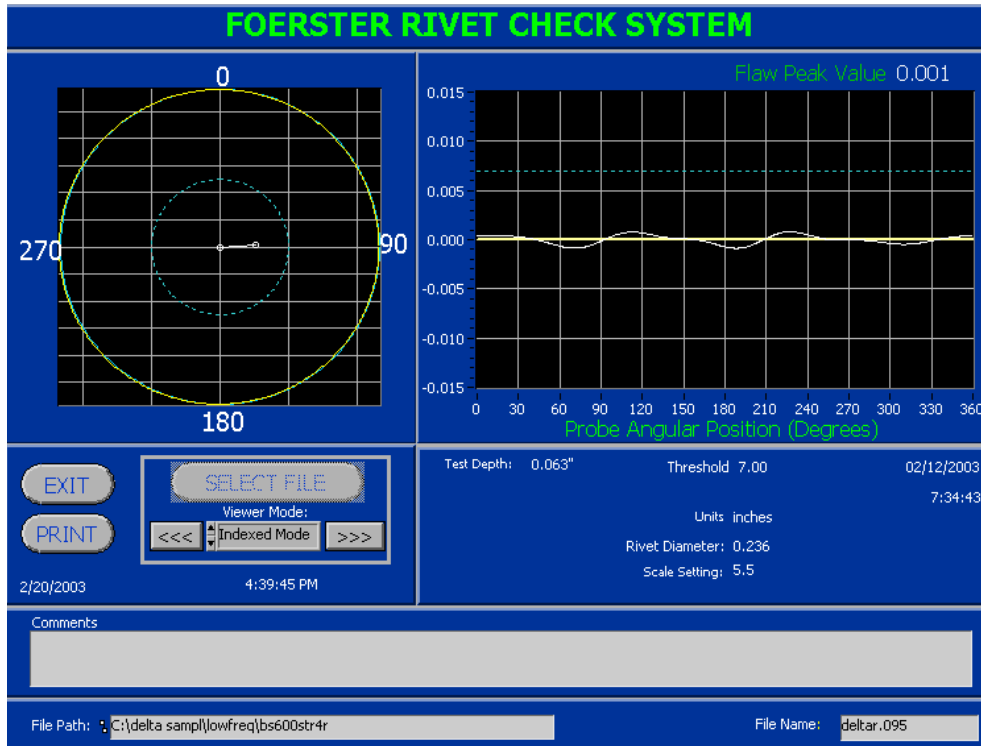


FIGURE E-204 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #14 (Panel FT2/F4).

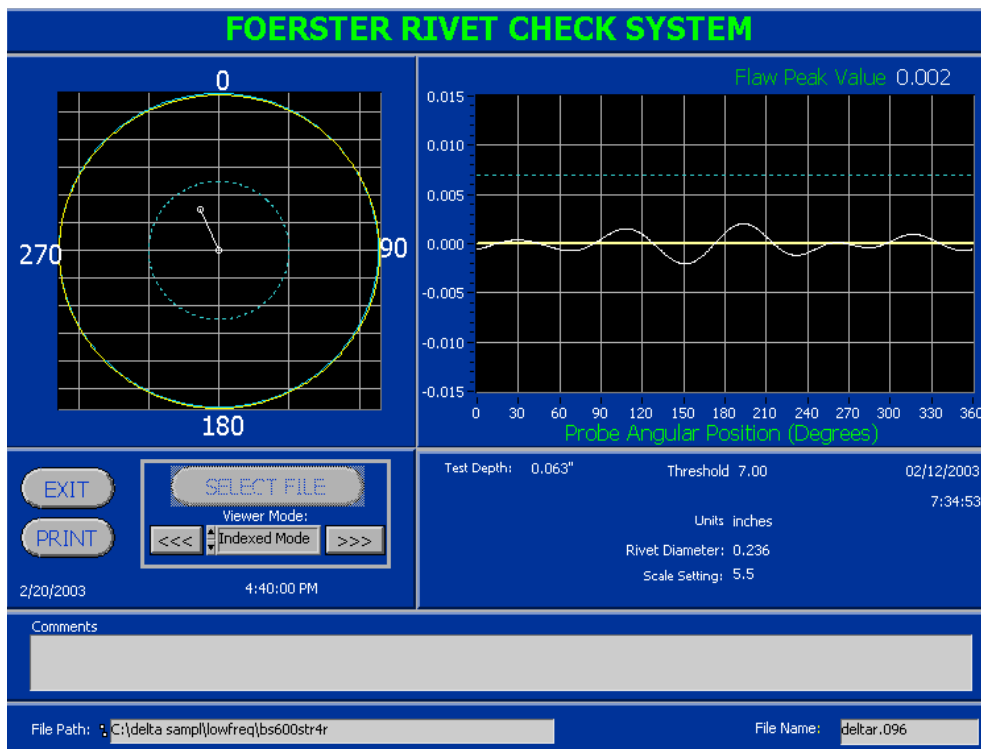


FIGURE E-205 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 700, rivet #15 (Panel FT2/F4).

SHEET	<b>E-126</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

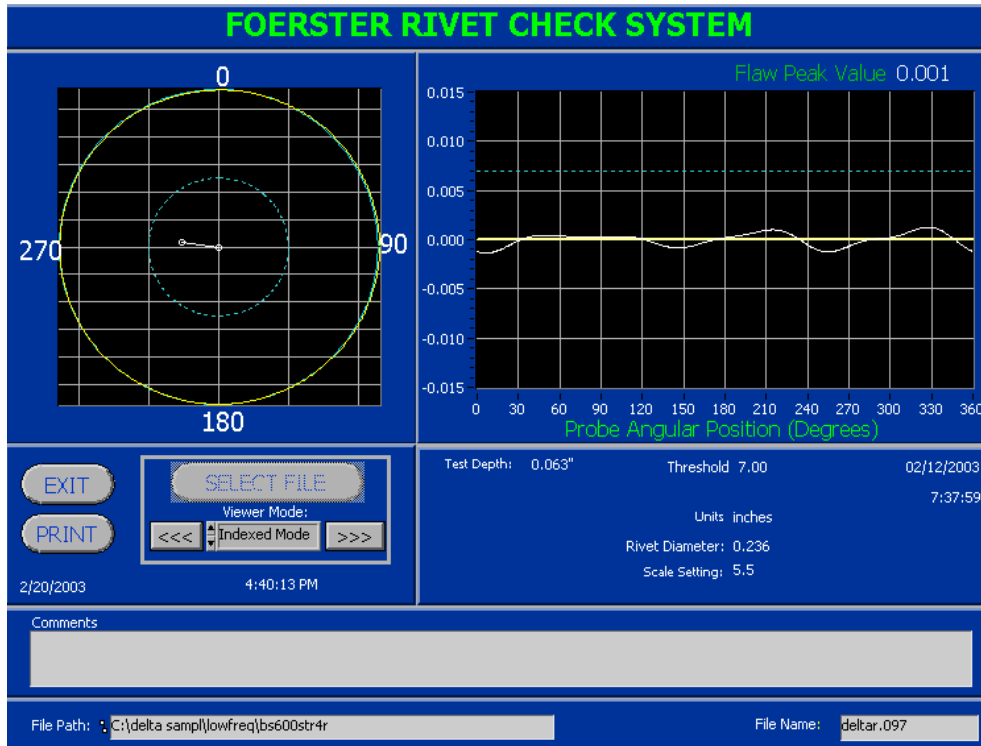


FIGURE E-206 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #1 (Panel FT2/F4).

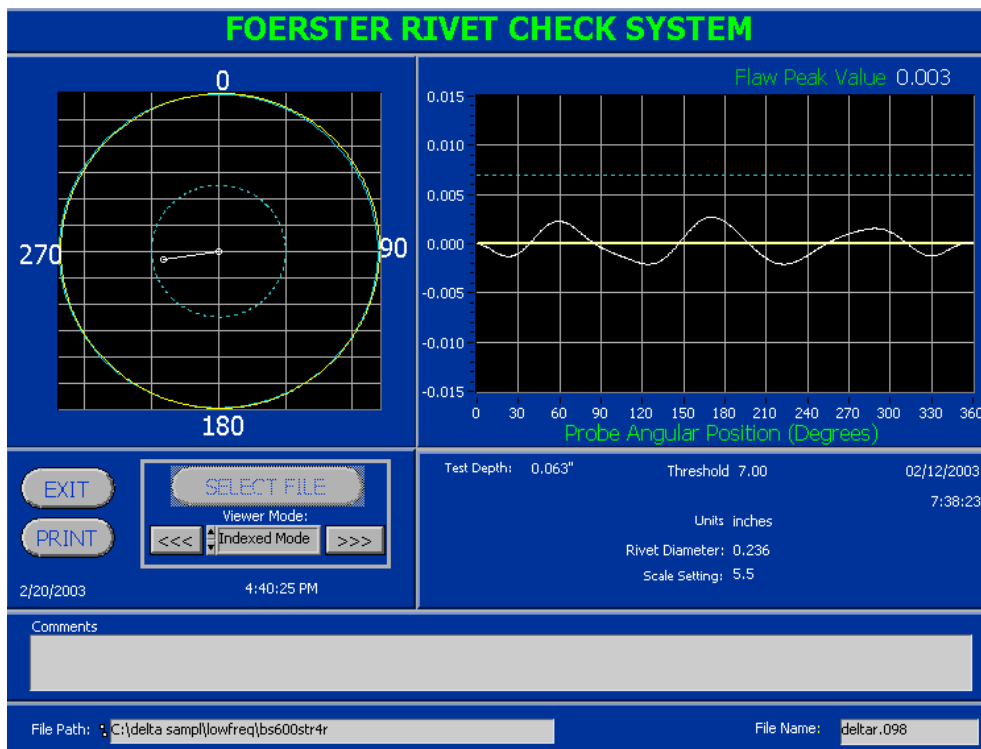


FIGURE E-207 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #2 (Panel FT2/F4).

SHEET	<b>E-127</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

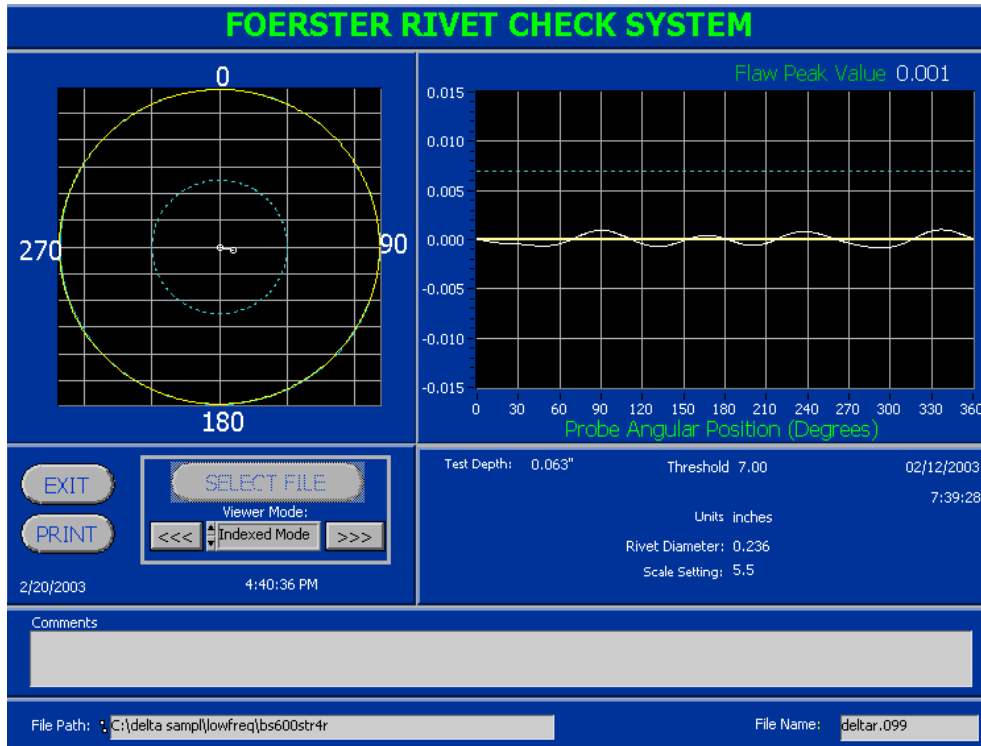


FIGURE E-208 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #3 (Panel FT2/F4).

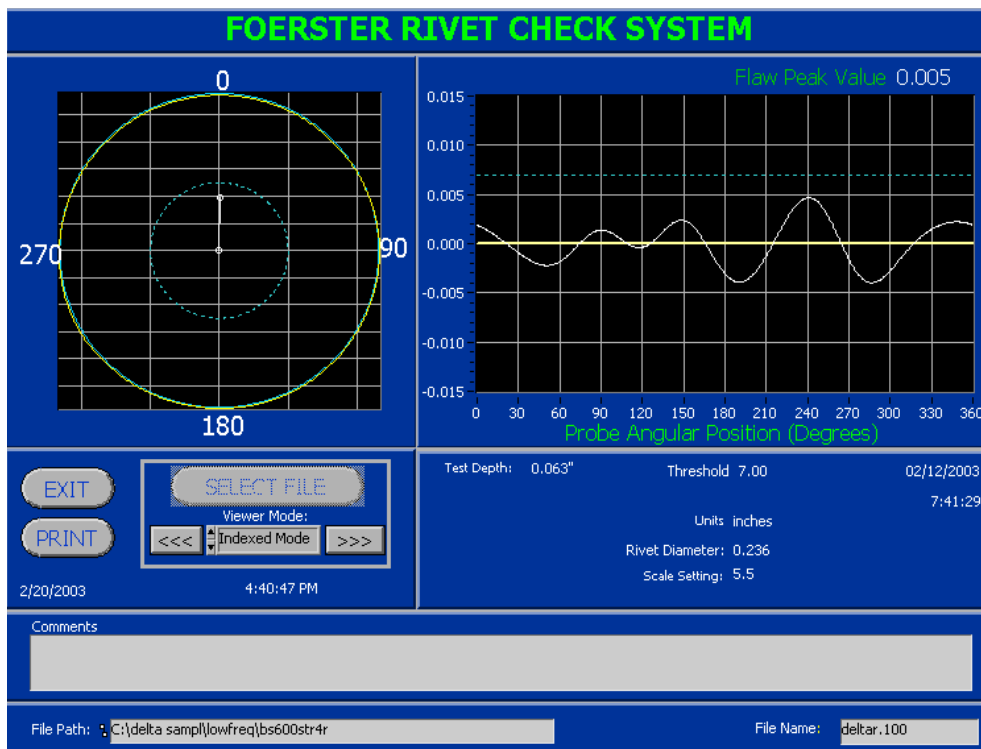


FIGURE E-209 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #4 (Panel FT2/F4).



SHEET	<b>E-128</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

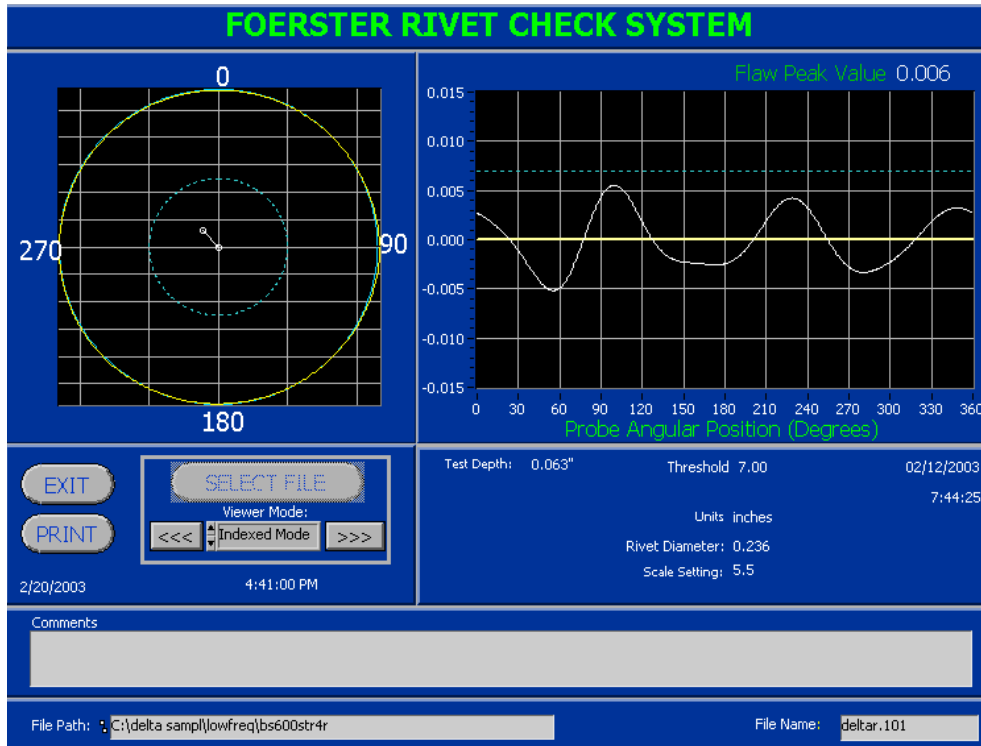


FIGURE E-210 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #5 (Panel FT2/F4).

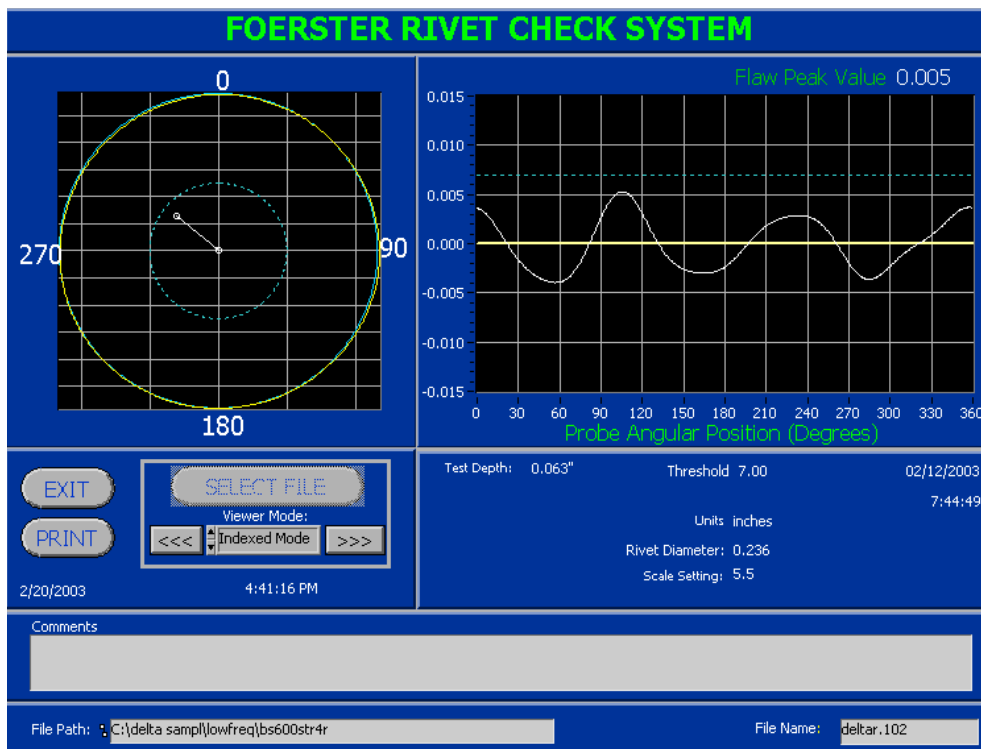


FIGURE E-211 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #6 (Panel FT2/F4).

SHEET	<b>E-129</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

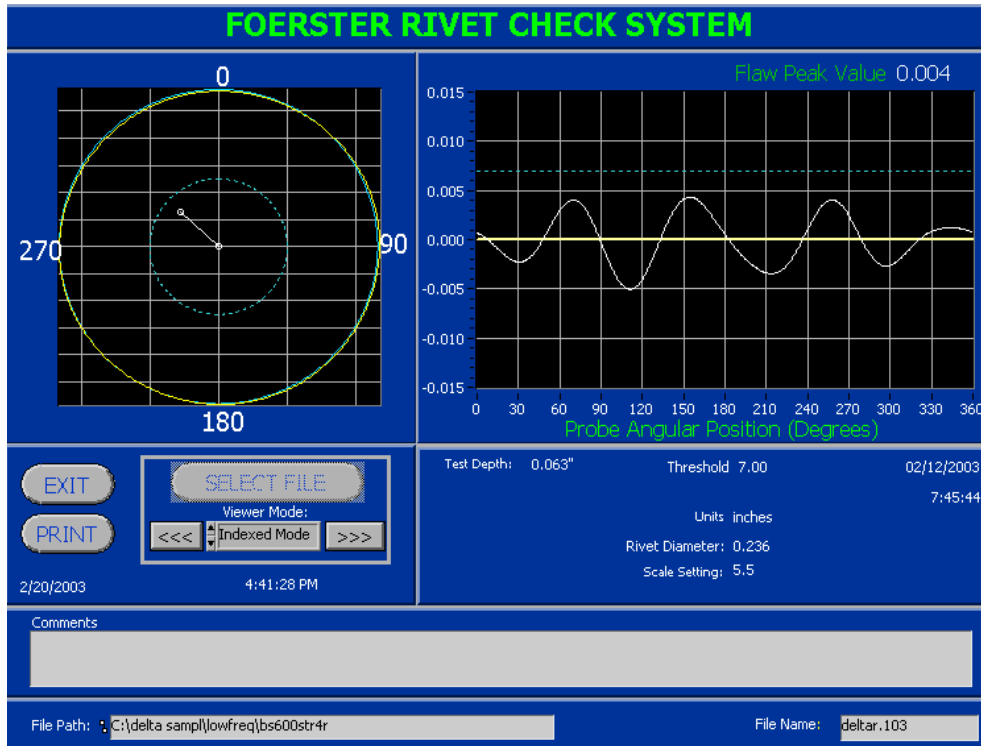


FIGURE E-212 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #7 (Panel FT2/F4).

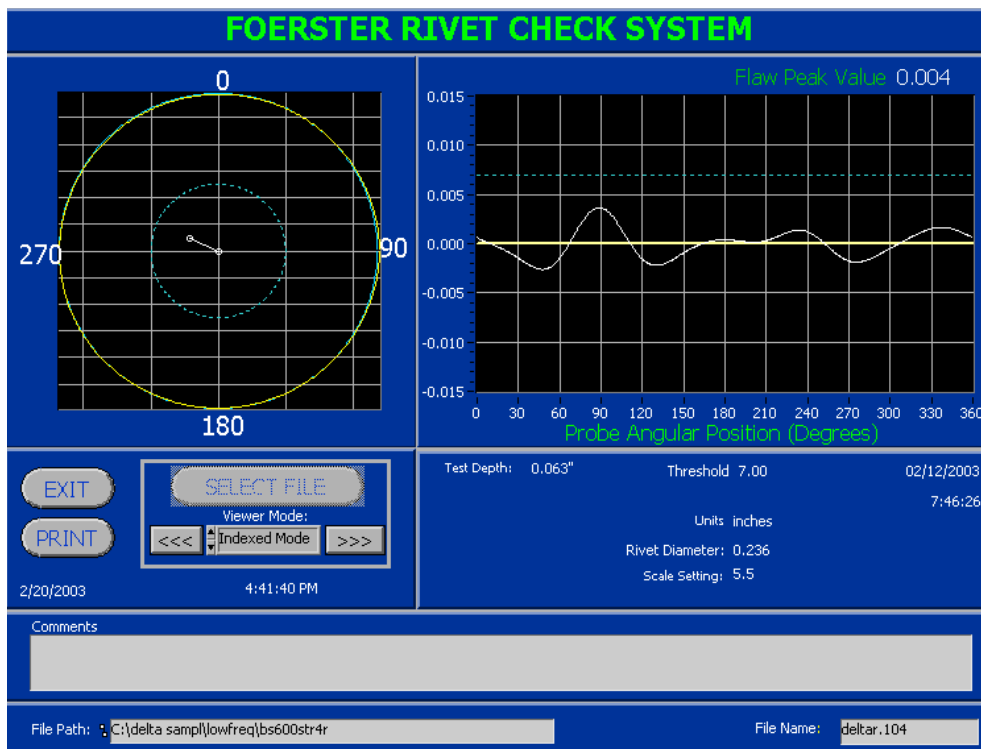


FIGURE E-213 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #8 (Panel FT2/F4).

SHEET	<b>E-130</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

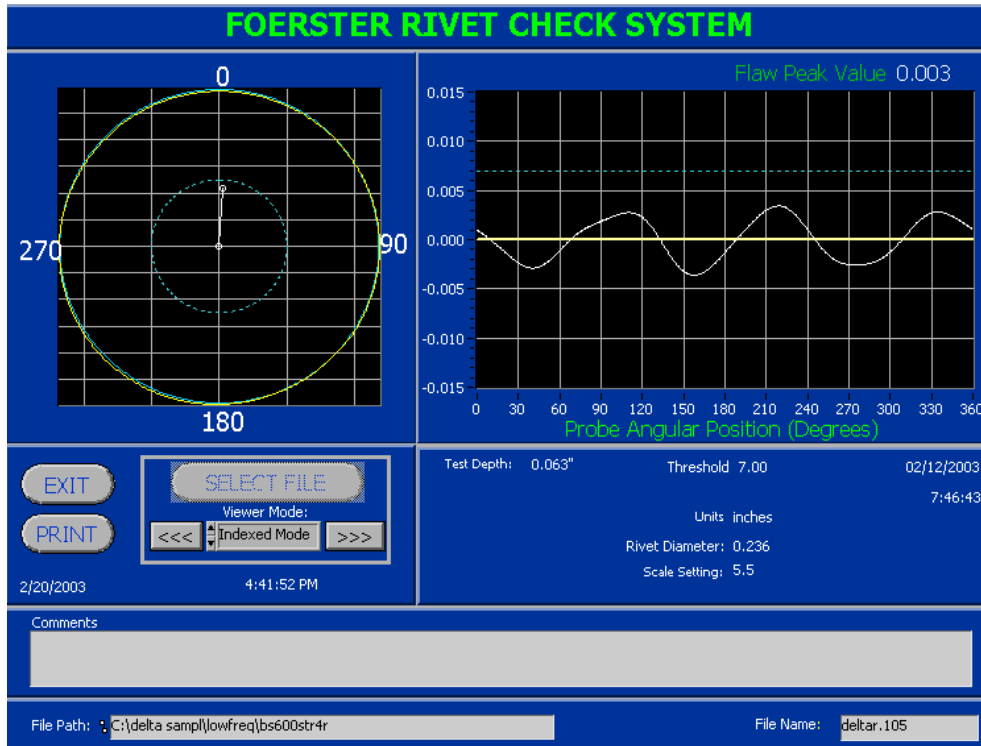


FIGURE E-214 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #9 (Panel FT2/F4).

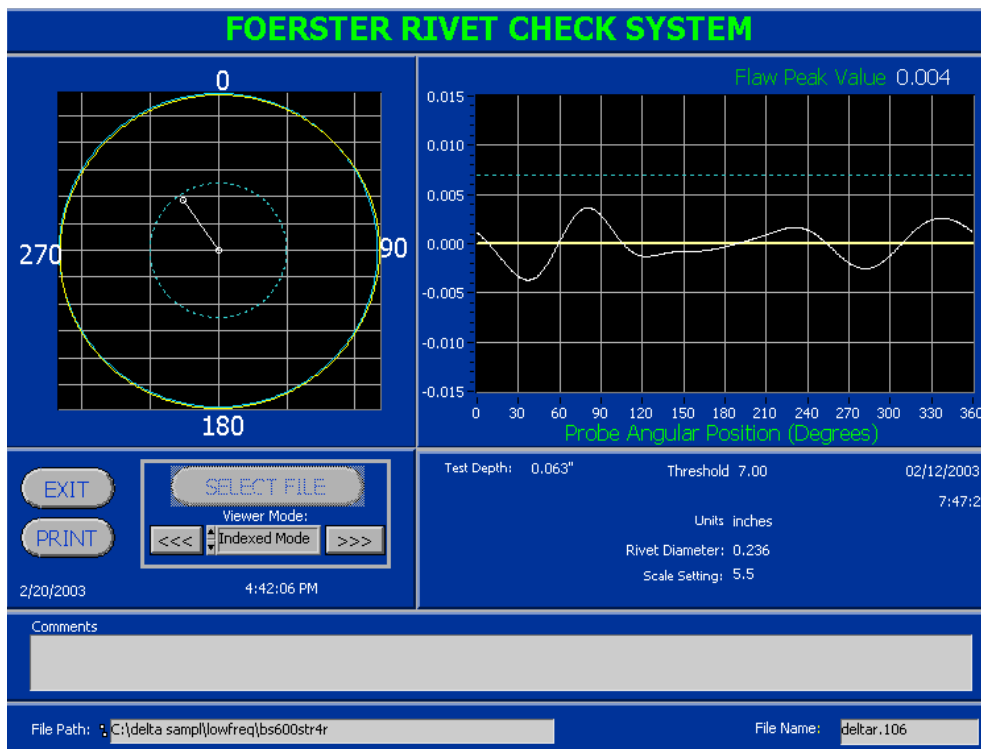


FIGURE E-215 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #10 (Panel FT2/F4).

SHEET	<b>E-131</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

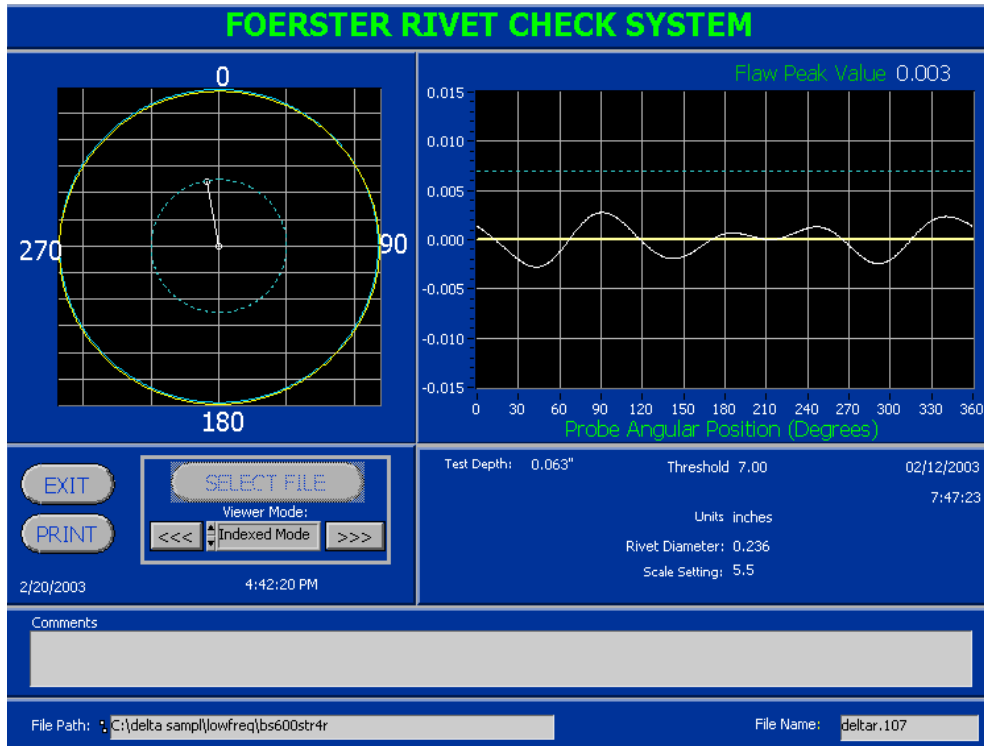


FIGURE E-216 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #11 (Panel FT2/F4).

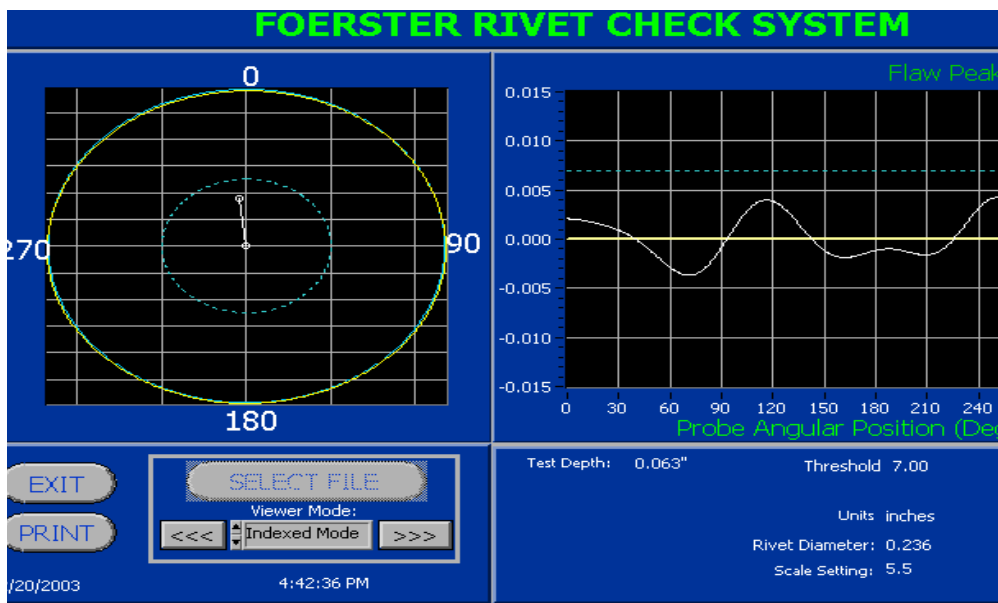


FIGURE E-217 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #12 (Panel FT2/F4).

SHEET	<b>E-132</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

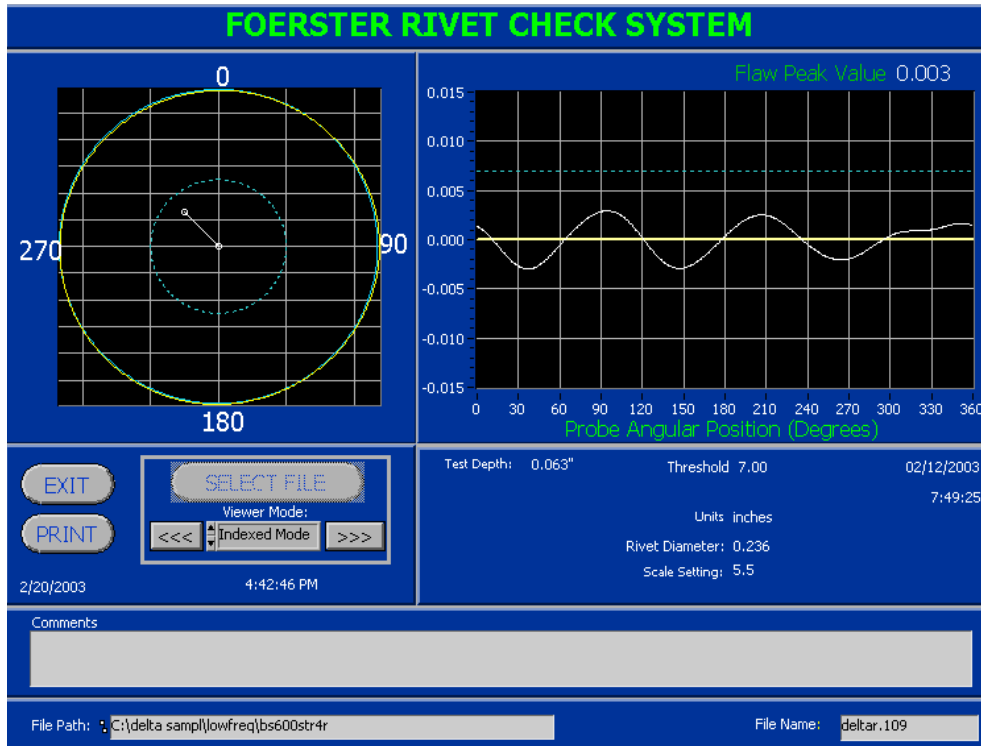


FIGURE E-218 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #13 (Panel FT2/F4).

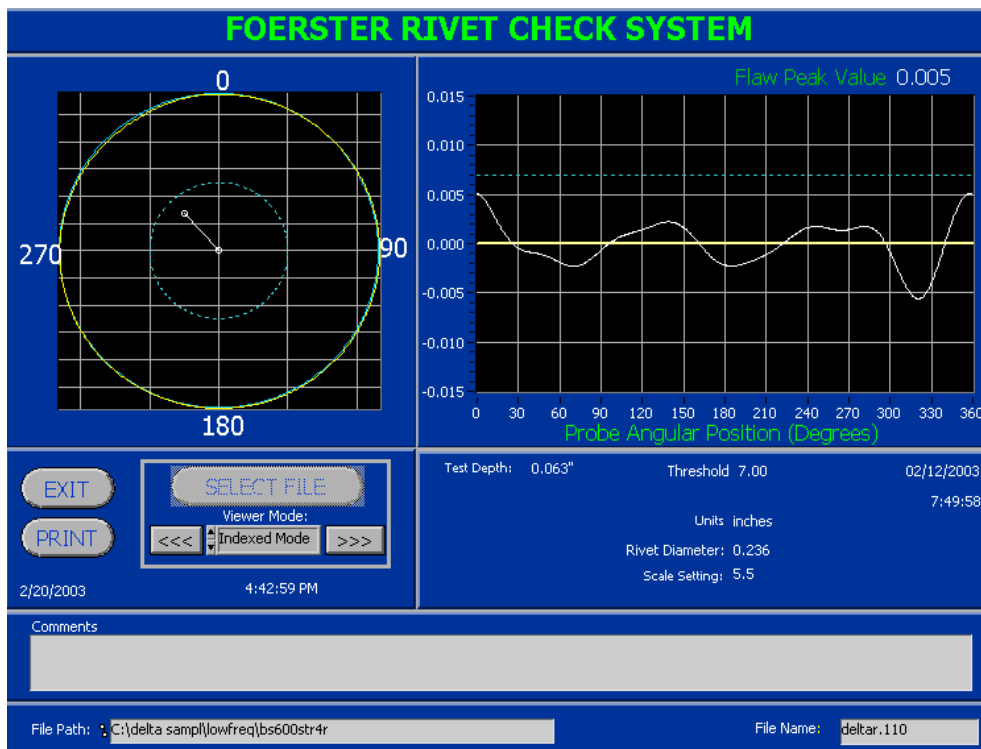


FIGURE E-219 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #14 (Panel FT2/F4).

SHEET	<b>E-133</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

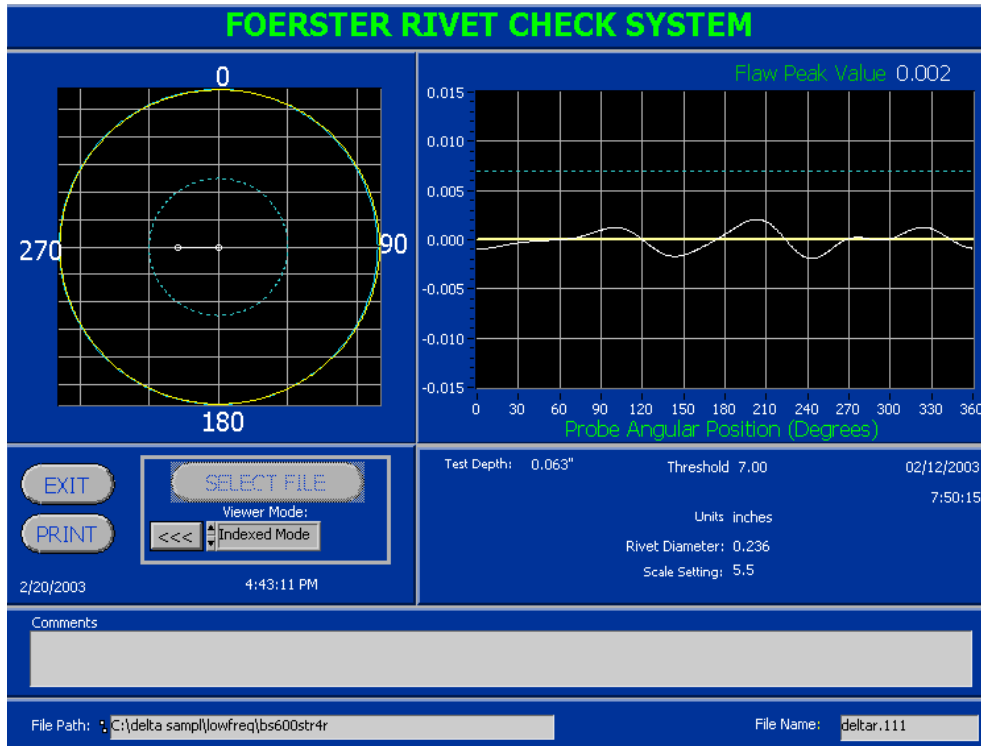


FIGURE E-220 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720, rivet #15 (Panel FT2/F4).

SHEET	<b>E-134</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

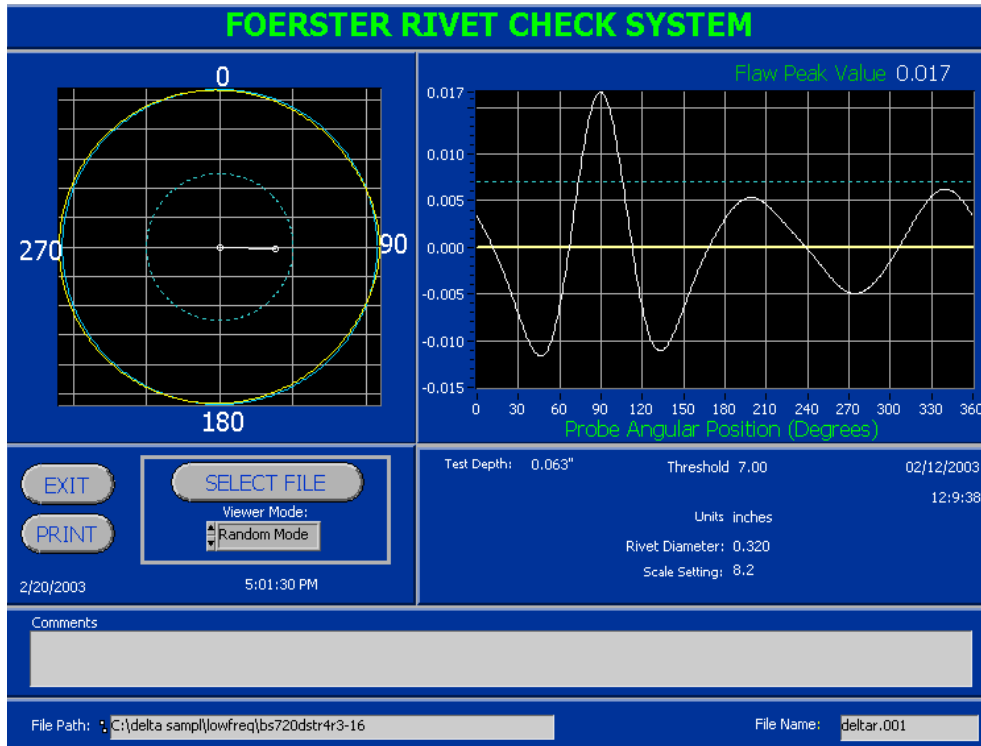


FIGURE E-221 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #1 (Panel FT3/F5).

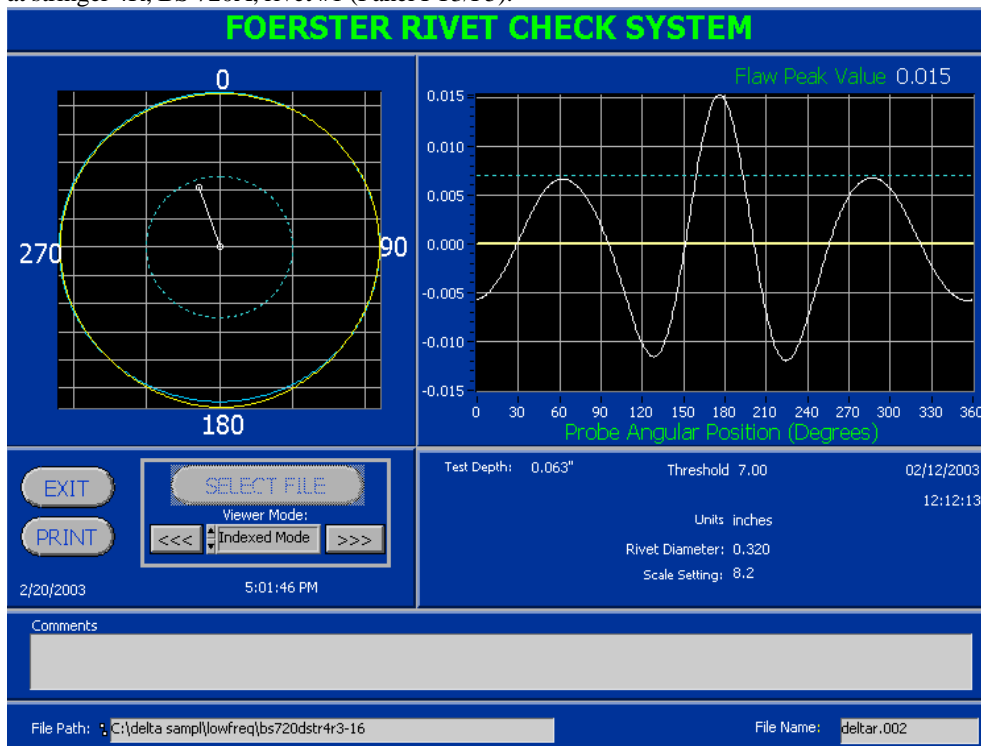


FIGURE E-222 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #2 (Panel FT3/F5).

SHEET	<b>E-135</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

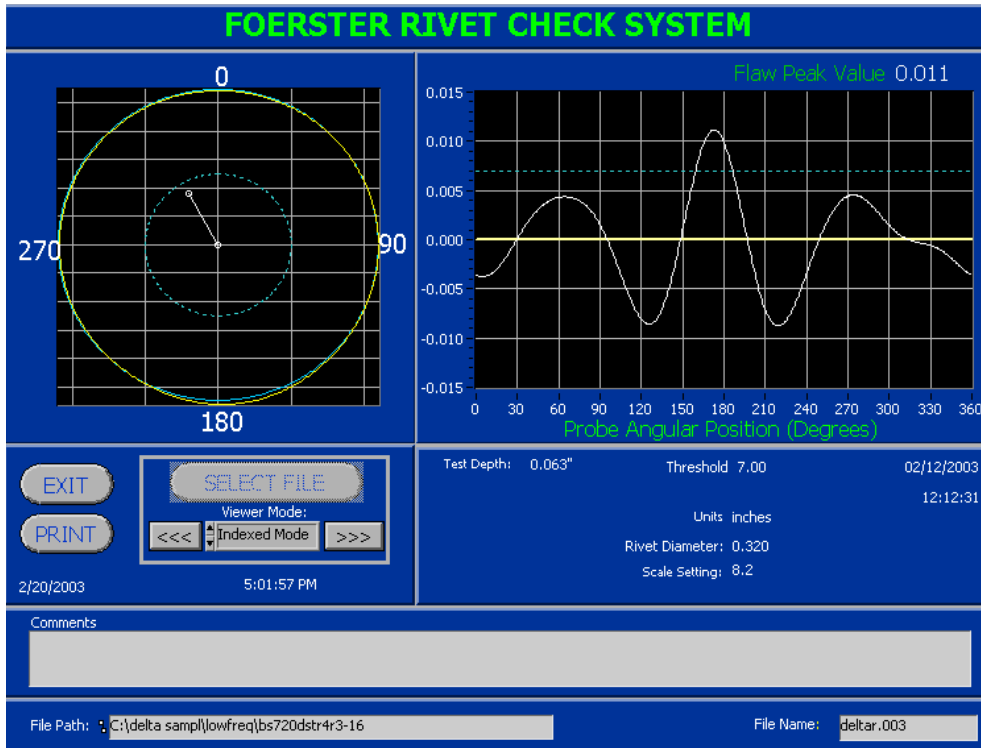


FIGURE E-223 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #3(Panel FT3/F5).

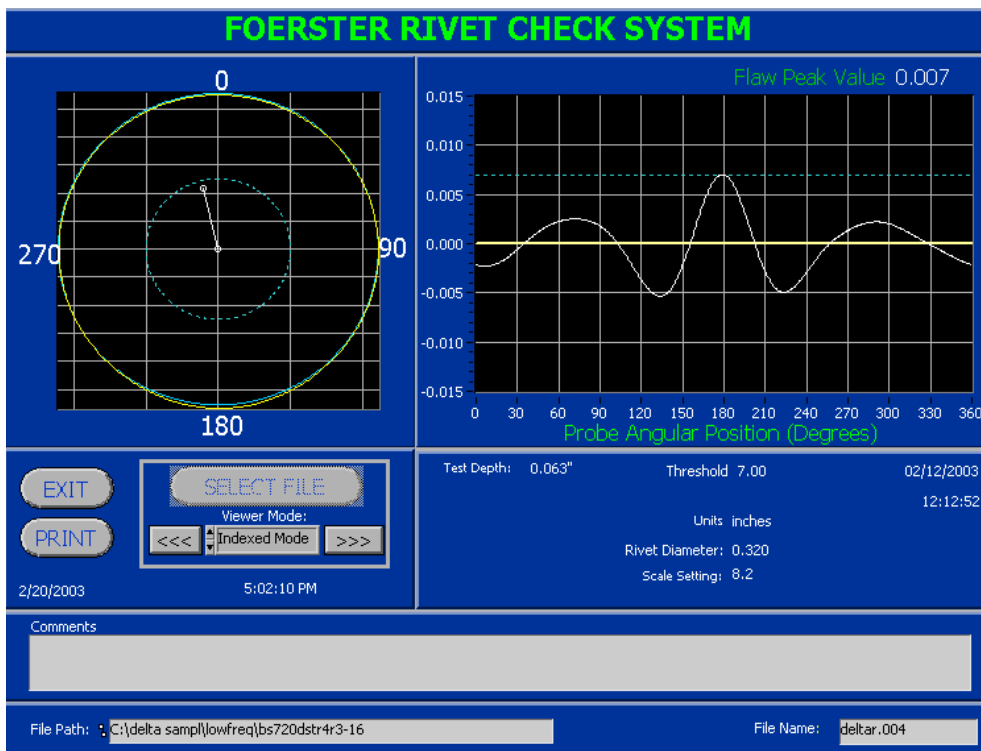


FIGURE E-224 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #4 (Panel FT3/F5).



SHEET	<b>E-136</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

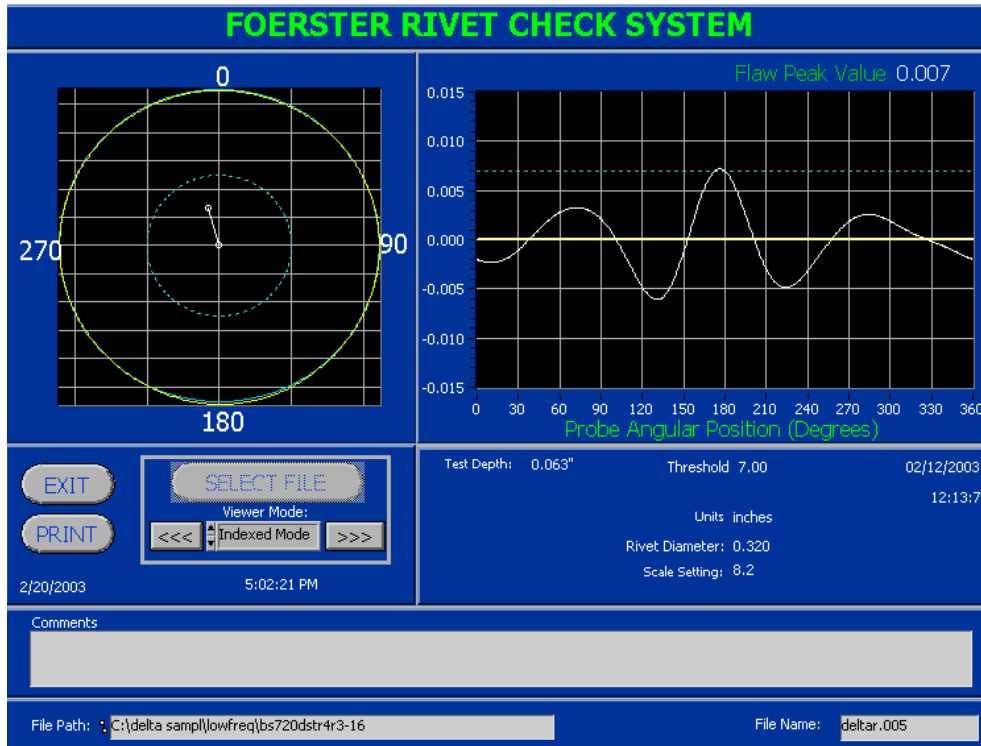


FIGURE E-225 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #5 (Panel FT3/F5).

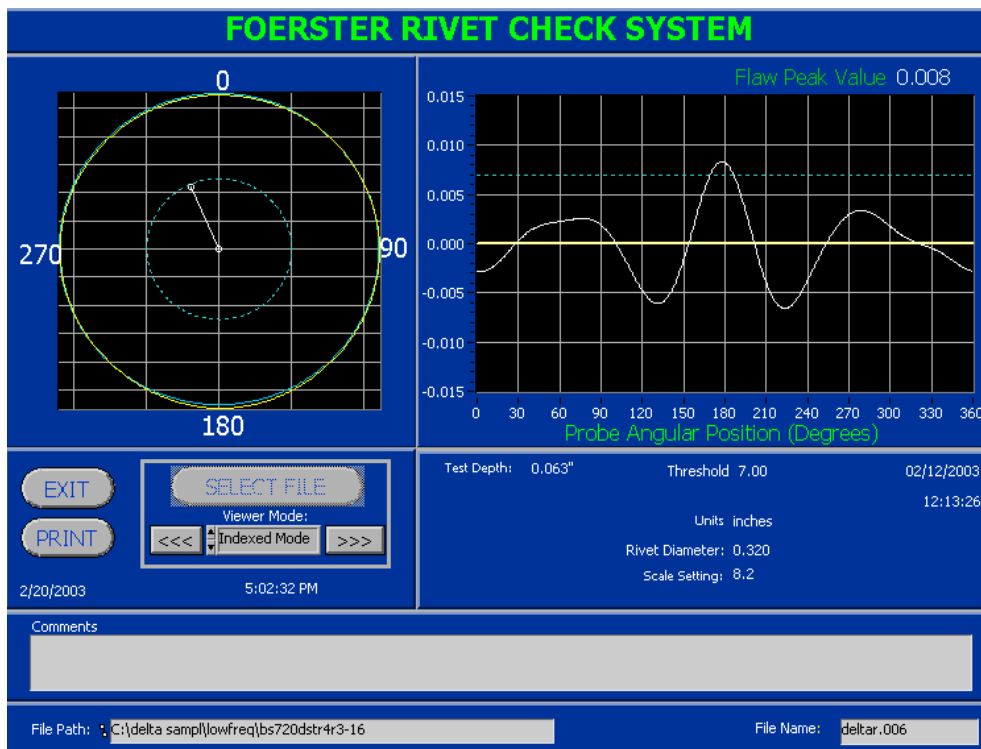


FIGURE E-226 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #6 (Panel FT3/F5).

SHEET	<b>E-137</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

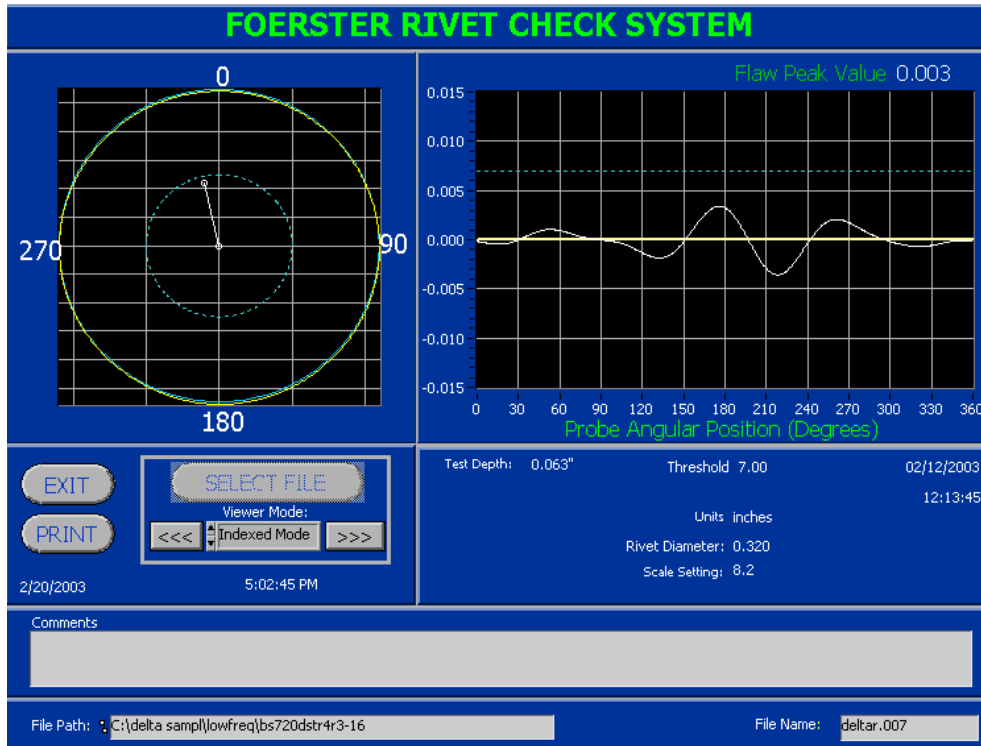


FIGURE E-227 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #7

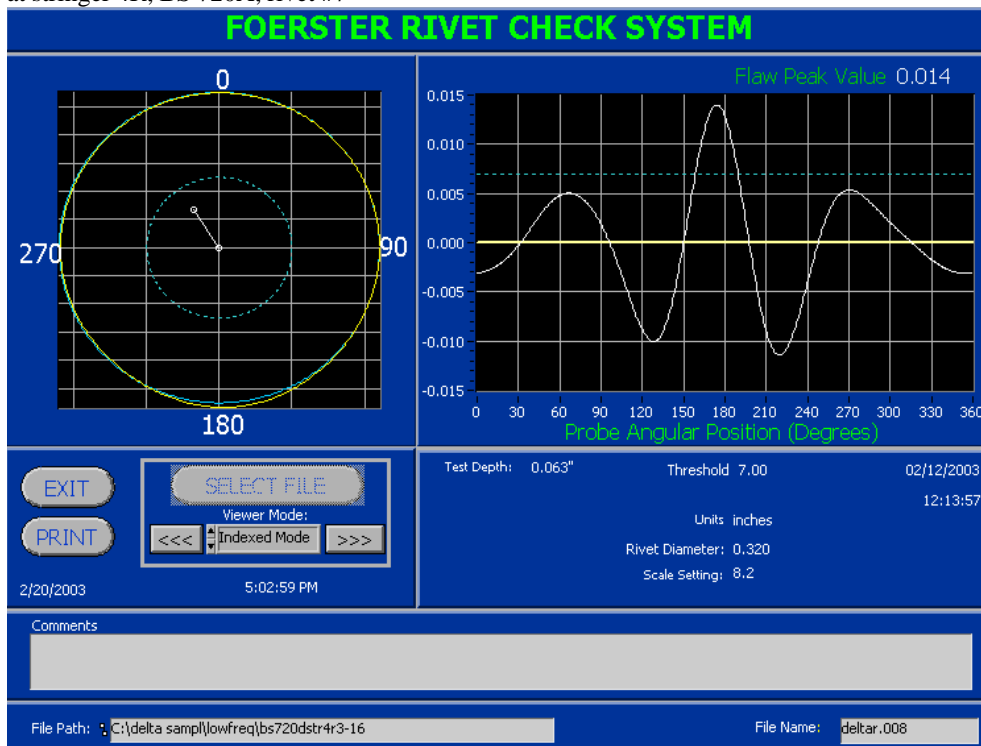


FIGURE E-228 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #8 (Panel FT3/F5).

SHEET	<b>E-138</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

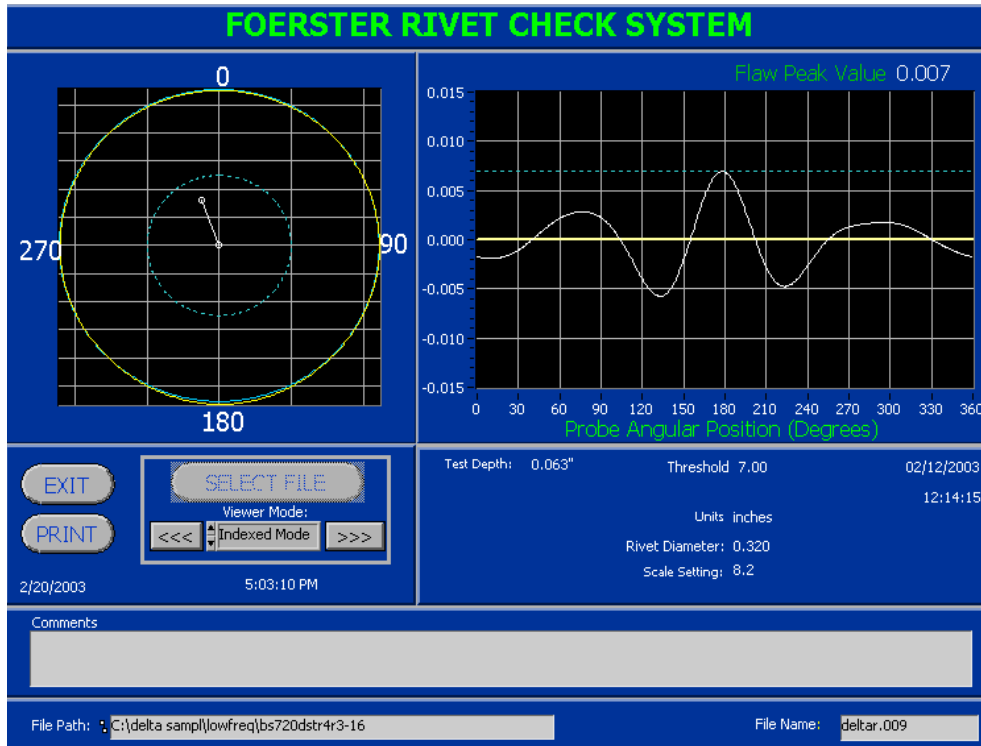


FIGURE E-229 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #9 (Panel FT3/F5).

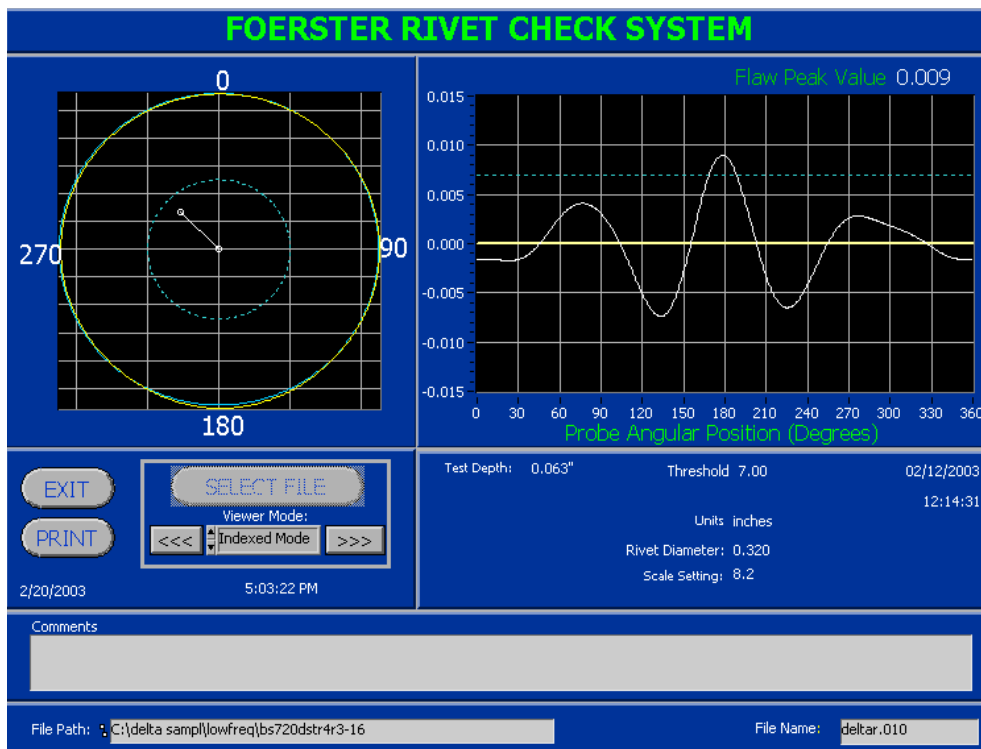


FIGURE E-230 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #10 (Panel FT3/F5).

SHEET	<b>E-139</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

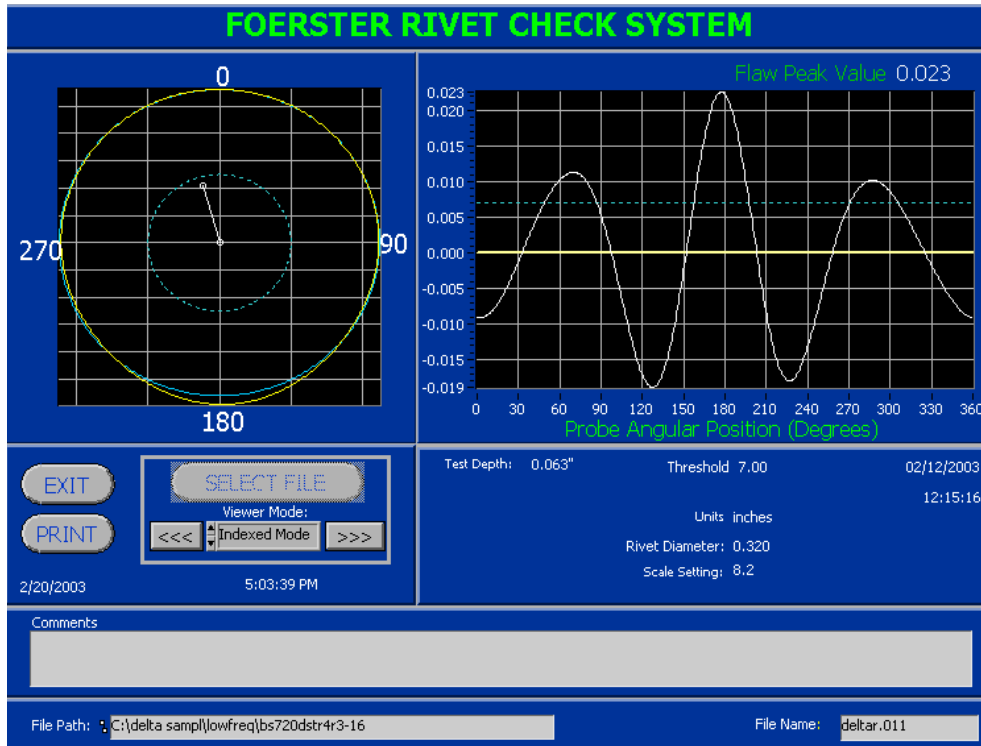


FIGURE E-231 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #11 (Panel FT3/F5).

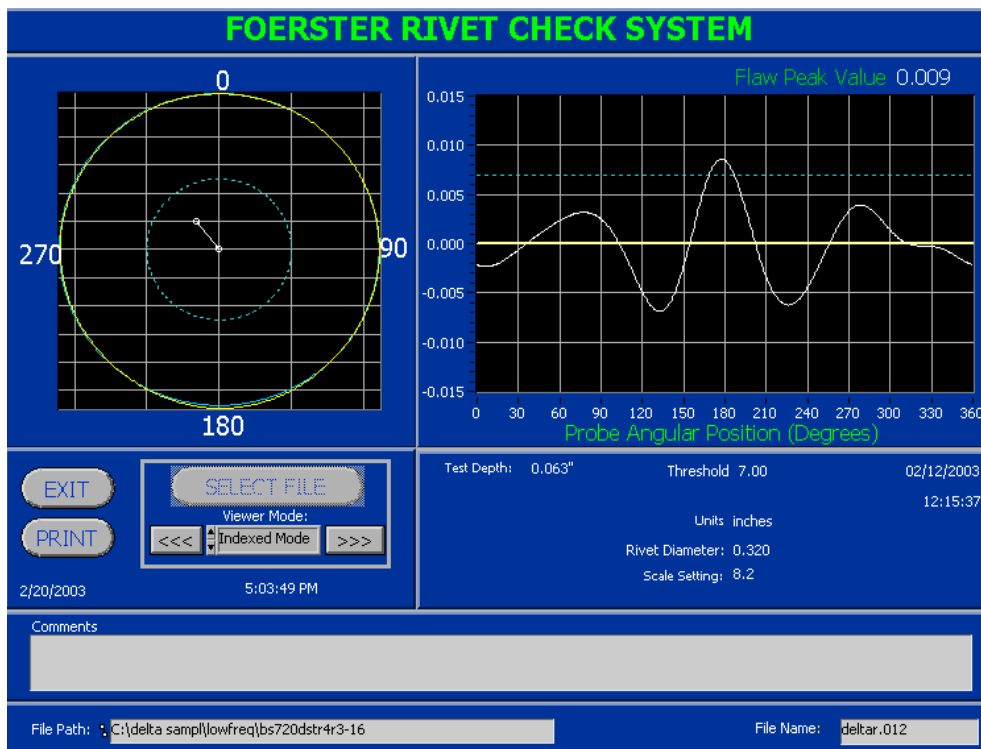


FIGURE E-232 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #12 (Panel FT3/F5).

SHEET	<b>E-140</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

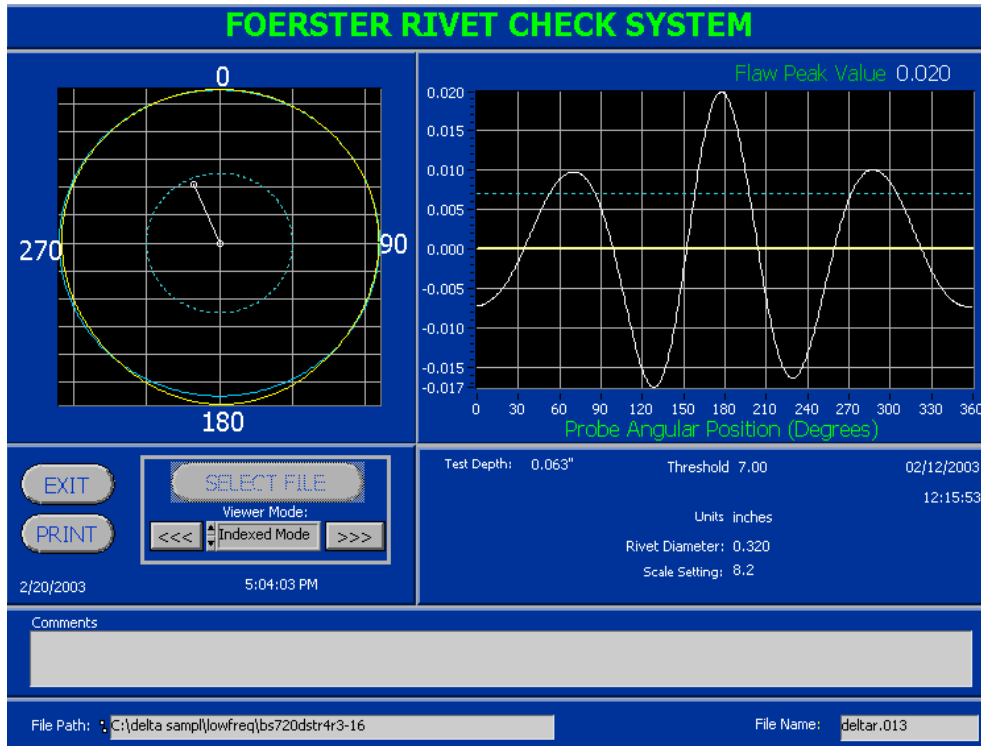


FIGURE E-233 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #13 (Panel FT3/F5).

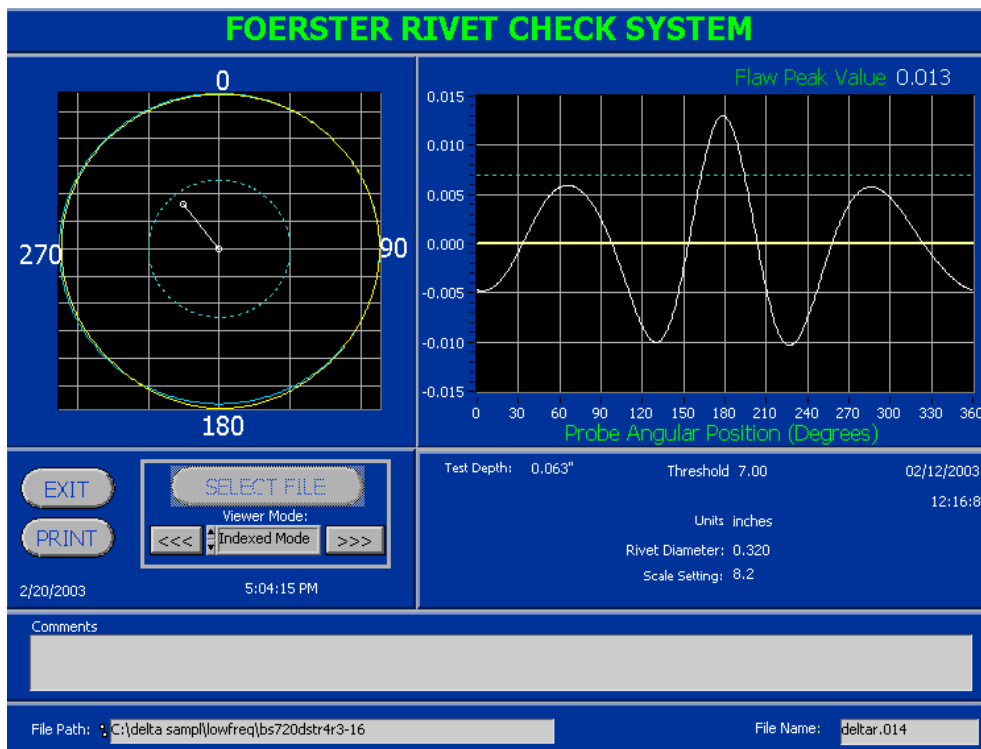


FIGURE E-234 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #14 (Panel FT3/F5).

SHEET	<b>E-141</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

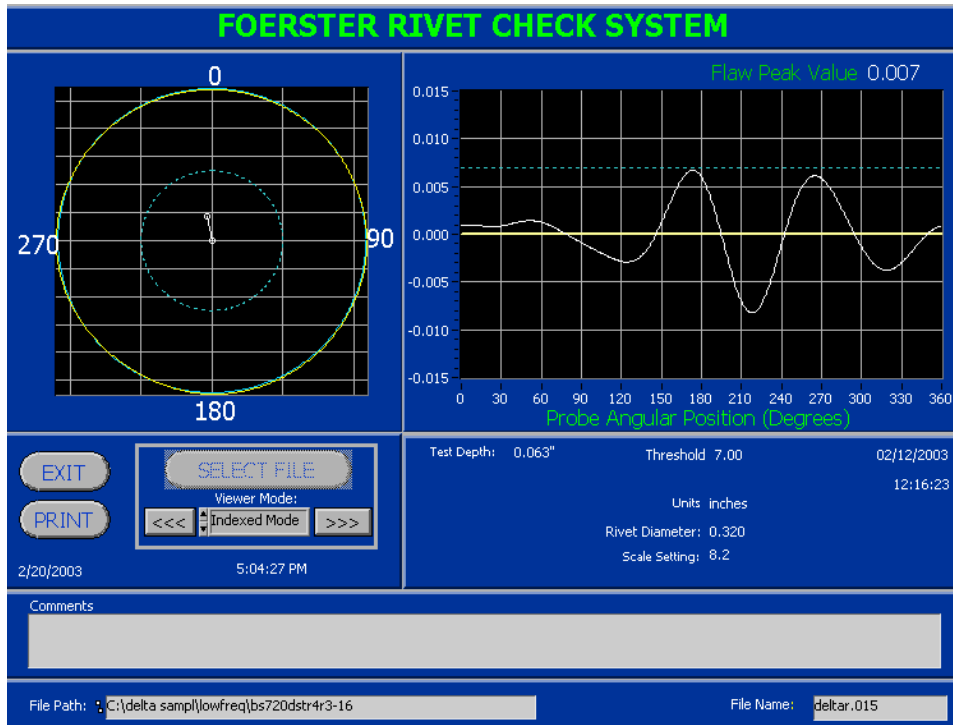


FIGURE E-235 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720A, rivet #15 (Panel FT3/F5).

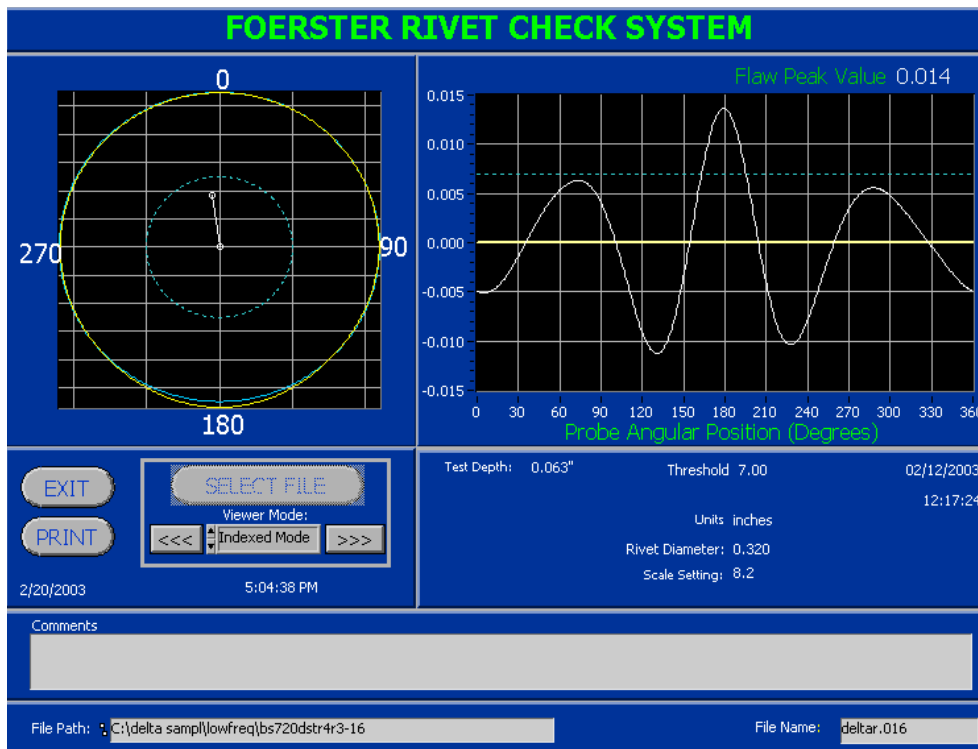


FIGURE E-236 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #1 (Panel FT3/F5).

SHEET	<b>E-142</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

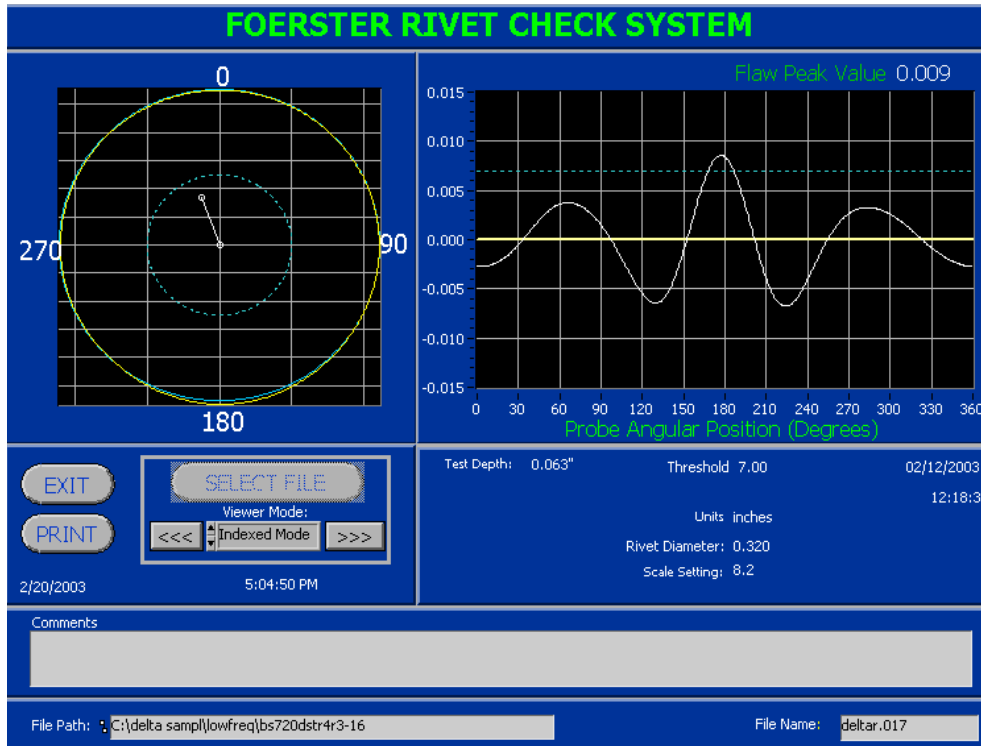


FIGURE E-237 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #2 (Panel FT3/F5).

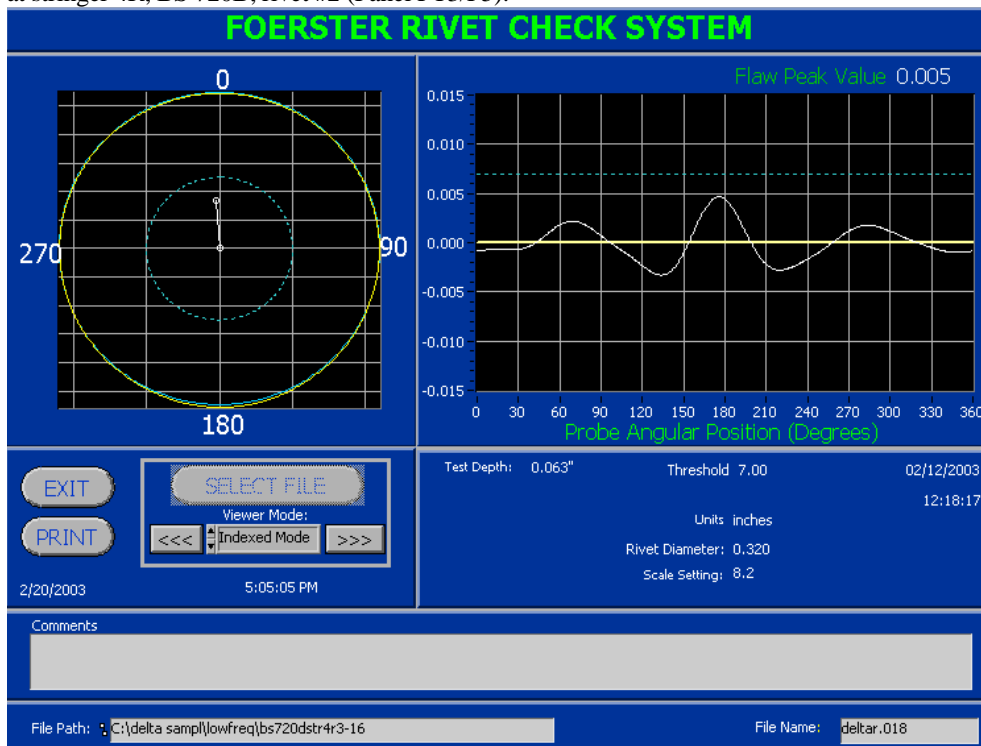


FIGURE E-238 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #3 (Panel FT3/F5).

SHEET	<b>E-143</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE		03/26/2003	

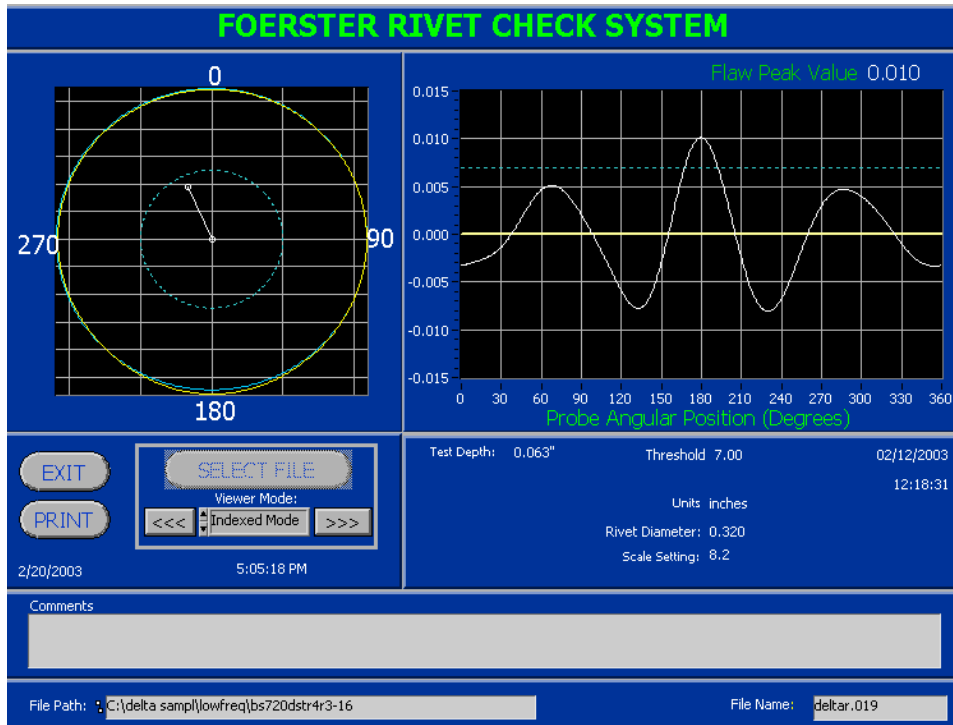


FIGURE E-239 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #4 (Panel FT3/F5).

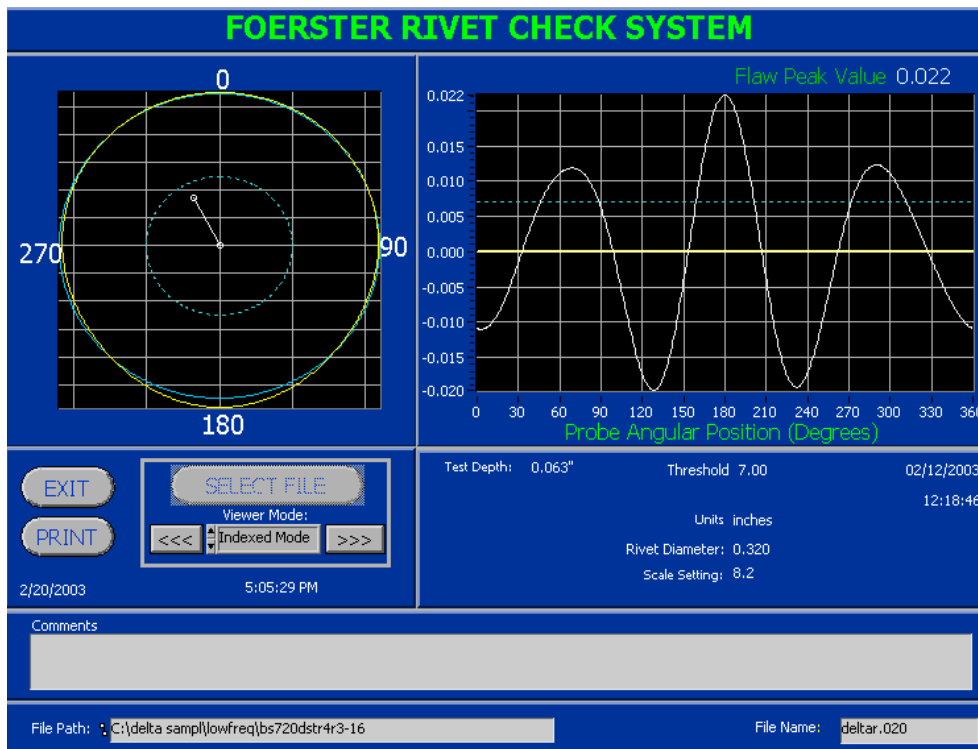


FIGURE E-240 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #5 (Panel FT3/F5).



SHEET	<b>E-144</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

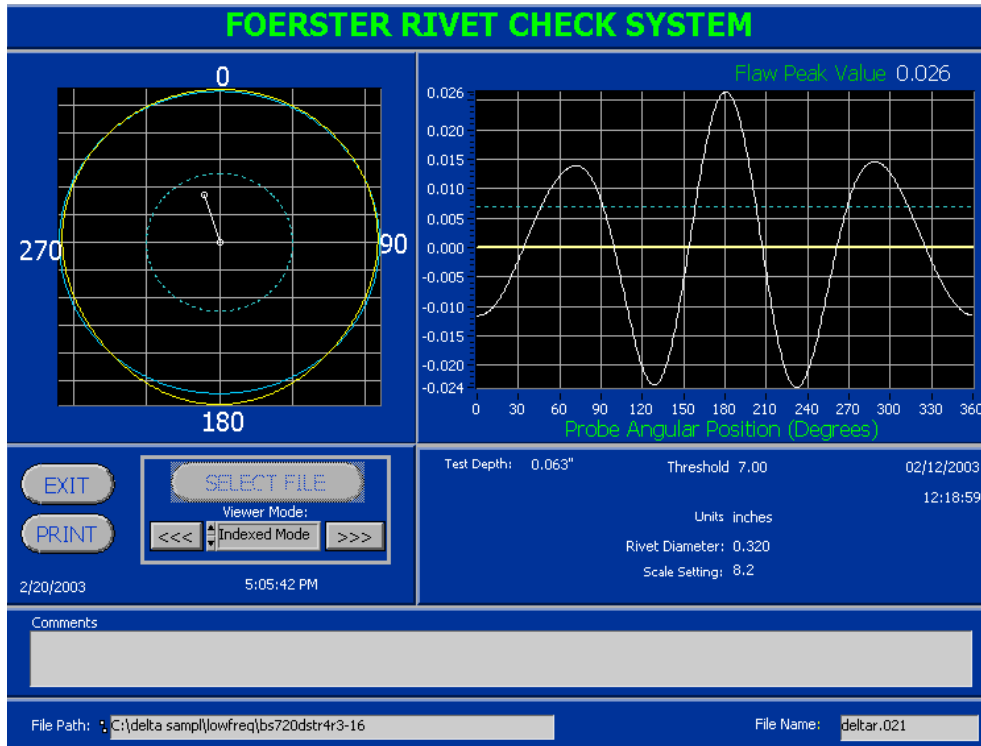


FIGURE E-241 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #6 (Panel FT3/F5).

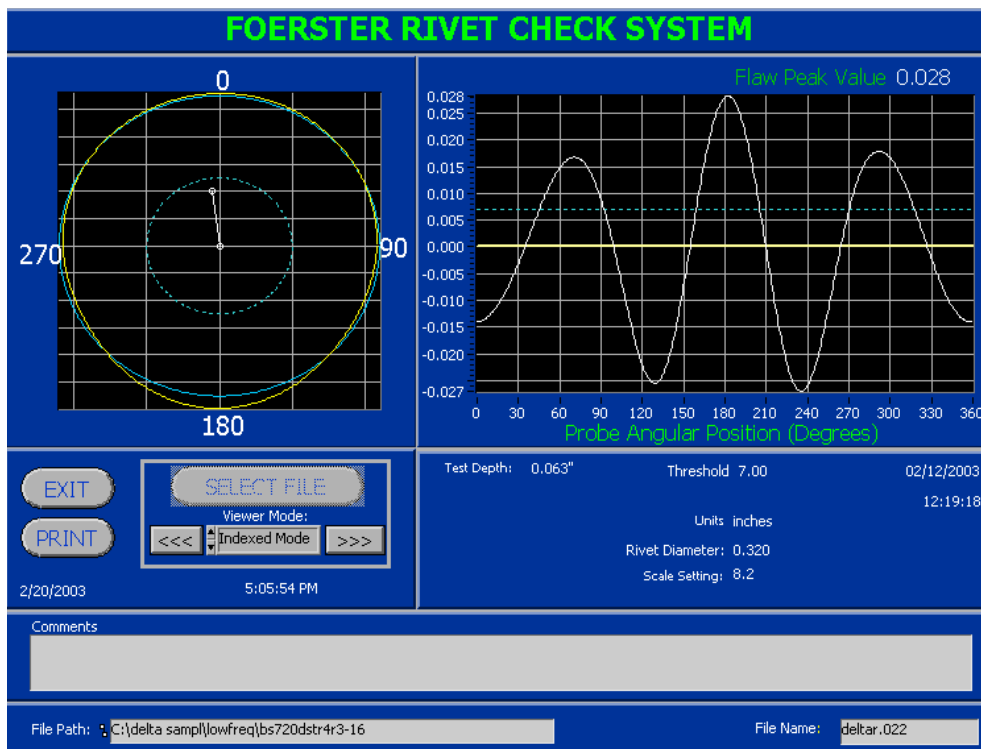


FIGURE E-242 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #7 (Panel FT3/F5).

SHEET	<b>E-145</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE			03/26/2003

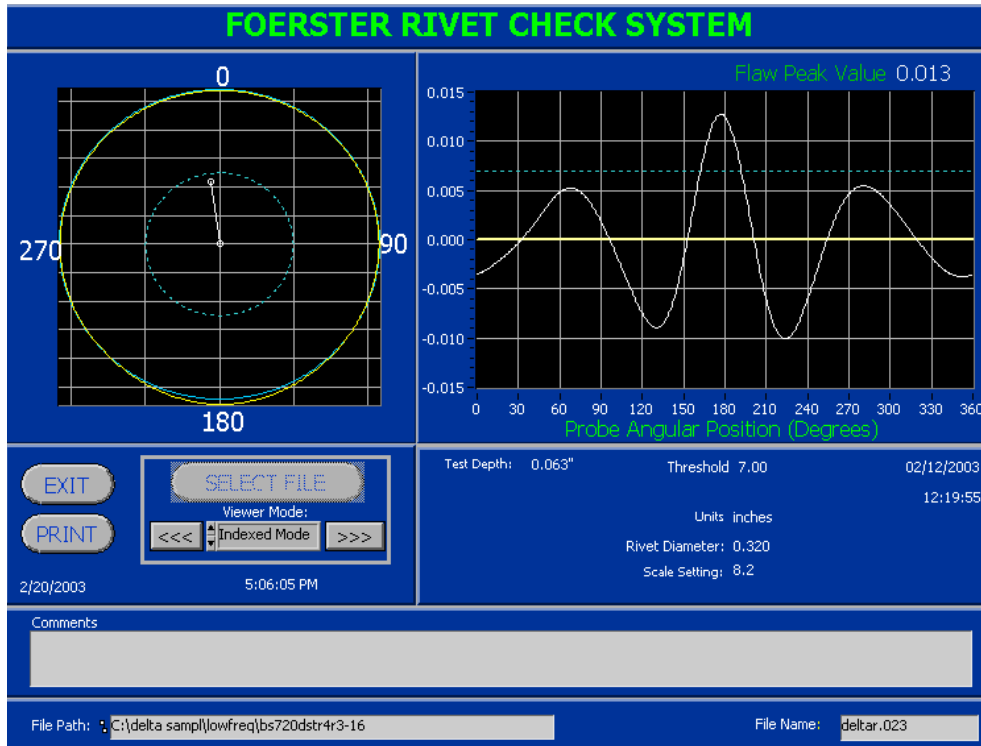


FIGURE E-243 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #8 (Panel FT3/F5).

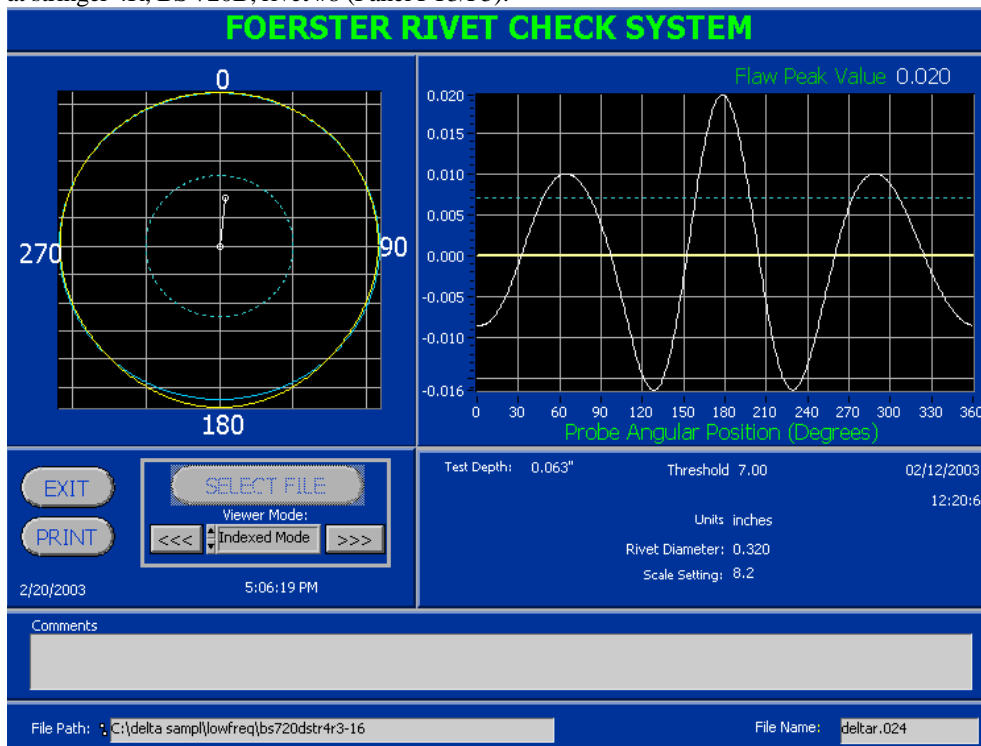


FIGURE E-244 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #9 (Panel FT3/F5).

SHEET	<b>E-146</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

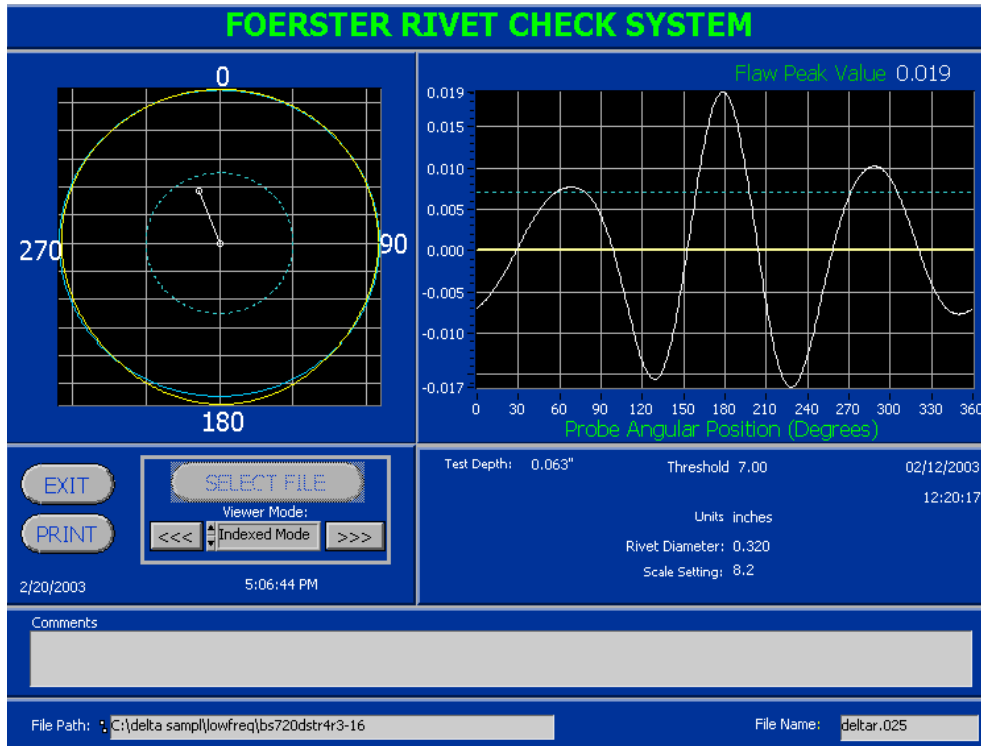


FIGURE E-245 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #10 (Panel FT3/F5).

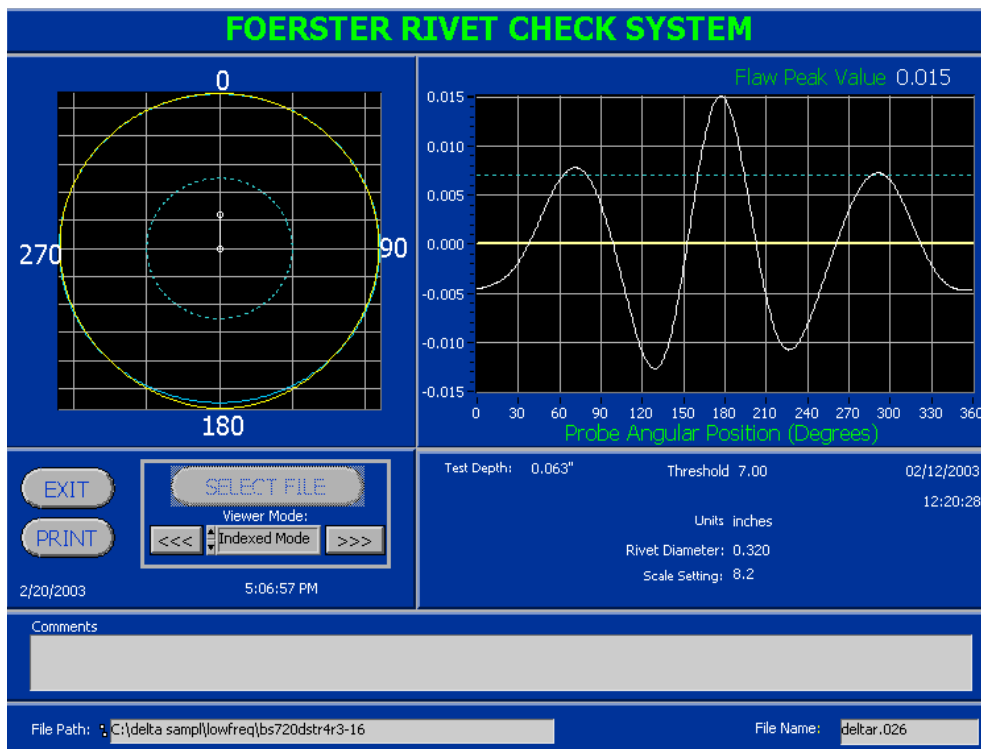


FIGURE E-246 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #11 (Panel FT3/F5).

SHEET	<b>E-147</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

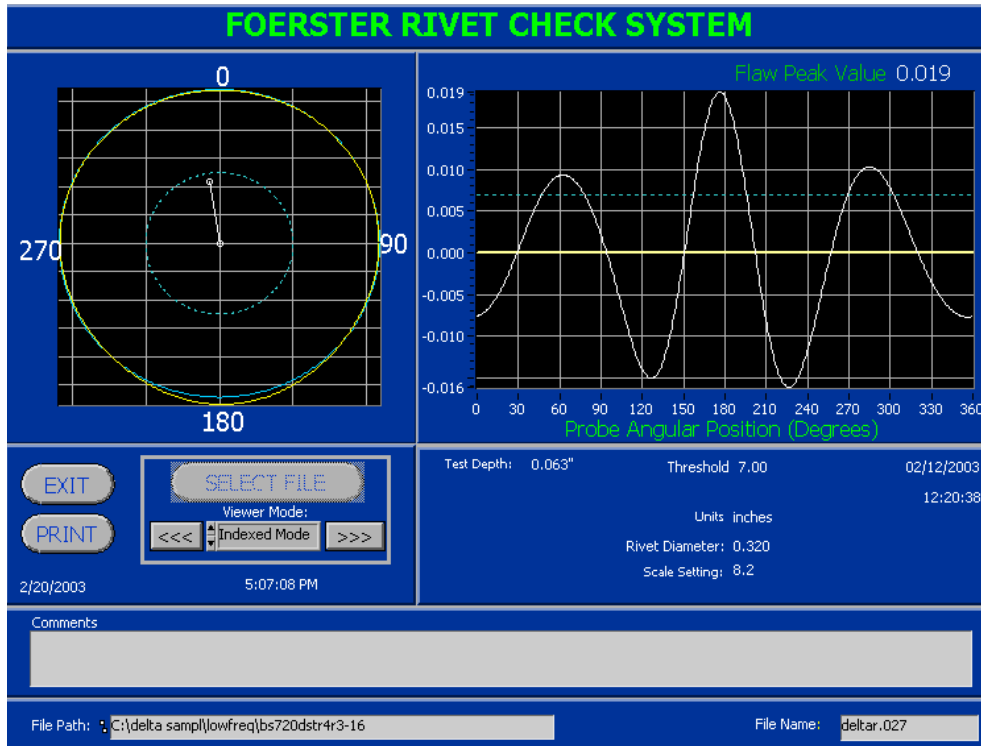


FIGURE E-247 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #12 (Panel FT3/F5).

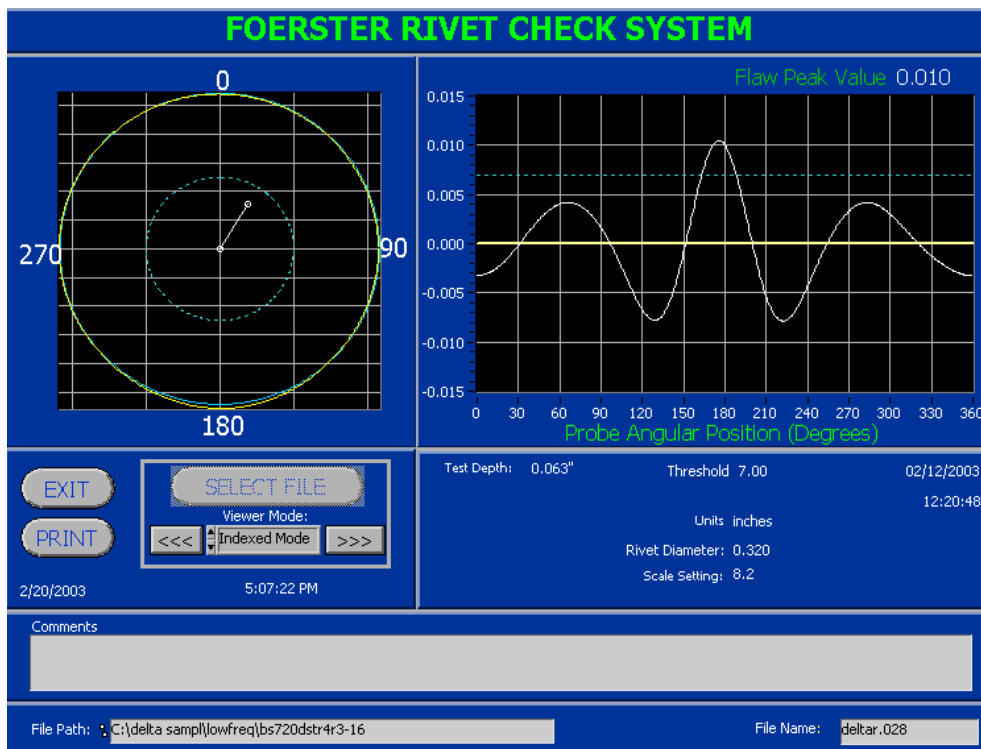


FIGURE E-248 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #13 (Panel FT3/F5).

SHEET	<b>E-148</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

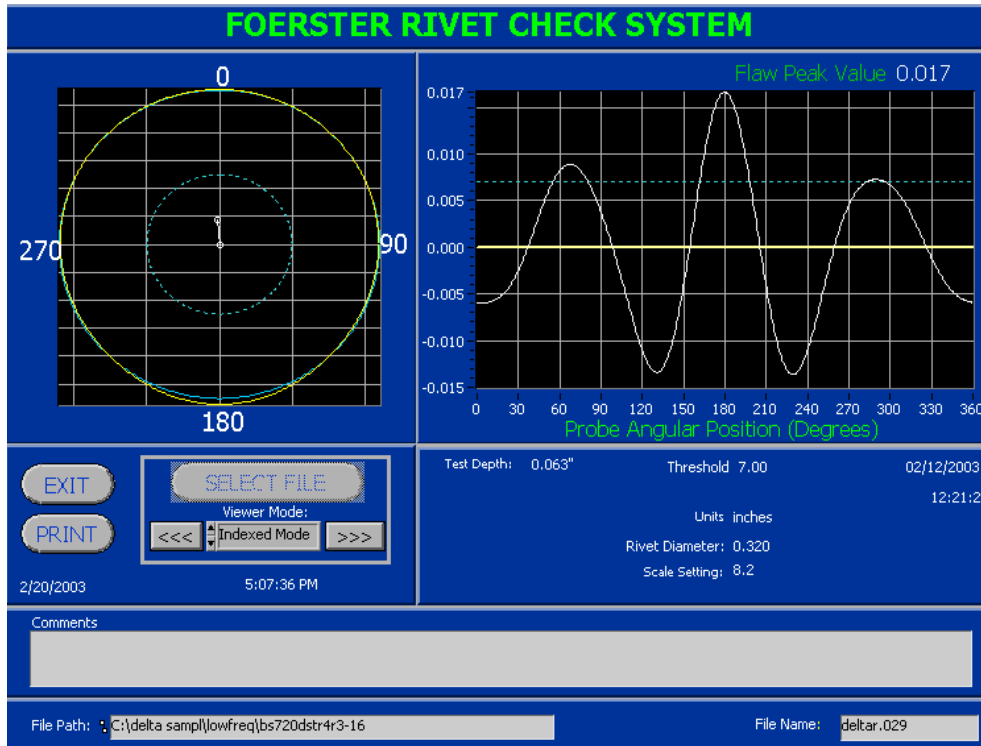


FIGURE E-249 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #14 (Panel FT3/F5).

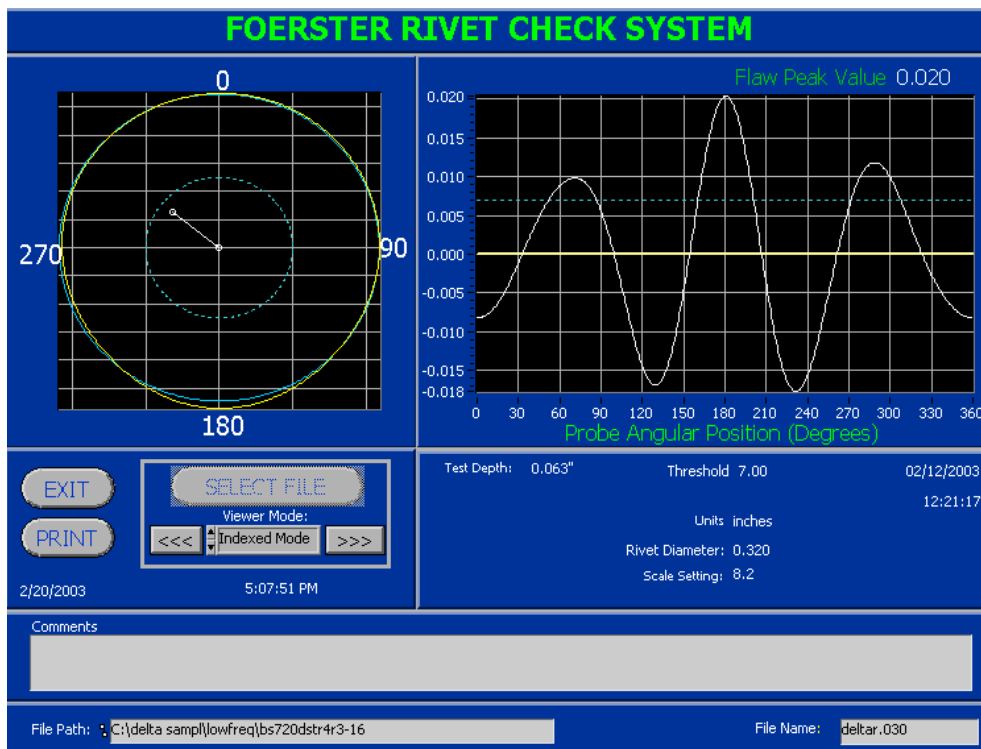


FIGURE E-250 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720B, rivet #15 (Panel FT3/F5).

SHEET	<b>E-149</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>E-153</b>		
ISSUE DATE	03/26/2003		

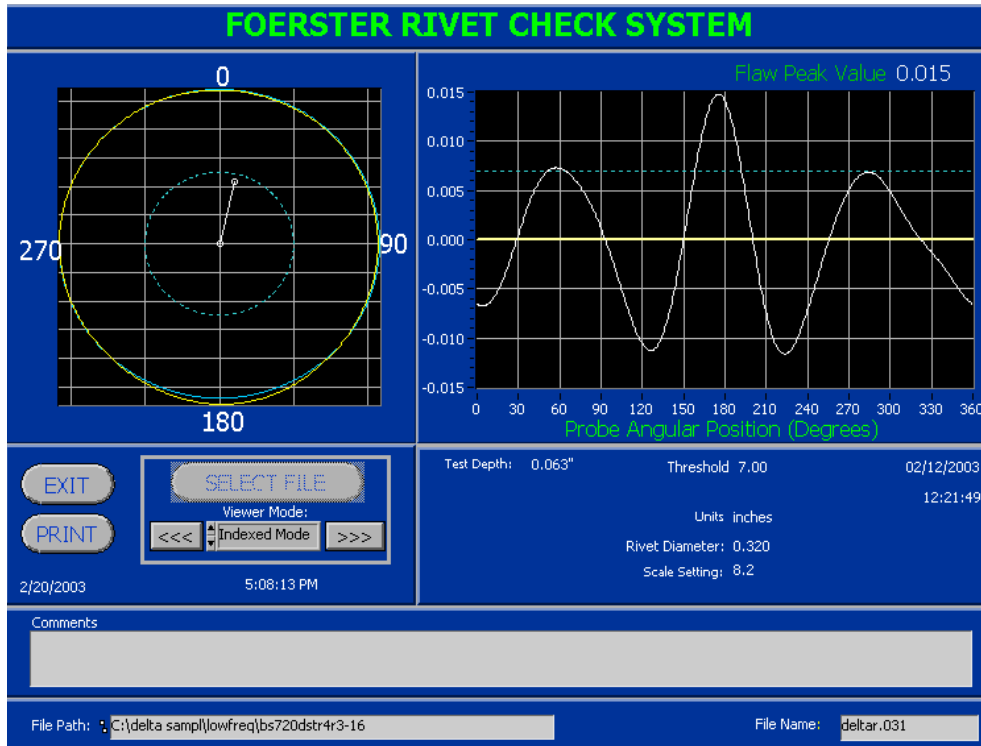


FIGURE E-251 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #1 (Panel FT3/F5).

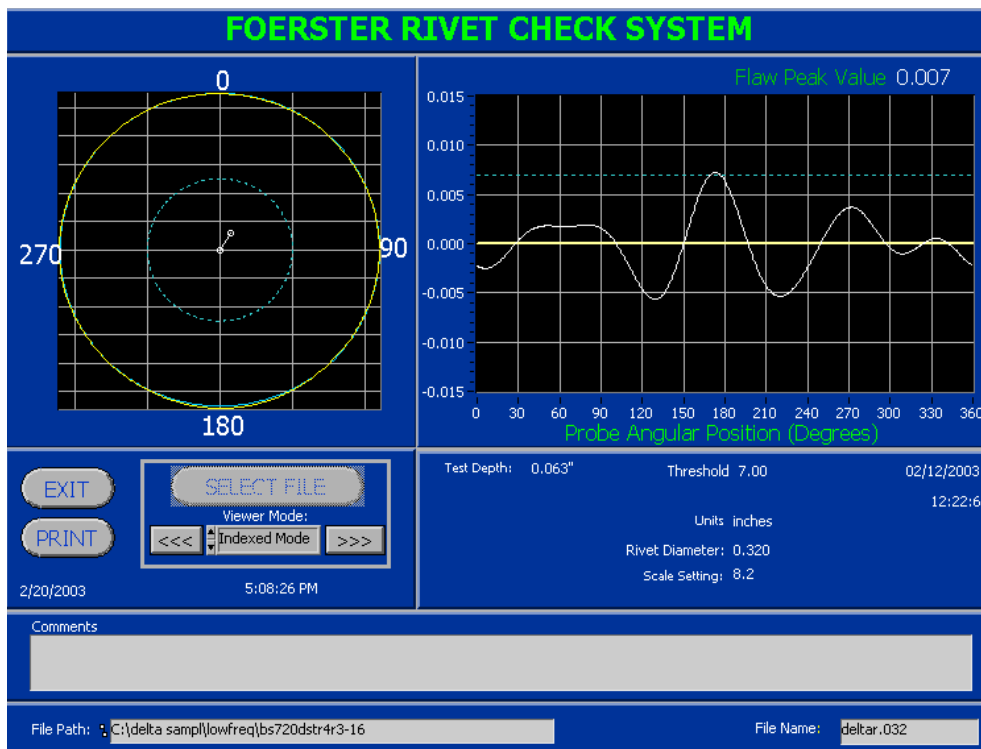


FIGURE E-252 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #2 (Panel FT3/F5).

SHEET	<b>E-150</b>	NO.	<b>4-086624-20</b>
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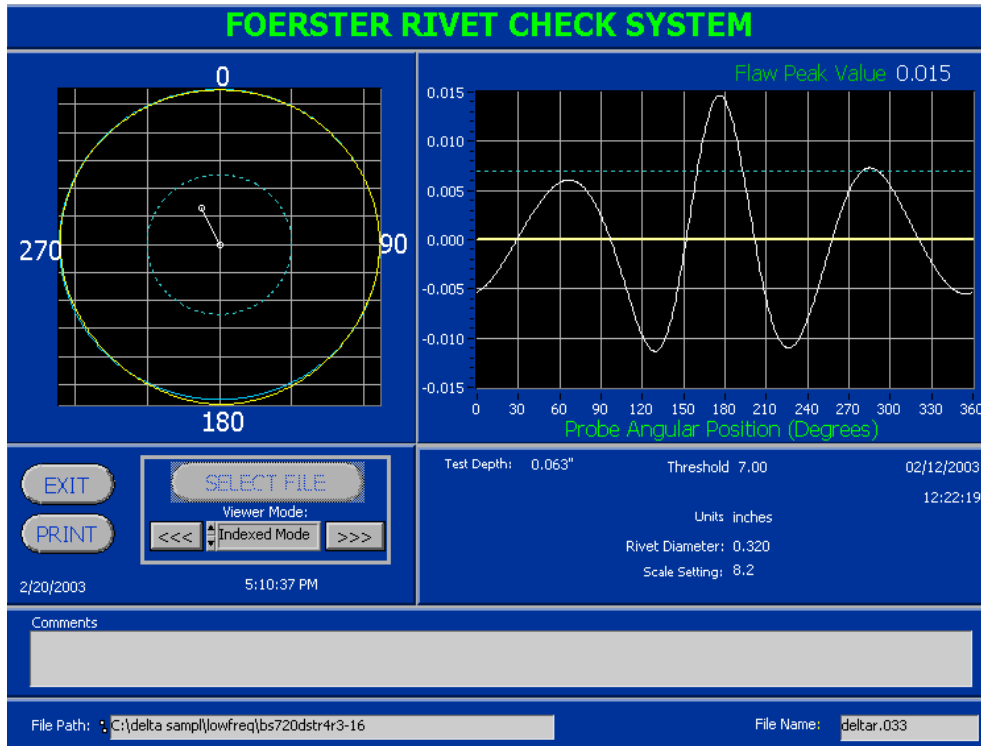


FIGURE E-253 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #3 (Panel FT3/F5).

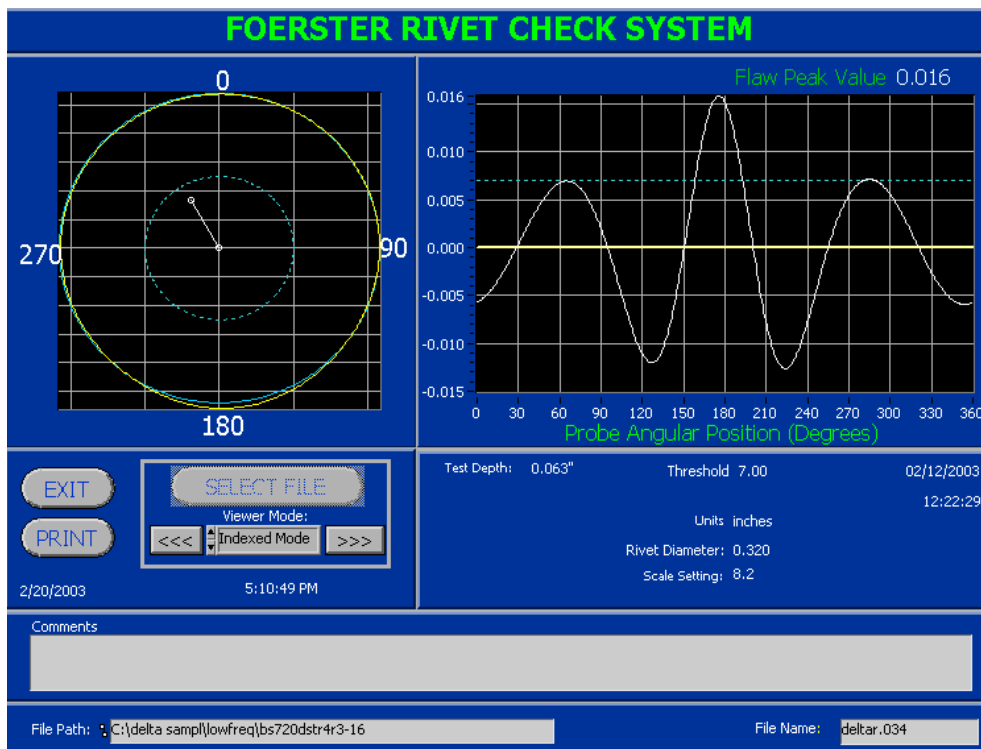


FIGURE E-254 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #4 (Panel FT3/F5).

SHEET	<b>E-151</b>	NO.	<b>4-086624-20</b>
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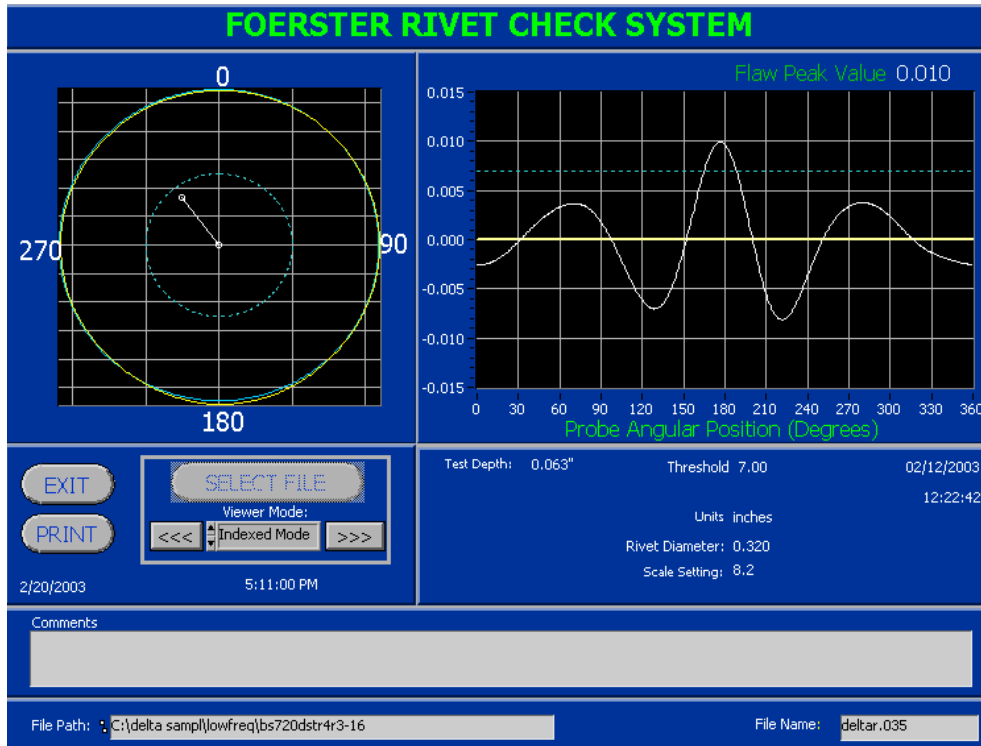


FIGURE E-255 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #5 (Panel FT3/F5).

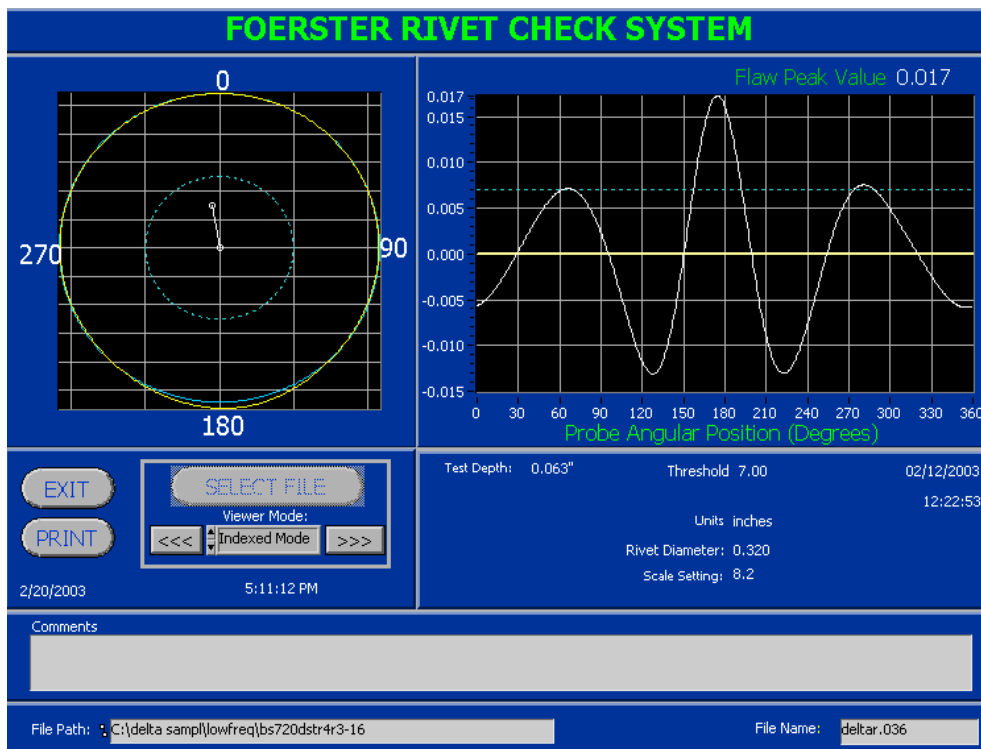


FIGURE E-256 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #6 (Panel FT3/F5).



SHEET	<b>E-152</b>	NO.	<b>4-086624-20</b>
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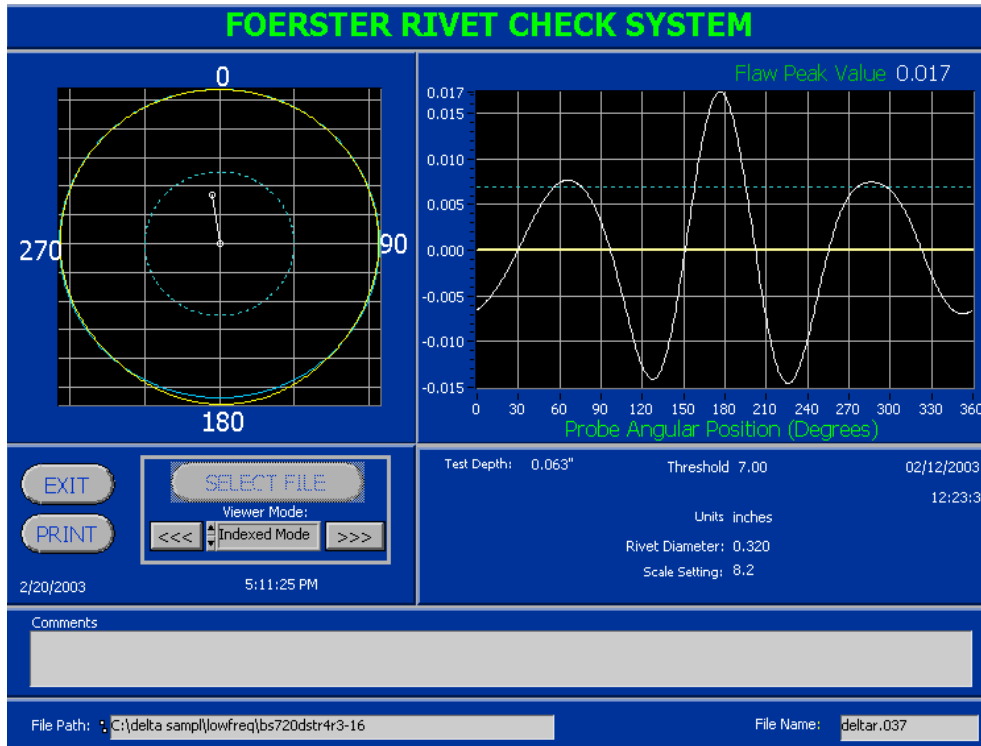


FIGURE E-257 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #7 (Panel FT3/F5).

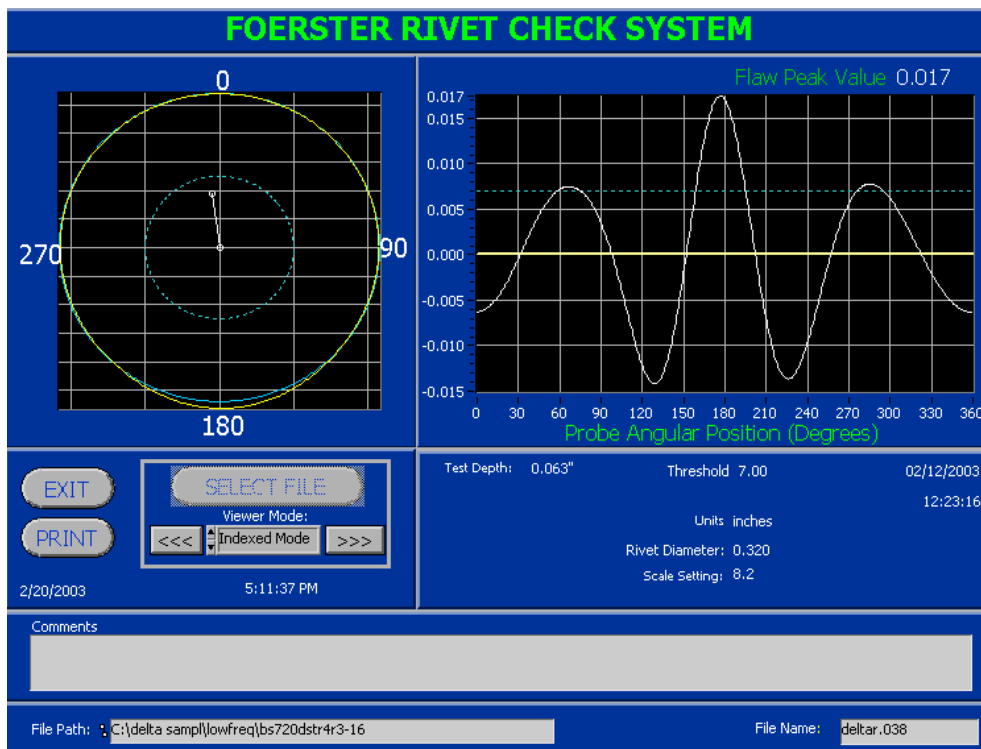


FIGURE E-258 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C rivet #8 (Panel FT3/F5).

SHEET	<b>E-153</b>	NO.	<b>4-086624-20</b>
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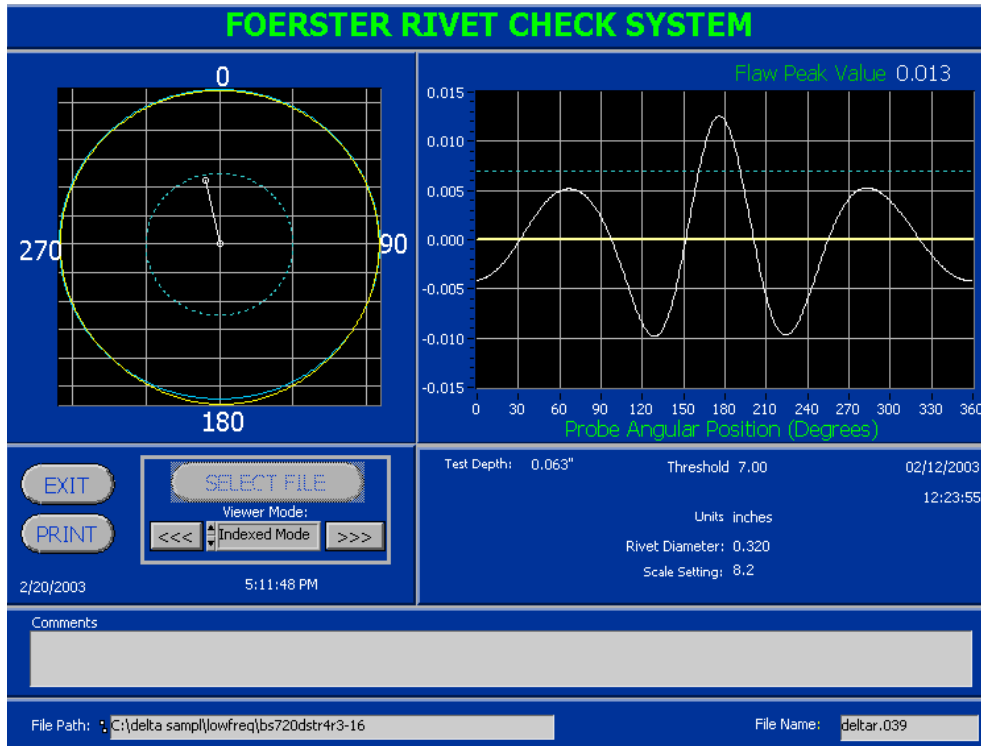


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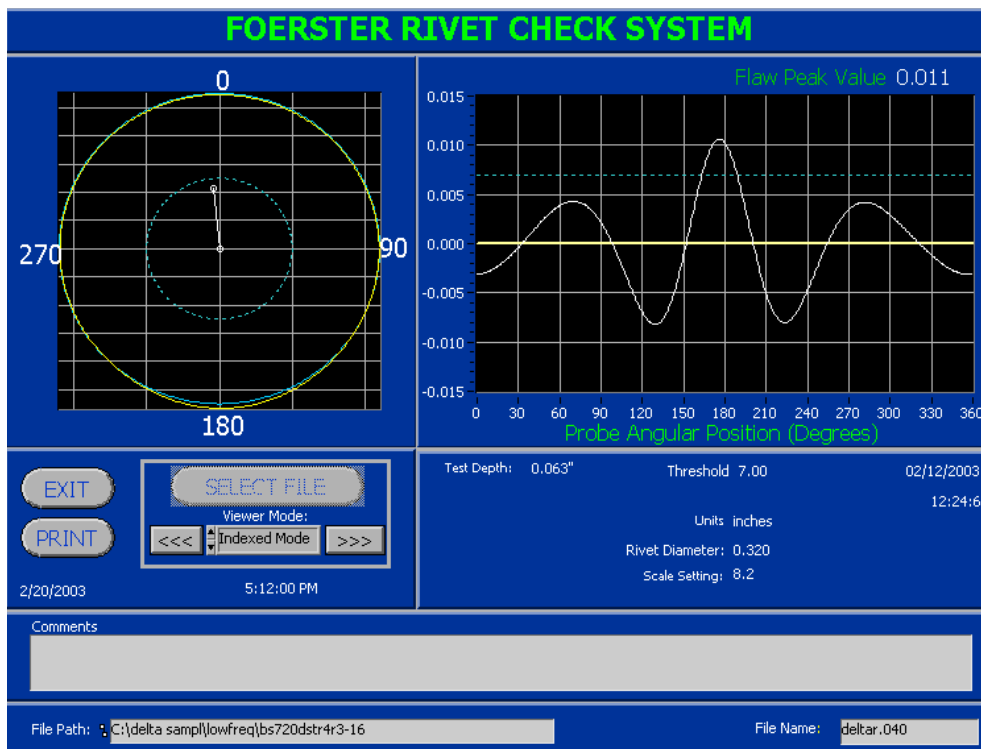


FIGURE E-260 Screen representation of the lower row of longitudinal lap joint at stringer 4R, BS 720C, rivet #10 (Panel FT3/F5).

SHEET	<b>F-1</b>	NO.	<b>4-086624-20</b>
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PHOTOGRAPHS AND SCREEN REPRESENTATIONS OF INDICATIONS DETECTED BY  
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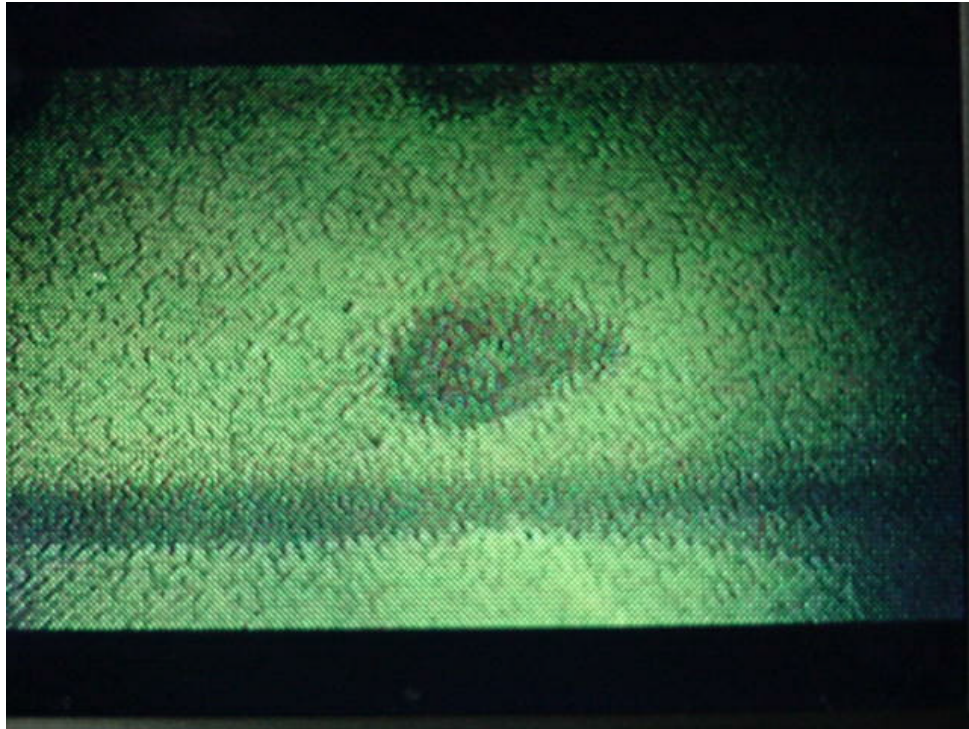


Figure F-1. Screen representation of MOI indication at rivet #11 between BS 520 and BS 540 on the lower row of the longitudinal lap joint at stringer 4R.

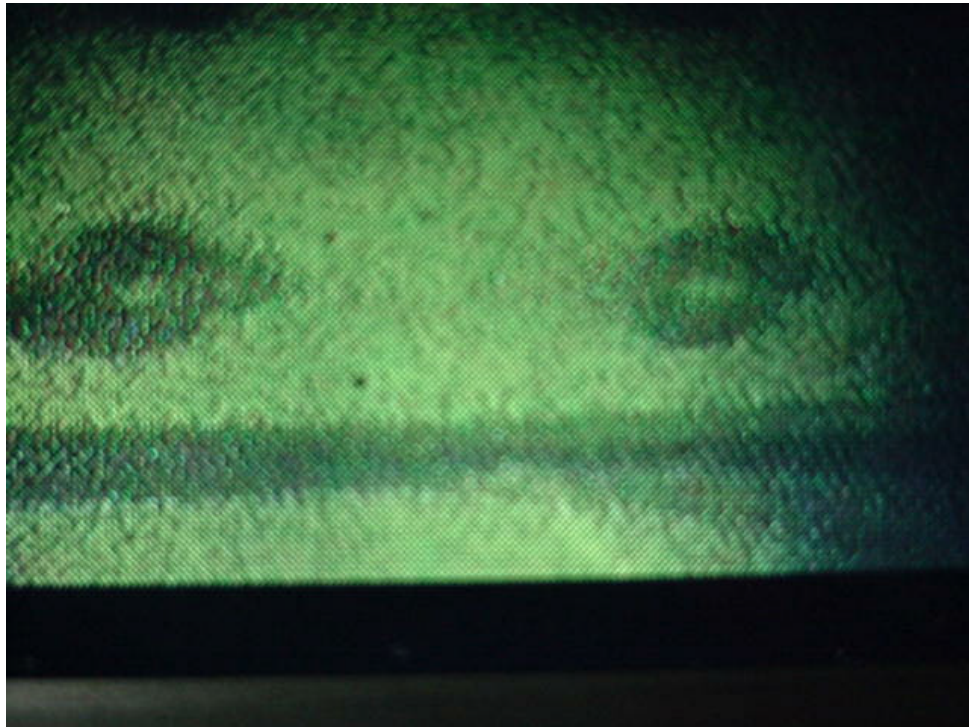


Figure F-2. Screen representation of MOI indication at rivet #13 between BS 520 and BS 540 on the lower row of the longitudinal lap joint at stringer 4R.



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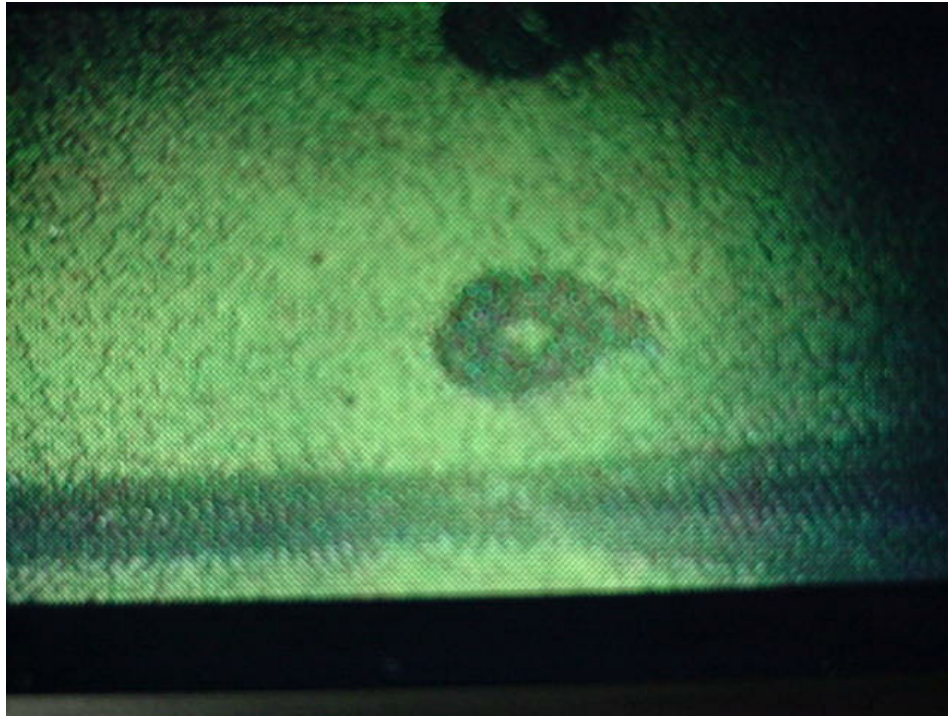


Figure F-3. Screen representation of MOI indication at rivet #15 between BS 520 and BS 540 on the lower row of the longitudinal lap joint at stringer 4R.

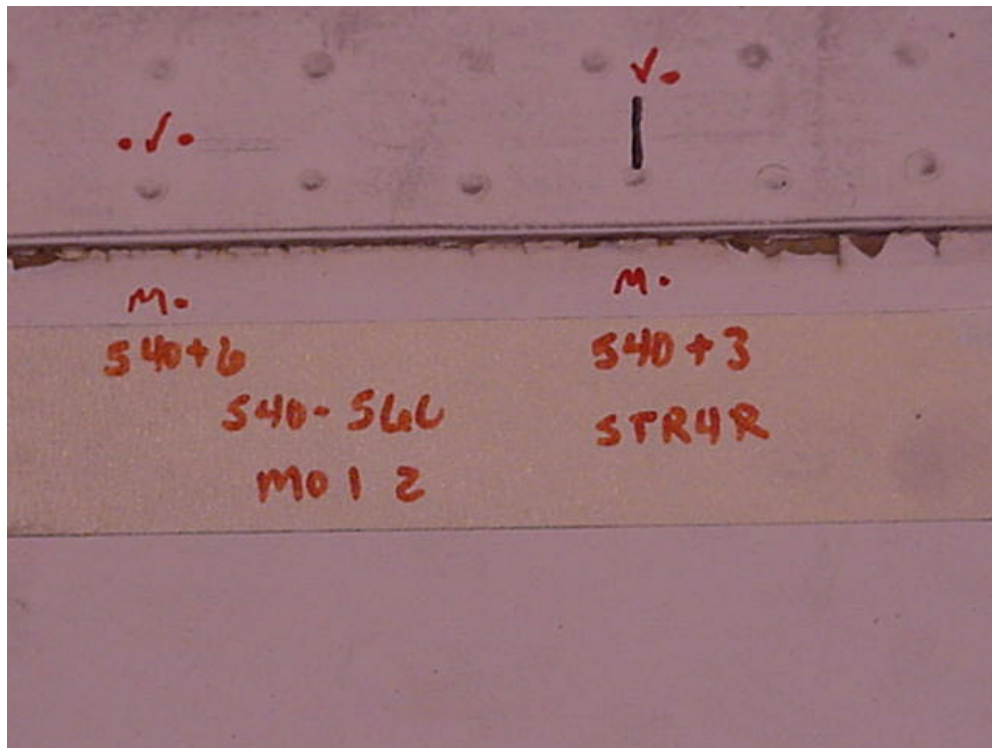


Figure F-4. MOI indications (2 indications at 2 fasteners) found between BS 540 and BS 560 on the lower row of the longitudinal lap joint at stringer 4R.

SHEET	<b>F-6</b>	NO. <b>4-086624-20</b>
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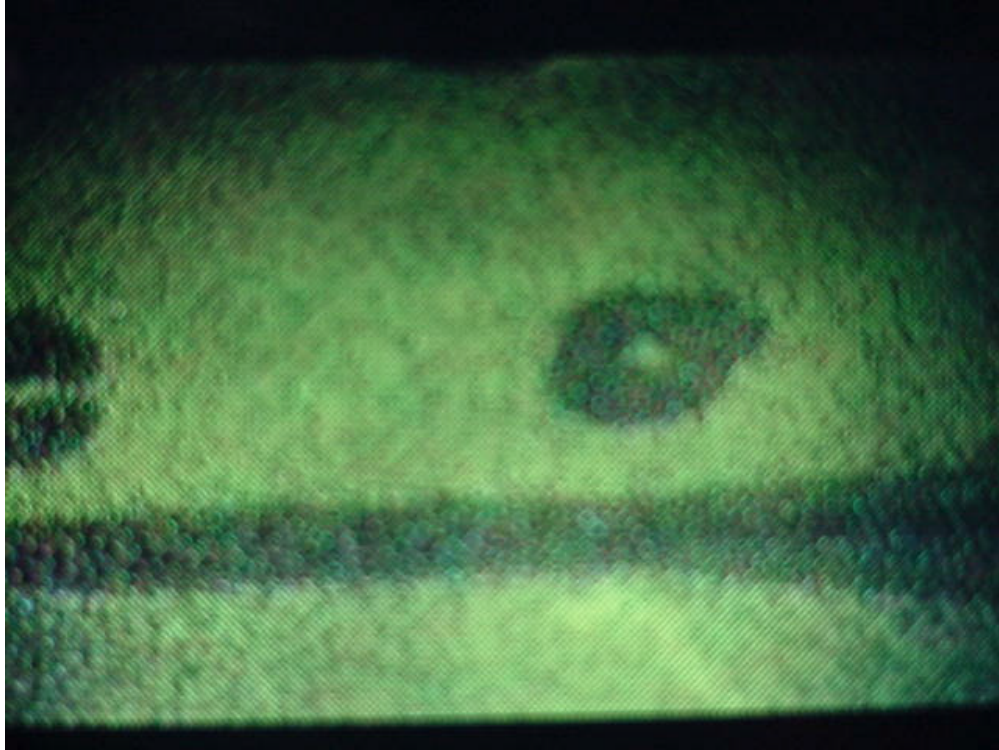


Figure F-5. Screen representation of MOI indication at rivet #3 between BS 540 and BS 560 on the lower row of the longitudinal lap joint at stringer 4R.



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SHEET	F-7	NO.	4-086624-20
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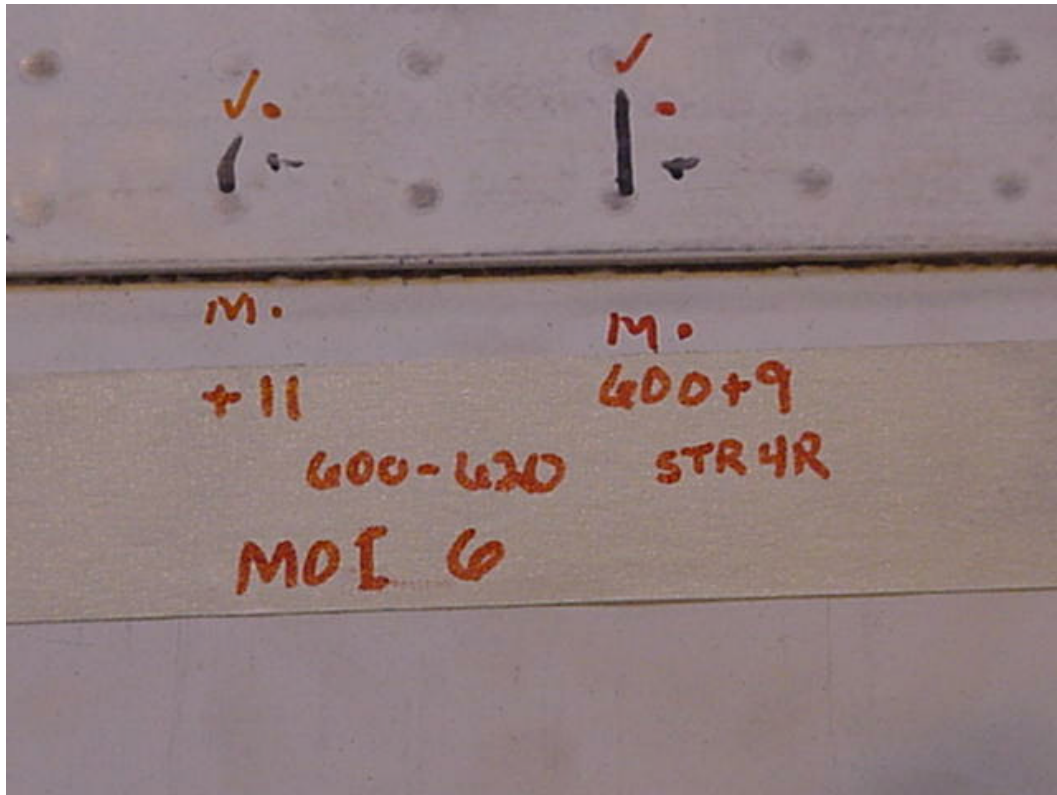


Figure F-7. MOI indications (2 indications at 2 fasteners) found between BS 600 and BS 620 on the lower row of the longitudinal lap joint at stringer 4R.



Figure F-8. Screen representation of MOI indication at rivet #9 between BS 600 and BS 620 on the lower row of the longitudinal lap joint at stringer 4R.

SHEET	F-8	NO.	4-086624-20
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Figure F-9. Screen representation of MOI indication at rivet #11 between BS 600 and BS 620 on the lower row of the longitudinal lap joint at stringer 4R.

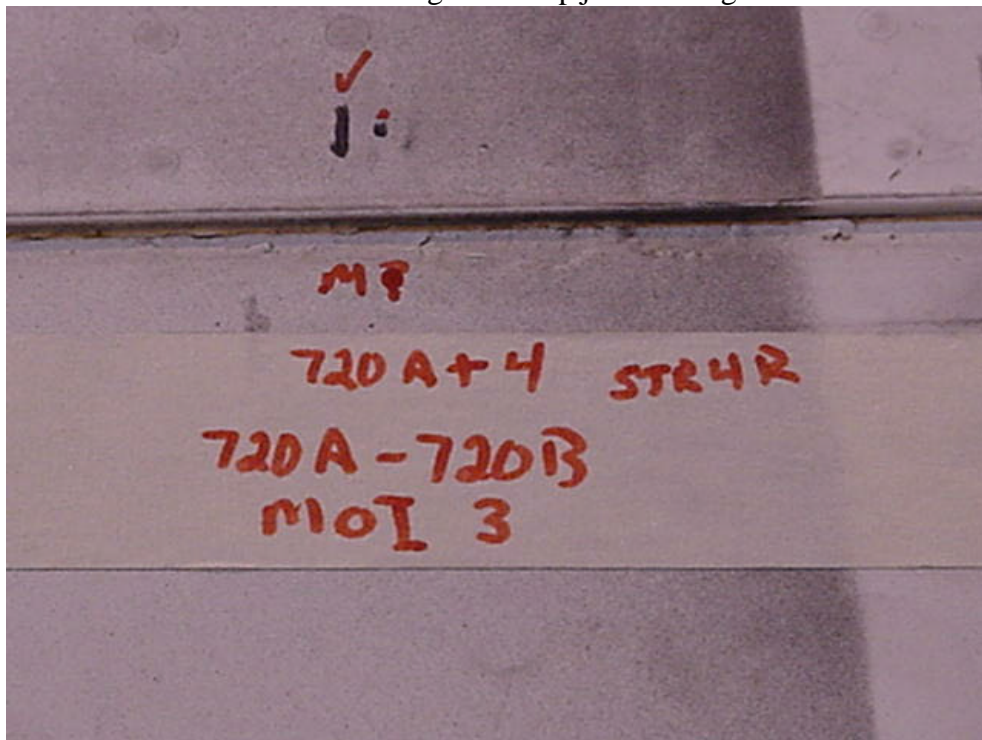


Figure F-10. MOI indications (1 indication at 1 fastener) found between BS 720A and BS 720B on the lower row of the longitudinal lap joint at stringer 4R.



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Figure F-11. Screen representation of MOI indication at rivet #4 between BS 720A and BS 720B on the lower row of the longitudinal lap joint at stringer 4R.

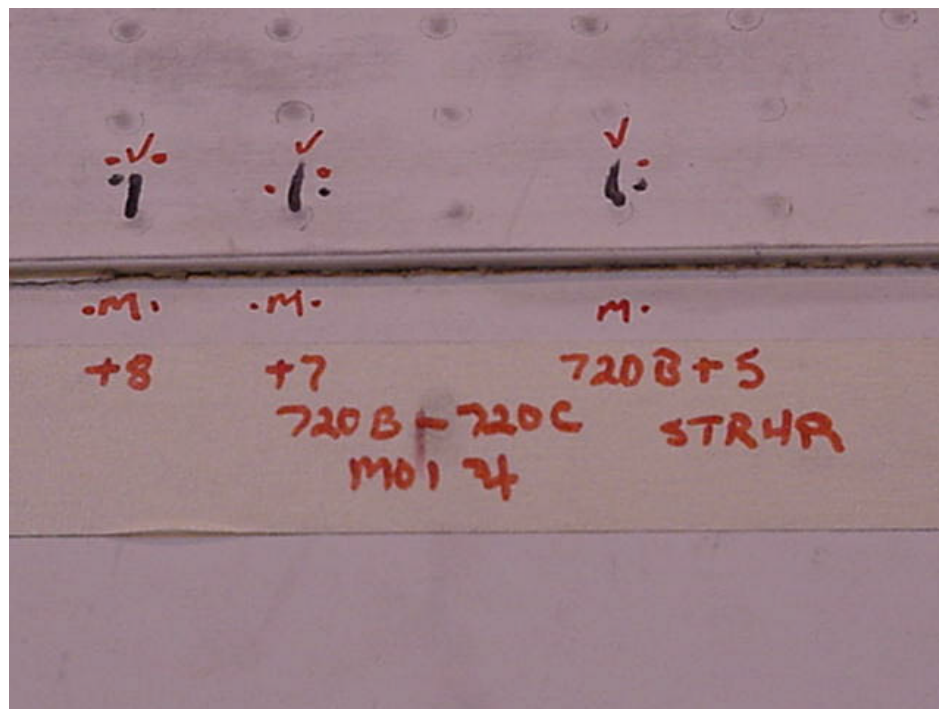


Figure F-12. MOI indications (5 indications at 3 fasteners) found between BS 720B and BS 720C on the lower row of the longitudinal lap joint at stringer 4R.

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Figure F-13. Screen representation of MOI indication at rivet #5 between BS 720B and BS 720C on the lower row of the longitudinal lap joint at stringer 4R.



Figure F-14. Screen representation of MOI indication at rivet #7 between BS 720B and BS 720C on the lower row of the longitudinal lap joint at stringer 4R.

SHEET	F-11	NO.	4-086624-20
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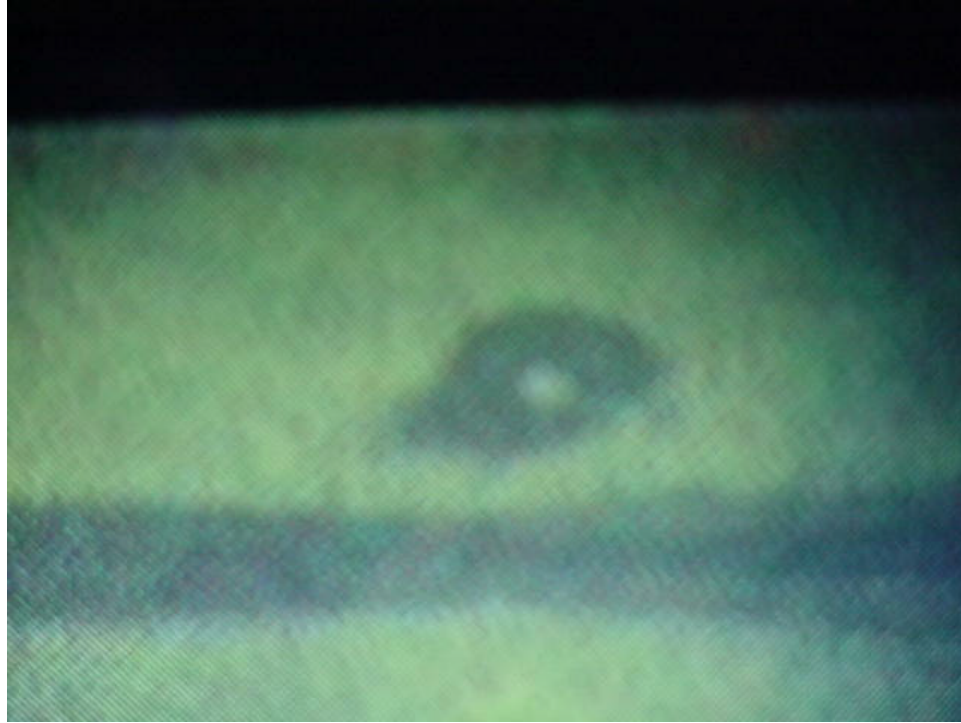


Figure F-15. Screen representation of MOI indication at rivet #8 between BS 720B and BS 720C on the lower row of the longitudinal lap joint at stringer 4R.

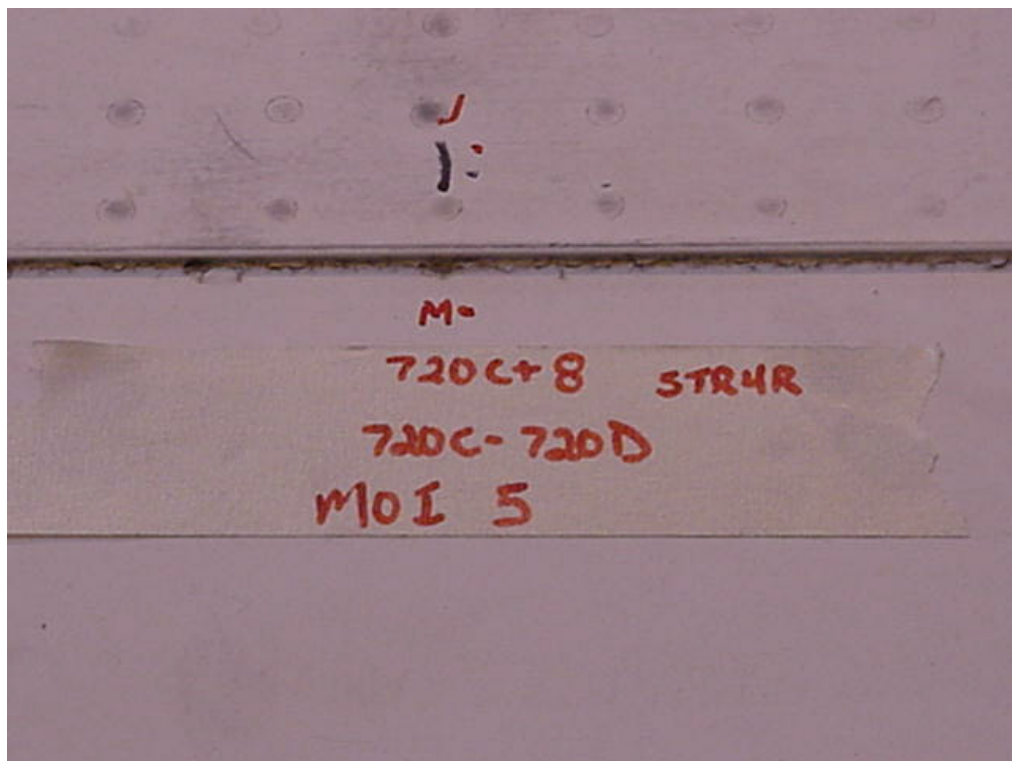


Figure F-16. MOI indications (1 indication at 1 fastener) found between BS 720C and BS 720D on the lower row of the longitudinal lap joint at stringer 4R.



SHEET	<b>F-12</b>	NO.	<b>4-086624-20</b>
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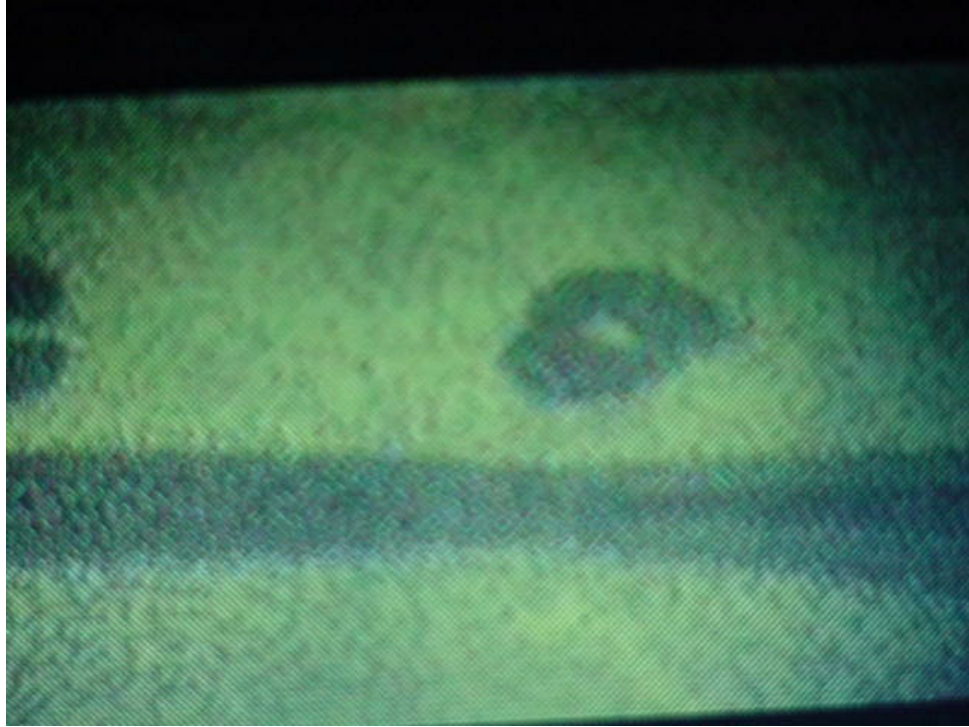


Figure F-17. Screen representation of MOI indication at rivet #8 between BS 720C and BS 720D on the lower row of the longitudinal lap joint at stringer 4R.



Figure F-18. Photograph of MOI inspection using wearable monitor.



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Figure F-19. Screen representation of MOI indication at rivet #4 between BS 380 and 400 on the lower row of the longitudinal lap joint at stringer 4L.



Figure F-20. Screen representation of MOI indication at rivet #5 between BS 380 and 400 on the lower row of the longitudinal lap joint at stringer 4L.



SHEET	F-14	NO.	4-086624-20
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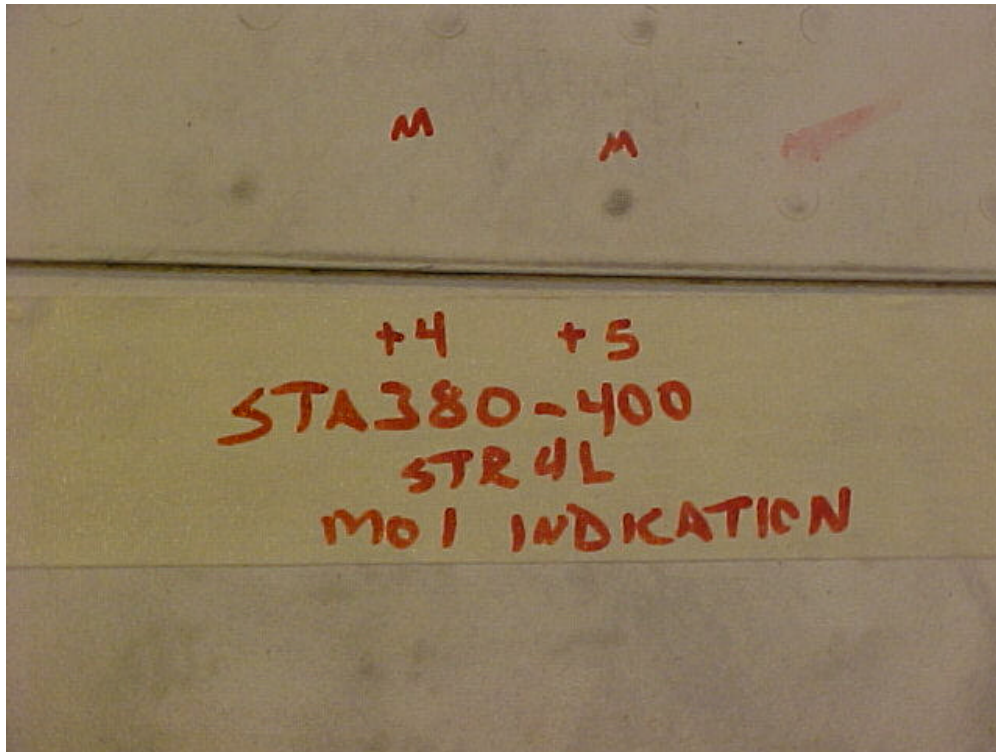


Figure F-21. MOI indications (2 indications at 2 fasteners) found between BS 380 and BS 400 on the lower row of the longitudinal lap joint at stringer 4L.

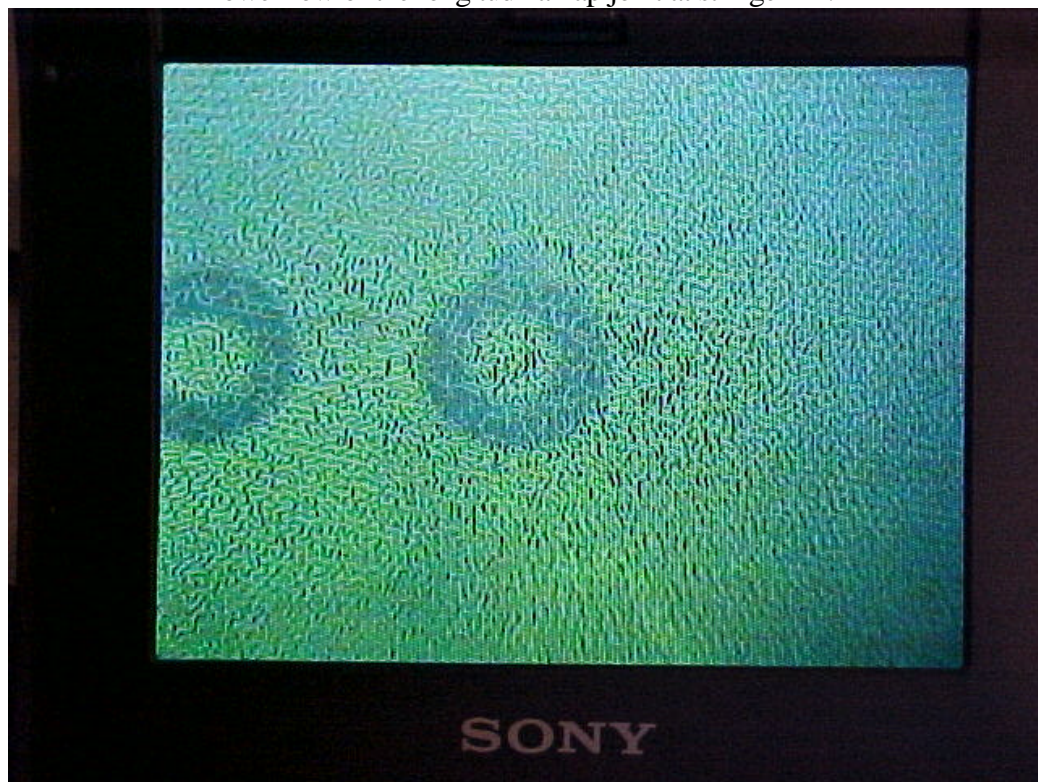


Figure F-22. Screen representation of MOI indication at rivet at BS 870 between stringer 2R and 3R on the circumferential butt joint.



SHEET	F-15	NO.	4-086624-20
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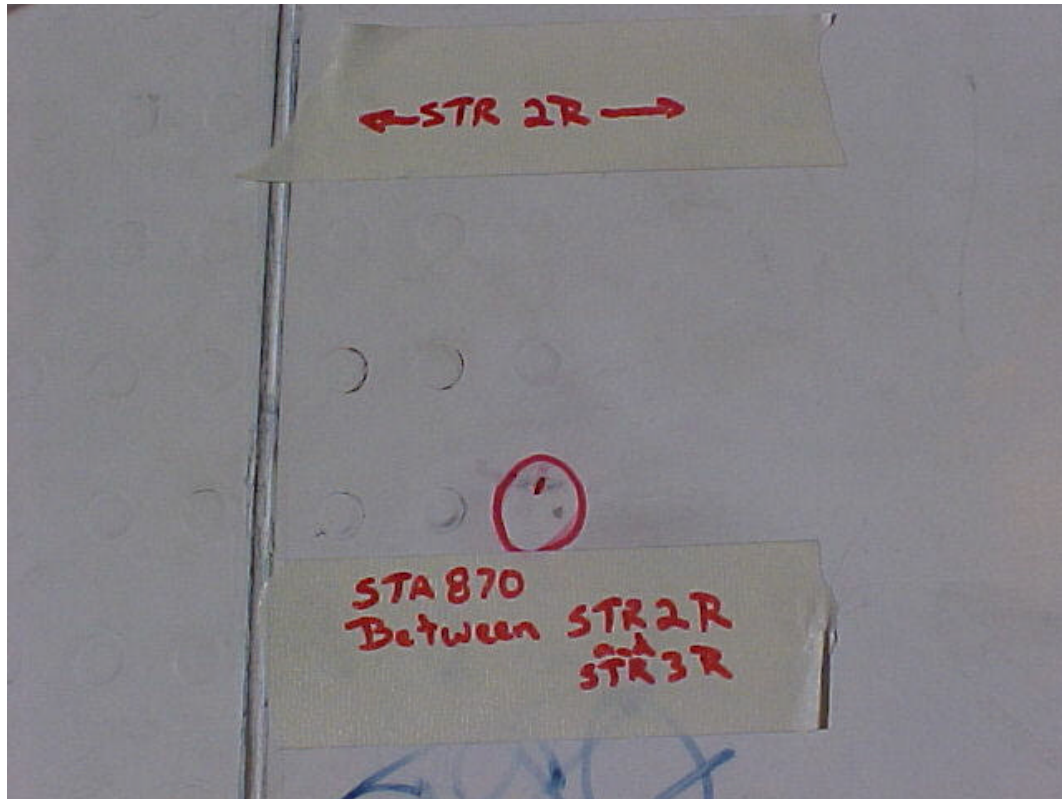


Figure F-23. MOI indication (1 indication at 1 fastener) found at BS 870 between stringer 2R and 3R on the circumferential butt joint.



Figure F-24. Location of MOI indication found at BS 950F, rivet #6 (aft side) on the lower row of the longitudinal lap joint at stringer 4L.

SHEET	<b>F-16</b>	NO.	<b>4-086624-20</b>
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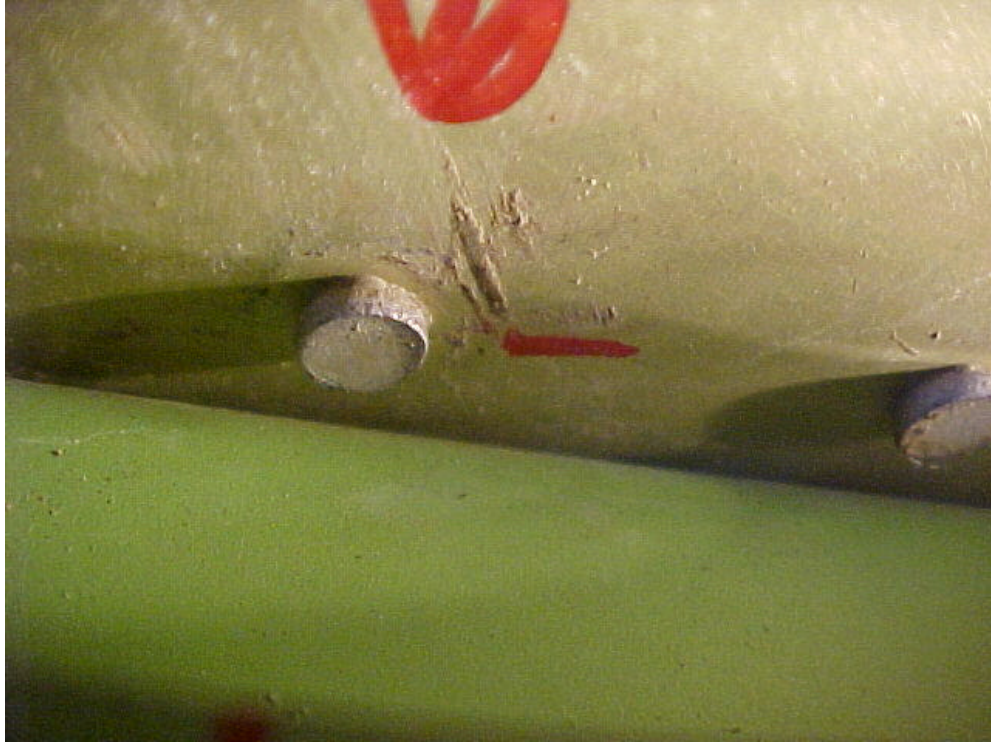


Figure F-25. Inside shot of location of MOI indication found at BS 950F, rivet #6 (aft side) on the lower row of the longitudinal lap joint at stringer 4L.

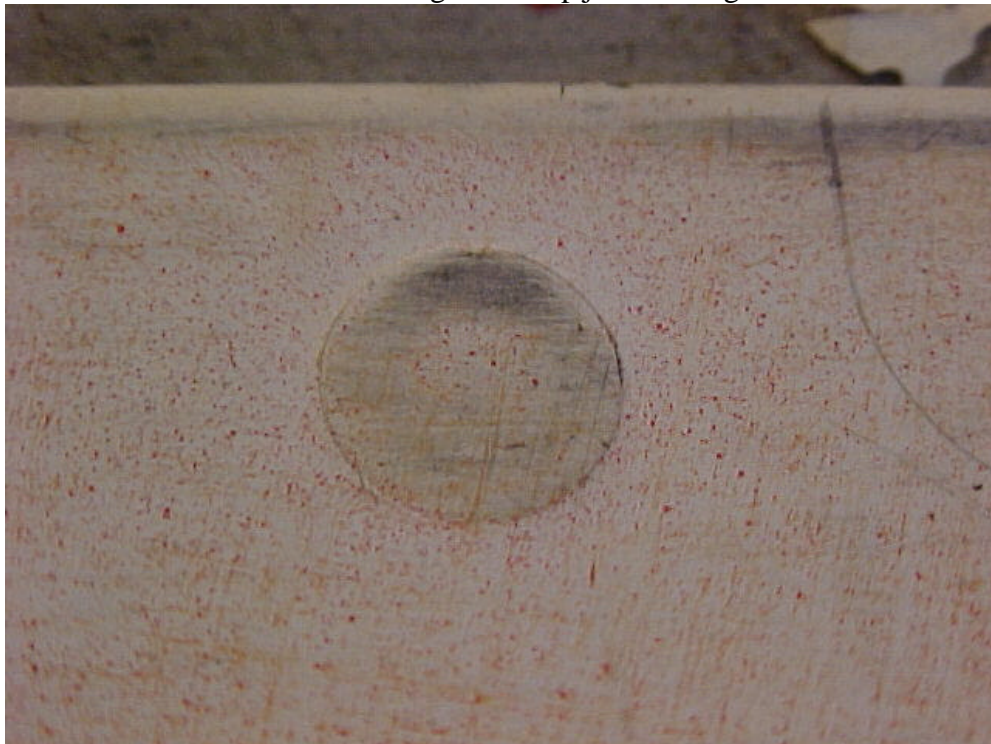


Figure F-26. Location of MOI indication found at BS 950C, rivet #9 (aft side) on the lower row of the longitudinal lap joint at stringer 4L.



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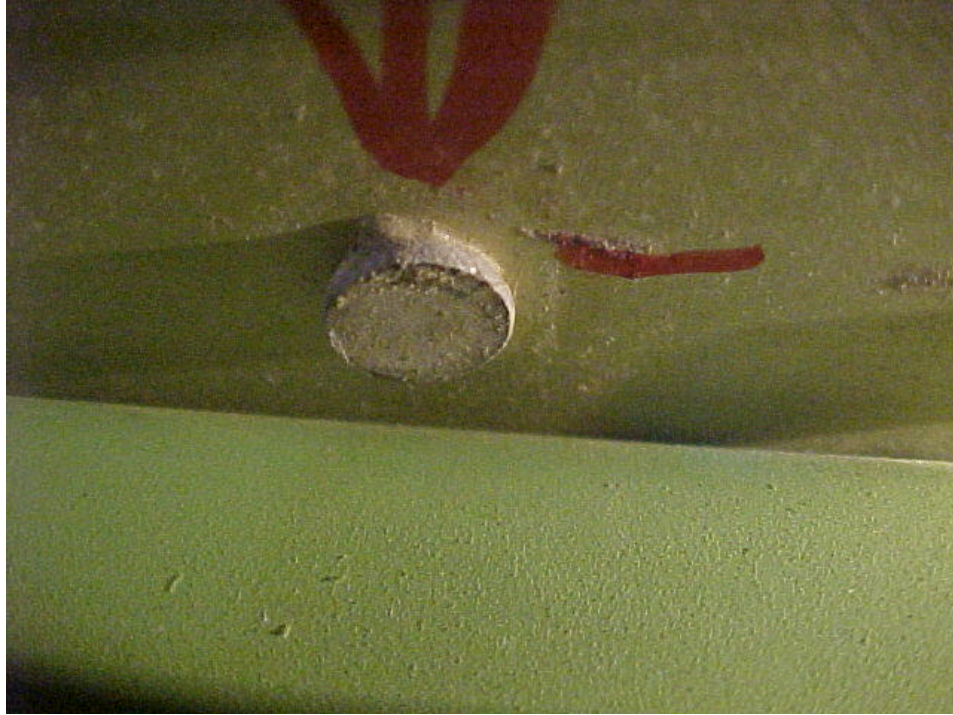


Figure F-27. Inside shot of location of MOI indication found at BS 950C, rivet #9 (aft side) on the lower row of the longitudinal lap joint at stringer 4L.

SHEET	<b>G-1</b>	NO.	<b>4-086624-20</b>
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## APPENDIX G

**PHOTOGRAPHS AND SCREEN REPRESENTATIONS OF C-SCAN EDDY CURRENT  
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Figure G-1. Photograph showing track and translator of the C-scan system.

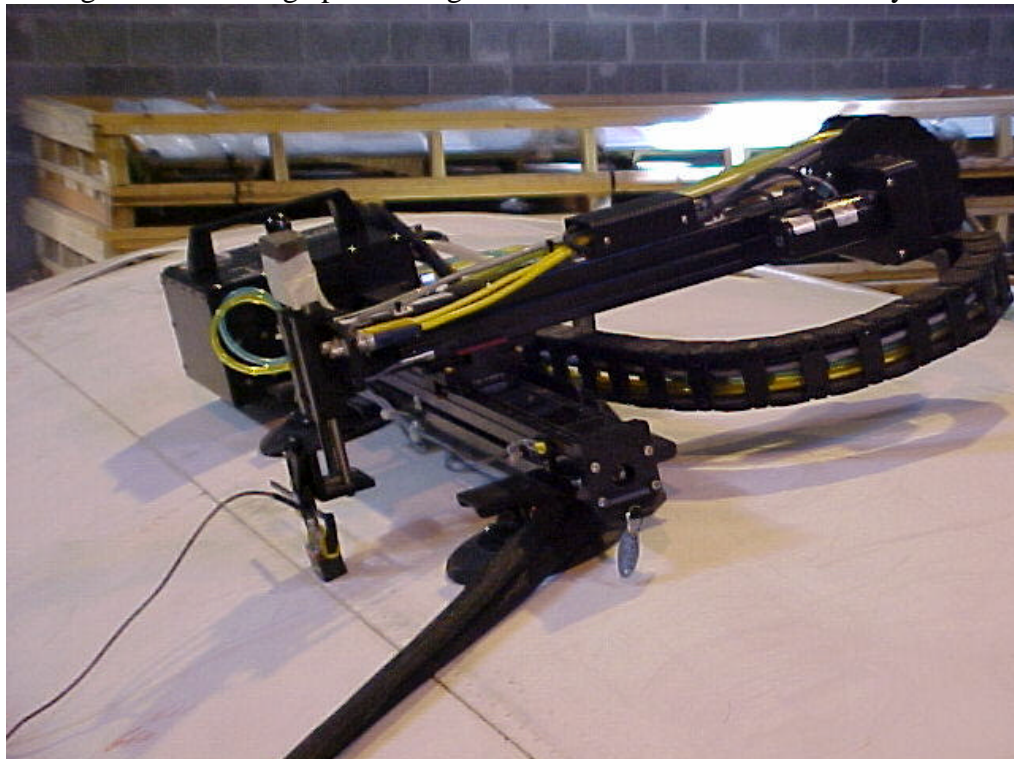


Figure G-2. Photograph showing track and translator of the C-scan system.

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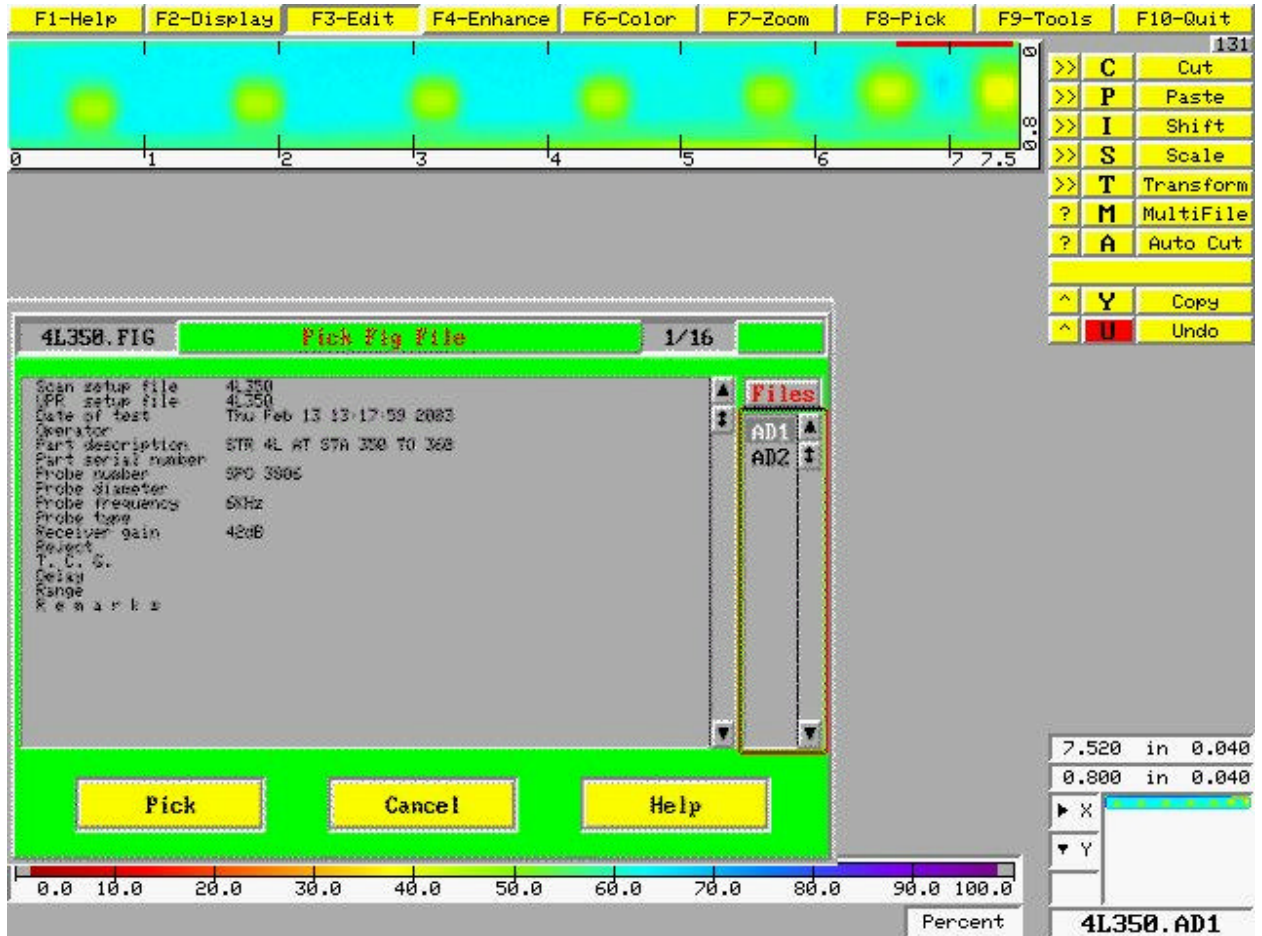


Figure G-3. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 350 and BS 360.



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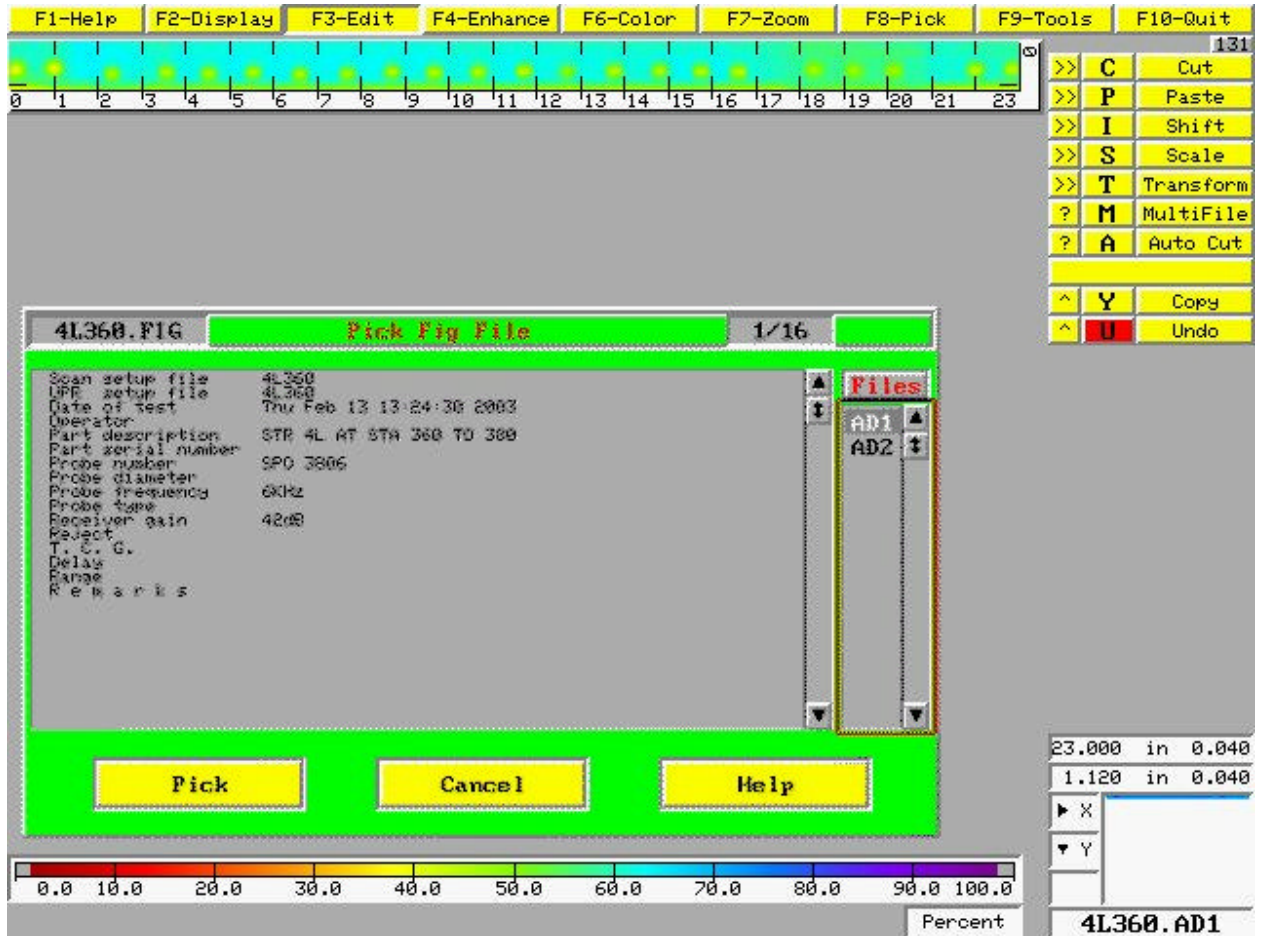


Figure G-4. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 360 and BS 380.

SHEET	G-12	NO.	4-086624-20
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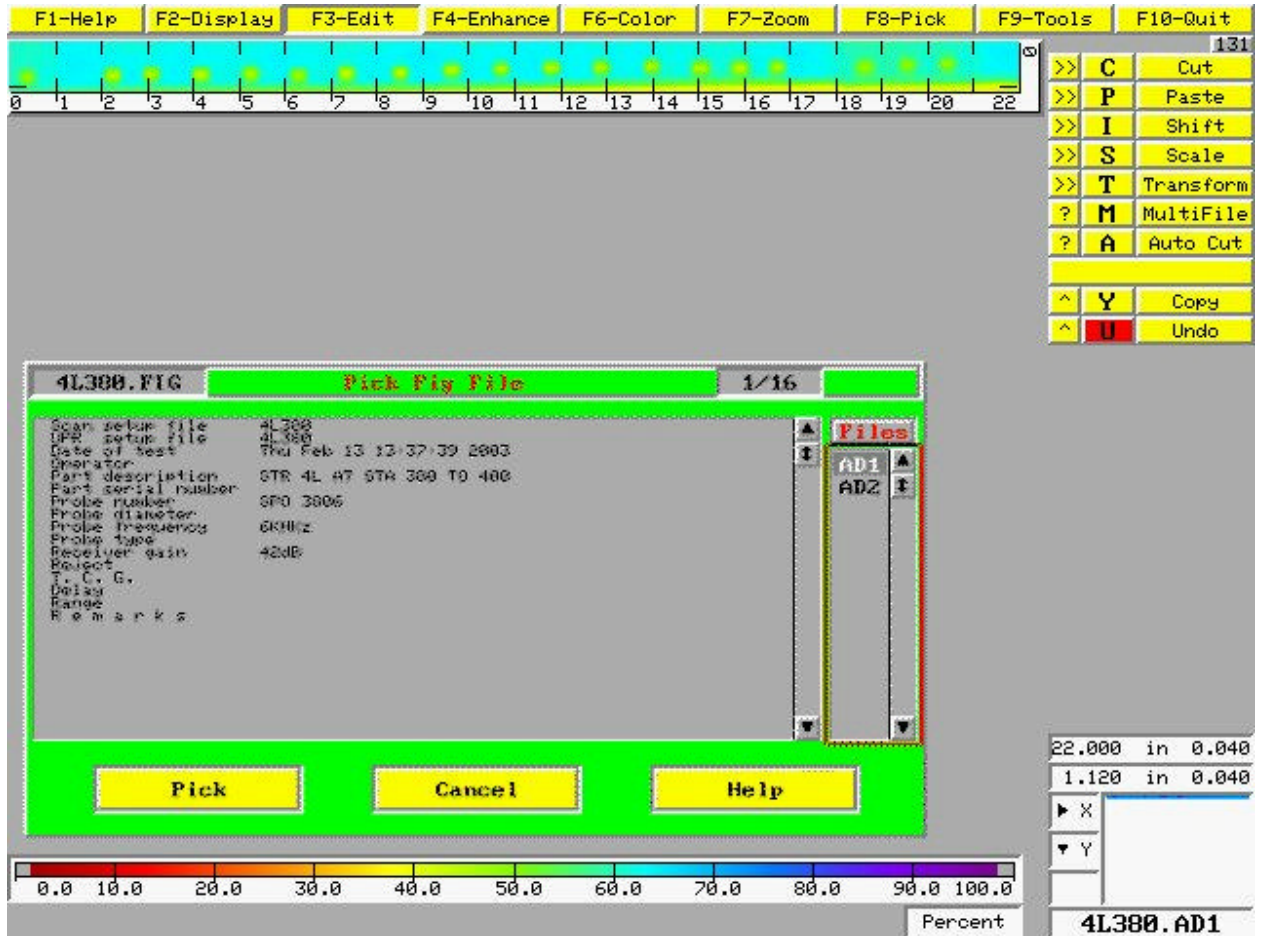


Figure G-5. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 380 and BS 400.

SHEET	G-13	NO.	4-086624-20
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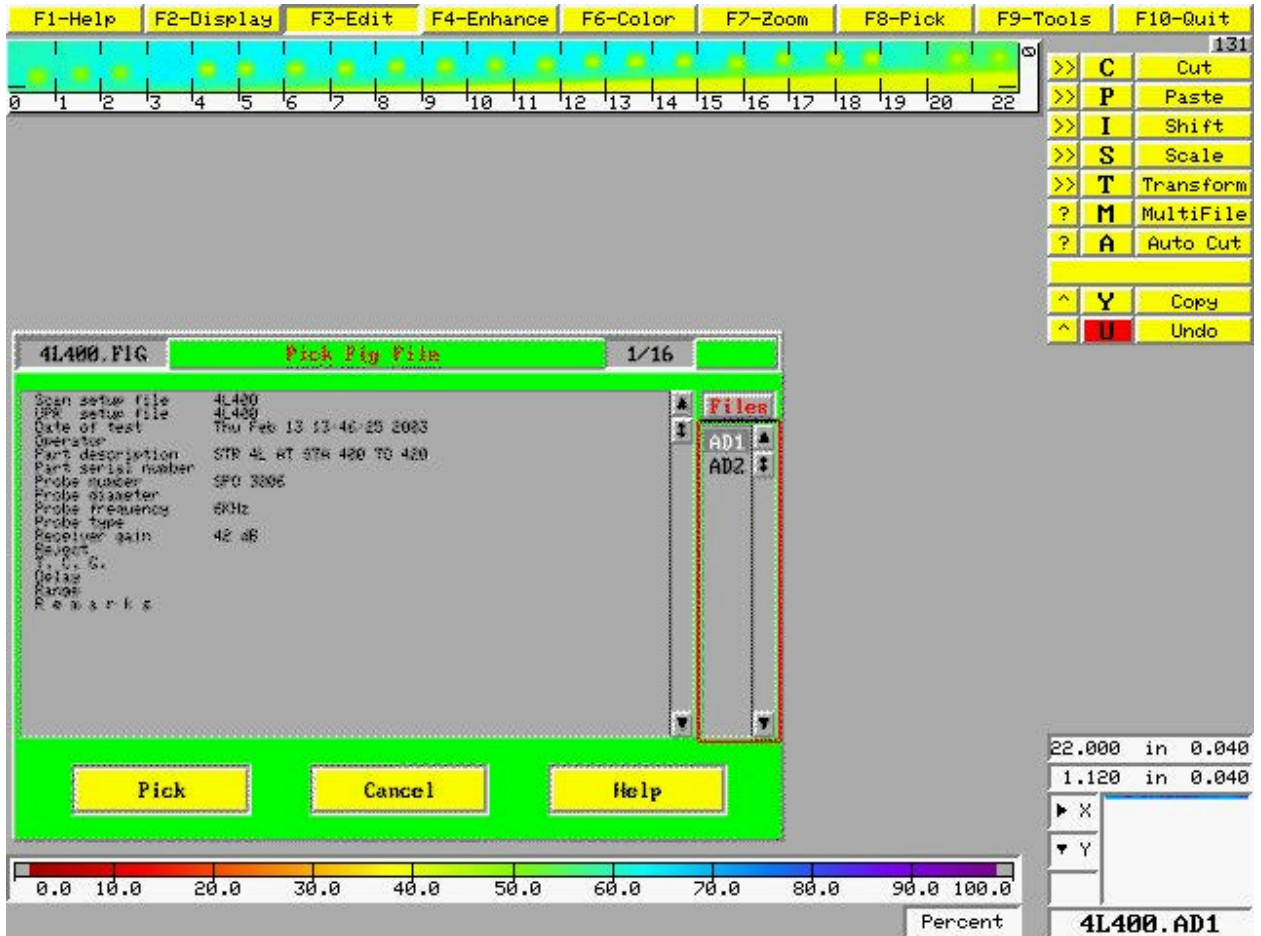


Figure G-6. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 400 and BS 420.



SHEET	G-14	NO.	4-086624-20
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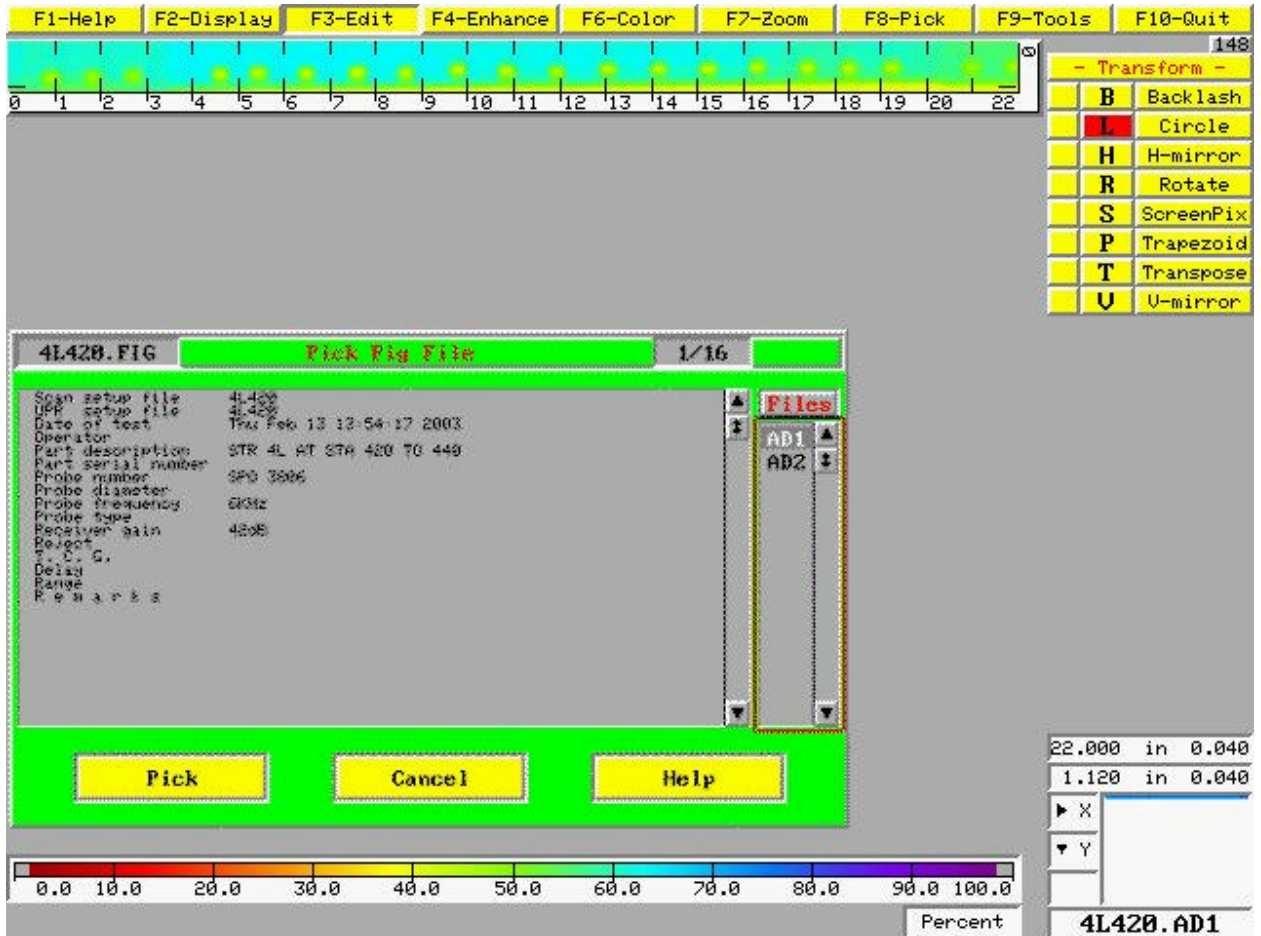


Figure G-7. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 420 and BS 440.

SHEET	G-15	NO.	4-086624-20
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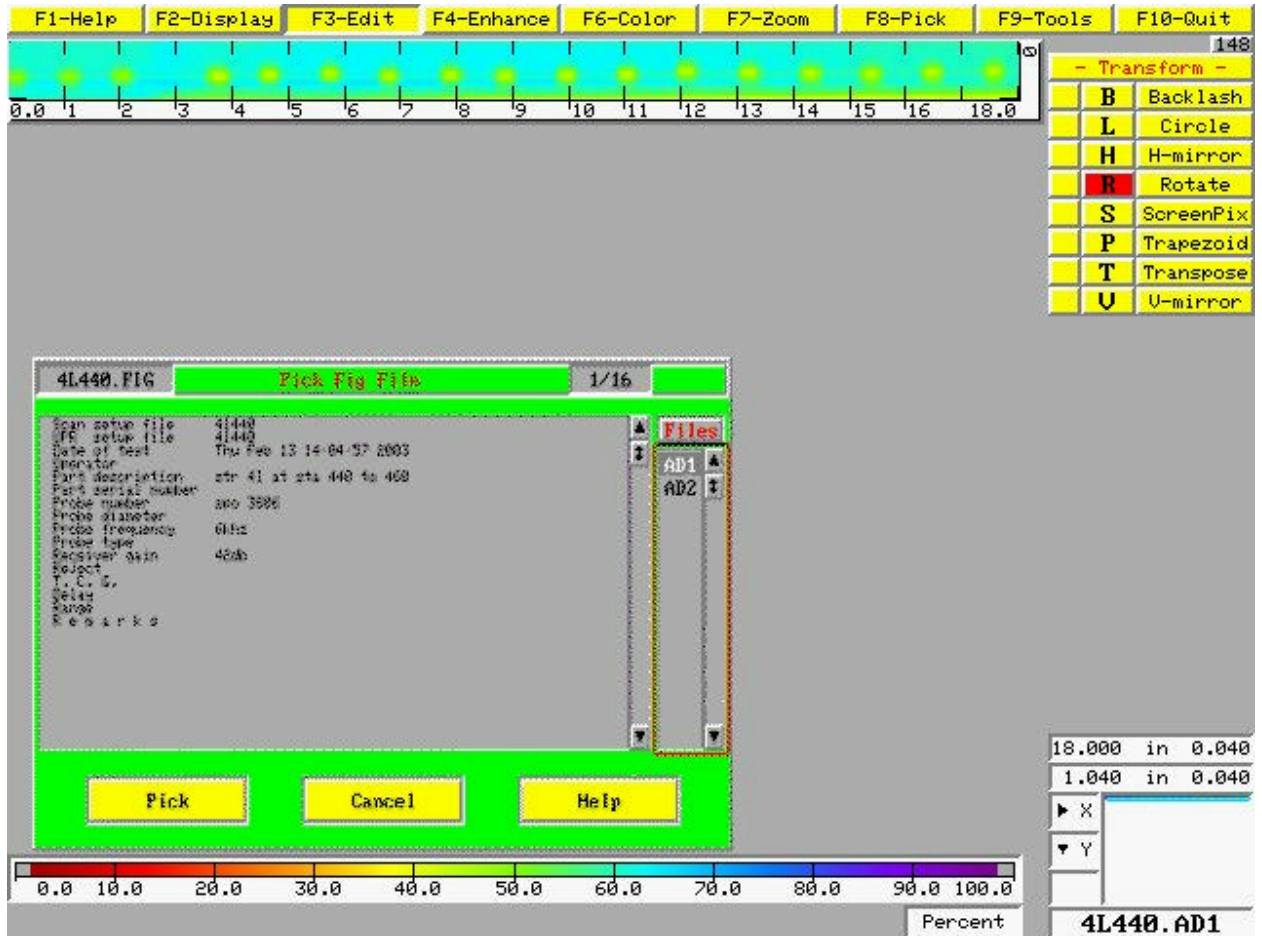


Figure G-8. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 440 and BS 460.

SHEET	G-16	NO.	4-086624-20
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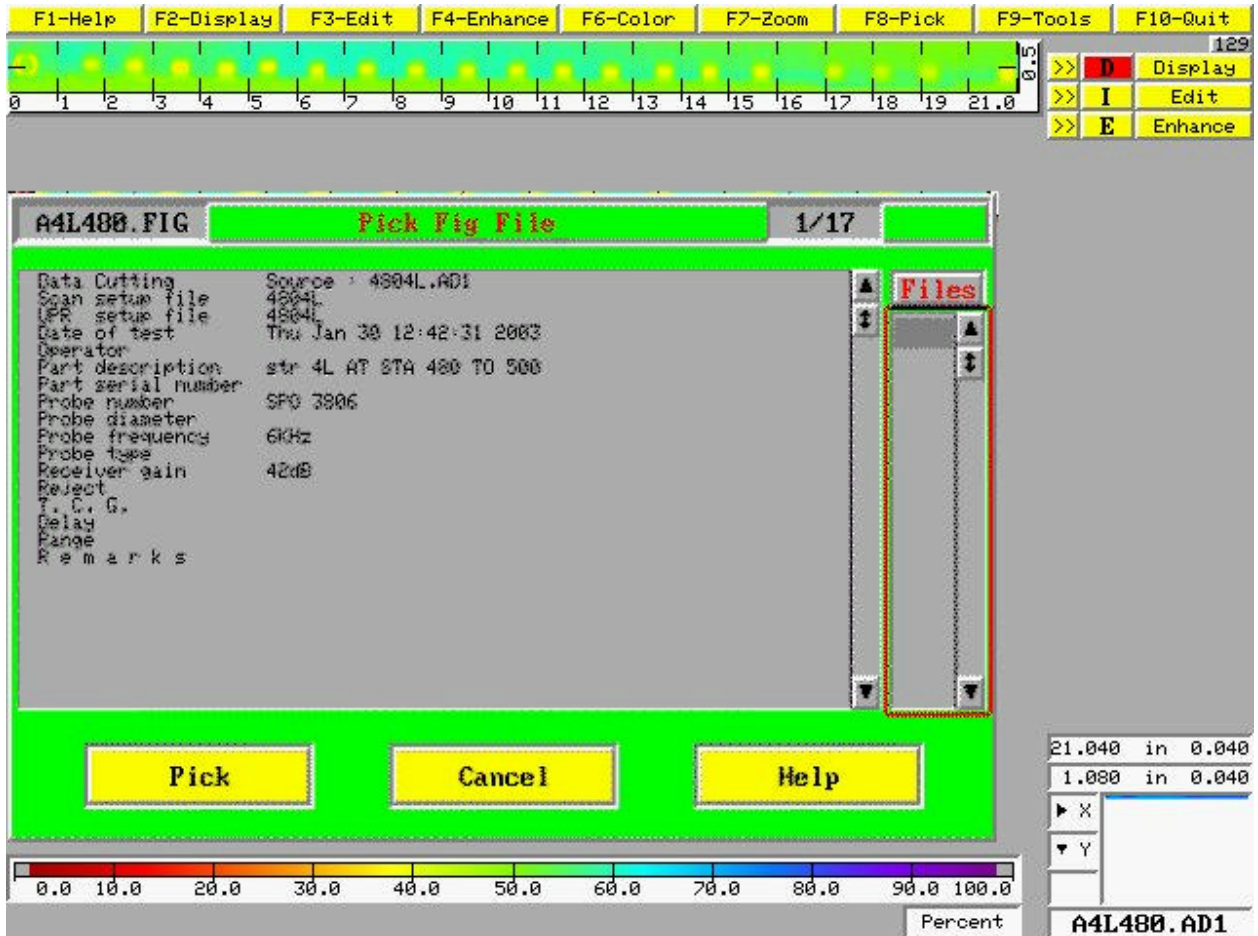


Figure G-9. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 480 and BS 500.

SHEET	G-17	NO.	4-086624-20
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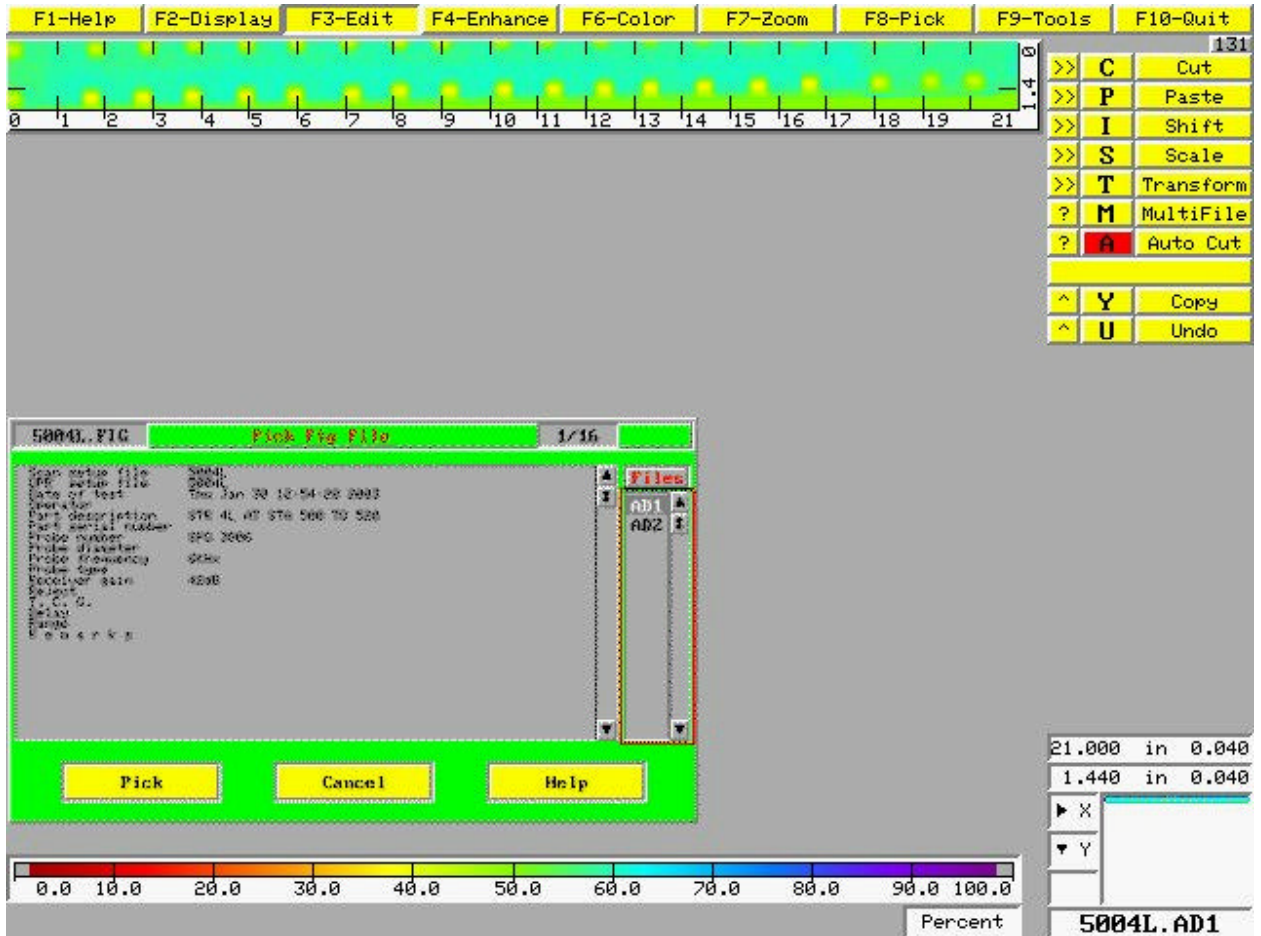


Figure G-10. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 500 and BS 520.



SHEET	G-18	NO.	4-086624-20
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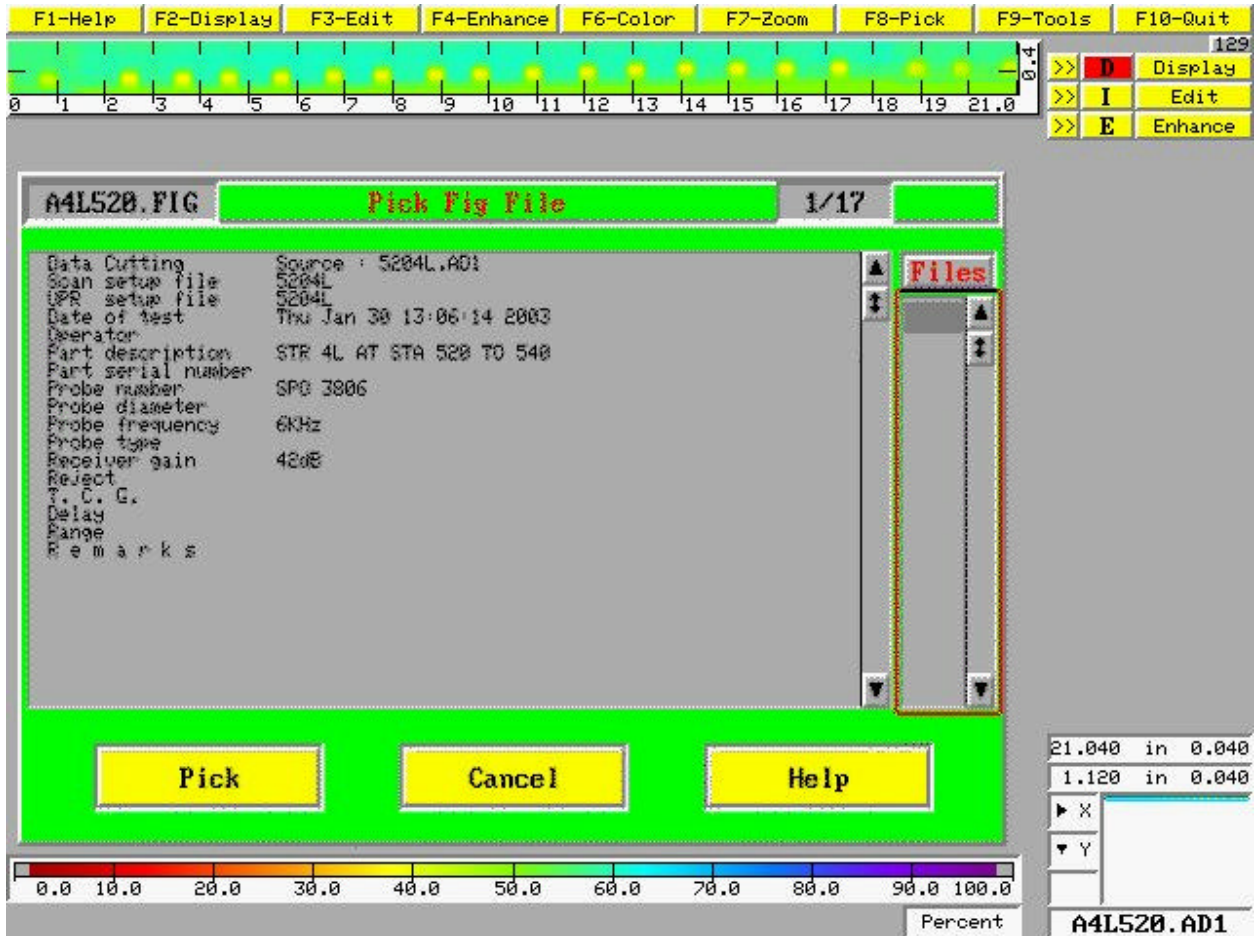


Figure G-11. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 520 and BS 540.

SHEET	G-19	NO.	4-086624-20
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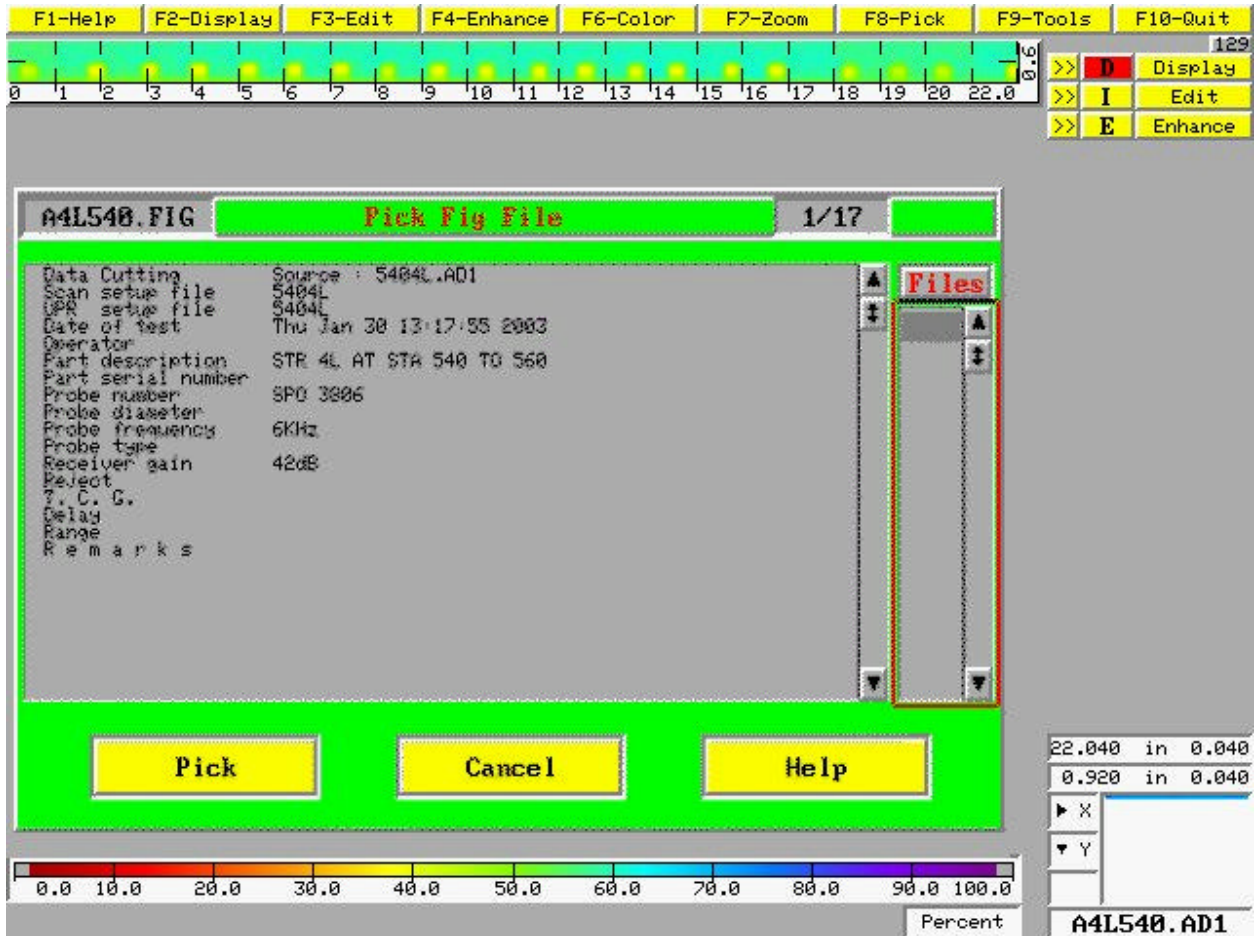


Figure G-12. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 540 and BS 560.

SHEET	G-20	NO.	4-086624-20
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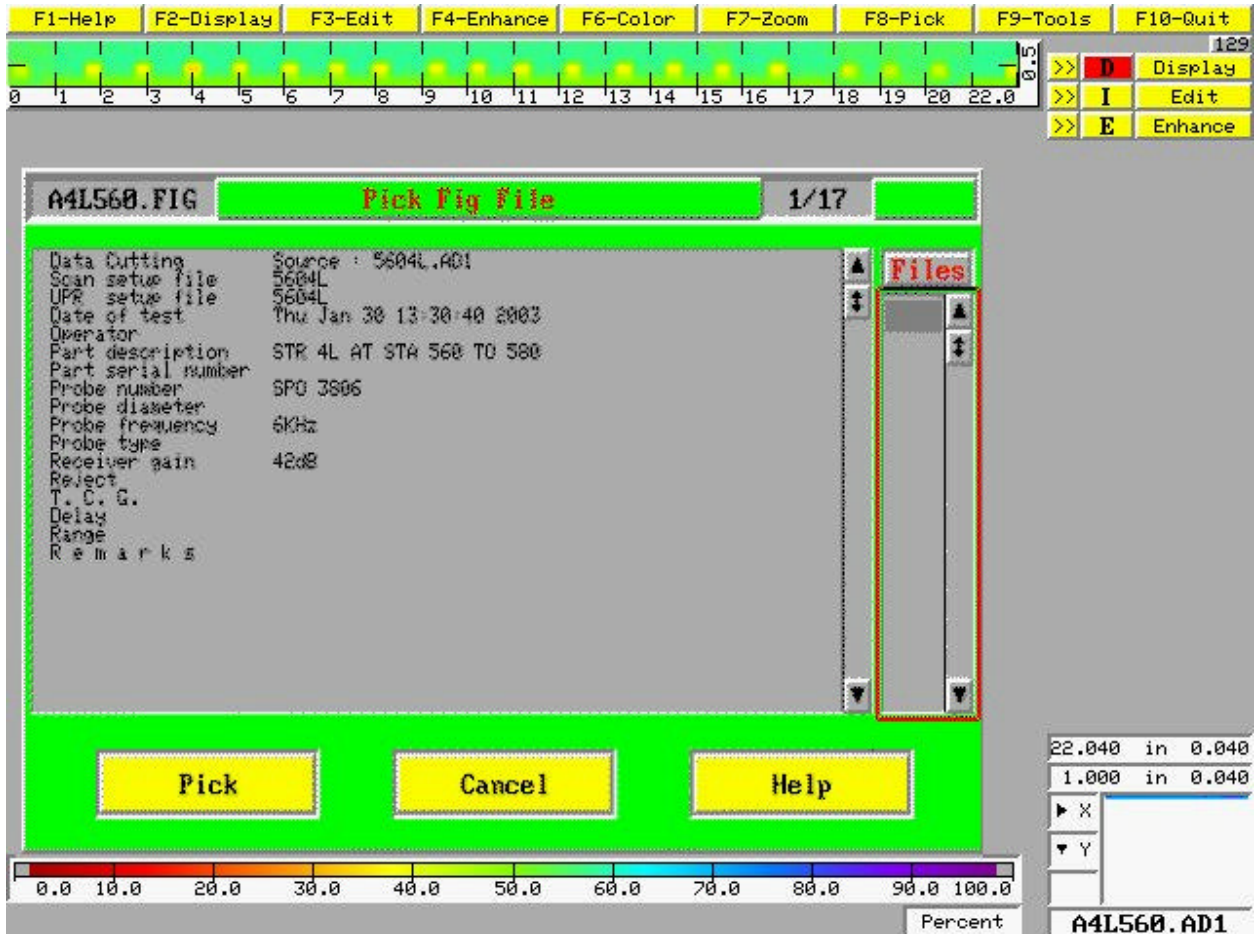


Figure G-13. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 560 and BS 580.

SHEET	G-21	NO.	4-086624-20
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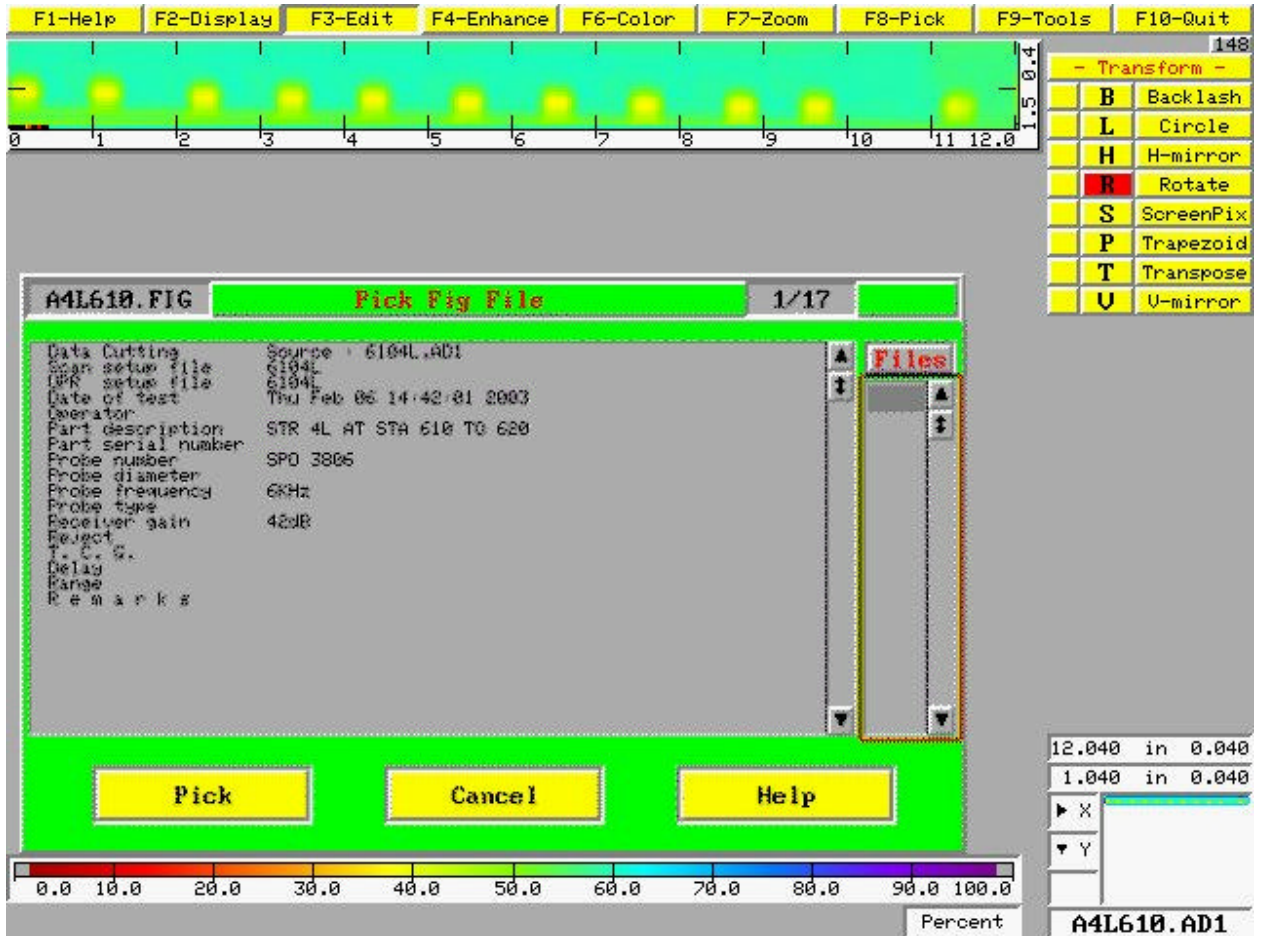


Figure G-14. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 610 and BS 620.



SHEET	G-22	NO.	4-086624-20
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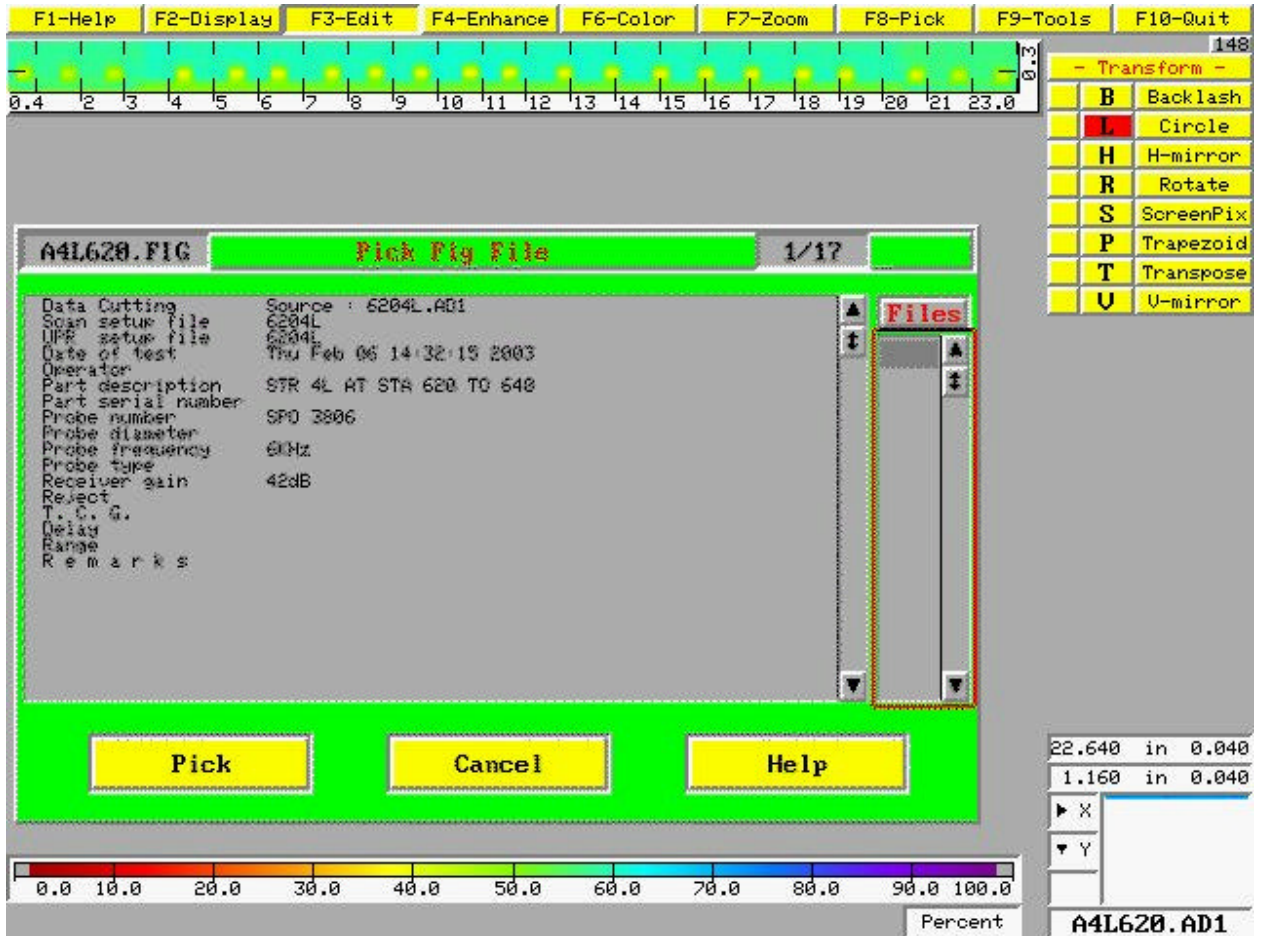


Figure G-15. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 620 and BS 640.

SHEET	G-23	NO.	4-086624-20
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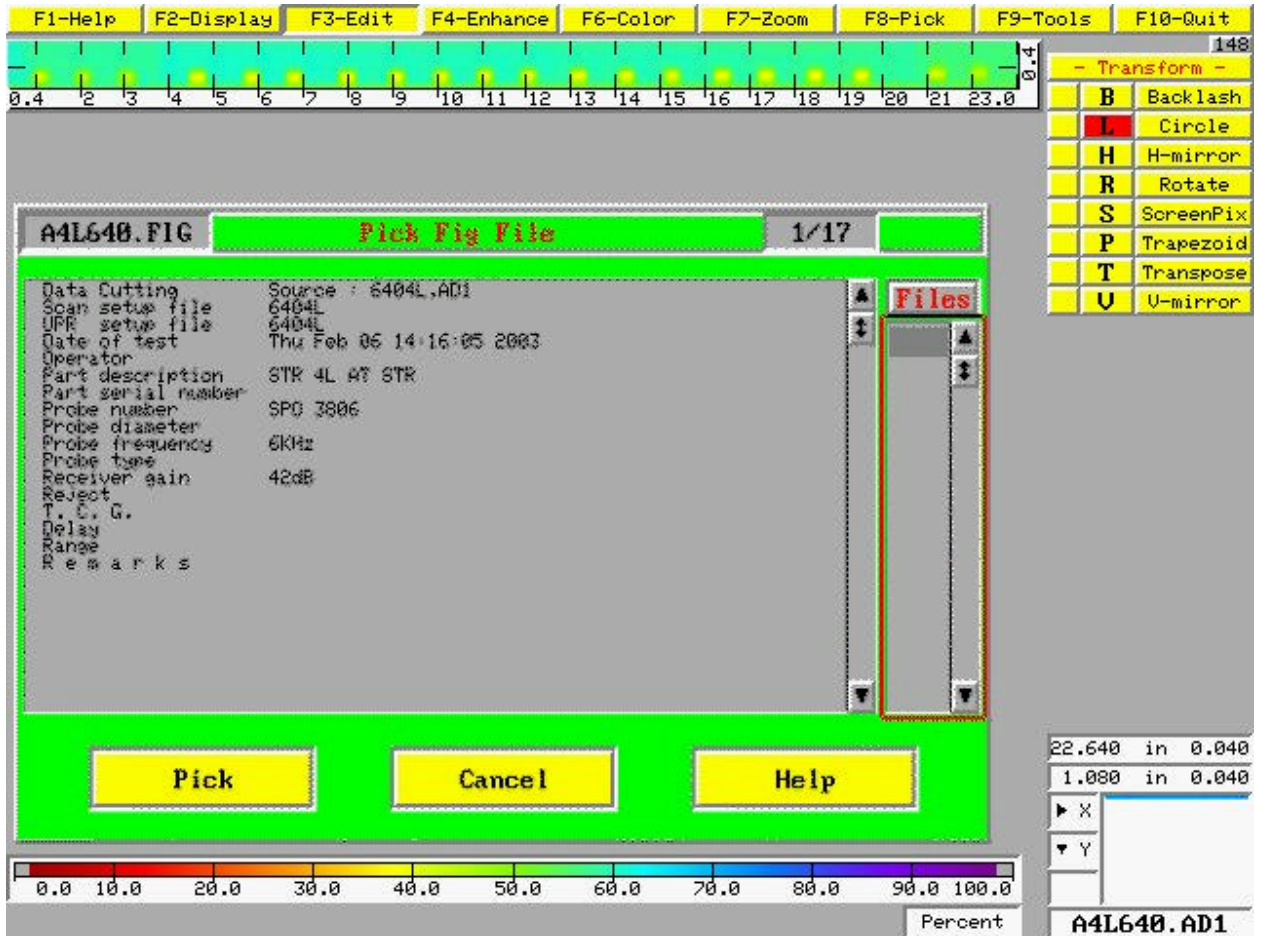


Figure G-16. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 640 and BS 660.

SHEET	G-24	NO.	4-086624-20
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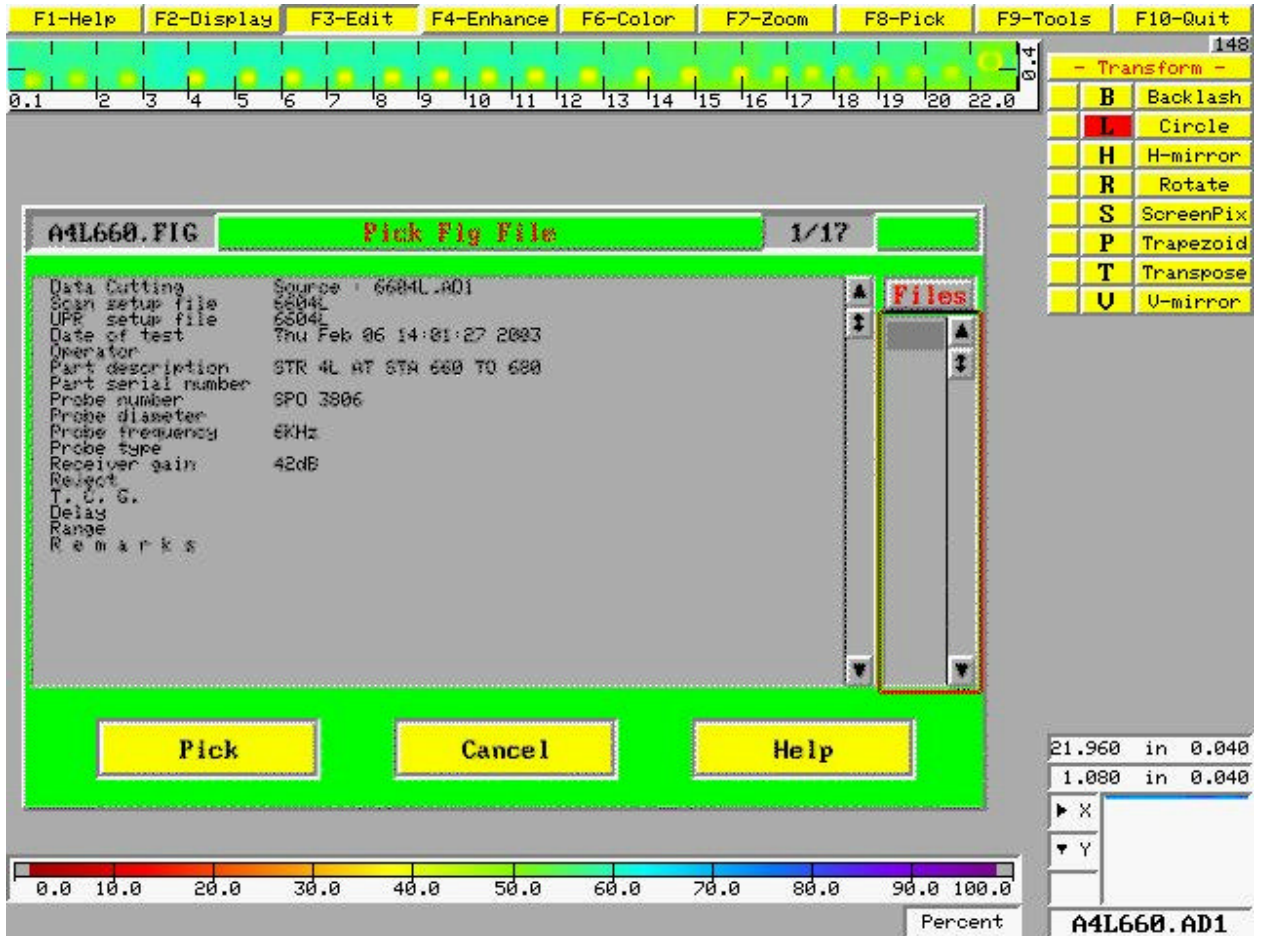


Figure G-17. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 660 and BS 680.

SHEET	G-25	NO.	4-086624-20
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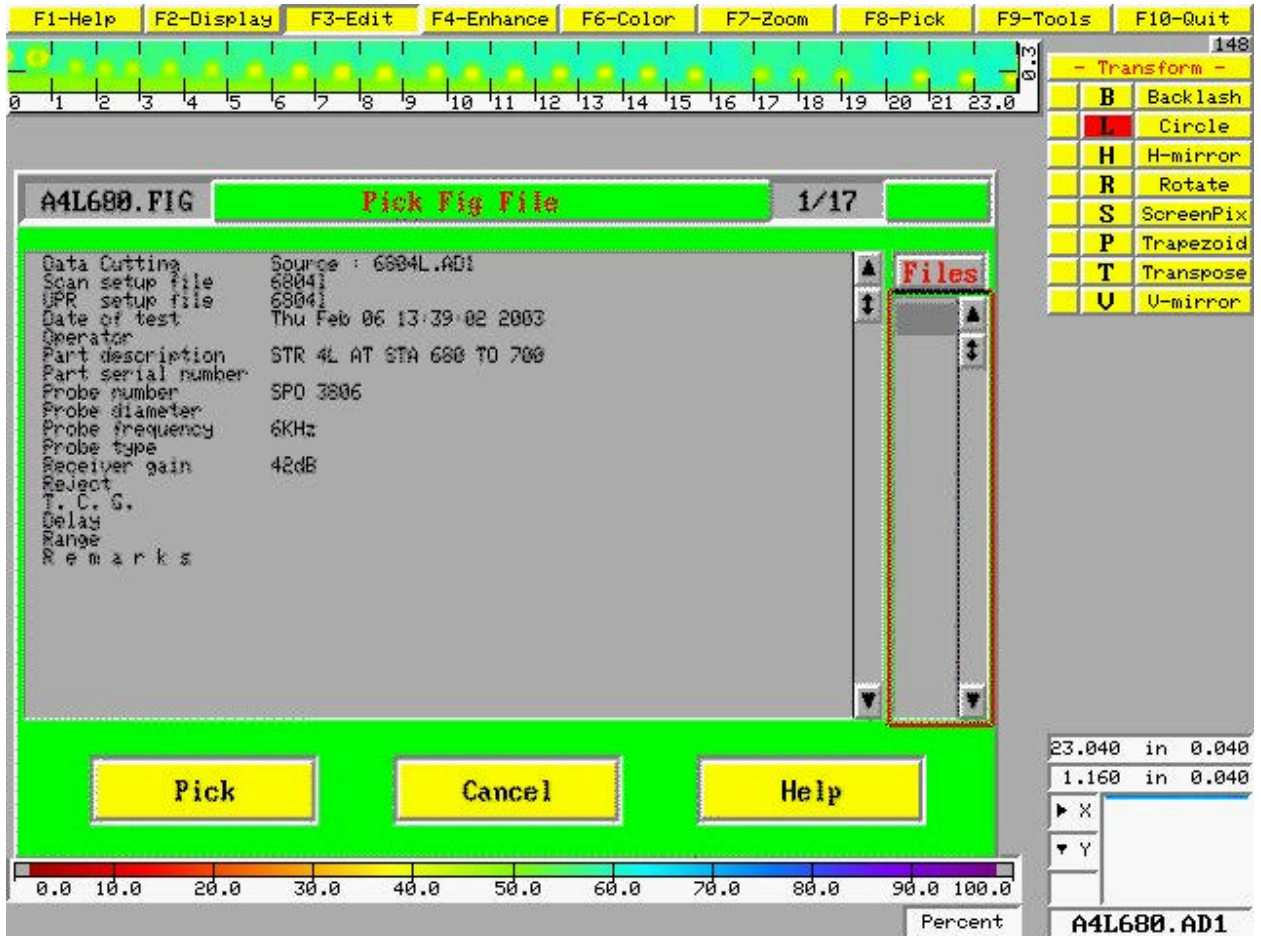


Figure G-18. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 680 and BS 700.



SHEET	G-26	NO.	4-086624-20
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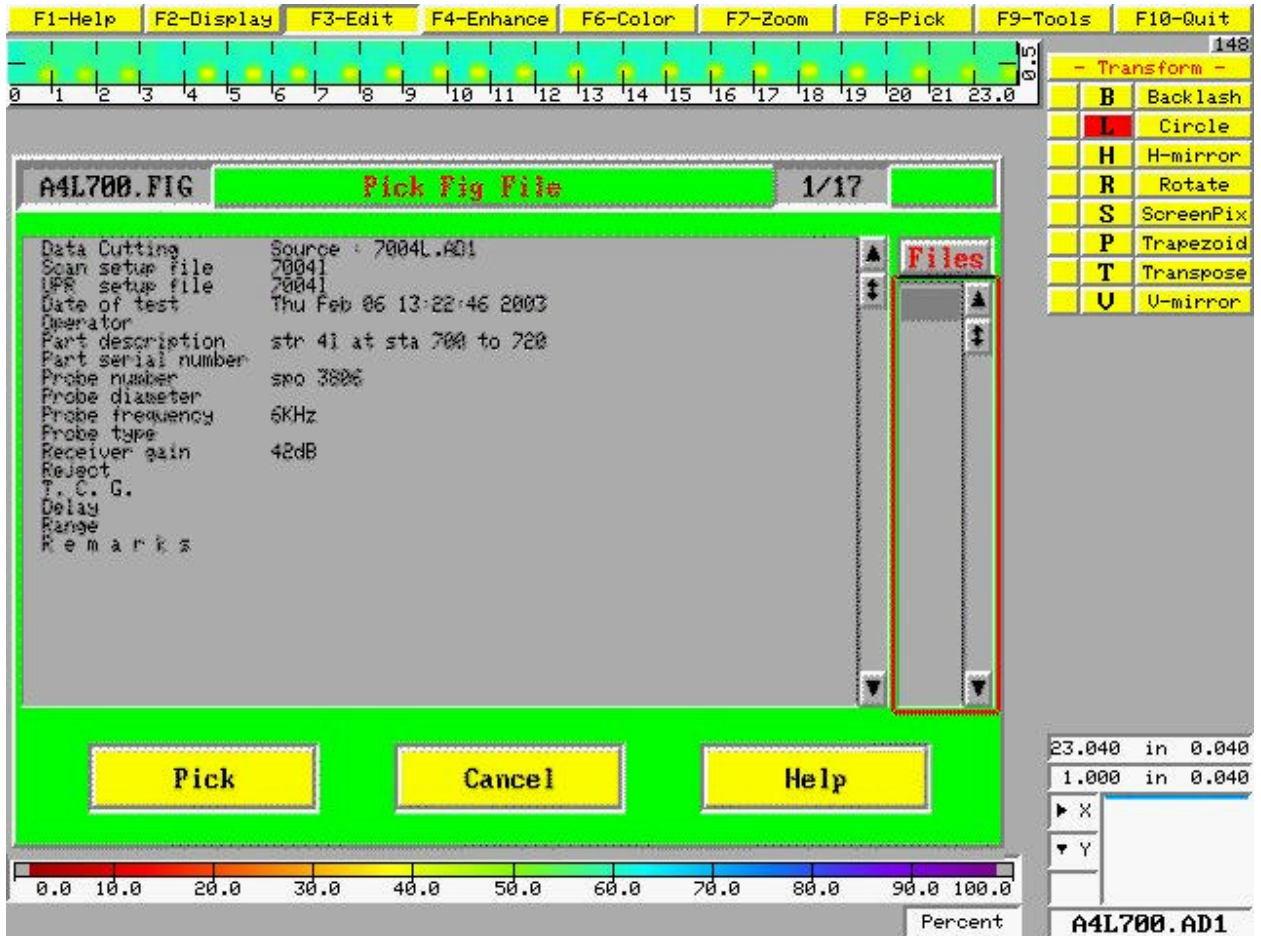


Figure G-19. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 700 and BS 720.

SHEET	G-27	NO.	4-086624-20
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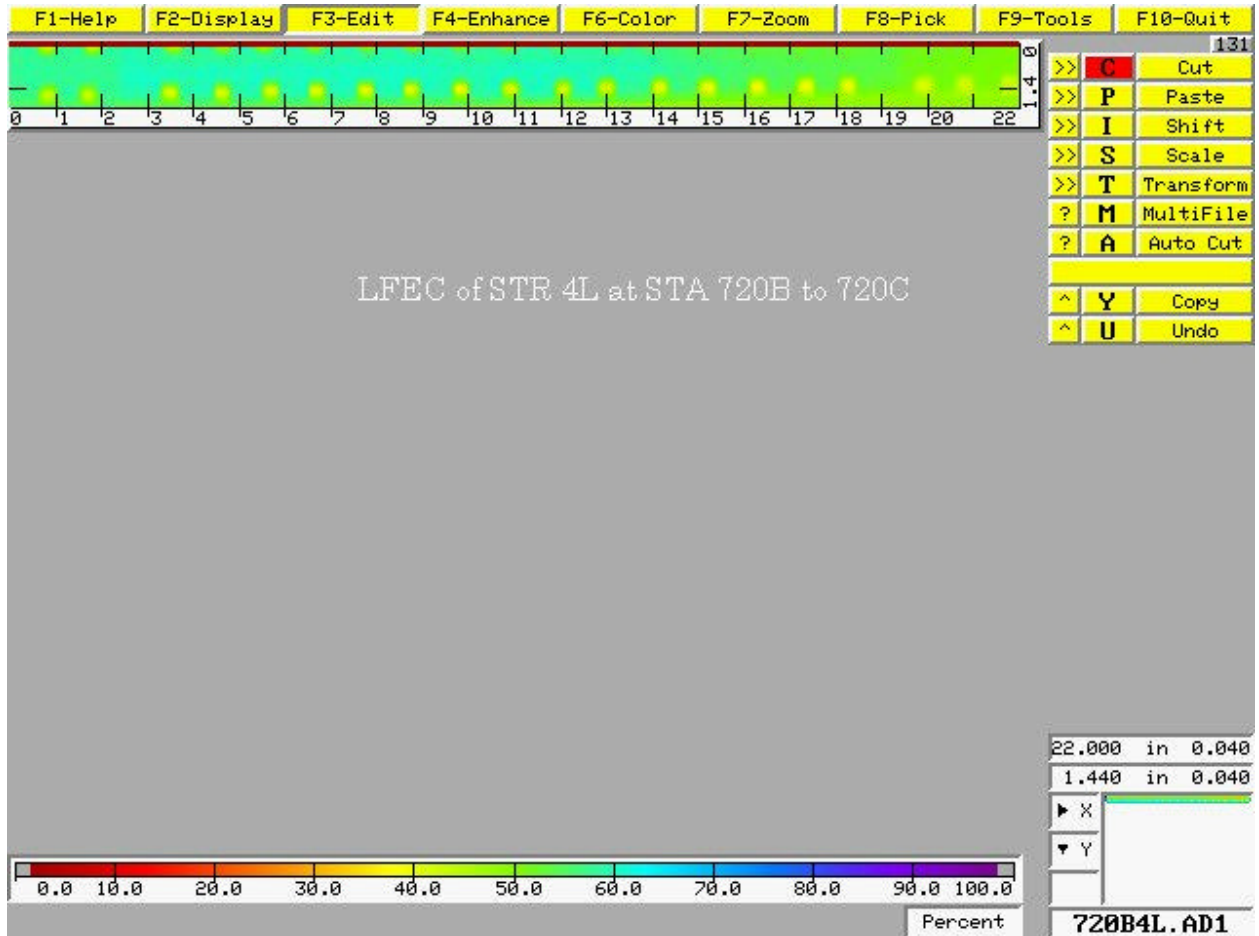


Figure G-20. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 720B and BS 720C.

SHEET	G-28	NO.	4-086624-20
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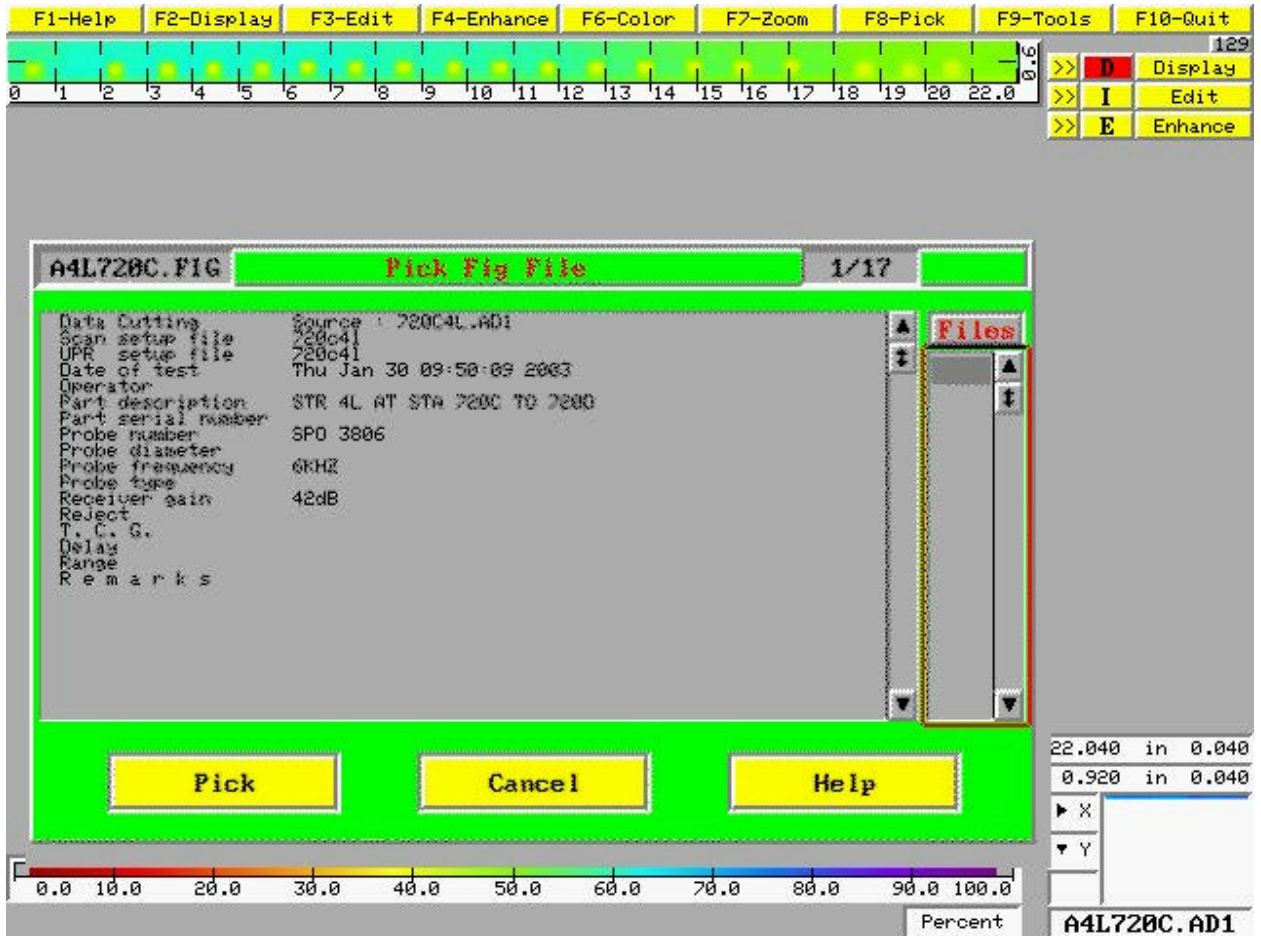


Figure G-21. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 720C and BS 720D.

SHEET	G-29	NO.	4-086624-20
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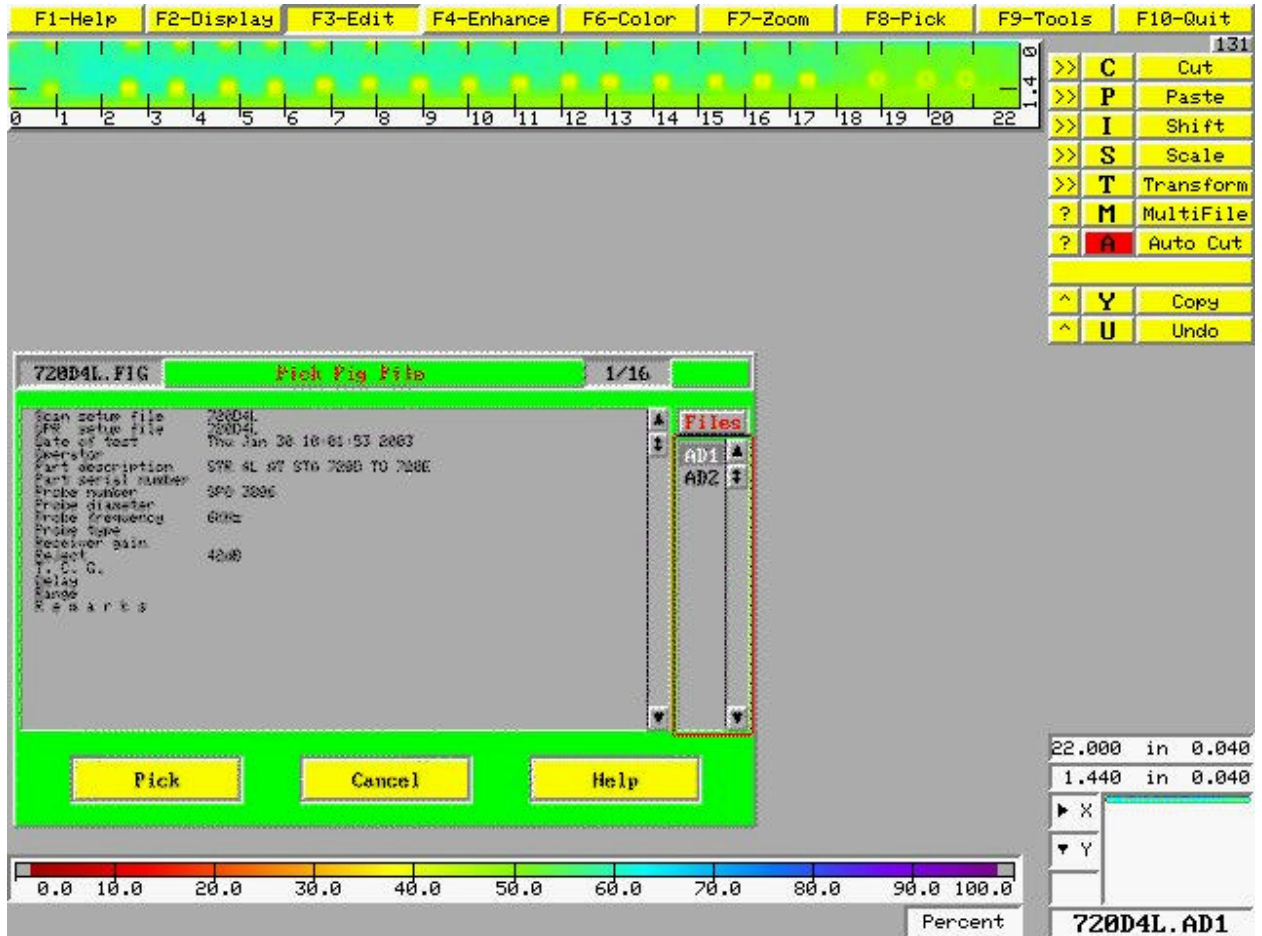


Figure G-22. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 720D and BS 720E.



SHEET	G-30	NO.	4-086624-20
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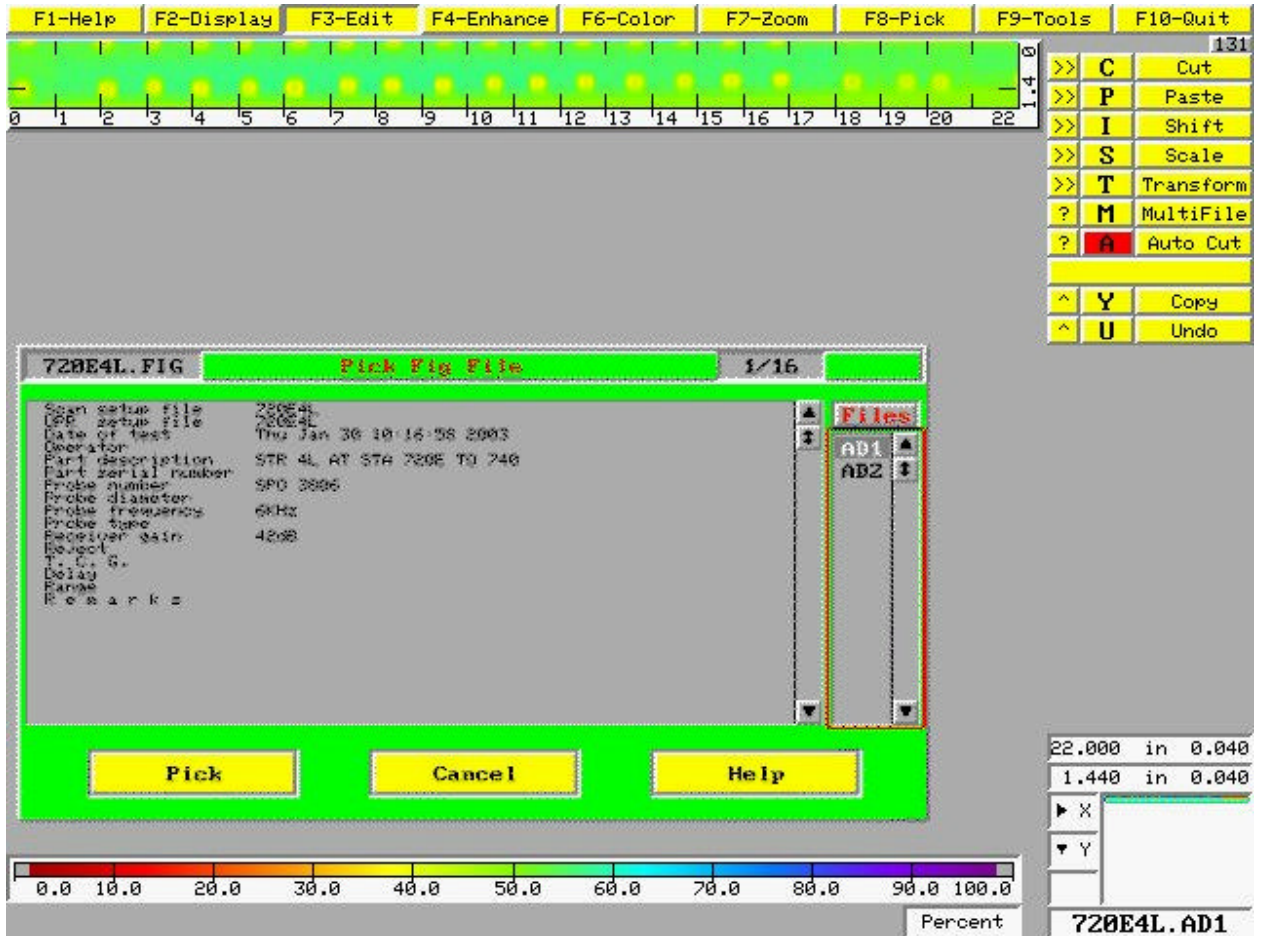


Figure G-23. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 720E and BS 740.

SHEET	G-31	NO.	4-086624-20
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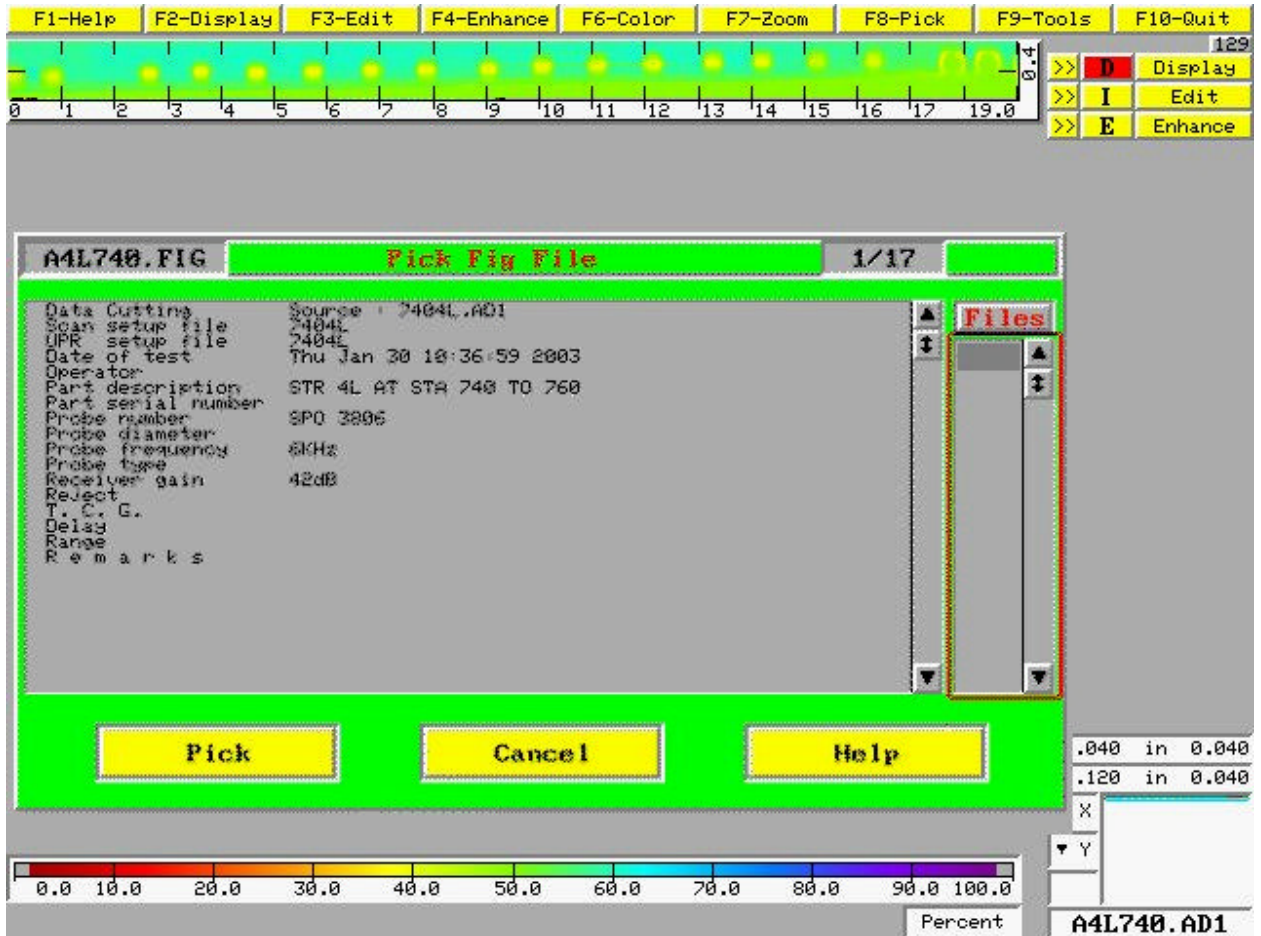


Figure G-24. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 740 and BS 760.

SHEET	G-32	NO.	4-086624-20
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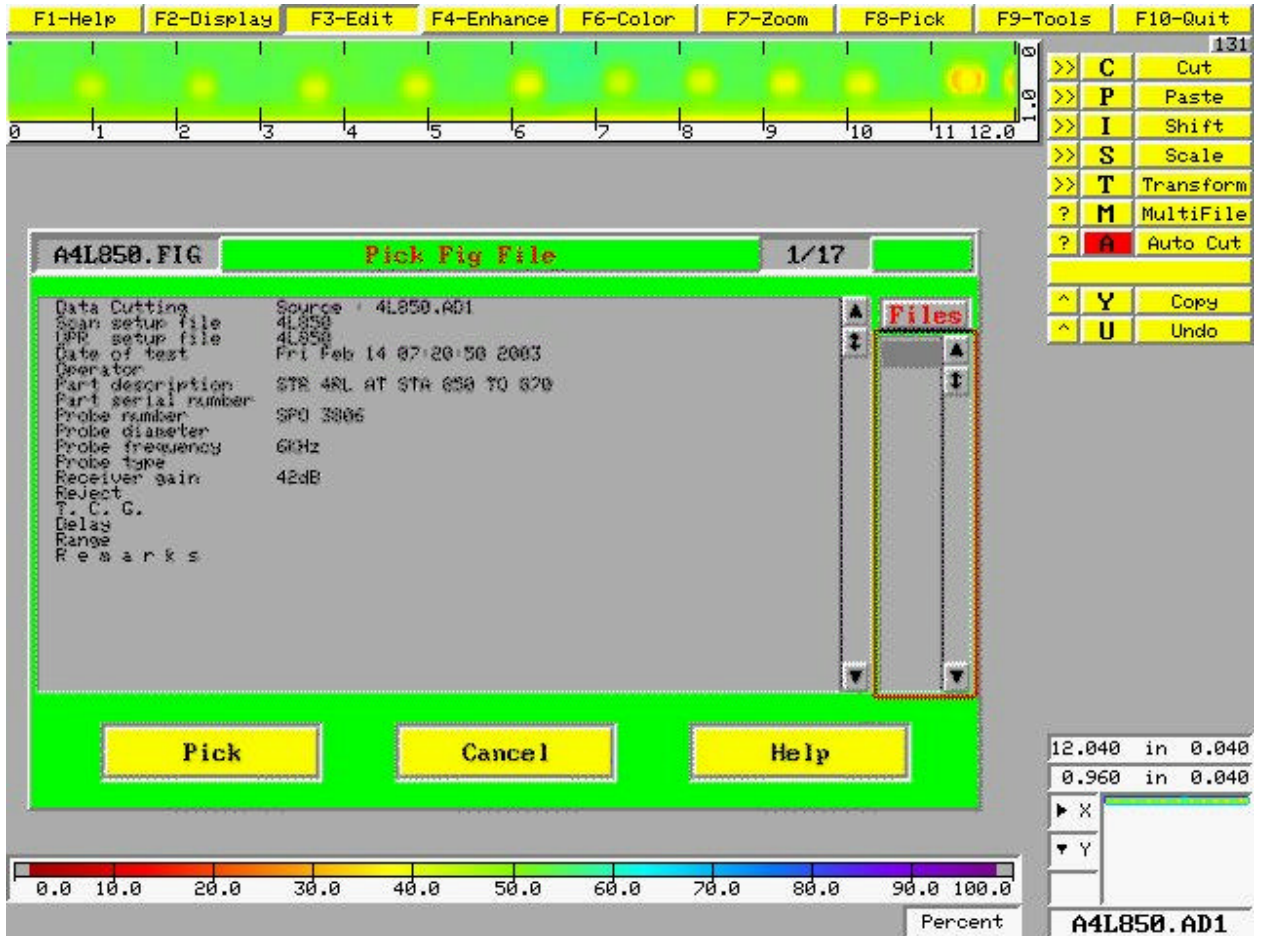


Figure G-25. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 850 and BS 870.

SHEET	G-33	NO.	4-086624-20
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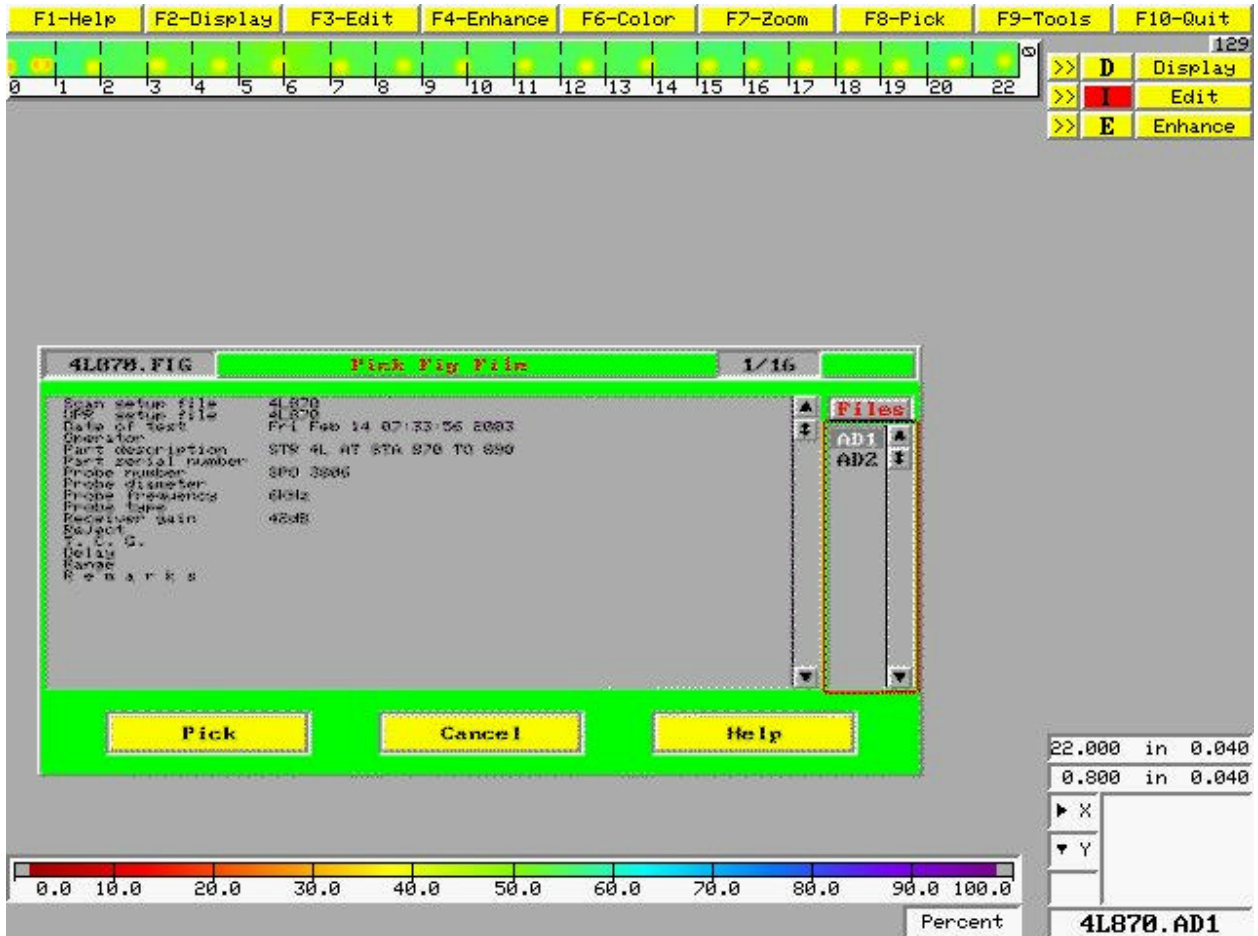


Figure G-26. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 870 and BS 890.



SHEET	G-34	NO.	4-086624-20
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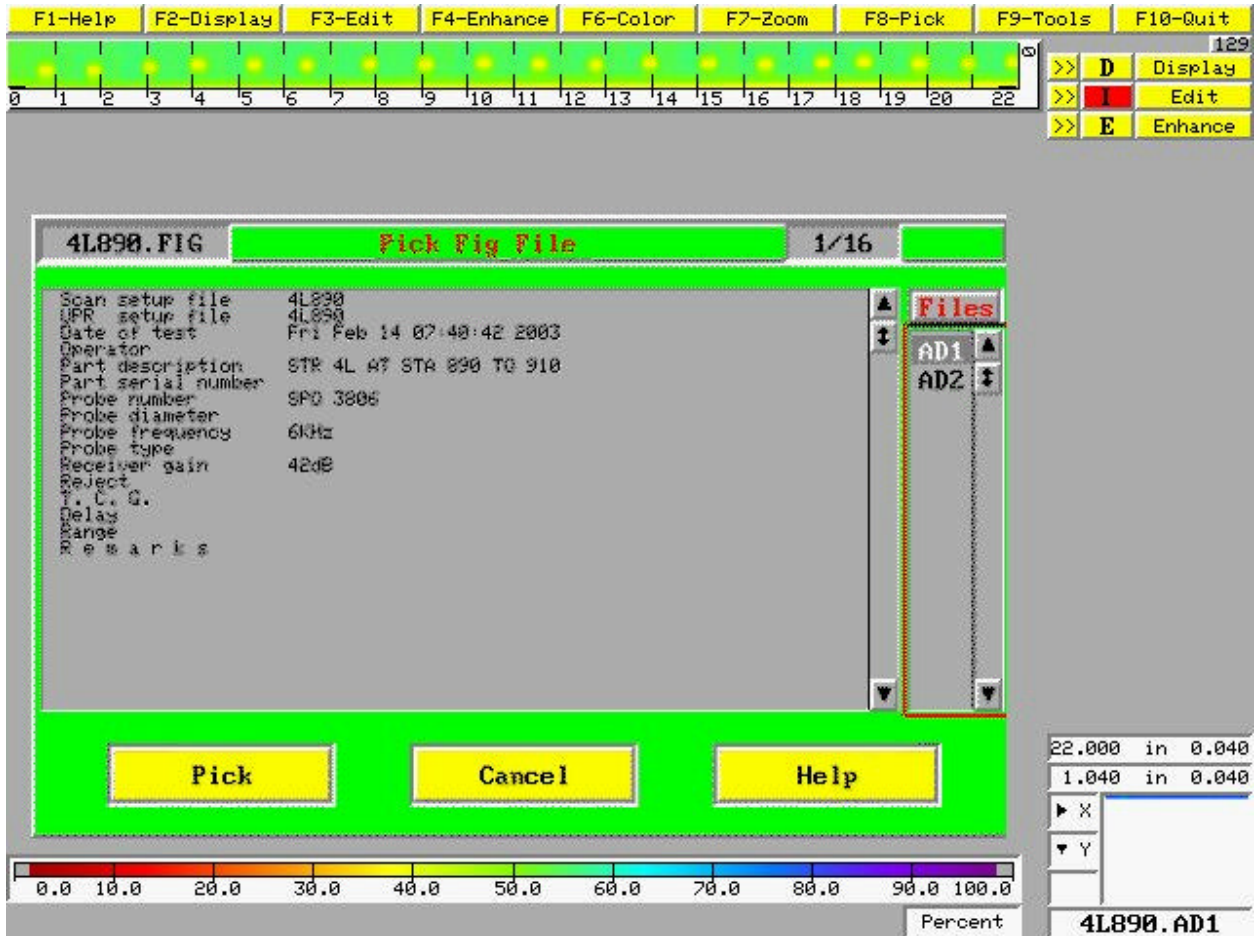


Figure G-27. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 890 and BS 910.

SHEET	G-35	NO.	4-086624-20
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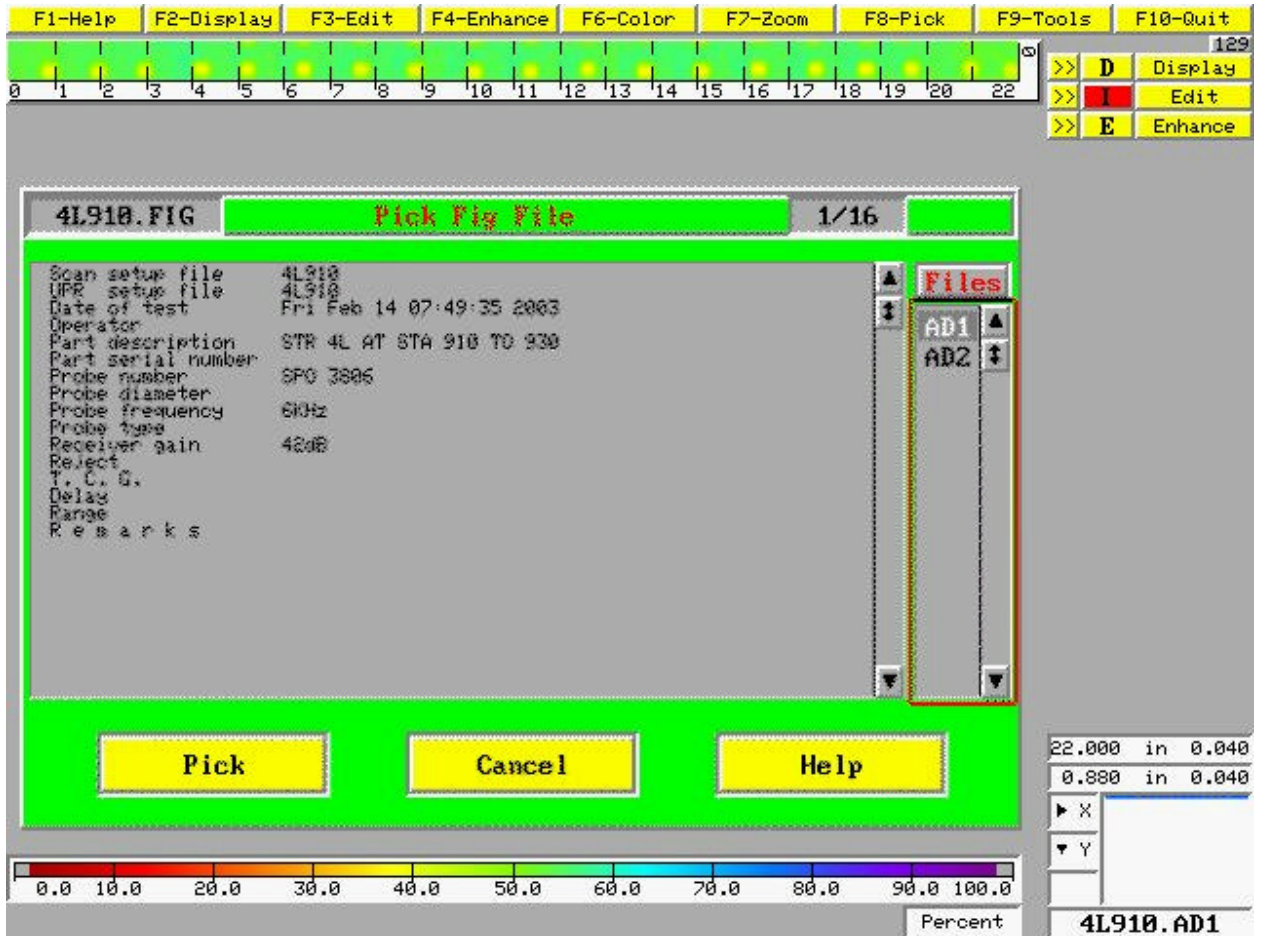


Figure G-28. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 910 and BS 930.

SHEET	G-36	NO.	4-086624-20
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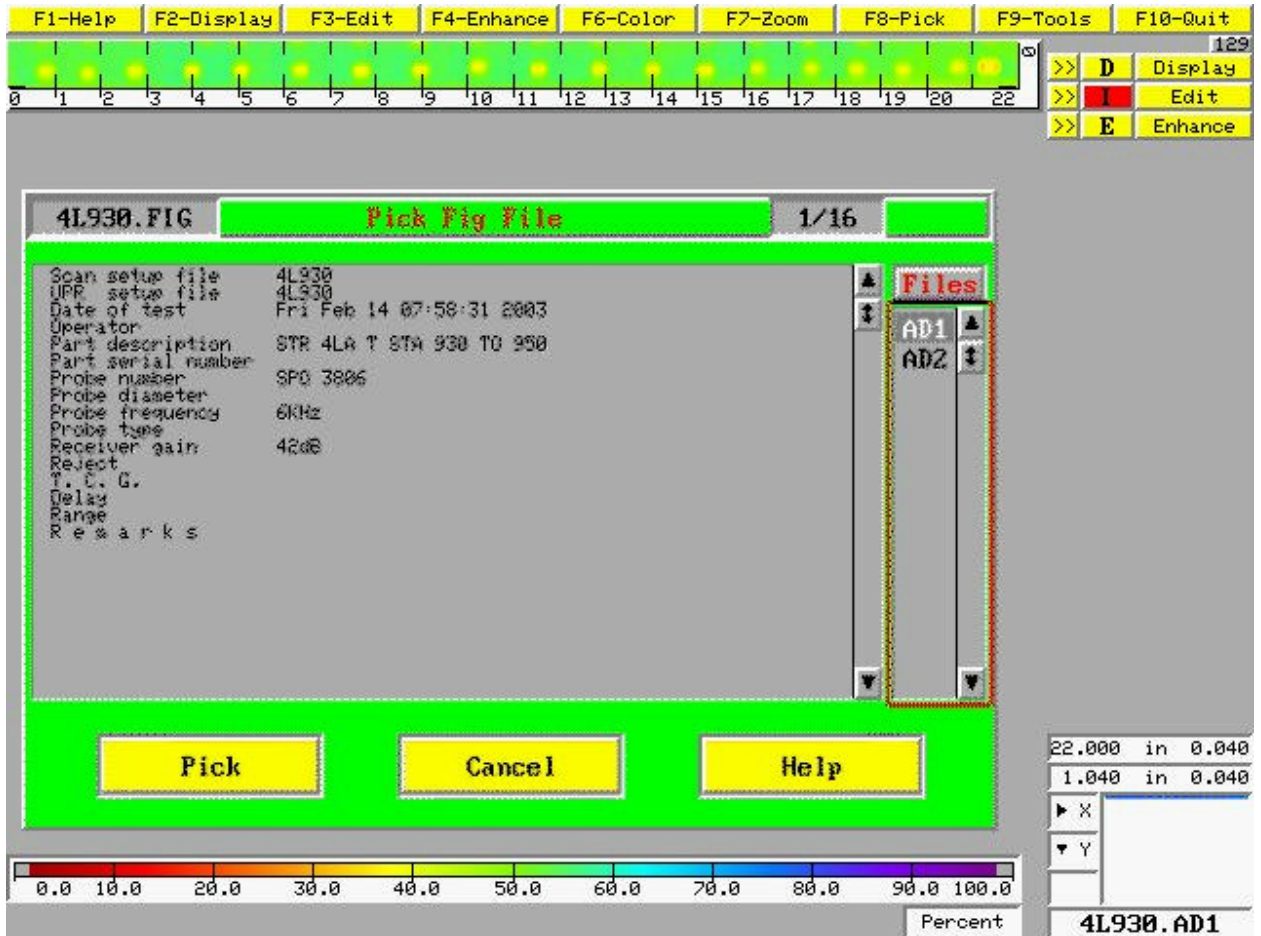


Figure G-29. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 930 and BS 950.

SHEET	G-37	NO.	4-086624-20
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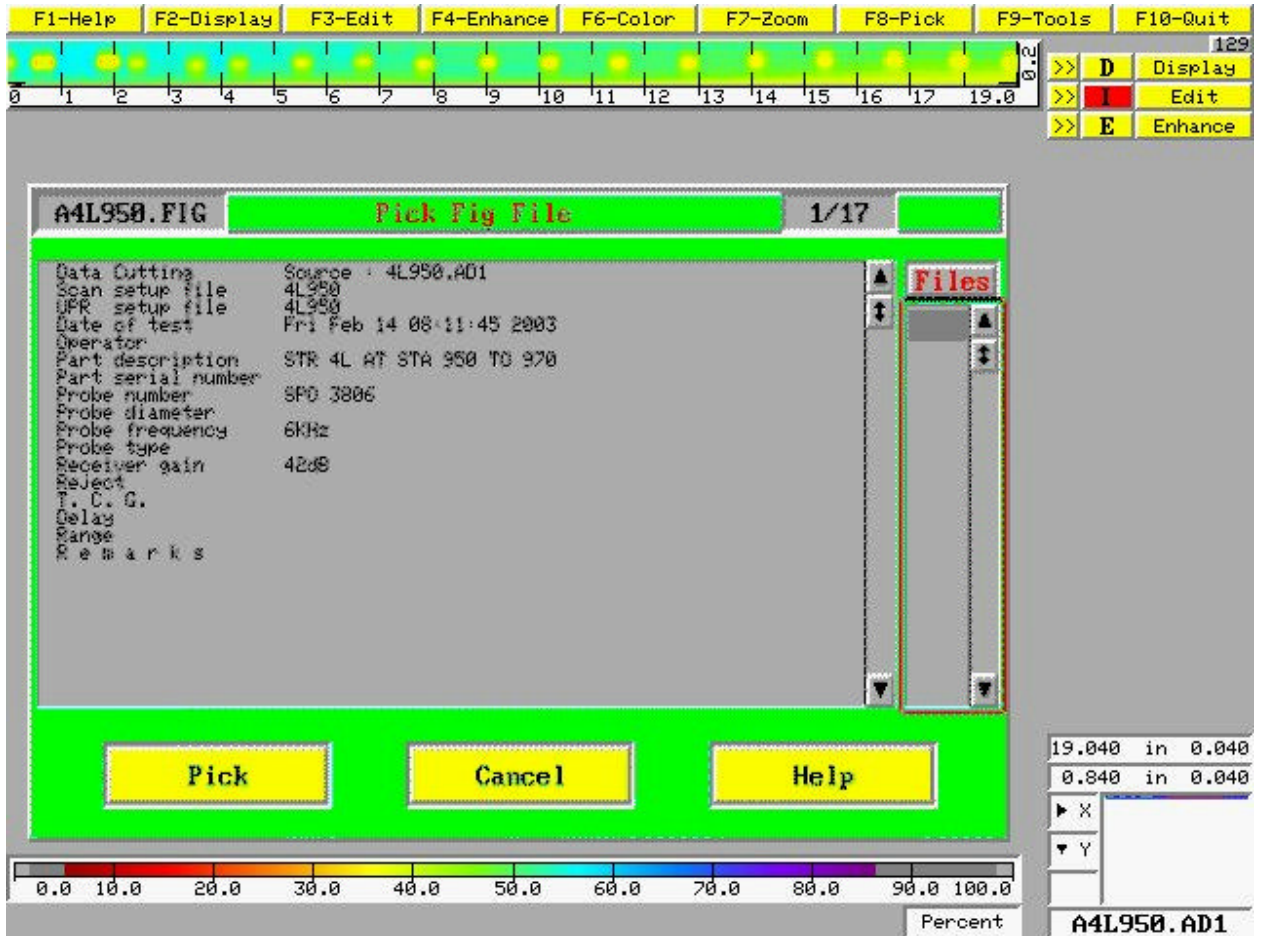


Figure G-30. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950 and BS 950A.



SHEET	G-38	NO.	4-086624-20
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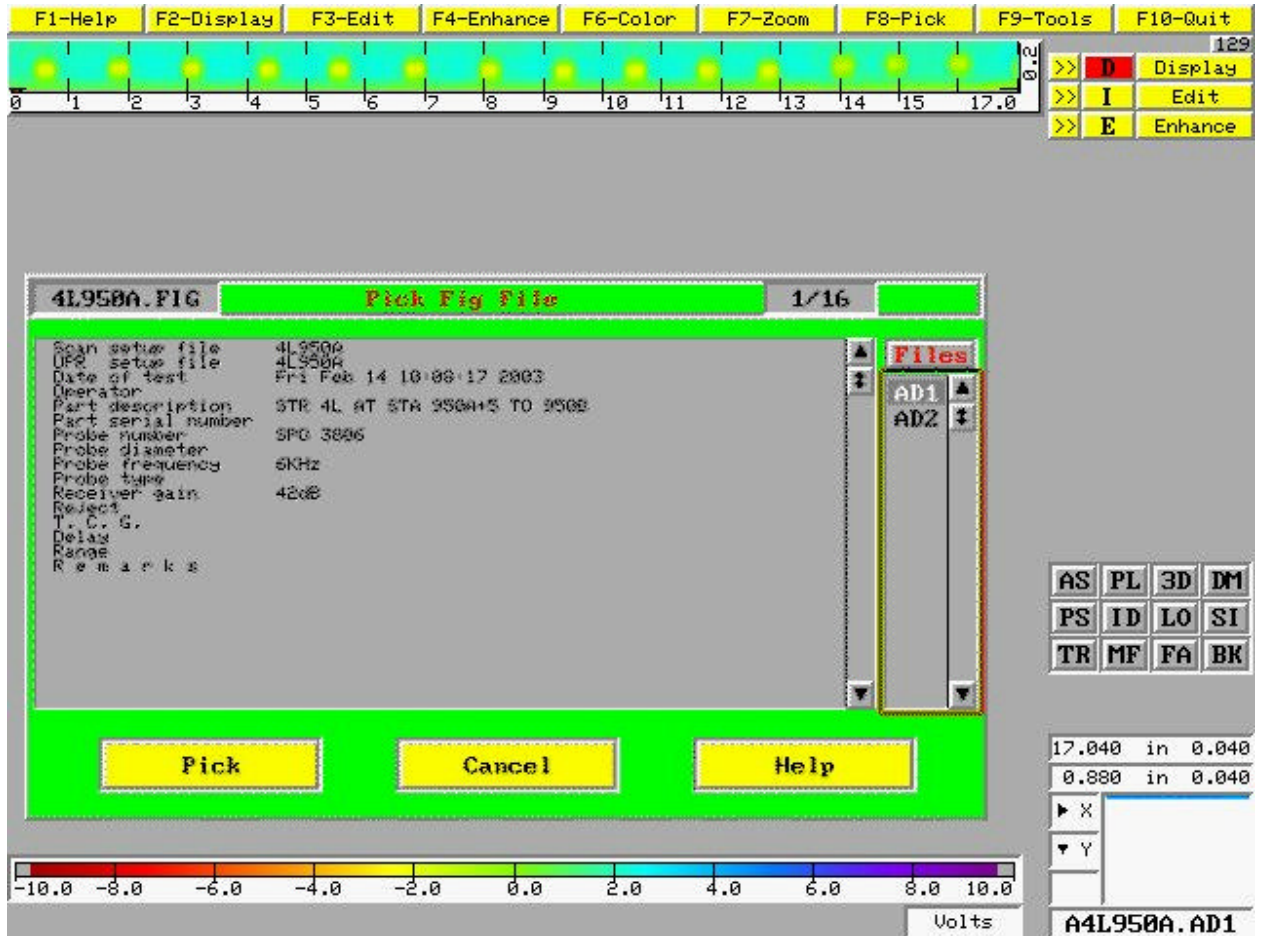


Figure G-31. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950A and BS 950B.

SHEET	G-39	NO.	4-086624-20
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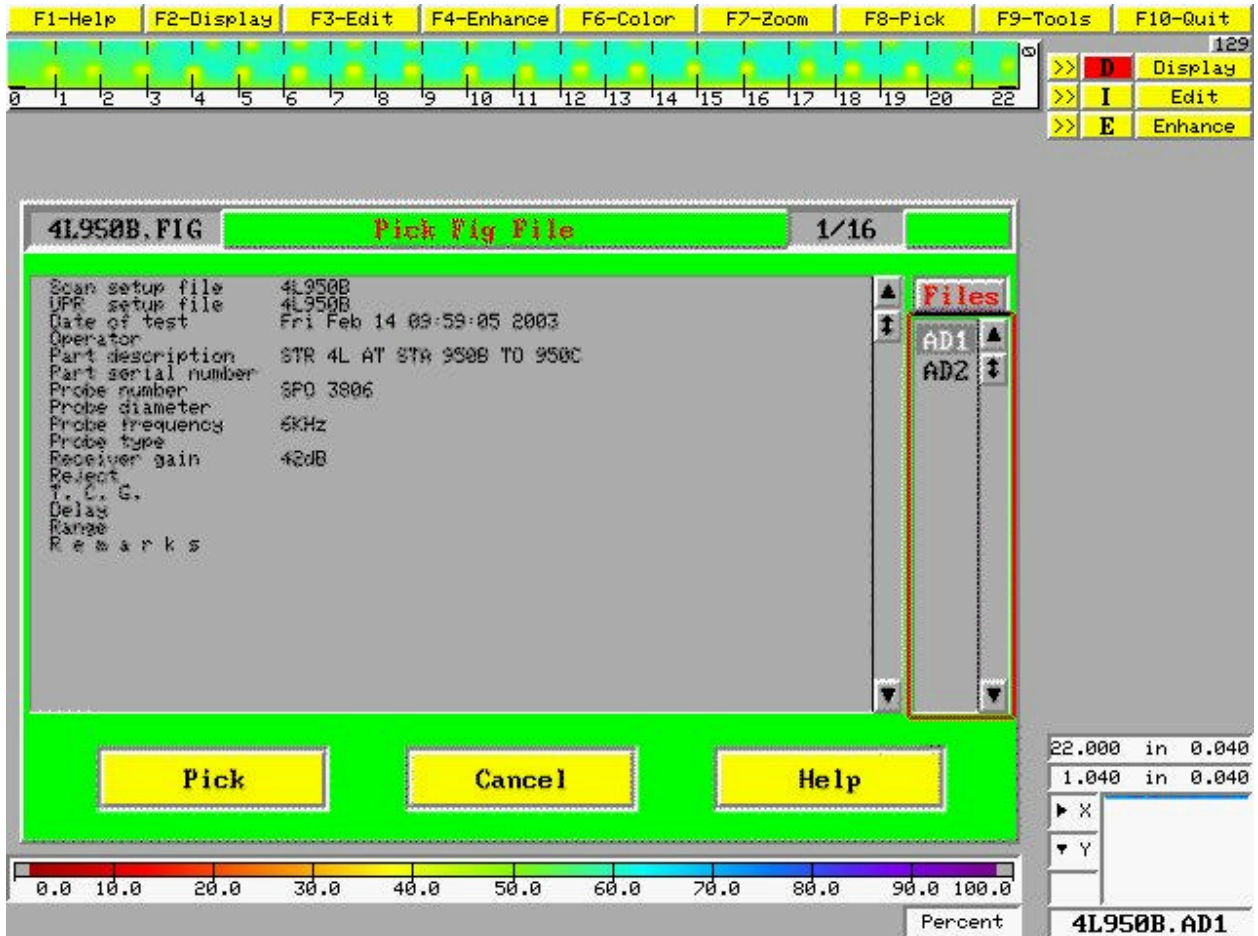


Figure G-32. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950B and BS 950C.

SHEET	G-40	NO.	4-086624-20
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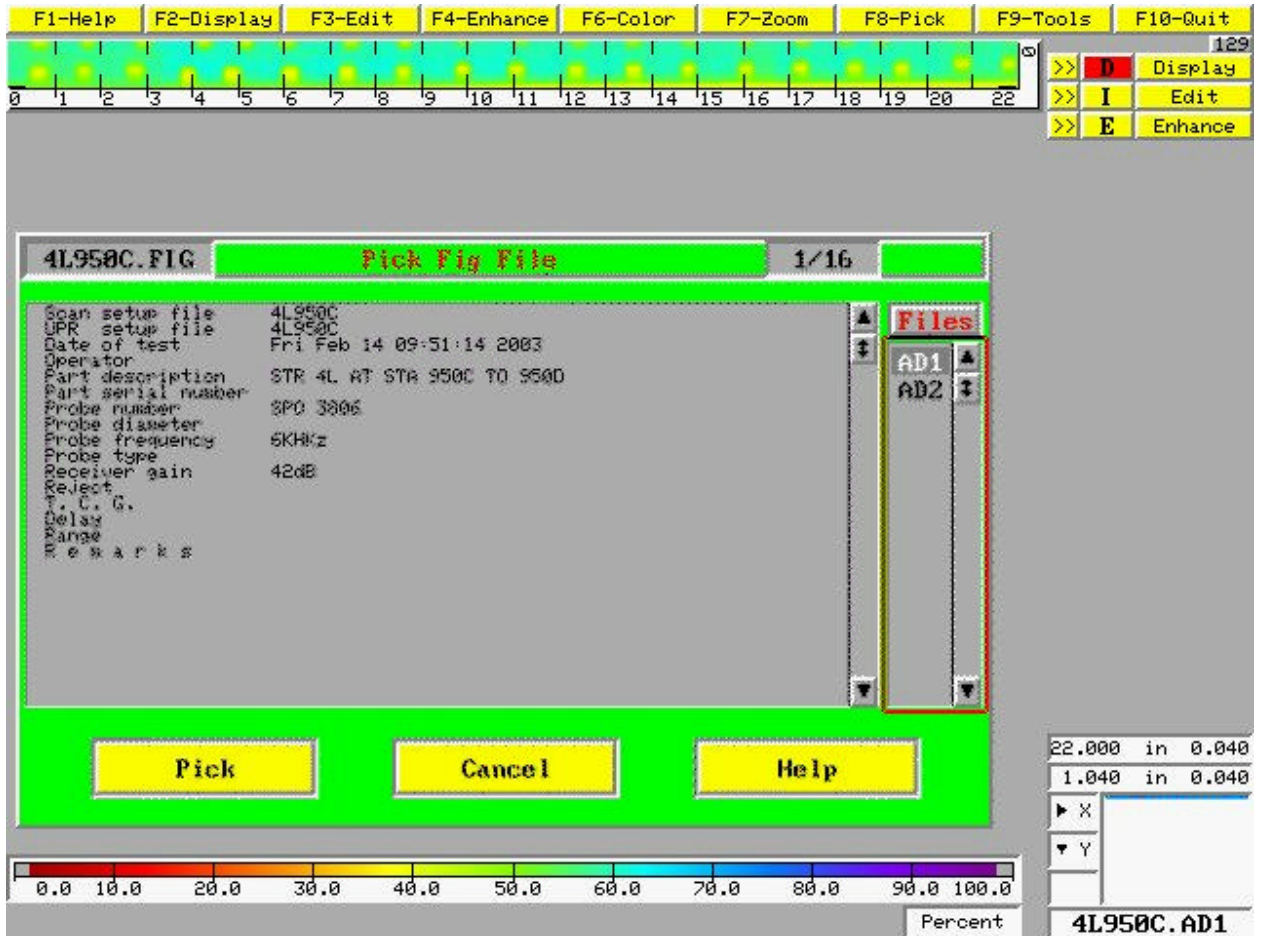


Figure G-33. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950C and BS 950D.

SHEET	G-41	NO.	4-086624-20
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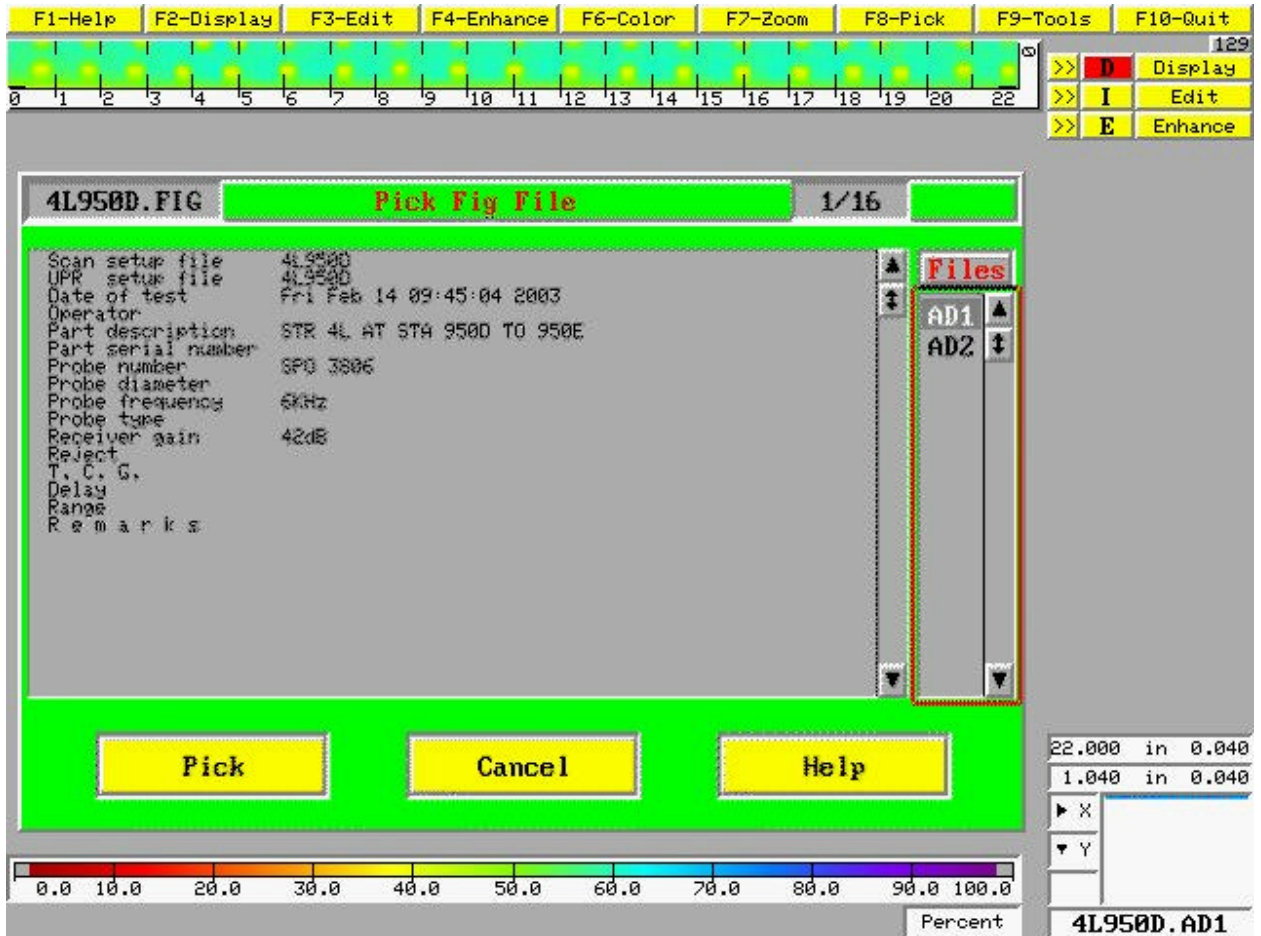


FIGURE G-34. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950D and BS 950E.



SHEET	G-42	NO.	4-086624-20
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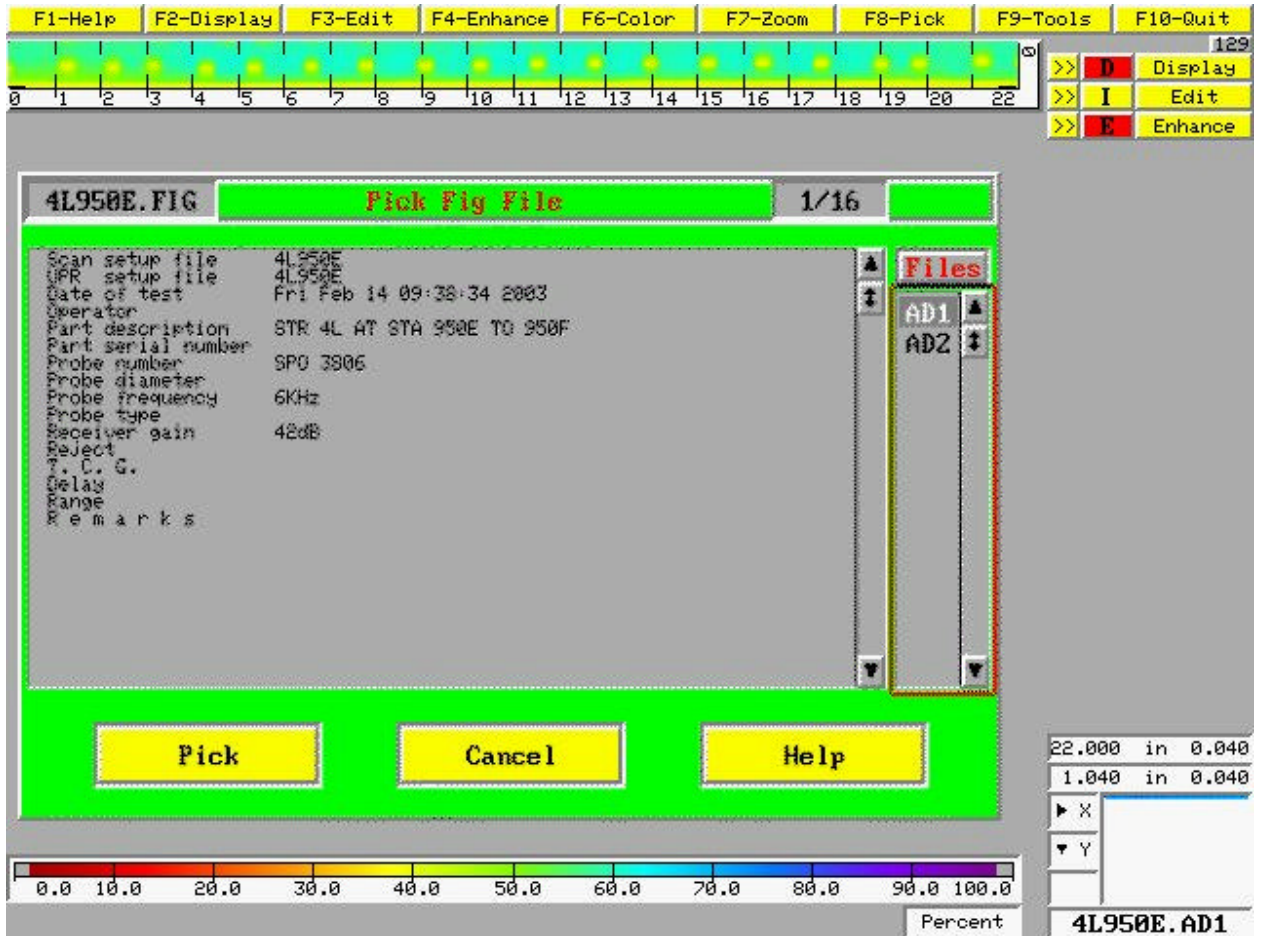


FIGURE G-35. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950E and BS 950F.

SHEET	G-43	NO.	4-086624-20
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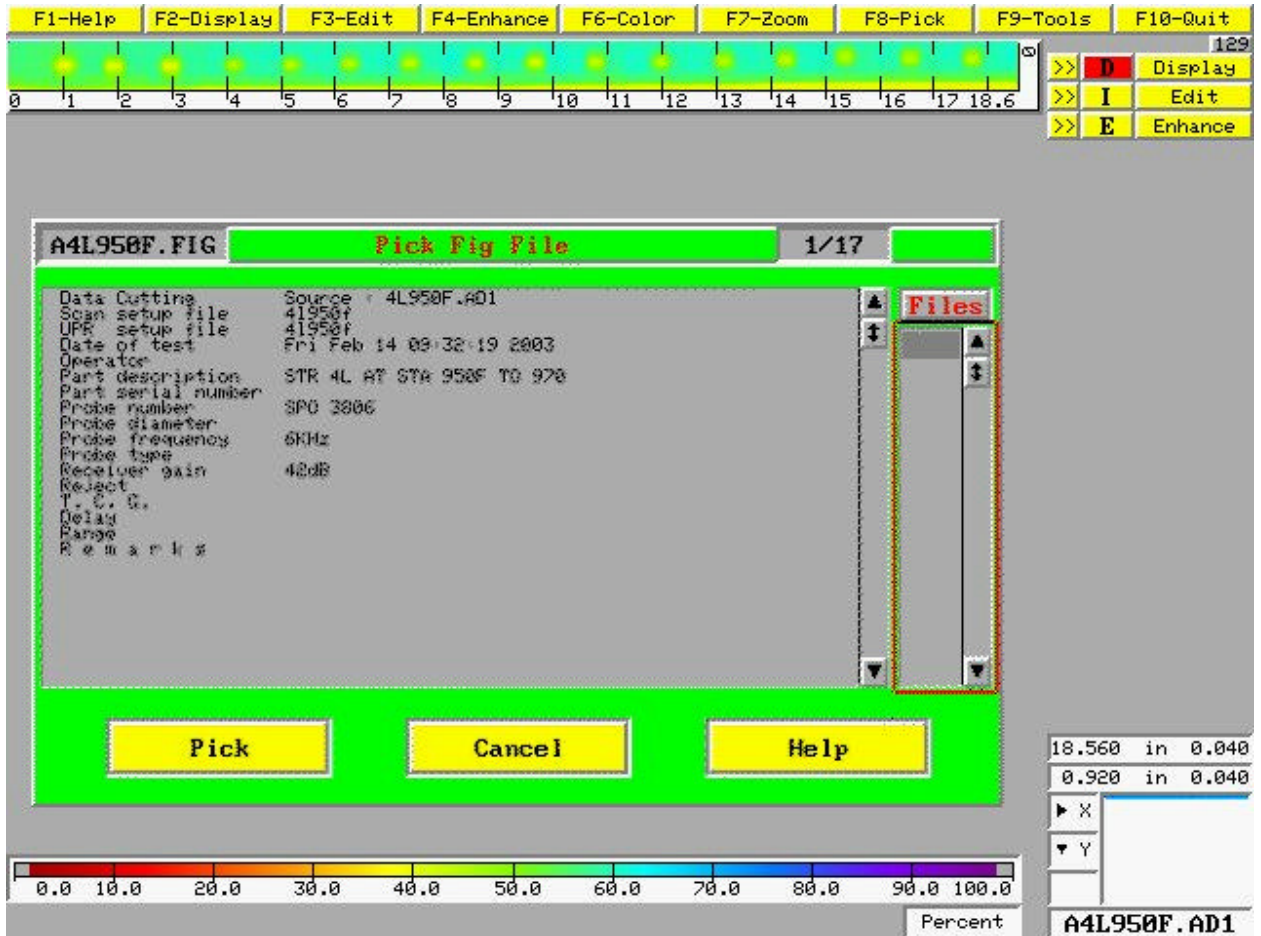


Figure G-36. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 950F and BS 970.

SHEET	G-44	NO.	4-086624-20
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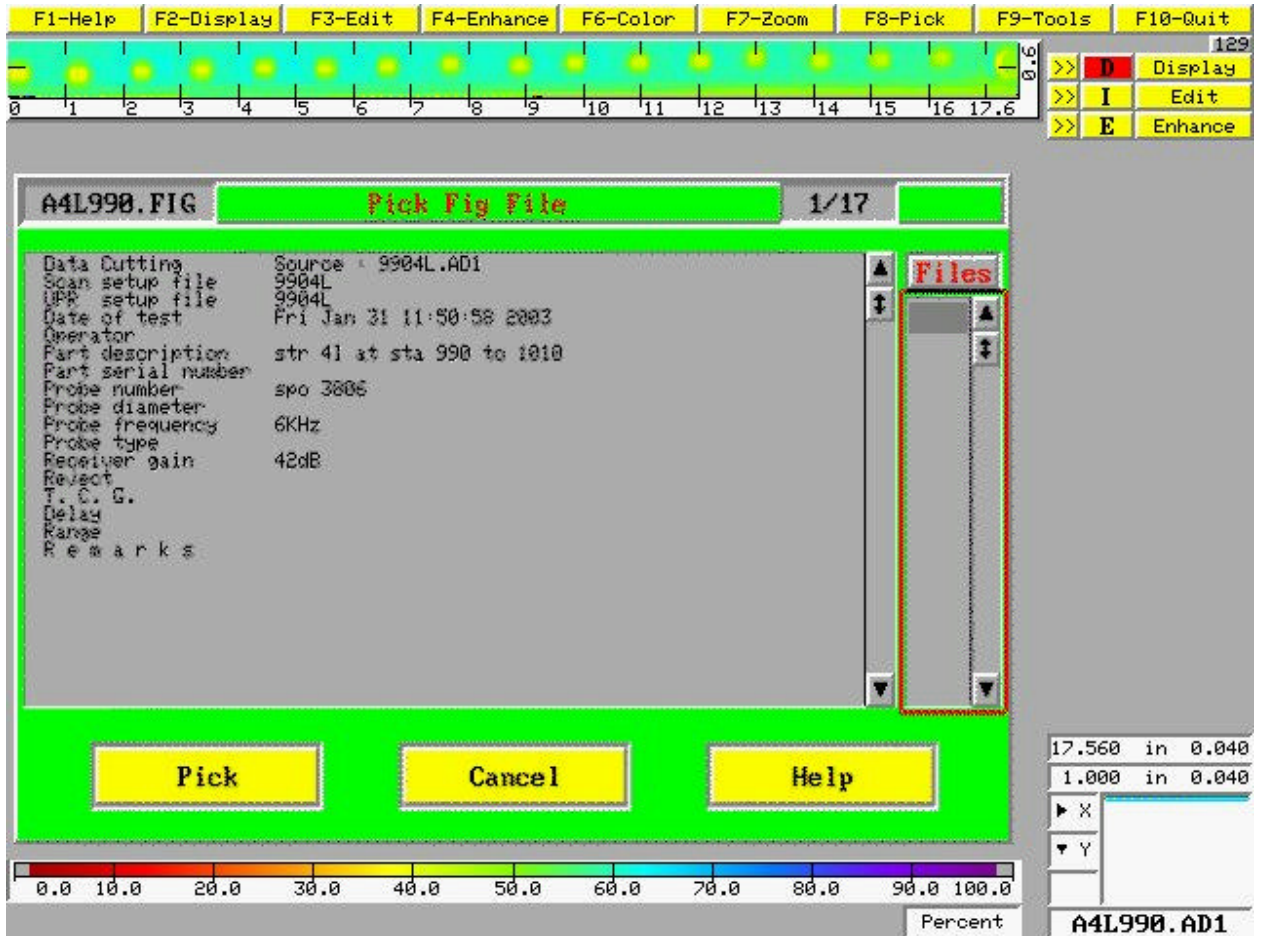


Figure G-37. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 990 and BS 1010.

SHEET	G-45	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

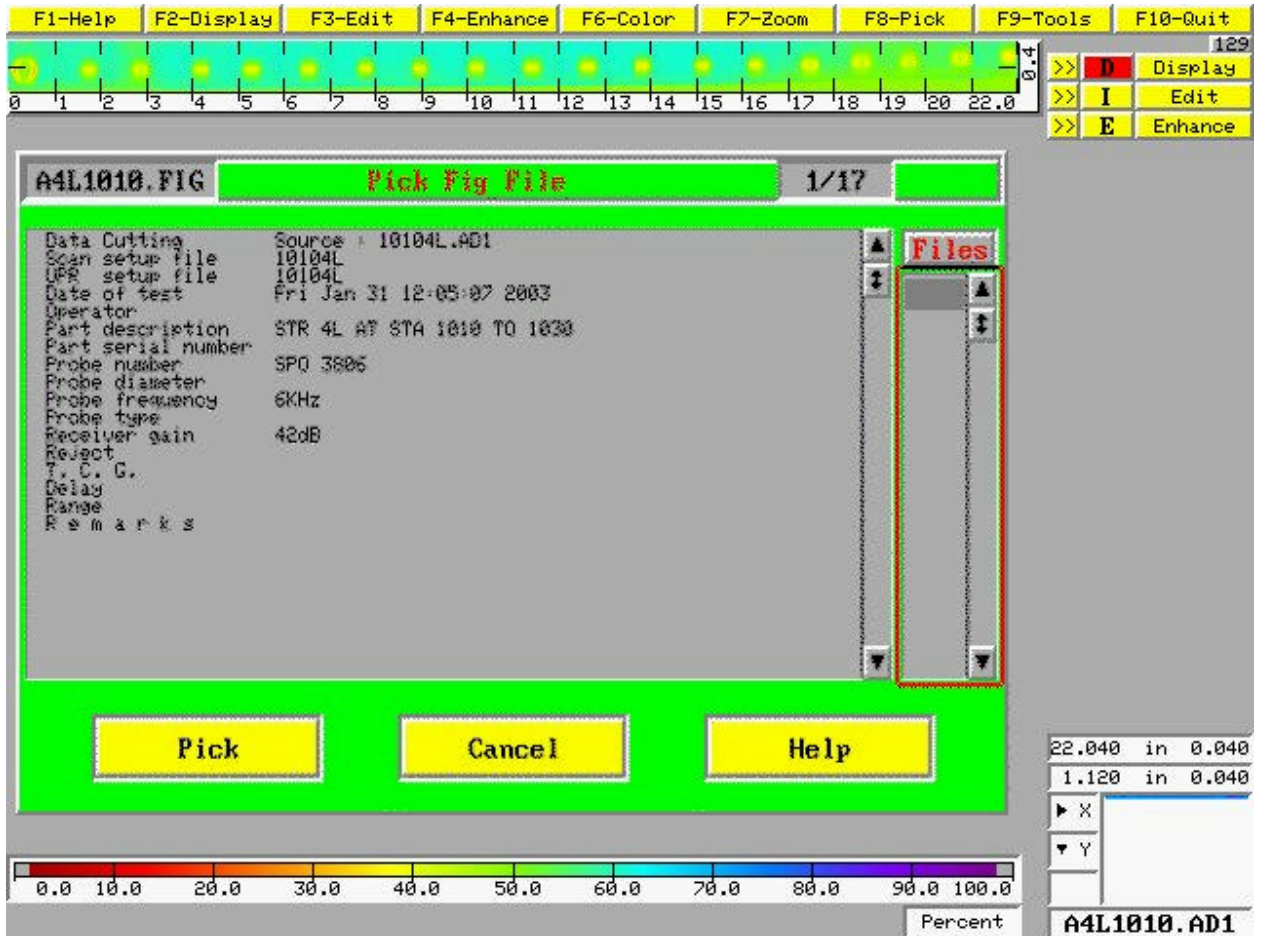


Figure G-38. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 1010 and BS 1030.



SHEET	G-46	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE		03/26/2003	

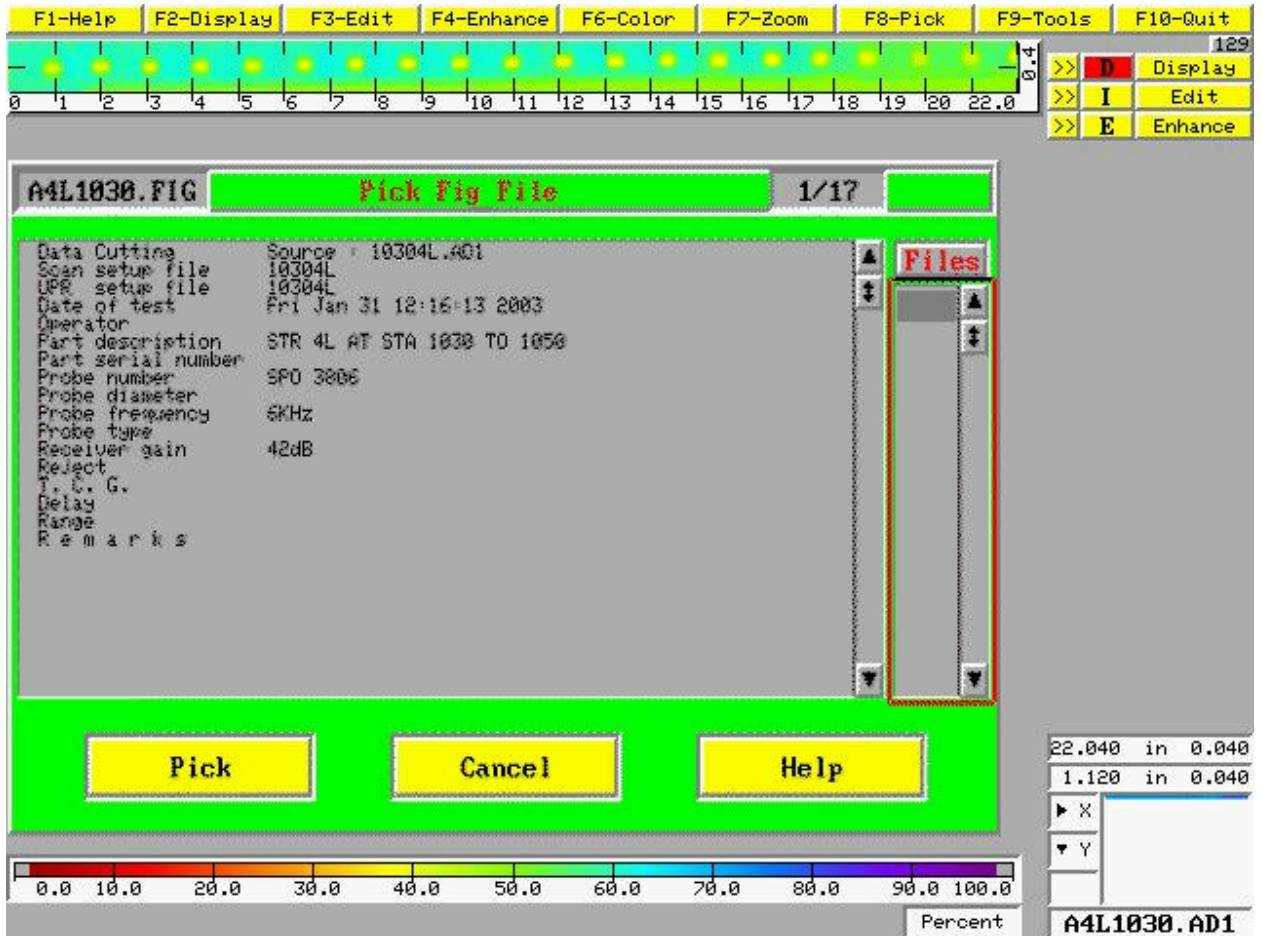


Figure G-39. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 1030 and BS 1050.

SHEET	G-47	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE		03/26/2003	

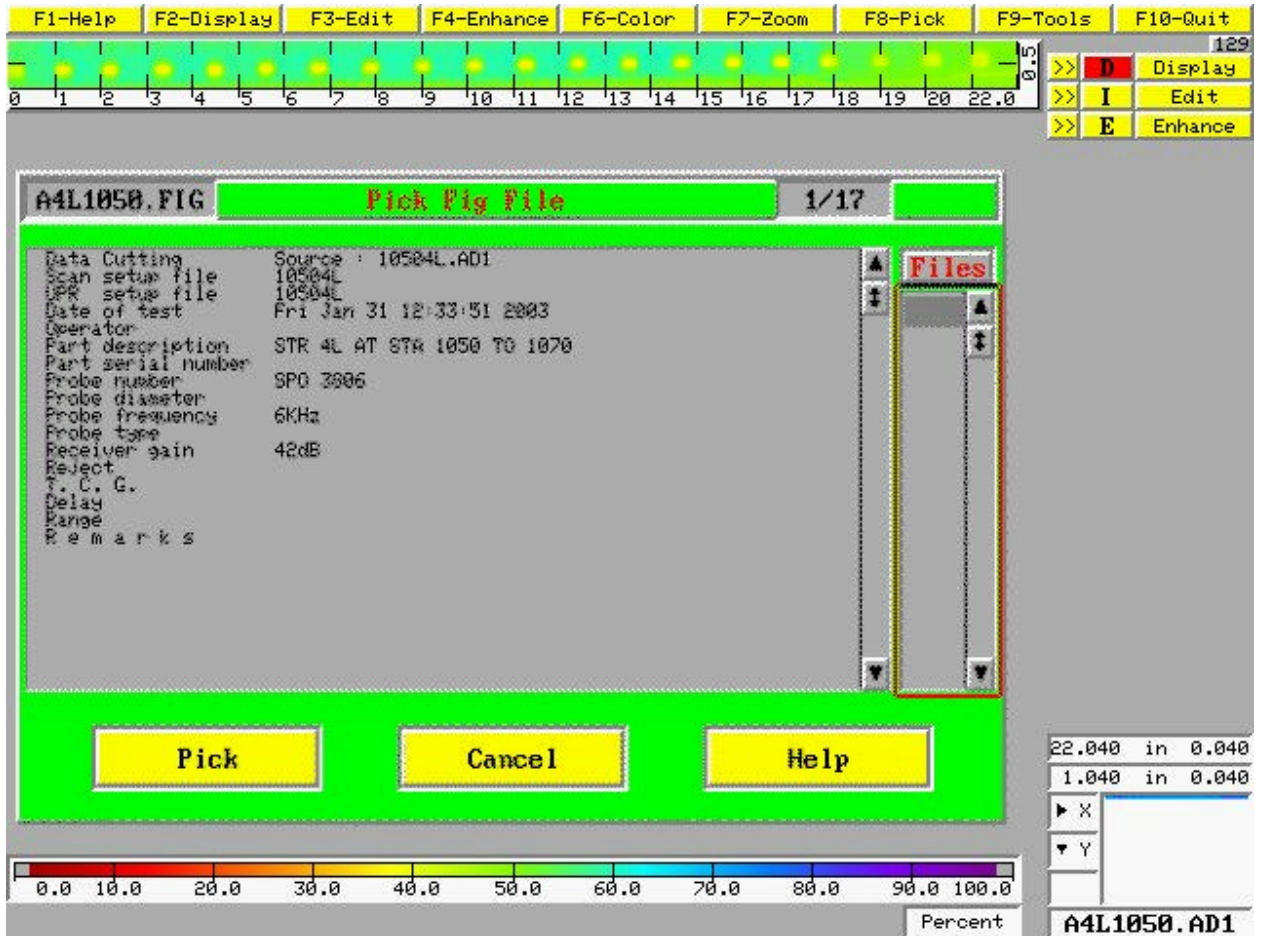


Figure G-40. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 1050 and BS 1070.

SHEET	G-48	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

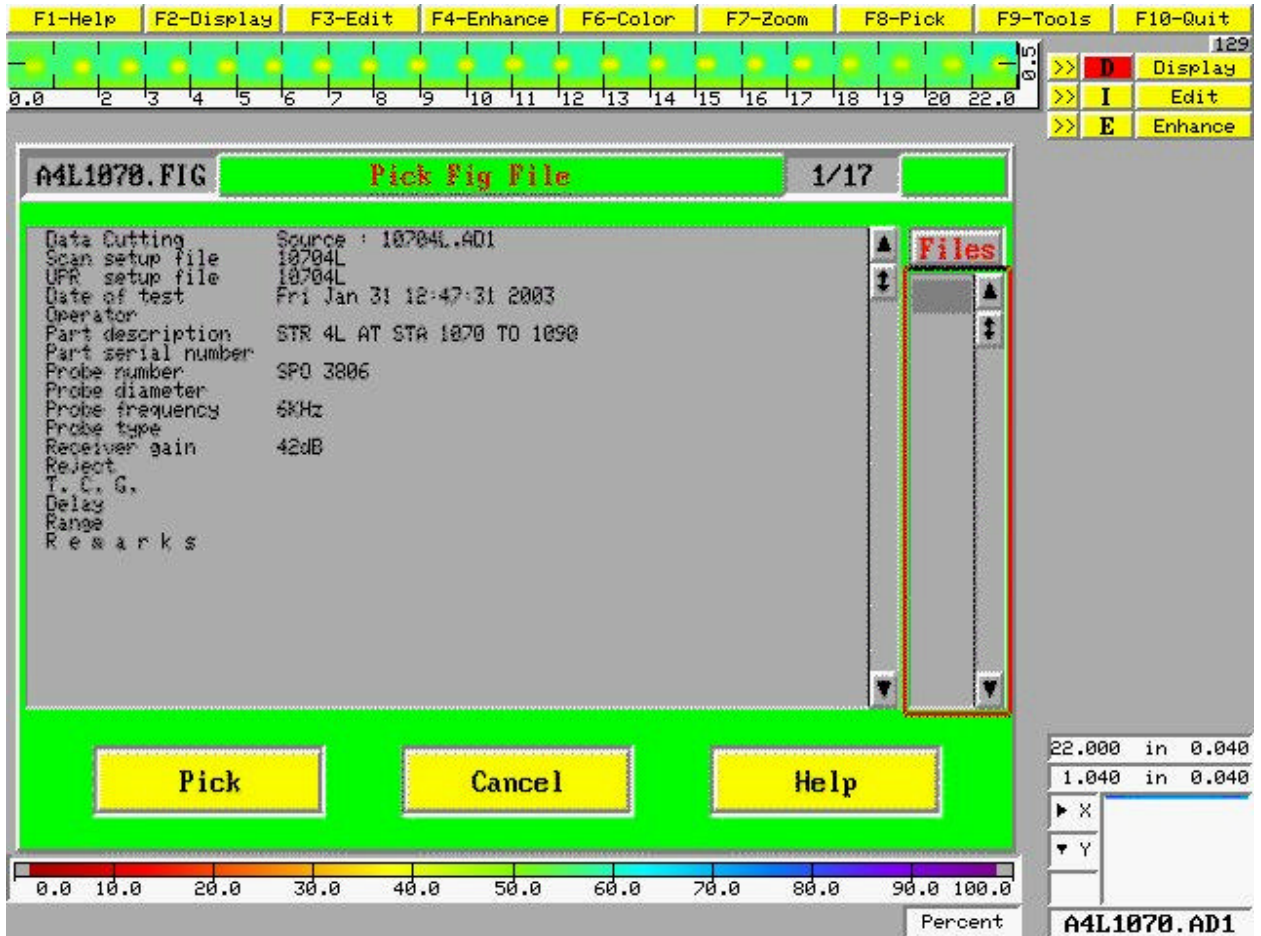


Figure G-41. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4L, between BS 1070 and BS 1090.

SHEET	G-49	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

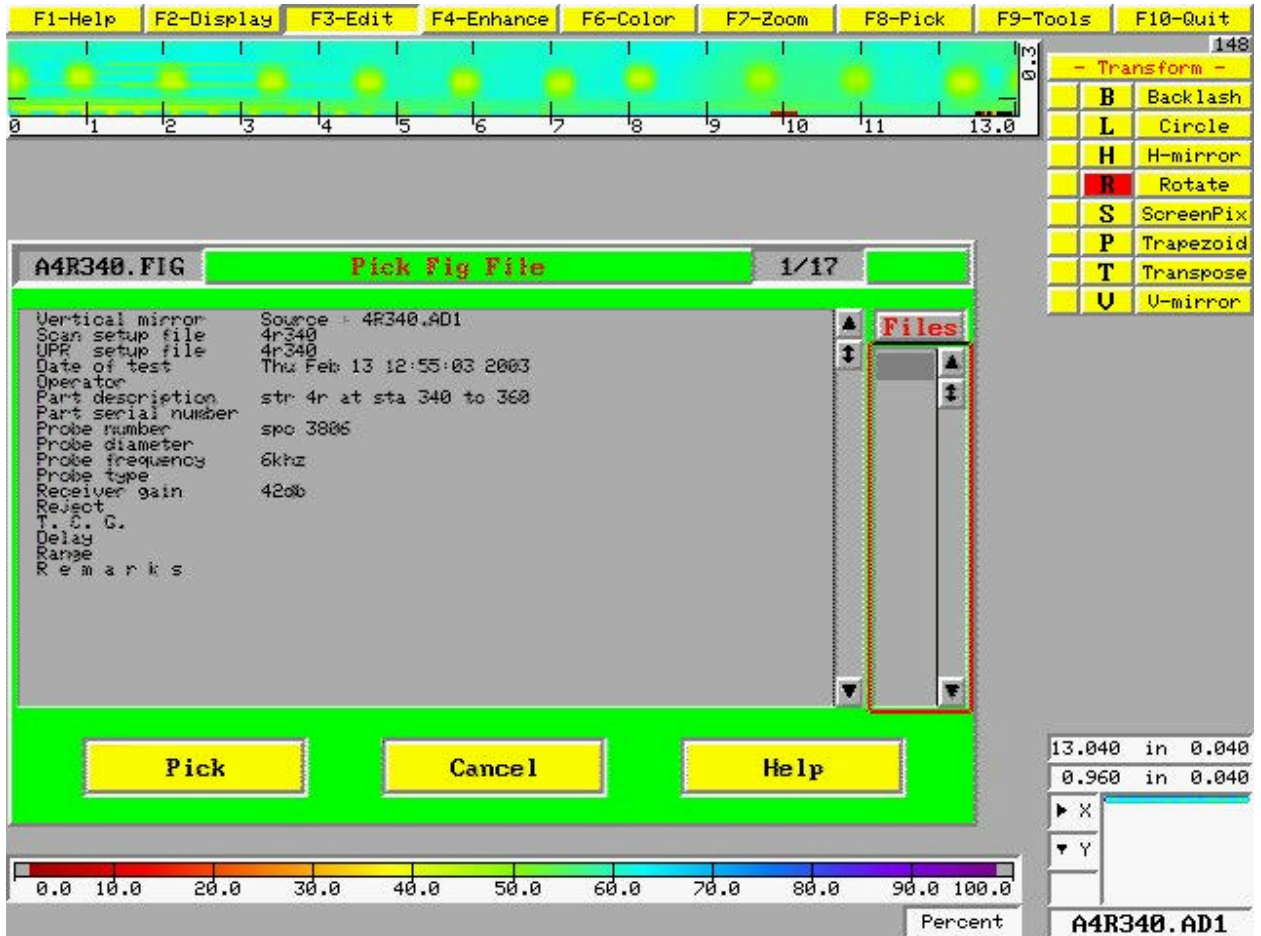


Figure G-42. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 350 and BS 360.



SHEET	G-50	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

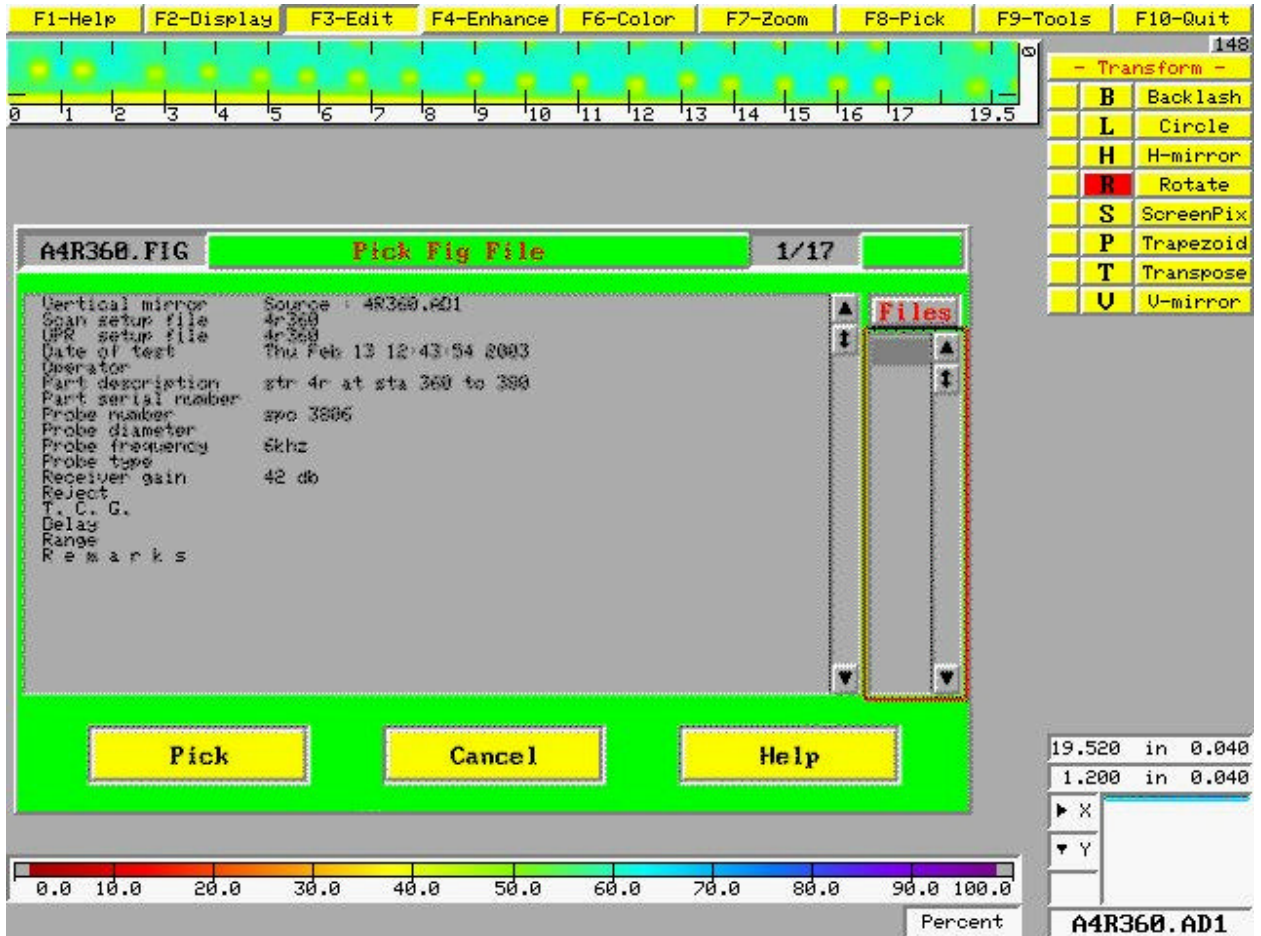


Figure G-43. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 360 and BS 380.

SHEET	G-51	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

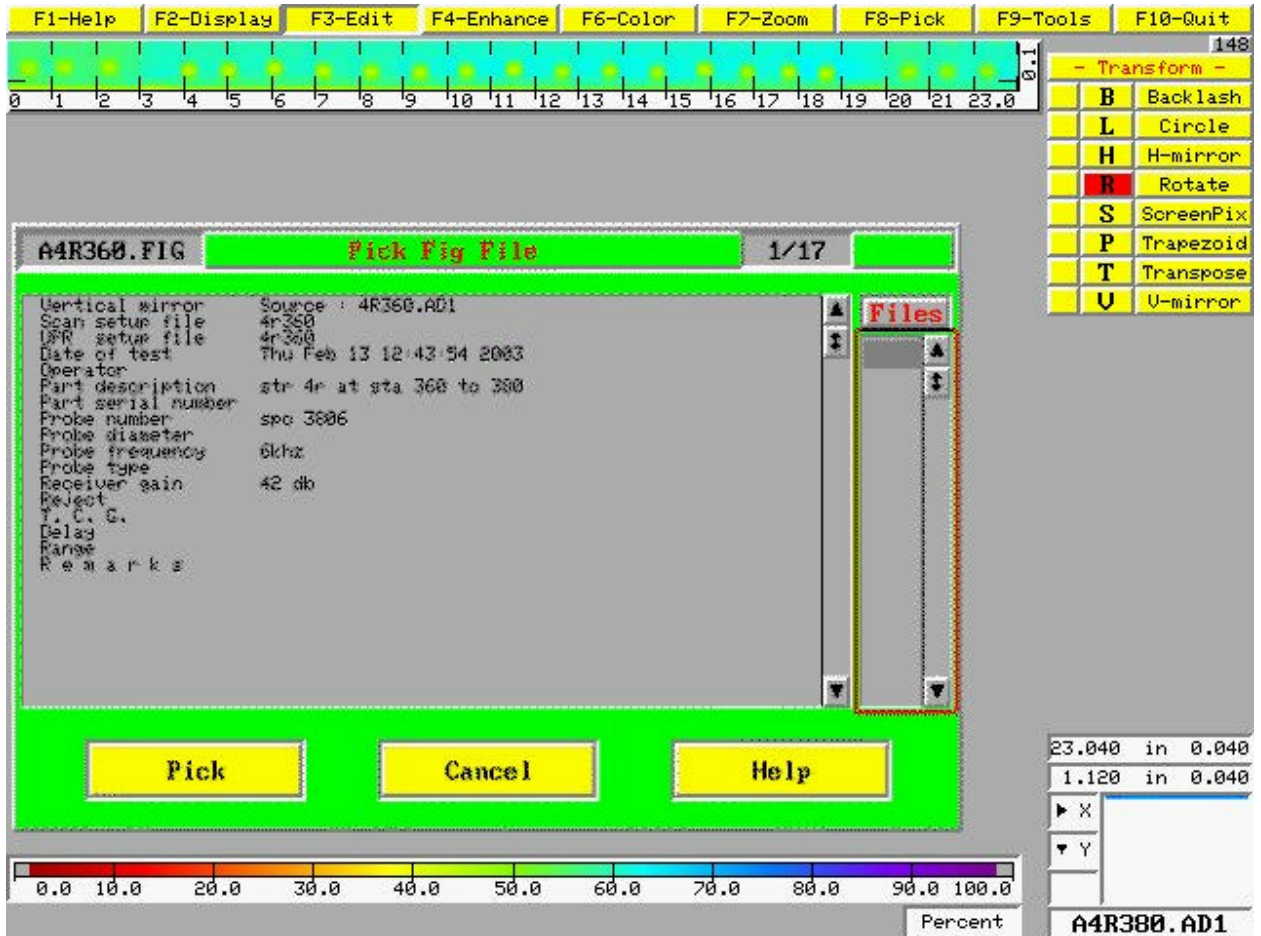


Figure G-44. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 380 and BS 400.

SHEET	G-52	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

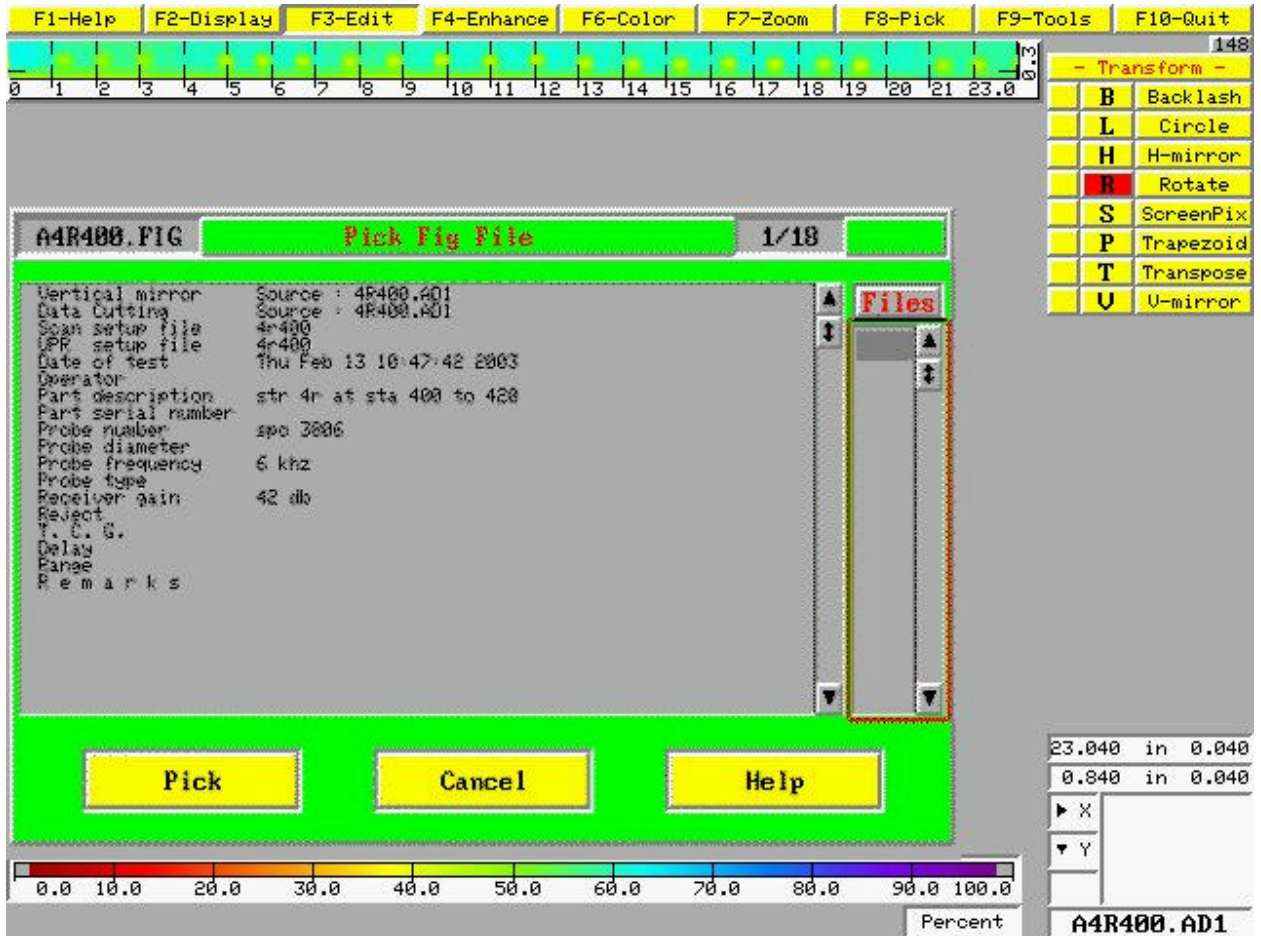


Figure G-45. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 400 and BS 420.

SHEET	G-53	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

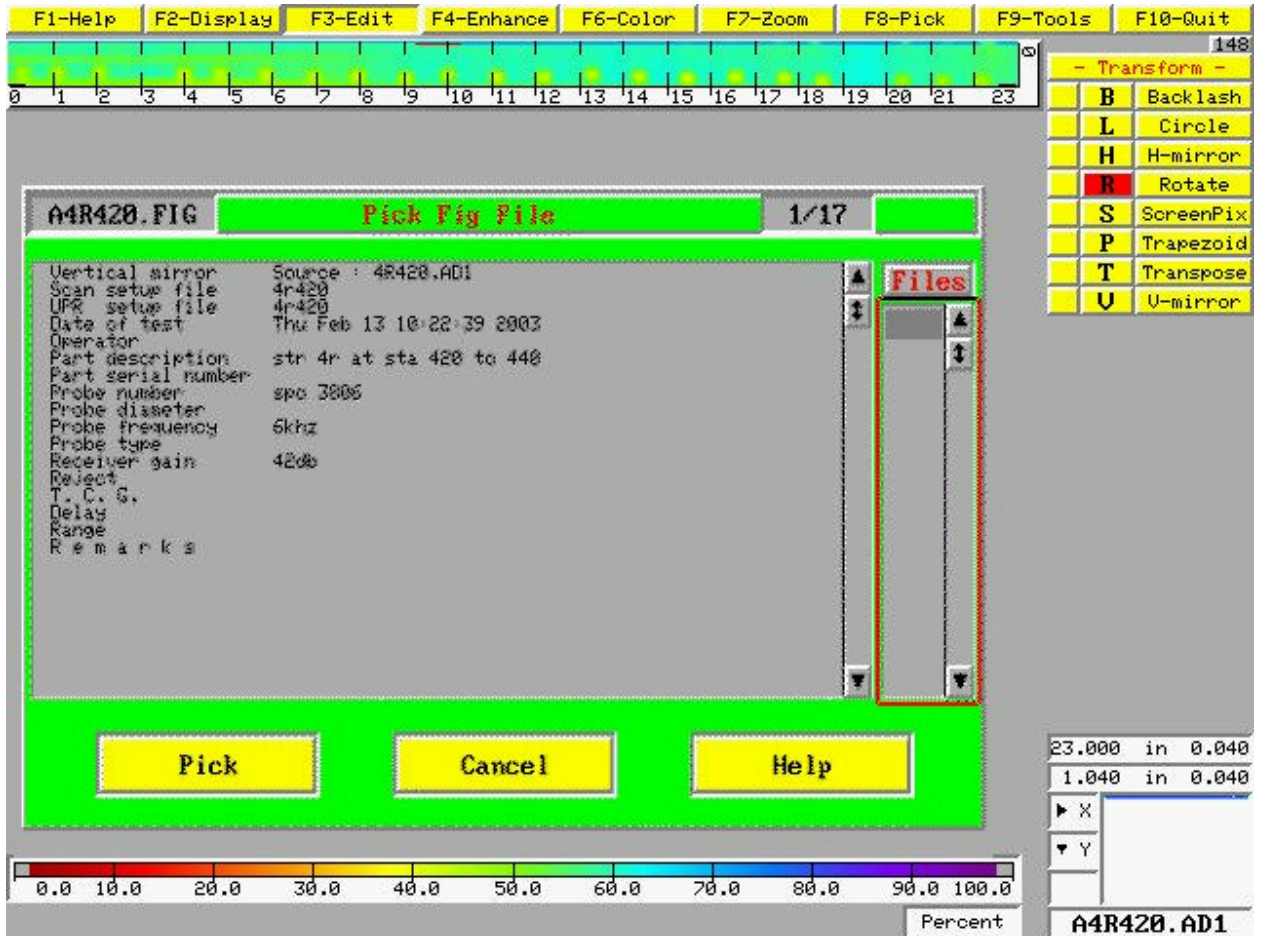


Figure G-46. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 420 and BS 440.



SHEET	G-54	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

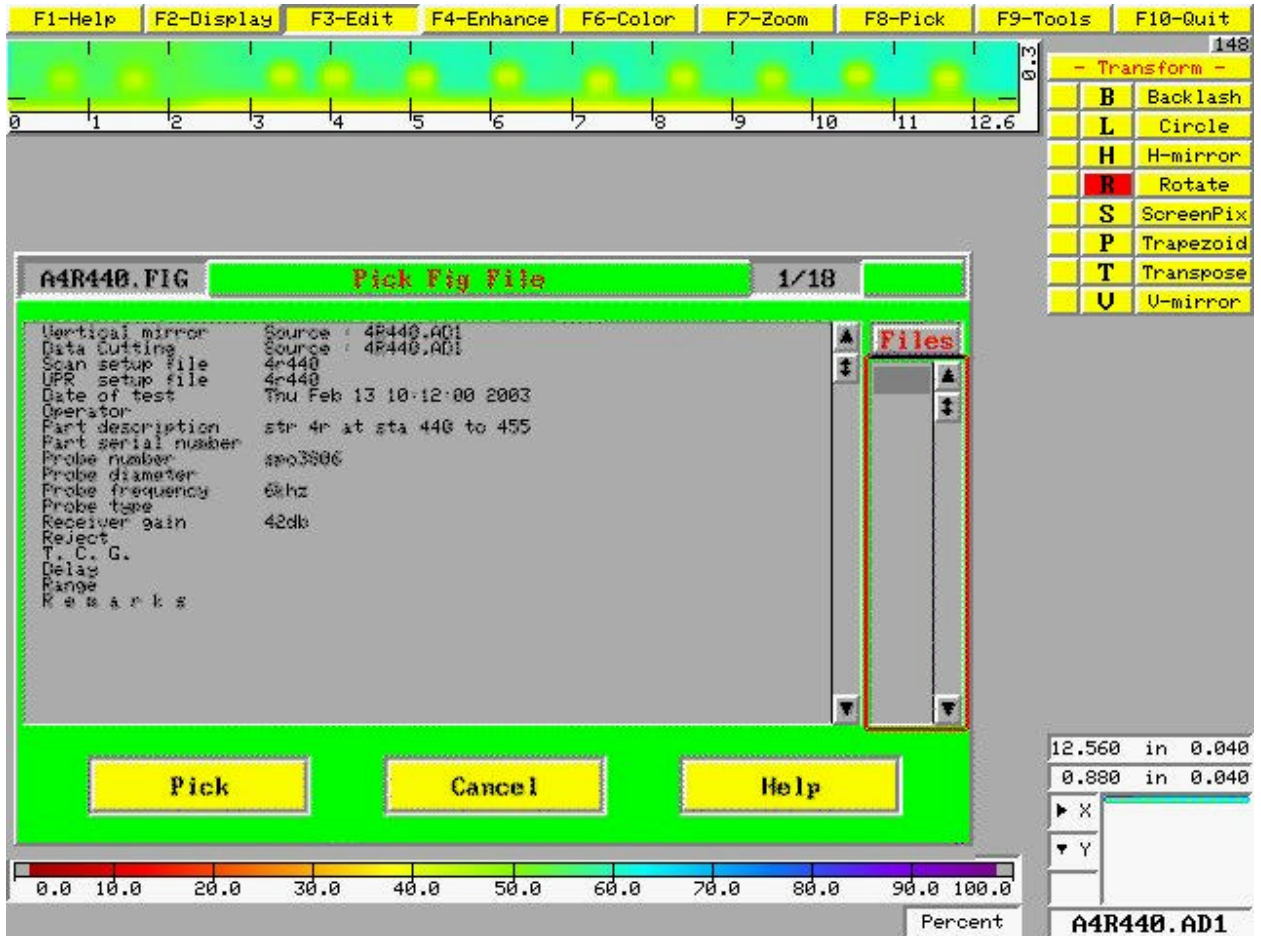


Figure G-47. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 440 and BS 460.

SHEET	G-55	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

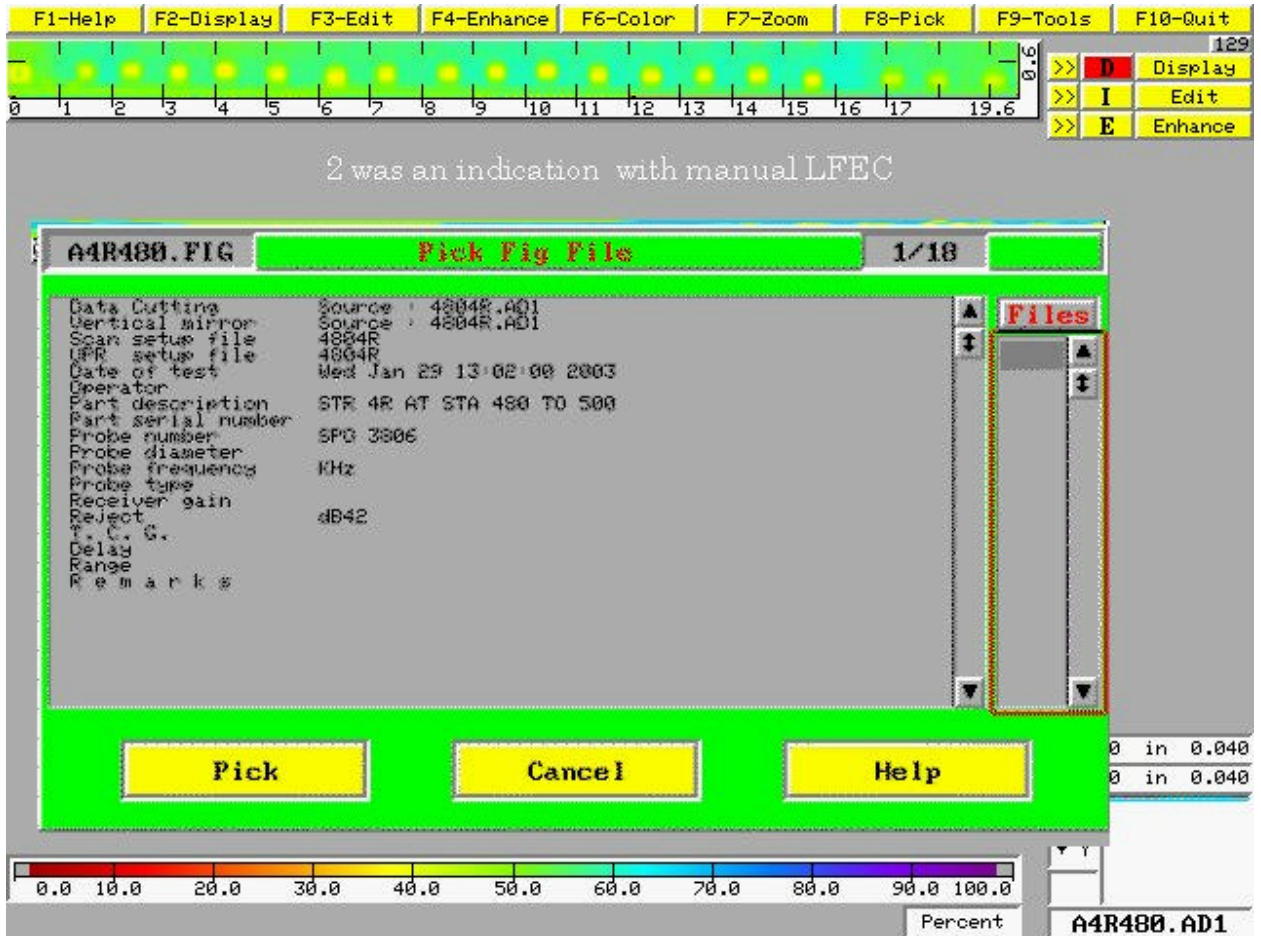


Figure G-48. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 480 and BS 500.

SHEET	G-56	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

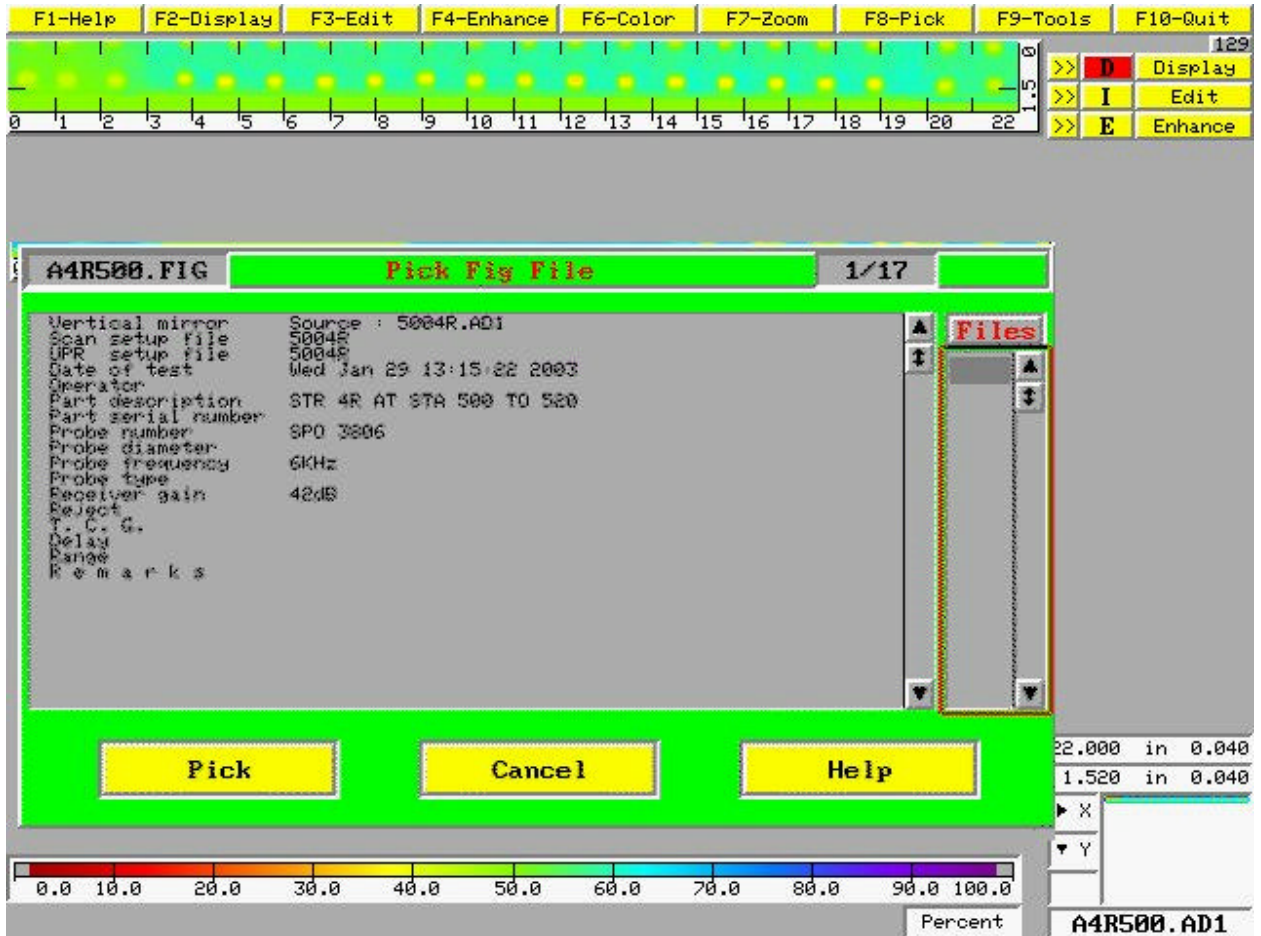


Figure G-49. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 500 and BS 520.

SHEET	G-57	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

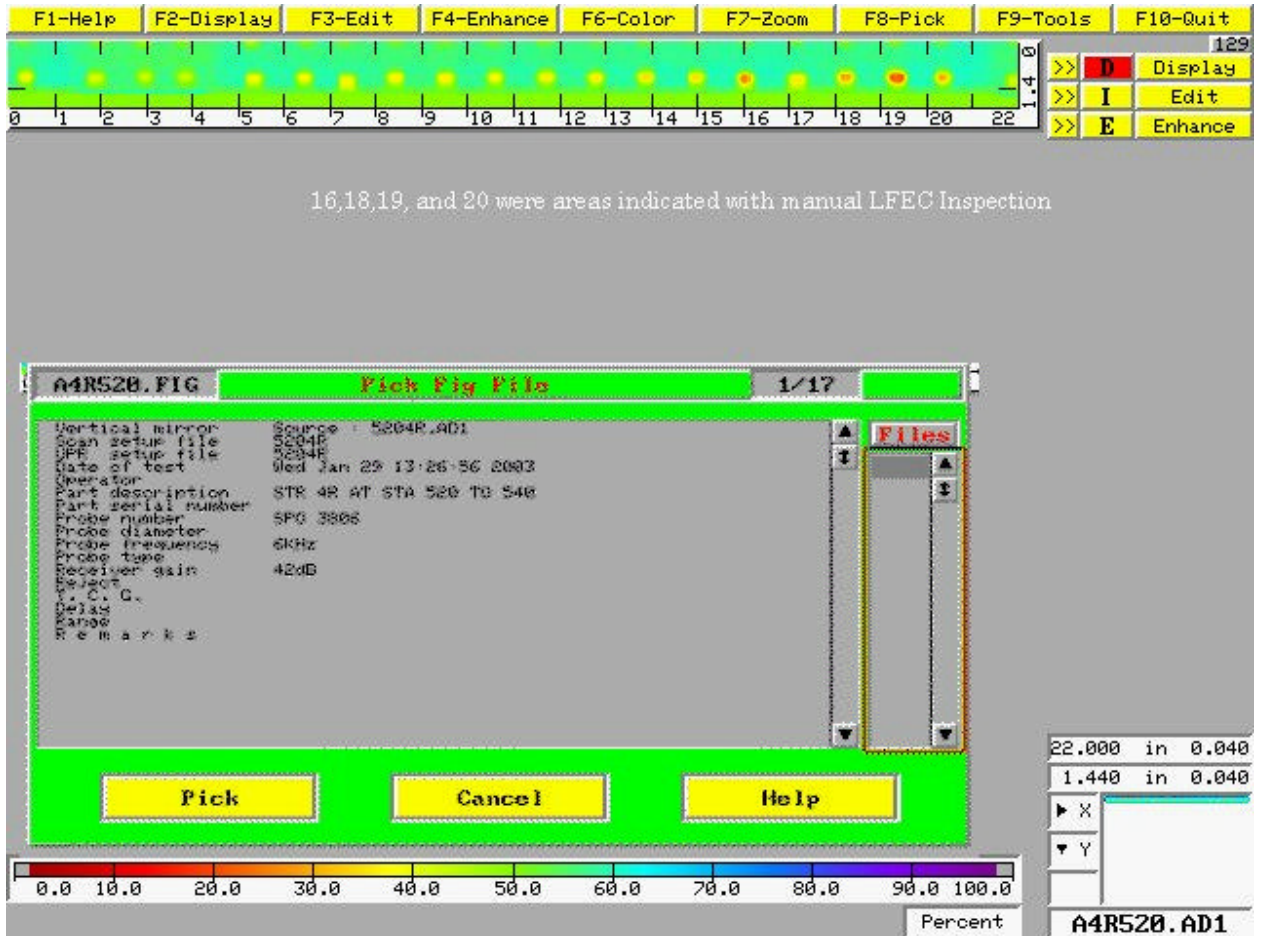


Figure G-50. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 520 and BS 540.



SHEET	G-58	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

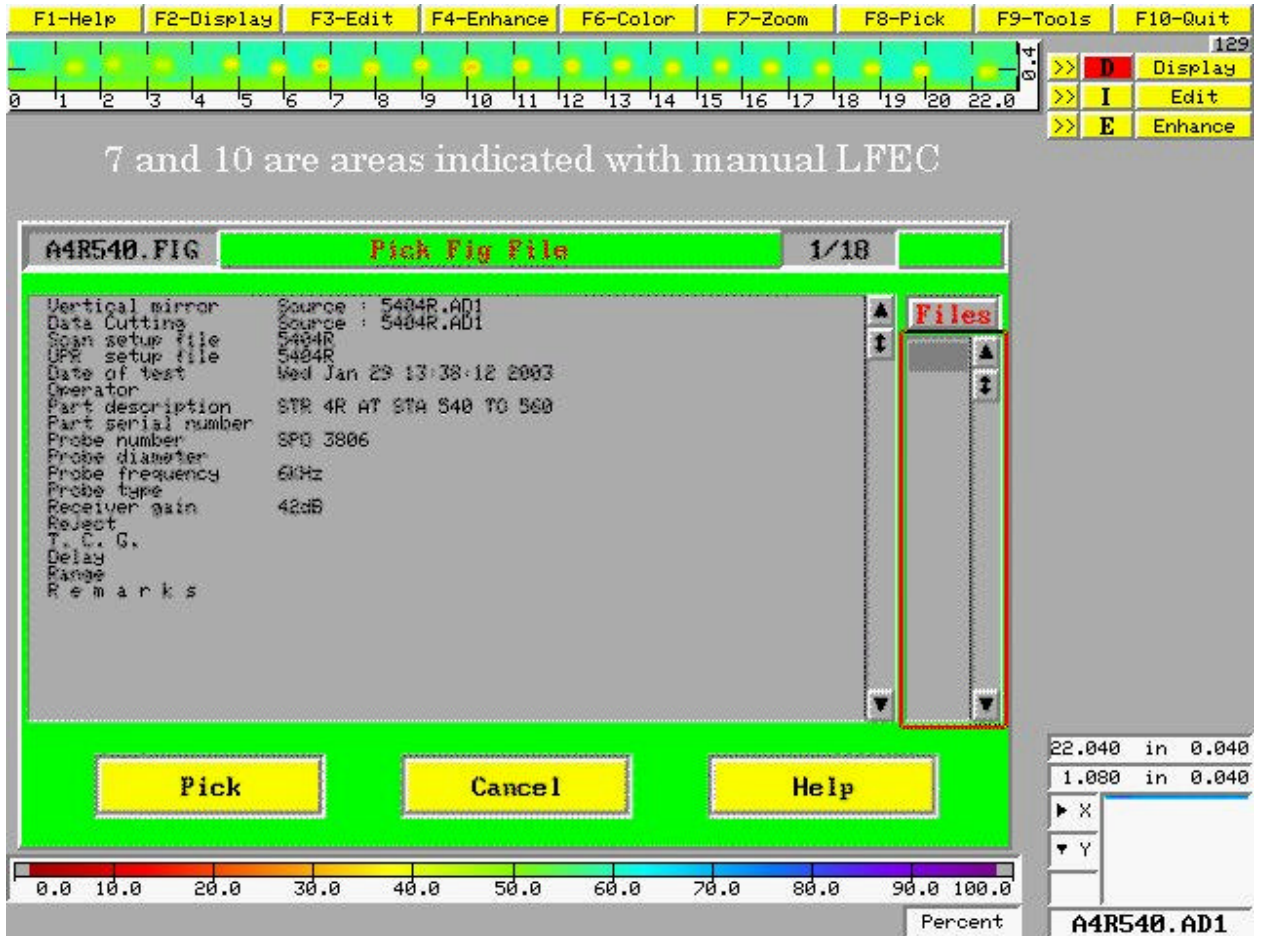


Figure G-51. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 540 and BS 560.

SHEET	G-59	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

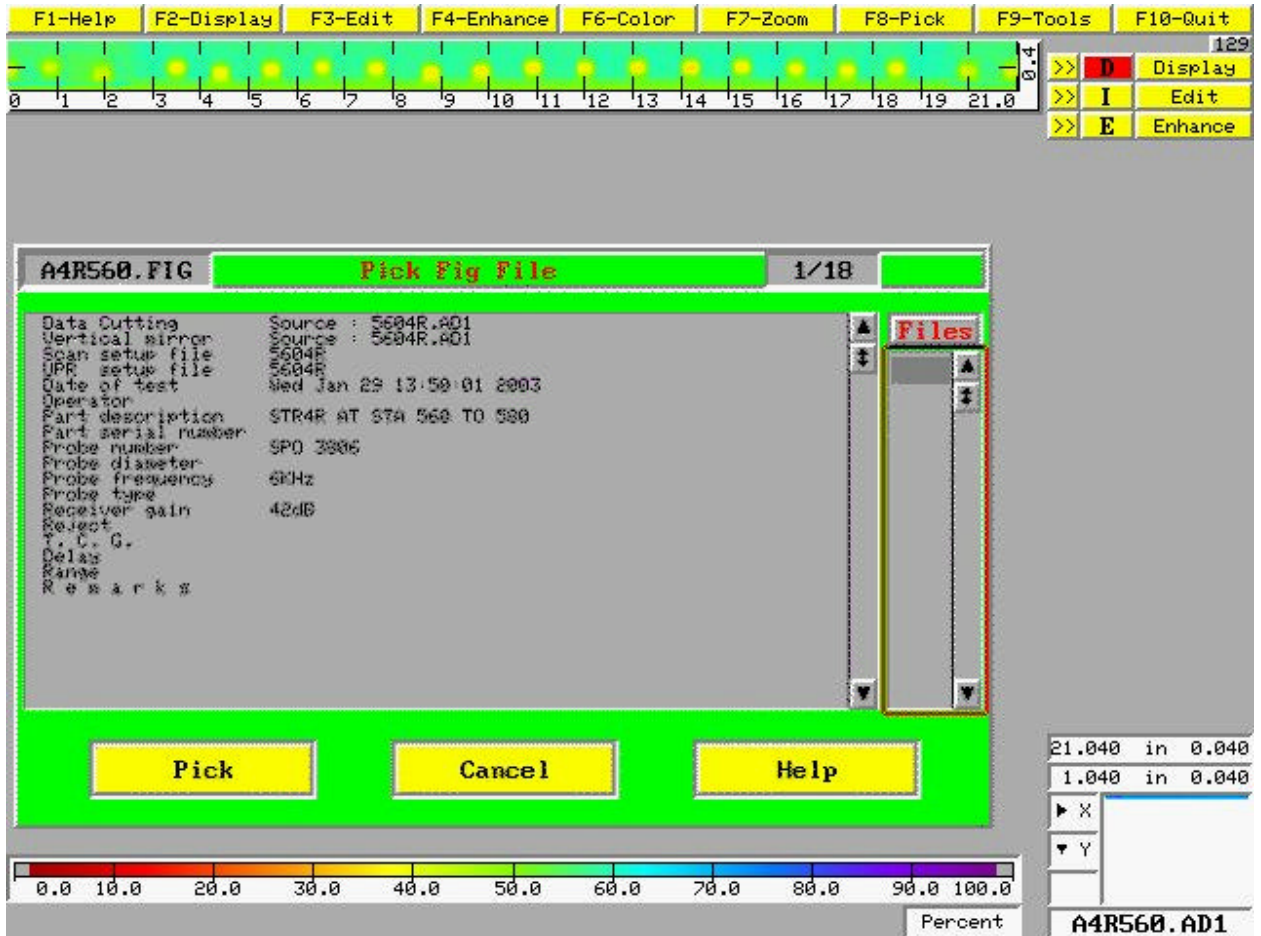


Figure G-52. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 560 and BS 580.

SHEET	G-60	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

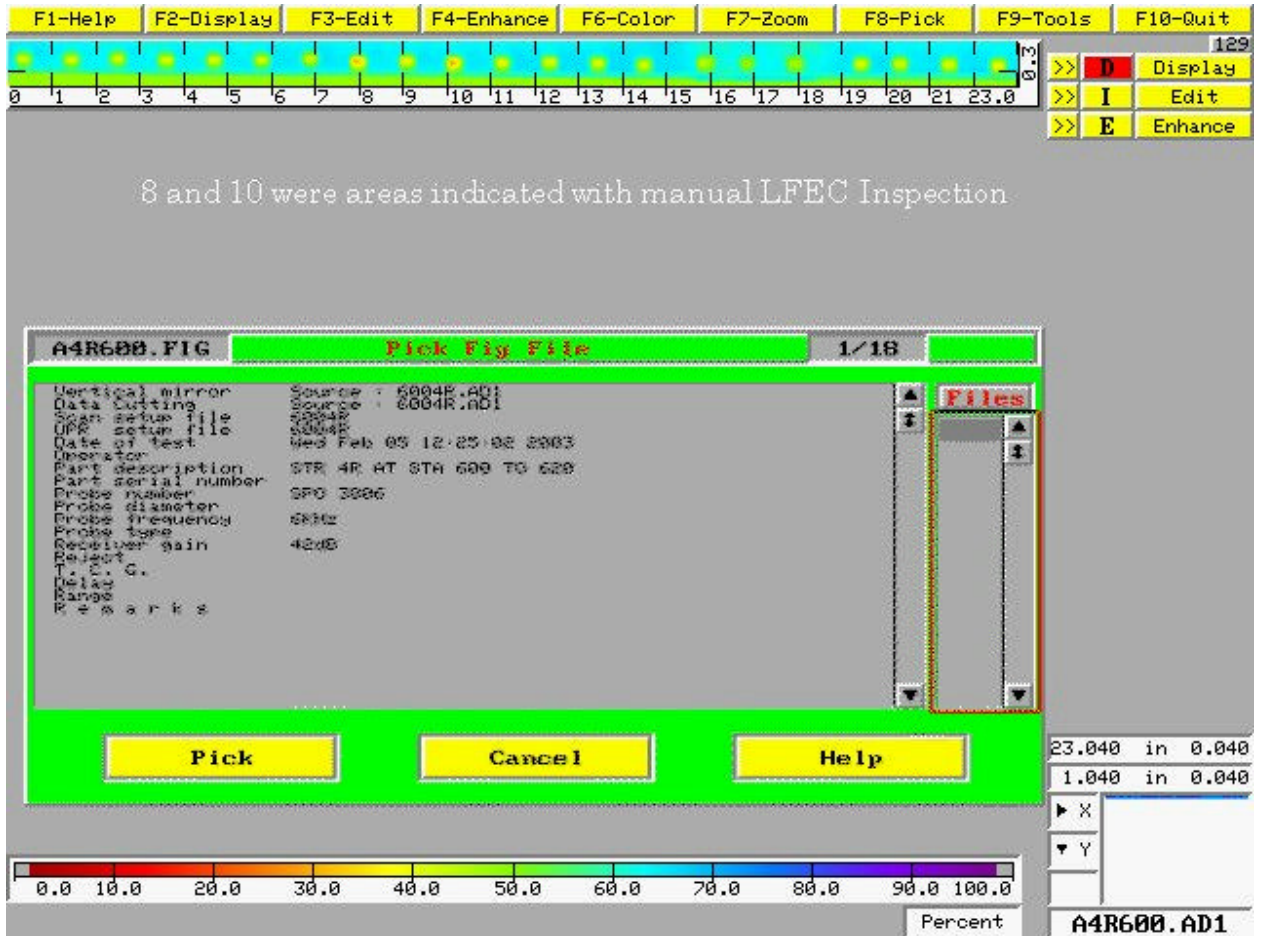


Figure G-53. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 600 and BS 620.

SHEET	G-61	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE		03/26/2003	

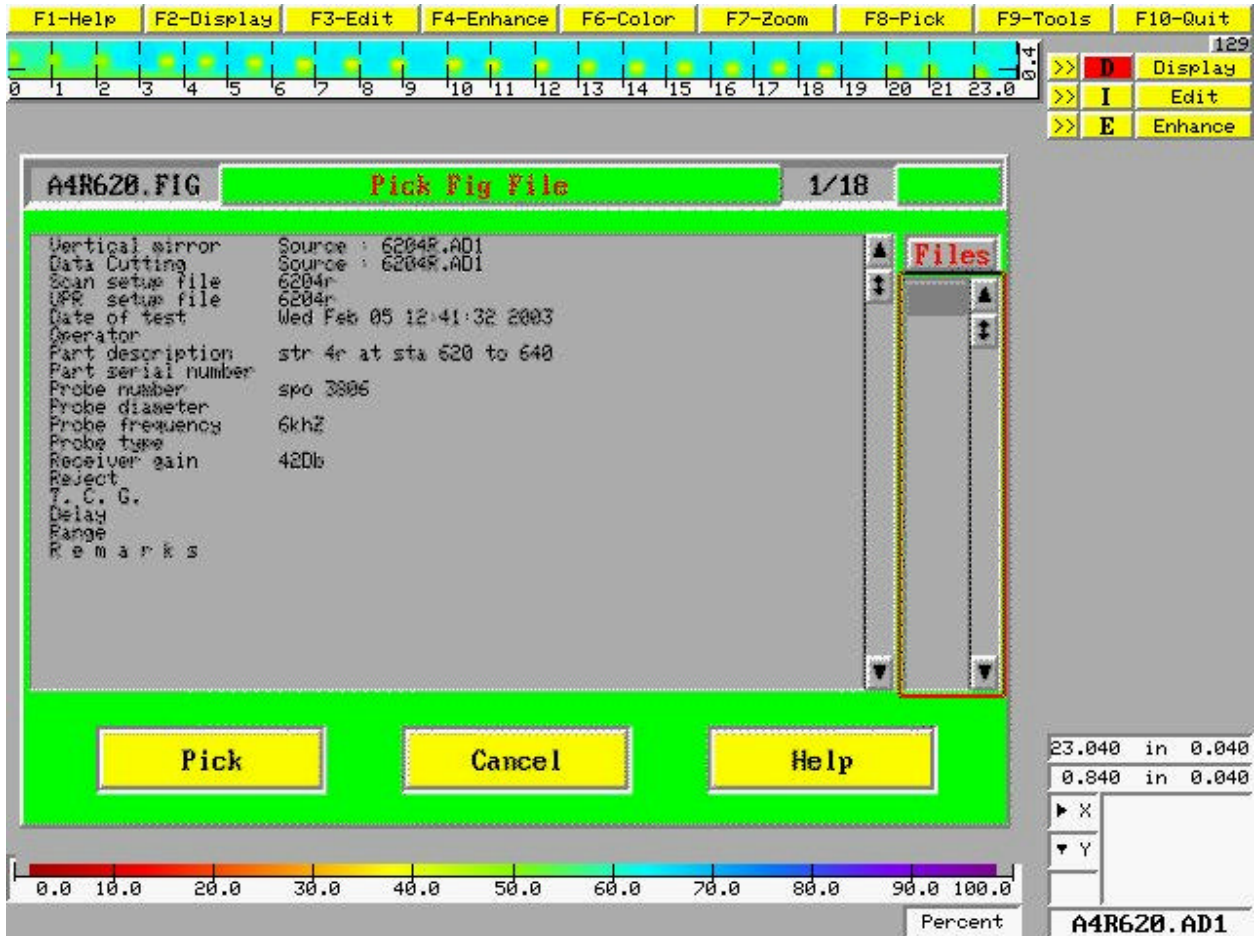


Figure G-54. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 620 and BS 640.



SHEET	G-62	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE		03/26/2003	

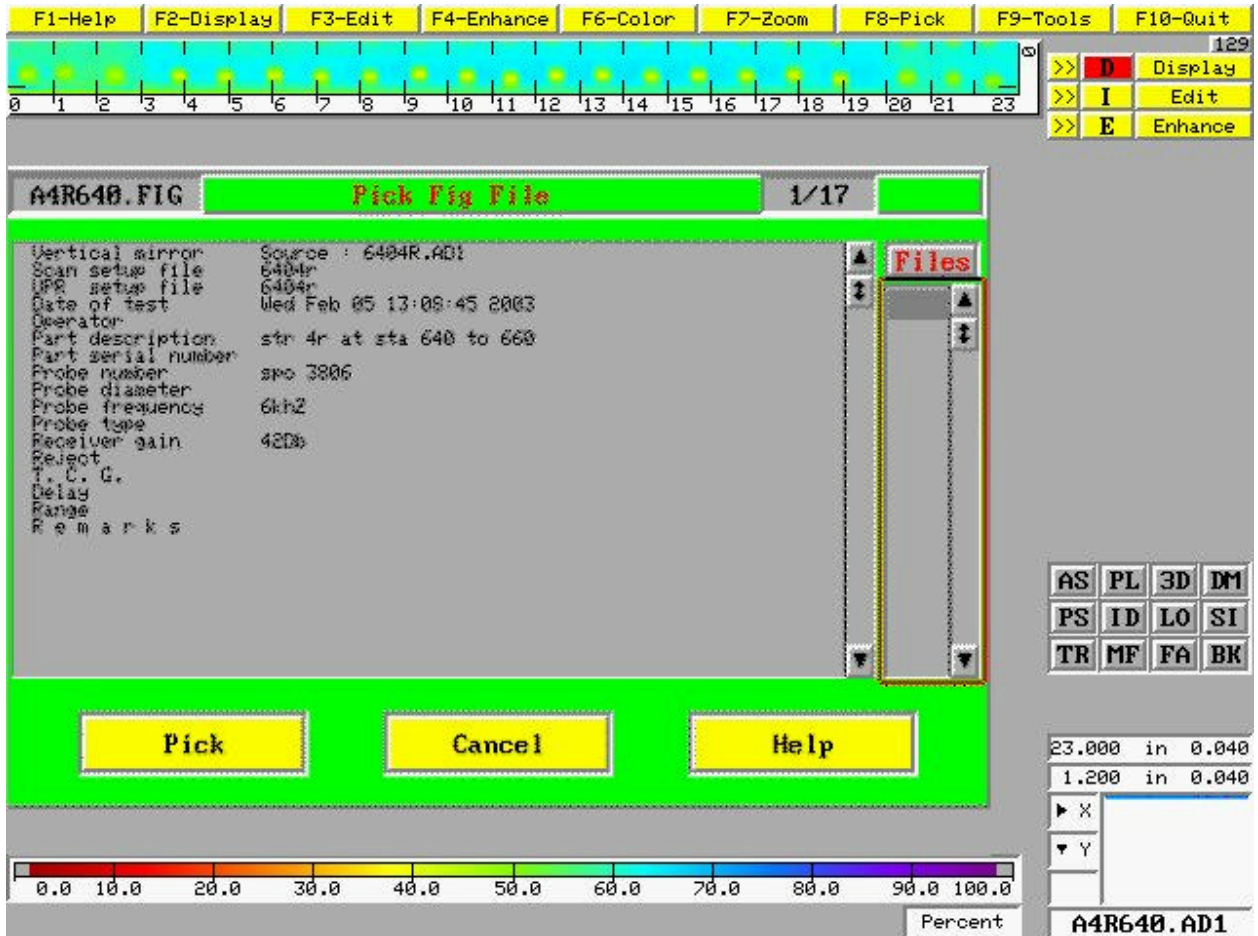


Figure G-55. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 640 and BS 660.

SHEET	G-63	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

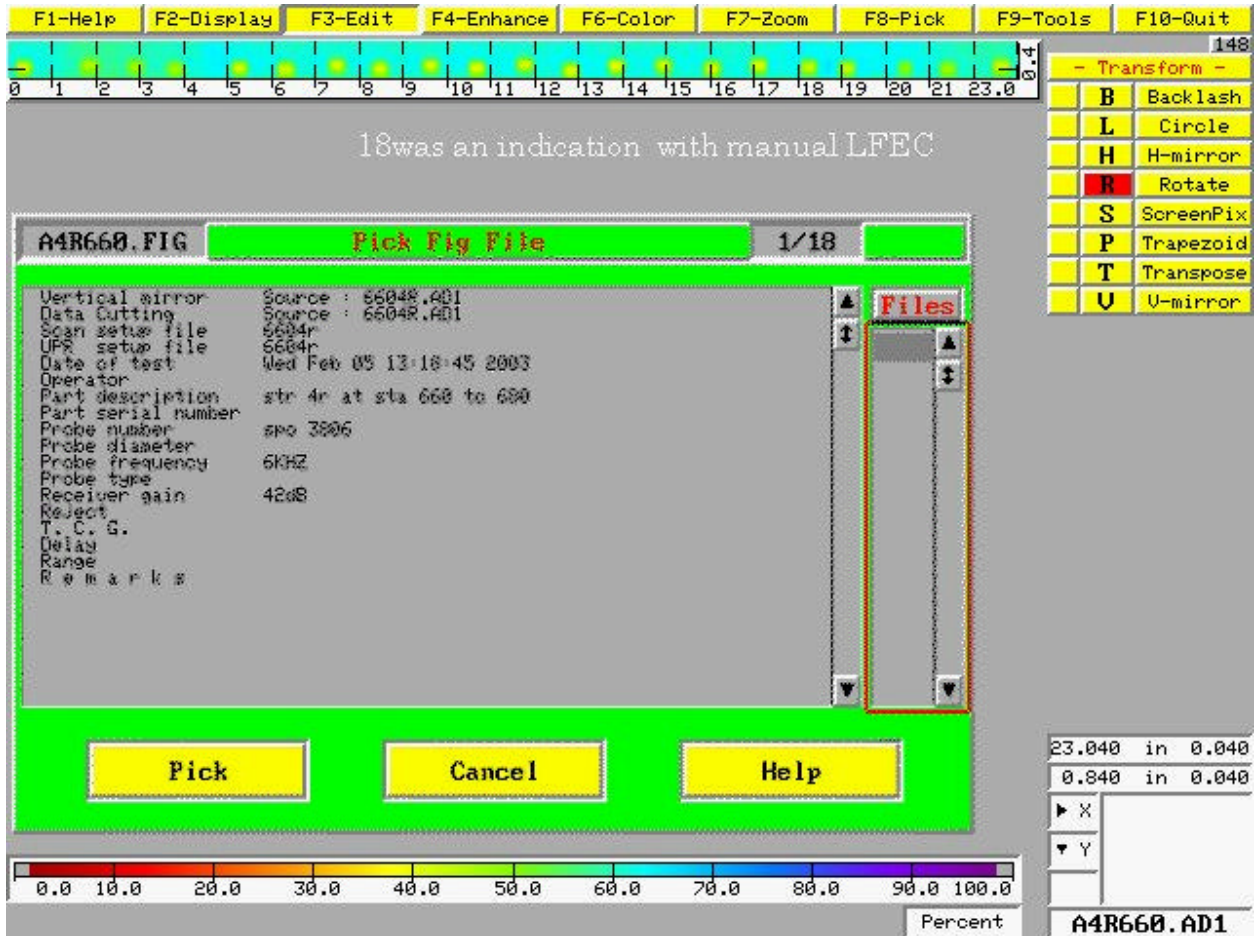


Figure G-56. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 660 and BS 680.

SHEET	G-64	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

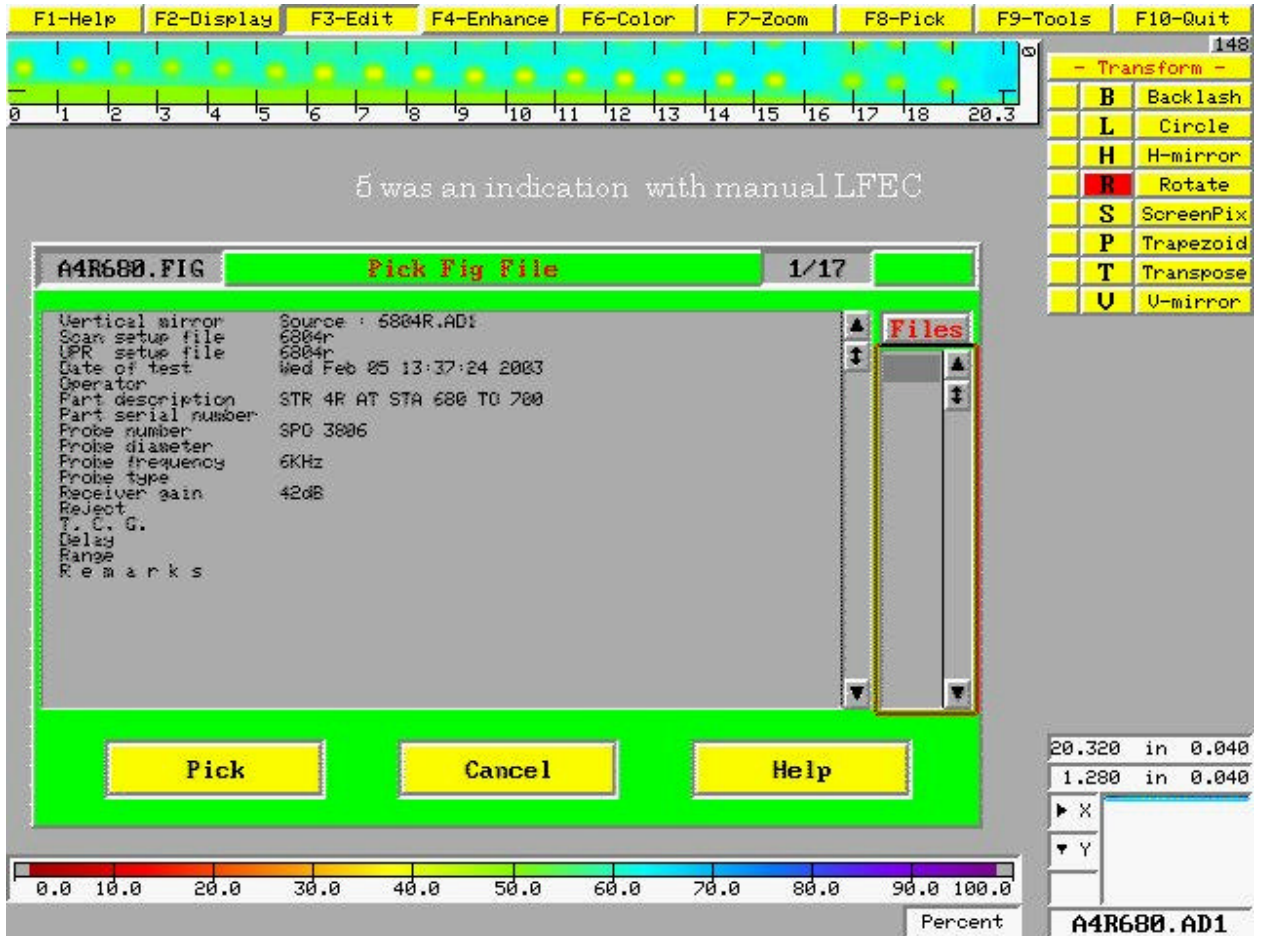


Figure G-57. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 680 and BS 700.

SHEET	G-65	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

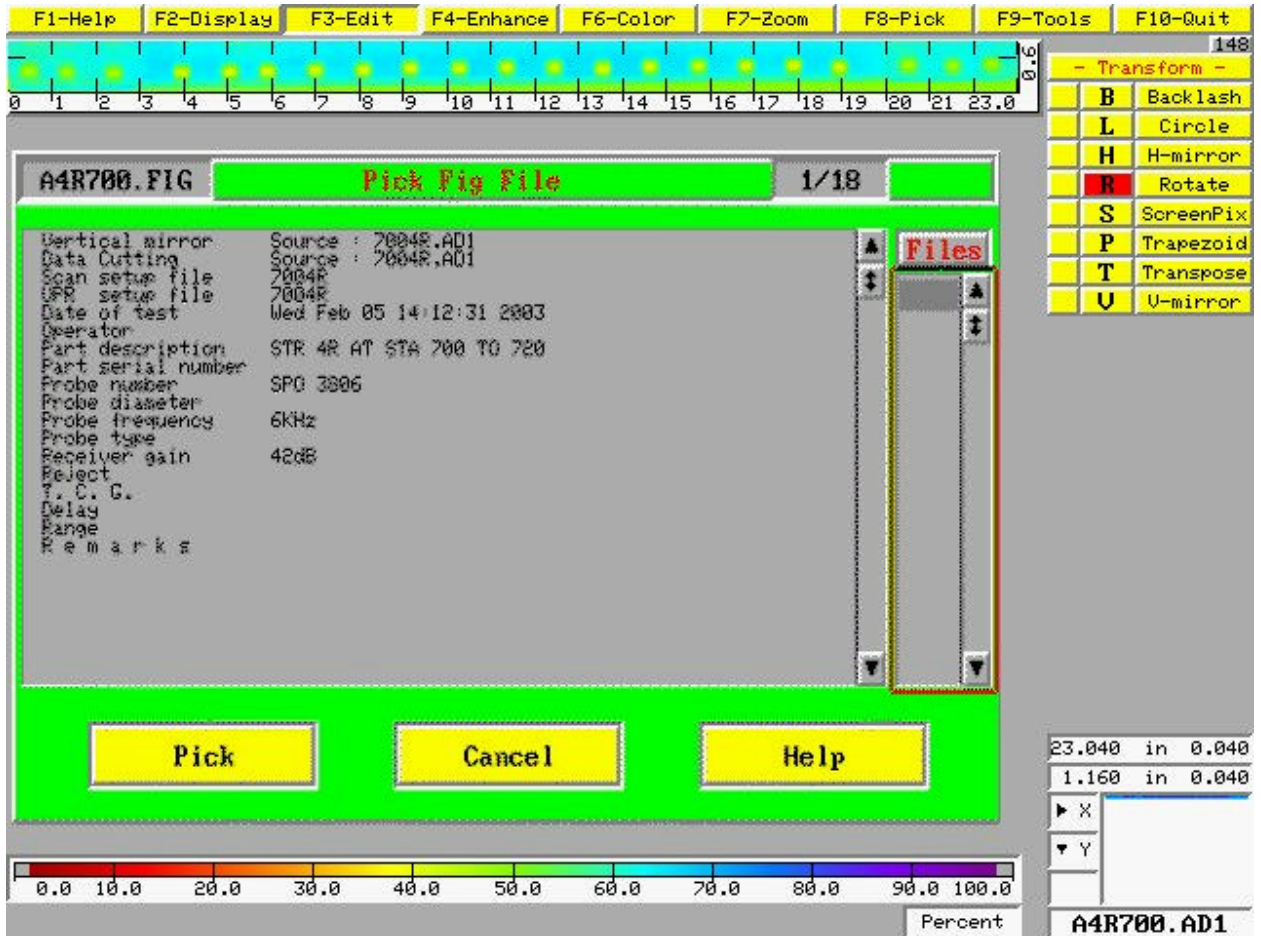


Figure G-58. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 700 and BS 720.



SHEET	G-66	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

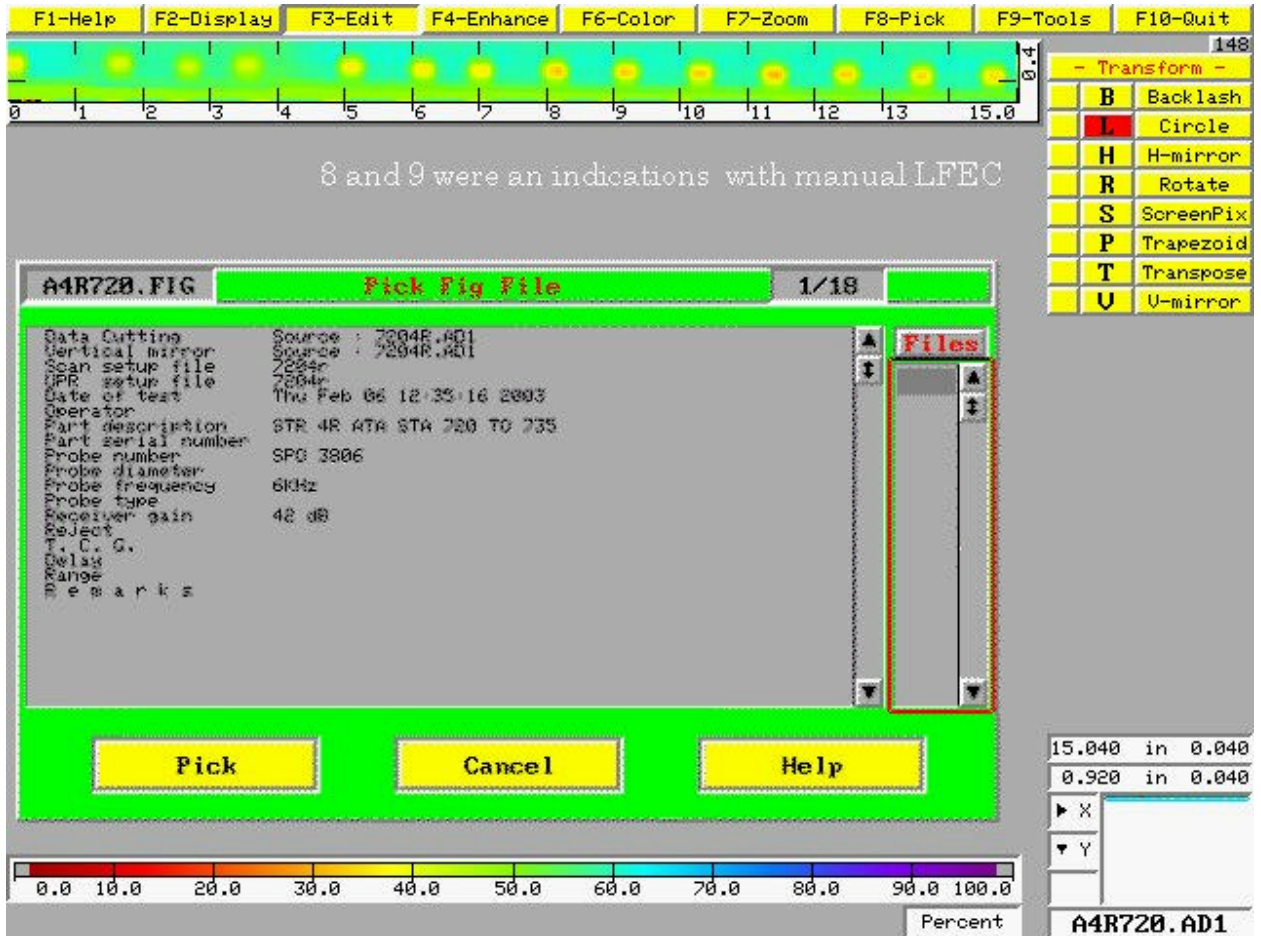


Figure G-59. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720 and BS 720A.

SHEET	G-67	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

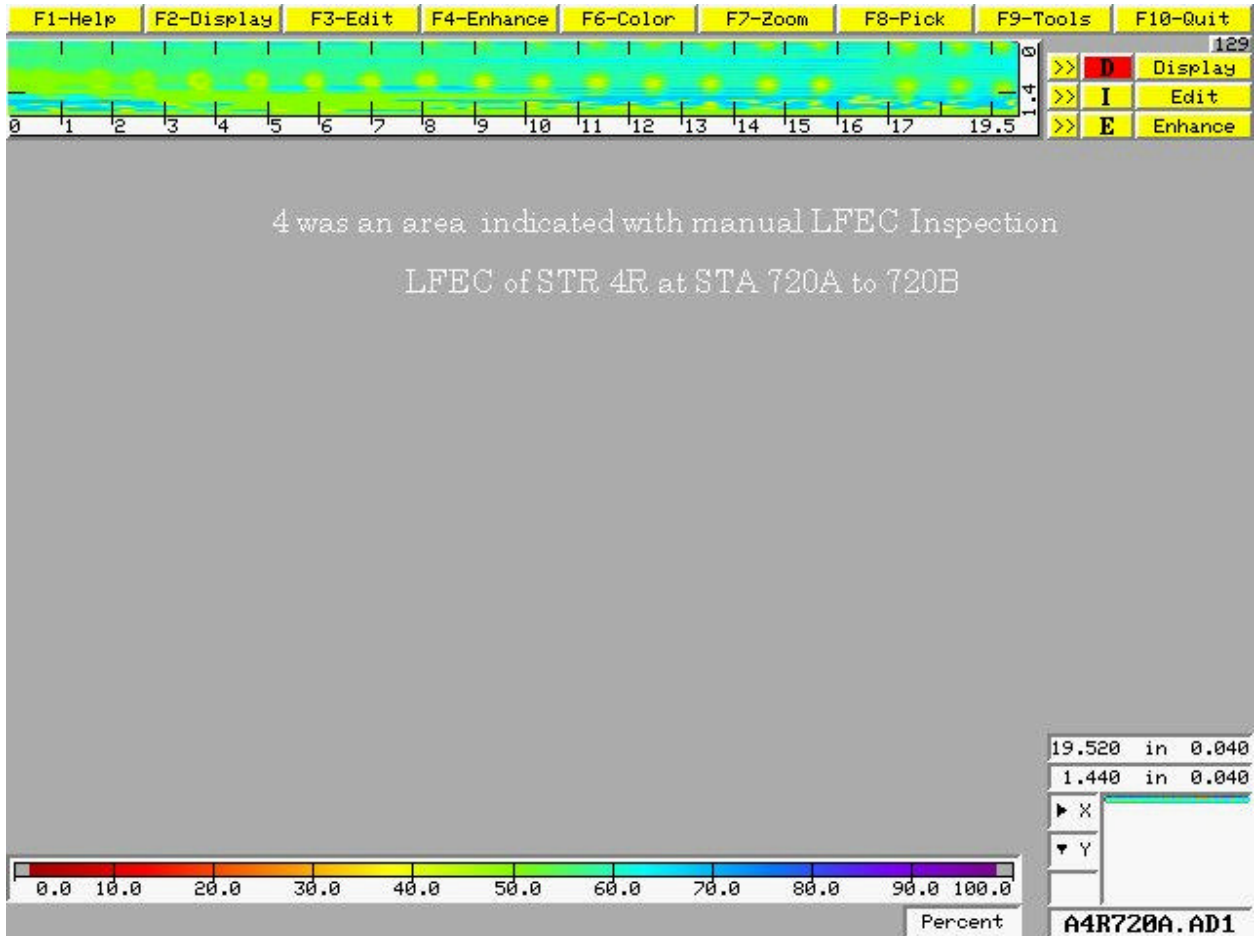


Figure G-60. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720A and BS 720B.

SHEET	G-68	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE		03/26/2003	

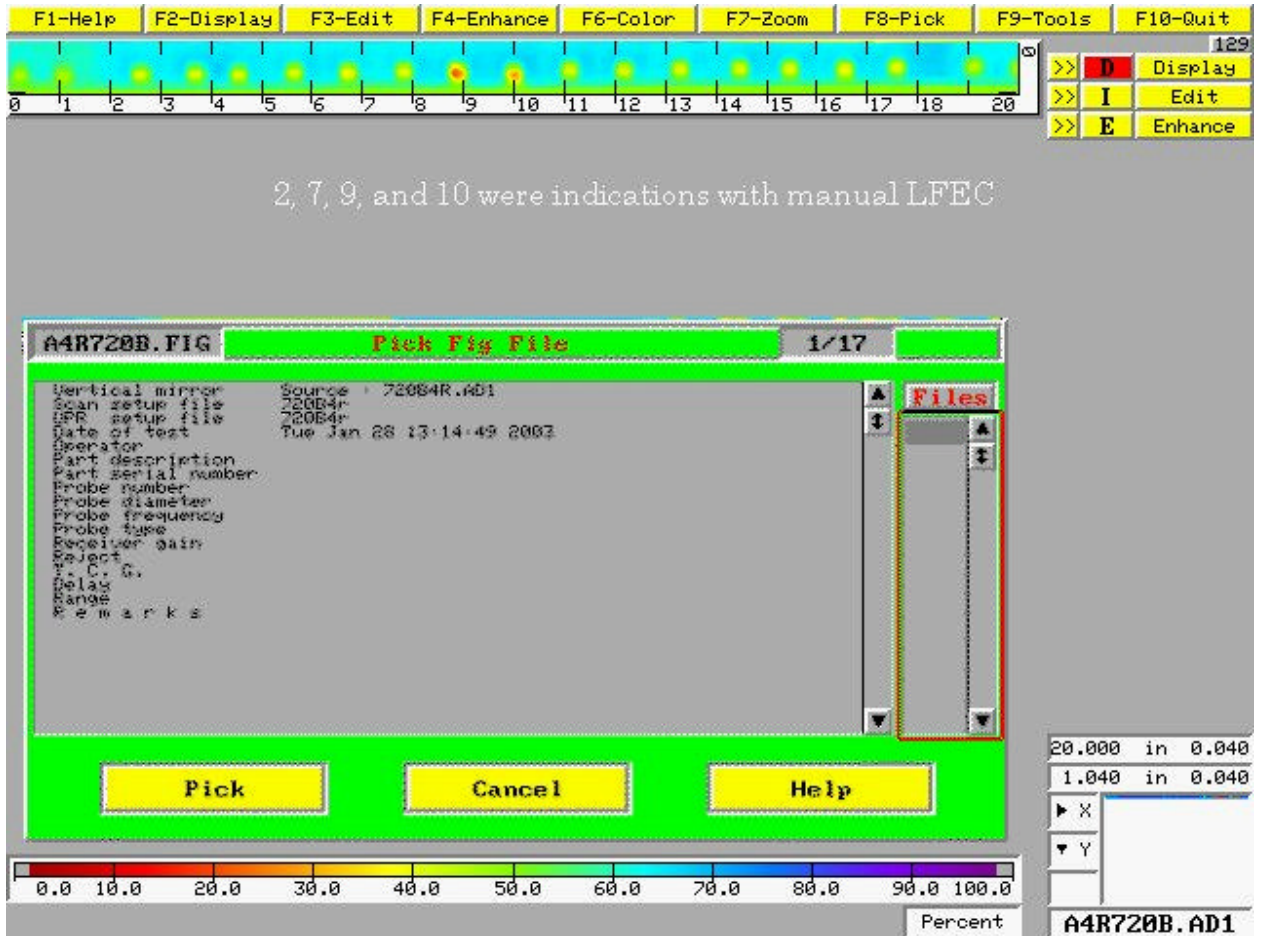


Figure G-61. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720B and BS 720C.

SHEET	G-69	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

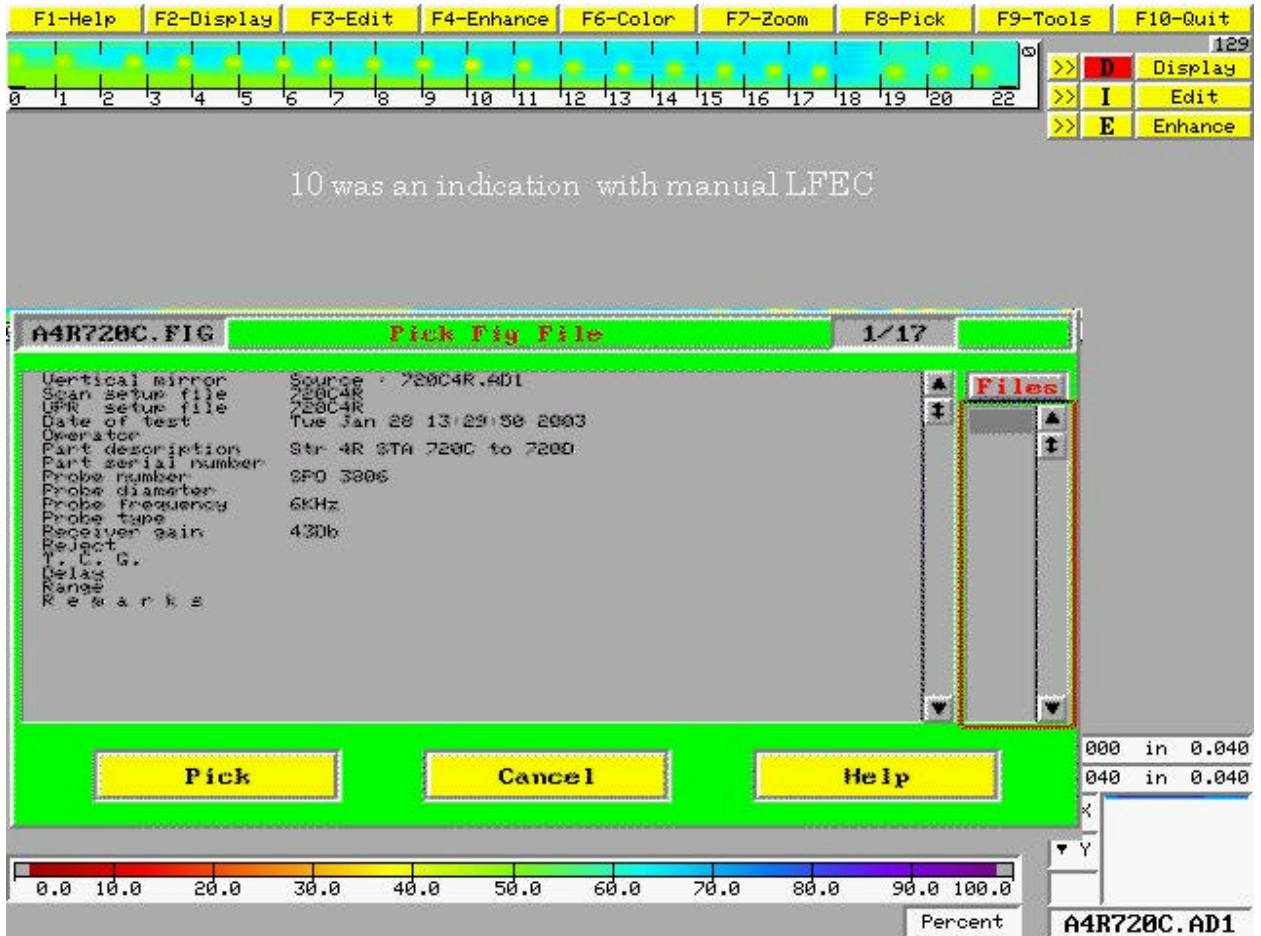


Figure G-62. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720C and BS 720D.



SHEET	<b>G-70</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

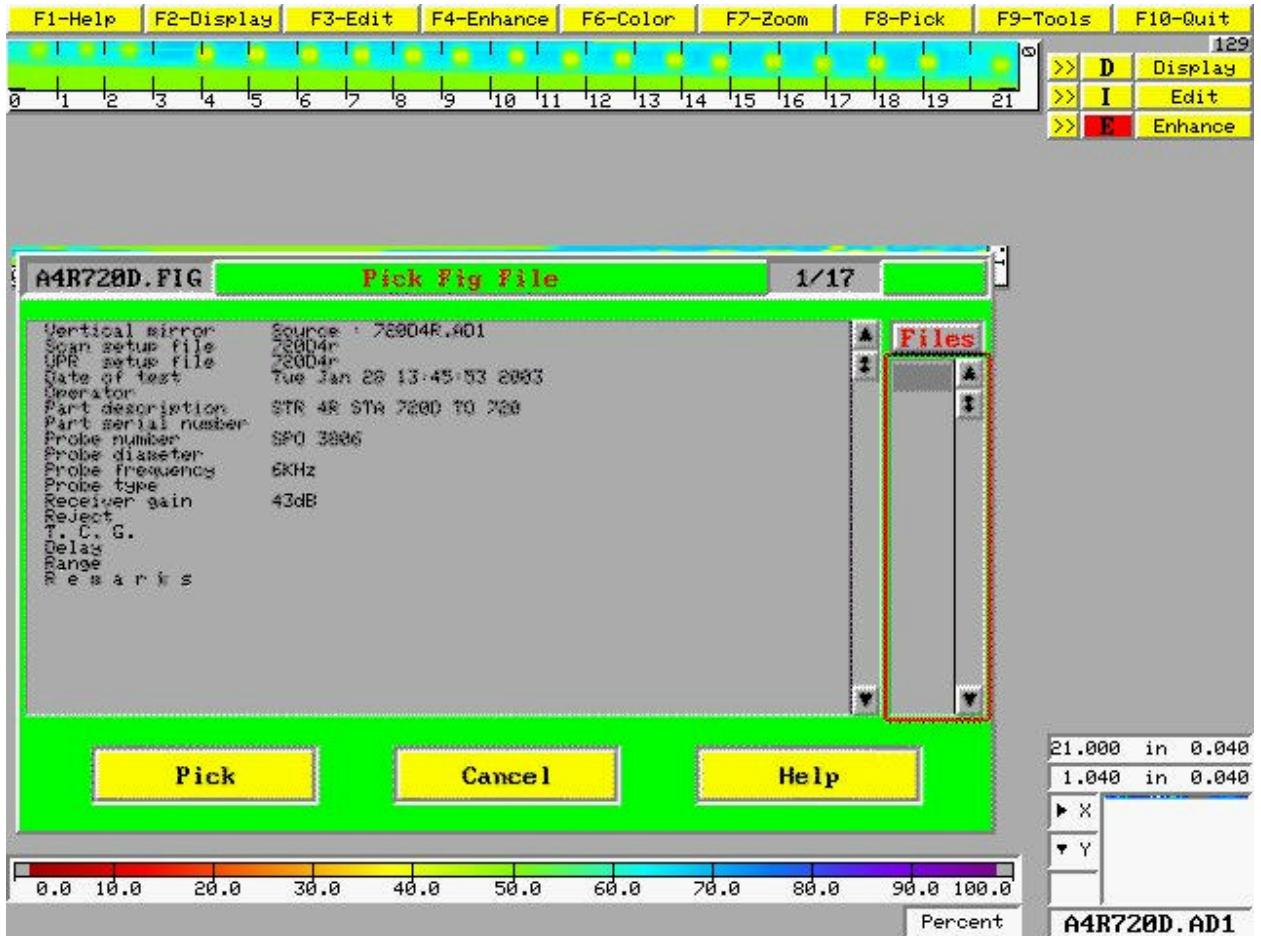


Figure G-63. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720D and BS 720E.

SHEET	G-71	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

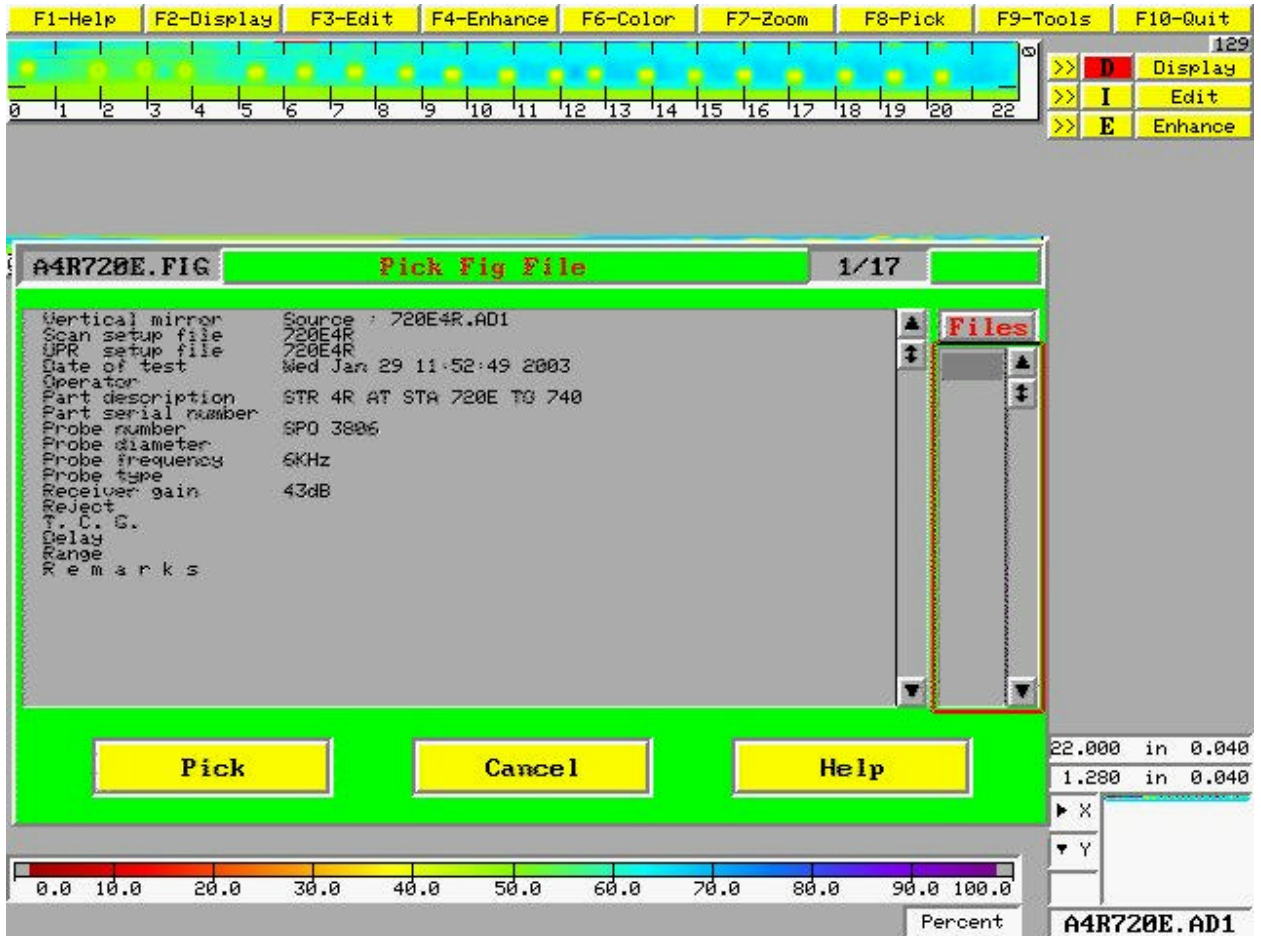


Figure G-64. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720E and BS 740.

SHEET	G-72	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

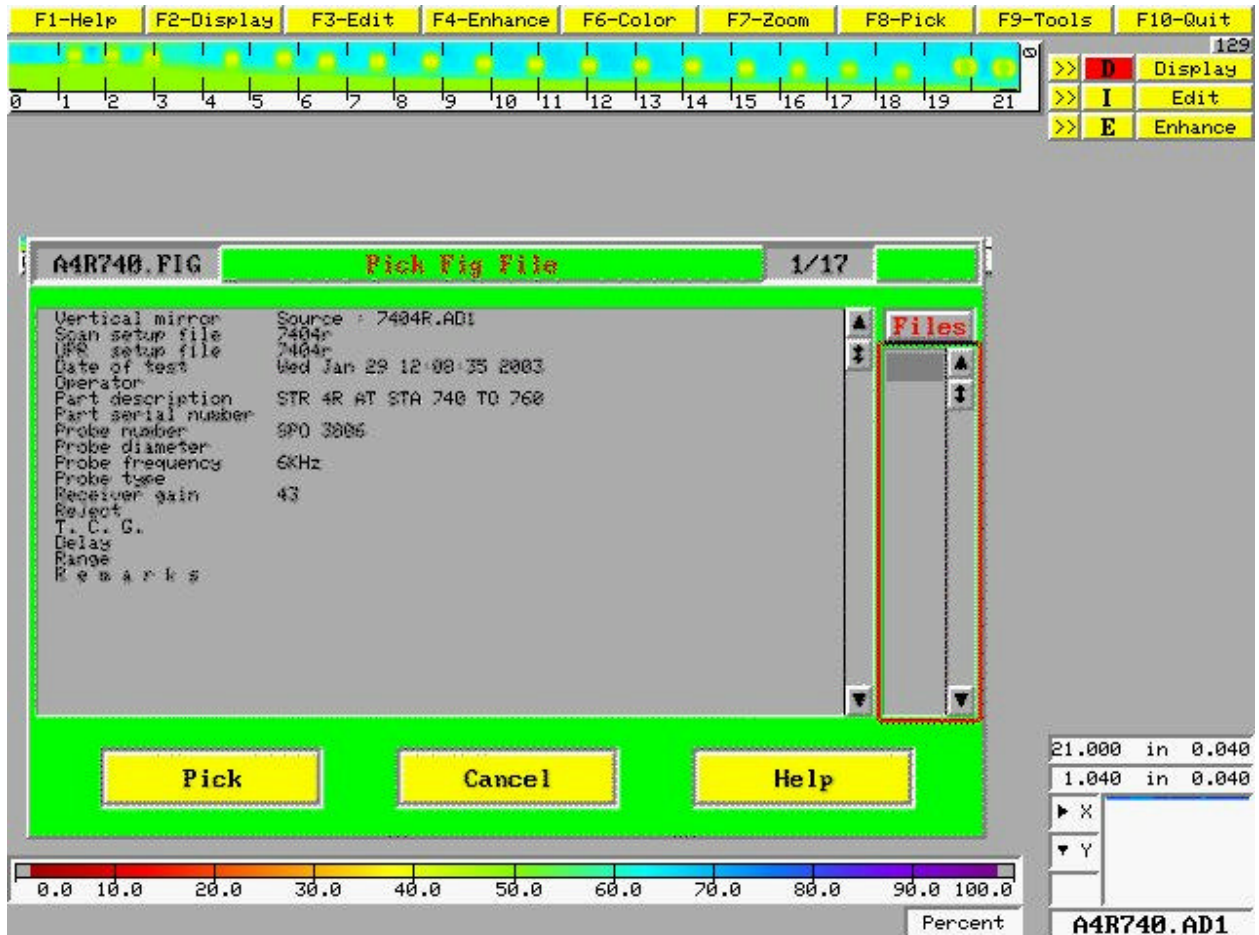


Figure G-65. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 740 and BS 760.

SHEET	G-73	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

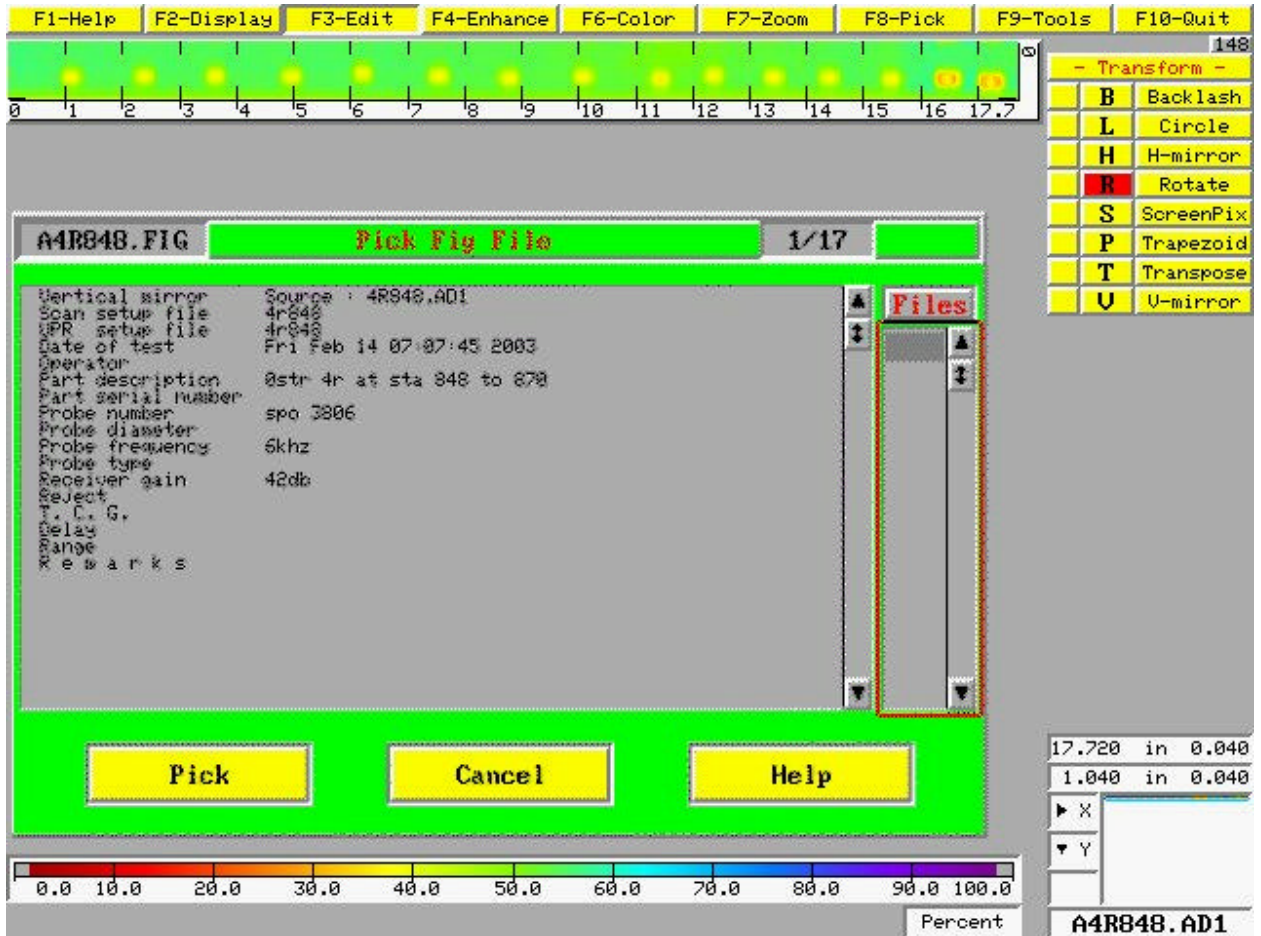


Figure G-66. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 848 and BS 870.



SHEET	G-74	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

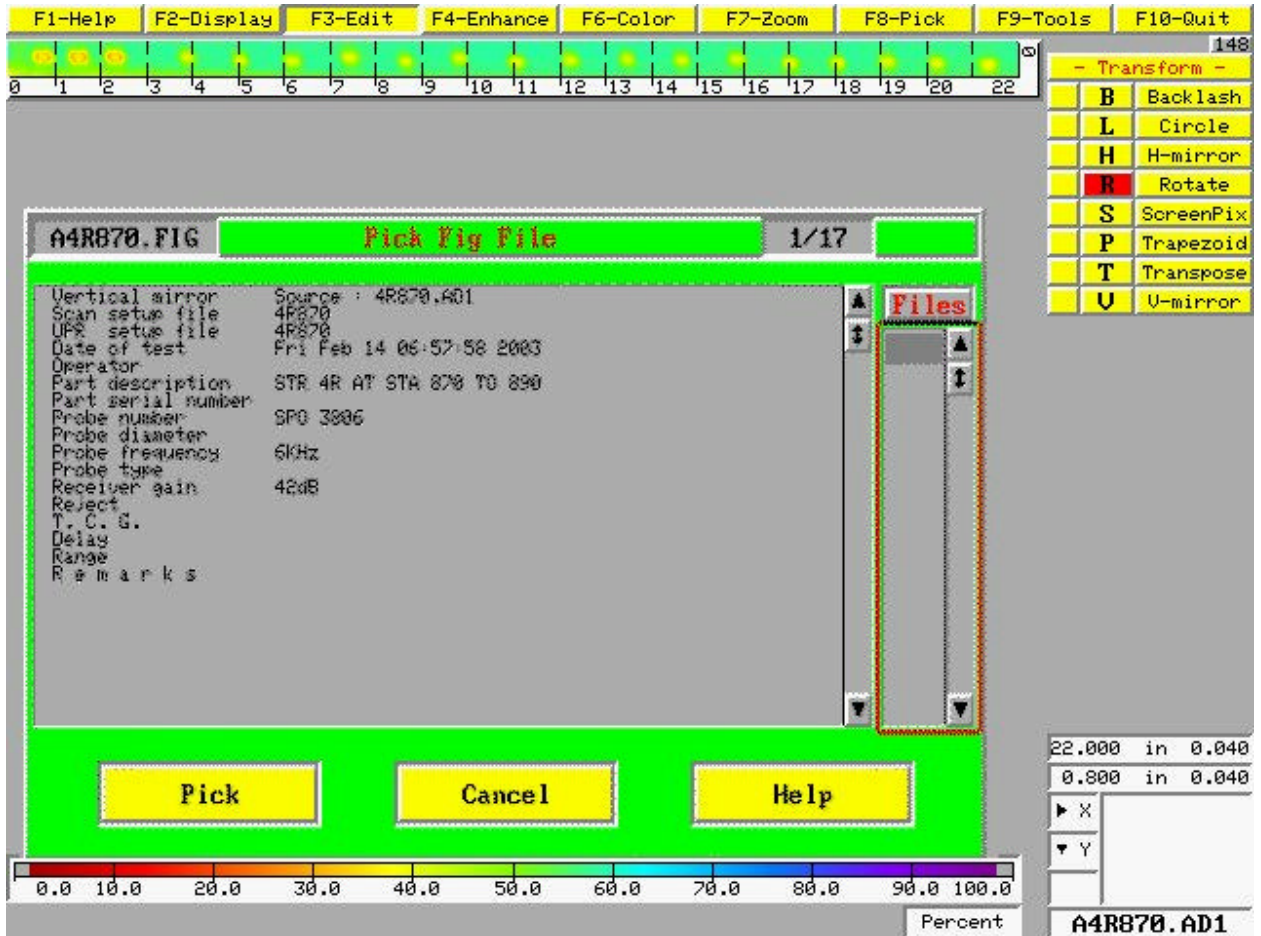


Figure G-67. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 870 and BS 890.

SHEET	<b>G-75</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

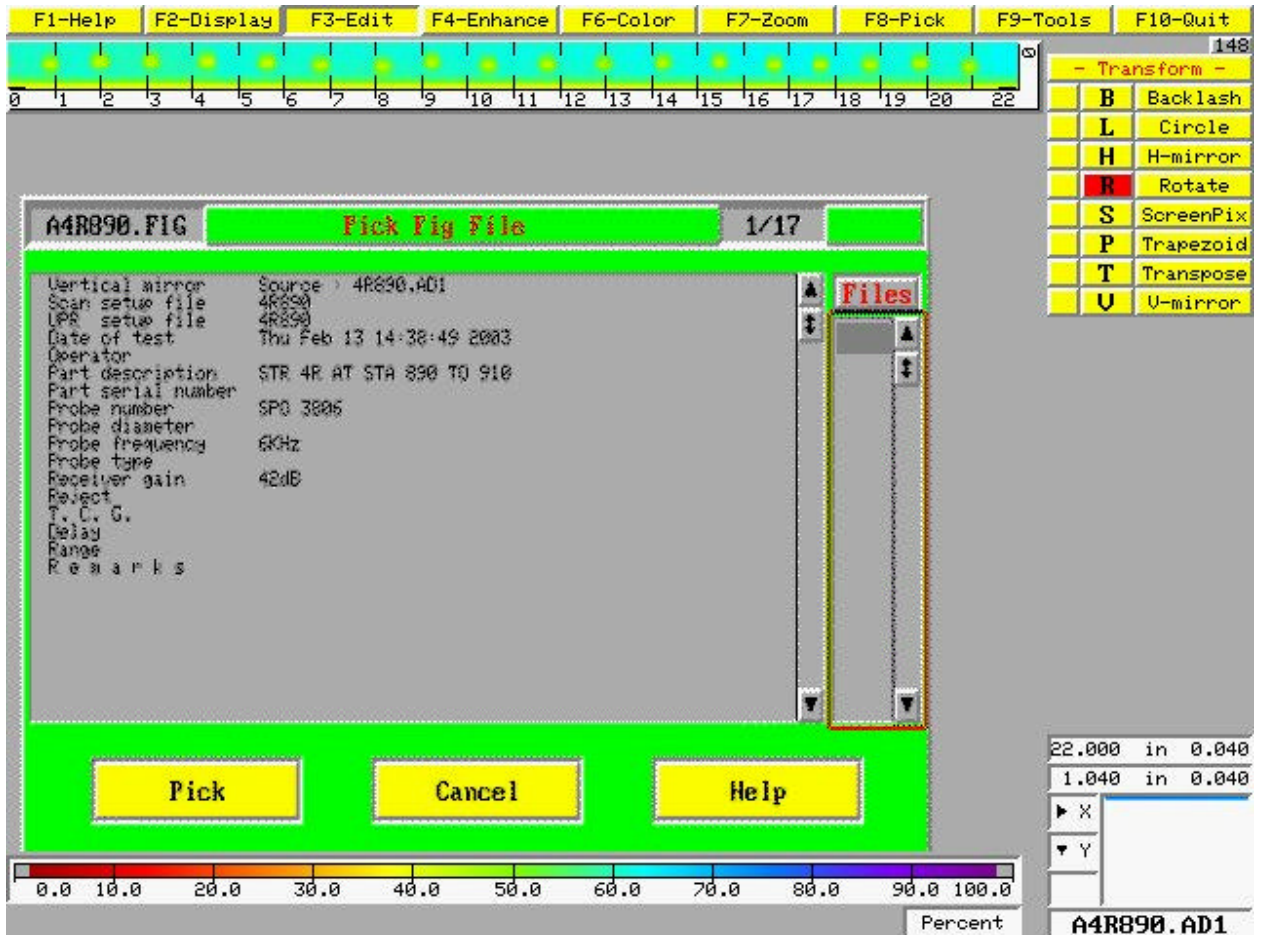


Figure G-68. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 890 and BS 910.

SHEET	<b>G-76</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

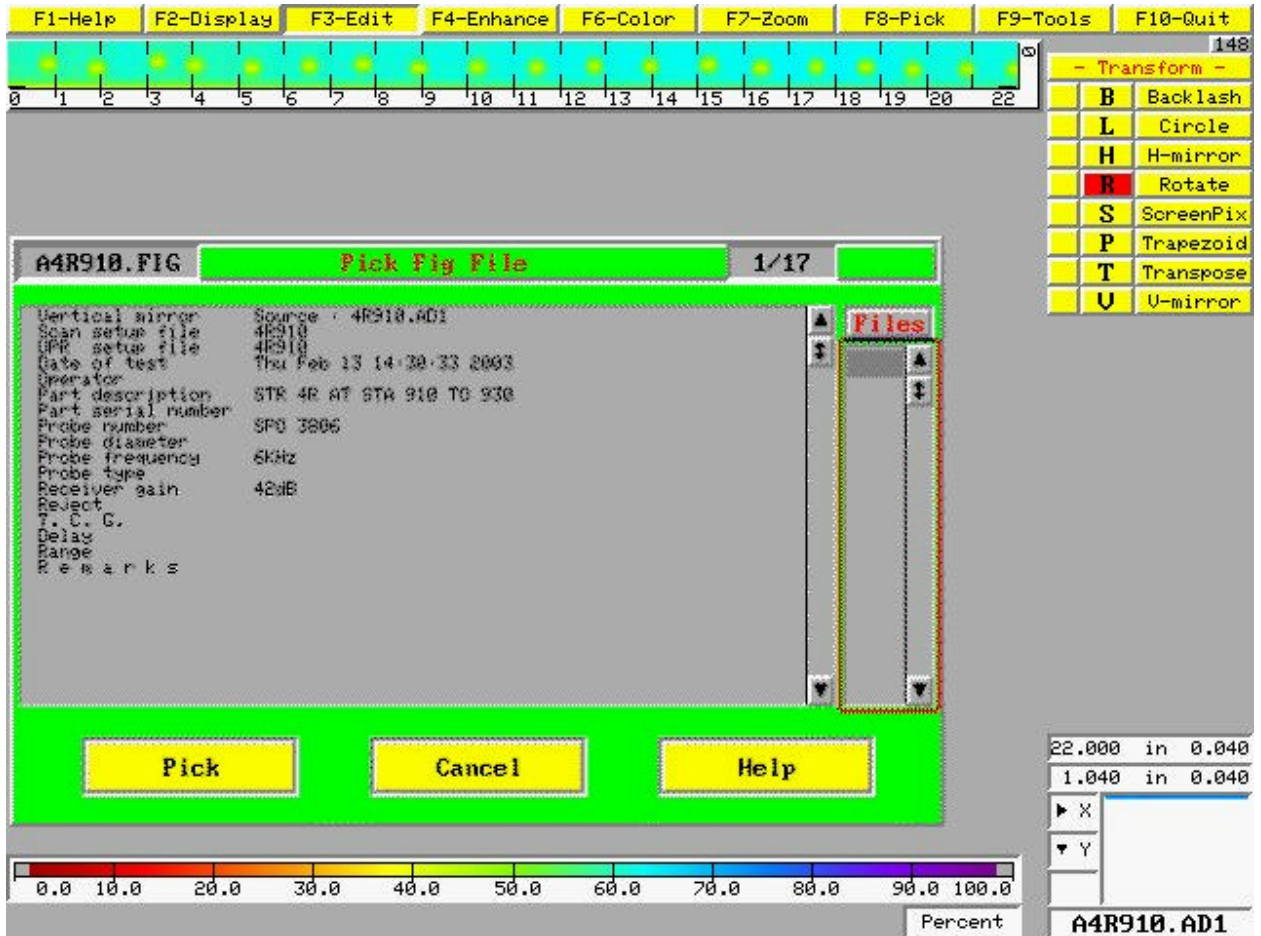


Figure G-69. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 910 and BS 930.

SHEET	G-77	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

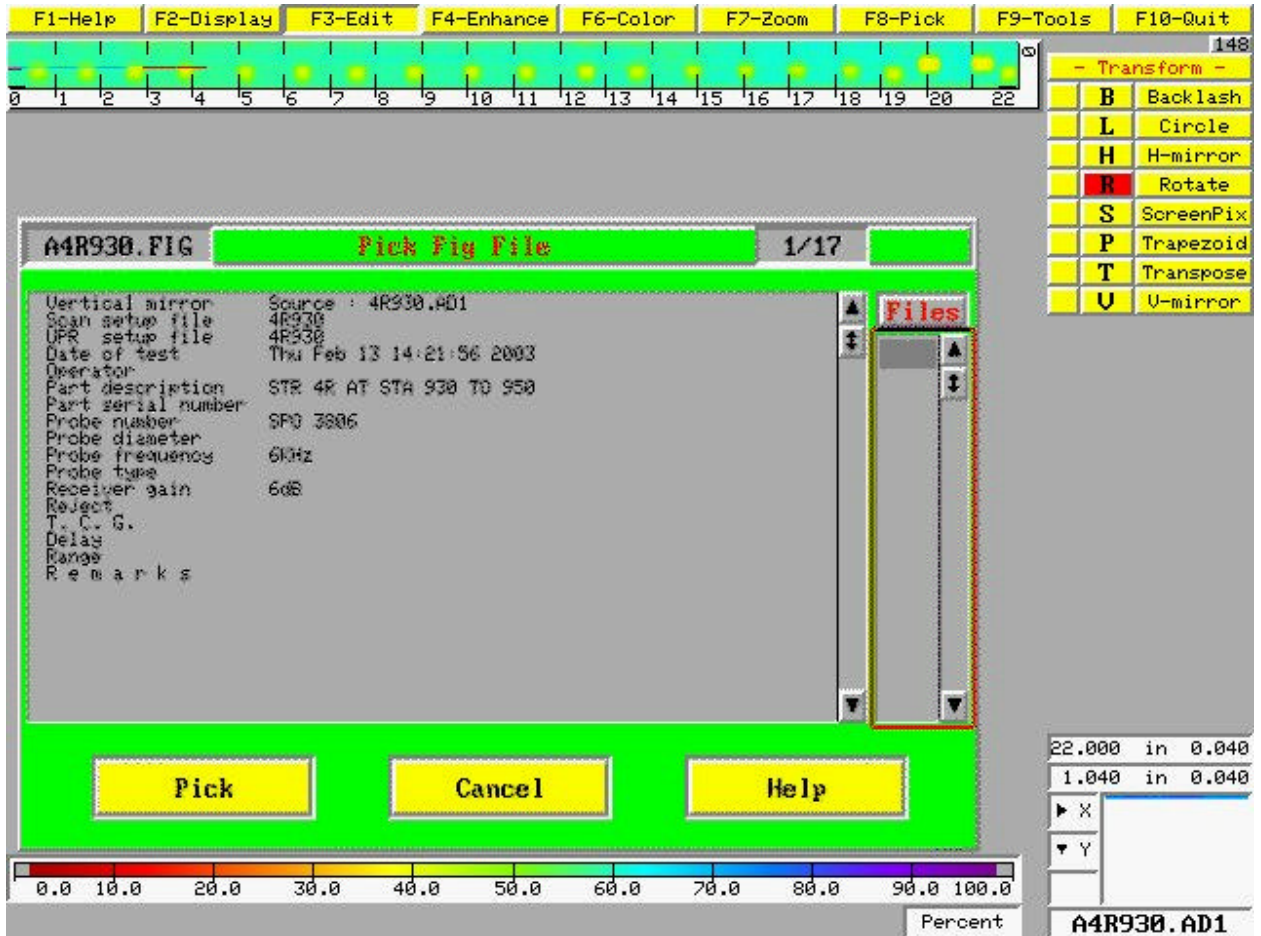


Figure G-70. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 930 and BS 950.



SHEET	G-78	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

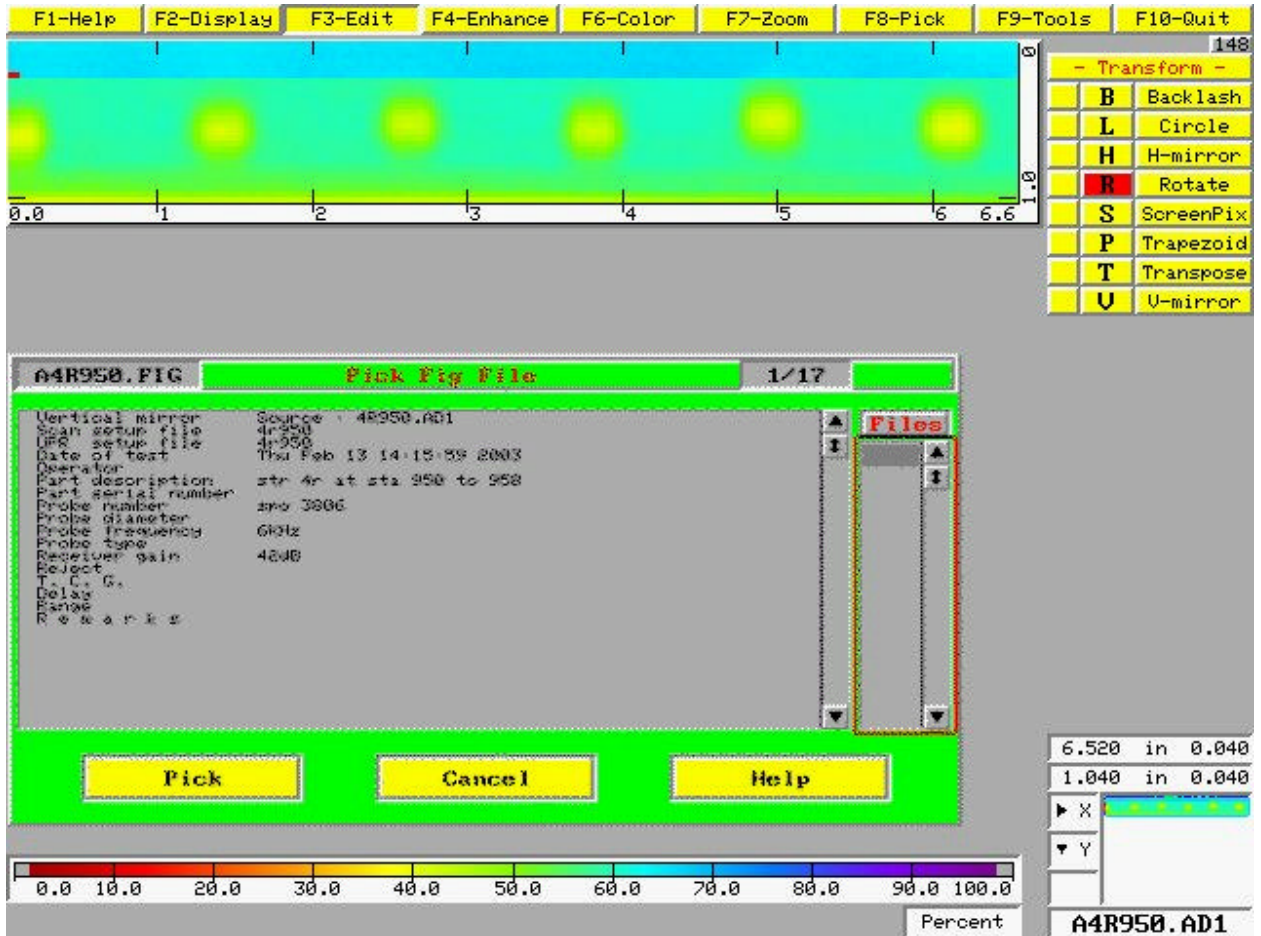


Figure G-71. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950 and BS 950A.

SHEET	<b>G-79</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

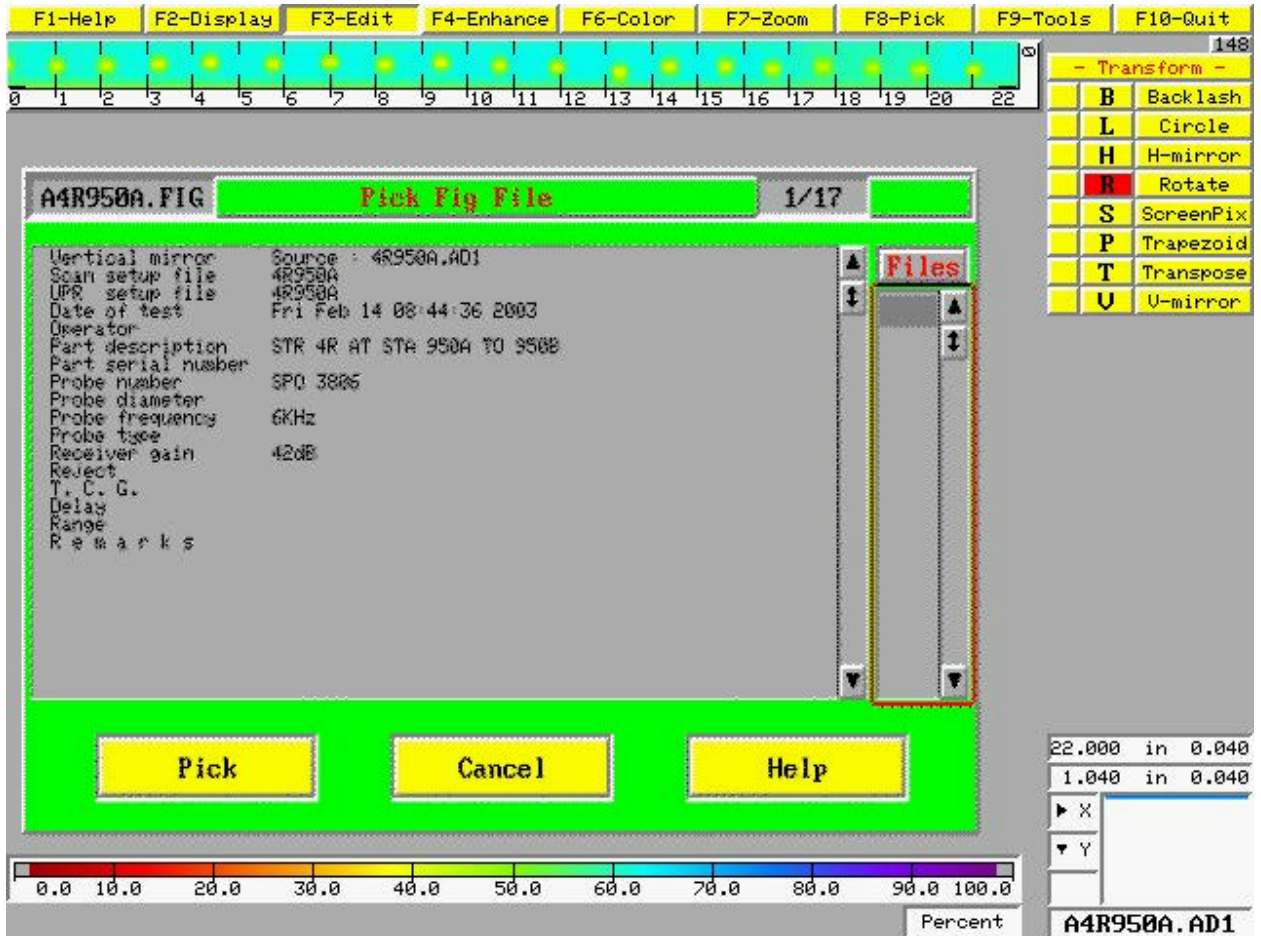


Figure G-72. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950A and BS 950B.

SHEET	G-80	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

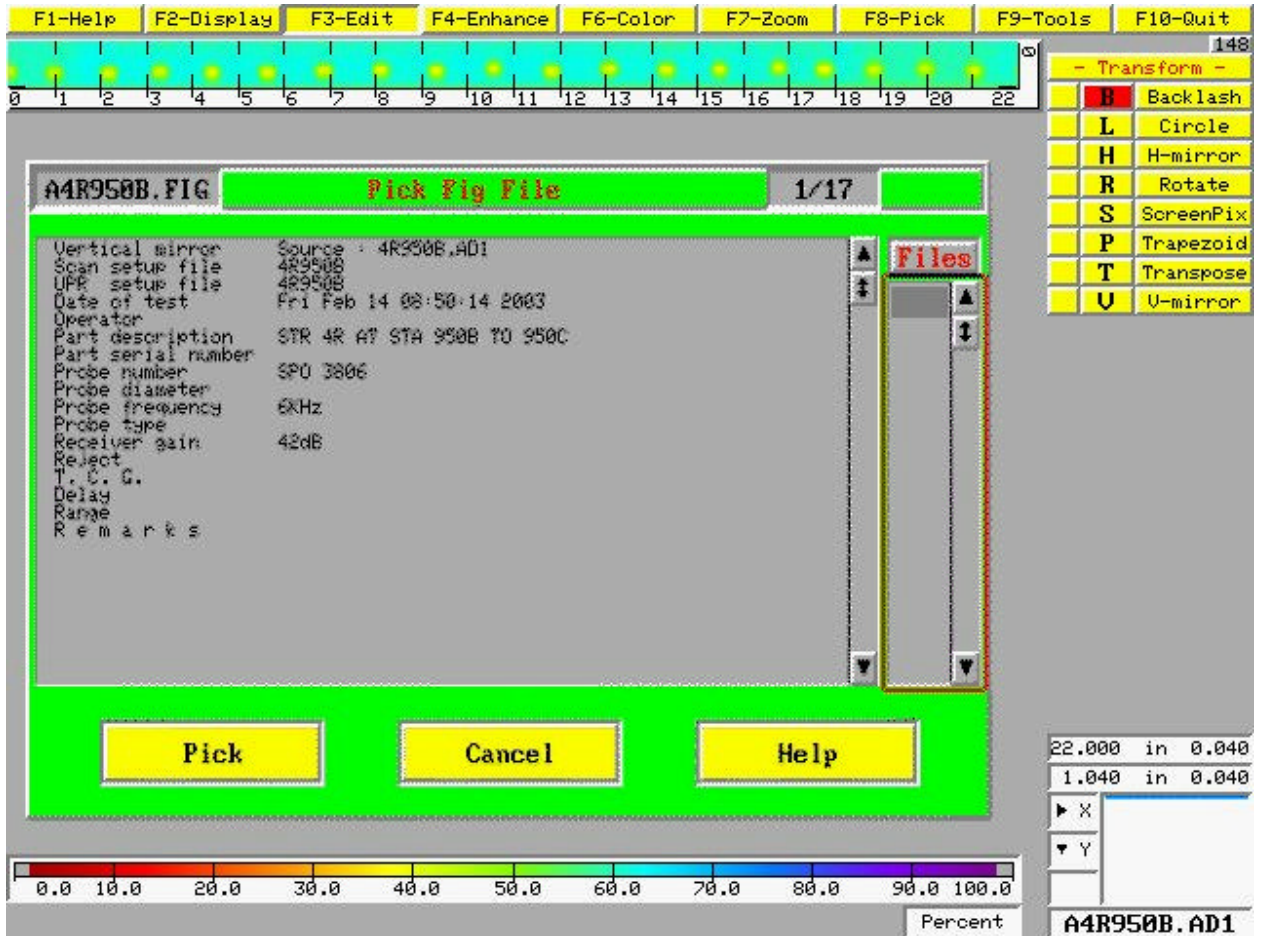


Figure G-73. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950B and BS 950C.

SHEET	G-81	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

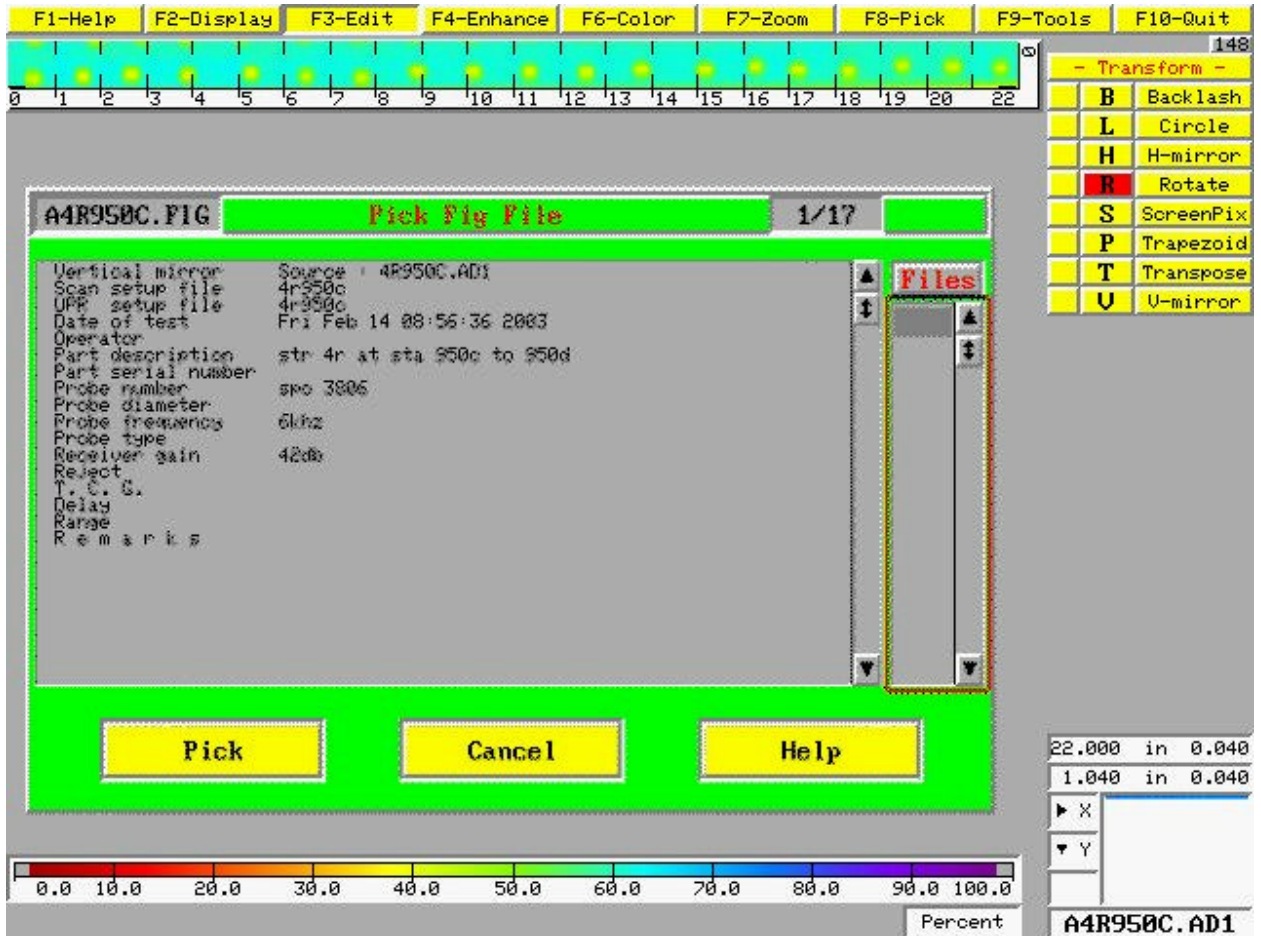


Figure G-74. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950C and BS 950D.



SHEET	G-82	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

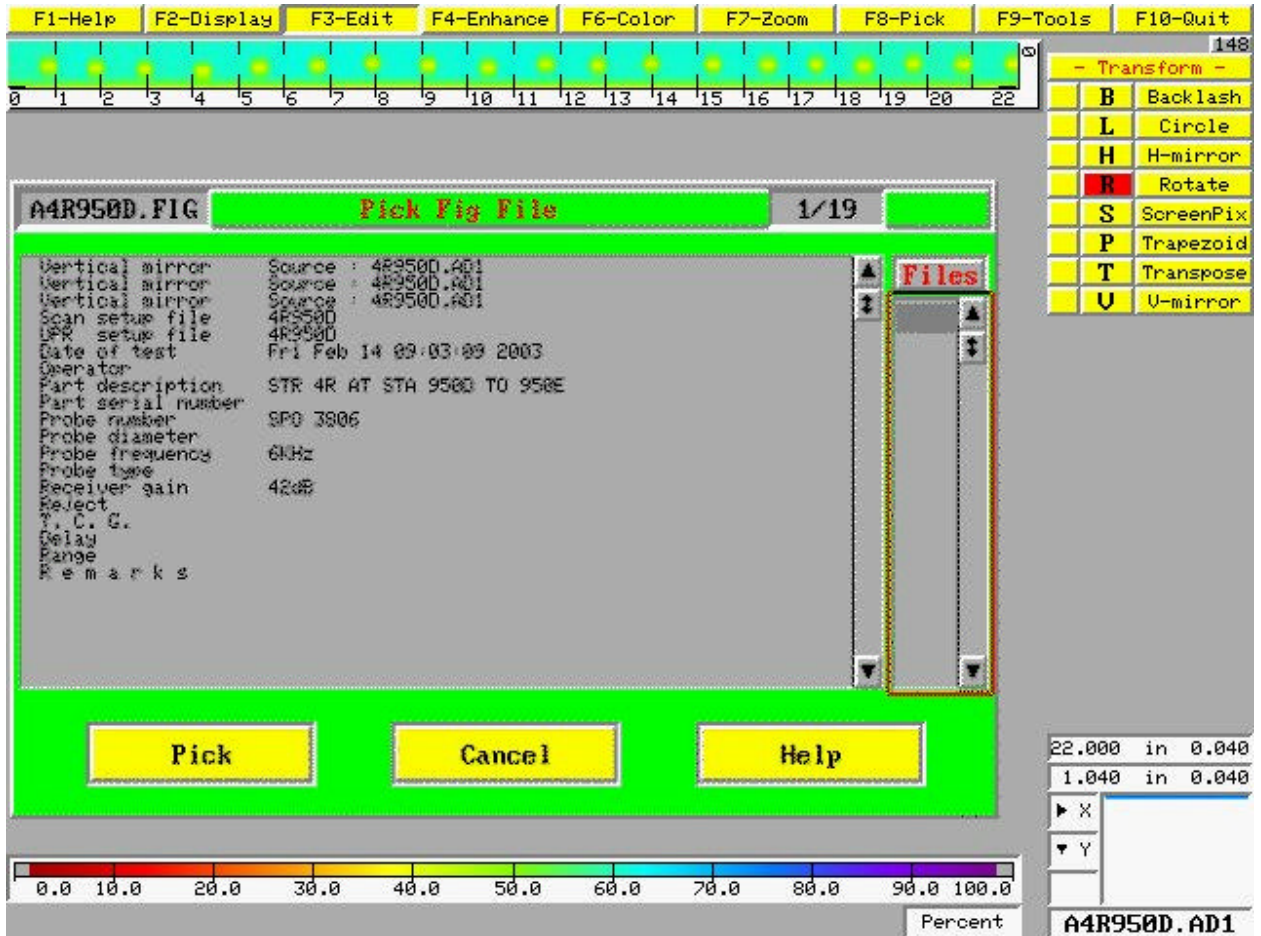


Figure G-75. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950D and BS 950E.

SHEET	G-83	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

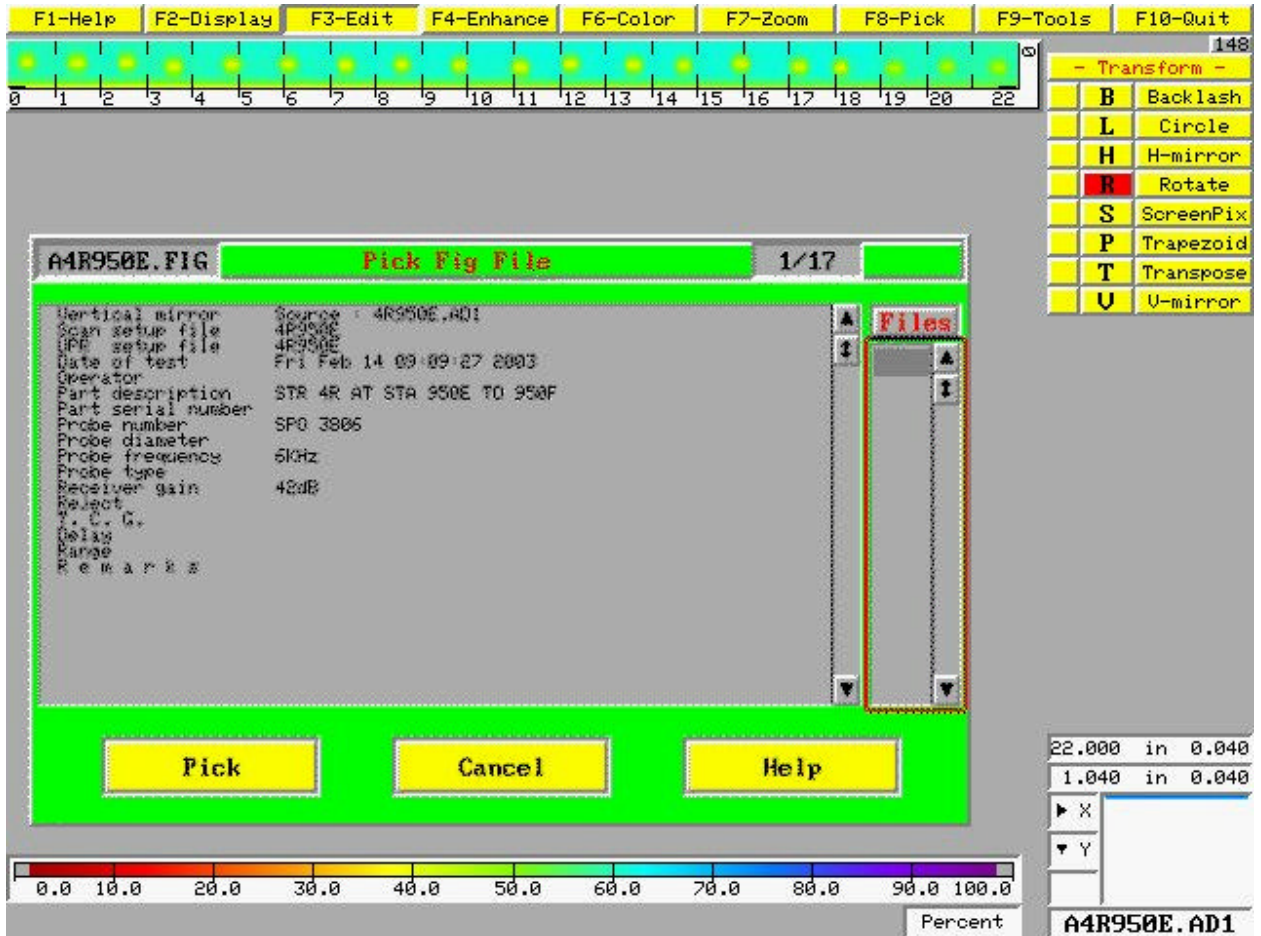


Figure G-76. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950E and BS 950F.

SHEET	G-84	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

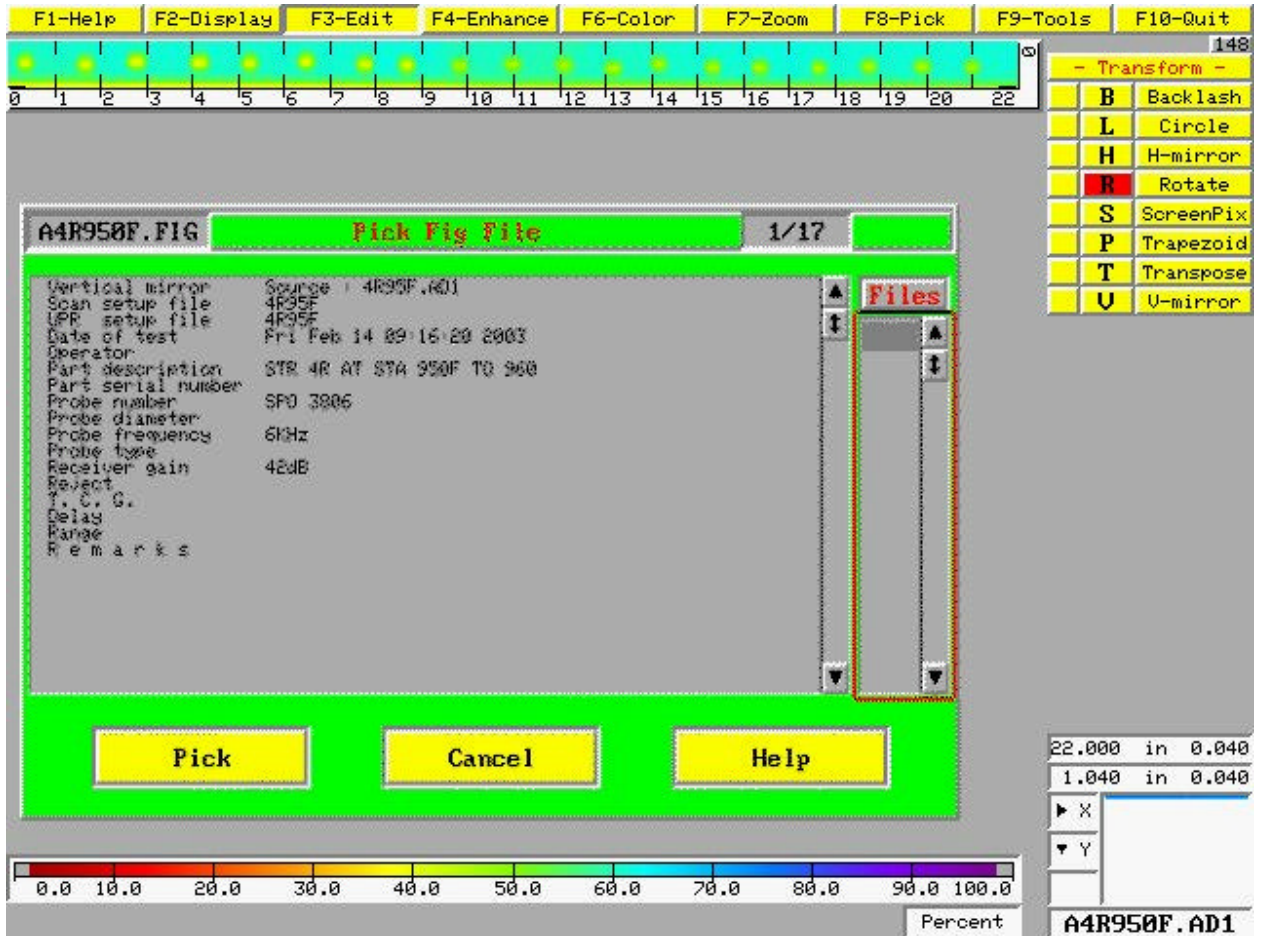


Figure G-77. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 950F and BS 970.

SHEET	G-85	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

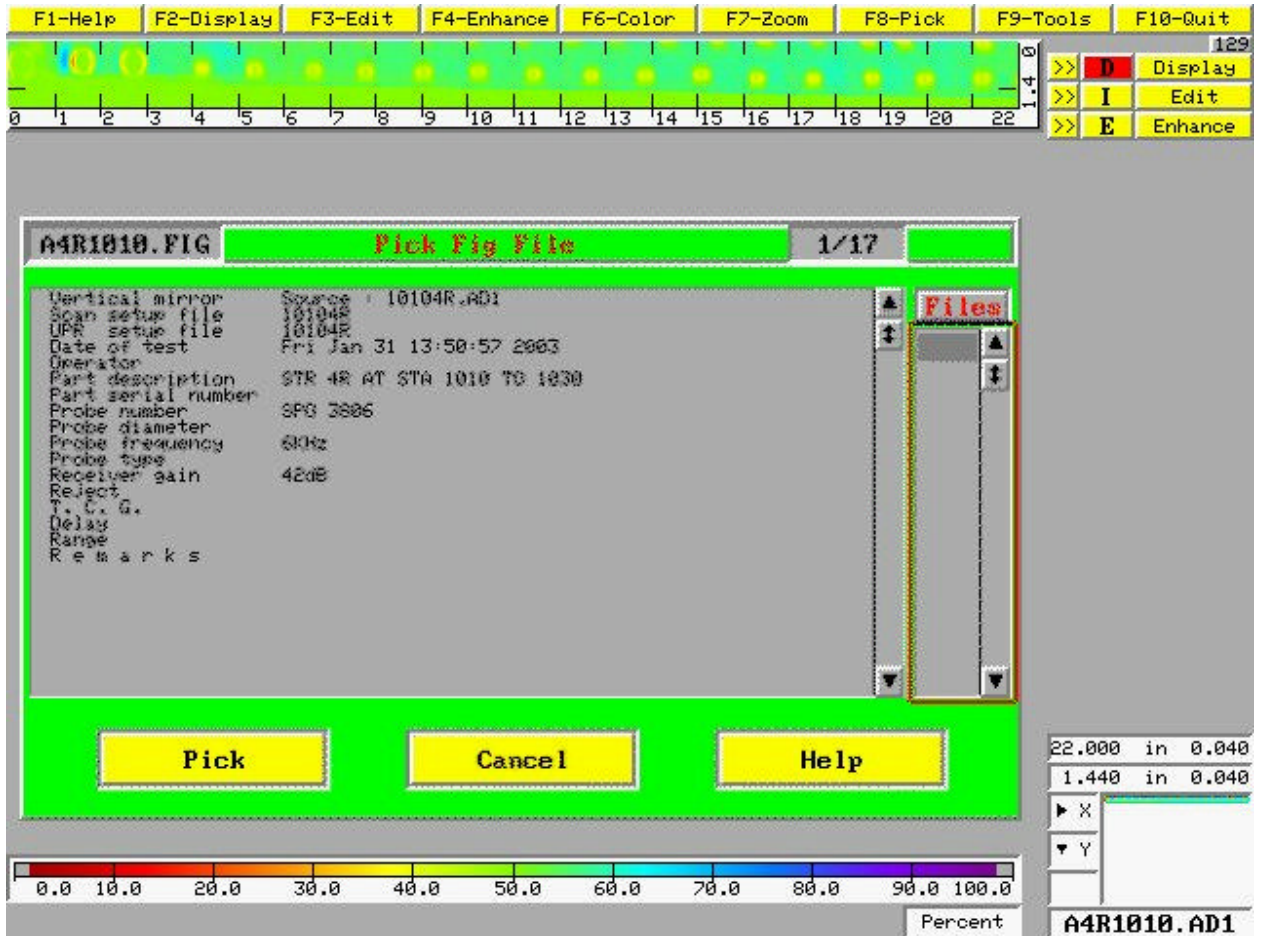


Figure G-78. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 1010 and BS 1030.



SHEET	G-86	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

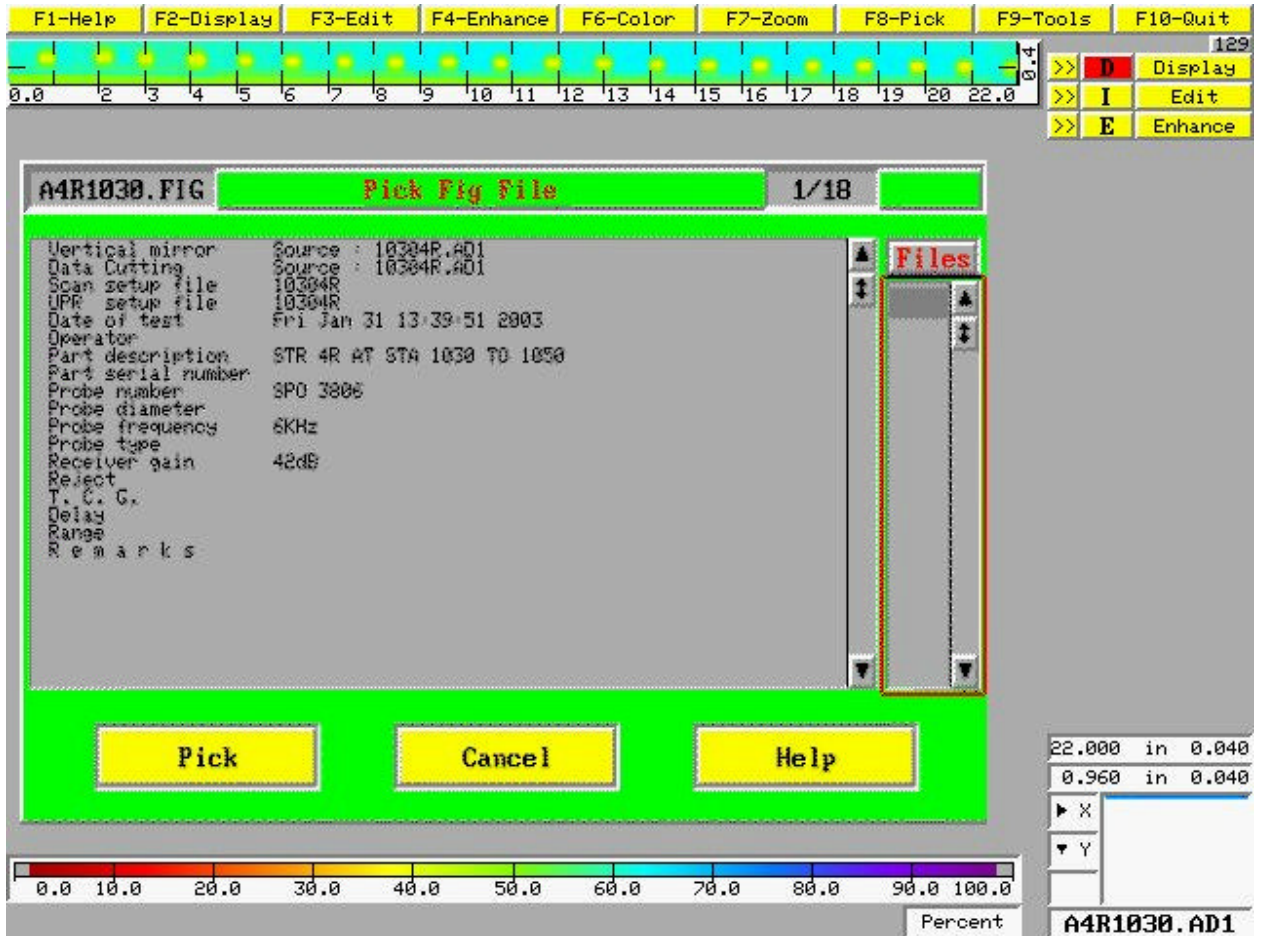


Figure G-79. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 1030 and BS 1050.

SHEET	G-87	NO.	4-086624-20
TOTAL	G-103		
ISSUE DATE	03/26/2003		

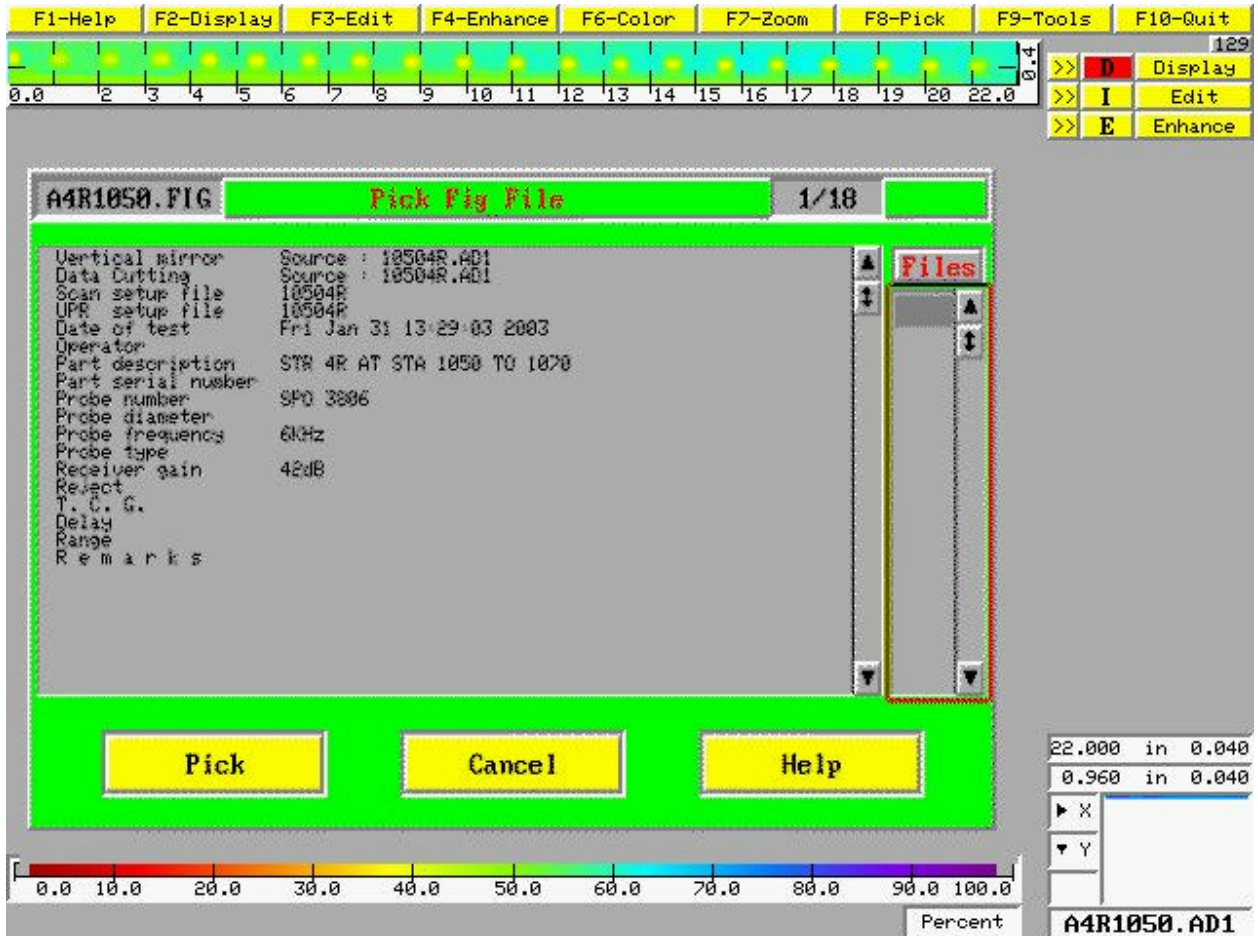


Figure G-80. Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 1050 and BS 1070.

SHEET	<b>G-88</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

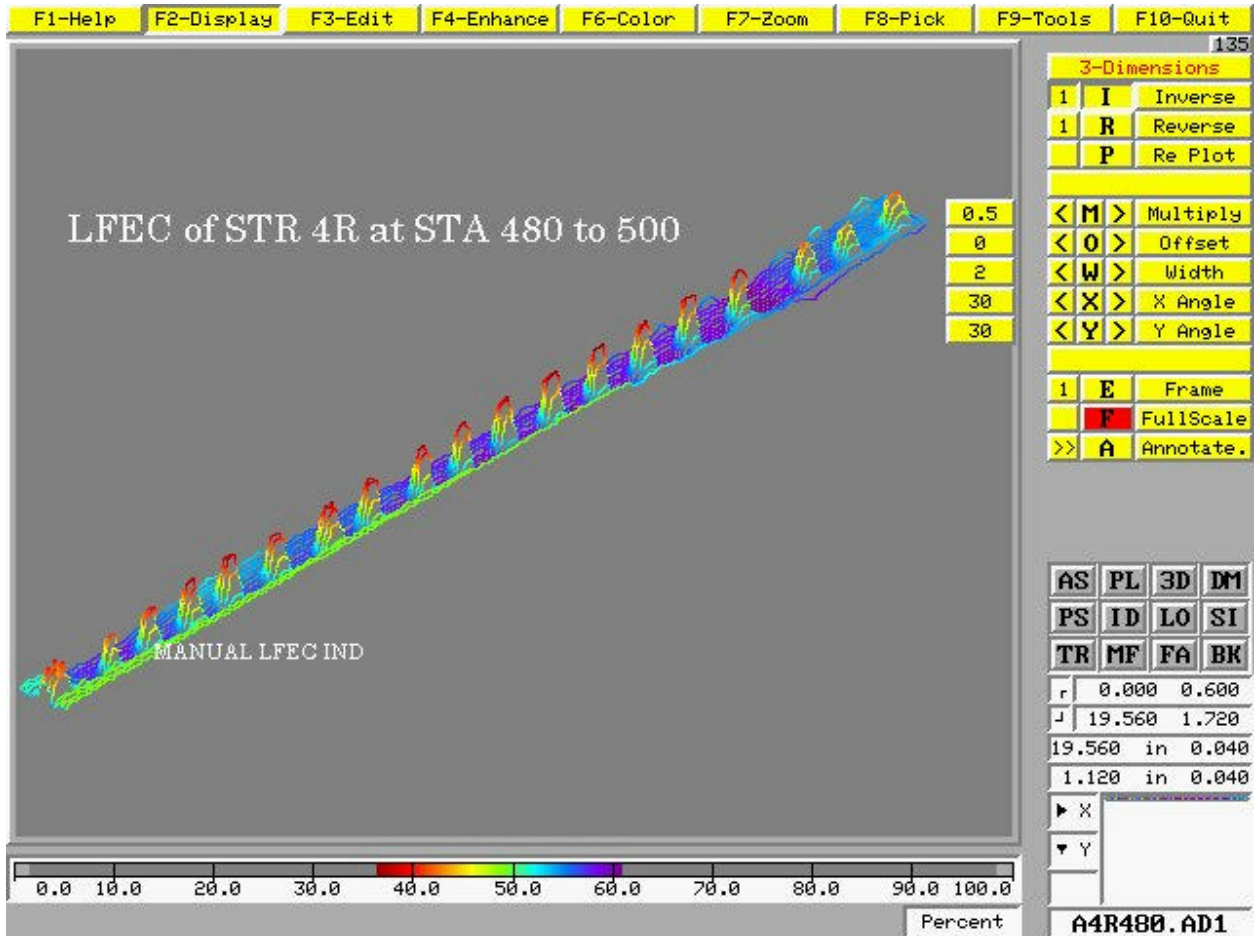


Figure G-81. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 480 and BS 500.

SHEET	<b>G-89</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

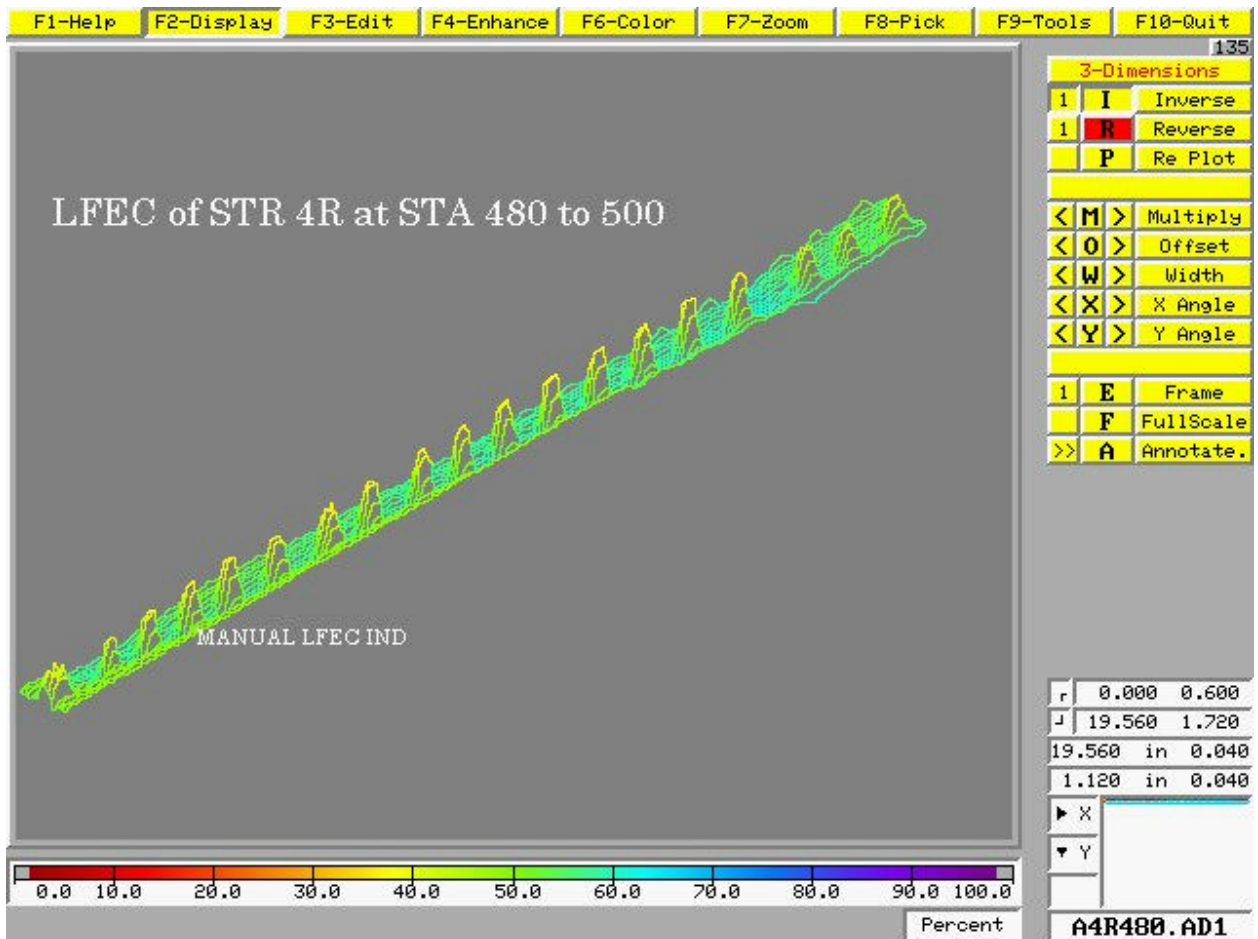


Figure G-82. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 480 and BS 500.

SHEET	<b>G-90</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE		03/26/2003	

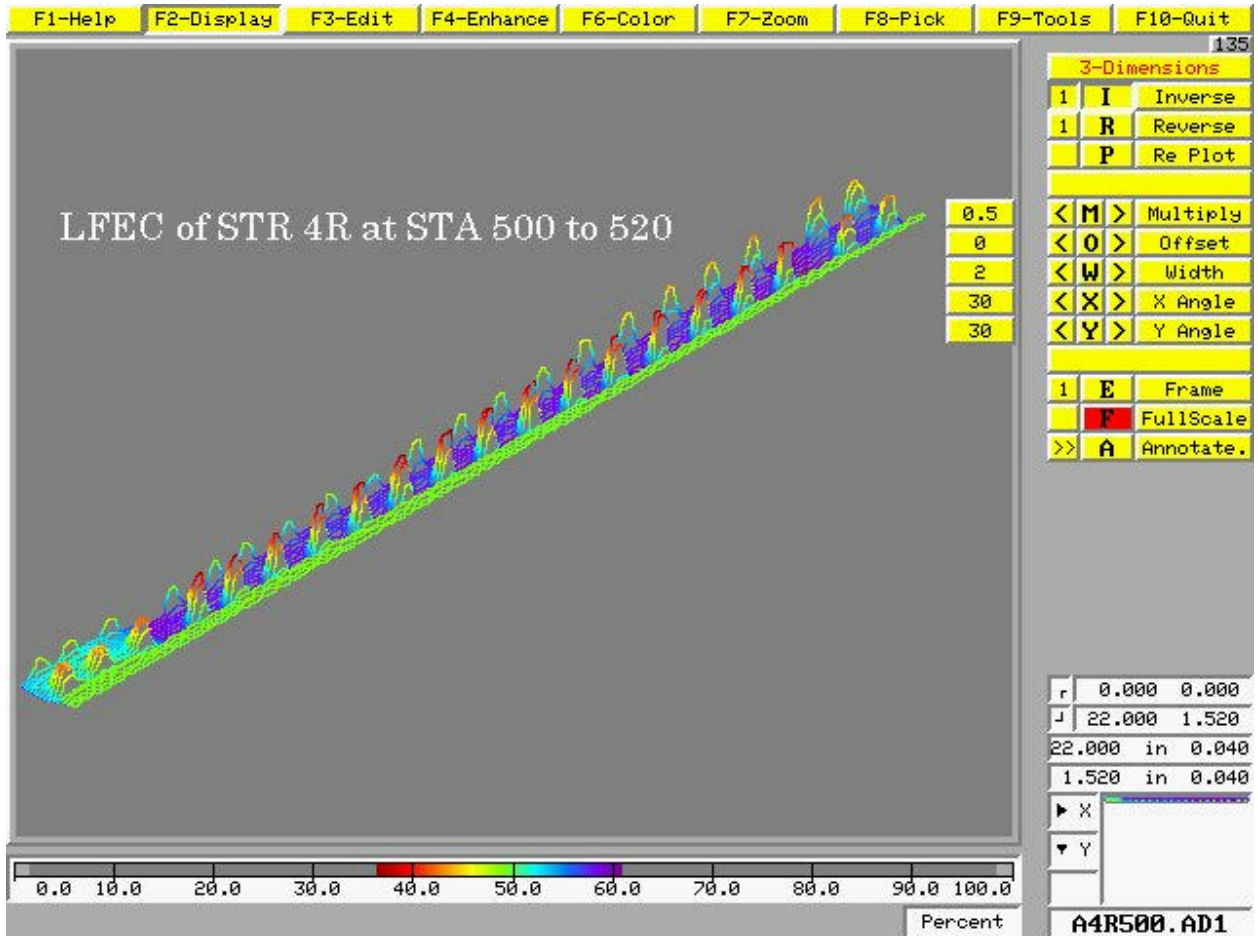


Figure G-83. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 500 and BS 520.



SHEET	<b>G-91</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE		03/26/2003	

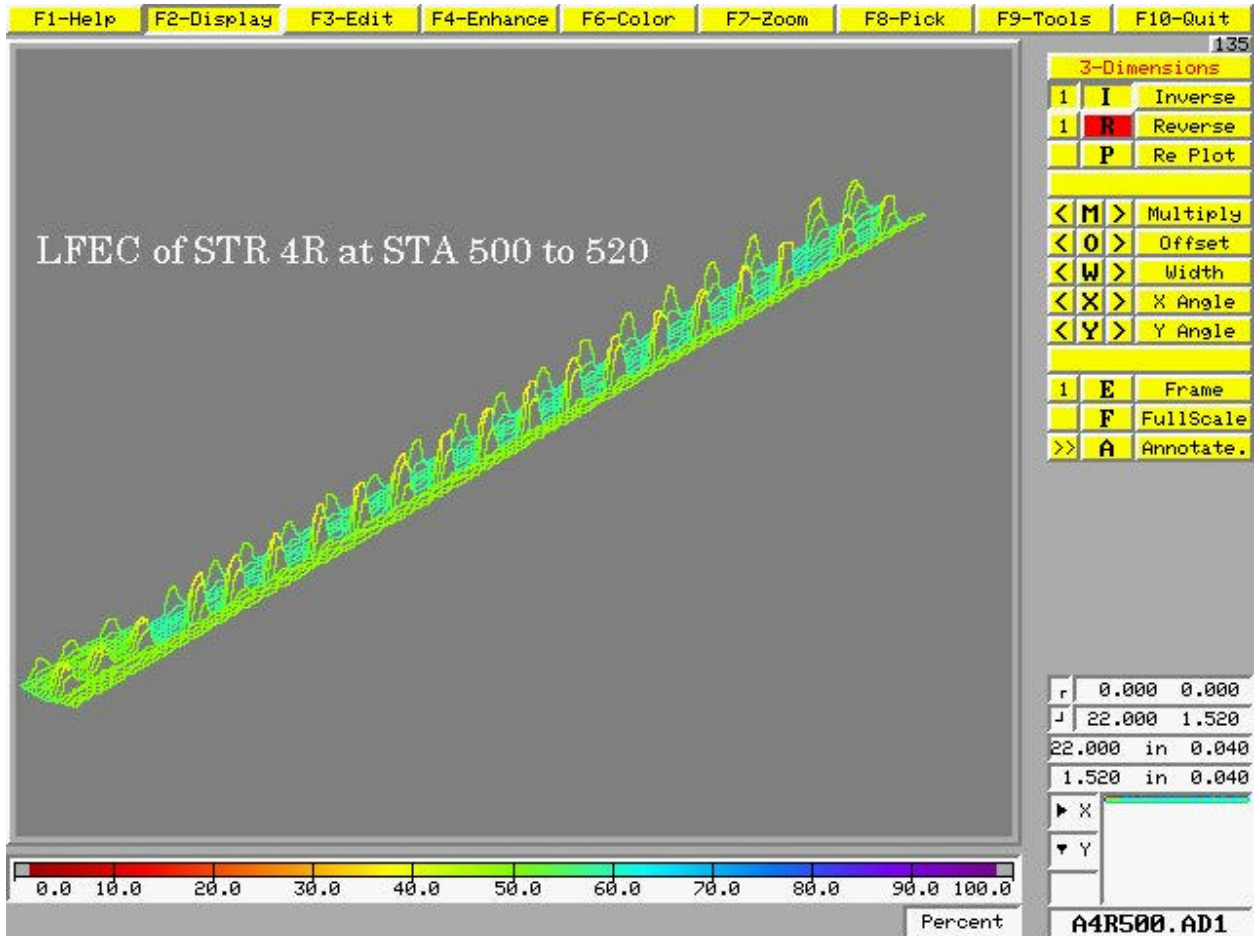


Figure G-84. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 500 and BS 520.







SHEET	<b>G-94</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

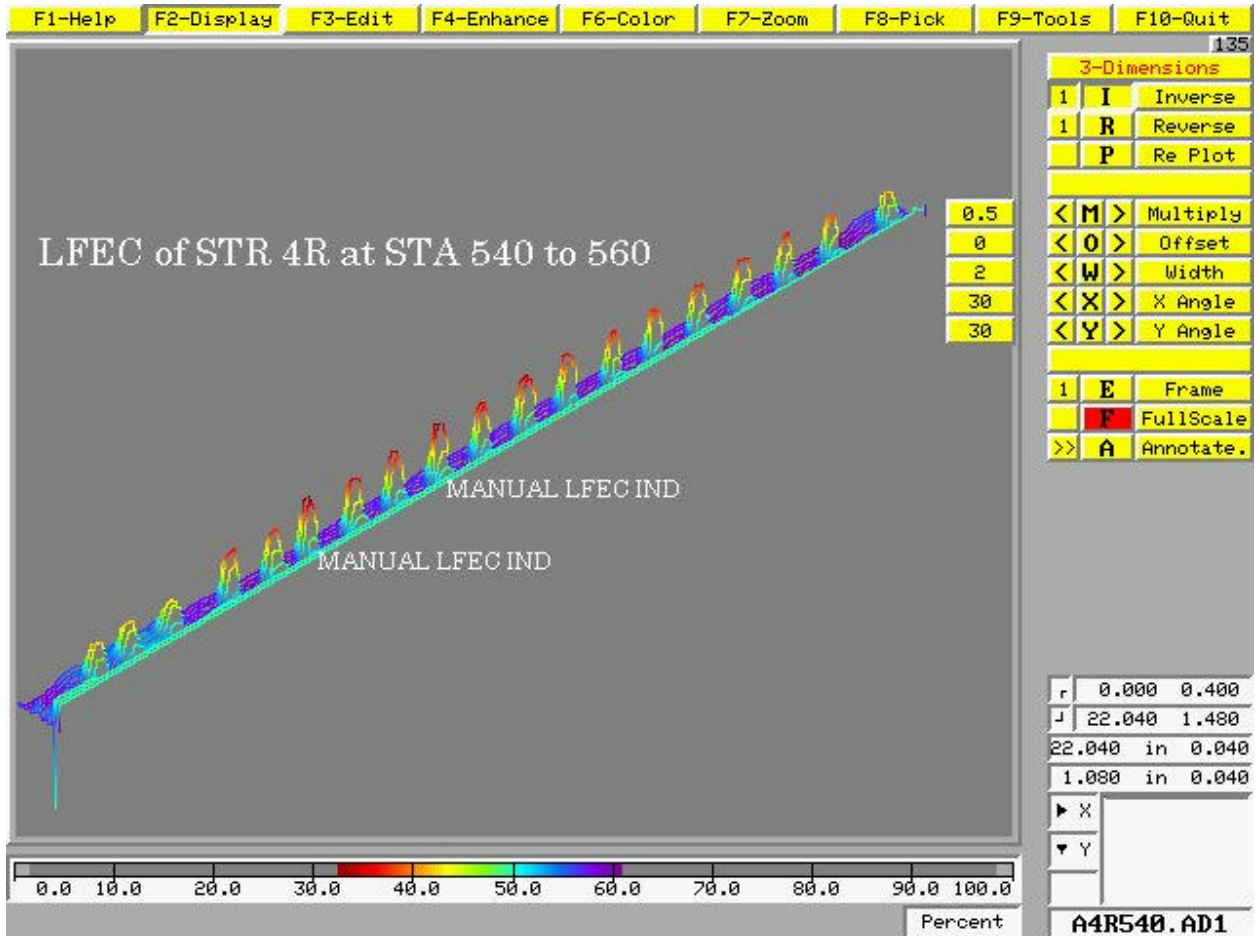


Figure G-87. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 540 and BS 560.

SHEET	<b>G-95</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE		03/26/2003	

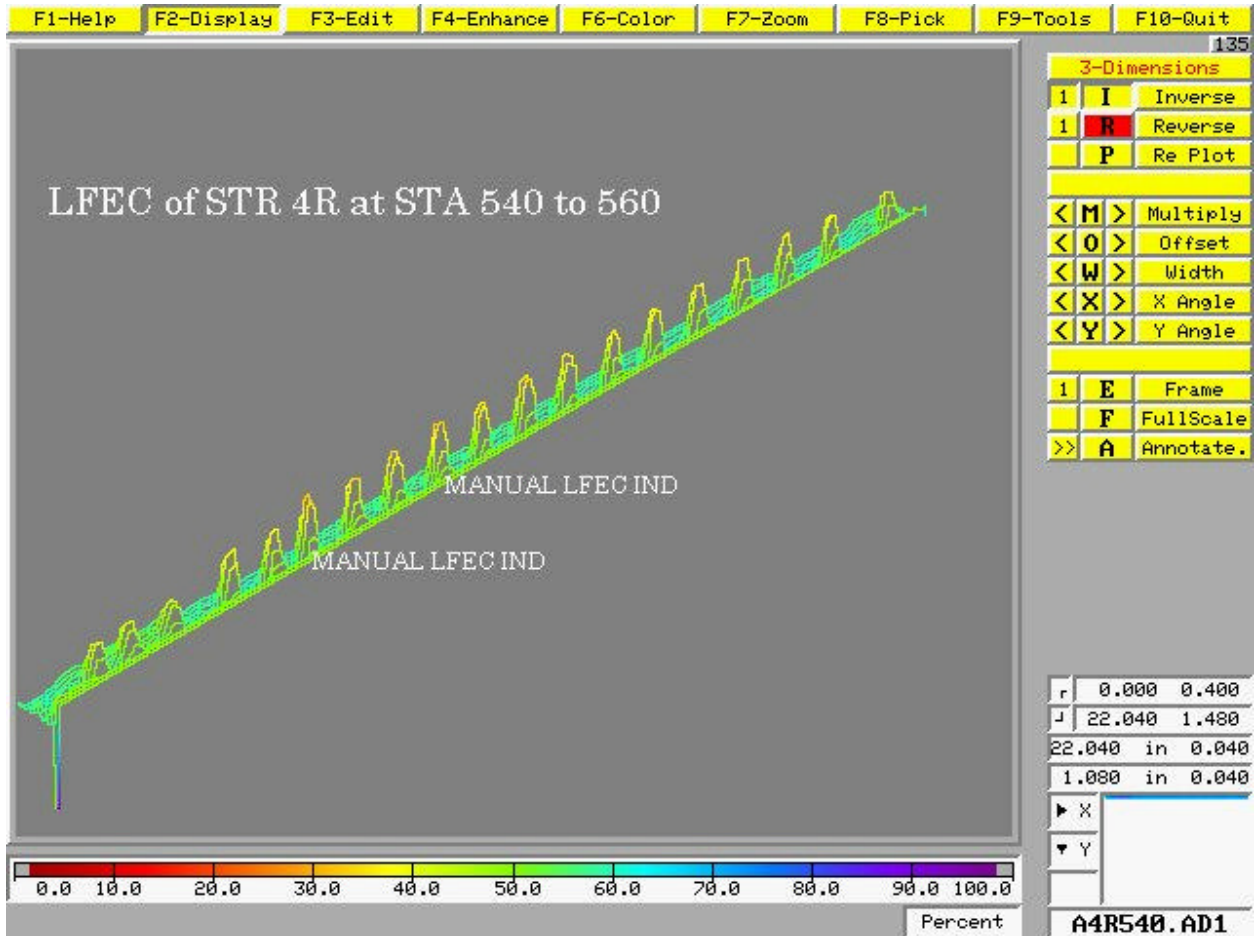


Figure G-88. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 540 and BS 560.

SHEET	<b>G-96</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

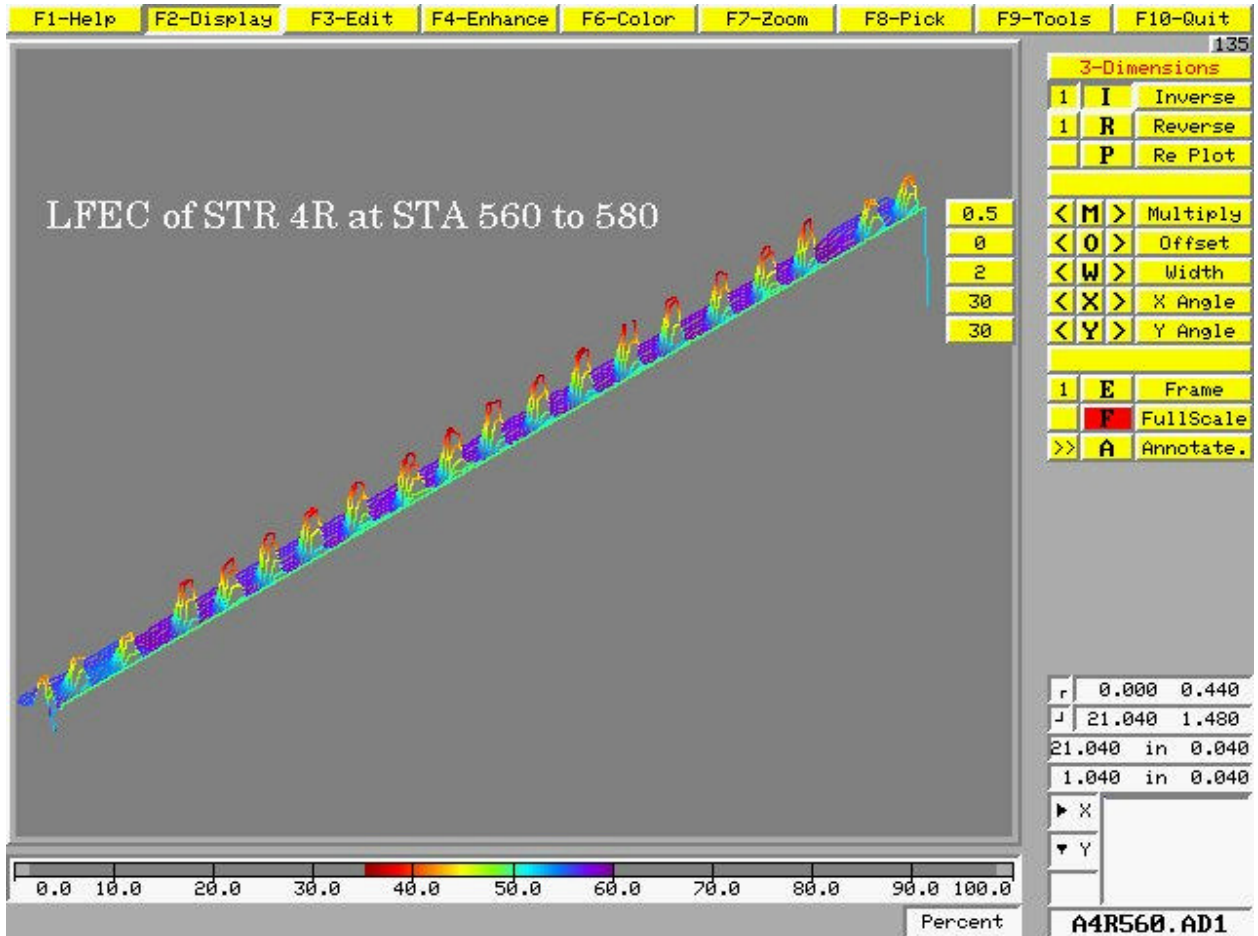


Figure G-89. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 560 and BS 580.

SHEET	<b>G-97</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

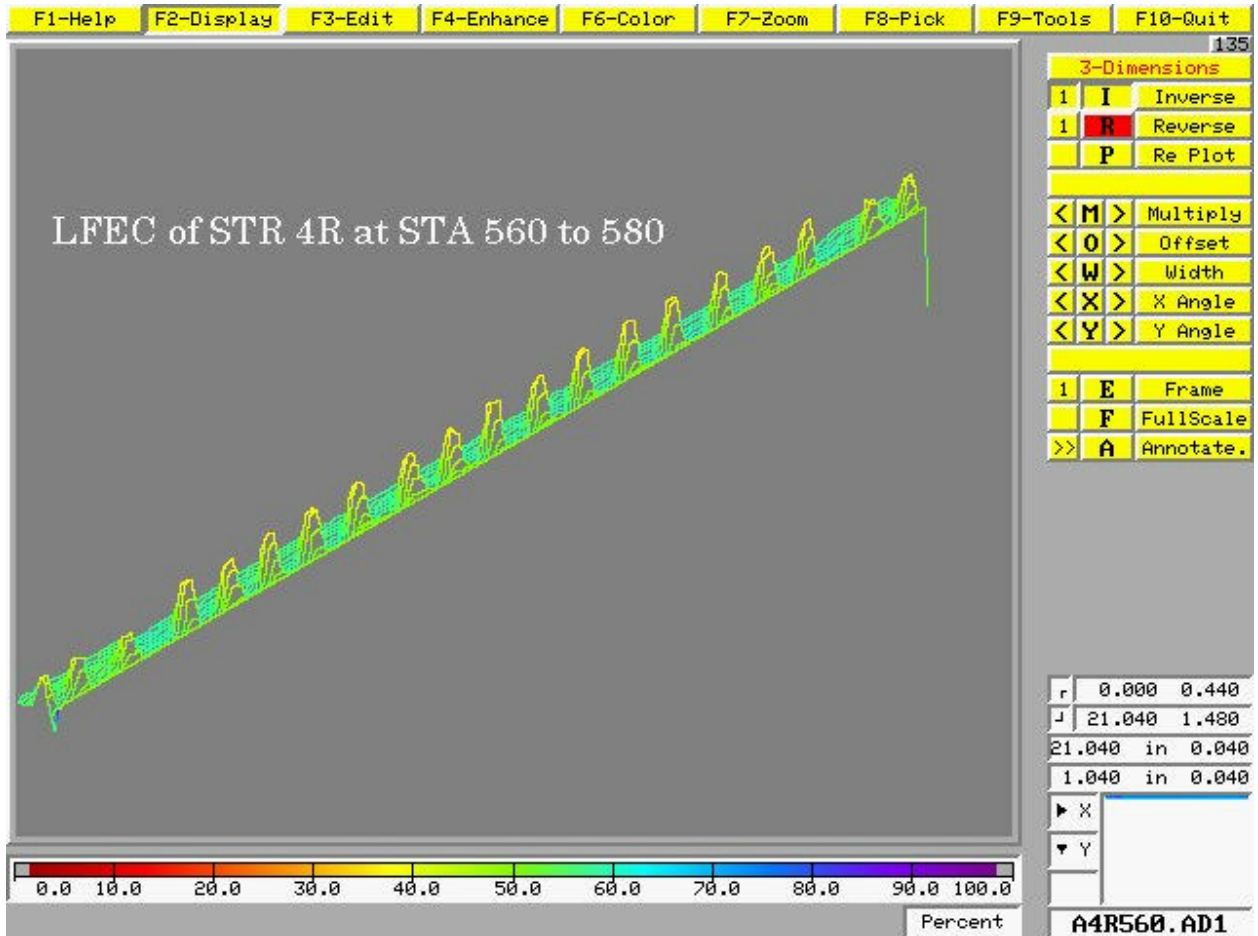


Figure G-90. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 560 and BS 580.

SHEET	<b>G-98</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

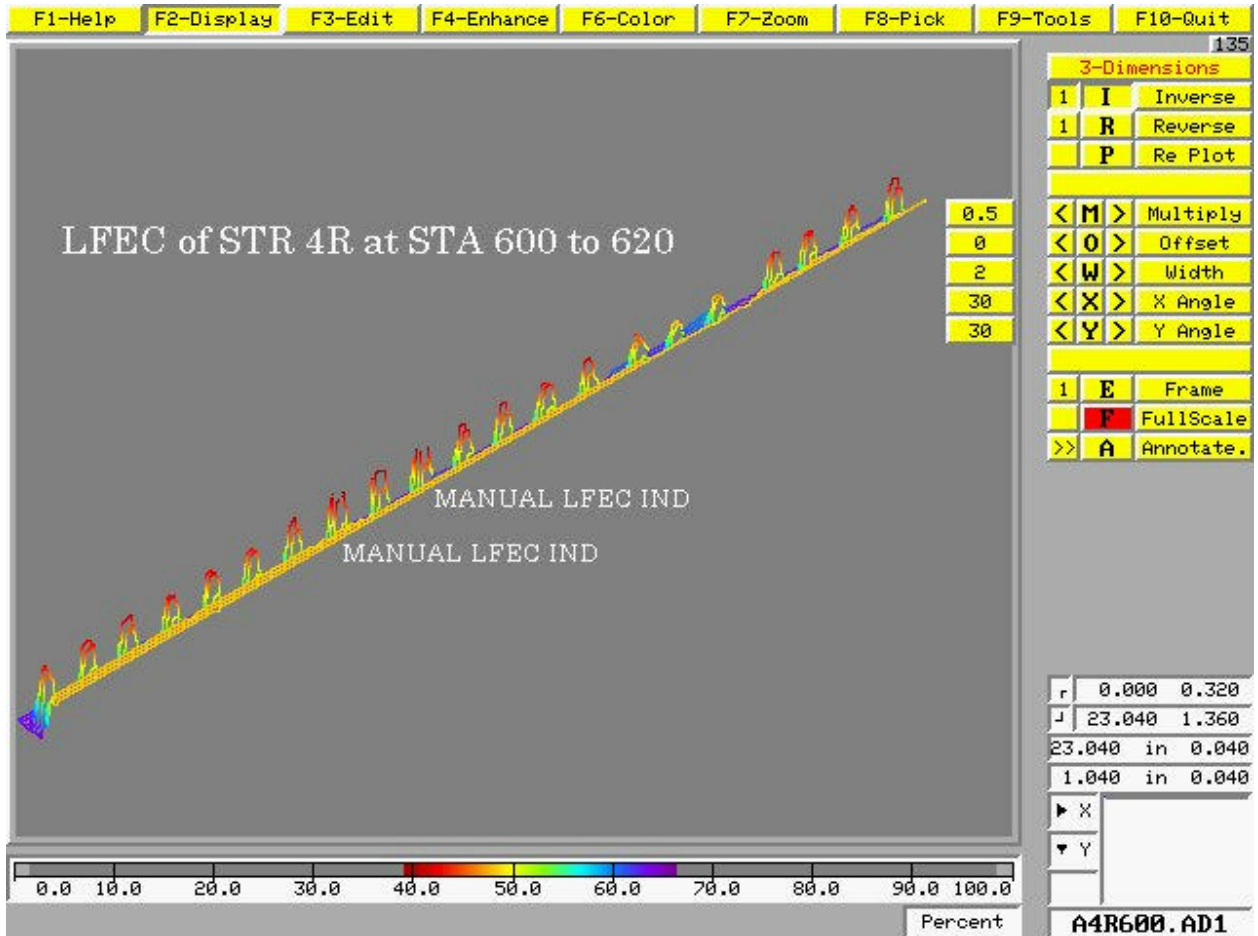


Figure G-91. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 600 and BS 620.

SHEET	<b>G-99</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

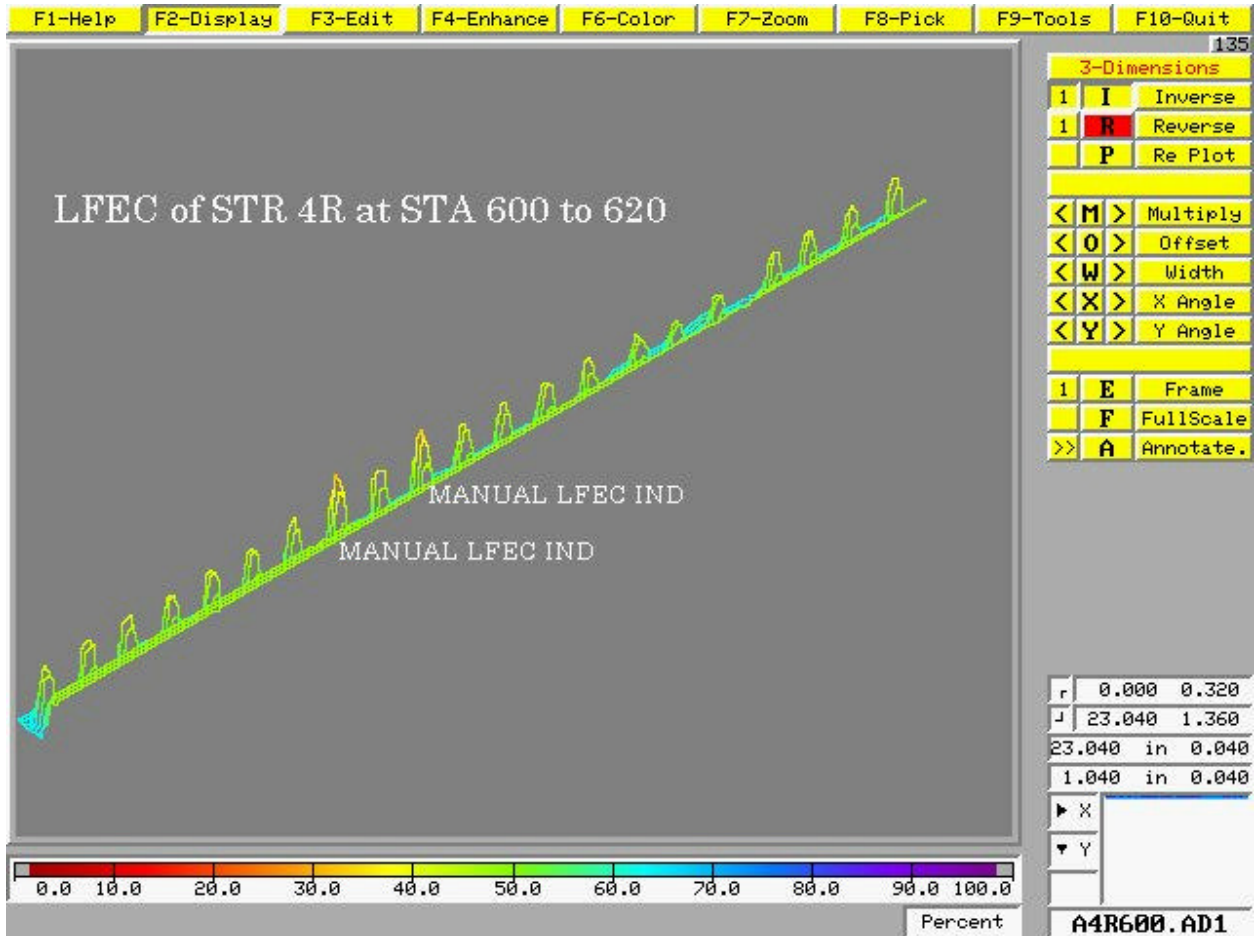


Figure G-92. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 600 and BS 520.



SHEET	<b>G-100</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

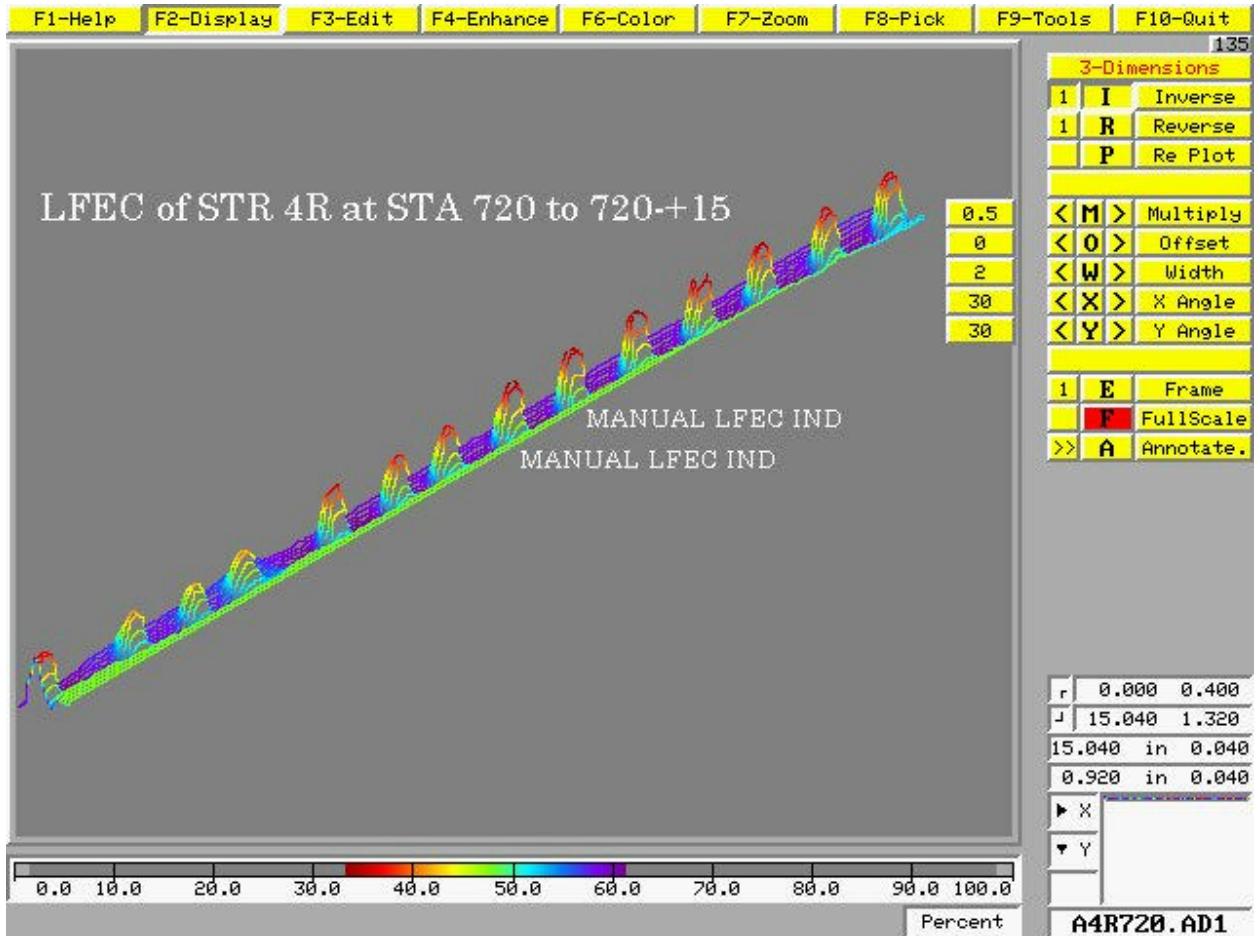


Figure G-93. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720 and BS 720A.

SHEET	<b>G-101</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE		03/26/2003	

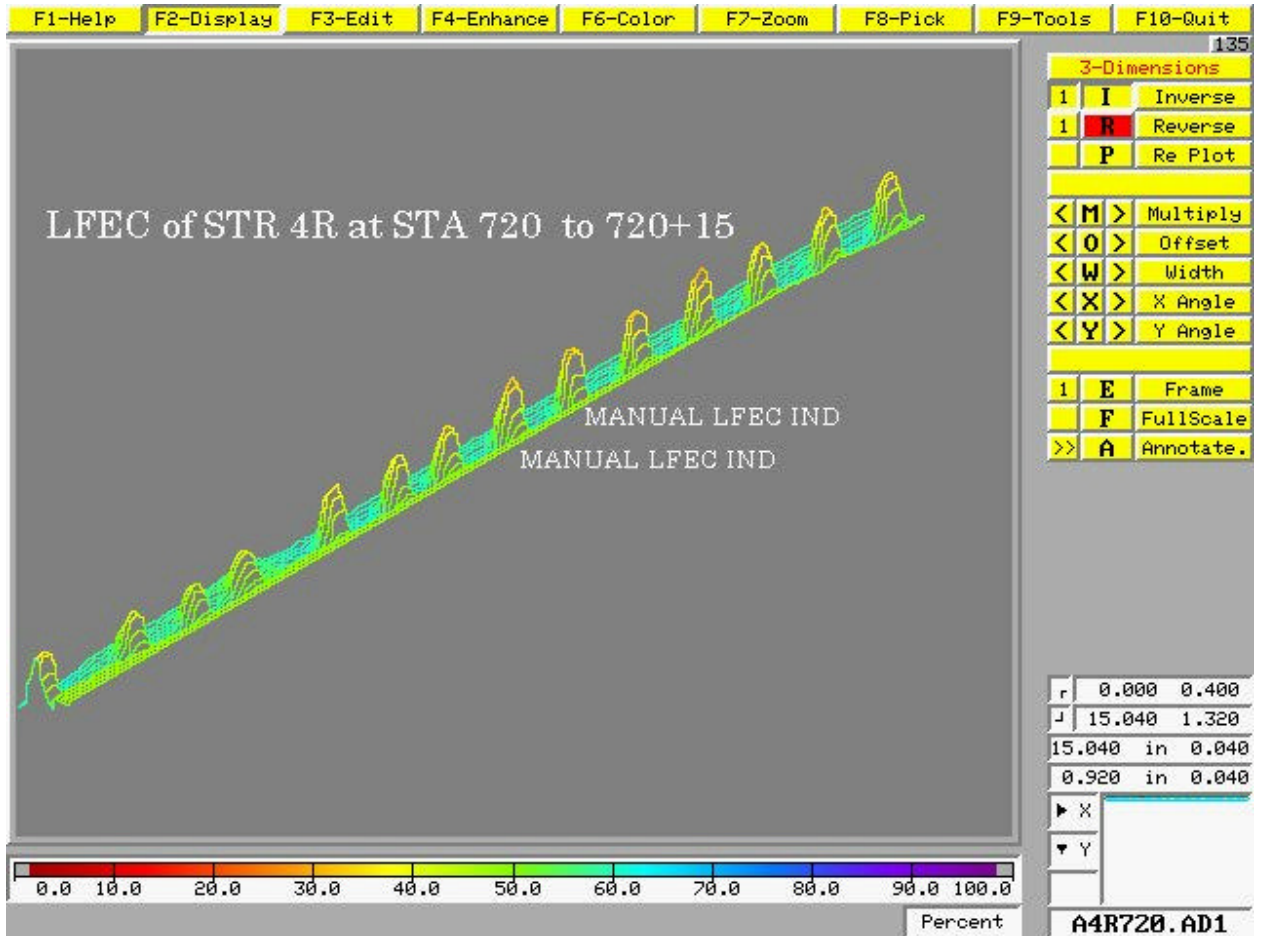


Figure G-94. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720 and BS 720A.



SHEET	<b>G-102</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE		03/26/2003	

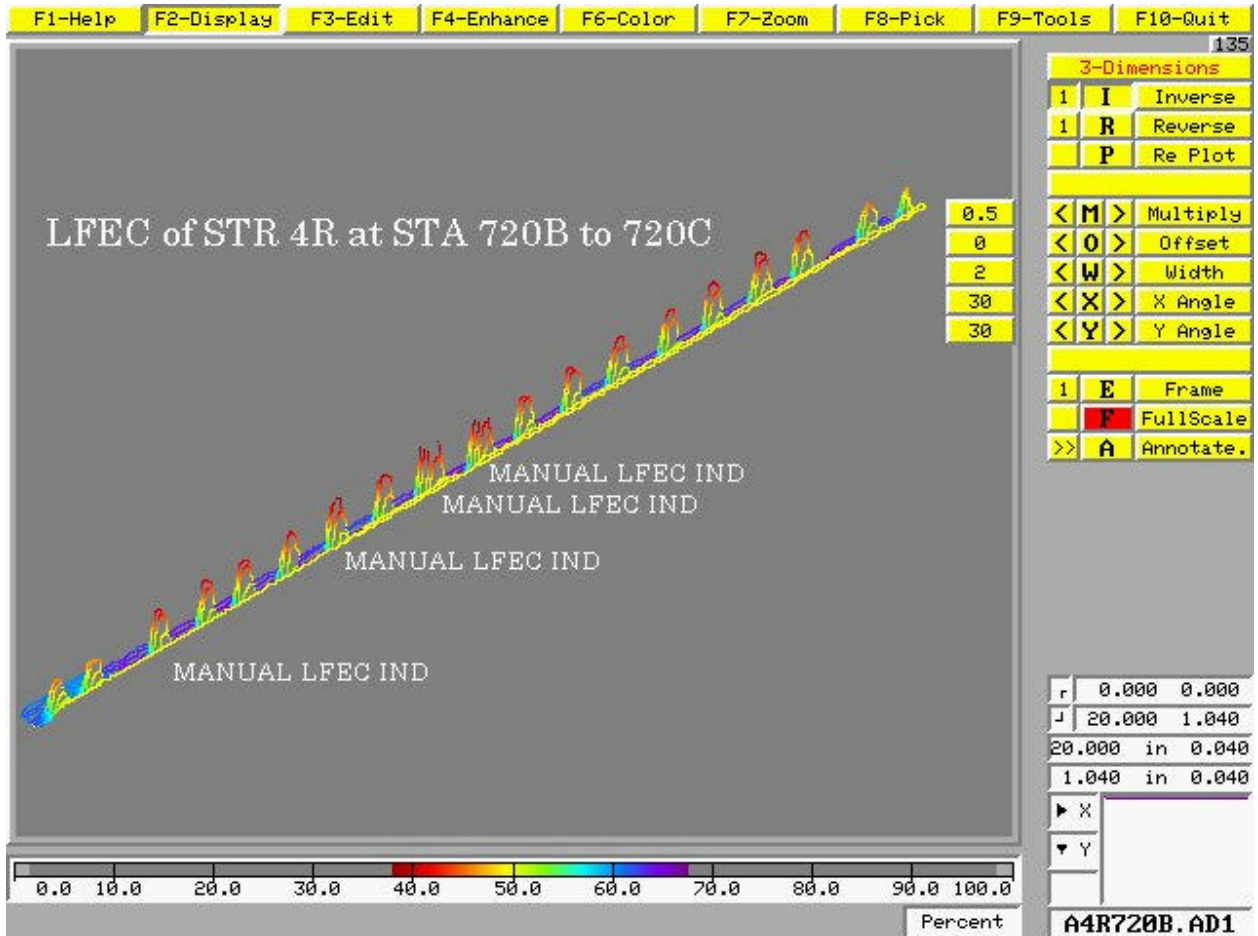


Figure G-95. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720A and BS 720B.

SHEET	<b>G-103</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>G-103</b>		
ISSUE DATE	03/26/2003		

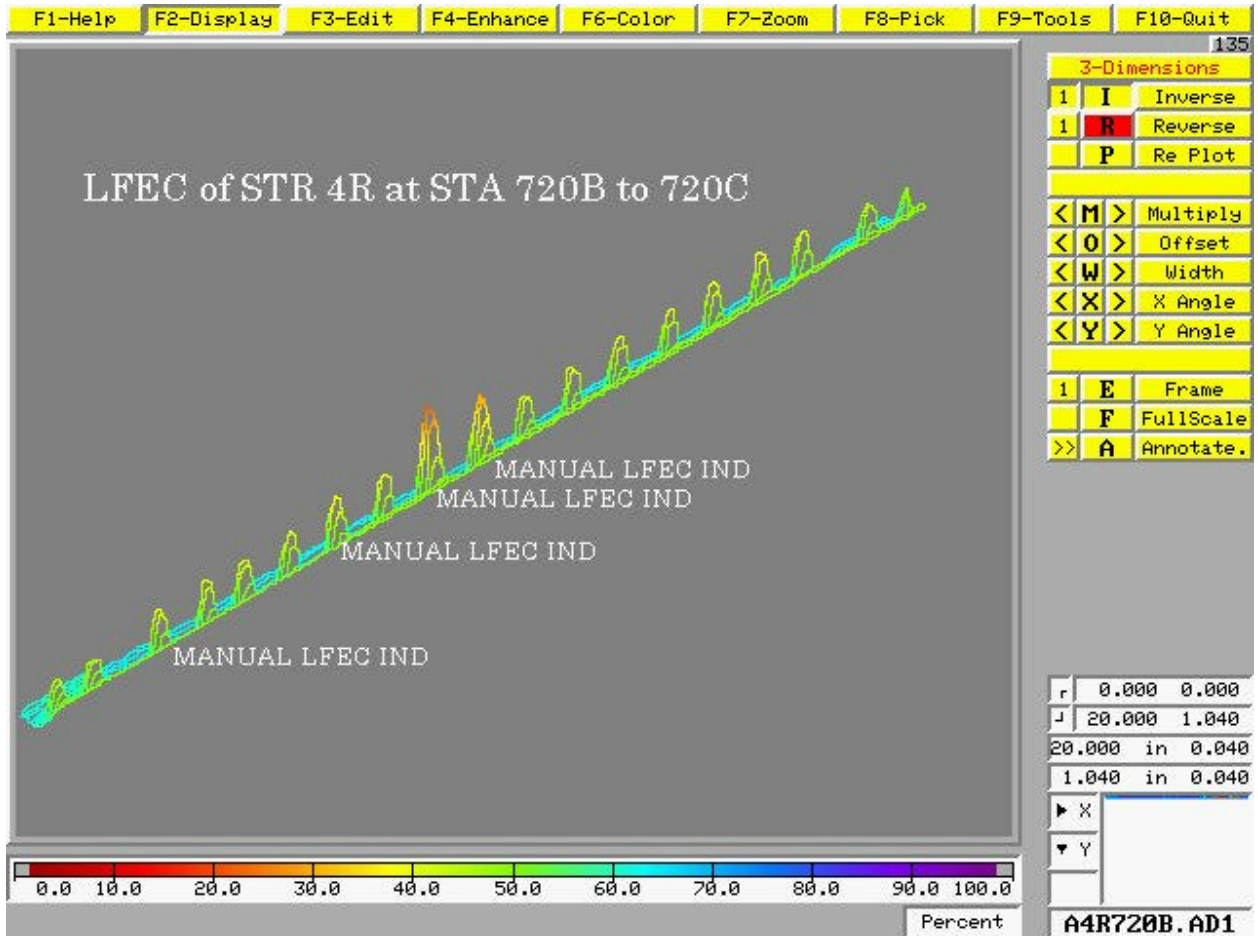


Figure G-96. 3-D Screen representation of the Eddy Current C-scan inspection showing lower row of fasteners on stringer 4R, between BS 720A and BS 720B.

SHEET	<b>H-1</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>H-12</b>		
ISSUE DATE			03/26/2003

## APPENDIX H

## PHOTOGRAPHS AND SCREEN REPRESENTATIONS OF ULTRASONIC TEAR STRAP INDICATIONS

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SHEET	<b>H-2</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>H-12</b>		
ISSUE DATE			03/26/2003

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SHEET	H-3	NO. 4-086624-20
TOTAL	H-12	
ISSUE DATE		03/26/2003

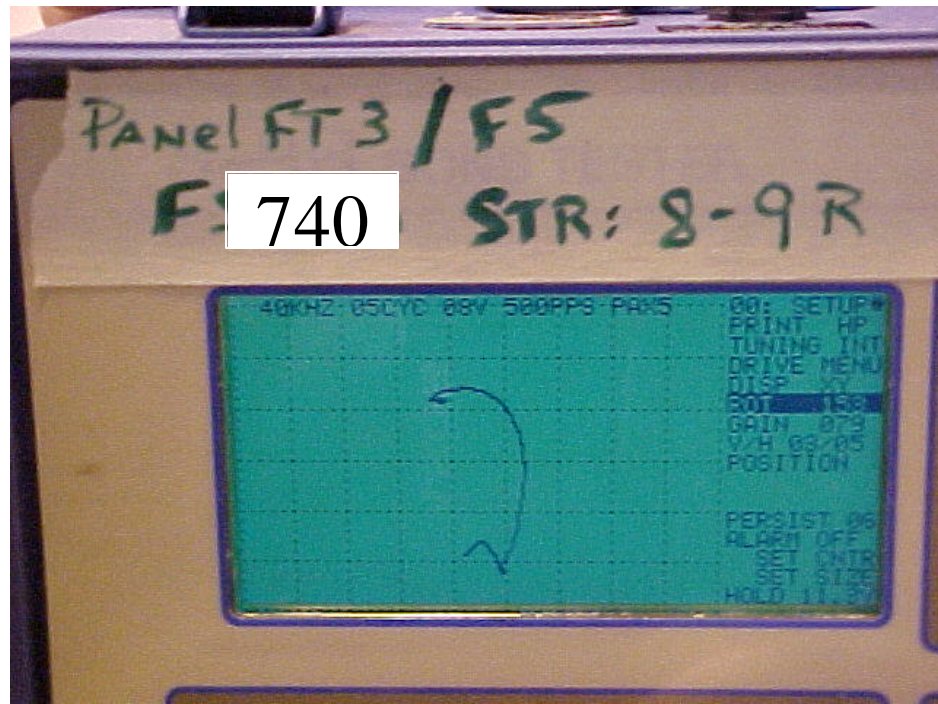


Figure H-1. Screen representation of tear strap indication at BS 740 between stringers 8R and 9R.

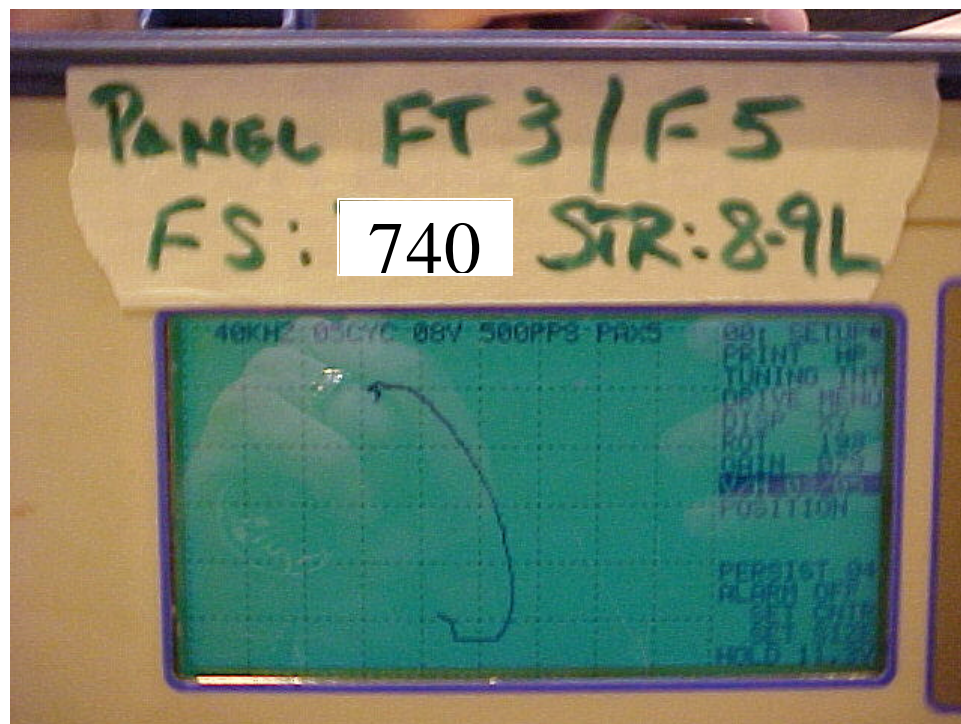


Figure H-2. Screen representation of tear strap indication at BS 740 between stringers 8L and 9L.



SHEET	H-4	NO. 4-086624-20
TOTAL	H-12	
ISSUE DATE		03/26/2003



Figure H-3. Photograph of location of tear strap indication at BS 740 between stringers 8R and 9R.

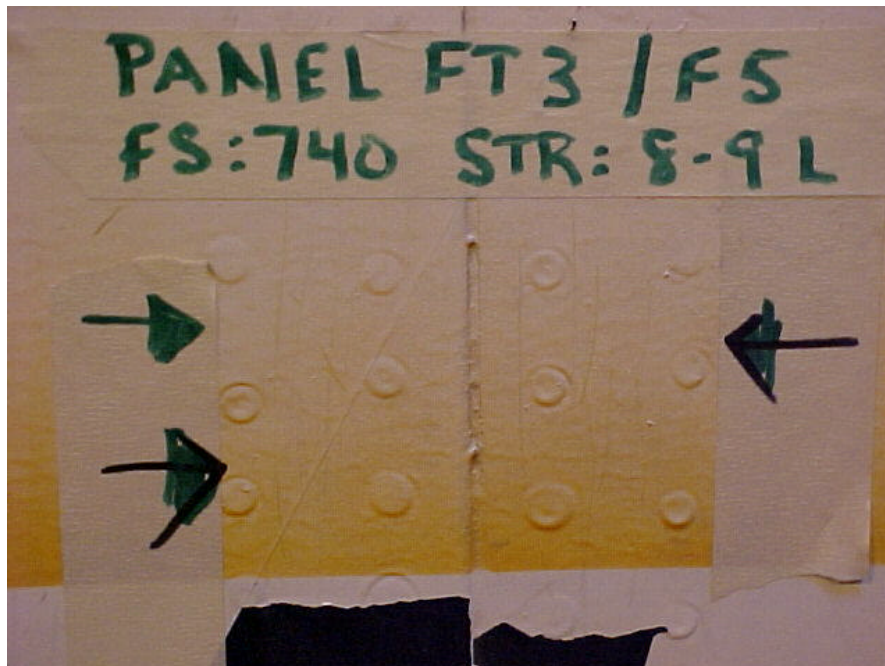


Figure H-4. Photograph of location of tear strap indication at BS 740 between stringers 8L and 9L.

SHEET	H-5	NO. 4-086624-20
TOTAL	H-12	
ISSUE DATE		03/26/2003

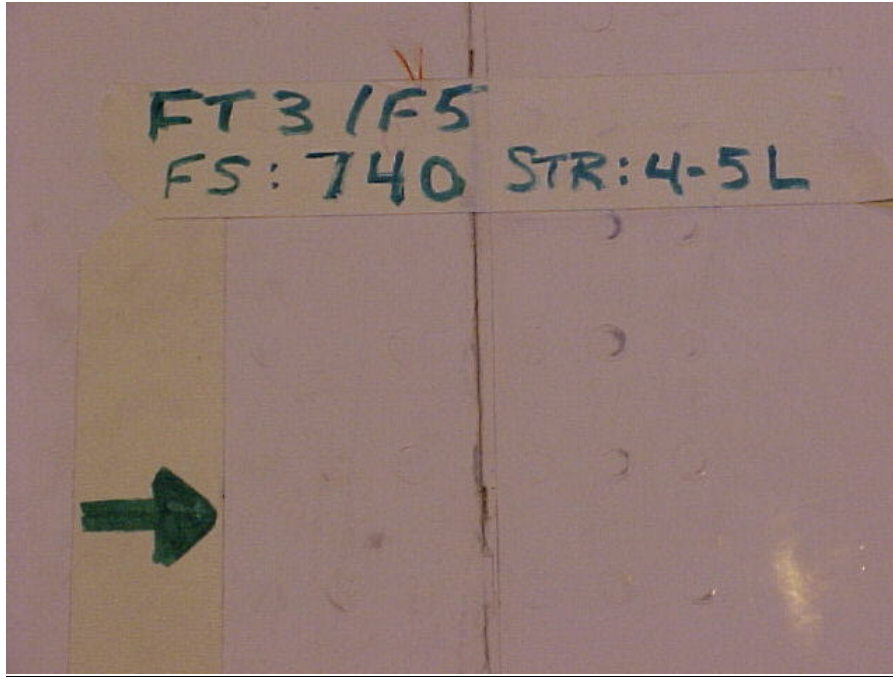


Figure H-5. Photograph of location of tear strap indication at BS 740 between stringers 4L and 5L.

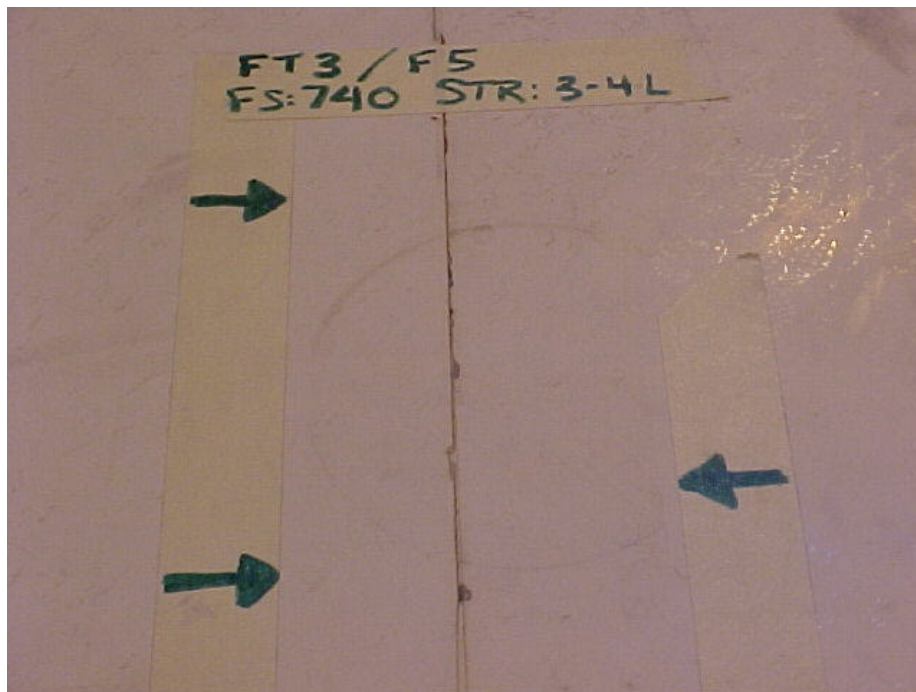


Figure H-6. Photograph of location of tear strap indication at BS 740 between stringers 3L and 4L.

SHEET	H-6	NO. 4-086624-20
TOTAL	H-12	
ISSUE DATE		03/26/2003

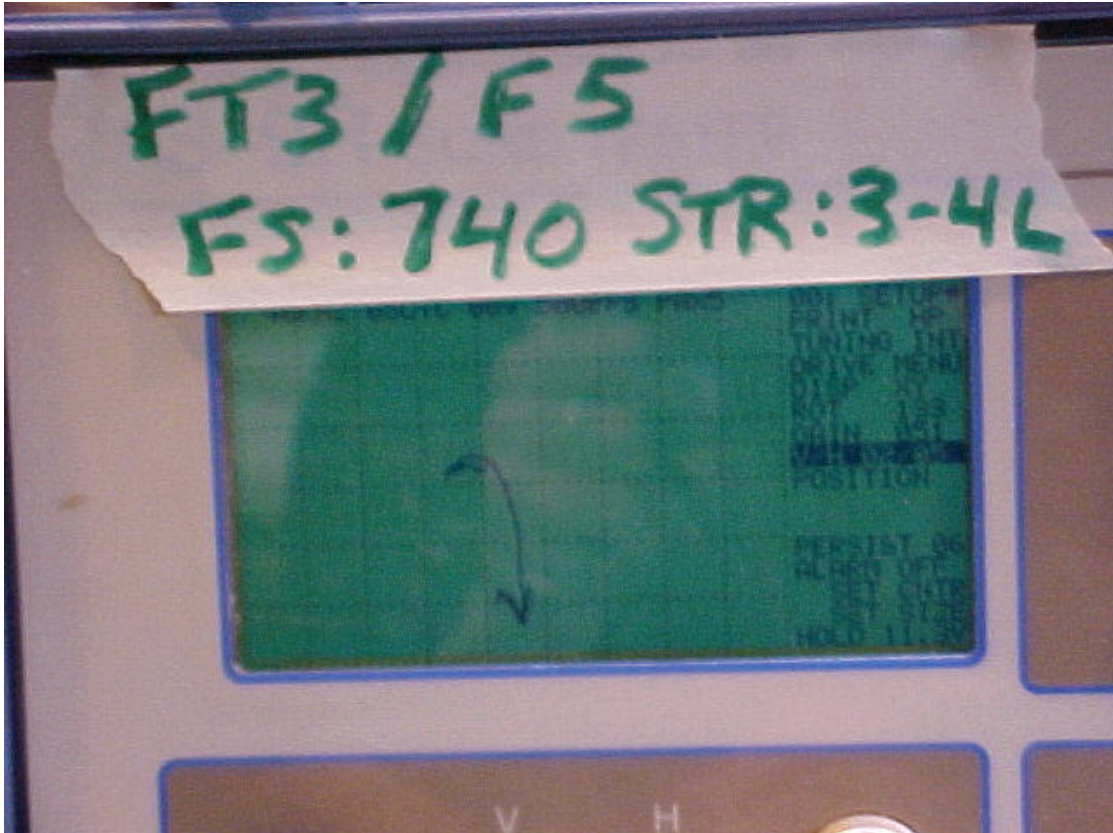


Figure H-7. Screen representation of tear strap indication at BS 740 between stringers 3L and 4L.



SHEET	H-7	NO.	4-086624-20
TOTAL	H-12		
ISSUE DATE			03/26/2003



Figure H-8. Photograph showing internal view of tear strap indication area at BS 740 between stringers 3L and 4L. No explanation for the indication could be found.

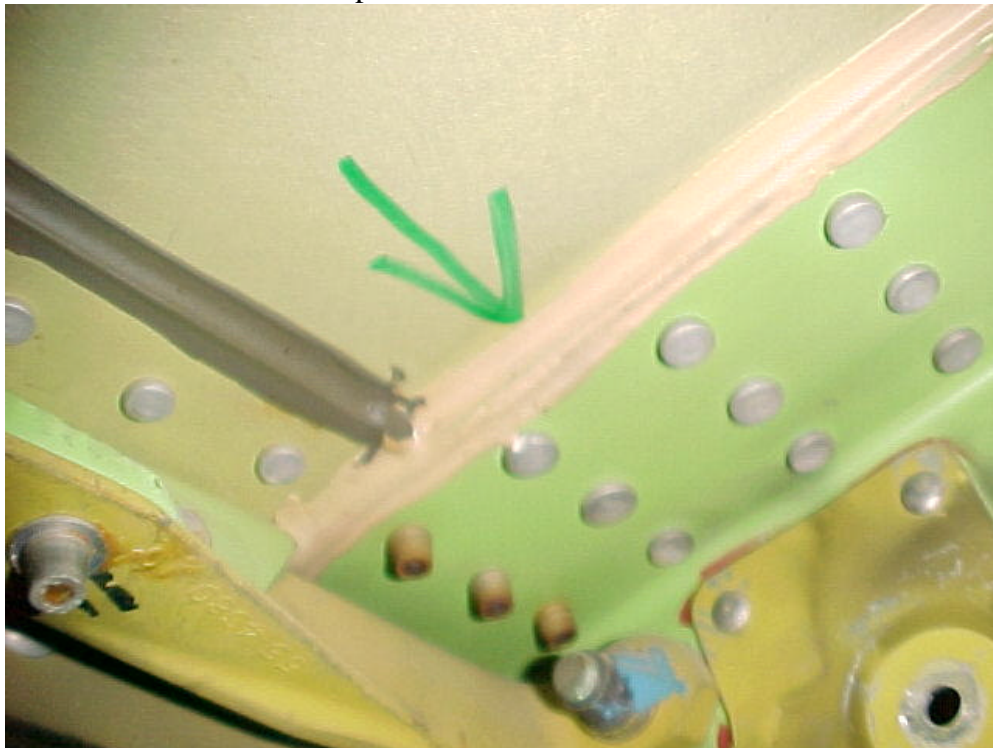


Figure H-9. Photograph showing internal view of tear strap indication area at BS 740 between stringers 3L and 4L. No explanation for the indication could be found.

SHEET	<b>H-8</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>H-12</b>		
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Figure H-10. Photograph showing internal view of tear strap indication area at BS 740 between stringers 3L and 4L. No explanation for the indication could be found.



Figure H-11. Photograph showing internal view of tear strap indication area at BS 740 between stringers 8R and 9R. No explanation for the indication could be found.



SHEET	H-9	NO.	4-086624-20
TOTAL	H-12		
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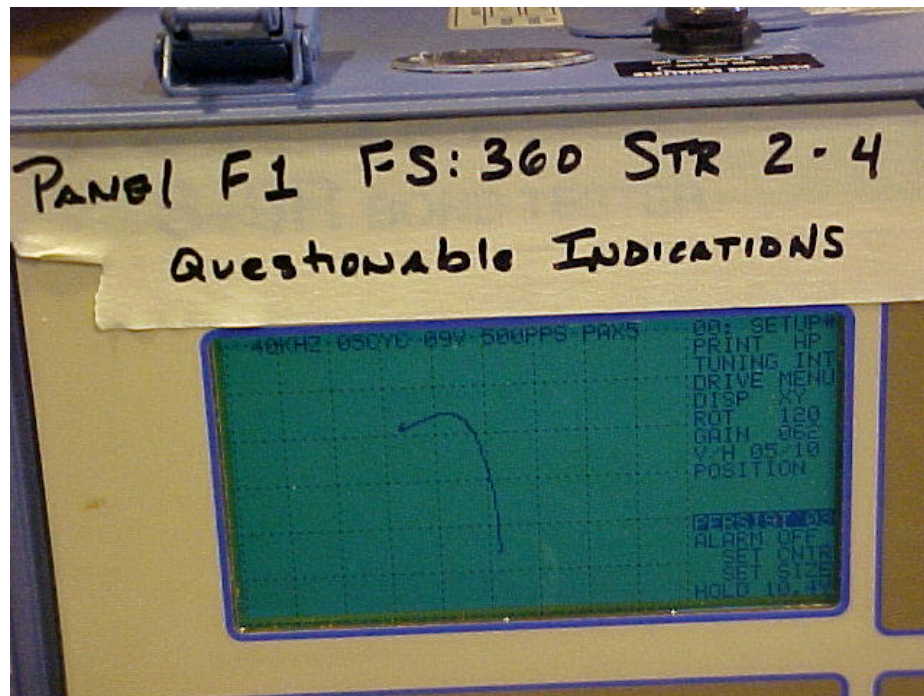


Figure H-12. Screen representation of tear strap indication at BS 360 between stringers 2R and 4R.

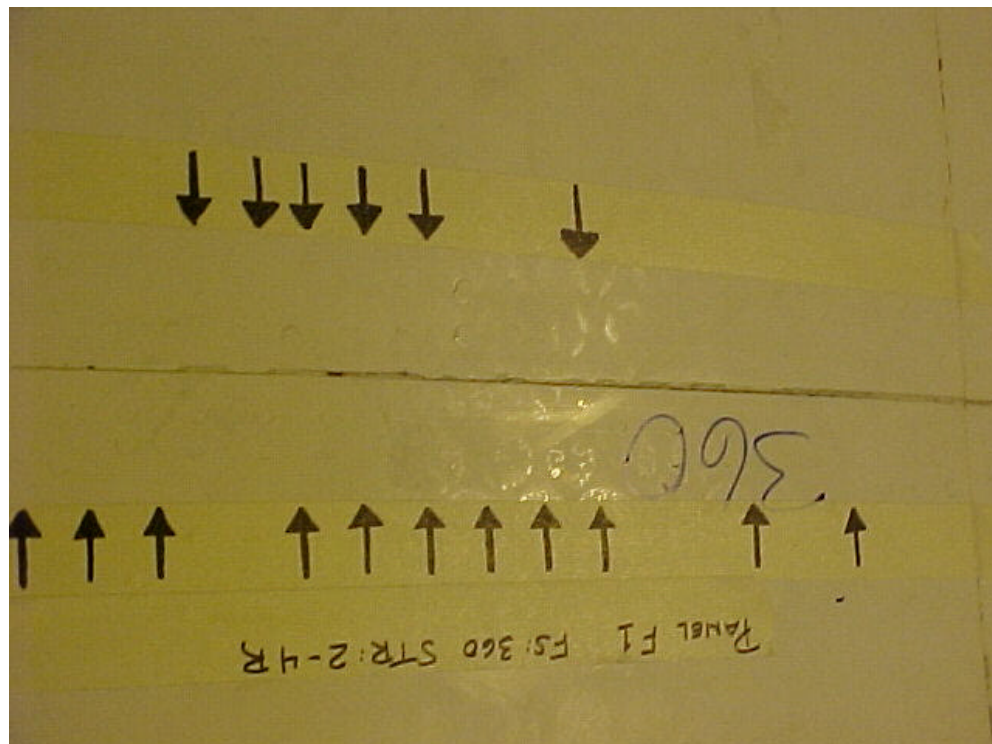


Figure H-13. Photograph of location of tear strap indication at BS 360 between stringers 2R and 4R.

SHEET	<b>H-10</b>	NO.	<b>4-086624-20</b>
TOTAL	<b>H-12</b>		
ISSUE DATE	03/26/2003		

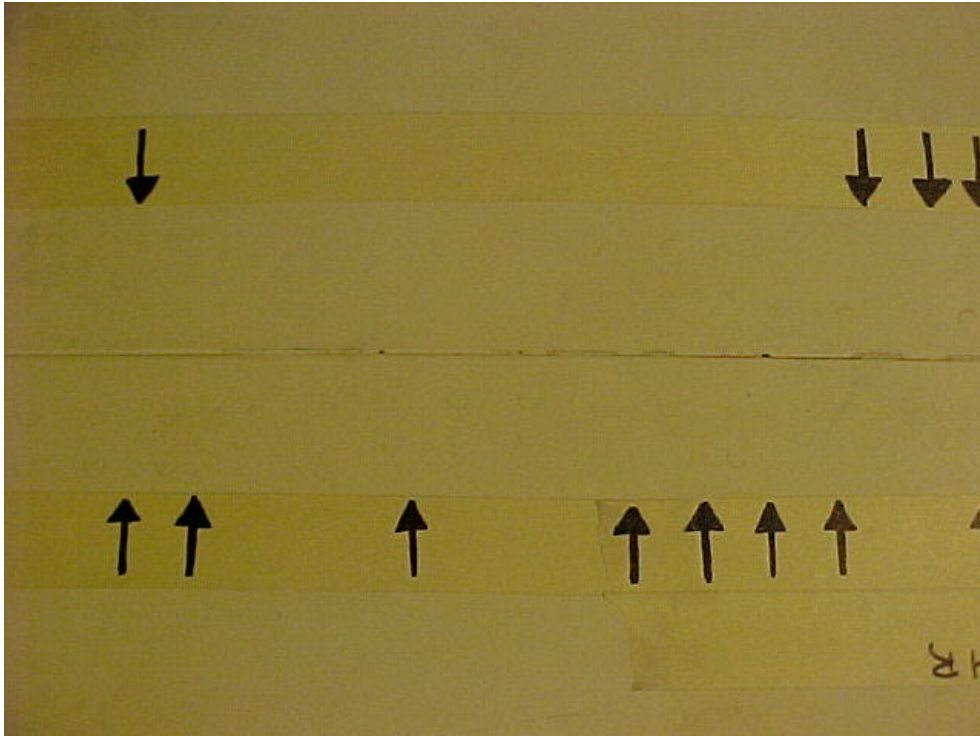


Figure H-14. Photograph of location of tear strap indication at BS 360 between stringers 4R and 6R.

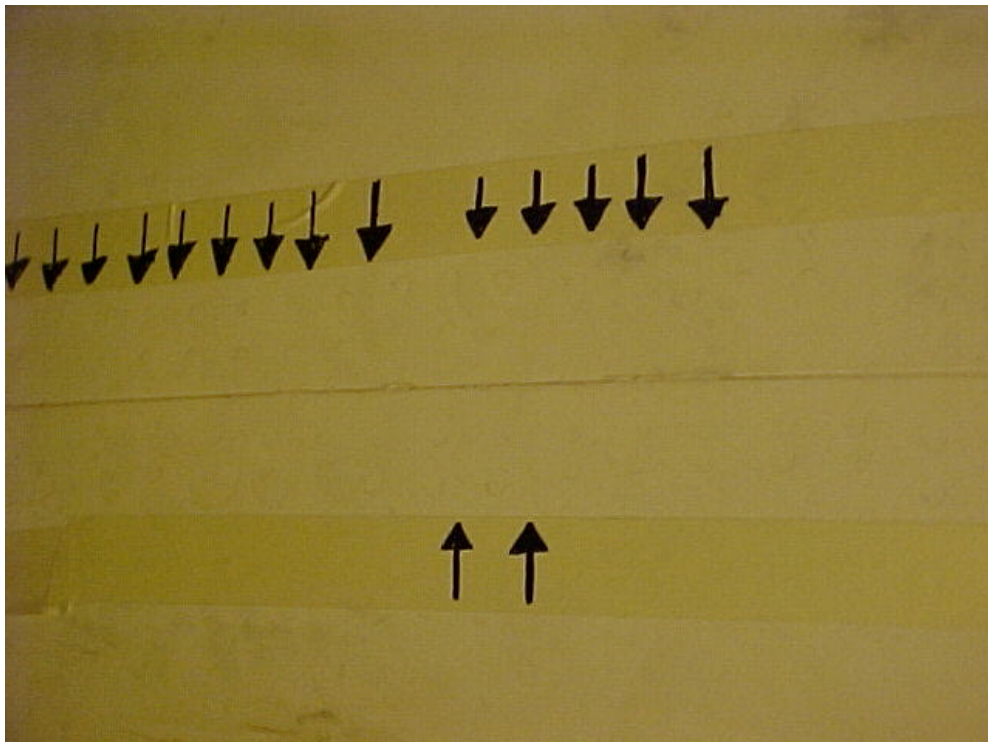


Figure H-15. Photograph of location of tear strap indication at BS 360 between stringers 6R and 8R.



SHEET	H-11	NO.	4-086624-20
TOTAL	H-12		
ISSUE DATE	03/26/2003		

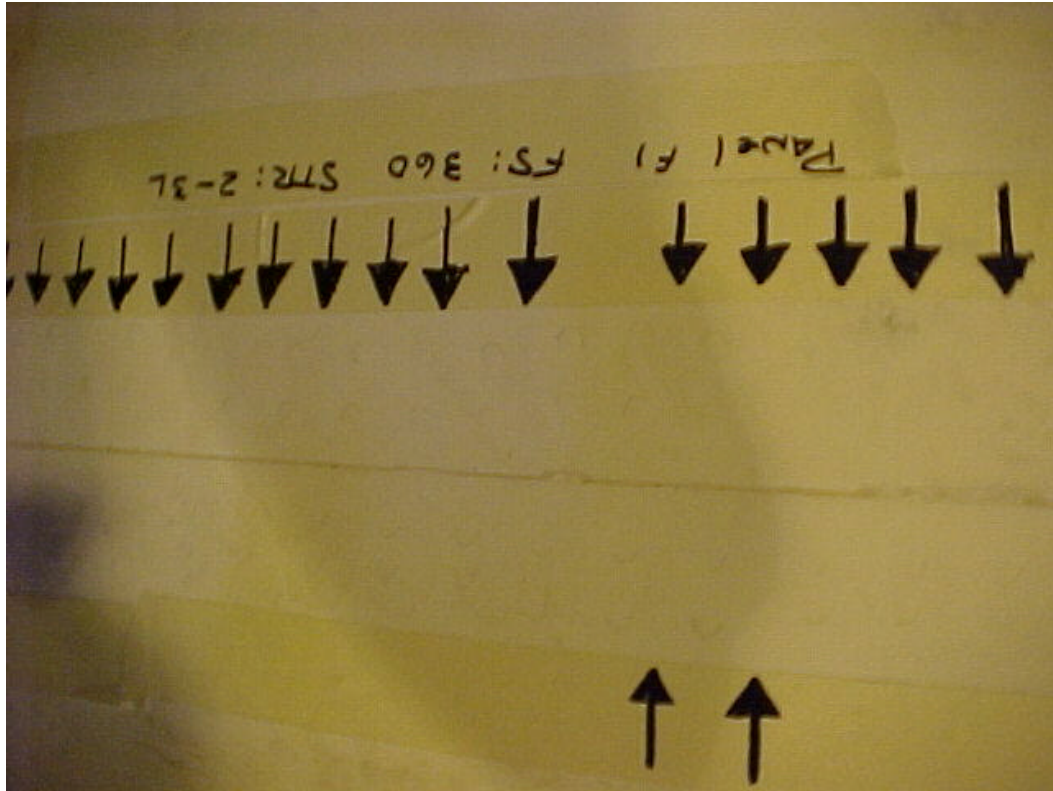


Figure H-16. Photograph of location of tear strap indication at BS 360 between stringers 2L and 3L.

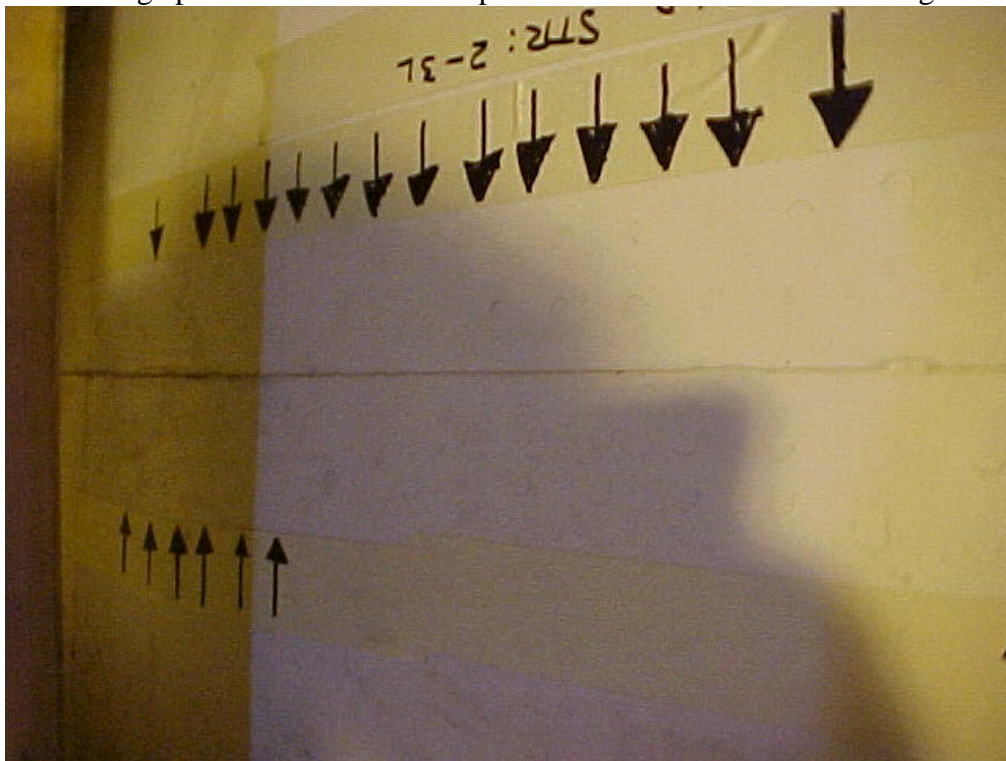


Figure H-17. Photograph of location of tear strap indication at BS 360 between stringers 2L and 3L.

SHEET	H-12	NO. 4-086624-20
TOTAL	H-12	
ISSUE DATE		03/26/2003

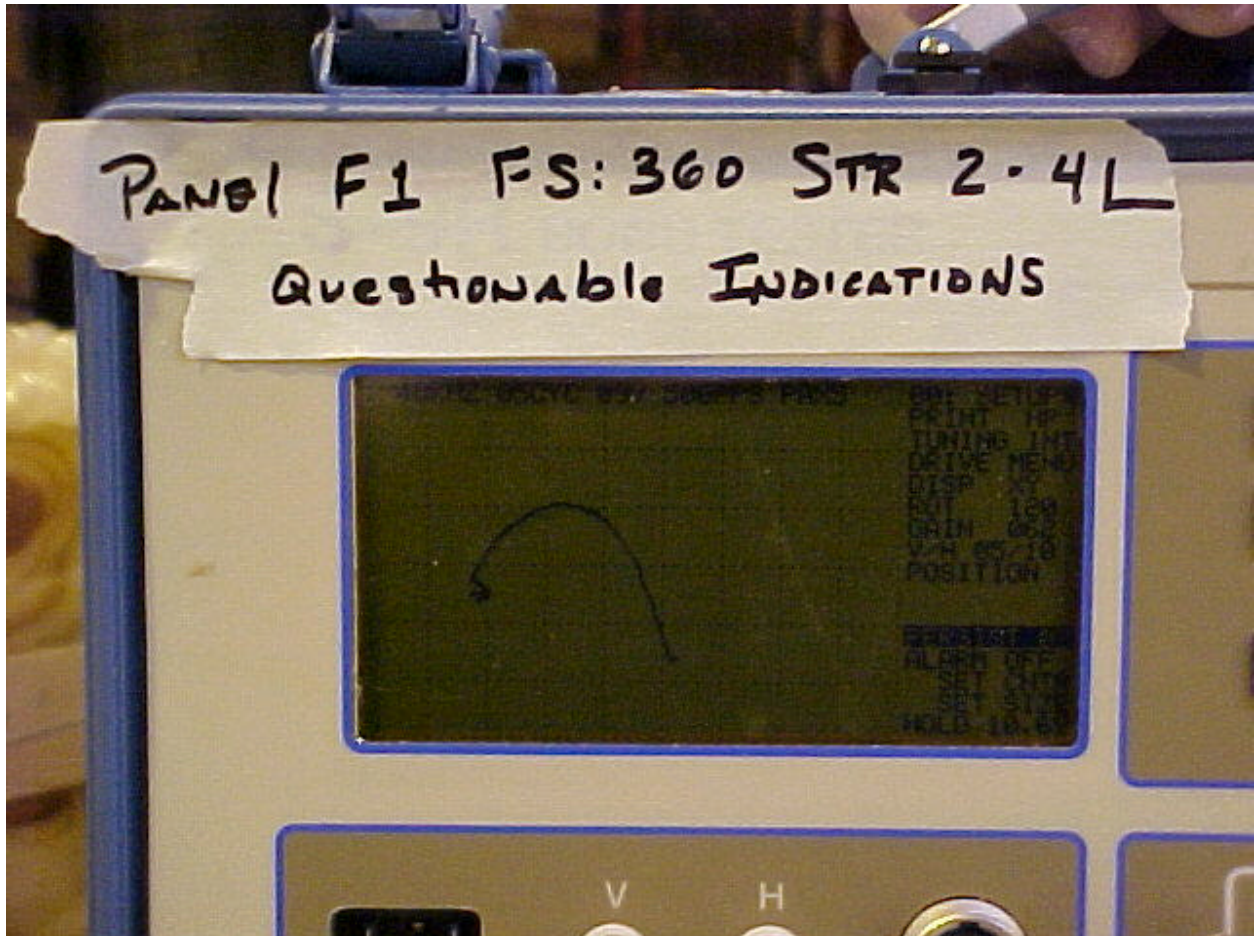


Figure H-18. Screen representation of tear strap indication at BS 360 between stringers 2L and 4L.

ENGINEERING DEPARTMENT

SHEET <b>I-1</b>	NO. <b>4-086624-20</b>
TOTAL <b>I-39</b>	
ISSUE DATE	03/26/2003

APPENDIX I

DATABASE REPORT OF INDICATIONS

**Key:** -- *Not Inspected*

**NR** *Inspection returned a non-rejectable, crack-like indication*

**DVI** *Detailed Visual*

**LFEC** *Low Frequency Eddy Current*

**NF** *Inspected, with no findings*

**R** *Inspection returned a rejectable indication*

**MFEC** *Medium Frequency Eddy Current*

**MOI** *Magneto-Optical Imaging*

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 380+ 6:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 380+ 7.1:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.291

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 380+ 8.2:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2915

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 400+ 3.7:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2745

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

FS 400+ 6:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.29

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09



## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 400+ 7.1:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.284

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 400+ 8.2:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2835

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 400+ 10.5:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.291

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 400+ 12.8:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.29

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 400+ 13.9:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 400+ 16.2:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2535

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 400+ 18.5:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2535

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 400+ 18.5:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2535

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 420+ 4.8:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2855

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 420+ 6:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 420+ 7.1:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.285

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 420+ 8.2:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2875

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 420+ 12.8:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 420+ 13.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2835

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 440+ 12.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 480+ 2.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 480+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 480+ 5.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 480+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 500+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2245

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 500+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 500+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 500+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0.15 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 500+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

Query

Field Inspections

Pre-Tearardown Inspections

Fastener Parameters

FS 500+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.2195
------	-----------	------	-----------	-----------	--------

Measured Length:	Fwd	0	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	---	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.085
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FS 500+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.22
------	-----------	------	-----------	-----------	------

Measured Length:	Fwd	0	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	---	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.091
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FS 520+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.2185
------	-----------	------	-----------	-----------	--------

Measured Length:	Fwd	0	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	---	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.086
---------------------	--------	-------	-------

FS 520+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.2215
------	-----------	------	-----------	-----------	--------

Measured Length:	Fwd	0	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	---	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.094
---------------------	--------	-------	-------

FS 520+ 10:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.2235
------	-----------	------	-----------	-----------	--------

Measured Length:	Fwd	0.17	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	------	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.09
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FS 520+ 11:Str-4R+ 1:Lower Skin:Hole

DVI	MFEC (Fwd)	DVI	MFEC (Fwd)	Head Dia:	0.1563
-----	------------	-----	------------	-----------	--------

LFEC	MFEC(Aft)	LFEC	MFEC(Aft)	Tail Dia:	0.2265
------	-----------	------	-----------	-----------	--------

Measured Length:	Fwd	0.21	Aft	0	MOI	Rivetchek	Flushness:	0
------------------	-----	------	-----	---	-----	-----------	------------	---

Inspector Comments:	C-scan	Grip:	0.086
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## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 520+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0.14 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 520+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0.29 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 520+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0.12 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 520+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0.27

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 520+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0.28 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 520+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 540+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0.25 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 540+ 5.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0.17 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 540+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0.19 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 540+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0.22

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 540+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0.18

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 540+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0.2

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 540+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0.15 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 540+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0.19 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 540+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

FS 540+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 540+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0.09 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 540+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0.12 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088



## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 540+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2165

Measured Length: Fwd 0.13 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 540+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 560+ 4.7:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 560+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

FS 560+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 560+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 560+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.217

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 560+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2165

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 560+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 560+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 560+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 560+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0.21

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 560+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 560+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 560+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 560+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 580+ 4.8:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 580+ 4.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2245

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 580+ 6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.218

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 580+ 7.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.219

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

FS 580+ 8.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 580+ 9.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 580+ 10.5:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 580+ 11.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 580+ 12.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 580+ 13.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 580+ 15.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 580+ 16.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 580+ 17.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 580+ 18.5:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.217

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 600+ 11:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 600+ 12.1:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 600+ 14.2:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 600+ 16.3:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 600+ 17.4:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 600+ 8.9:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 600+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 600+ 11:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 600+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0.31 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 600+ 12.1:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.217

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 600+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0.25 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 600+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0.28 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.093

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 600+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 600+ 15.3:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 600+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 600+ 17.4:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 620+ 5.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.223

Measured Length: Fwd 0.13 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 620+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0.12 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087



## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 620+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0.12 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 620+ 8.9:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 620+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0.15 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 620+ 10:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 620+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 620+ 11:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 620+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0.19 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 620+ 12.1:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 620+ 13.2:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 620+ 14.2:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.217

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 620+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 620+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 640+ 5.7:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2165

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 640+ 6.8:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 640+ 7.9:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 640+ 10:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 640+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 640+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 640+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 640+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 640+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 640+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2165

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 660+ 3.6:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 660+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 660+ 5.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 660+ 7.9:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.08

FS 660+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 660+ 11:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 660+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 660+ 12.1:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 660+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 660+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 680+ 2.6:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2165

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 680+ 3.6:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 680+ 4.7:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 680+ 5.7:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 680+ 6.8:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2245

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 680+ 8.9:Str-4L+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 680+ 2.6:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 680+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 680+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 680+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 700+ 6:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 700+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.218

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 700+ 9.4:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 700+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 700+ 10.5:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.217

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 700+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088



## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 700+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 700+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 700+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 700+ 16.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 700+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 700+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720+ 3.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 720+ 3.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

FS 720+ 4.8:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720+ 6:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2235

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720+ 6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720+ 7.1:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2245

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720+ 7.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

FS 720+ 8.2:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.218

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720+ 8.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720+ 9.4:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.219

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 720+ 9.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.224

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720+ 10.5:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2225

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720+ 11.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.221

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720+ 11.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.225

Measured Length: Fwd 0.16 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720+ 12.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2255

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720+ 13.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2265

Measured Length: Fwd 0.2 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720+ 15.1:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.222

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720+ 15.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2205

Measured Length: Fwd 0.22 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720+ 16.2:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2215

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 720+ 16.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.22

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720+ 17.3:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2195

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

FS 720+ 17.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720+ 18.5:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2185

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720A+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2845

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720A+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.29

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720A+ 5.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 720A+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.291

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720A+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2875

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 720A+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.286

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091

FS 720A+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2885

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720A+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.288

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 720B+ 2.6:Str-4R+ 0:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.294

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.082

FS 720B+ 2.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.291

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720B+ 3.6:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.276

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 720B+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2925

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 720B+ 4.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2755

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720B+ 4.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.29

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720B+ 5.7:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 720B+ 6.8:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.291

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720B+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2915

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 720B+ 8.9:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.275

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720B+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.29

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.091



## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720B+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2885

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 720B+ 11:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.288

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.084

FS 720B+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 720B+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2915

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.093

FS 720B+ 14.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.289

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 720B+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.289

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720B+ 16.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.289

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.089

FS 720C+ 3.6:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2745

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.095

FS 720C+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2875

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 720C+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.286

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 720C+ 10:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2855

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720C+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2885

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720C+ 11:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2875

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 720C+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720C+ 13.2:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2835

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720C+ 15.3:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.283

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.085

FS 720C+ 17.4:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1563

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.287

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.088

FS 720D+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2875

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 720D+ 8.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.286

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.094

FS 720D+ 10:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2885

Measured Length: Fwd 0 Aft 0.18

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.09

FS 720D+ 12.1:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2895

Measured Length: Fwd 0.11 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.087

FS 720E+ 7.9:Str-4R+ 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2845

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.092

FS 950C+ 11.7:Str-4L- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.271

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 950D+ 11.7:Str-4L- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.296

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

## Query

## Field Inspections

## Pre-Teardown Inspections

## Fastener Parameters

FS 950D+ 11.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.296

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 950E+ 11.7:Str-4L- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.296

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 950E+ 11.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.1875

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.294

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.086

FS 950F+ 8.2:Str-4L- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.156

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.2975

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.083

FS 950F+ 11.7:Str-4L- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.156

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.295

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.076

FS 950F+ 11.7:Str-4R- 1:Lower Skin:Hole

DVI MFEC (Fwd)

DVI MFEC (Fwd)

Head Dia: 0.156

LFEC MFEC(Aft)

LFEC MFEC(Aft)

Tail Dia: 0.295

Measured Length: Fwd 0 Aft 0

MOI Rivetcheck

Flushness: 0

Inspector Comments:

C-scan

Grip: 0.076